



(22) Date de dépôt/Filing Date: 1996/02/26

(41) Mise à la disp. pub./Open to Public Insp.: 1997/08/27

(45) Date de délivrance/Issue Date: 2005/06/21

(51) Cl.Int.⁶/Int.Cl.⁶ H05B 3/84

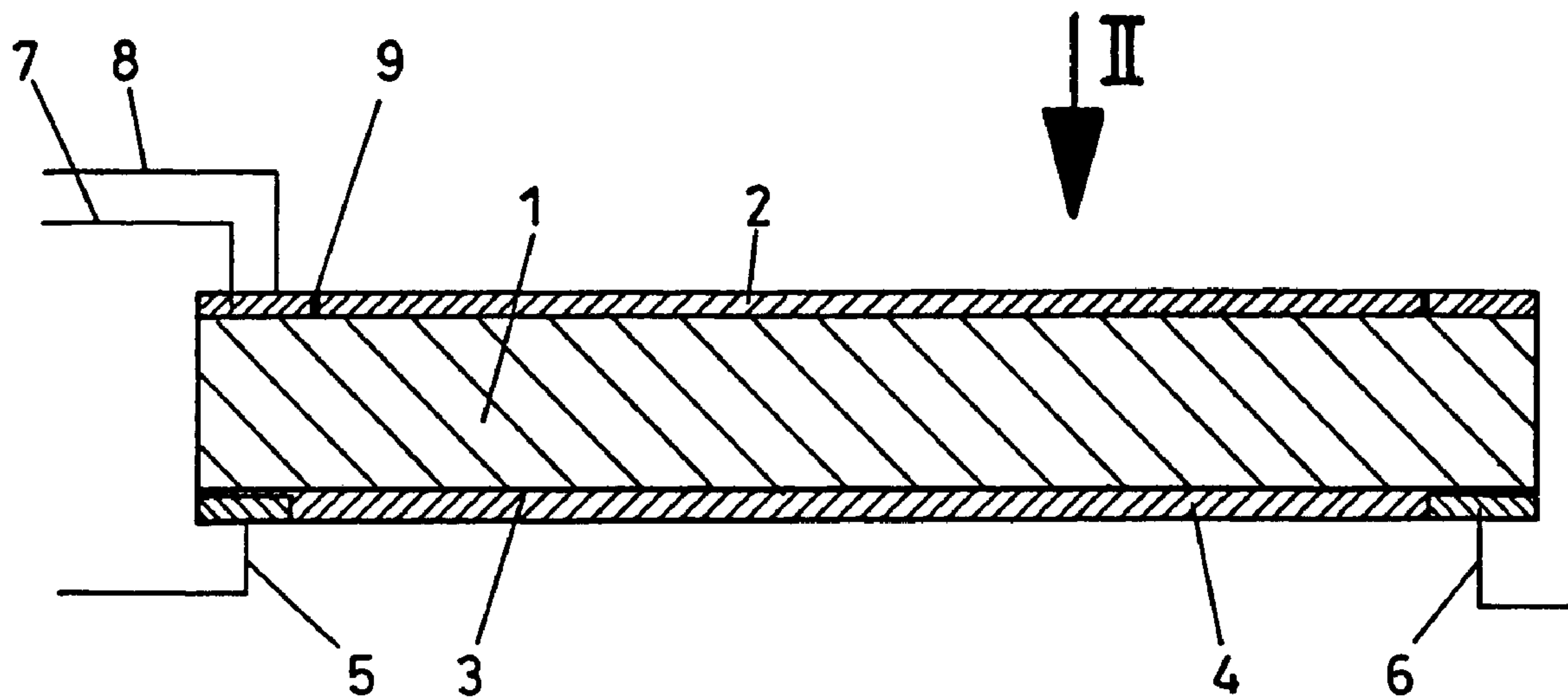
(72) Inventeur/Inventor:
ZORN, HEINZ, AT

(73) Propriétaire/Owner:
MAGNA REFLEX HOLDING GMBH, DE

(74) Agent: PORAT, ALEX

(54) Titre : MIROIR CHAUFFE

(54) Title: HEATED MIRROR



(57) Abrégé/Abstract:

A heated mirror has a heating element thermally bonded to the rear surface and a transparent conductive coating applied to its front surface and divided by a narrow gap into portion between which the capacitance and resistance will be influenced by moisture. Changes in resistance and/or capacitance of the coating are sensed and used to control the leaking element so as to apply heat to the microns when fogging occurs.

