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(54) Title: IRRIGATION DEVICE AND SYSTEM FOR DELIVERING PRESSURIZED FLUID TO SAME FOR WOUND LAVAGE AND BIOFILM CONTROL

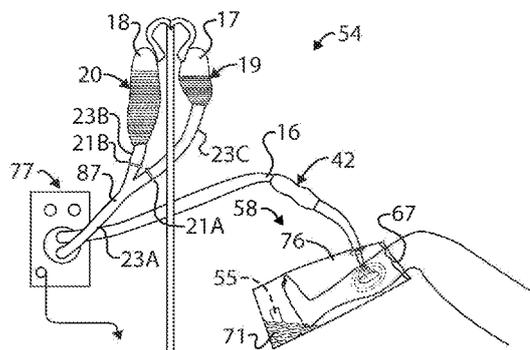


FIG. 6

(57) Abstract: A medical device is provided for irrigation of a patient wound site. The device contains a tube having a proximal portion adapted to receive an irrigation solution, a distal portion having a nozzle and an intermediate portion for transporting the solution. The tube has a barrel portion that may be manipulated by a user to position the device relative to the wound site. A distinctive nozzle has a body formed with a distally leading channel presenting a semispherical first spatial conformation and a proximally leading opening formed in the body presenting a second spatial conformation intersecting the semispherical terminus. This geometry, derived from principles of flow mechanics discussed herein, defines what will be described as an "effective diameter" of the nozzle. An assembly and system utilizing the device are also disclosed. The invention utilizes a fluid-isolating durable peristaltic pump for a continuous flow of irrigation solution, along with a single use tube set that embodies the device.



IRRIGATION DEVICE AND SYSTEM FOR DELIVERING PRESSURIZED FLUID TO SAME FOR WOUND LAVAGE AND BIOFILM CONTROL

TECHNICAL FIELD

[001] The current invention relates generally to irrigation devices for patient wound lavage, and to systems utilizing such devices for delivering pressurized irrigation solution to the wound site, particularly for outpatient settings where suction is not required or is not readily available.

BACKGROUND

[002] Wound irrigation is considered a salient feature of clinical management in treating chronic open wounds, decubiti, vascular ulcers, and wound breakdown. The critical elements of the method are delivery, volume of fluid, and solution additives. Delivery can include powered/mechanical pumps, pressure canisters, thumb operated bulb syringes, piston syringes, plastic bottles that are hand squeezed for spray from a nozzle, and simply pouring fluid from a kidney basin. An important consideration is the aerosolized particles that can result from the splatter effect of high flow and pulsatile irrigation systems. This can expose the patient and healthcare professionals to air-borne contaminants. Documented studies have shown that 45% of the skin and mucous membrane seeding occurs to the eyes usually resulting from inadequate use of federally mandated eye protection. Contamination of the eye conjunctiva has been well documented with HIV virus and Hepatitis C infections from the splash effect.

[003] The optimal pressure and rate of fluid flow remains controversial as high flow is considered important to dislodge bacteria and the biomass film created by the bacteria. High pressure is considered to range from 15 to 35 PSI. While this level of force is considered adequate to remove bacteria, soft tissue damage, impaired immune response, and forcing debris deeper into the wound are hazards. Experts have concluded that 8 to 12 PSI of fluid pressure is

adequate to dislodge bacteria eliminating the other effects. Studies comparing the efficacy of pulsatile lavage versus other flow types are inconclusive, but one study showed pulsatile flow was clearly less effective compared with at least one other type of flow (elucidated with respect to the invention described herein) in clearing *Staph. aureus* in infected rabbit wounds. The optimal volume of fluid irrigation is also inconclusive but lavage of up to 10 liters of fluid in large open wounds has been recommended.

[004] Additives have included a variety of antiseptics including hydrogen peroxide, chlorhexidine gluconate (CHG), sodium hypochlorite, and parachloroxylenol but FDA clearance has been limited by lack of conclusive benefit and the possible toxicity to local host cells when higher concentrations are used. Cell and tissue culture studies with povidone-iodine and sodium hypochlorite have shown that they can be diluted sufficiently to mitigate the tissue toxicity effects without eliminating their bactericidal activity; however, these diluted concentrations were significantly lower than is typically used in clinical practice. Similar dilutional studies with hydrogen peroxide and acetic acid have shown that they lose their bactericidal activity before they lose their tissue toxicity. It is notable that the only antiseptic currently with FDA clearance for debriding and cleansing wounds is an irrigation fluid containing sterile water and 0.05% CHG in a medical device. A recent study of the use of 0.05% CHG with sterile water as an irrigation solution against selective gram-positive and gram negative surgical isolates, including methicillin-resistant *Staphylococcus aureus*, revealed a 5- to 6-log reduction in bacteria recovery at 1 and 5 minutes. Additionally, significant reductions (P values ranging from $< .05$ to $< .01$) in bacterial recovery from the surface of 4 different biomedical devices were seen when exposed to the same irrigation solution. Irrigation with this combination prior to wound closure could have a significant impact on the risk of surgical site infections.

[005] In surgical wound debridement, a prominent industry has developed around the use of a mini-piston pump that is battery operated and can be delivered to the surgical field with a sterile and disposable hand held apparatus. The pump is a simple volume displacement device that has one piston cylinder, resulting in a variable pressure throughout the pump cycle. Pressure is reduced by the suction cycle of fluid inflow. This characteristic drives a cyclic pulsatile flow of fluid that has been advocated to debride the wound and remove foreign biomass produced by bacteria.

[006] An important consideration is to understand the physics of fluid mechanics by which these pulsatile systems operate. The battery powered mini-piston pump functions much as any piston system where there is a drive shaft, in this case driven by a small electrical motor powered by a battery pack. The piston system passively draws in fluid from the reservoir system and then drives this fluid downstream into the pump channel that delivers the fluid to the wound. For this system, the pump is powered to create a maximum displacement force that can be measured in pounds per square inch. This has been established by FDA guidelines to have a ceiling of 15 PSI. Therefore, whatever the speed of the pump or revolutions per minute, the pump pressure remains fixed by the force of displacement of the piston. The variables of performance can be altered by the flow rate determined by the revolutions of the pump and the velocity of flow. Flow velocity is determined by the inner dimensional area of the tube which the fluid passes to exit at the pump tip and be sprayed onto the wound.

[007] The other factor to consider is the splatter effect magnified by the pulsatile flow. Again, the pressure of the piston pump is constant causing the same splatter effect even at lower RPMs. The pulsatile flow effect is minimally seen in the peristaltic pumps at lower RPMs and disappears at higher RPM's. As fluid is incompressible, the pressure drops very slightly with the wave drawing fluid behind the fluid roller. This allows for a steady continuous stream flow of fluid from the tip which some believe is more effective at removing biomass compared to the pulsed stream. To reiterate, the pump pressure remains the same at the high and low speeds that the piston pump operates, but the amount of fluid that the pump moves changes as a function of pump speed or revolutions per minute. In actual practice, there may be a limit to the amount of piston RPM's possible.

[008] The pulsatile irrigation systems are single use because the pump, tubing and handle come into contact with the operating field adjacent the wound site, which thereby renders these elements non-sterile. This happens dramatically in surgery, where a combined suction-irrigation instrument is relied upon to siphon-off spent irrigation solution while allowing continued free access to the surgical site, yet there remains considerable splattering of operating room personnel (of whom most wear head gear with face shields), because the surgical wound site is not enclosed. Even where a shielding enclosure is employed post-operatively on an outpatient basis, the irrigation instrument becomes contaminated within the operating field defined by the

enclosure, thus it must be discarded after a single use. The piston pump is in fluid communication with the instrument and exposed to spent irrigation solution during the procedure and this must also be thrown away, whether or not the pump is within or adjacent the irrigation instrument. In fact, pulsatile irrigation-suction guns have been used in combination with enclosure bags on outpatient procedures, as will be explained in the section immediately below, although the suction feature is often disabled by cutting off the hose leading into the pulsatile gun. Moreover, the predominant pulsatile gun models on the market are actuated by a finger trigger that controls the pump pressurizing fluid in the gun.

