



(51) International Patent Classification:

E21B 34/14 (2006.01) *E21B 23/04* (2006.01)
E21B 34/10 (2006.01)

(21) International Application Number:

PCT/US2021/024543

(22) International Filing Date:

28 March 2021 (28.03.2021)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

17/214,878 28 March 2021 (28.03.2021) US

(71) Applicant: **HALLIBURTON ENERGY SERVICES, INC.** [US/US]; 3000 North Sam Houston Parkway East, Houston, TX 77032-3219 (US).

(72) Inventors: **GAO, Bo**; 3000 North Sam Houston Parkway East, Houston, TX 77032 (US). **HELMS, Lonnie, Carl**; 3000 North Sam Houston Parkway East, Houston, TX 77032 (US). **GADRE, Aniruddha**; 3000 North Sam Houston Parkway East, Houston, TX 77032 (US). **HU, Yuzhu**; 3000 North Sam Houston Parkway East, Houston, TX 77032 (US). **MAKOWIECKI, Gary, J.**; 3000 North Sam Houston Parkway East, Houston, TX 77032 (US).

(74) Agent: **HIGGINS, Sheri, L.**; Sheri Higgins Law, P.L.L.C., 131 Lake Haven Drive, Gray, TN 37615 (US).

(81) Designated States (*unless otherwise indicated, for every kind of national protection available*): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DJ, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, IT, JO, JP, KE, KG, KH, KN, KP, KR, KW, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO,

(54) Title: WELLBORE DART WITH SEPARABLE AND EXPANDABLE TOOL ACTIVATOR

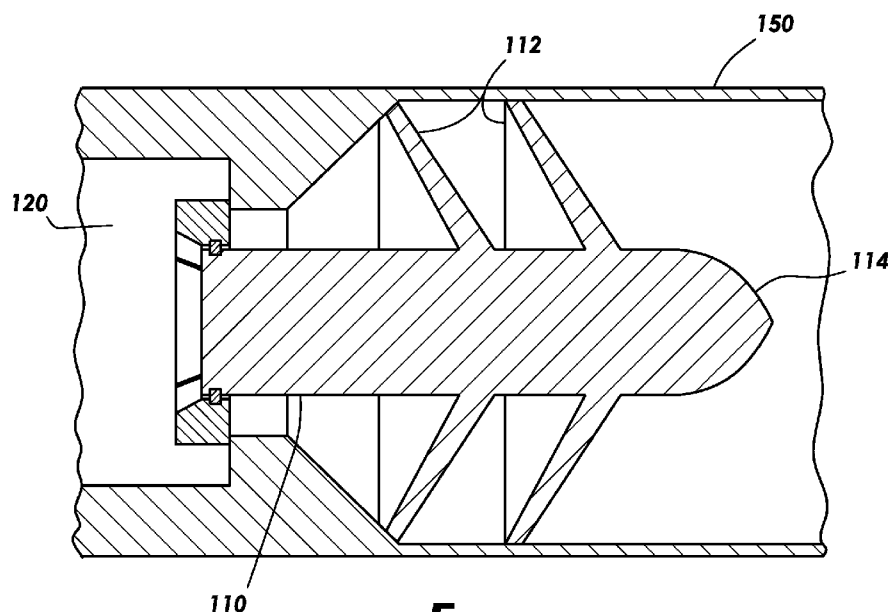


FIG. 3

(57) Abstract: A wellbore dart can be used to activate a downhole tool within a wellbore to perform a function, such as shifting a sleeve. The dart includes a tool activator that is releasably connected to a body of the dart. After the downhole tool has been activated, the body can be released from the tool activator to open a fluid flow path within the downhole tool. A device can be pumped and land on the tool activator. The tool activator can include multiple sections that expand radially away from each other when force from the device is exerted on the sections. Expansion of the sections allows the device to pass through the tool activator. The dart can also include a retracting device that moves the sections back together after the device has passed through the tool activator.



NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW,
SA, SC, SD, SE, SG, SK, SL, ST, SV, SY, TH, TJ, TM, TN,
TR, TT, TZ, UA, UG, US, UZ, VC, VN, WS, ZA, ZM, ZW.

(84) Designated States (*unless otherwise indicated, for every kind of regional protection available*): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

— *as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))*

Published:

— *with international search report (Art. 21(3))*

WELLBORE DART WITH SEPARABLE AND EXPANDABLE TOOL ACTIVATOR

Technical Field

[0001] A wellbore dart and methods of use are provided. The wellbore dart includes a tool activator that is used to activate a component of a downhole tool. The tool activator is separable from the other components of the dart.

Brief Description of the Figures

[0002] The features and advantages of certain embodiments will be more readily appreciated when considered in conjunction with the accompanying figures. The figures are not to be construed as limiting any of the preferred embodiments.

[0003] **Fig. 1** is a perspective view of a wellbore dart according to certain embodiments.

[0004] **Fig. 2** is a longitudinal, cross-sectional view of the wellbore dart of **Fig. 1**.

[0005] **Fig. 3** is a longitudinal, cross-sectional view of the wellbore dart after engaging with a downhole tool.

[0006] **Fig. 4** is a longitudinal, cross-sectional view of the wellbore dart of **Fig. 3** showing separation of the tool activator from the body of the dart.

[0007] **Fig. 5A** is a vertical, cross-sectional view of a tool activator of the wellbore dart showing a ball landing on the tool activator.

[0008] **Fig. 5B** is a vertical, cross-sectional view of the tool activator of **Fig. 5A** showing a ball passing through the tool activator.

[0009] **Fig. 6A** is a perspective view of a tool activator of the wellbore dart with a band as a retracting device.

[0010] **Fig. 6B** is a horizontal, cross-sectional view of a tool activator of the wellbore dart with springs as a retracting device.

[0011] **Fig. 6C** is a horizontal, cross-sectional view of a tool activator of the wellbore dart with a ring as a retracting device.

[0012] **Fig. 7** is a longitudinal, cross-sectional view of the wellbore dart according to certain other embodiments.

Detailed Description of the Invention

[0013] Oil and gas hydrocarbons are naturally occurring in some subterranean formations. In the oil and gas industry, a subterranean formation containing oil and/or gas is referred to as a reservoir. A reservoir can be located under land or offshore. Reservoirs are typically located in the range of a few hundred feet (shallow reservoirs) to a few tens of thousands of feet (ultra-deep reservoirs). In order to produce oil or gas, a wellbore is drilled into a reservoir or adjacent to a reservoir. The oil, gas, or water produced from a reservoir is called a reservoir fluid.

[0014] As used herein, a “fluid” is a substance having a continuous phase that can flow and conform to the outline of its container when the substance is tested at a temperature of 71 °F (22 °C) and a pressure of one atmosphere "atm" (0.1 megapascals "MPa"). A fluid can be a liquid or gas. A homogenous fluid has only one phase, whereas a heterogeneous fluid has more than one distinct phase.

[0015] A well can include, without limitation, an oil, gas, or water production well, an injection well, or a geothermal well. As used herein, a “well” includes at least one wellbore. A wellbore can include vertical, inclined, and horizontal portions, and it can be straight, curved, or branched. As used herein, the term “wellbore” includes any cased, and any uncased, open-hole portion of the wellbore. A near-wellbore region is the subterranean material and rock of the subterranean formation surrounding the wellbore. As used herein, a “well” also includes the near-wellbore region. The near-wellbore region is generally considered to be the region within approximately 100 feet radially of the wellbore. As used herein, “into a subterranean formation” means and includes into any portion of the well, including into the wellbore, into the near-wellbore region via the wellbore, or into the subterranean formation via the wellbore.

[0016] A portion of a wellbore can be an open hole or a cased hole. In an open-hole wellbore portion, a tubing string can be placed into the wellbore. The tubing string allows fluids to be introduced into or flowed from a remote portion of the wellbore. In a cased-hole wellbore portion, a casing is placed into the wellbore that can also contain a tubing string. A wellbore can contain an annulus. Examples of an annulus include, but are not limited to: the space between the wellbore and the outside of a tubing string in an open-hole wellbore; the space between the

wellbore and the outside of a casing in a cased-hole wellbore; and the space between the inside of a casing and the outside of a tubing string in a cased-hole wellbore.

[0017] Wellbore treatment operations can be performed in a wellbore. Treatment operations can involve placing a downhole tool at a desired location within the wellbore. The downhole tool can be used to perform a wide variety of treatment operations. A wellbore dart can be used to activate a component of a downhole tool, such as to shift a sleeve, rotate a sleeve, or block fluid flow through the tool. The wellbore dart can also be used to separate fluids within the wellbore.

[0018] Darts are generally composed of a body, a nose, a tool activator, and optionally one or more wiper fins (also referred to in the industry as wiper cups). The dart is pumped into the wellbore where the tool activator engages with a downhole tool and activates a component of the downhole tool. The nose can help guide the dart through a tubing string and can be weighted to assist vertical alignment of the dart within the tubing string. The nose can also seat against a component of the downhole tool to block fluid flow through the downhole tool. Wiper fins can also be included on the dart. The wiper fins can be located circumferentially around the outside of the dart body and can function to “wipe” the inside of the tubing string and separate fluids as the dart is being pumped into the wellbore.