ABSTRACT

A heated mirror has a heating element thermally bonded to the rear surface and a transparent conductive coating applied to its front surface and divided by a narrow gap into portion between which the capacitance and resistance will be influenced by moisture. Changes in resistance and/or capacitance of the coating are sensed and used to control the leaking element so as to apply heat to the microns when fogging occurs.

10

15

20

25

30

is the moisture detecting element on the inside of the glass, but it obscures part of the window, and, in order to permit it to detect misting conditions, that part of the window will not be heated.

5

SUMMARY OF THE INVENTION

The present invention provides a heated exterior mirror for motor vehicles comprises a mirror glass with a reflecting coating deposited on a rear surface thereof; a transparent conductive coating on a front surface of the mirror glass, divided into at least two zones by a narrow non-conductive gap; an electrical heating element thermally bonded to a rear surface of the mirror glass behind the reflective coating; a circuit connected between two zones of the transparent conductive coating to sense changes at least one of the capacitance and resistance of the gap due to deposition of moisture on said front surface and providing an output indicative of the presence of moisture; and switching means receiving said output and switching power to said electrical heating element responsive to the detection of moisture on such front surface. The division of the transparent, conductive coating on the front surface, into at least two areas separated electrically from one another, creates boundary surfaces between electrically conductive areas which are opposite to one another and insulated from one another, so that it is possible to utilize the coating as a resistive and/or capacitative humidity sensor. The insulation resistance between the areas which are electrically insulated from one another is considerably reduced by condensing moisture, so that a reduction in the resistance value (and/or increase in capacitance) indicates that the mirror has fogged up, signalling in turn that it is necessary to heat the mirror. In principle, such a fogging-up of a mirror can occur at almost any temperature because it merely requires that the mirror, due to external conditions, is cooler than the dew-point of the ambient air. The separate connections to the

areas separated electrically from one another by a narrow elongated gap allow the state of a substantial portion of the mirror surface to be monitored by an appropriate circuit arrangement, the changing value of the electrical resistance as well as of the capacitance of the layer
5 allowing an effective humidity sensor to be produced.

The application of a conductive, transparent coating to the front surface of the mirror allows inexpensive and
10 simple manufacture of a humidity sensor, which is integrated into the mirror itself and whose signals can be connected directly to a circuit controlling the heating element. In an especially advantageous embodiment the mirror is designed to that the heating may be turned on
15 either in accordance with the resistance or capacitance between the electrically conductive areas on the front mirror surface in response to moisture or in accordance with signals from a temperature sensor, the sensing of moisture causing the element to turn on even when the
20 temperature sensor does not indicate that the temperature has fallen below a preset threshold. Taking into account that fogging-up of the mirror is the primary reason for activating the mirror heating system, it makes sense to switch on the mirror heating in response to fogging-up of
25 the mirror resulting from the condensation of moisture.

In order to heat the mirror surface as quickly as possible, it is necessary to keep the masses to be heated low and to ensure that heat reaches mainly the mirror glass
30 and not other areas, for example, a mirror housing or the ambient air. This is favoured by forming the electrical heating elements as a surface coating of electrically conductive material applied to the rear surface of the mirror: such a surface coating can be made thin and,
35 therefore of low mass. Preferably such surface coating of electrically conductive material forming the heating elements, as well as the conductive, transparent coating of

the front surface are applied in a plasma process, in particular by arc atomization or in a thin-film coating process.

