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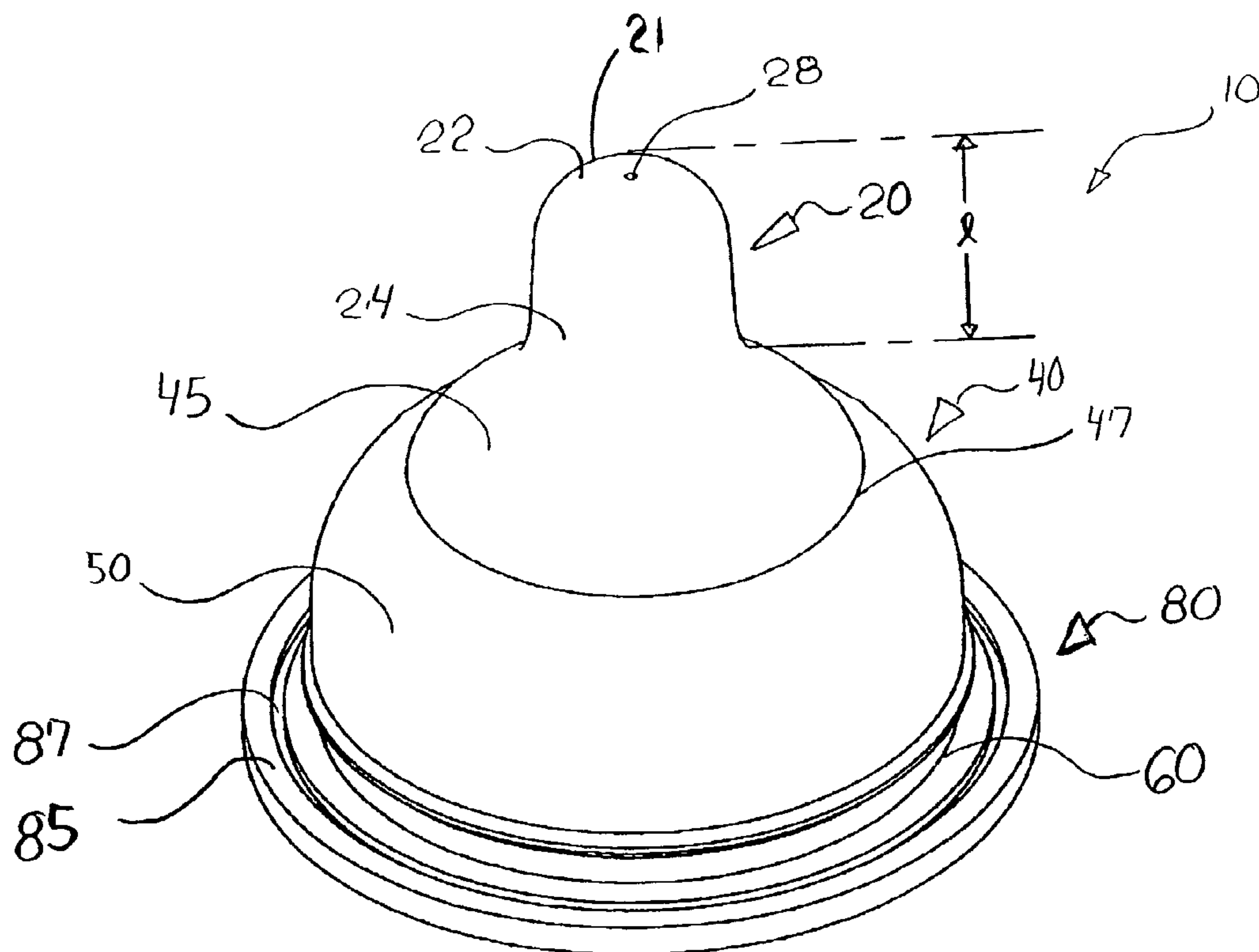
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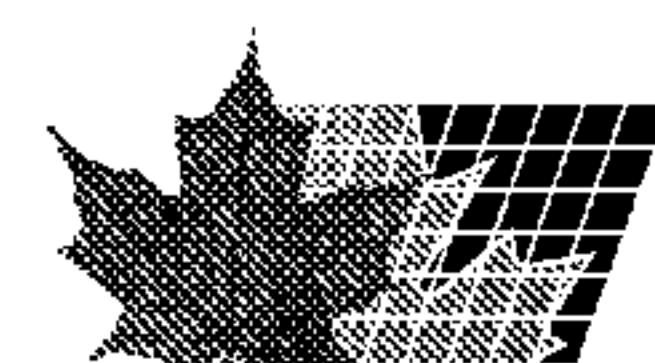
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(54) Title: NIPPLE



(57) Abrégé/Abstract:

A nipple simulating the shape and function of a woman's breast is provided. The nipple (10) has a stem (20) and a base (40). The nipple (10) preferably has a securing structure (80) integrally formed to the base (40). The base (40) has an areola region (45) and a bulbous region (50). The areola region (45) is positioned between the stem (20) and the bulbous region (50), and is designed to simulate the shape of the areola region of a woman's breast. The bulbous region (50) is positioned between the areola region (45) and the securing structure (80), and is designed to simulate the shape of the region of a woman's breast surrounding the areola region (45).