[0019] One significant disadvantage to traditional darts is that the dart used to activate one downhole tool can block placement of other devices, such as darts or balls, below the dart because the body of the dart obstructs the inside of the downhole tool. In order to allow placement of other darts or balls below the dart, the dart must be removed from the wellbore. Removal of the dart can include drilling the dart or running a retrieval tool into the wellbore to pull the dart out of the wellbore. The process of removing the dart is not only time consuming, but also increases the cost of performing the wellbore operation. As such, there is a need and ongoing industry concern for improved darts that activate a downhole tool.

[0020] Novel darts are disclosed. The dart includes a tool activator that is separable from the body of the dart after the dart has activated a downhole tool. The dart can be used to activate a downhole tool. One of the many advantages of the novel dart is that the body of the dart does not prevent additional devices, such as darts or balls, from being introduced into the wellbore downstream of the dart after separation from the tool activator. Thus, the dart does not

have to be removed from the wellbore in order for tools to be subsequently activated or balls to seat on a ball seat.

[0021] A wellbore dart can include: a body; and a tool activator releasably connected to the body by a frangible device, wherein the tool activator comprises: a first section; a second section; and a third section, wherein the first, second, and third sections are movable radially away from each other into an expanded position when a force is applied to an inner diameter of the tool activator.

[0022] The wellbore dart can further include a retracting device, wherein the retracting device is configured to move the first, second, and third sections radially towards each other from the expanded position into a retracted position when the force is removed from the inner diameter of the tool activator.

[0023] Methods of activating a downhole tool can include: introducing a dart into a wellbore, wherein the dart comprises: a body; and a tool activator comprising a first section; a second section; and a third section, wherein the tool activator is releasably connected to the body by a frangible device; causing or allowing the tool activator to activate the downhole tool; releasing the tool activator from connection with the body; introducing a device into the wellbore, wherein the device has an outer diameter that is greater than an inner diameter of the tool activator; causing the device to pass through the tool activator, wherein the device causes the first, second, and third sections to move radially away from each other into an expanded position as the device passes through the tool activator; and allowing the first, second, and third sections to move radially towards each other into a retracted position after the device has passed through the tool activator.

[0024] It is to be understood that the discussion of any of the embodiments regarding the dart or any component of the dart is intended to apply to all of the method and apparatus embodiments without the need to repeat the various embodiments throughout.

[0025] Turning to the Figures, **Fig. 1** is a perspective view of a wellbore dart **100**. The dart **100** can include a body **110**. The body **110** can be cylindrical in shape and have a variety of dimensions. The length of the body **110** can be selected such that a desired orientation of the dart **100** within a tubing string during introduction into a wellbore is achieved. The desired orientation can be a substantially centered longitudinal axis of the body **110** within the inside of the tubing string. In this manner, the dart **100** can maintain a substantially axial

orientation within the tubing string and does not tilt off its longitudinal axis. The length of the body **110**, for example, can range from 10 inches (in.) to 30 in.

[0026] The outer diameter (O.D.) of the body **110** can vary and can be selected such that the dart **100** is capable of being placed in a desired location within the wellbore.

Accordingly, the O.D. of the body **110** can be less than the inner diameter (I.D.) of any tubing string or downhole tool that the dart **100** is meant to pass through. The O.D. of the body **110** can also be selected such that the desired orientation of the dart **100** within the tubing string during introduction into the wellbore is achieved. The O.D. of the body **110**, for example, can range from 1/2 in. to 4 in.

[0027] The body **110** can be made from materials known to those skilled in the art. Non-limiting examples of materials include metals, metal alloys, and hardened plastics, such as thermoset and thermoplastic materials. According to any of the embodiments, the body **110** is solid. According to any of the embodiments, the body can include a hollow core. According to any of the embodiments, the body **110** does not include a rupture disk. Any common bodies known to those skilled in the art can be used for the dart **100**. The body can be sized such that wipers **112** can fold up in the annular space between the O.D. of the body **110** and an I.D. of the casing or tubing through which the wellbore dart **100** passes.

[0028] The dart **100** can also include a nose **114**. The nose **114** can be located at a first end of the body **110**. The nose **114** can function as a guide for the dart **100** during introduction into the wellbore. A variety of noses known to those skilled in the art can be used for the dart **100**. The nose **114** can, for example, be rounded or weighted, and/or form a high-pressure seal when seated onto or within a downhole tool. The nose **114** can include a latch ring or lock ring that can secure the dart **100** in place after landing on a seat.

[0029] The dart **100** can also include one or more wipers **112** (also known as wiper fins or wiper cups). The wipers **112** can function to separate two different wellbore fluids and “wipe” or remove residual fluid on the inside of a tubing string. Although shown with two wipers **112** in the drawings, it is to be understood that a plurality of wipers **112** can be included on the dart **100**. The wipers **112** can extend circumferentially around the outside of the body **110**. The O.D. of the wipers **112** can be the same or different. Different sized wipers can be used to wipe different sized tubing strings. The wipers **112** can be made of commonly known materials, for example, natural or synthetic rubber or urethane elastomers that provide flexibility

to the wipers. A variety of wipers **112** known to those skilled in the art can be used for the dart **100**. The geometric shape of the wipers **112** can vary. The angle at which the wipers **112** extend away from the body **110** towards the I.D. of the tubing or casing string can also vary and be selected such that the wipers engage in a wiping action on the inside of the tubing or casing string. The thickness of the wipers **112** can also vary. The shape, angle, thickness, and total number of wipers **112** can be selected to provide multiple external steps or compound angles targeted at multiple inner diameters the dart **100** must pass through. In this manner, the wipers **112** can engage with a variety of different inner diameters and function to wipe the inside of different sized tubing or casing strings.

[0030] The dart **100** also includes a tool activator **120**. Still with reference to **Fig. 1**, the tool activator **120** can include a first section **121**, a second section **122**, and a third section **123**. The tool activator **120** can also include a fourth section **124**, a fifth, sixth, seventh, and so on sections (not shown). As will be discussed in more detail below, the tool activator **120** preferably includes at least three sections. The tool activator **120** can be made from a variety of materials including, but not limited to, metals, metal alloys, and hardened plastics or composites. Metals and metal alloys can be selected from aluminum, steel, or cast iron.

[0031] **Fig. 2** is a cross-sectional view of the dart **100**. As can be seen, the tool activator **120** is releasably connected to the body **110** by a frangible device **130**. The tool activator **120** is releasably connected to a second end of the body **110** opposite of the nose **114**. The frangible device **130** can be any device that is capable of withstanding a predetermined amount of force and capable of releasing at a force above the predetermined amount of force. The frangible device **130** can be, for example, a shear pin, a shear screw, a shear ring, a load ring, a lock ring, a pin, or a lug. There can also be more than one frangible device **130** that connects the tool activator **120** to the body **110**. The frangible device **130** or multiple frangible devices can be selected based on the force rating of the frangible device, the total number of frangible devices used, and the predetermined amount of force needed to release or shear the frangible device. For example, if the total force required to break or shear the frangible device is 15,000 pounds force (lb_f) and each frangible device has a rating of 5,000 lb_f, then a total of three frangible devices may be used.

[0032] The frangible device **130** spans from a recess **131** located within an inner diameter of a section of the tool activator **120** to a recess **132** located within an outside of the

body **110**. According to any of the embodiments, at least one frangible device **130** releasably connects every section **121, 122, 123, and 124** to the body **110**. In this manner the dart **100** and each section **121/122/123/124** of the tool activator **120** has structural integrity until the pressure in the tubing string is sufficient to shear the frangible devices **130**. According to these embodiments, there would be a total of four frangible devices **130**, four recesses **131** (one for each of the four sections **121/122/123/124**), and four recesses **132** on the body **110** that correspond to the recesses **131** on the sections **121/122/123/124**. It is to be understood that if the tool activator **120** includes more than four sections, then the total number of frangible devices **130** included can be greater than four.

[0033] As can be seen in **Fig. 2**, the tool activator **120** includes an inner diameter and an outer diameter. The I.D. can include an angled surface **125** that partially extends from a top end of the tool activator **120** towards a bottom end. The I.D. can also have a straight surface **126** that extends from where the angled surface **125** ends to the bottom end. According to any of the embodiments, the recesses **131** for housing the frangible devices **130** are located within the straight surface **126**. These embodiments can be useful when the top of the body **110** terminates at the angled surface **125**/straight surface **126** junction. This location of frangible devices can prevent premature shearing of the frangible devices.

