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(54) Title: INSERT SAFETY VALVE SYSTEM

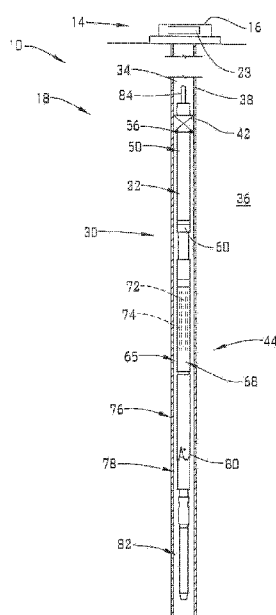


FIG. 1

(57) Abstract: An insert safety valve system includes a valve body including a valve member. The valve body includes a central passage and a flow path arranged radially outwardly of the central passage. A release sub is coupled to the valve body. The release sub is configured and disposed to support a downhole tool. A connector member selectively couples the release sub and the valve body.

Declarations under Rule 4.17:

- *as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))*
- *as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii))*

Published:

- *with international search report (Art. 21(3))*

INSERT SAFETY VALVE SYSTEM

CROSS REFERENCE TO RELATED APPLICATIONS

[0001] This application claims the benefit of U.S. Application No. 15/718201, filed on September 28, 2017, which is incorporated herein by reference in its entirety.

BACKGROUND

[0002] In the resource exploration and recovery industry, valves are commonly used to control fluid flow both into and out from a wellbore. Valves are also commonly used to prevent formation fluids from uncontrollably leaving a wellbore. Specifically, each wellbore is provided with a tubing retrievable sub-surface safety valve (TRSSSV) that prevents uncontrolled release of formation fluids. Often times, the SSSV is in the form of a flapper valve. When accessing a wellbore with conduit, the safety valve is propped open. In order for the valve to close, the conduit must first be removed.

[0003] In some cases, an insert safety valve may be carried by the conduit. The insert safety valve may be closed even when the conduit is forcing the TRSSSV open. Presently, tool insertion and/or manipulation below the insert safety valve is difficult. The insert safety valve is carried to a desired depth, set, and an operation, such as an artificial lift, is carried out. Manipulating an insert safety valve through thousands of feet of wellbore is awkward. Therefore, the art would be receptive to a system that allows a conduit to move through an insert safety valve that is arranged at an upper portion of a wellbore.

SUMMARY

[0004] In accordance with an exemplary aspect, an insert safety valve system includes a valve body including a valve member. The valve body includes a central passage and a flow path arranged radially outwardly of the central passage. A release sub is coupled to the valve body. The release sub is configured and disposed to support a downhole tool. A connector member selectively couples the release sub and the valve body.

[0005] In accordance with another exemplary aspect, a resource exploration and recovery system includes a first system, a second system including a tubing retrievable sub-surface safety valve (TRSSSV), and an insert safety valve system coupled to the TRSSSV. The insert safety valve system includes a valve body including a valve member. The valve body includes a central passage and a flow path arranged radially outwardly of the central passage. A release sub is coupled to the valve body. The release sub is configured and

disposed to support a downhole tool. A connector member selectively couples the release sub and the valve body.

[0006] In accordance with yet another exemplary aspect, a method of landing an insert safety valve includes shifting an insert safety valve through a tubing retrievable sub-surface safety valve (TRSSSV) of a wellbore, resting a valve body of the insert safety valve on a landing area of the TRSSSV, connecting the valve body of the insert safety valve to the TRSSSV, lifting a conduit coupled to the insert safety valve to disconnect a release sub, and shifting the conduit in a downhole direction with the release sub.

BRIEF DESCRIPTION OF THE DRAWINGS

[0007] The following descriptions should not be considered limiting in any way. With reference to the accompanying drawings, like elements are numbered alike:

[0008] FIG. 1 depicts a resource exploration and recovery system including an insert safety valve having a release sub, in accordance with an aspect of an exemplary embodiment;

[0009] FIG. 2 depicts the insert safety valve of FIG. 1 with the release sub in a disconnected configuration;

[0010] FIG. 3 depicts a packing sub and a release sub in accordance with an aspect of an exemplary embodiment; and

[0011] FIG. 4 depicts the release sub of FIG. 3 in a disconnected configuration, in accordance with an aspect of an exemplary embodiment.

DETAILED DESCRIPTION

[0012] A detailed description of one or more embodiments of the disclosed apparatus and method are presented herein by way of exemplification and not limitation with reference to the Figures.