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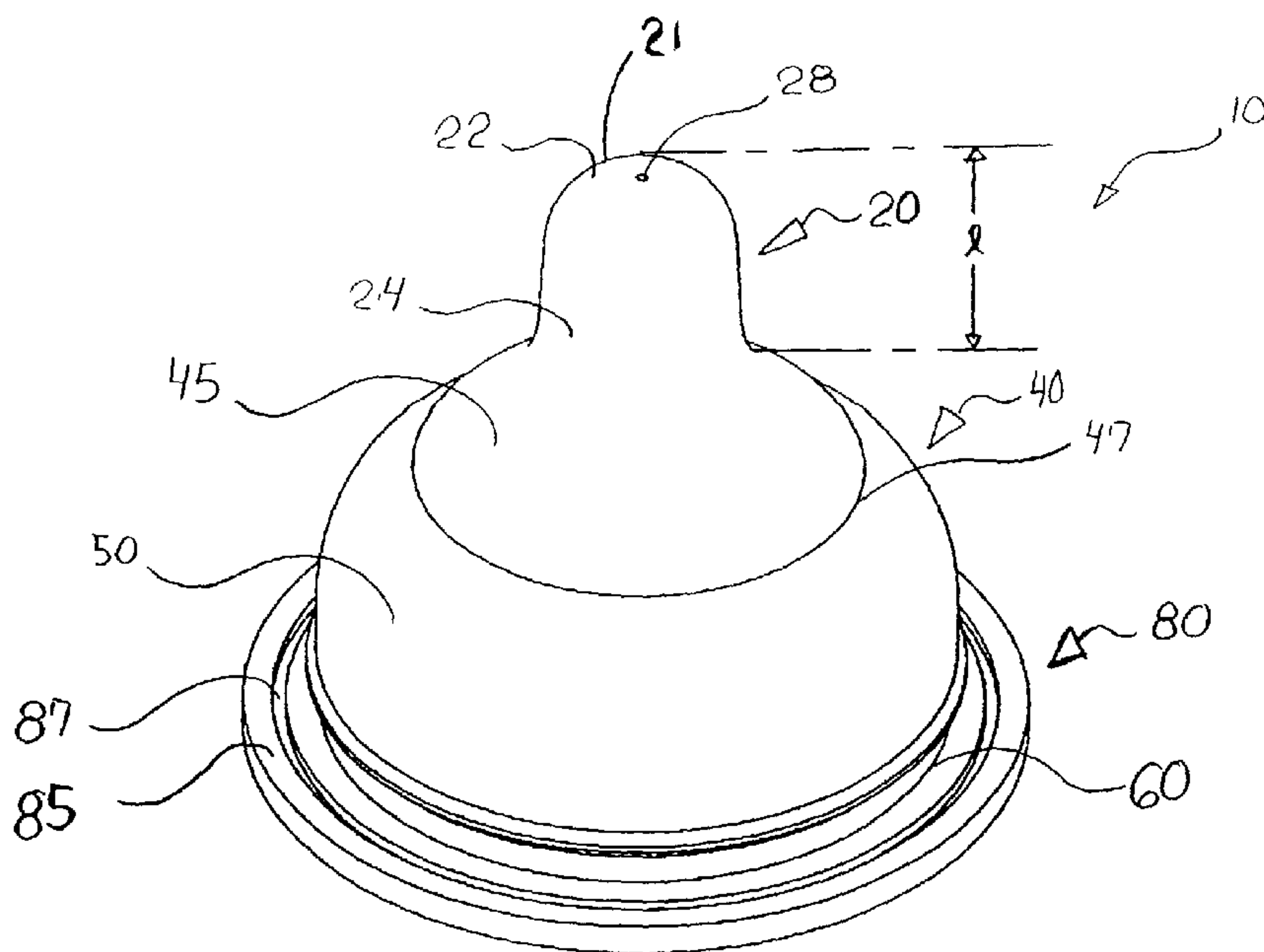
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(54) Title: NIPPLE



(57) Abstract: A nipple simulating the shape and function of a woman's breast is provided. The nipple (10) has a stem (20) and a base (40). The nipple (10) preferably has a securing structure (80) integrally formed to the base (40). The base (40) has an areola region (45) and a bulbous region (50). The areola region (45) is positioned between the stem (20) and the bulbous region (50), and is designed to simulate the shape of the areola region of a woman's breast. The bulbous region (50) is positioned between the areola region (45) and the securing structure (80), and is designed to simulate the shape of the region of a woman's breast surrounding the areola region (45).



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NIPPLE

BACKGROUND OF THE INVENTION

5 1. Field of the Invention

The present invention relates to baby bottle nipples. More particularly, the present invention relates to baby bottle nipples that simulate a woman's breast.

10

2. Description of the Prior Art

Baby bottle nipples for feeding babies from bottles are known. Such devices allow mothers to bottle-feed their babies as a temporary or
15 permanent alternative to breast-feeding. Babies become accustomed to the shape and function of a woman's breast during breast-feeding. Due to the significant differences in the shape and function between a woman's breast and conventional baby bottle nipples, babies experience difficulty in transitioning from breast-feeding to bottle-feeding. This can cause a baby
20 to fail to take formula from a baby bottle nipple. Likewise, babies can grow accustomed to the shape and function of a particular conventional baby bottle nipple, creating difficulty for the baby to return to breast-feeding. This can cause a baby to fail to take milk from a woman's breast because of a developed preference for the shape and function of the baby bottle
25 nipple.

In U.S. Patent No. 5,653,732 to Sheehy, a nipple that claims to have a "natural form" is disclosed. The nipple has an annular rim; lower, intermediate and upper segments; and a tip. The annular rim is used as a
30 securing structure and is adjacent to and integrally formed with the lower segment having a large curved outer surface. The lower segment is adjacent to and integrally formed with the intermediate segment that has a smaller curved outer surface and is smaller than the lower segment. The

intermediate segment is adjacent to and integrally formed with the upper segment that has a smaller curved outer surface than the intermediate segment. The upper segment is adjacent to and integrally formed with the tip. The disclosed nipple suffers from the drawback of having three
5 segments or areas that do not simulate the shape and function of a woman's breast.

SUMMARY OF THE INVENTION

10

It is an object of the present invention to provide a nipple with an improved design.