[0034] The methods include introducing the dart **100** into a wellbore. The wellbore can include a tubing string and a downhole tool located within the tubing string. As shown in **Fig. 3**, the tool activator **120** can be configured to engage with a downhole tool **150**. The methods can include causing or allowing the tool activator **120** to activate the downhole tool **150**. The tool activator **120** can activate the downhole tool to cause an action to occur. Examples of the action include, but are not limited to, shifting of a sleeve of the downhole tool, rotating a sleeve of the downhole tool, or shutting off fluid flow through the downhole tool. The tool activator **120** can cause a variety of different actions to occur depending on the exact downhole tool that the tool activator **120** activates. The tool activator **120** is releasably connected to the body **110** during activation of the downhole tool **150**.

[0035] The methods can include releasing the tool activator **120** from connection with the body **110**. The step of releasing can include applying a pressure to the dart **100**. By way of example, after the tool activator **120** has activated the downhole tool **150**, a force can be applied to the dart **100** that shears the frangible devices **130**; thus, separating the tool activator

120 from the body **110**. As shown in **Fig. 4**, the tool activator **120** remains engaged with the downhole tool **150** after shearing, while the body **110**, the nose **114**, and the wipers **112** can travel through the downhole tool **150**, thereby enabling fluid flow through the downhole tool **150**. The body **110**, the nose **114**, and the wipers **112** can be retained by the downhole tool **150** or retained in a separate retainer after shearing and traveling downstream of the tool activator **120**.

[0036] After the tool activator **120** has been released from connection with the body **110**, the methods can include introducing a device into the wellbore. The device can be, without limitation, another dart, a plug, or a ball. The device can have an O.D. that is greater than the I.D. of the tool activator **120**. Turning to **Fig. 5A**, the device is depicted as a ball **160** having an O.D. greater than the I.D. of the tool activator **120**.

[0037] The sections **121/122/123/124** of the tool activator **120** are movable radially away from each other into an expanded position when a force is applied to the I.D. of the tool activator **120**. As can be seen in **Figs. 5A and 5B**, the ball **160** can land onto the tool activator **120**. Angled surfaces **125** of the sections **121/122/123/124** can guide or force the ball **160** into the center of the tool activator **120**. Continued application of a downward force on the ball **160**, for example via fluid pressure within the tubing string, causes the ball **160** to exert an outward force on the sections **121/122/123/124**. The greater or steeper the angle of the angled surfaces **125**, the more uniform spread as well as increased spread of the sections **121/122/123/124** that can be achieved. This outward force causes the sections **121/122/123/124** to expand radially away from each other into an expanded position, for example, as shown in **Fig. 5B**. When the sections **121/122/123/124** have expanded a sufficient distance away from center, the ball **160** has enough clearance to pass through the tool activator **120**. Accordingly, causing the device to pass through the tool activator can include applying a downward pressure to the device, wherein the downward pressure forces the sections **121/122/123/124** to radially move away from each other into the expanded position.

[0038] According to any of the embodiments, the tool activator **120** includes at least three sections **121/122/123**. In this manner, radial expansion away from each other can be more easily achieved. The force that is applied to the sections **121/122/123/124** may need to be in more than two directions. If the tool activator **120** includes only two sections, then a sufficient

radial expansion away from each other may not occur to allow the device to pass through the tool activator **120**.

[0039] **Fig. 6A** shows a perspective view of the tool activator **120**. As can be seen, a demarcation line **129** can delineate the sections **121/122/123/124**. According to any of the embodiments, the tool activator **120** can include discreet sections **121/122/123/124** that are made by forming the tool activator **120** as a single unit and then cutting the tool activator into the desired number of sections. Alternatively, each section can be formed independently and then assembled into a completed tool activator that is then releasably connected to the body **110**. According to any of the other embodiments, the tool activator **120** can be formed as a single unit that includes three or more score lines, wherein the total number of score lines equals the total number of sections. The score lines provide a weak point whereby an applied force can break the tool activator **120** into the desired number of sections. If the tool activator **120** includes score lines, then only two frangible devices **130** that are located opposite each other may be needed because structural integrity is maintained due to the tool activator **120** being formed as a single unit.

[0040] The methods can include allowing the sections **121/122/123/124** to move radially towards each other into a retracted position after the device (*e.g.*, the ball **160**) has passed through the tool activator **120**. The tool activator **120** can also include a retracting device. The retracting device can be configured to cause the sections **121/122/123/124** to move into the retracted position after expansion.

[0041] **Fig. 6A** depicts a band **140** as the retracting device. The band **140** can be positioned around the outside of the tool activator **120** and surround all of the sections **121/122/123/124**. The band **140** can have a height that is within 20% to 100% of the height of the sections **121/122/123/124**. The band **140** can be made from a stretchable material that then returns to its pre-stretched state after the device passes through the tool activator **120**. Materials such as natural latex rubber and expanded neoprene are suitable for this purpose. Other suitable materials for the band **140** include, but are not limited to, knitted compression cottons, polyesters, or other fibers, and thermal plastics that are stretchable. A circumferential coil spring could also be used for the band. In this manner, the band **140** can expand with the sections **121/122/123/124** without breaking into the expanded position during passage of the device and then move the sections **121/122/123/124** radially towards each other into the retracted position.

[0042] **Fig. 6B** is a horizontal, cross-sectional view of the tool activator **120** in the expanded position and depicts a spring **141** as the retracting device. The tool activator **120** can include at least a first spring **141** that connects the first section **121** to the second section **122**, a second spring that connects the second section **122** to the third section **123**, a third spring that connects the third section **123** to the fourth section **124**, and a fourth spring that connects the fourth section **124** to the first section **121**. In other words, at least one spring **141** is located at each demarcation line **129**. There can be more than one spring **141** located at each demarcation line **129**. Both ends of each of the sections **121/122/123/124** can include a receiver **128** that houses an end of the spring **141**. The ends of the spring **141** can be permanently attached to the sections **121/122/123/124**, for example with a glue, resin, hardened plastic, or other compounds. Preferably, the receivers **128** are located within the straight surface **126** area of the sections **121/122/123/124**. In this manner, the springs **141** are capable to stretching with the sections **121/122/123/124** into the expanded position without breaking or detaching from the sections **121/122/123/124** and then moving the sections **121/122/123/124** back towards each other into the retracted position.

[0043] **Fig. 6C** is a horizontal, cross-sectional view of the tool activator **120** in the expanded position and depicts a ring **142**, such as an O-ring, located circumferentially within the sections **121/122/123/124**. A middle portion of the sections **121/122/123/124** can include a receiving groove **127** that houses the ring **142**. The ring **142** can be made from a stretchable material, for example, those materials disclosed above for the band. Preferably, the receiving groove **127** is located within the straight surface **126** area of the sections **121/122/123/124**. In this manner, the ring **142** is capable to stretching with the sections **121/122/123/124** into the expanded position without breaking and then moving the sections **121/122/123/124** back towards each other into the retracted position.

[0044] According to certain other embodiments, the tool activator **120** does not include a retracting device. An adhesive can be applied to each demarcation line **129** to temporarily hold the sections **121/122/123/124** together. The adhesive can be a glue or resin, for example. The sections **121/122/123/124** can separate from one another when a force from the device (*e.g.*, the ball **160**) is applied to the tool activator **120** and this force causes the adhesive to lose its bonding ability. The sections **121/122/123/124** can also be temporarily held together by score lines or a band, for example a metal band, located around the outside of the sections

121/122/123/124. When the force from the device is applied to the tool activator **120**, the sections **121/122/123/124** can separate from each other by breaking into sections at the score lines or the band breaking into two or more pieces. Frangible devices can also be used to temporarily hold the sections together. The frangible devices can be positioned on the tool activator **120** as discussed above regarding the springs **141**. When the force from the device is applied to the tool activator **120**, the sections **121/122/123/124** can separate from each other by shearing of the frangible devices.

[0045] For the embodiments in which a retracting device is not used, a retainer can be included in the tubing string or the downhole tool **150** located adjacent to the tool activator **120**. Because the sections **121/122/123/124** are not held together by a retracting device, the sections are susceptible to falling or flowing into the downhole tool and creating an obstruction. The retainer can be any component that prevents the sections **121/122/123/124** from flowing downstream within the downhole tool **150** after separating from each other. The retainer can be, without limitation, a sleeve or a pocket that retains the separated sections **121/122/123/124** at their location. An elastomeric sleeve can be used to contract and move the sections **121/122/123/124** back towards each other into the retracted position after the device passes through the tool activator **120**.

[0046] Turning to **Fig. 7**, the dart **100** can include a second tool activator **170**. The second tool activator **170** can be positioned around the outside of the tool activator **120**. The second tool activator **170** can have a different shape, for example a rhombus shape, from the tool activator **120**, which has a ring shape. The second tool activator **170** can be removably attached to the tool activator **120** by two or more frangible devices **134**. In practice, the second tool activator **170** can activate the downhole tool **150** to perform a first function, and then the tool activator **120** can be detached from the second tool activator **170** via shearing of the frangible devices **134**. After shearing, the second tool activator **170** can remain in place while the tool activator **120**, body **110**, and the other components of the dart **100** can move further downstream within the downhole tool **150**. The tool activator **120** can then activate the downhole tool **150** to perform a second function. After the second function has been performed, the tool activator **120** can be detached from the body **110** via shearing of the frangible devices **130**.