[0013] A resource exploration and recovery system, in accordance with an exemplary embodiment, is indicated generally at 10, in FIGS. 1-2. Resource exploration and recovery system 10 should be understood to include well drilling operations, resource extraction and recovery, CO₂ sequestration, and the like. Resource exploration and recovery system 10 may include a first system 14 which, in some environments, may take the form of a surface system 16 operatively and fluidically connected to a second system 18 which, in some environments, may take the form of a downhole system. First system 14 may include a control system 23 that may provide power to, monitor, communicate with, and/or activate one or more downhole operations as will be discussed herein.

[0014] Second system 18 may include a tubular string 30 formed from a plurality of tubulars, one of which is indicated at 32 that is extended into a wellbore 34 formed in formation 36. A casing 38 may extend along wellbore 34 into formation 36. Of course, it should be understood that wellbore 34 may also be devoid of a casing. A tubing retrievable subsurface safety valve (TRSSSV) 42 is arranged at casing 38 below first system 14. TRSSSV 42 may include a valve member (not shown) that is biased towards a closed configuration. Tubular string 30 passing into wellbore 34 maintains TRSSSV 42 in an open configuration. An insert safety valve system 44 may be carried by tubular string 30. Insert safety valve system 44 may be selectively closed to prevent escape of, for example, formation fluids when TRSSSV 42 is held open.

[0015] In accordance with an aspect of an exemplary embodiment, insert safety valve system 44 includes a self-set locking sub 50 having one or more lock elements 56 that may land into and engage with a no-go zone in TRSSSV 42. Insert safety valve system 44 also includes a spacer sub 60 that straddles and isolates upper and lower portions (not separately labeled) of TRSSSV 42 and a torus valve 65.

[0016] Torus valve 65 includes a valve body 68 that has a central passage 72 and an annular flow path 74 arranged radially outwardly of central passage 72. Insert safety valve system 44 also includes a packing sub 76, a release sub 78 and a connector member 80 that selectively joins release sub 78 and packing sub 76. Release sub 78 may be operatively connected to a tool or other device 82 that may be employed downhole. The tool or other device 82 may take on a variety of forms including treatment tools, sensors, tool activators and the like.

[0017] Tool or other device 82 may be connected to a conduit 84 that may take the form of coil tubing 86. Conduit 84 may also take the form of electrical cables, communication cables, fiber optic cables or the like. Conduit 84 extends through packing sub 76 and through central passage 72 of torus valve 65 and extends to first system 14. As shown in FIGS. 3-4, packing sub 76 includes a packing element or seal 92 and an actuator 94. Activator 94 may be controlled to urge seal 92 radially inwardly to engage with conduit 84 once tool or other device 82 is at a desired location.

[0018] In further accordance with an exemplary aspect, connector member 80 includes a stationary portion 104 and a moveable portion 106 that may rotate about a longitudinal axis 108 extending through insert safety valve system 44. Stationary portion 104 includes a first connector section 112, and moveable portion 106 includes a second connector section 114. First connector section 112 includes a slot 118 having a non-linear profile.

[0019] More specifically, slot 118 includes a main section 121, a first branch section 124 and a second branch section 128. First branch section 124 extends outwardly from main section 121 at a first angle relative to longitudinal axis 108, and second branch section 128 extends outwardly from main section 121 at a second angle relative to longitudinal axis 108. First branch section 124 includes an end wall 132 and second branch section 128 includes an opening 134 exposed to main section 121. Second connector section 114 includes a pin member 138 that may transition along slot 118. Pin member 138 rests in first branch section 124 during deployment downhole. A biasing element 143 urges pin member 138 toward second branch section 128 after deployment.

[0020] In accordance with an exemplary aspect, insert safety valve system 44 is guided into wellbore 34 through TRSSSV 42. Once self-set locking sub 50 reaches a no-go point (not separately labeled) or landing area, lock elements 56 may be deployed to secure insert safety valve system 44. Spacer sub 60 may then be activated to engage seals (not shown). Once in position, conduit 84 may be lifted causing pin member 138 to move into main section 121. Conduit 84 is then let down with biasing element 143, urging pin member 138 into second branch section 128. Pin member 138 may slide free of first connector section 112, allowing release sub 78 to move in a downhole direction to a selected depth with tool or other device 82. Once at the selected depth, packing sub 76 may be activated to force seal 92 radially inwardly onto conduit 84. With this arrangement, the exemplary embodiments enable through tubing valve installation of coiled tubing or other conduits to guide a tool or other device to a selected downhole location.