15

It is another object of the present invention to provide a nipple that assists babies in the transition between breast-feeding and bottle-feeding.

It is still another object of the present invention to provide such a nipple with a shape and function simulating a woman's breast.

20

These and other objects and advantages of the present invention are provided by a nipple that comprises a tapered stem that is connected to a base that is further connected to a securing structure. The base comprises an areola region and a bulbous region. The areola region is positioned between the stem and the bulbous region, and is designed to
25 simulate the shape of the areola region of a woman's breast. The bulbous region is positioned between the areola region and the securing structure, and is designed to simulate the shape of the region of a woman's breast surrounding the areola region.

30

Other and further objects, advantages and features of the present invention will be understood by reference to the following.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a plan view of a prior art PLAYTEX® conventional nipple;

5 Fig. 2 is a plan view of a prior art EVENFLO® conventional nipple;

Fig. 3 is a plan view of the nipple disclosed in U.S. Patent No.
5,653,732;

10 Fig. 4 is a perspective view of the nipple of the present invention;

Fig. 5 is a top view of the nipple of Fig. 4;

Fig. 6 is a bottom view of the nipple of Fig. 4;

15

Fig. 7 is a plan view of the nipple of Fig. 4; and

Fig. 8 is a cross sectional view of the nipple of Fig. 7 taken along
line 8-8.

20

DESCRIPTION OF THE INVENTION

Referring to the drawings and, in particular, Figs. 1 through 3, there
25 is shown the prior art. Fig. 1 is a commercial PLAYTEX® nipple. Fig. 2 is
a commercial EVENFLO® nipple. Both of these nipples do not simulate
the shape and function of a woman's breast. Fig. 3 is the nipple of U.S.
Patent No. 5,653,732. This nipple has three separate segments and a tip.
This prior art nipple also does not simulate the shape and function of a
30 woman's breast.

Referring to Fig. 4, there is shown an embodiment of a nipple of the
present invention generally represented by reference numeral 10. Nipple

10 has a stem 20 and a base 40 connected to the stem. Nipple 10 preferably also has a securing structure 80.

Referring to Figs. 4 and 5, stem 20 has a first end 22, a second end 24 and a length *l*. Base 40 has an areola region 45 and a bulbous region 50.

Stem 20 is substantially cylindrical in shape and is tapered toward a curved apex surface 21 of first end 22. The tapered shape of stem 20 towards first end 22 promotes proper "latch on" by the baby. During breast-feeding, the baby latches on to the areola region of the woman's breast. Conventional nipples often promote latching on to the stem by having an indent located along the stem or being of a uniform cylindrical shape. This improper latching on promotes "nipple confusion," i.e., a baby forgets how to properly latch-on to a mother's breast. The present invention provides tapered stem 20 that promotes latching on to areola region 45. The tapered shape of stem 20 causes the baby to slide past the stem and on to areola region 45.

The present invention further provides an elongated stem 20. Stem 20 is elongated to simulate the extended stem of a woman's breast during breast-feeding, which has a shorter length when not breast-feeding. Preferably, length *l* is about 16.0 millimeters (mm) to about 26.0 mm. More preferably, length *l* is about 19.0 mm to about 23.0 mm.

First end 22 of stem 20 has curved apex surface 21 with at least one hole 28 located therethrough. Preferably, hole 28 is located at or about the center point of surface 21 and first end 22. Hole 28 preferably has a diameter about 0.15 mm to about 0.80 mm, and more preferably from about 0.22 mm to about 0.45 mm. Second end 24 preferably has a substantially circular shape. Preferably, first end 22 has a diameter of about 9.0 mm to about 16.0 mm, and second end 24 has a diameter of about 12.0 mm to about 23.0 mm. More preferably, first end 22 has a

diameter of about 10.0 mm to about 14.0 mm, and second end 24 has a diameter of about 13.0 mm to about 16.0 mm. Preferably, stem 20 has a wall thickness of about 0.8 mm to about 2.0 mm. More preferably, stem 20 has a wall thickness of about 1.0 mm to about 1.4 mm.

5

Referring to Figs. 4 through 7, second end 24 of stem 20 is secured to and surrounded by areola region 45 of base 40. Preferably, second end 24 is integrally formed with areola region 45. Areola region 45 is designed to simulate the areola region of a woman's breast. Areola region 45 has an outwardly curved shape providing a raised appearance and feel. This raised appearance and feel allows a baby to latch on to areola region 45 just as a baby would latch on to the areola region of a woman's breast during breast-feeding. Preferably, areola region 45 has a radius of curvature of about 3.5 mm to about 13.0 mm. More preferably, areola region 45 has a radius of curvature of about 5.0 mm to about 10.0 mm. Preferably, areola region 45 has a wall thickness of about 0.8 mm to about 2.0 mm. More preferably, areola region 45 has a wall thickness of about 1.0 mm to about 1.4 mm.

Areola region 45 is connected to and surrounded by bulbous region 50 along areola edge 47. Preferably, areola edge 47 is circular. More preferably, areola edge 47 has a diameter of about 26.0 mm to about 37.0 mm, and even more preferably a diameter of about 30.0 mm to about 35.0 mm. Preferably, areola region 45 is integrally formed with bulbous region 50 along areola edge 47. Bulbous region 50 is designed to simulate the region of a woman's breast that surrounds the areola region. Bulbous region 50 has an outwardly curved shape. In the preferred embodiment, the surface area of bulbous region 50 is greater than the surface area of areola region 45.

30

Referring to Figs. 7 through 8, bulbous region 50 comprises an upper portion 52 and a lower portion 54. Upper portion 52 extends curvingly downward from areola edge 47. Preferably, upper portion 52 has

a radius of curvature of about 10.0 mm to about 19.0 mm. More preferably, upper portion 52 has a radius of curvature of about 11.5 mm to about 14.0 mm. Lower portion 54 extends substantially vertically downward from upper portion 52.