[0047] An embodiment of the present disclosure is a wellbore dart comprising: a body; and a tool activator releasably connected to the body by a frangible device, wherein the

tool activator comprises: a first section; a second section; a third section, wherein the first, second, and third sections are movable radially away from each other into an expanded position when a force is applied to an inner diameter of the tool activator; and a retracting device, wherein the retracting device is configured to move the first, second, and third sections radially towards each other from the expanded position into a retracted position when the force is removed from the inner diameter of the tool activator. Optionally, the wellbore dart further comprises wherein the tool activator is made from metals, metal alloys, or hardened plastics or composites. Optionally, the wellbore dart further comprises wherein each of the first, second, and third sections comprise at least one frangible device. Optionally, the wellbore dart further comprises wherein the frangible device is selected from the group consisting of a shear pin, a shear screw, a shear ring, a load ring, a lock ring, a pin, a lug, or combinations thereof. Optionally, the wellbore dart further comprises wherein the tool activator further comprises one or more wipers located circumferentially around an outside of the body. Optionally, the wellbore dart further comprises wherein the inner diameter of the tool activator comprises an angled surface that partially extends from a top end of the tool activator towards a bottom end, and wherein the inner diameter of the tool activator further comprises a straight surface that extends from a bottom edge of the angled surface to the bottom end of the tool activator. Optionally, the wellbore dart further comprises wherein the force is applied to the inner diameter of the tool activator via a device, wherein the device is selected from another dart, a plug, or a ball, and wherein the device has an outer diameter that is greater than the inner diameter of the tool activator. Optionally, the wellbore dart further comprises wherein the tool activator is configured to allow the device to pass through the tool activator via a sufficient radial expansion of the first, second, and third sections. Optionally, the wellbore dart further comprises wherein the retracting device is a band positioned circumferentially around the outside of the first, second, and third sections. Optionally, the wellbore dart further comprises wherein the band is made from a stretchable material that returns to a pre-stretched state after the force is removed. Optionally, the wellbore dart further comprises wherein the retracting device comprises at least three springs that correspond to the first, second, and third sections, wherein at least one of the at least three springs is located between two of the sections. Optionally, the wellbore dart further comprises wherein each of the first, second, and third sections comprises a receiver that houses an end of the at least three springs. Optionally, the wellbore dart further comprises wherein the retracting

device is a ring, wherein a middle portion of the first, second, and third sections comprises a receiving groove that houses the ring, and wherein the ring is made from a stretchable material that returns to a pre-stretched state after the force is removed. Optionally, the wellbore dart further comprises a second tool activator, wherein the second tool activator is positioned around the outside of the tool activator.

[0048] Another embodiment of the present disclosure is a wellbore dart comprising: a body; and a tool activator releasably connected to the body by a frangible device, wherein the tool activator comprises: a first section; a second section; and a third section, wherein the first, second, and third sections are movable radially away from each other into an expanded position when a force is applied to an inner diameter of the tool activator. Optionally, the wellbore dart further comprises a retainer, wherein the retainer prevents the first, second, and third sections from flowing downstream within a downhole tool after separating from each other via the force applied to the inner diameter of the tool activator. Optionally, the wellbore dart further comprises wherein the retainer is selected from a sleeve or a pocket.

[0049] Another embodiment of the present disclosure is a method of activating a downhole tool comprising: introducing a dart into a wellbore, wherein the dart comprises: a body; and a tool activator comprising a first section, a second section, and a third section, wherein the tool activator is releasably connected to the body by a frangible device; causing or allowing the tool activator to activate the downhole tool; releasing the tool activator from connection with the body; introducing a device into the wellbore, wherein the device has an outer diameter that is greater than an inner diameter of the tool activator; causing the device to pass through the tool activator, wherein the device causes the first, second, and third sections to move radially away from each other into an expanded position as the device passes through the tool activator; and allowing the first, second, and third sections to move radially towards each other into a retracted position after the device has passed through the tool activator. Optionally, the method further comprises wherein the body releases from the tool activator after activation of the downhole tool, and wherein after releasing, the body moves downstream within the downhole tool. Optionally, the method further comprises wherein the step of releasing comprises applying a pressure to the dart.

[0050] Therefore, the various embodiments are well adapted to attain the ends and advantages mentioned as well as those that are inherent therein. The particular embodiments

disclosed above are illustrative only, as the various embodiments may be modified and practiced in different but equivalent manners apparent to those skilled in the art having the benefit of the teachings herein. Furthermore, no limitations are intended to the details of construction or design herein shown, other than as described in the claims below. It is, therefore, evident that the particular illustrative embodiments disclosed above may be altered or modified and all such variations are considered within the scope and spirit of the present invention.

[0051] As used herein, the words “comprise,” “have,” “include,” and all grammatical variations thereof are each intended to have an open, non-limiting meaning that does not exclude additional elements or steps. While compositions, systems, and methods are described in terms of “comprising,” “containing,” or “including” various components or steps, the compositions, systems, and methods also can “consist essentially of” or “consist of” the various components and steps. It should also be understood that, as used herein, “first,” “second,” and “third,” are assigned arbitrarily and are merely intended to differentiate between two or more sections, wipers, springs, *etc.*, as the case may be, and does not indicate any sequence. Furthermore, it is to be understood that the mere use of the word “first” does not require that there be any “second,” and the mere use of the word “second” does not require that there be any “third,” *etc.*

[0052] Whenever a numerical range with a lower limit and an upper limit is disclosed, any number and any included range falling within the range is specifically disclosed. In particular, every range of values (of the form, “from about a to about b,” or, equivalently, “from approximately a to b,” or, equivalently, “from approximately a - b”) disclosed herein is to be understood to set forth every number and range encompassed within the broader range of values. Also, the terms in the claims have their plain, ordinary meaning unless otherwise explicitly and clearly defined by the patentee. Moreover, the indefinite articles “a” or “an,” as used in the claims, are defined herein to mean one or more than one of the element that it introduces. If there is any conflict in the usages of a word or term in this specification and one or more patent(s) or other documents that may be incorporated herein by reference, the definitions that are consistent with this specification should be adopted.

What is claimed is:

1. A wellbore dart comprising:
a body; and
a tool activator releasably connected to the body by a frangible device, wherein the tool activator comprises:
a first section;
a second section;
a third section, wherein the first, second, and third sections are movable radially away from each other into an expanded position when a force is applied to an inner diameter of the tool activator; and
a retracting device, wherein the retracting device is configured to move the first, second, and third sections radially towards each other from the expanded position into a retracted position when the force is removed from the inner diameter of the tool activator.
2. The wellbore dart according to Claim 1, wherein the tool activator is made from metals, metal alloys, or hardened plastics or composites.
3. The wellbore dart according to Claim 1 or Claim 2, wherein each of the first, second, and third sections comprise at least one frangible device.
4. The wellbore dart according to any of the preceding claims, wherein the frangible device is selected from the group consisting of a shear pin, a shear screw, a shear ring, a load ring, a lock ring, a pin, a lug, and combinations thereof.
5. The wellbore dart according to any of the preceding claims, wherein the tool activator further comprises one or more wipers located circumferentially around an outside of the body.
6. The wellbore dart according to any of the preceding claims, wherein the inner diameter of the tool activator comprises an angled surface that partially extends from a top end of the tool activator towards a bottom end, and wherein the inner diameter of the tool activator further

comprises a straight surface that extends from a bottom edge of the angled surface to the bottom end of the tool activator.

7. The wellbore dart according to any of the preceding claims, wherein the force is applied to the inner diameter of the tool activator via a device, wherein the device is selected from another dart, a plug, or a ball, and wherein the device has an outer diameter that is greater than the inner diameter of the tool activator.

8. The wellbore dart according to Claim 7, wherein the tool activator is configured to allow the device to pass through the tool activator via a sufficient radial expansion of the first, second, and third sections.

9. The wellbore dart according to one of Claims 1-7, wherein the retracting device is a band positioned circumferentially around the outside of the first, second, and third sections.

10. The wellbore dart according to Claim 9, wherein the band is made from a stretchable material that returns to a pre-stretched state after the force is removed.

11. The wellbore dart according to one of Claims 1-7 or 9, wherein the retracting device comprises at least three springs that correspond to the first, second, and third sections, wherein at least one of the at least three springs is located between two of the sections.

12. The wellbore dart according to Claim 11, wherein each of the first, second, and third sections comprises a receiver that houses an end of the at least three springs.

13. The wellbore dart according to one of Claims 1-7, 9, or 11, wherein the retracting device is a ring, wherein a middle portion of the first, second, and third sections comprises a receiving groove that houses the ring, and wherein the ring is made from a stretchable material that returns to a pre-stretched state after the force is removed.

14. The wellbore dart according to one of Claims 1-7, 9, 11, or 13, further comprising a second tool activator, wherein the second tool activator is positioned around the outside of the tool activator.