5 By using the arc atomization or the thin-film coating process, metallic conductors can be applied directly to the mirror glass as a film of a few Angstrom units or a few microns in thickness without an intermediate layer of adhesive or other adhesion-increasing substances, which in
10 turn reduces the mass to be heated, making possible particularly quick heating. This also reduces considerably the energy required to heat the mirror compared to known systems.

15 In accordance with another preferred feature, the switch used for the heating elements is a semiconductor switch, such as a power transistor, whose heat sink is thermally bonded to the mirror. Thus heat losses resulting during the switching process are recovered in a useful
20 manner so that energy consumption is reduced.

The transparent, conductive coating used to make the humidity sensor can be formed in a simple manner as a chromium layer, plasma etching (for example) being used to
25 produce the division into areas separated electrically from one another. Such an etching process with a suitably thin, transparent, conductive coating allows the width of the gap produced by etching to be regulated exactly, which is particularly advantageous both in setting the capacitance
30 of the coating and in obtaining reproducible results in resistance measurement. In addition, such a coating and etching have the advantage of being essentially invisible, so that the mirror continues to function without impairment.

35

In order to ensure that the heating system can reliably prevent the mirror from fogging up at all external

temperatures likely to be encountered, the mirror is preferably designed in such a way that the heating capacity of the heating element is regulated so that their surface temperature remains below 200°C, preferably below 150°C.

5 In order to achieve even quicker distribution of heat in those areas in which moisture condenses, the mirror may be constructed with an additional separate heating element provided on the same side of the mirror as the electrically conductive coating, although it should be arranged so as

10 not to reduce significantly the functionality of the mirror.

The invention is explained in more detail below with reference to a specific embodiment.

15

SHORT DESCRIPTION OF THE DRAWINGS

IN THE DRAWINGS:

Fig. 1 is a cross-section through a mirror element of a vehicle exterior mirror;

20 Fig. 2 is a plan view of the external surface of the mirror from the direction of arrow II in Fig. 1; and

Fig. 3 is a block diagram of a control circuit.

DESCRIPTION OF THE PREFERRED EMBODIMENT

25 Fig. 1 shows a mirror glass 1 on which a transparent, conductive chromium coating 2 is applied to the front surface by means of arc atomization. A conductive coating, forming a heating element 4, is applied to the rear surface of the specular reflective coating 3 applied to the mirror

30 glass. Connections 5 and 6 are provided for the heating element 4, whereas connections 7 and 8, made to areas of the coating 2 electrically separated from one another by an etched gap 9. An additional heating element may be provided on the front surface of the mirror, for example

35 around its periphery as shown at 18.

The front surface of the mirror, which acts as a

humidity sensor, is shown in more detail in Fig. 2. The coating 2 is sub-divided into areas insulated electrically from one another by the etched gap 9. When moisture condenses on the front surface, the gap 9 is bridged by a thin film of water, which reduces the resistance value between the conductors 7 and 8. In an analogous manner the capacity between these two conductors also changes because of the high dielectric constant of water. These changes are detected by the circuit of Figure 3, as described below.

Referring to Figure 3, an oscillator 10 generates a high frequency electrical signal which is applied to the connection 8 through a capacitor 11, and the contact 7 is connected through a capacitor 12 to an envelope detector 13, the output of which is applied to a trigger circuit 14, the output of which is in turn applied, together with that of a temperature sensing circuit trigger circuit 15 employing a thermistor, to an OR gate 16. The output of gate 16 controls an electronic switch 17, for example a field effect power transistor, which completes a circuit through the connections 5 and 6 and the heating element 4. Conveniently the oscillator 10, the trigger circuits and the OR gate are implemented utilizing a quadruple 2-input NAND Schmitt trigger chip such as is available from RCA and other manufacturers under the number 4093B. The built-in hysteresis of such triggers permits them to be used to implement oscillators, and to implement trigger circuits with threshold hysteresis, as well as performing normal NAND or OR logic functions.