5

Referring to Figs. 4 and 8, upper portion 52 has a wall thickness that narrows towards areola edge 47. Preferably, the wall thickness of upper portion 52 gradually narrows towards areola edge 47. Upper portion 52 preferably has a minimum wall thickness of about 0.5 mm to about 1.0 mm.

10 More preferably, upper portion 52 has a minimum wall thickness of about 0.63 mm to about 0.89 mm. Preferably, lower portion 54 has a wall thickness of about 1.0 mm to about 2.1 mm. More preferably, lower portion 54 has a wall thickness of about 1.3 mm to about 1.9 mm.

15 The narrowed wall thickness of upper portion 52 extends along the outside of areola region 45 to provide a flexibility to nipple 10 that allows areola region 45 and stem 20 to function more similarly to a woman's breast. When an axial force is applied to nipple 10 substantially along the center axis, i.e., the pushing and pulling force of the baby's sucking, the

20 narrowed wall thickness of upper portion 52 allows areola region 45 and stem 20 to move substantially along the center axis in the direction of the applied force. This occurs because the narrowed wall thickness of upper portion 52 acts as a spring element. When the axial force is removed, areola region 45 and stem 20 return to their unbiased position.

25

Bulbous region 50 is connected to and surrounded by securing structure 80 along bulbous edge 60. Preferably, bulbous edge 60 is circular. More preferably, bulbous edge 60 has a diameter of about 38.0 mm to about 48.0 mm, and even more preferably a diameter of about 41.0

30 mm to about 45.0 mm. Preferably, bulbous region 50 is integrally formed with securing structure 80 along bulbous edge 60.

Securing structure 80 has a flange 85. Flange 85 extends outwardly from bulbous edge 60 and is preferably circular in shape. Preferably, flange 85 is integrally formed with and surrounds bulbous edge 60. Flange 85 extends from bulbous edge 60 about 3.5 mm to about 7.5 mm, and
5 preferably about 4.5 mm to about 6.5 mm. Flange 85 allows a nipple ring or other securing device to sealingly engage nipple 10 to a baby bottle (not shown) through a downward compression force upon the upper surface of the flange against the rim or leading edge of the baby bottle. Flange 85 preferably has a securing channel 87 formed therein. Securing channel 87
10 is an annular groove on the upper surface of the flange. Securing channel 87 can be used for locking flange 85 to a nipple ring or other securing device that has an annular rib (not shown) aligned with and over the securing channel.

15 Nipple 10 is preferably made of silicone, latex, or other rubber materials. This material provides flexibility to nipple 10 that further simulates the function of a woman's breast during breast-feeding.

For example, nipple 10 can be positioned between a nipple ring
20 having a concentric hole, internal threads and an annular ring on its lower surface (not shown), and a baby bottle having external threads on its top (not shown). The nipple ring can then be threadingly secured to the baby bottle causing a compressive force to be exerted on flange 85 by the nipple ring and leading edge or rim of the baby bottle. Securing channel 87
25 engages with the annular ring on the lower surface of the nipple ring (not shown) providing a further locking and sealing mechanism.

During breast-feeding, a baby latches on to the areola region of a woman's breast. The present invention provides areola region 45 on
30 nipple 10 for a baby to latch on to. Conventional nipples, including the nipple disclosed in U.S. Patent No. 5,653,732, fail to provide a single, distinct area that simulates the areola region. In providing such a region, the present invention provides a nipple that simulates a woman's breast

during breast-feeding and reduces the difficulties associated with
transitioning between breast-feeding and bottle-feeding. Additionally,
during breast-feeding, the areola region of a woman's breast is pulled by
the sucking force, resulting in inward and outward movement in the baby's
5 mouth. The present invention further provides upper portion 52 that is a
flexible region that causes areola region 45 of nipple 10 to inwardly and
outwardly move when a sucking force is applied. In allowing such motion,
the present invention provides a nipple that further simulates a woman's
breast during breast-feeding and reduces the difficulties associated with
10 transitioning between breast-feeding and bottle-feeding.

The present invention having been thus described with particular
reference to the preferred forms thereof, it will be obvious that various
changes and modifications may be made therein without departing from
15 the spirit and scope of the present invention as defined in the appended
claims.

AMENDED CLAIMS

**[Received by the International Bureau on 12 June 2003 (12.06.03) ;
original claims 1-33 replaced by new claims 34-101]**

34. A nipple simulating an areola of a woman's breast
comprising:

5 a stem having an orifice, a proximal end and a distal end;
and

a base being connected to said proximal end of said stem, said
base having an areola region and a bulbous region, said areola region
being disposed between said proximal end of said stem and said bulbous
10 region, said areola region having an outwardly convex shape,

wherein said areola region simulates the shape and function of the
areola of the woman's breast, and

wherein said areola region is substantially concentrically aligned
with said bulbous region when viewed in a top view.

15

35. The nipple of claim 34, wherein said base has only two
portions which are said areola region and said bulbous region.

36. The nipple of claim 35, wherein said stem is inwardly tapered
20 toward said distal end.

37. The nipple of claim 34, wherein said proximal end of said
stem has opposing sides with inwardly concave shapes when viewed in a
front view.

25

38. The nipple of claim 37, wherein said opposing sides are
smoothly concave when viewed in said front view.

39. The nipple of claim 34, wherein said stem is substantially
30 concentrically aligned with said areola region and said bulbous region
when viewed in said top view.

40. The nipple of claim 34, wherein said areola region has a circular shape when viewed in said top view.

41. The nipple of claim 34, wherein said convex shape of said areola region has a radius of curvature of about 5.0 mm to about 10.0 mm.