15. A wellbore dart comprising:
a body; and
a tool activator releasably connected to the body by a frangible device, wherein the tool activator comprises:
a first section;
a second section; and
a third section, wherein the first, second, and third sections are movable radially away from each other into an expanded position when a force is applied to an inner diameter of the tool activator.
16. The wellbore dart according to Claim 15, further comprising a retainer, wherein the retainer prevents the first, second, and third sections from flowing downstream within a downhole tool after separating from each other via the force applied to the inner diameter of the tool activator.
17. The wellbore dart according to Claim 16, wherein the retainer is selected from a sleeve or a pocket.

18. A method of activating a downhole tool comprising:
introducing a dart into a wellbore, wherein the dart comprises:
a body; and
a tool activator comprising a first section, a second section, and a third section,
wherein the tool activator is releasably connected to the body by a frangible
device;
causing or allowing the tool activator to activate the downhole tool;
releasing the tool activator from connection with the body;
introducing a device into the wellbore, wherein the device has an outer diameter that is
greater than an inner diameter of the tool activator;
causing the device to pass through the tool activator, wherein the device causes the first,
second, and third sections to move radially away from each other into an expanded
position as the device passes through the tool activator; and
allowing the first, second, and third sections to move radially towards each other into a
retracted position after the device has passed through the tool activator.
19. The method according to Claim 18, wherein the body releases from the tool activator
after activation of the downhole tool, and wherein after releasing, the body moves downstream
within the downhole tool.
20. The method according to Claim 18 or Claim 19, wherein the step of releasing comprises
applying a pressure to the dart.