In the present case, and in the absence of condensation or other moisture, the capacitance between the connections 7 and 8 will be low and the resistance very high. Insufficient signal will therefore reach the detector 13 from the oscillator to provide an output above the turn-on threshold of the circuit 15; in fact this

output should also be below the turn-off threshold. As condensation builds up on the etching 9, the capacity between the connections 7 and 8 will increase and the resistance will decrease. The resistance effect will be influenced by the presence of contaminants on the mirror surface or in the moisture, but this will not significantly alter the capacitance effect so that a substantial increase in signal transfer to the detector can be relied up as moisture builds up. Component values are selected so that any substantial increase in signal transfer will provide a detector output sufficient to exceed the turn-on threshold of the circuit 14, thus turning on the heating element. The circuit 14 will not turn off until the detector output falls below the turn-off threshold of the circuit 14, and this in conjunction with the thermal inertia of the mirror, should ensure that it is fully demisted. The circuit 15, which is optional, is set up so that the element 4 will be turned on when the temperature, as sensed by a thermistor, falls below a predetermined threshold, and turned off when it rises above a somewhat higher threshold, thus also providing thermostatic control of the element 4. The circuit 15 will however operate in the presence of fogging to turn on the element 4, even if the ambient temperature has not fallen below the turn-on threshold of circuit 15.

25

Alternatively, a thermistor controlled trigger circuit may be arranged to override the signal from the moisture detecting circuit when the temperature of the mirror rises to a level at which condensation is unlikely, thus avoiding unnecessary heating of the mirror should the moisture sensing circuit malfunction, for example because of excessive conductive contaminants on the mirror.

The etching 9 may have a width of, for example, 10 microns, and should therefore be substantially invisible. A current of 1.8 amperes at 12 volts, which is readily controlled by a power transistor forming switch 17, will

provide sufficient heating capacity for typical external mirror. A heat sink 9 of the power transistor forms switch 17 may advantageously be bonded to the element 41 as seen in Fig. 1 so that any heat generated in the transistor is
5 not wasted.

Preferably the specular coating 3 on the back of the mirror is also a chrome coating, or other infrared reflective coating. This specular coating, as well as
10 acting to reflect light impingent on the mirror, also acts to reflect infrared radiation produced by the heating element 4 back into the element 4 where it is reabsorbed and speeds heating of the element such that conductive transfer of heat into the mirror is enhanced while loss of
15 energy due to infrared transmission through the glass is reduced.

I CLAIM:

1. A heated exterior mirror for motor vehicles,
comprising:
 - 5 a mirror glass with a reflecting coating on a rear surface thereof;
a transparent conductive coating on a front surface of the mirror glass, divided into at least two zones by a narrow non-conductive gap;
 - 10 an electrical heating element thermally bonded to a rear surface of the mirror glass behind the reflective coating;
a circuit connected between two zones of the transparent conductive coating to sense changes in at least
15 one of the capacitance and resistance of the gap due to deposition of moisture on said front surface and providing an output indicative of the presence of moisture; and
switching means receiving said output and switching power to said electrical heating element responsive to the
20 detection of moisture on said front surface.
2. A mirror according to Claim 1, further comprising a temperature sensing circuit providing an output in response to sensing a threshold temperature, said switching means
25 receiving the output from the temperature sensor and switching power to said electrical heating element responsive thereto.
3. A mirror according to Claim 1, wherein the transparent
30 conductive coating is applied by a plasma process.
4. A mirror according to Claim 1, wherein the electrical heating element is a conductive coating applied to the rear surface of the mirror glass.
35
5. A mirror according to Claim 4, wherein the conductive coating forming the heating element is applied by a plasma

process.