[009] Some have sought to contain the backsplash emanating from the wound site being irrigated, by providing barriers, e.g., transparent bags, which surround the operating field. However, these barriers remain complicated, expensive and/or inadequate in the main, as well as the systems where used. These still leave problems of pulsatile irrigation unresolved.

PRIOR ART

[0010] U.S. Patent No. 5,624,419 to Ersek, et al., entitled "Closeable, Disposable Wound Care System", discloses a clear receptacle having an adhesive portion for sealing to the patient. The receptacle is a bag for retaining fluids along with a spraying or irrigation member such as a syringe. This enables the wound irrigation procedure to be carried out in a closed system. Upon completion, the receptacle may be completely sealed and disposed of as appropriate to avoid cross-contamination of caregivers.

[0011] U.S. Patent No. 5,178,162 to Bose, entitled "Splash and Spill Resistant Extremity Irrigation and Debridement Surgical Drape", seeks to isolate an injured limb creating a self-enclosed system through which irrigation and debridement is performed. The drape isolates the injured limb from the remainder of the body as well as the surgical team in order to create a fluid splash barrier to prevent the splash or spill of contaminated blood or surgical irrigation solutions. Perforated fenestrations provide access for hands of the operator and instruments used.

[0012] U.S. Patent No. 8,636,709 to Hirsch, entitled "Fluid Containment Apparatus", shows a dual-horned upper containment structure wherein pressurized irrigation fluid is supplied to a (horned) inlet and suction supplied to an (horned) outlet, between which fluid circulates within an

open lower face of the containment structure and an articulating ring situated atop a bandage that has a cut-out for a wound site (denoted by segments A, B and C). This containment assembly is said to enable pulse lavage irrigation of wounds in a non-controlled setting while providing containment of contaminated irrigation fluid, said to prevent exposure of individuals and surfaces in proximity to the patient to infectious materials.

[0013] U.S. Patent No. 5,848,998 to Marasco, Jr., entitled "Tissue Debriding Apparatus", along with its progeny patents/applications, commonly describe an approach involving plastic enclosure bags used with pulsatile irrigation guns, which is promoted by PulseCare Medical LLC of North Andover, MA ("PulseCare") as Continuous Pulsatile Irrigation ("CPI"). The plastic CPI bag used provides fluid effluent collection and is directed to fostering a dry operating field by creating an arrangement of connected bags. The wound irrigation bag allows for a tent like closed system that keeps the patient and the air, dry from the irrigation process. One or more ports are located so that the proximal side edge may be removed allowing for a pulsatile irrigation gun to be inserted for the irrigation. The caregiver then irrigates 3 liters of saline onto the open wound, irrigating, debriding and hydrating the wound surface. The force of the pulsatile irrigator is set at slightly below 15 PSI, considered by the United States Food and Drug Administration (FDA) as a safe irrigation force that will not damage wound granulation tissue.

[0014] The PulseCare CPI system uses two different bags with a channel that extends from an irrigation bag to a collection reservoir. The plastic thickness is 2.0 MIL for the wound bag and 2.5 MIL for the reservoir bag, which appears adequate for the system. In use, the bags are placed in such a way that gravity drives the effluent from the irrigation bag into the collection bag where flocculating granules are provided that are activated to solidify 3 L of saline, the collection bag is then folded over and disposed of in the trash or other prescribed medical waste container. This can be done as a biocide is included that kills all biologicals in the irrigated fluid. The system is said to, in some cases, be considered not a "red bag" biological for disposal in any trash dump.

[0015] Negative issues include the unit cost of the PulseCare CPI bag, which can retail for \$32 (USD) at present and is further supplied non-sterile, and the fact that the CPI bag system requires a custom multi-step manufacturing process, which the instant invention proposes to simplify and improve. The bag requires sealing of all the edges by hand. Then there is placement of the irrigation channels that require double seals to create an open channel. The

collection reservoir also requires a double seal for a total of 8 double seals. There further remain additional steps of folding and packaging the bags.

[0016] It is known in the prior art that the use of a pulsating stream of fluid, such as water, can be utilized to cleanse body tissue of contaminants. U.S. Patent No. 3,227,158 to Mattingly, entitled "Method and Apparatus for Oral Hygiene", describes a system that creates a fluid jet lavage stream that could cleanse the surgical site. The invention utilizes a piston pump, creating a pulsatile flow measured by stroboscope with a frequency of approximately 1150 cycles per min, the stroke of the piston being 7/16 inch and the orifice.038 inch in diameter, with a full pressure curve starting at zero pressure and peaking at approximately 90 pounds per square inch ("PSI"). This discharge pressure may be carefully controlled by adjusting a bypass channel on the discharge side of the pump down to a level of 10 PSI. The wave form of the jet lavage at the beginning of the exhaust stroke of the pump elevates steeply, indicating that there is a shock characteristic. This device was designed for the oral cleaning of teeth, with patients experiencing definite gum pain at higher level of force application.

[0017] U.S. Patent No. 6,022,329 to Arnett et al., entitled "Irrigation Handpiece with Built in Pulsing Pump", describes pulsatile irrigation by a mini-piston pump with a battery-powered motor that is housed in a hand-piece that has been sterilized for use in the operative surgical field. This device is self-contained, does not require any connections to a power source or compressed air, and only requires the external connection of the irrigation liquid source. While advocates of pulsed irrigation believe the impact of the liquid droplets have an advantage to dislodge bacteria, disrupt biomass, and remove debris, there is concern of the potential splatter effect and aerosolizing particles that expose the patient and healthcare professionals to air-borne contaminants. Documented studies have shown that 45% of the skin and mucous membrane seeding occurs to the eyes, usually resulting from inadequate use of federally mandated eye protection. Contamination of the eye conjunctiva has been well documented with HIV virus and Hepatitis C infections resulting from the splash effect.

[0018] U.S. Patent No. 6,830,556 to Harmon et al., entitled "Debridement Extension Providing Irrigation and Mechanical Scrubbing for Removal of Dead, Devitalized, or Contaminated Tissue from a Wound", describes a long gun extension for treating deep tract wounds, such as in orthopedic surgical procedures. The manually actuated gun with tip extension

mechanically debrides the wound tissues to be removed, the extension having suction and irrigation ports supplied through a manually actuated gun with pump that pressurizes the irrigation fluid.

[0019] U.S. Patent No. 9,326,665 to Slenker et al., entitled “Surgical Instrument, System, and Method for Biofilm Removal”, is adapted to dispense pressurized irrigant from an irrigation duct in the instrument through a tip toward a layer of bacterial biofilm. The instrument has an elongated introducer that may be shaped to correspond to the contours of a patient’s nasopharyngeal passages and cavities. A controller regulates flow of suction and irrigation to and from the instrument, and may alternatively be operated by a foot pedal by the user of the system. Multiple bags may infuse different fluids which are drawn into the supply tube where a pump situated in a gun pressurizes the fluid and delivers same to a gun actuated manually by a trigger. The instrument functions as an endoscope to visualize accumulations of biofilm, then delivers irrigation fluid under pressure to the biofilm site and aspirates the loosened biofilm through a suction cannula for removal by the instrument.

[0020] Two competing suction-lavage products have been designed for use in orthopedic surgery. One branded instrument is the PulsaVac®, manufactured and sold by Zimmer, Inc.® of Warsaw, Indiana. The other brand, also well-known, is the Interpulse® manufactured and sold by Stryker Instruments® of Kalamazoo, Michigan. Both have enjoyed considerable success over the years.

[0021] An alternative irrigation delivery, and a subject of this invention, can be accomplished by the use of a peristaltic pump. The pump is non-sterile and is placed at some distance from the surgical field. However, the tube-set through which irrigation solution passes to the surgical field, is a “closed” sterile system. Two or more rollers advance the fluid by squeezing the tubing against a circumferential rim that contains a segment of the tubing. There may be some form of uncharacteristically uneven flow at low RPMs of the peristaltic pump but at typical RPMs, the flow is virtually direct and continuous.

[0022] Historically, the peristaltic pump was patented by Eugene Allen in 1881 and popularized by Dr. Michael DeBakey in 1932 when Dr. DeBakey designed a peristaltic pump eventually to be used as a heart-lung machine in cardiac bypass surgery. U.S. Patent No.