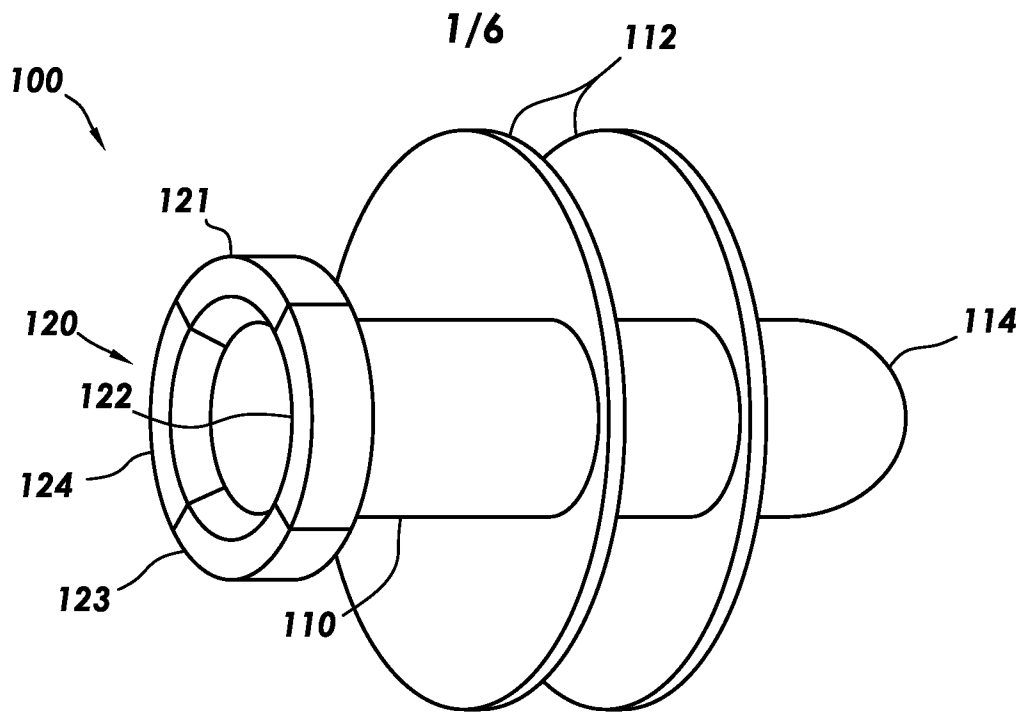


FIG. 1

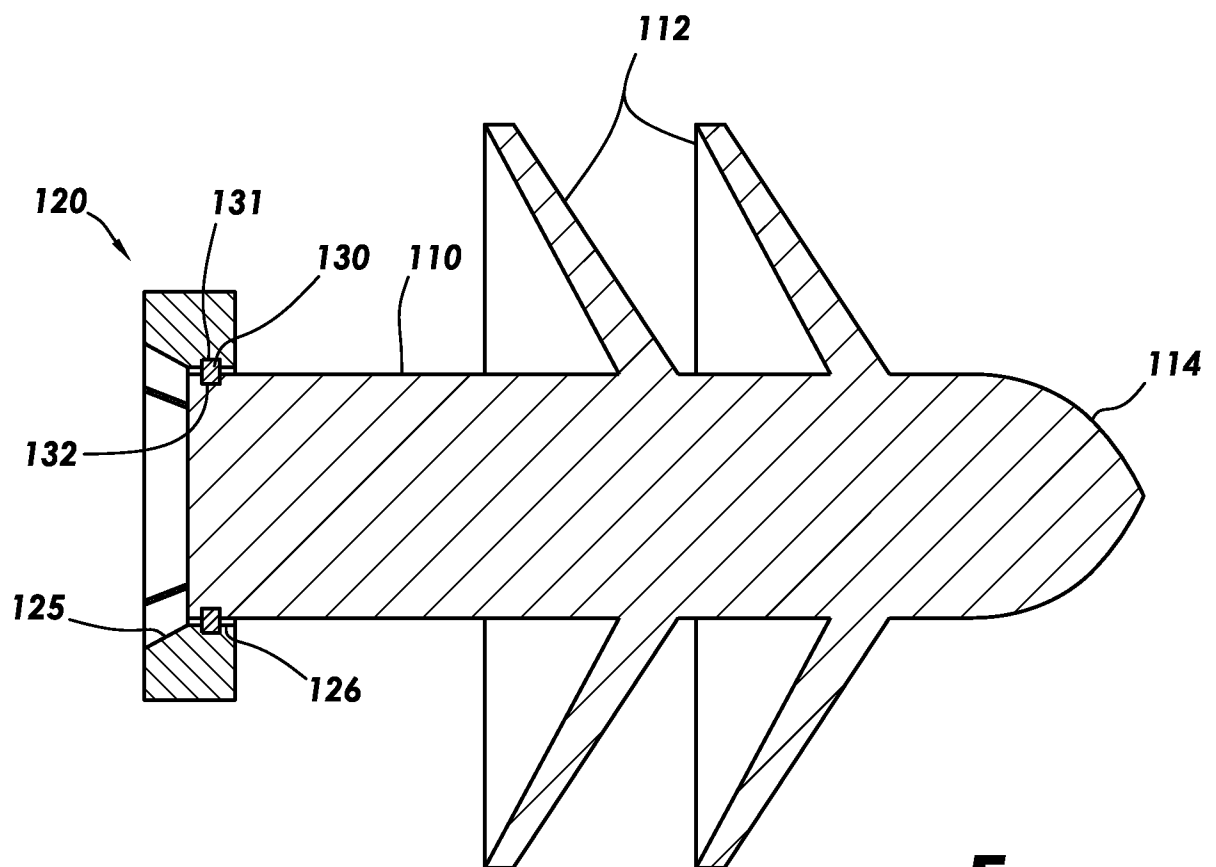


FIG. 2

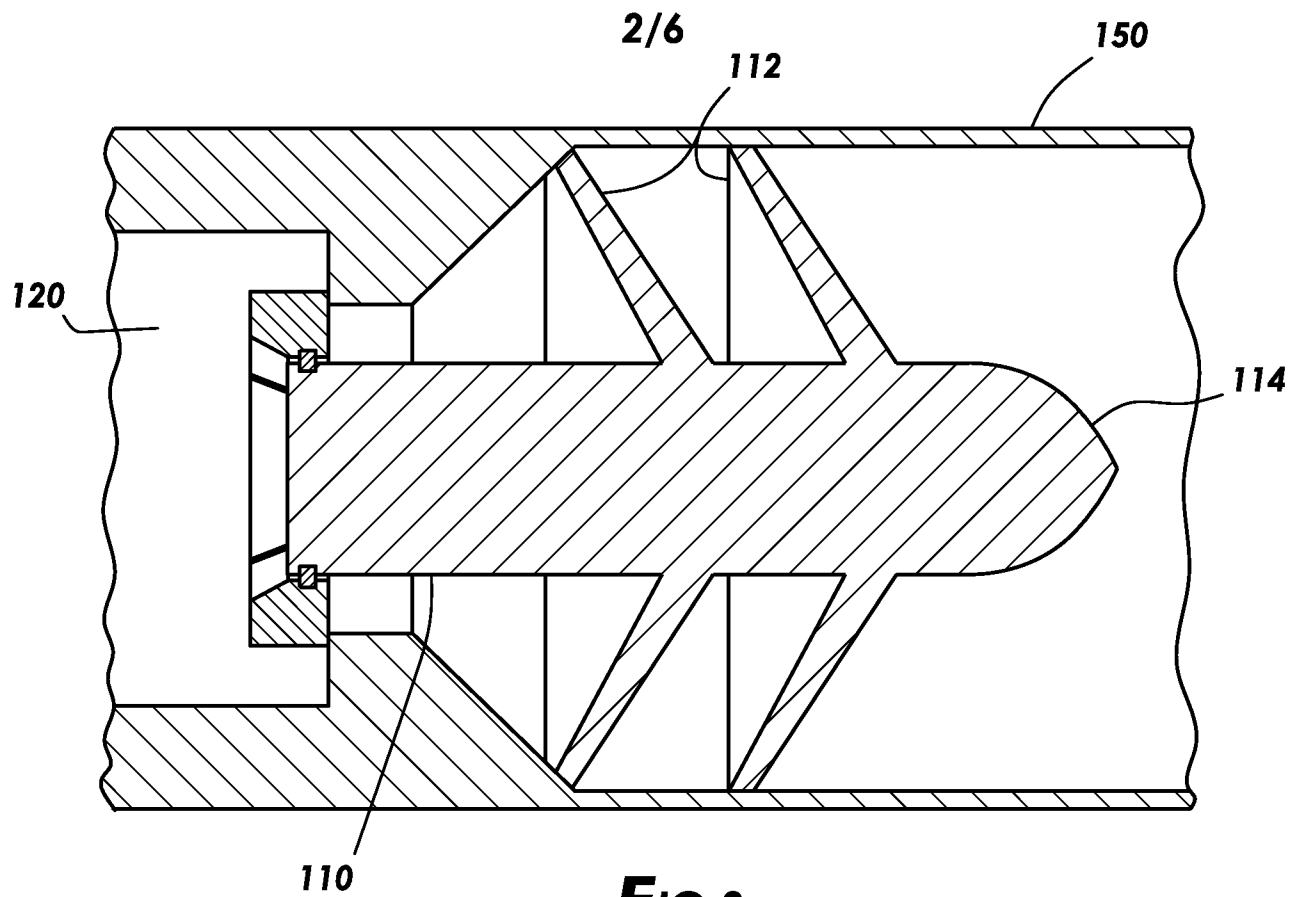


FIG. 3

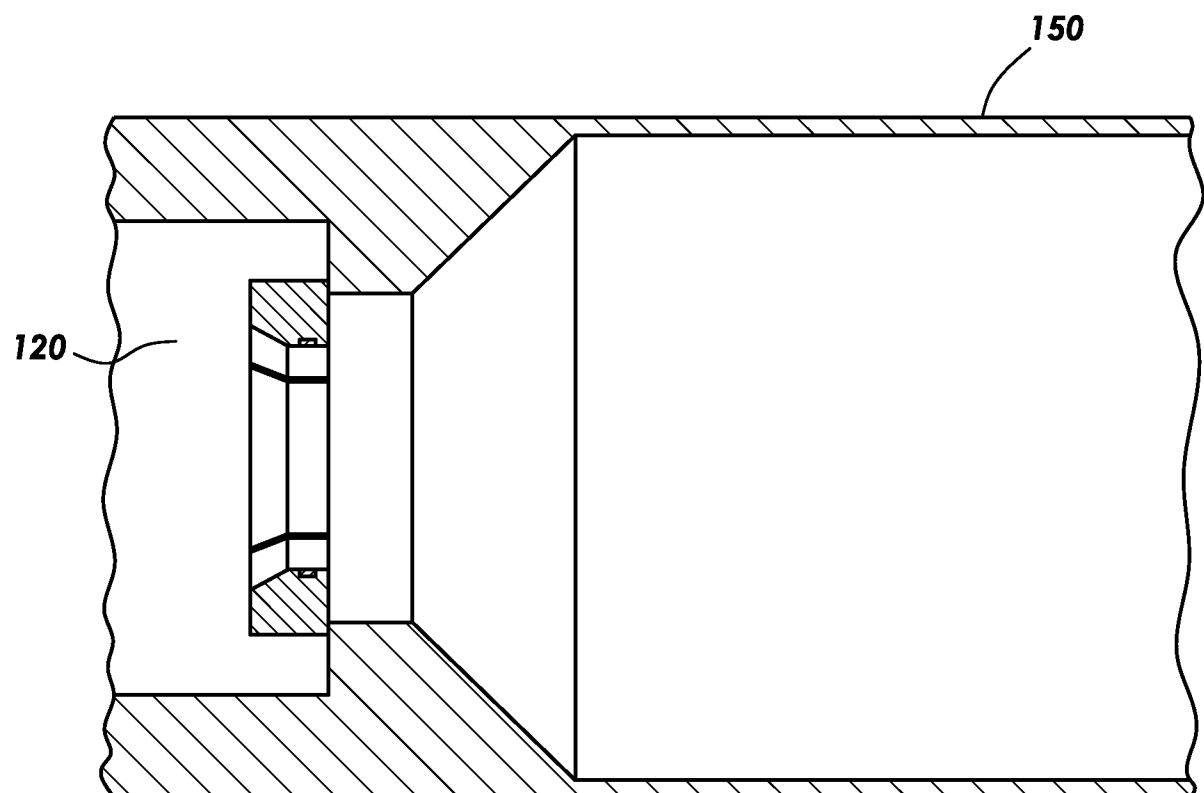


FIG. 4

3/6

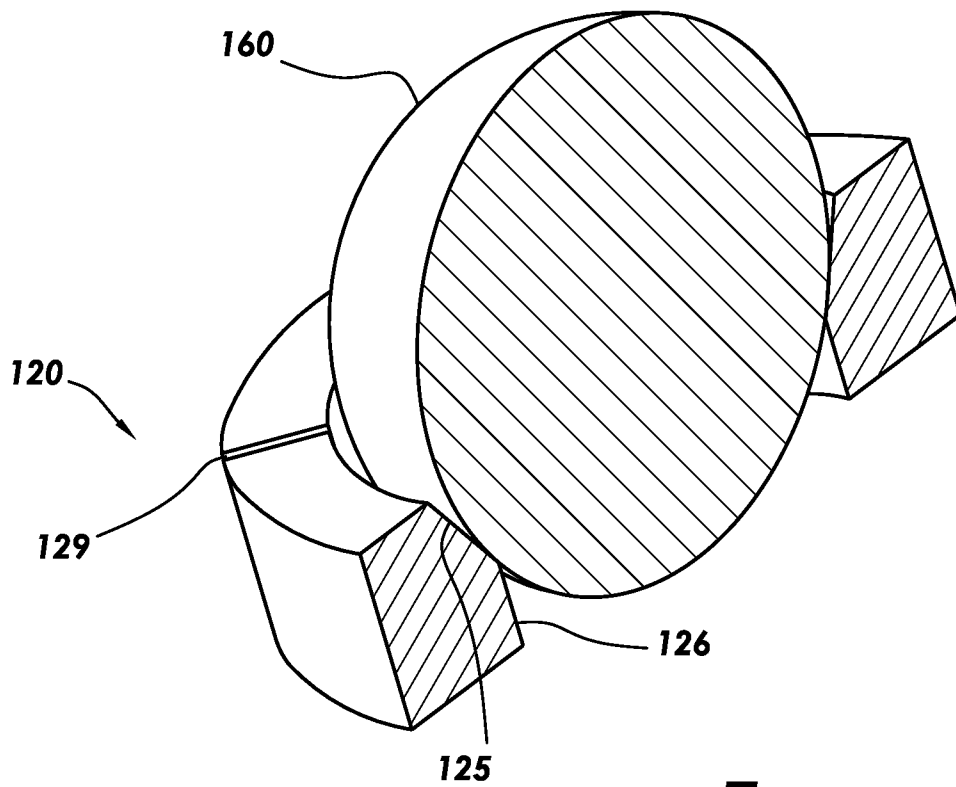


FIG. 5A

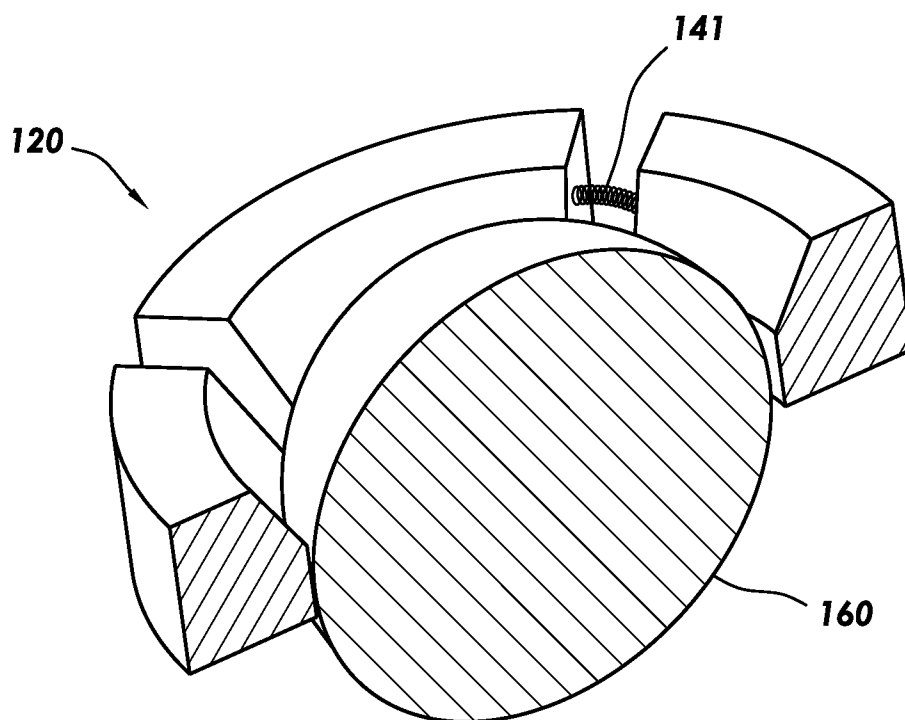


FIG. 5B

4/6

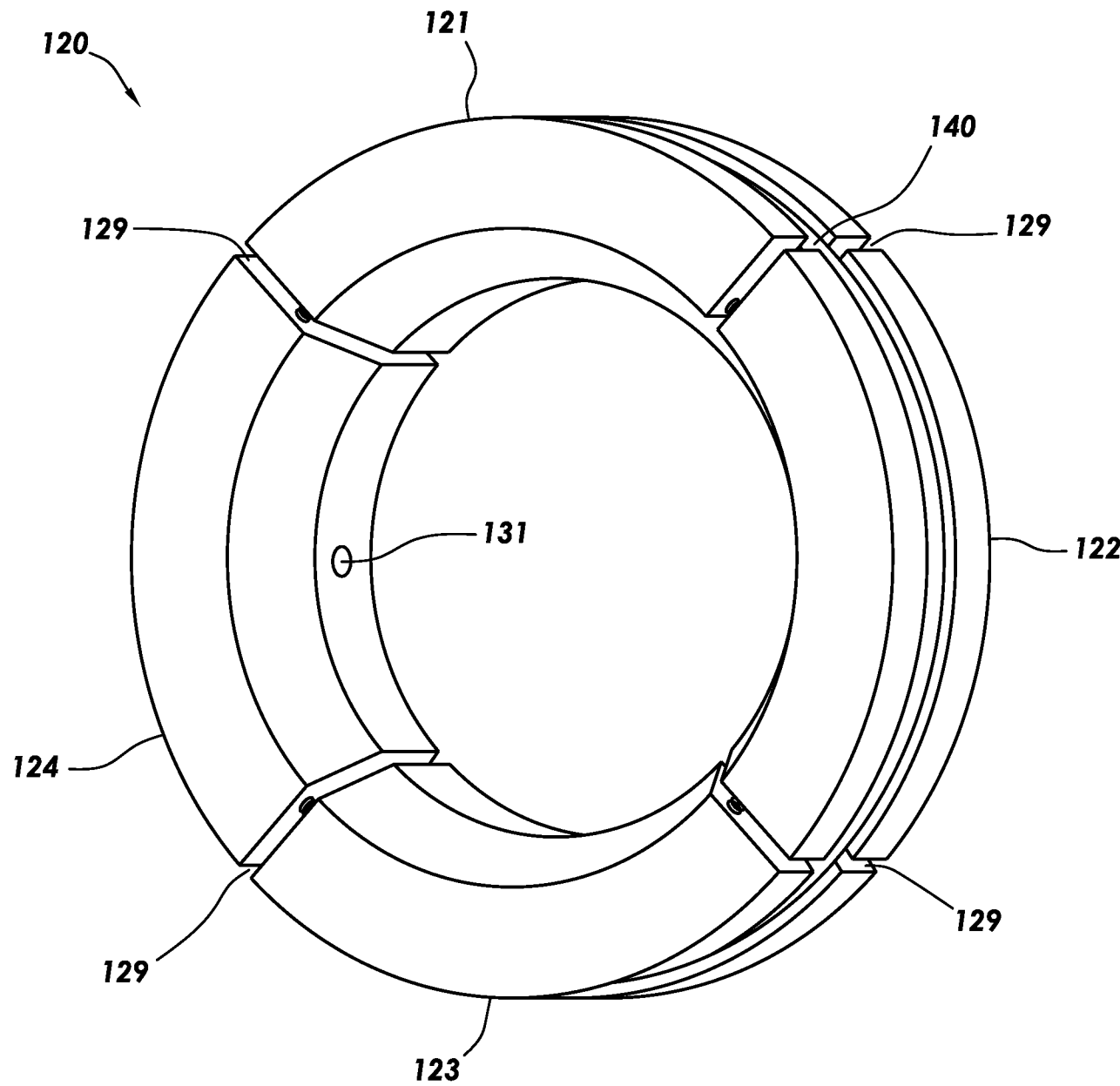


FIG. 6A

5/6

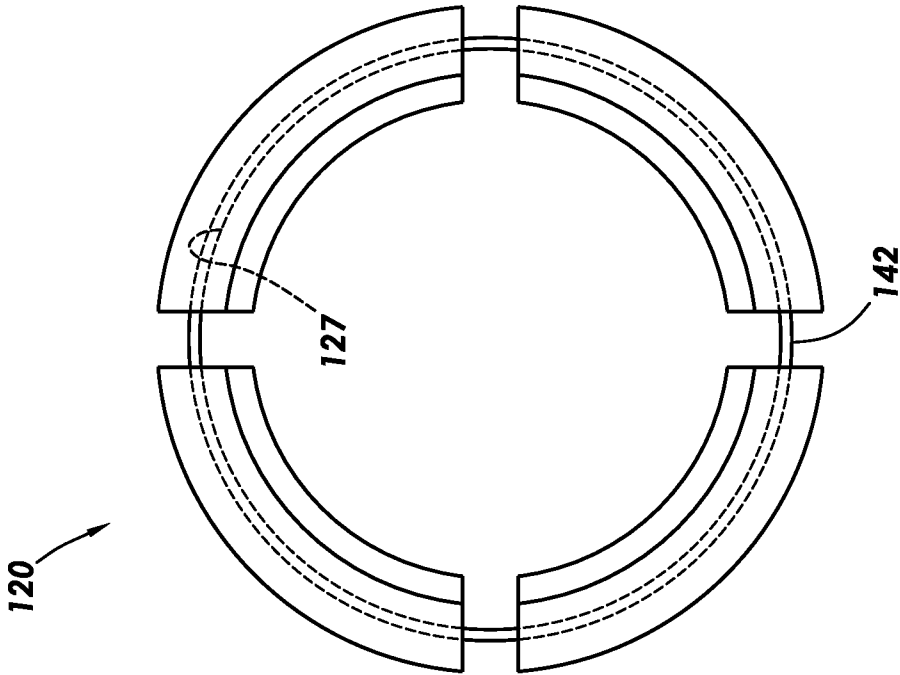


FIG. 6C

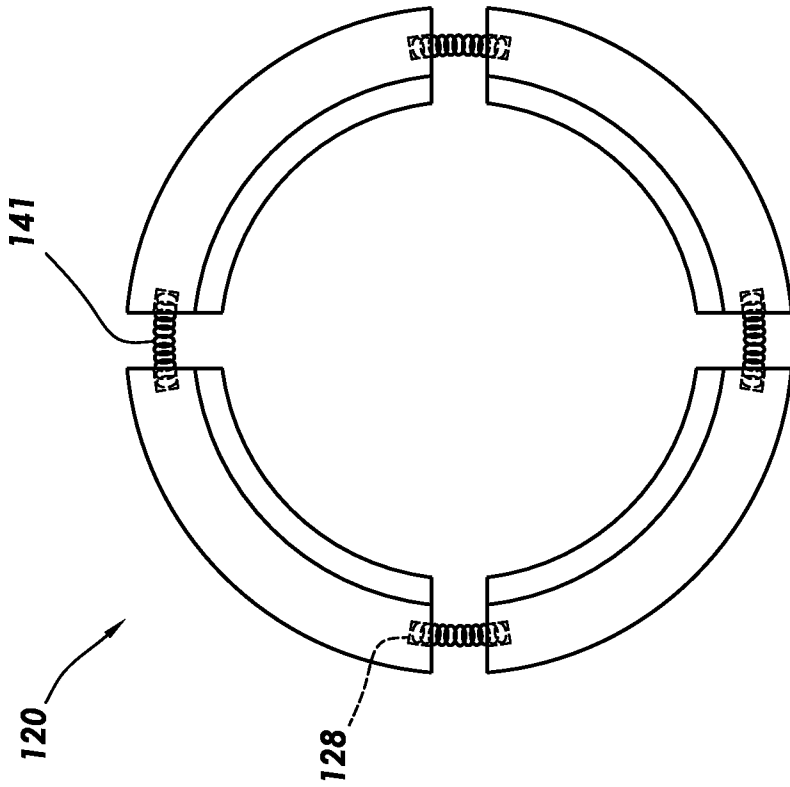


FIG. 6B

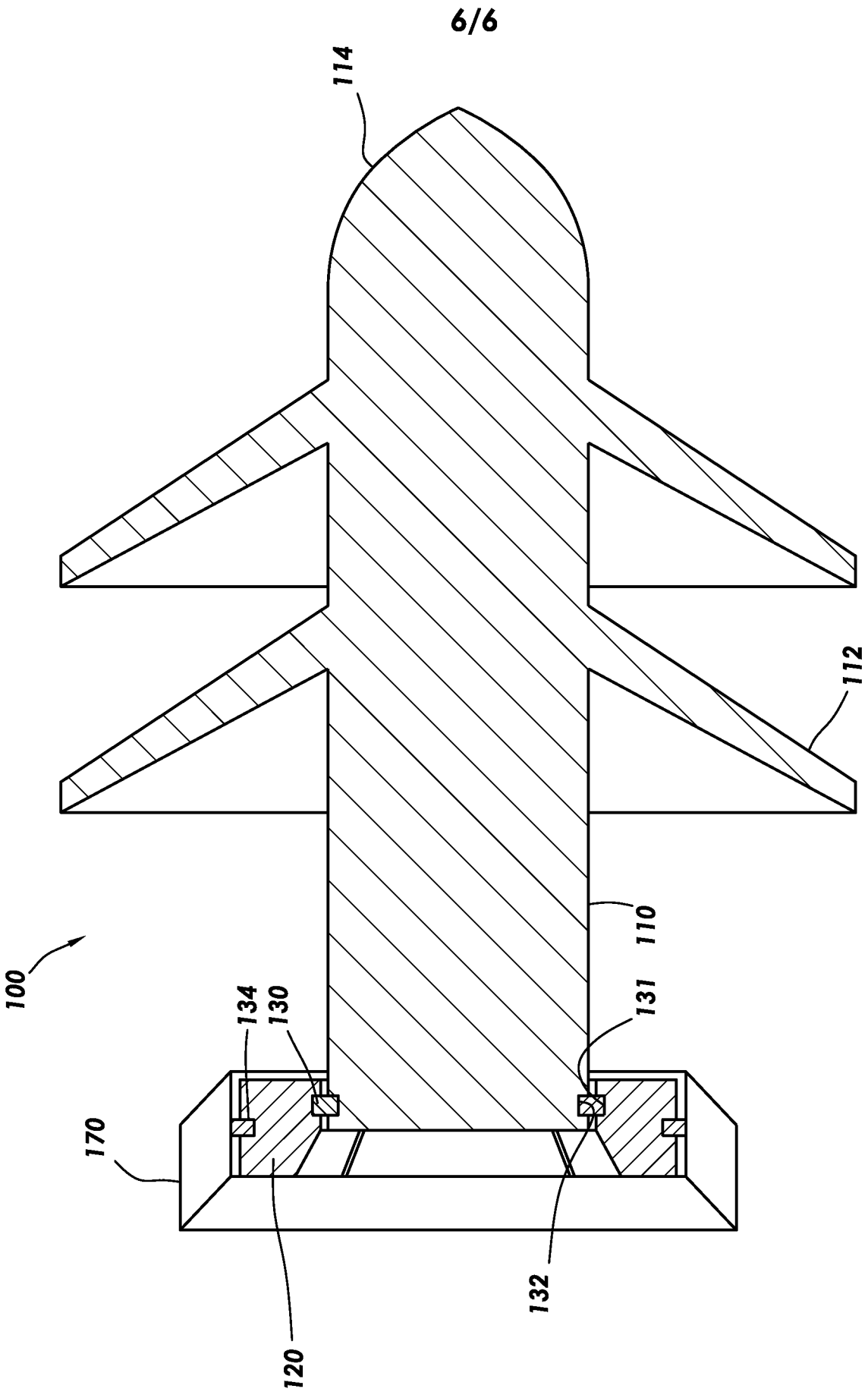


FIG. 7

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US2021/024543

A. CLASSIFICATION OF SUBJECT MATTER**E21B 34/14(2006.01)i; E21B 34/10(2006.01)i; E21B 23/04(2006.01)i**

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

E21B 34/14(2006.01); E21B 33/12(2006.01); E21B 33/128(2006.01); E21B 33/13(2006.01); E21B 33/14(2006.01);
E21B 34/06(2006.01); E21B 34/16(2006.01); E21B 37/04(2006.01)

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Korean utility models and applications for utility models
Japanese utility models and applications for utility models

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

eKOMPASS(KIPO internal) & Keywords: wellbore dart, tool activator, frangible device, shear pin, retracting device, band, spring, ring

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 10494892 B2 (HALLIBURTON ENERGY SERVICES, INC.) 03 December 2019 (2019-12-03) column 2, line 43 - column 4, line 62 and figures 2-6	1-20
Y	US 2015-0167428 A1 (PEAK COMPLETION TECHNOLOGIES, INC.) 18 June 2015 (2015-06-18) paragraphs [0059]-[0069] and figures 9A-9C, 13-14	1-20