[0021] Set forth below are some embodiments of the foregoing disclosure:

[0022] Embodiment 1: An insert safety valve system comprising a valve body including a valve member, the valve body including a central passage and a flow path arranged radially outwardly of the central passage, a release sub coupled to the valve body, the release sub being configured and disposed to support a downhole tool, and a connector member selectively coupling the release sub and the valve body.

[0023] Embodiment 2: The insert safety valve system according to any prior embodiment, wherein the connector member includes a stationary portion connected to the valve body and a moveable portion connected to the release sub, the stationary portion including a first connector section and the moveable portion including a second connector section that is selectively coupled to the first connector section.

[0024] Embodiment 3: The insert safety valve system according to any prior embodiment, wherein the first connector section includes a slot having a non-linear contour.

[0025] Embodiment 4: The insert safety valve system according to any prior embodiment, wherein the slot includes a main section, a first branch section extending annularly outwardly from the main section in a first direction and a second branch section extending annularly outwardly from the main section in a second direction.

[0026] Embodiment 5: The insert safety valve system according to any prior embodiment, wherein the first branch section includes an end wall and the second branch section includes an opening that extends through an axial end of the stationary portion.

[0027] Embodiment 6: The insert safety valve system according to any prior embodiment, wherein the connector member includes a longitudinal axis extending from the valve body through the connector member, the first branch section extending at a first angle relative to the longitudinal axis and the second branch section extending at a second angle relative to the longitudinal axis.

[0028] Embodiment 7: The insert safety valve system according to any prior embodiment, wherein the moveable portion includes a pin member extending into the slot.

[0029] Embodiment 8: The insert safety valve system according to any prior embodiment, further comprising: a biasing element applying a rotational force to the moveable portion, biasing the pin member towards the second branch section.

[0030] Embodiment 9: The insert safety valve system according to any prior embodiment, further comprising: a packing sub arranged between the valve member and the release sub, the packing sub including a selectively radially inwardly expandable packing element.

[0031] Embodiment 10: A resource exploration and recovery system comprising a first system, a second system including a tubing retrievable sub-surface safety valve (TRSSSV), and an insert safety valve system coupled to the TRSSSV, the insert safety valve system comprising a valve body including a valve member, the valve body including a central passage and an flow path arranged radially outwardly of the central passage, a release sub coupled to the valve body, the release sub being configured and disposed to support a downhole tool, and a connector member selectively coupling the release sub and the valve body.

[0032] Embodiment 11: The insert safety valve system according to any prior embodiment, wherein the connector member includes a stationary portion connected to the valve body and a moveable portion connected to the release sub, the stationary portion including a first connector section and the moveable portion including a second connector section that is selectively coupled to the first connector section.

[0033] Embodiment 12: The resource exploration and recovery system according to any prior embodiment, further comprising a slot having a non-linear profile, the slot including a main section, a first branch section extending annularly outwardly from the main section in a first direction and a second branch section extending annularly outwardly from the main section in a second direction.

[0034] Embodiment 13: The resource exploration and recovery system according to any prior embodiment, wherein the first branch section includes an end wall and the second branch section includes an opening that extends through an axial end of the stationary portion.

[0035] Embodiment 14: The resource exploration and recovery system according to any prior embodiment, wherein the moveable portion includes a pin member extending into the slot.

[0036] Embodiment 15: The resource exploration and recovery system according to any prior embodiment, further comprising a biasing element applying a rotational force to the moveable portion biasing the pin member towards the second branch section.

[0037] Embodiment 16: The resource exploration and recovery system according to any prior embodiment, further comprising a packing sub arranged between the valve member and the release sub, the packing sub including a selectively radially inwardly expandable packing element.

[0038] Embodiment 17: A method of landing an insert safety valve comprising shifting an insert safety valve through a tubing retrievable sub-surface safety valve (TRSSSV) of a wellbore, resting a valve body of the insert safety valve on a landing area of the TRSSSV, connecting the valve body of the insert safety valve to the TRSSSV, lifting a conduit coupled to the insert safety valve to disconnect a release sub, and shifting the conduit in a downhole direction with the release sub.

[0039] Embodiment 18: The method of any prior embodiment, wherein lifting the conduit includes biasing a pin member into a branch section of a slot having an opening.

[0040] Embodiment 19: The method of any prior embodiment, wherein shifting the conduit includes passing the conduit through a packing sub connected with the TRSSSV.

[0041] Embodiment 20: The method of any prior embodiment, further comprising: radially inwardly expanding a packing element of the packing sub to seal against the conduit.