7,273,359 to Blight et al., entitled "Peristaltic Irrigation Pump System", is representative of an irrigation and distension pump system for surgical use. Numerous system designs are said to be known by which the tubing used with the pumps may be configured into surgical tube sets adapted for various applications (arthroscopy, laparoscopy, irrigation, etc.). The tube sets may be coded to identify the procedure for which they are designed and can be relatively easily engaged with the pump and other components. These designs may generally utilize a cassette in the form of a molded housing which retains a portion of the tubing so that the engagement of the tubing with the peristaltic pump simply requires the attachment of the cassette adjacent the peristaltic pump roller assembly rather than the laborious process of threading a tube around the roller assembly and securing it in place.

[0023] While there are many applications to these peristaltic pumps, study of the fluid mechanics reveal that certain parameters can be optimized for use in clinical practice. The use of peristaltic pumps in wound debridement is not well-elucidated concerning how these systems function. That is, pump head pressure, flow rate, and flow velocity have not been categorized for clinical efficacy and safety. The important difference from a piston pump is the fact that the peristaltic pump flow rate is constant and the pressure is determined by the RPM's. This control determines the force generated by the system. As the pump RPM's increase, the flow rate increases, and the pressure of the system increases. As compared to the piston pump, where the pressure becomes the variable while flow remains constant for a given RPM. As understood by practice of the present invention, with the Bernoulli Effect, the inner tube dimensional area determines the velocity at the tip. This function has value if there is a reason to deliver different fluids at differing flow rates. This discussion will be continued below, in conjunction with the choice of parameters taught by the practice of the subject invention.

[0024] The afore-mentioned approaches of others generally have not transcended the problems inherent in conventionally-used pulsatile irrigation methods, nor have these sought to employ peristaltic pumps.

[0025] The afore-mentioned approaches of others, using pulsatile pumps, insufficiently address the provision of a continuous flow of an irrigation solution to an irrigation instrument, and the opportunities for improvement using other means of wound irrigation, apart from pulsatile pumps.

[0026] These approaches of others have not reduced splatter by the pulsatile delivery system, in the operating field.

[0027] The approaches of others in attempting to contain the pulsatile irrigation splatter by means of enclosing the wound site have not resulted in a simple, economical and effective containment, during the delivery of wound irrigation solution.

[0028] There is a need for a continuous, peristaltic irrigation device and a system for outpatient wound debridement, irrigation and removal of biofilm.

SUMMARY OF INVENTION AND ADVANTAGES

[0029] According to an aspect of the present invention, a medical device is provided for irrigation of a patient wound site. The device contains a tube having a proximal portion adapted to receive an irrigation solution, a distal portion having a nozzle and an intermediate portion for transporting the solution. The tube has a barrel portion that may be manipulated by a user to position the device relative to the wound site. A distinctive nozzle has a body formed with a distally leading channel presenting a semispherical first spatial conformation and a proximally leading opening formed in the body presenting a second spatial conformation intersecting the semispherical terminus. This geometry, as will be derived from principles of flow mechanics discussed below, defines what will be described as an “effective diameter” of the nozzle.

[0030] It is this numerical value, i.e., range of values, which determines a corresponding spray pattern and other flow characteristics, from the nozzle onto the wound. Several preferred embodiments of the above device will now be described, in relation to assembling of various arrangements of its features. The nozzle is also preferably in a fixed position on a distal tip of the tube, which is also preferably captured within a hand piece that simultaneously prevents rotation of the tube relative to the hand piece, more preferably the hand piece is affixed to the barrel of the tube, preventing relative motion therebetween. The device may preferably have a hand piece formed with an integral finger grip affixed to the barrel of the tube, preventing relative motion therebetween. Alternatively, the hand piece is plastic and elongated with a bulbous molded shape, capturing the tube and nozzle at a distal tip of the tube, preventing relative motion therebetween. It is also preferred that the hand piece structurally captures the nozzle at a distal tip of the tube,

including complementary anti-rotation structures preventing relative motion therebetween. Alternatively, the hand piece captures the nozzle at the distal tip of the tube, the nozzle being made of plastic and bonded to the tip and hand piece by an adhesive or by sonic welding, preventing relative motion therebetween. The nozzle may alternatively be a metallic material such as brass or stainless steel and mechanically fastened to the hand piece at the distal tip, using a threaded or crimped connection that aligns the nozzle channel with the internal diameter of the distal tip. A vent hole is formed in the hand piece and tube, to allow manual regulation of the flow of irrigation solution by a user of the device.

[0031] Various preferred configurations of the nozzle will now be described. The device preferably includes a nozzle having its proximally leading opening formed with a spatial geometry selected from a wedge, a cone, a tetrahedron or a star shape formation in the body. The nozzle more preferably has a proximally leading generally wedge shaped formation in the body of the nozzle and presents an apical spatial portion that intersects with the semispherical terminus of the channel. It is alternatively preferred that the nozzle has a proximally leading generally conically shaped formation in the body of the nozzle, the cone presenting an apical spatial conformation that intersects with the semispherical terminus of the channel. The nozzle may be made of an injection-molded plastic material such as PVC or the like, depending on cost and design for moldability, whereas the tube is made of an extruded plastic material, also possibly PVC. The tube may extruded with a polygonal cross-section and the hand piece and nozzle injection molded with complementary polygonal cross-sections, respectively, which prevents relative motion therebetween.

[0032] Various preferred performance attributes will now be discussed. The preferred spray pattern, determined by the effective diameter of the nozzle, is a flattened pattern generally approaching perpendicularity to the axis of the channel, which corresponds to the profile and proportions of typical wounds. The angle of incidence of the generally flat spray pattern relative to the channel axis is greater than zero but less than about 30 degrees. Alternatively, an angle of incidence of the spray pattern relative to the channel axis, as determined by the effective diameter, may be generally arrow-shaped greater than about 60 degrees and less than about 90 degrees. Alternatively, the shape and angle of incidence of the spray pattern relative to the

channel axis, as determined by the effective diameter of the nozzle, may generally be conical and between about 30 degrees and about 60 degrees.

[0033] According to another aspect of the present invention, a wound irrigation assembly includes a device with an extruded plastic tube having a proximal inlet for connection with a source of irrigation solution and a distal tip with an outlet. A hand piece captures a barrel of the tube. A nozzle is aligned with the inner diameter of the tube outlet and is captured by the hand piece, preventing relative motion therebetween. A plastic containment and collection bag having a generally tubular construction includes a lower patient-side layer and an upper device receiving layer. The patient-side layer has a fenestration sized to accommodate a wound and a dual sided adhesive tape with one side adhered on the patient side layer along an outer border of the fenestration. The tape forms a lateral flow barrier when the opposite side of the tape is adhered to a patient's body in alignment with the wound. An upper side of the bag has a random access point that may be chosen by the user to make a small cut in the bag through which the device nozzle passes into a sterile operating field within the bag. The nozzle has a body formed with a distally leading channel presenting a semispherical first spatial conformation and a proximally leading opening formed in the body presenting a second spatial conformation intersecting the semispherical terminus. This relationship defines an effective diameter of the nozzle that determines a corresponding spray pattern from the nozzle onto the wound.

[0034] The bag of the assembly preferably contains a biocidal flocculent material that solidifies effluent within the bag for easier collection and disposal. The bag of the assembly preferably defines a rectangular shape, being sealed at the creases on the opposed longitudinal sides (i.e., in the spooling direction) and cut and impact-sealed at the ends of the bag blank. This configuration ideally accommodate a torso wound irrigation procedure, the fenestration being formed intermediate the longitudinal sides and ends of the bag to be adhered by the tape dam to the patient's body. Alternatively, the bag is cut and sealed on only one of the ends so that three sides are closed. There is thus an opening at the one end to allow ingress of an upper or lower bodily extremity for irrigation of a wound thereon. The open side is secured by tape or gathers around the extremity to prevent disengagement of the bag prior to completion of the procedure. The tape dam constrains lateral flow of effluent within the bag for collection and disposal, similar to the torso bag design. The nozzle of the assembly has an alternately preferred proximally

leading generally wedge shaped formation in the body of the nozzle and presents an apical spatial portion that intersects with the semispherical terminus of the channel to determine the spray pattern. Alternatively the assembly nozzle has a proximally leading generally conically shaped formation in the body of the nozzle, the cone presenting an apical spatial conformation that intersects with the semispherical terminus of the channel. The assembly nozzle preferably has an effective diameter that determines a generally flat spray pattern coinciding with a contour of the wound.