42. The nipple of claim 34, wherein said bulbous region has an outwardly convex shape.

43. The nipple of claim 42, wherein said convex shape of said bulbous region has a radius of curvature of about 10.0 mm to about 19.0 mm.

44. The nipple of claim 34, wherein said stem, said areola region and said bulbous region are integrally formed.

45. The nipple of claim 34, further comprising a securing structure.

46. The nipple of claim 45, wherein said securing structure is a flange extending outwardly from said bulbous region.

47. The nipple of claim 46, wherein said flange has an annular channel.

48. The nipple of claim 34, wherein said stem is elongated.

49. The nipple of claim 48, wherein said stem has a length of about 16.0 mm to about 26.0 mm.

50. The nipple of claim 34, wherein said bulbous region has a circular shape when viewed in said top view.

51. The nipple of claim 34, wherein said distal end of said stem has a curved apex.

5 52. A nipple simulating an areola of a woman's breast comprising:

a stem having an orifice, a proximal end and a distal end;
and

a base being connected to said proximal end of said stem, said
10 base having an areola region and a bulbous region, said areola region having a first wall thickness, said bulbous region having a second wall thickness and a third wall thickness,

wherein said areola region is positioned between said stem and said bulbous region,

15 wherein said areola region simulates the shape and function of the areola of the woman's breast,

wherein said third wall thickness is disposed in a portion of said bulbous region adjacent to said areola region, and

20 wherein said first and second wall thicknesses are greater than said third wall thickness.

53. The nipple of claim 52, wherein said areola region is substantially concentrically aligned with said bulbous region when viewed in a top view.

25

54. The nipple of claim 52, wherein said areola region has an outwardly convex shape.

55. The nipple of claim 54, wherein said convex shape of said
30 areola region has a radius of curvature of about 5.0 mm to about 10.0 mm.

56. The nipple of claim 54, wherein said bulbous region has an outwardly convex shape.

57. The nipple of claim 56, wherein said convex shape of said
5 bulbous region has a radius of curvature of about 10.0 mm to about 19.0 mm.

58. The nipple of claim 52, wherein said stem is substantially concentrically aligned with said base when viewed in a top view.

10

59. The nipple of claim 52, wherein said stem is inwardly tapered toward said distal end.

60. The nipple of claim 52, wherein said base has only two
15 portions which are said areola region and said bulbous region.

61. The nipple of claim 52, wherein said proximal end of said stem has opposing sides with inwardly smooth concave shapes when viewed in a front view.

20

62. The nipple of claim 52, further comprising a flange extending outwardly from said bulbous region, wherein said flange has an annular channel formed therein.

25 63. The nipple of claim 52, wherein said stem is elongated.

64. The nipple of claim 53, wherein said areola region and said bulbous region have circular shapes when viewed in said top view.

30 65. The nipple of claim 52, wherein said first wall thickness is

about 1.0 mm to about 1.4 mm, wherein said second wall thickness is about 1.3 mm to about 1.9 mm, and wherein said third wall thickness is about 0.63 mm to about 0.89 mm.

5 66. A nipple simulating an areola of a woman's breast comprising:

 a stem having an orifice, a proximal end and a distal end;

 an areola region being connected to said proximal end of said stem, said areola region having an outwardly convex shape;

10 a bulbous region having an outwardly convex shape and surrounding said areola region; and

 an annular edge being positioned between said areola region and said bulbous region,

 wherein said areola region is substantially concentrically aligned
15 with said bulbous region when viewed in a top view, and

 wherein said areola region simulates the shape and function of the areola of the woman's breast.

 67. The nipple of claim 66, wherein said stem is inwardly tapered
20 toward said distal end.

 68. The nipple of claim 67, wherein said distal end of said stem has a curved apex.

25 69. The nipple of claim 66, wherein the nipple has only one edge which is said annular edge.

 70. The nipple of claim 69, wherein said proximal end of said stem has opposing sides with inwardly smooth concave shapes when
30 viewed in a front view.

 71. The nipple of claim 66, wherein said bulbous region has a

first wall thickness that decreases towards said edge.

72. The nipple of claim 71, wherein said areola region has a substantially uniform second wall thickness.

5

73. The nipple of claim 66, wherein said stem is substantially concentrically aligned with said areola region and said bulbous region when viewed in said top view.

10 74. The nipple of claim 73, wherein said areola region and said bulbous region have circular shapes when viewed in said top view.

75. The nipple of claim 66, wherein said convex shape of said areola region has a radius of curvature of about 5.0 mm to about 10.0 mm,
15 and wherein said convex shape of said bulbous region has a radius of curvature of about 10.0 mm to about 19.0 mm.

76. The nipple of claim 66, wherein said stem is elongated.

20 77. A nipple simulating an areola of a woman's breast comprising:

a stem having an orifice, a proximal end and a distal end;

and

a base being connected to said proximal end of said stem, said
25 base having an outer surface and an areola region, said outer surface being outwardly convex,

wherein said areola region has an annular shape and is raised from said outer surface of said base,

wherein said areola region is substantially concentrically aligned
30 with said base when viewed in a top view, and

wherein said areola region simulates the shape and function of the areola of the woman's breast.

78. The nipple of claim 77, wherein said stem is inwardly tapered toward said distal end.

5 79. The nipple of claim 77, wherein said base has only one raised portion which is said areola region.

80. The nipple of claim 77, wherein said areola region is disposed along said base in proximity to said proximal end of said stem.
10

81. The nipple of claim 77, wherein said base and said proximal end of said stem are connected to form an inwardly smooth concave surface.

15 82. The nipple of claim 77, wherein said base has a first wall thickness that decreases towards said areola region.