[0042] The use of the terms “a” and “an” and “the” and similar references in the context of describing the invention (especially in the context of the following claims) are to be construed to cover both the singular and the plural, unless otherwise indicated herein or

clearly contradicted by context. Further, it should further be noted that the terms “first,” “second,” and the like herein do not denote any order, quantity, or importance, but rather are used to distinguish one element from another. The modifier “about” used in connection with a quantity is inclusive of the stated value and has the meaning dictated by the context (e.g., it includes the degree of error associated with measurement of the particular quantity).

[0043] The teachings of the present disclosure may be used in a variety of well operations. These operations may involve using one or more treatment agents to treat a formation, the fluids resident in a formation, a wellbore, and / or equipment in the wellbore, such as production tubing. The treatment agents may be in the form of liquids, gases, solids, semi-solids, and mixtures thereof. Illustrative treatment agents include, but are not limited to, fracturing fluids, acids, steam, water, brine, anti-corrosion agents, cement, permeability modifiers, drilling muds, emulsifiers, demulsifiers, tracers, flow improvers etc. Illustrative well operations include, but are not limited to, hydraulic fracturing, stimulation, tracer injection, cleaning, acidizing, steam injection, water flooding, cementing, etc.

[0044] While the invention has been described with reference to an exemplary embodiment or embodiments, it will be understood by those skilled in the art that various changes may be made and equivalents may be substituted for elements thereof without departing from the scope of the invention. In addition, many modifications may be made to adapt a particular situation or material to the teachings of the invention without departing from the essential scope thereof. Therefore, it is intended that the invention not be limited to the particular embodiment disclosed as the best mode contemplated for carrying out this invention, but that the invention will include all embodiments falling within the scope of the claims. Also, in the drawings and the description, there have been disclosed exemplary embodiments of the invention and, although specific terms may have been employed, they are unless otherwise stated used in a generic and descriptive sense only and not for purposes of limitation, the scope of the invention therefore not being so limited.

CLAIMS

What is claimed is:

1. An insert safety valve system (44) comprising:
a valve body (68) including a valve member, the valve body (68) including a central passage (72) and a flow path arranged radially outwardly of the central passage (72);
a release sub (78) coupled to the valve body (68), the release sub (78) being configured and disposed to support a downhole tool (82); and
a connector member (80) selectively coupling the release sub (78) and the valve body (68).
2. The insert safety valve system (44) according to claim 1, wherein the connector member (80) includes a stationary portion (104) connected to the valve body (68) and a moveable portion (106) connected to the release sub (78), the stationary portion (104) including a first connector section (112) and the moveable portion (106) including a second connector section (114) that is selectively coupled to the first connector section (112).
3. The insert safety valve system (44) according to claim 2, wherein the first connector section (112) includes a slot (118) having a non-linear contour.
4. The insert safety valve system (44) according to claim 3, wherein the slot (118) includes a main section (121), a first branch section (124) extending annularly outwardly from the main section (121) in a first direction and a second branch section (128) extending annularly outwardly from the main section (121) in a second direction.
5. The insert safety valve system (44) according to claim 4, wherein the first branch section (124) includes an end wall (132) and the second branch section (128) includes an opening (134) that extends through an axial end of the stationary portion (104).
6. The insert safety valve system (44) according to claim 4, wherein the connector member (80) includes a longitudinal axis (108) extending from the valve body (68) through the connector member (80), the first branch section (124) extending at a first angle relative to the longitudinal axis (108) and the second branch section (128) extending at a second angle relative to the longitudinal axis (108).
7. The insert safety valve system (44) according to claim 4, wherein the moveable portion (106) includes a pin member (138) extending into the slot (118).
8. The insert safety valve system (44) according to claim 7, further comprising: a biasing element (143) applying a rotational force to the moveable portion (106), biasing the pin member (138) towards the second branch section (128).

9. The insert safety valve system (44) according to claim 1, further comprising: a packing sub (76) arranged between the valve member and the release sub (78), the packing sub (76) including a selectively radially inwardly expandable packing element.

10. A resource exploration and recovery system (10) comprising:
a first system (14);
a second system (18) including a tubing retrievable sub-surface safety valve (TRSSSV) (42); and
an insert safety valve system (44) coupled to the TRSSSV (42), the insert safety valve system (44) comprising:
a valve body (68) including a valve member, the valve body (68) including a central passage (72) and an flow path arranged radially outwardly of the central passage (72);
a release sub (78) coupled to the valve body (68), the release sub (78) being configured and disposed to support a downhole tool (82); and
a connector member (80) selectively coupling the release sub (78) and the valve body (68).