[0035] A system for irrigation of an outpatient wound will now be described. There is a device including a tube having an inlet and outlet with a barrel portion therebetween and an elongated hand piece mounted in fixed position around the barrel. A nozzle is mounted at a distal portion of the tube and hand piece without relative motion between nozzle, tube and hand piece. A generally rectangular clear plastic tubular containment and collection bag having at least three and up to all four sides of the bag periphery is cut and sealed as described above relative to the assembly. A fenestration is formed in the lower patient side of the bag bordered by a dual-sided tape dam which, when adhered also to the patient, confines lateral flow of effluent to the space within the bag for collection of the effluent and disposal of the bag. The fenestration and corresponding tape dam periphery are selected from generally rounded or polygonal shapes, depending upon a given wound site.

[0036] The system preferably includes a sterile packet with a disposable wipe containing an antiseptic such as Chlorhexidine Gluconate or the like in terms of safety and efficacy. Another alternative antiseptic is Hypochlorous Acid that has shown effective bacterial biofilm treatment, however, the regulatory approval of this antiseptic remains in progress relative to wound irrigation operations.

[0037] Importantly, the device, assembly and system described above further utilize a peristaltic pump connected to a source of irrigation solution and to an inlet of the tube, respectively. The pump delivers a flow rate between about 800 milliliters per minute to about 2550 milliliters per minute at a constant pressure of 15 PSI, wherein the effective diameter of the nozzle is between about 1.1 millimeters and 1.93 millimeters, and further wherein an effective diameter of 2.14 millimeters creates a distal tip flow pressure of 10 PSI for an optimal flow rate

of 2550 milliliters per minute. This results in a three liter sack of irrigation solution being drained in merely a few minutes.

[0038] An advantage of the present invention is that a completely sterile device enters the sterile surgical field. A fluid-isolating peristaltic pump operated by a foot pedal of the invention remotely transports a sterile irrigation solution that remain from outside the sterile operating field into the wound site where only the tubing of the pump and effluent are disposed of after a single use.

[0039] Another advantage of the present invention is a pump that can quickly and smoothly deliver a continuous flow of irrigation solution in an optimal, i.e., flat spray onto the wound site, without aerosolized biofilm spattering as experienced with hand actuated guns driven by pulsatile pumps that must be disposed of after a single use.

[0040] Yet another advantage of the present invention is an inexpensive tube set that is driven by a durable pump and foot pedal control shown to be reusable for a lengthy life cycle with a multitude of reliable operations.

[0041] Still another advantage of the present invention is a biofilm removal in the effluent generated by the procedure, according to the invention, rather than entrained biofilm arising from the wound site into the air.

[0042] The features and advantages of the disclosure will be set forth in the description which follows, and in part will be apparent from the description, or may be learned by practice of the disclosure without undue experimentation. The features and advantages of the disclosure may be realized and obtained by means of the devices and combinations particularly pointed out in the appended claims.

BRIEF DESCRIPTION OF THE DRAWINGS

[0043] **Fig. 1** is a bottom plan view of a torso bag for application onto the patient (**arrows**) having both ends impact-sealed and cut from spooled clear plastic film tube stock (**Figs 3A-3B**), which bag is utilized by a wound irrigation system of the present invention for shielding a user from biofilm arising during a procedure performed on a patient with an irrigation solution by the

system, while collecting effluent during the procedure for disposal afterward, a fenestration being made in the patient-side of the bag to overlay the wound site and a preferred generally polygonal-shaped wound site barrier or dam made of a double-sided tape with a top side adhered to the bag surrounding the fenestration and a bottom side adhered to the patient (**Figs. 9-10**), to constrain gravity flow of effluent within the bag;

[0044] **Fig. 2** is a bottom plan view of the bag of **Fig. 1**, depicting the barrier tape structure of the invention with another preferred, generally contoured shape, such as the ovoid pattern shown;

[0045] **Fig. 3A** is a side elevational view of apparatus to make the bags of the present invention, showing a spooled plastic film tube stock being unrolled past an impact sealer that cuts the tube stock to length with or without sealing the ends of the adjacent bags formed by the cut along a common edge or cut zone, which are shown stacked below the apparatus;

[0046] **Fig. 3B** is a front elevational view of the impact sealer of **Fig. 3A**, showing a bag being cut to length, either as a bag with one end of the bag being sealed for containment and an opposite end being open and unsealed for passage of a patient's extremity (**Figs. 9-10**) and securely gathered at the open end around the extremity by elastic, hook and loop fasteners (Velcro®) and/or double-sided tape, prior to irrigation of the patient's extremity (e.g., lower leg) as in **Figs. 4-8**, or alternatively having both ends sealed (**Figs. 1-2**) for use in irrigating wounds of a patient's torso (**Figs. 11-12**), according to the present invention;

[0047] **Fig. 4** is a side elevational view of the extremity bag (**Figs. 9-10**) being prepared in position with the patient-side of the bag against the patient's inclined lower leg, while a slit is cut by the user into the upper side of the bag (e.g., with scissors) through which the user may then access and treat the wound site preferably after swabbing it with pre-packaged chlorhexidine gluconate antiseptic wipes (e.g., "Irrisept") to kill biofilm, also preferably putting in the closed end of the bag a flocculent biocide material (e.g., Zappatec) that solidifies the effluent (**Fig. 5**) collected for later disposal, prior to securement of the bag firmly in place, preparing the wound for deployment of a device within the bag to treat the wound with an irrigation solution, on an outpatient basis without requiring a controlled operating setting, i.e., with suction equipment, according to the present invention;

[0048] **Fig. 5** is a side elevational view of **Fig. 4**, sequentially depicting the bag securely held around the lower leg defining a sterile field in which a preferred elongated irrigation device (**Figs. 21-32**) according to the invention is introduced by the user (not shown) through the slit in **Fig. 4**, the terminal outlet of the device having a preferred nozzle structure (**Figs. 15-20 and 29**) that sprays an irrigation solution in a selected pattern onto the wound site exposed through the fenestration and constrained by the preferred ovoid dam, the effluent flowing away from the wound site and into a non-sterile collection zone such that there is no need for surgical suction to evacuate the effluent allowing treatment on an outpatient basis without a controlled setting, according to the present invention;

[0049] **Fig. 6** is a side elevational view of a preferred wound irrigation system employing the inventive device referred to in conjunction with **Fig. 5** protruding into the sterile field, further including a fluid isolating roller pump (also known as a peristaltic pump) to which a flexible tube passes from a spiked hanging container thence threaded among the rollers of the pump outside the sterile field to the preferred elongated irrigation device terminating with its nozzle inside the sterile field, the tube conveying a preferably sterile irrigation solution (e.g., saline) from the hanging container to the pump where the solution is pressurized inside the tube to the preferred irrigation device and sprayed through its nozzle in a distinctive pattern onto the wound site, thereby avoiding any direct contact of the solution outside the tube with the pump structures as the solution flows from its sterile source through a non-sterile setting thence into the sterile field as the solution exits the nozzle while remaining sterile with the bag shielding the user (not shown) from aerosolized biofilm and containing the biofilm within the non-sterile spent solution being solidified in the collection zone of the bag, according to the present invention;

[0050] **Fig. 7** is a side elevational view of **Fig. 6**, partially enlarged to more closely show the peristaltic pump and tube set and extended to encompass the inclined patient, further revealing a preferred foot control pedal being electrically connected to the pump (**Figs. 13-14A-14B**) for operational control of its speed (RPM) by the user (not shown) of the system of the present invention;

[0051] **Fig. 8** is a front elevational view of **Figs. 6-7** partially enlarged to show the sterile irrigation solution proceeding from the subject device within the bag (**Figs. 9-10**) onto the patient's wound site in the sterile field, according to the present invention;