A	US 10132139 B1 (GRYPHON OILFIELD SOLUTIONS, LLC) 20 November 2018 (2018-11-20) column 3, line 56 - column 4, line 26 and figures 1-2	1-20
A	US 2013-0153220 A1 (UTEX INDUSTRIES, INC.) 20 June 2013 (2013-06-20) paragraphs [0024]-[0030] and figures 3-8	1-20
A	CN 204312022 U (JIANGSU CHANGSHU CITY TOOL CORPORATION OF FIXING OIL WELL) 06 May 2015 (2015-05-06) paragraphs [0018]-[0020] and figure 1	1-20

☐ Further documents are listed in the continuation of Box C.☒ See patent family annex.

* Special categories of cited documents:

“A” document defining the general state of the art which is not considered to be of particular relevance

“D” document cited by the applicant in the international application

“E” earlier application or patent but published on or after the international filing date

“L” document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

“O” document referring to an oral disclosure, use, exhibition or other means

“P” document published prior to the international filing date but later than the priority date claimed

“T” later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

“X” document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

“Y” document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

“&” document member of the same patent family

Date of the actual completion of the international search

15 December 2021

Date of mailing of the international search report

15 December 2021

Name and mailing address of the ISA/KR

Korean Intellectual Property Office
189 Cheongsa-ro, Seo-gu, Daejeon
35208, Republic of Korea

Facsimile No. +82-42-481-8578

Authorized officer

LEE, Hun Gil

Telephone No. +82-42-481-8525

INTERNATIONAL SEARCH REPORT
Information on patent family members

International application No.