83. The nipple of claim 82, wherein said areola region has a substantially uniform second wall thickness.
20

84. The nipple of claim 77, wherein said stem is substantially concentrically aligned with said areola region when viewed in said top view.

25 85. The nipple of claim 84, wherein said areola region has a circular shape when viewed in said top view.

86. The nipple of claim 77, wherein said areola region has an outer surface with an outwardly convex shape, and wherein said convex
30 shape has a radius of curvature of about 5.0 mm to about 10.0 mm.

87. The nipple of claim 77, wherein said stem is elongated.

88. The nipple of claim 77, wherein said areola region is defined by a smooth upper annular end and a sharp lower annular edge.

5 89. The nipple of claim 88, wherein said base has only one edge which is said lower annular edge.

90. A nipple comprising:
a stem having an orifice, a proximal end and a distal end;
10 an areola region being connected to said proximal end of said stem, said areola region having an outwardly convex shape; and
a bulbous region having an outwardly convex shape and surrounding said areola region,
wherein said stem and said areola region are joined along a
15 smoothly inwardly concave surface, and
wherein said areola region and said bulbous region are joined along an annular edge.

91. The nipple of claim 90, wherein said areola region is
20 substantially concentrically aligned with said bulbous region when viewed in a top view.

92. The nipple of claim 90, wherein said stem is inwardly tapered toward said distal end.

25

93. The nipple of claim 90, wherein said distal end of said stem has a curved apex.

94. The nipple of claim 90, wherein said bulbous region has a
30 first wall thickness that decreases towards said areola region.

95. The nipple of claim 94, wherein said areola region has a substantially uniform second wall thickness.

96. The nipple of claim 90, wherein said stem is substantially
5 concentrically aligned with said areola region and said bulbous region
when viewed in a top view.

97. The nipple of claim 90, wherein said convex shape of said
areola region has a radius of curvature of about 5.0 mm to about 10.0 mm.
10

98. The nipple of claim 97, wherein said convex shape of said
bulbous region has a radius of curvature of about 10.0 mm to about 19.0
mm.

99. The nipple of claim 90, wherein said stem is elongated.
15

100. The nipple of claim 90, wherein the nipple has only one edge
which is said annular edge.

101. The nipple of claim 91, wherein said areola region and said
bulbous region have circular shapes when viewed in said top view.
20

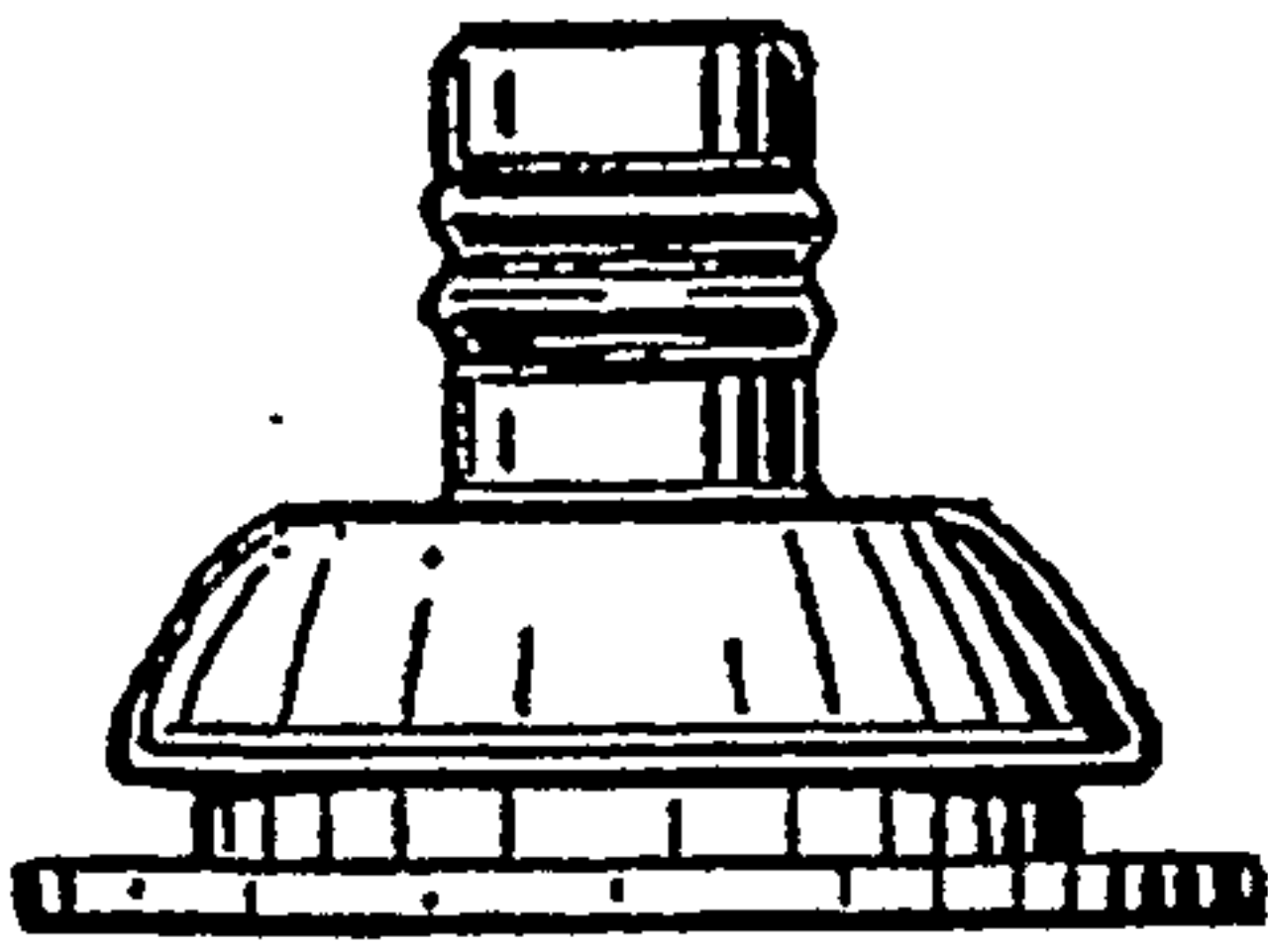


Fig. 1
(PRIOR ART)