[0052] **Fig. 9** is a top plan view of the extremity bag (**Figs. 4-8**) showing one of its opposed ends sealed and cut with the other end unsealed with double-sided tape and/or other closure along the open, unsealed margin of the bag and the tape dam surrounding the fenestration having a preferred ovoid shape as previously mentioned, according to the present invention;

[0053] **Fig. 10** is a bottom plan view of the bag of **Figs. 1-2**, showing the tape having been applied to the patient-side of the bag;

[0054] **Fig. 11** is a side elevational view of a prone patient, exposing a rear torso wound being treated by the inventive device, particularly an assembly and more particularly in a wound irrigation system (**Figs. 4-8**), which is adapted for torso wounds, the system further including the foot pedal-operated peristaltic pump outside the sterile operating field, with tube set transporting the sterile irrigation solution to the sterile field enclosing the wound site, for downstream collection of effluent within the torso bag, according to the present invention;

[0055] **Fig. 12** is a top plan view of **Fig. 11**, partially cut-away, showing the distinctive irrigation spray of the inventive device, assembly and system, to debride the wound tissue and disrupt biofilm which is carried away with the effluent from the wound site for collection within the bag by the flocculent material that solidifies the effluent into a gelatinous state to be compactly disposed of upon conclusion of the treatment;

[0056] **Fig. 13** is a schematic diagram of optional controls for a preferred pedal operating the peristaltic pump of the present system, that is, a variable foot pedal that would either create an analog or digital signal to increase or decrease the peristaltic pump speed (RPM);

[0057] **Fig. 14A** is a schematic diagram that further elucidates one optional analog pedal control set-up where the change in resistance rotates or translates a potentiometer to affect the pump speed;

[0058] **Fig. 14B** is a schematic diagram that further elucidates another optional control set-up that creates a digital signal by counting ticks in an encoder using an optical or electrical signal, the signal then input to the system and converted to a digital scale from 0 to 1 either through an

analog to digital converter or a counting microprocessor; the digital scale used to alter the time step between cycles of a stepper motor, so as the stepper motor alternates phases, the lag between each charge of the phase is modulated by the digital signal, the time delay being changed by dividing the minimum delay over the scaled input signal (Minimum Delay/Input Signal), then as the input signal is reduced from 1 to 0, the motor reduces speed;

[0059] **Fig. 15** is a side elevational view of an alternative preferred irrigation device of the present invention, indicating the flow of irrigation solution through the tube of the device which is surrounded by an alternative handle grip, the solution exiting through a preferred nozzle of the invention, imparting a distinctive flat spray pattern that irrigates the wound;

[0060] **Fig. 16** is an end elevational view of **Fig. 15**, showing the preferred molded construction of its handle according to the present invention;

[0061] **Fig. 17A** is an enlarged perspective view of an alternative threaded nozzle of the present invention, indicating a V-notch further illustrated in **Fig. 29**;

[0062] **Fig. 17B** is a perspective view of the nozzle of **Fig. 17A**, rotated somewhat less than 90 degrees, according to the present invention;

[0063] **Fig. 18** is a side elevational view of an extremity bag in place on a patient, showing the inventive device entering the sterile field of the present system, further depicting the flat spray pattern of the device onto a wound surrounded by an oval tape dam and radially spaced fenestration;

[0064] **Fig. 19** is a side elevational view of the nozzle of **Figs 17A-B**, showing the channel (in phantom) and V-notch, according to the invention;

[0065] **Fig. 20A** is a bottom view of **Fig. 19**, according to the invention;

[0066] **Fig. 20B** is a top view of **Fig. 19**, according to the invention;

[0067] **Fig. 21** is an external perspective view of a preferred device with bulbous shape of the present invention;

- [0068] **Fig. 22** is a different external perspective view of the device of **Fig. 22**;
- [0069] **Fig. 23** is yet a different external perspective view of the device of **Fig. 22**;
- [0070] **Fig. 24** is a side elevational view of the device of **Fig. 22**;
- [0071] **Fig. 25** is a top view of the device of **Fig. 22**;
- [0072] **Fig. 26** is a front elevational view of the device of **Fig. 22**;
- [0073] **Fig. 27** is a partial sectional view of the barrel of the device of **Fig. 24**, enlarged from **Fig. 28** (circled portion);
- [0074] **Fig. 28** is a full sectional view of the device of **Fig. 24** showing the tube captured by the hand piece of the invention;
- [0075] **Fig. 29** is a sectional view of a plug for an outer trim fixture, according to the present invention;
- [0076] **Fig. 30** is a rear external perspective view similar to **Fig. 21**, showing preferred locking tangs for securely snapping the molded halves of the device;
- [0077] **Figs. 31A-B** are matching internal perspective views, partially cut-away at the nozzle juncture, showing the corresponding snap-together elements of the device halves for capturing the tube of the present invention; and
- [0078] **Fig. 32** is an exploded perspective view showing the mating elements of the internal halves of the device (dotted lines), particularly showing the tube with respect to the nozzle showing a securement barb of the nozzle, according to the present invention;

DETAILED DESCRIPTION OF THE FIGURES

- [0079] Aspects of the invention are disclosed in the following description and related drawings directed to specific embodiments of the invention. Alternate embodiments may be devised without departing from the spirit or the scope of the invention. Additionally, well-known elements of exemplary embodiments of the invention will not be described in detail or will be

omitted so as not to obscure the relevant details of the invention. Further, to facilitate an understanding of the description discussion of several terms used herein follows.

[0080] The word "exemplary" is used herein to mean "serving as an example, instance, or illustration." Any embodiment described herein as "exemplary" is not necessarily to be construed as preferred or advantageous over other embodiments. Likewise, any of the terms "embodiments of the invention", "embodiment" or "invention" does not require that all embodiments of the invention include the discussed feature, advantage or mode of operation.

[0081] Embodiments can be designed as taught herein, to cooperate with nearly any elements that make use of a peristaltic pump and tube set for wound irrigation. For examples, embodiments can be designed to cooperate with various styles and shapes of the present device, assembly and system as will be appreciated by those having ordinary skill in the art.

[0082] Nevertheless, for illustrative purpose and in a non-limiting fashion, at least one exemplary embodiment is described herein in reference to the device nozzle. At least another embodiment that is an alternative to the immediately preceding device nozzle is provided. Yet another alternative embodiment thereto is further provided.

[0083] According to one aspect of the present invention, there is generally shown in **Figs. 5-12** and **Figs. 15-32**, a medical device **10**, for debridement and irrigation of a patient wound site **12**. Device **10** contains a tube **14** having a proximal portion **16** adapted to receive an irrigation solution **18** from a reservoir generally indicated at **20**, a distal portion **22** of tube **14** having a distinctive nozzle **24** and an intermediate portion **26** for transporting the solution. Tube **14** has a barrel **28** that may be manipulated by a user **30** (shown snipping open an entry slit for the device in **Fig. 4**) to position device **10** relative to wound site **12**. Nozzle **24** has a body **32** formed with a distally leading channel **34** presenting a semispherical first spatial conformation **36** and a proximally leading opening formed in the body presenting a second spatial conformation **38** intersecting the semispherical terminus **36** at a V-notch **40** (**Fig. 29**). This geometry, as will be derived from principles of flow mechanics discussed below, defines what will be described as an "effective diameter" of the nozzle. It is this numerical value, i.e., range of values, which determines a corresponding spray pattern and other flow characteristics, from nozzle **24** onto wound **12**.