11. The insert safety valve system (44) according to claim 10, wherein the connector member (80) includes a stationary portion (104) connected to the valve body (68) and a moveable portion (106) connected to the release sub (78), the stationary portion (104) including a first connector section (112) and the moveable portion (106) including a second connector section (114) that is selectively coupled to the first connector section (112).

12. The resource exploration and recovery system (10) according to claim 10, further comprising: a packing sub (76) arranged between the valve member and the release sub (78), the packing sub (76) including a selectively radially inwardly expandable packing element.

13. A method of landing an insert safety valve comprising:
shifting an insert safety valve through a tubing retrievable sub-surface safety valve (TRSSSV) (42) of a wellbore (34);
resting a valve body (68) of the insert safety valve on a landing area of the TRSSSV;
connecting the valve body (68) of the insert safety valve to the TRSSSV (42);
lifting a conduit (84) coupled to the insert safety valve to disconnect a release sub (78); and

shifting the conduit (84) in a downhole direction with the release sub (78).

14. The method of claim 13, wherein lifting the conduit (84) includes biasing a pin member (138) into a branch section (124, 128) of a slot (118) having an opening (134).

15. The method of claim 13, wherein shifting the conduit (84) includes passing the conduit (84) through a packing sub (76) connected with the TRSSSV and radially inwardly expanding a packing element of the packing sub (76) to seal against the conduit (84).