6. A mirror according to Claim 1, wherein the switching means is a power transistor having a heat sink bonded to
5 the rear surface of the mirror.
7. A mirror according to Claim 1 wherein the transparent conductive coating is formed of chromium.
- 10 8. A mirror according to Claim 1, including an additional heating element on the front surface of the mirror.

Ridout & Maybee
Suite 2400
One Queen Street East
Toronto, Canada M5C 2G1
Patent Agents of the Applicant

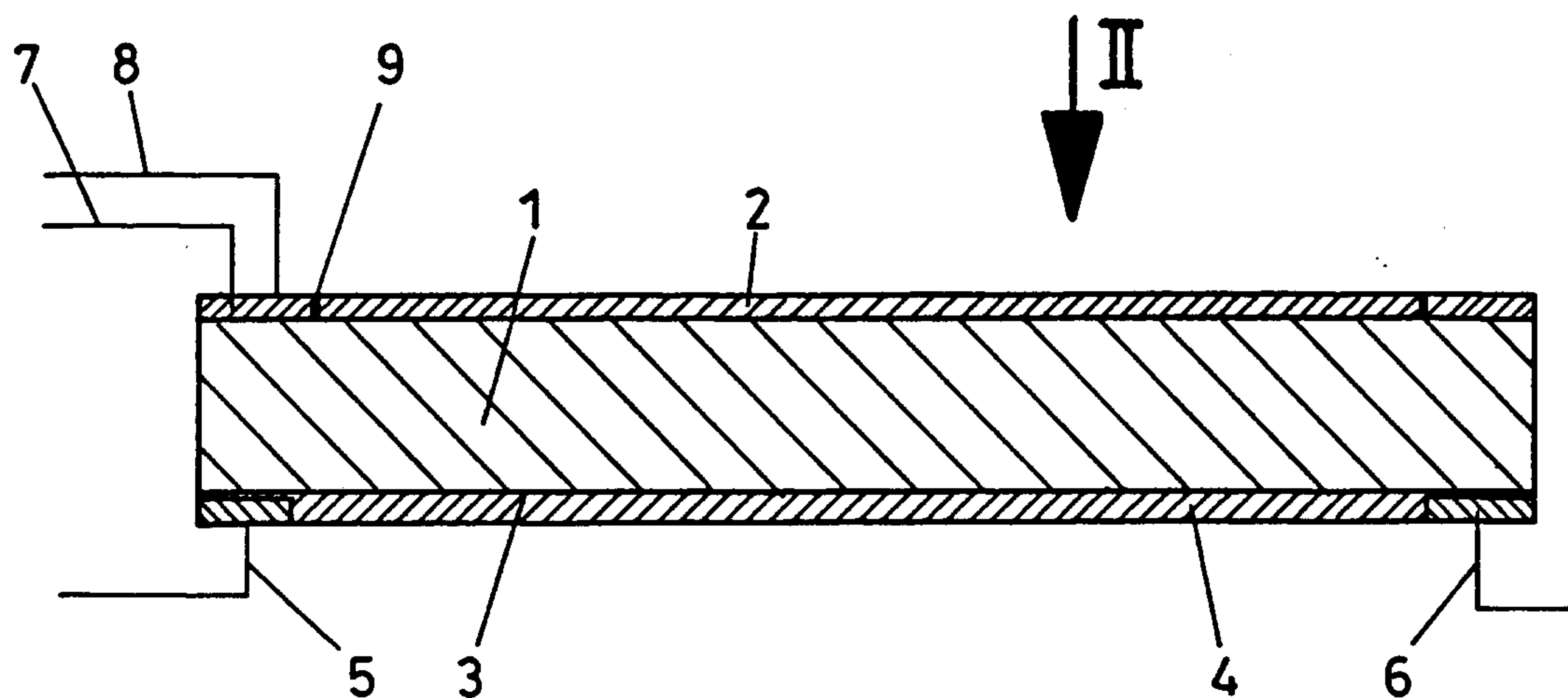


FIG. 1

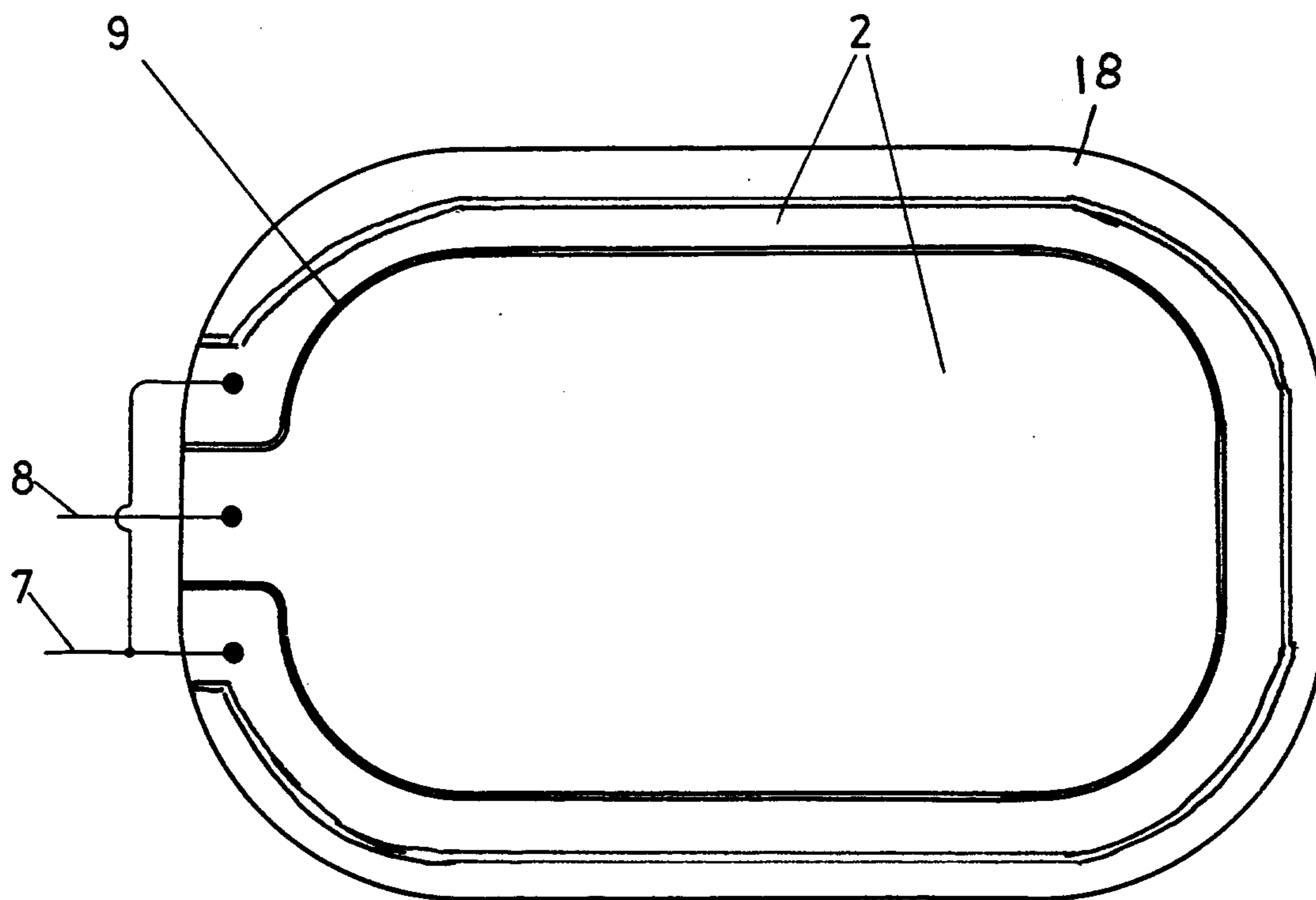


FIG. 2

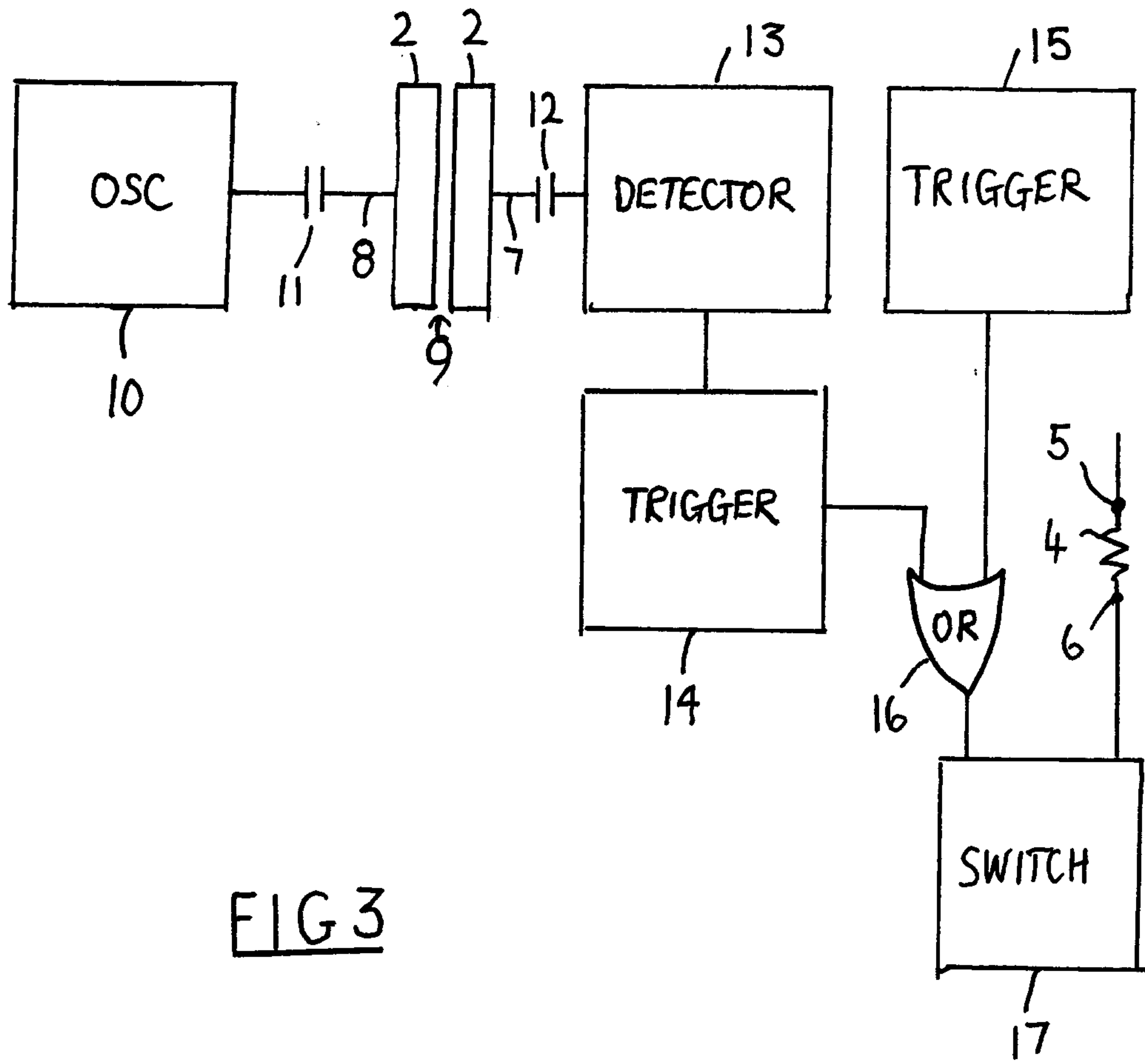


FIG 3