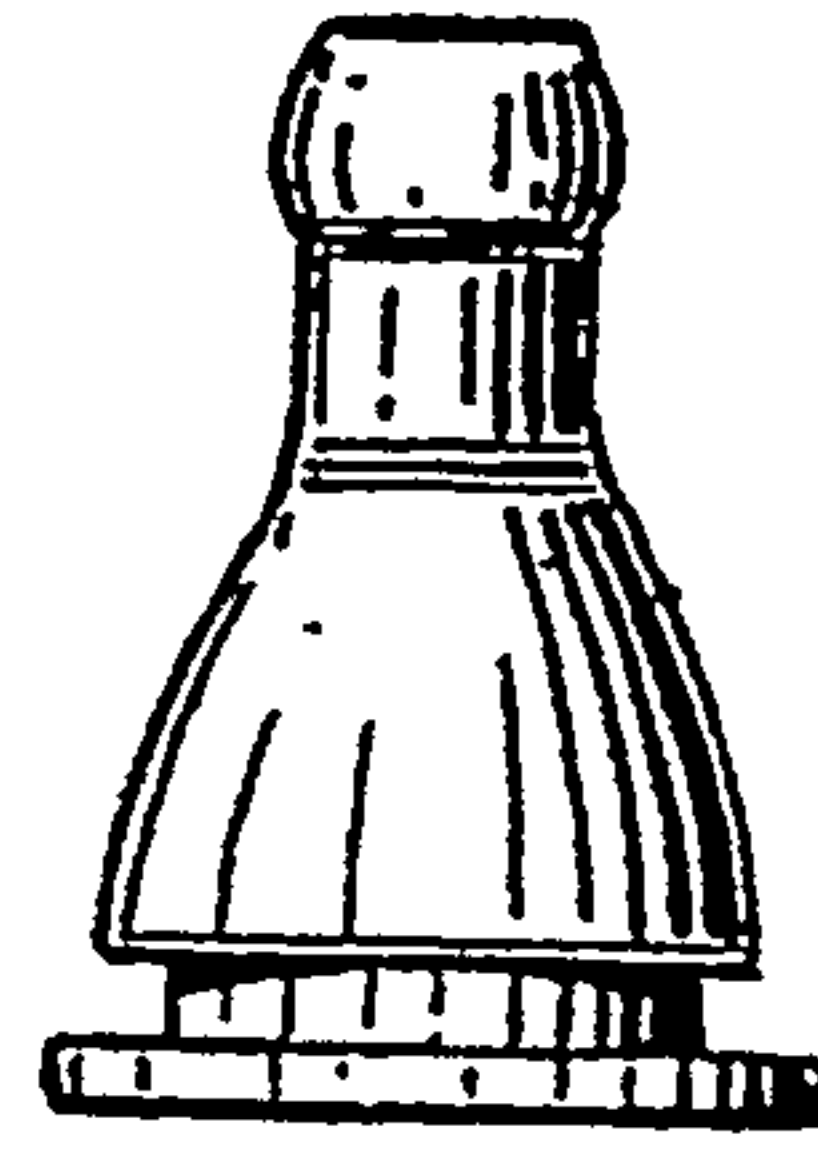


Fig. 2
(PRIOR ART)