[0084] Several preferred embodiments of device **10** will now be described, in relation to assembling of various arrangements of its features. Nozzle **24** is also preferably in a fixed position on a distal tip or portion **22** of tube **14**, which is also preferably captured within a hand piece generally shown at **42** in its alternative forms (**Figs. 5-8 and 15**) that simultaneously prevents rotation of tube **14** relative to the hand piece, more preferably the hand piece is affixed to barrel **28**, preventing relative motion therebetween. Device **10** may preferably have a hand piece **42** formed with an integral finger grip **43** consisting of lateral halves **45** held together by pins or the like **47** (**Fig. 15**) affixed to barrel **28**, preventing relative motion therebetween. Alternatively, hand piece **42** is plastic and elongated with a bulbous molded shape indicated at **44**, capturing tube **14** and nozzle **24** at a distal tip **22** of the tube, preventing relative motion therebetween. It is also preferred that hand piece **42** structurally captures nozzle **24** at distal tip **22**, including complementary anti-rotation structures (not shown) preventing relative motion therebetween. Alternatively, hand piece **42** captures nozzle **24** at distal tip **22**, the nozzle being made of injection molded plastic and alternatively bonded to the tip and hand piece, respectively, by an adhesive or by sonic welding (not shown), preventing relative motion therebetween. Nozzle **24** may alternatively be a metallic material such as brass or stainless steel and mechanically fastened to hand piece **42** at distal tip **22**, using a threaded **46** or crimped (not shown) fastener that aligns channel **34** with the internal diameter (**Arrows 48**) of distal tip **22**. A vent hole **50** is formed in hand piece **42** and barrel **28**, to allow manual regulation of the flow of irrigation solution **18** by user **30**.

[0085] Various preferred configurations of nozzle **24** will now be described. Device **10** preferably includes nozzle **24** having its proximally leading opening formed with a spatial geometry selected from a wedge shape as shown, a cone shape (discussed but not shown), a tetrahedron or a star shape (not shown) formation **36** in body **32**. Nozzle **24** more preferably has a proximally leading generally wedge shaped formation **36** (**Figs. 17A-B and 19-20A-B**). Body **32** presents an apical spatial portion **36** such as V-notch **40** that intersects with the semispherical terminus **38** of channel **34**. Although not specifically shown in the **Figures**, it is alternatively preferred that the nozzle has a proximally leading generally conically shaped formation in the body, the cone presenting an apical spatial conformation that intersects with the semispherical terminus of the channel, similarly to what has been illustrated and discussed with respect to the V-notch of the wedge-shaped embodiment elucidated above. Nozzle **24** may be constructed of an

injection-molded plastic material such as PVC or the like, depending on cost and design for moldability, whereas tube **14** is made of an extruded plastic material, also possibly PVC. Although not shown in the **Figures**, the tube may be extruded with a polygonal cross-section and the hand piece and nozzle injection molded with complementary polygonal cross-sections, respectively, which together in the proper manner would prevent relative motion therebetween.

[0086] Various preferred performance attributes will now be discussed. The desired spray pattern, determined by the effective diameter of nozzle **24**, is a flattened pattern generally approaching perpendicularity to the axis of channel **34**, which corresponds to the profile and proportions of a wound **12** typical of that shown, (**Figs. 5-8, 11, 12, 18**). The angle of incidence **52** of the generally flat spray pattern relative to the axis **49** (**Fig. 15**) of channel **34** (**Fig. 29**) is preferably greater than zero but less than about 30 degrees. Alternatively, an angle of incidence **52** of the spray pattern relative to the axis of channel **34**, as determined by the effective diameter, may be generally arrow-shaped greater than about 60 degrees and less than about 90 degrees. Alternatively preferred, the shape and angle of incidence **52** of the spray pattern relative to the axis of channel **34**, as determined by the effective diameter of nozzle **24** may generally be conical and between about 30 degrees and about 60 degrees. The two ranges of more acute angles of incidence are not shown, nor is the conical profile formed in the body, though the same are described below as possible embodiments of the present invention, depending on the performance objectives.

[0087] According to a second aspect of the present invention, a wound irrigation assembly **54** is described. Included is device **10** with tube **14** having inlet **16** for connection with reservoir **20** of irrigation solution **18** and an outlet via distal tip **22**. Hand piece **42** captures barrel **28**. Nozzle **24** is aligned with inner diameter **48** of tube outlet **22** and is captured by hand piece **42**, preventing relative motion therebetween. Also included in assembly **54** is a clear plastic containment and collection bag shown with two variations, i.e., a torso wound version **56** and an extremity wound version **58**. Bags **56, 58** are made of a generally tubular sheet stock unrolled (**Arrow 63**) from a spool **65** (**Figs. 3A-B**) that includes a lower patient-side layer **60** and an upper device receiving layer **62**. Patient-side layer **60** has a fenestration **64** sized to accommodate wound **12** and a dual sided adhesive tape **66** with one side **68** adhered on the patient side layer along an outer border of the fenestration. Tape **66** forms a polygonal (**Fig. 1**) or rounded (**Fig. 2**)

lateral flow barrier 70 when an opposite side 72 of the tape is adhered to a patient's body 74 in alignment with wound 12. Upper side 62 of bags 56, 58 allows for a random access point chosen by the user to be snipped in a bag with scissors 74 through which nozzle 24 passes thereby transporting sterile solution 18 into a sterile operating field 76 delimited within the given bag. In Fig. 9, an ovoid tape dam 66 is shown with extremity bag 58 having an open end 59 for insertion of the bodily extremity as shown in Figs. 5-8. The open end 59 is provided with double-sided tape 67 and may also be provided with elasticized gathers made of hook and loop material (Velcro®) as shown in Figs. 4-8. Nozzle 24 has body 32 formed with a distally leading channel 34 presenting a semispherical first spatial conformation 38 and a proximally leading opening 36 formed in the body presenting a second spatial conformation 40 intersecting the semispherical terminus. This relationship defines an effective diameter of nozzle 24 that determines a corresponding spray pattern onto wound 12.

[0088] The peristaltic pump 77 in the present irrigation system has a key feature, which is the spray pattern created by the tip of the spray nozzle 24, shown by the several illustrated embodiments of the invention. This system utilizes a direct continuous flow of irrigating fluid that is directed under low pressure (less than 15 PSI) to the surface of wound 12 for debridement and removal of detritus. The pump 79 is used in conjunction with a tube set including an inlet portion 87 and an outlet portion 16. This differs from the pulsatile irrigator

[0089] system discussed previously, i.e., where a mini-piston pump creates a power stroke accelerating the flow to a peak pressure of fluid flow achieving the same pressure level (less than 15 PSI). The principle characteristic of the pulsatile pump flow is the 'splash' effect created when the fluid is expelled from the tip (not shown). Altering the tip dimension may change the pulsatile flow, but the explosive discharge at peak pressure creates an aerosolized spray that entrains disrupted biofilm where it presents a health hazard to caregivers and patients.

[0090] An important determination of the peristaltic irrigation result is exactly what the nozzle spray looks like. Options may include a fan shape of various angles, a cone shape, or a four-square shape. Following the diagram of a fan shaped spray nozzle in Fig. 29, there are two key elements that determine the spray flow. First is the semispherical hole 34 that extends from the inlet 35 to the nozzle tip. The distance of the dome 38 of the hemisphere to the tip surface can influence the fan spray by determining the width of the spray pattern. The closer the dome 38

is to the surface, the wider the “V” notch **40** may be, and this allows for a wider spray pattern. As the dome **38** moves away from the tip, the “V” notch narrows, (not shown) which will narrow the spray pattern. Although not shown, similar effects can occur with a cone spray, where a cone is drilled from the tip down to the hemisphere. The “V” notch can be made as an axial plane cut in the distal tip surface that exactly centers on the hemisphere surface (not shown). The limbs of the “V” cut can be wider or narrower. To create a ‘four square’ spray pattern, a second “V” shaped cut can be made that centers on the hemisphere and is perpendicular to the first cut (not shown). One may consult the well-known Bete Catalog, at Page 57, standard flat spray nozzle; NF10- 1/8” NPT; 15 PSI; Max Flow 0.61 GPM; Equivalent Tip Orifice Diameter-0.080” Spray Angles 30°, 65°; Available Materials are brass, 303 Stainless Steel, 316 Stainless steel, and PVC (plastic).

[0091] The other important consideration is the flow rate of the peristaltic pump **77** that approximates the maximum pressure allowed (15 PSI) when the RPM of the pump reaches the maximum. As the subtle differences in the creation of the nozzle spray **52** are unique to the material machining or molding process, the surface area of the hole **38** in the nozzle tip **24** determines the pressure at a given rate of flow. Therefore, the system design must work backward from the chosen pressure limit, the maximum flow rate determined by the peristaltic pump **77** at a given RPM, and the final tip area.