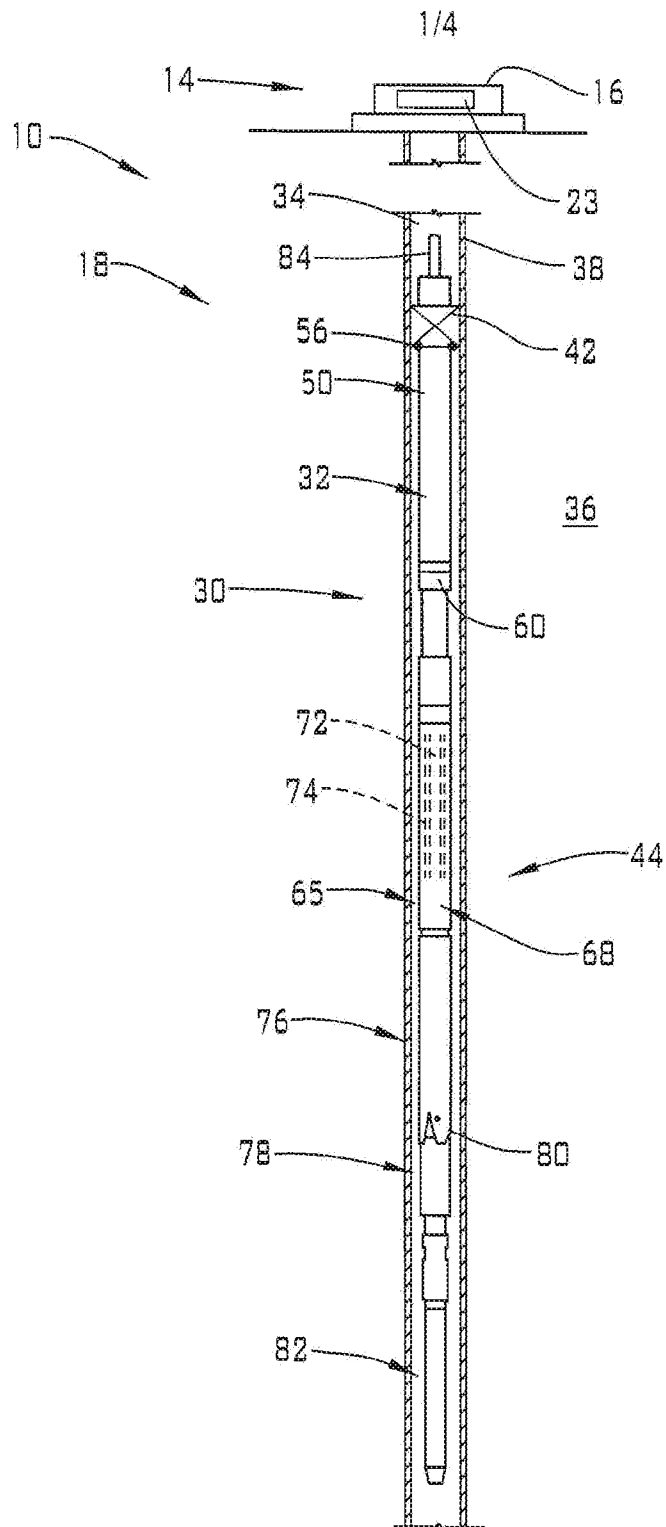


FIG. 1

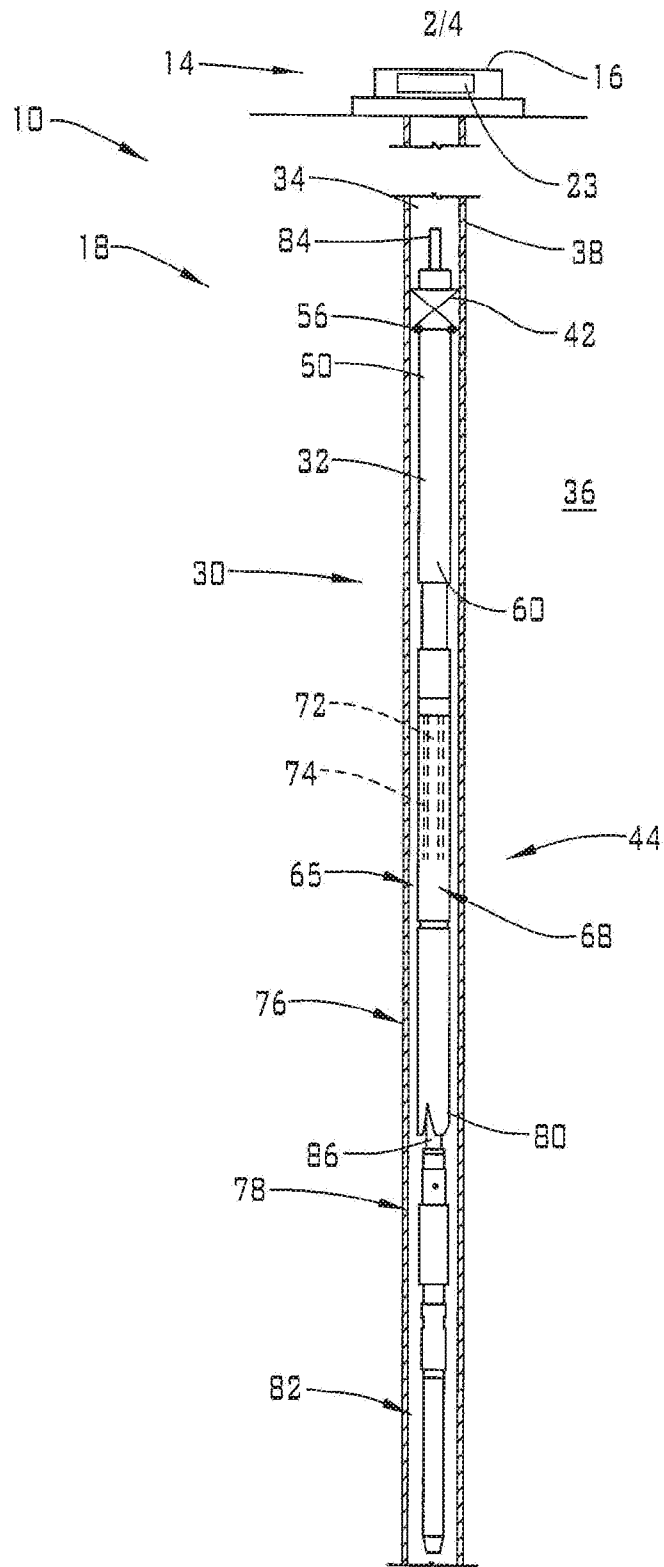


FIG. 2

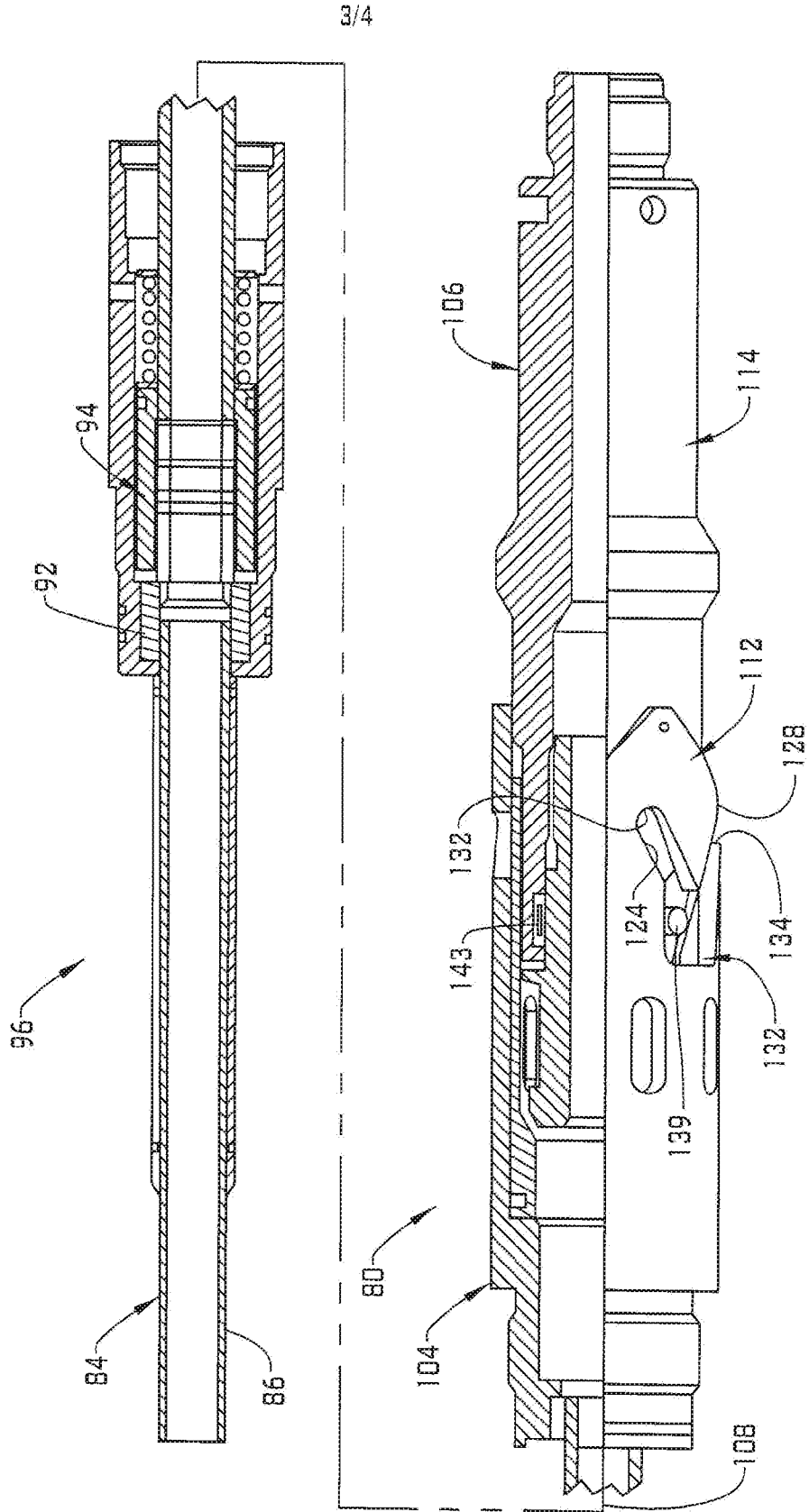


FIG. 3

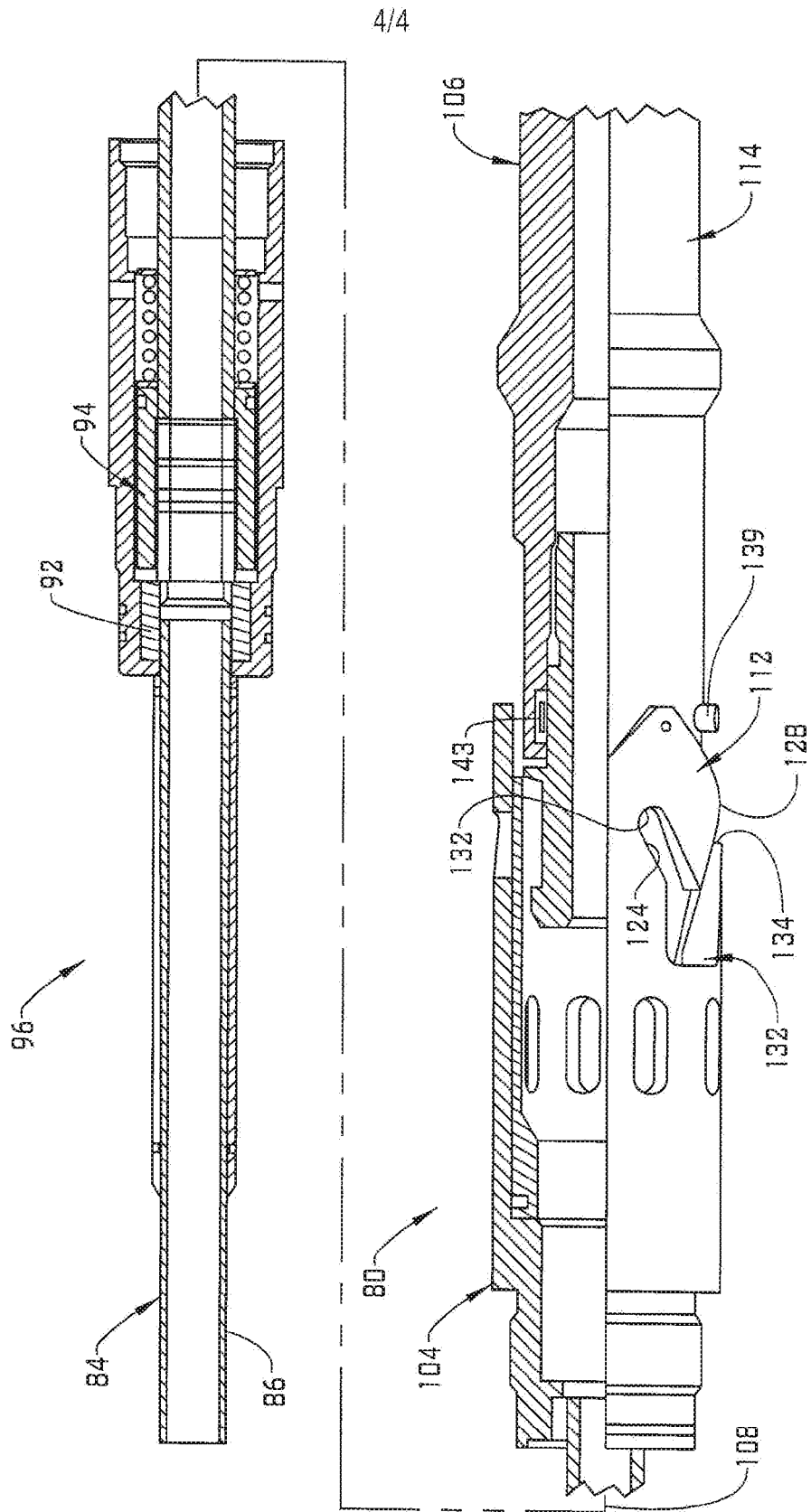


FIG. 4

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US2018/048356**A. CLASSIFICATION OF SUBJECT MATTER****E21B 34/06(2006.01)i, E21B 17/02(2006.01)i**

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHEDMinimum documentation searched (classification system followed by classification symbols)
E21B 34/06; E21B 10/36; E21B 33/10; E21B 34/00; E21B 34/10; E21B 34/14; E21B 17/02Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
Korean utility models and applications for utility models