PCT/US2021/024543

Patent document cited in search report			Publication date (day/month/year)	Patent family member(s)			Publication date (day/month/year)
US	10494892	B2	03 December 2019	AU	2015-387513	A1	20 July 2017
				AU	2015-387513	B2	26 April 2018
				BR	112017016017	A2	20 March 2018
				CA	2975090	A1	29 September 2016
				CA	2975090	C	04 December 2018
				GB	2552595	A	31 January 2018
				GB	2552595	B	17 February 2021
				MX	2017009901	A	07 December 2017
				NO	20171142	A1	11 July 2017
				US	2018-0023362	A1	25 January 2018
				WO	2016-153521	A1	29 September 2016
US	2015-0167428	A1	18 June 2015	CA	2755895	A1	21 April 2012
				CA	2755895	C	11 December 2018
				CA	2771732	A1	16 September 2012
				CA	2771741	A1	16 September 2012
				CA	2771741	C	31 March 2020
				CA	2774319	A1	14 October 2012
				CA	2846755	A1	15 September 2014
				US	2012-0097397	A1	26 April 2012
				US	2012-0261131	A1	18 October 2012
				US	2013-0068474	A1	21 March 2013
				US	2013-0068475	A1	21 March 2013
				US	2014-0034294	A1	06 February 2014
				US	2014-0069654	A1	13 March 2014
				US	2014-0158368	A1	12 June 2014
				US	2014-0246207	A1	04 September 2014
				US	2015-0068752	A1	12 March 2015
				US	8540019	B2	24 September 2013
				US	9121248	B2	01 September 2015
				US	9500064	B2	22 November 2016
				US	9664015	B2	30 May 2017
				US	9828833	B2	28 November 2017
US	10132139	B1	20 November 2018	CA	3013796	A1	13 April 2019
US	2013-0153220	A1	20 June 2013	AU	2012-351995	A1	26 June 2014
				CA	2859399	A1	20 June 2013
				EP	2791458	A1	22 October 2014
				MX	2014007043	A	20 August 2015
				US	9316084	B2	19 April 2016
				WO	2013-090805	A1	20 June 2013
CN	204312022	U	06 May 2015	None			