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- (71) Applicant (for all designated States except US): UNI-VERSITY OF AVEIRO [PT/PT]; Campus Universitario de Santiago, P-3810-193 Aveiro (PT).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): PINNA, Nicola Alessandro [IT/PT]; Rua Direita 313, P-3810-028 Aveiro (PT). RAUWEL, Erwan [FR/PT]; Rua da Republica 2, P-3810-157 Aveiro (PT).
- (74) Agents: CLARKSON, Paul Magnus et al.; P.O. Box 94361, Rembrandt Tower 31st Floor, Amstelplein 1, NL-1096 HA Amsterdam (NL).

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### **Declaration under Rule 4.17:**

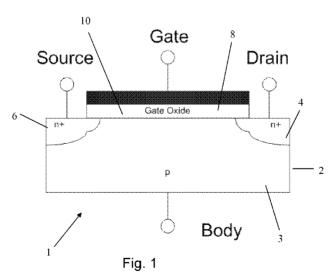
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[Continued on next page]

## (54) Title: METHOD OF FORMING AN OXIDE THIN FILM



(57) Abstract: A thin oxide film is formed by atomic layer deposition (ALD) onto a substrate by exposing the substrate to a first precursor comprising a metal organic alkoxide or amide or heteroleptic derivatives thereof and subsequently exposing the substrate to a second precursor comprising an ALD compatible carboxylic acid or carboxyl acid derivative compound. The sequential exposure to the first and second precursors may be repeated until a sufficient film thickness of an oxide of the metal has been deposited on the substrate. This process allows growth of an oxide thin film or nanostructure, on any suitable substrate. It permits formation of a high-κ dielectric oxide thin film on the substrate with similar dielectric properties to a much thinner SiO<sub>2</sub> film. Furthermore, the films grown can exhibit very good structural and physical properties. The process also provides high self-control of thin film growth with high reproducibility and reliability. In particular, the films can be synthesized with excellent similarity even on uneven surfaces and present a very smooth surface finish with very low roughness.





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A. CLASSIFICATION OF SULL INV. C23C16/40 . CLASSIFICATION OF SUBJECT MATTER C23C16/455 H01L21/316 According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) C23C Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data, INSPEC C. DOCUMENTS CONSIDERED TO BE RELEVANT Category\* Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. X US 2004/198069 A1 (METZNER CRAIG [US] ET 1-16,21AL) 7 October 2004 (2004-10-07) paragraphs [0048], [0054] US 2004/043632 A1 (VAARTSTRA BRIAN A [US]) X 16 - 204 March 2004 (2004-03-04) paragraphs [0008], [0027], [0028]. [0061] - [0066], [0074] US 2004/040501 A1 (VAARTSTRA BRIAN A [US]) χ 16 - 204 March 2004 (2004-03-04) paragraphs [0009], [0028], [0063], [0064] Further documents are listed in the continuation of Box C. See patent family annex Special categories of cited documents : \*T\* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the \*A\* document defining the general state of the art which is not considered to be of particular relevance invention \*E\* earlier document but published on or after the international \*X\* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to filing date \*L\* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) involve an inventive step when the document is taken alone 'Y' document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the \*O\* document referring to an oral disclosure, use, exhibition or document is combined with one or more other, such docu ments, such combination being obvious to a person skilled other means document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 17 November 2008 27/11/2008 Name and mailing address of the ISA/ Authorized officer European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040 Patterson, Anthony Fax: (+31-70) 340-3016

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Information on patent family members

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