[0092] In **Fig. 13**, there is disclosed a system for creating a digital signal to regulate the speed of a peristaltic pump operated by a foot pedal **79**. The system includes the step of counting ticks in an encoder using an optical or electrical signal and the step of inputting the signal to the system. A further step is converting the signal input to a digital scale from 0 to 1, either through an analog to digital converter **75** or a counting microprocessor. A stepper motor **81** is provided and the digital scale is used to alter the time step between cycles of the stepper motor. Phases of the stepper motor **81** are alternated. The lag between each charge of the phase by the digital signal is modulated. The time delay **83** is changed by dividing the minimum delay over the scaled input signal **85** for a Minimum Delay/Input Signal. As the input signal is reduced from 1 to 0, the motor reduces speed **87**.

[0093] **Fig. 14A** shows a basic wiring diagram for the various electrically controlled components of the foot pedal **79** control systems, which the reader should find self-explanatory from the descriptive labels accompanying the component setup.

[0094] **Fig. 14B** shows one optional analog pedal **79** control set-up where the change in resistance **89** rotates or translates a potentiometer to affect the pump speed.

[0095] The bags **56, 58** of assembly **54** preferably contain a biocidal flocculent material **55** that solidifies effluent **71** within the bag **56, 58** for easier collection and disposal. Bags **56, 58** of assembly **54** preferably define a rectangular shape, being sealed at the longitudinal creases **57** on the opposed longitudinal sides (i.e., in the spooling direction) and cut and impact-sealed (**Arrow 61**) at the ends **69** of the bag blank. This configuration ideally accommodates a torso wound irrigation procedure, the fenestration **64** being formed intermediate the longitudinal creases **57** and ends (**hatched lines**) of the bag **56** to be adhered by the tape dam **66** to the patient's body **74**. Alternatively, the bag **58** is cut and sealed (by action of lever as shown) on only one of the ends opposite the open end **59** so that three sides of the rectangular bag blank are closed. There is thus an opening **59** at the one end to allow ingress of an upper or lower bodily extremity **74** for irrigation of a wound **12** thereon. The open side **59** is secured by tape and/or gathers **67** around the extremity **74** to prevent disengagement of the bag **56** prior to completion of the procedure. The tape dam **66** constrains lateral flow of effluent **71** within the bag for collection and disposal, similar to the design of torso bag **56**. The nozzle **24** of assembly **54** has an alternately preferred proximally leading generally wedge shaped formation **36** in the body **32** and presents an apical spatial portion that intersects with the semispherical terminus **38** of channel **34** to determine the spray pattern **52**. Alternatively, though not specifically shown in the **Figures**, the assembly nozzle may have a proximally leading generally conically shaped formation in the body, the cone presenting an apical spatial conformation that intersects with the semispherical terminus of the channel. The assembly nozzle preferably has an effective diameter that determines a generally flat spray pattern **52** coinciding with a profile of the wound **12**.

[0096] According to a third aspect of the present invention, a system for debridement and irrigation of an outpatient wound **12** will now be described. Device **10** includes tube **14** having inlet **16** and outlet tip **24** with barrel **28** therebetween and an elongated hand piece **42** with lobes **44** mounted in fixed position around the barrel. Nozzle **24** is mounted at a distal portion **26** of tube **14** and hand piece **42** without relative motion between the nozzle, tube and hand piece, respectively. A generally rectangular clear plastic tubular containment and collection bag having at least three (**58**) and up to all four (**56**) sides of the bag periphery is sealed as described above

relative to assembly 54. Fenestration 64 is formed in the lower patient side 62 of the bag bordered by a dual-sided tape dam 66 which, when adhered also to the patient 74, confines lateral flow of effluent 71 to the space within the bag for collection of the effluent and disposal of the bag. The fenestration 64 and corresponding tape dam 66 profiles are selected from generally rounded or polygonal shapes (Figs. 1-2), depending upon a given wound site 12.

[0097] Referring to Figs. 21-32, there is further shown a device 10 with delivery tube 14 enclosed tightly by preferred plastic hand piece 42 with bulbous grip 44 of the present invention. Various cooperating fastening members will now be described that are molded within the hand piece for snapping the mating halves thereof together to securely capture tube 14 against relative motion with hand piece 42. Particularly, Figs. 21-26 are a series of orthogonal external views of the device 10, illustrating the ergonomic hand piece 42. Common structures are indicated by nozzle 24 and V-notch 36, vent hole 50, and an elongated downwardly tapering neck 37. Fig. 27 shows a barb 39 of the proximal nozzle interlocking with distal end 41 of neck 37. Fig. 28 shows the fully captured length of tube 14 with internal diameter aligned with the bore of nozzle leading into channel 34 with semispherical terminus 38 spaced from V-notch 36, as hereinbefore described. The adjoining structures of hand piece 42 are shown relative to passage of tube 14. Fig. 30 shows the mating halves of preferred bulbous hand piece 42 snapped together via locking tangs 45, also showing visible mold part lines leading from neck 37 to nozzle 24. Figs 31A and 31B are cut away to further reveal locking tangs 45, tube 14 retaining ribs 98 and seats 90 to receive pegs 96 from Fig. 31B and mating peripheral alignment grooves 92 on both molded halves. A serrated groove 94 on proximal barb 100 is seated at 102 in Fig. 31A. Fig. 32 shows in exploded form the mating halves of the hand piece 42 of device 10. The internal snap-in structures are shown in corresponding relationship to one another on the opposed molded halves, as detailed above in connection with Figs. 31A and 31B.

[0098] The system preferably includes a sterile packet with a disposable wipe (not shown) containing an antiseptic such as Chlorhexidine Gluconate (“CHG”) or the like in terms of safety and efficacy. Another alternative antiseptic is Hypochlorous Acid that has shown effective bacterial biofilm control, however, the regulatory approval of the antiseptic remains in progress relative to wound irrigation. Hypochlorous Acid, in an optical dosage form, is currently available in OTC products.

[0099] Importantly, the device, assembly and system aspects of the present invention, described above, utilize a peristaltic pump 77 fitted with a tube set (16, 87) which is supplied with irrigation solution 18 from a reservoir 20. To calculate pump pressure in a peristaltic pump system, one needs to know the basic flow velocity and the inner diameter of the pump tubing. Using Bernoulli's formula, the pressure of the system can be determined for comparison:

[00100]
$$P = \frac{1}{2} \rho v^2$$
 Bernoulli formula with ρ as the constant of 1000 kg/m³

[00101]
$$\dot{V} = v \cdot A$$
 Volumetric flow rate from flow velocity times area of tube inner diameter

[00102]
$$A = \pi D^2 \frac{1}{4}$$
 Area of tube inner diameter

[00103]
$$P = \frac{\rho \dot{V}^2}{2A^2}$$
 Substitution of Volumetric flow

[00104]
$$P = \frac{8\rho \dot{V}^2}{\pi^2 D^4}$$
 Substitution of Area

[00105] The pump delivers a flow rate between about 800 milliliters per minute to about 2550 milliliters per minute at a constant pressure of 15 PSI, wherein the effective diameter of the nozzle 24 is between about 1.1 millimeters and 1.93 millimeters, and further wherein an effective diameter of 2.14 millimeters creates a distal tip flow pressure of 10 PSI for an optimal flow rate of 2550 milliliters per minute. This results in a three liter reservoir 20 of irrigation solution 18 being drained in merely a few minutes. To calculate the optimal distal tubing 14 inner diameter that would render 15 PSI of fluid pressure with the above peristaltic pump that has a maximum setting of 300 RPM's with a flow rate measured at 2550 milliliters per minute one may use the following formula.

[00106]
$$P = \frac{8\rho \dot{V}^2}{\pi^2 D^4}$$
 Where $\dot{V} = 2550 \text{ ml/min} = 0.0000425 \text{ m}^3/\text{sec}$

[00107]
$$P = \frac{8(1000 \text{ kg/m}^3) \cdot (0.0000425 \text{ m}^3)^2}{\pi^2 D^4}$$
 P for 15 PSI = 103,421 kg/meter sec² (Pascals)

[00108]
$$D^4 = (.00001445) \text{ m}^3 / (1020724/\text{m})$$

[00109] $D = \sqrt[3]{0.00000000000014157} = 1.93\text{mm or }0.076\text{ inches}$

[00110] The other factor to be weighed is the splatter effect magnified by the pulsatile flow of prior devices of this type. Again, the pressure of the piston pump is constant causing the same splatter effect even at lower RPMs. The uneven flow effect is minimally seen in the peristaltic pumps at rather low RPM and disappears at higher RPM. As fluid is incompressible, the pressure drops very slightly with the wave drawing fluid behind the fluid roller. This allows for a steady continuous stream flow of fluid from the distal tip of the device which some believe is more effective at removing biomass compared to a pulsed stream.