Japanese utility models and applications for utility modelsElectronic data base consulted during the international search (name of data base and, where practicable, search terms used)
eKOMPASS(KIPO internal) & Keywords: safety valve, wellbore, downhole, slot, pin**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2008-0190623 A1 (MAILAND et al.) 14 August 2008	13-14
Y	See abstract, paragraphs [0003]-[0046], claim 14 and figures 1-3, 6A, 7, 13.	1-12, 15
Y	US 2011-0284233 A1 (WU et al.) 24 November 2011	1-12
	See paragraph [0043] and figure 4.	
Y	US 5284205 A (SMITH, RODDIE R.) 08 February 1994	9, 12, 15
	See column 5, lines 10-35 and figures 4-5.	
A	US 2004-0035586 A1 (GUDMESTAD et al.) 26 February 2004	1-15
	See paragraphs [0053]-[0054] and figures 1A-1C.	
A	WO 2004-031535 A1 (BAKER HUGES INCORPORATED) 15 April 2004	1-15
	See claims 1-3 and figures 1a, 2a-2c.	



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

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"&" document member of the same patent family

Date of the actual completion of the international search

27 December 2018 (27.12.2018)

Date of mailing of the international search report

27 December 2018 (27.12.2018)

Name and mailing address of the ISA/KR

International Application Division

Korean Intellectual Property Office

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/US2018/048356

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
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