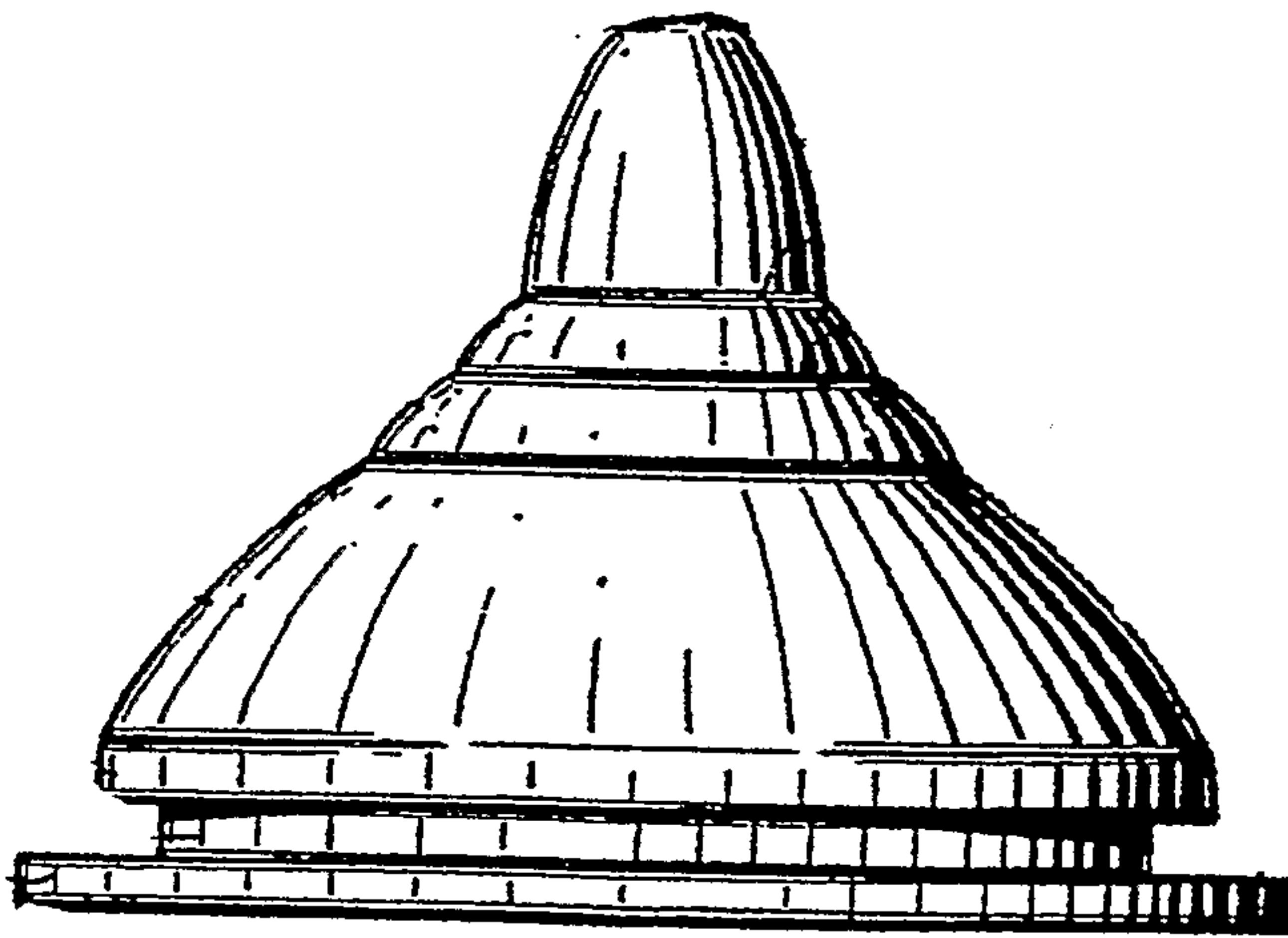
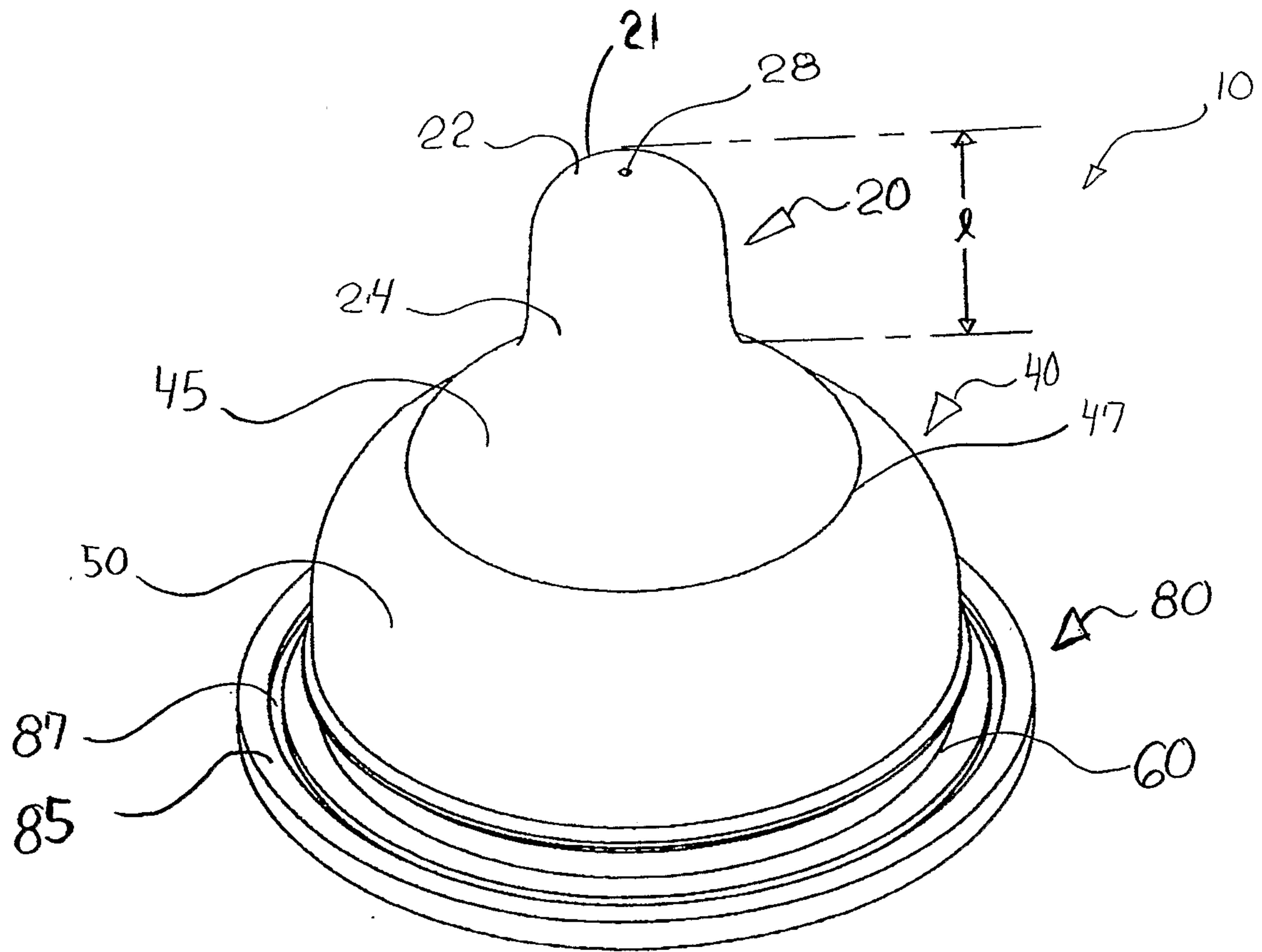


Fig. 3
(PRIOR ART)

**FIG. 4**