[00111] The advantages for the peristaltic pump 77 include the fact that the pump becomes a durable item that may be reused many times with standard maintenance. This will lower the costs. The piston pump loses sterility and must be disposed of after a single use because of potential biomass contamination. The operator has control of the pressure with the peristaltic pump 77 being gentler at lower RPM and more brisk and stiff at higher RPM of the pump. This can be done with a manual dial or an electrically activated variable output foot pedal 79 that controls the RPM, as discussed relative to **Figs. 13** and **14A-14B** above.

[00112] Peristaltic pumps made by Prefluid Ltd of Changzhou, China have been found acceptable herein, particularly Model MP 300-TH162 having a flow rate range from .001-2700 ml/min. Specifications for the MP 300 line of pumps were accessed on November 10, 2017 at www.prefluid.net/medical-peristaltic-pump/MP300-peristaltic-pump.shtml. Likewise, the Prefluid MP 200 line of peristaltic pumps was also found acceptable for certain uses. The flow rate of these MP 200 pumps is in the range of .001-560 ml/min and detailed specifications for this pump line were accessed on Nov. 10, 2017 at www.prefluid.net/medical-peristaltic-pump/MP200-peristaltic-pump.shtml. These MP 200 and MP 300 pumps are said by the manufacturer to be applicable to hospital surgical debridement.

[00113] The peristaltic pump 77 in the present irrigation system 54 has several key features that have the following characteristics. Pump 77 has a variable flow rate determined by the operator which allows for the administration of different irrigation effluents. Normal saline or water may be irrigated at the maximum pressure allowed by the maximal flow, but antiseptic

solutions such as 0.05% chlorhexidine gluconate (Irrisept®) in irrigation should be applied at very low pressures that allow the irrigation solution 18 to pool in the wound 12. A unique feature of the pump system 77 is to have two separate irrigation fluids 18, 17 attached to the proximal tube irrigation channel that may be administered a different desired pressures, but still a part of the same assembly (Figs. 5-8, 11, 12) showing two bags 19, 20 that have different fluids 18, 17. Another key feature is the spray pattern created by the tip of the spray nozzle 32 shown by several illustrated embodiments of the invention (Figs. 5-8, 11, 12, 18). This system utilizes a direct continuous flow of irrigating fluid that is directed under low pressure (less than 15 PSI) to the surface of the wound 12 for debridement and removal of detritus. Empirical considerations suggest that the direct continuous flow with the fluid directed at an angle to the surface may be more effective than a flow directed perpendicular to the surface. The pump 77 is used in conjunction with a tube set 16, 23A-C including an inlet portion 23A and an outlet portion 16.

[00114] The foregoing description and accompanying drawings illustrate the principles, preferred embodiments and modes of operation of the invention. These should be regarded as illustrative rather than restrictive. However, the invention should not be construed as being limited to the particular embodiments discussed above. Additional variations of the embodiments will be appreciated by those skilled in the art without departing from the scope of the invention as defined by the following claims.

CLAIMS:

1. A medical device for irrigation of a wound site, comprising: a tube having a proximal portion adapted to receive an irrigation solution, a distal portion having a nozzle and an intermediate portion for transporting the solution, the tube having a manipulable barrel portion to position the device relative to the wound site, wherein the nozzle has a body formed with a distally leading channel presenting a semispherical first spatial conformation and a proximally leading opening formed in the body presenting a second spatial conformation intersecting the semispherical terminus, defining an effective diameter of the nozzle that determines a corresponding spray pattern from the nozzle onto the wound.
2. The device of Claim 1 wherein the proximally leading opening has a geometry selected from a wedge, a cone, a tetrahedron or a star shape formation in the body.
3. The device of Claim 1 wherein the nozzle is in a fixed position on a distal tip of the tube.
4. The device of Claim 1 wherein the tube is captured within a hand piece that prevents rotation of the tube relative to the hand piece.
5. The device of Claim 4 wherein the hand piece is affixed to the barrel of the tube, preventing relative motion therebetween.
6. The device of Claim 1 wherein the hand piece is formed with an integral hand grip affixed to the barrel of the tube, preventing relative motion therebetween.
7. The device of Claim 1 wherein the hand piece is plastic and elongated with a bulbous molded shape, capturing the tube and nozzle at a distal tip of the tube, preventing relative motion therebetween.
8. The device of Claim 1 wherein the hand piece captures the nozzle at a distal tip of the tube, including complementary anti-rotation structures preventing relative motion therebetween.
9. The device of Claim 1 wherein the hand piece captures the nozzle at the distal tip of the tube, the nozzle being made of plastic and bonded to the tip and hand piece by an adhesive or by sonic welding, preventing relative motion therebetween.

10. The device of Claim 1 wherein the nozzle is metallic and mechanically fastened to the hand piece at the distal tip, using a threaded or crimped connection.
11. The device of Claim 2 wherein the nozzle has a proximally leading generally wedge shaped formation in the body of the nozzle and presents an apical spatial portion that intersects with the semispherical terminus of the channel.
12. The device of Claim 2 wherein the nozzle has a proximally leading generally conically shaped formation in the body of the nozzle, the cone presenting an apical spatial conformation that intersects with the semispherical terminus of the channel.
13. The device of Claim 1 wherein the nozzle is made of an injection-molded plastic material and the tube is made of an extruded plastic material.
14. The device of Claim 4 wherein the tube is extruded with a polygonal cross-section and the hand piece and nozzle injection molded with complementary polygonal cross-sections, respectively, which prevents relative motion therebetween.
15. The device of Claim 1 wherein the spray pattern determined by the effective diameter of the nozzle is a flattened pattern generally approaching perpendicularity to the axis of the channel.
16. The device of Claim 15 wherein the angle of incidence of the generally flat spray pattern relative to the channel axis is less than about 30 degrees.
17. The device of Claim 1 wherein an angle of incidence of the spray pattern determined by the effective diameter relative to the channel axis is generally arrow-shaped between about 60 degrees and less than about 90 degrees.
18. The device of Claim 1 wherein the shape and angle of incidence of the spray pattern relative to the channel axis as determined by the effective diameter of the nozzle is generally conical and between about 30 degrees and about 60 degrees.
19. The device of Claim 4 wherein a vent hole is formed in the hand piece and tube, to manually regulate the flow of irrigation solution by a user of the device.

20. A wound irrigation assembly comprising: an extruded plastic tube with a proximal inlet for connection with a source of irrigation solution and a distal tip with an outlet; a hand piece capturing a barrel of the tube; a nozzle aligned with the inner diameter of the outlet and captured by the hand piece, preventing relative motion therebetween; a plastic containment and collection bag having a generally tubular construction including a lower patient-side layer and an upper device receiving layer, the patient-side having a fenestration sized to accommodate a wound and a dual sided adhesive tape with one side adhered on the patient side layer along an outer border of the fenestration forming a lateral flow barrier when the opposite side of the tape is adhered to a patient's body in alignment with the wound, the upper side of the bag being formable with an access point through which the nozzle passes into a sterile operating field within the bag; and wherein the nozzle has a body formed with a distally leading channel presenting a semispherical first spatial conformation and a proximally leading opening formed in the body presenting a second spatial conformation intersecting the semispherical terminus, defining an effective diameter of the nozzle that determines a corresponding spray pattern from the nozzle onto the wound.

21. The assembly of Claim 20 wherein the bag further contains a biocidal flocculent material that solidifies effluent within the bag for collection and disposal.

22. The assembly of Claim 20 wherein the bag defines a rectangular shape, being cut and sealed on all sides to accommodate a torso wound irrigation procedure, the fenestration being formed intermediate longitudinal sides of the bag to be adhered by the tape dam to the patient's body.

23. The assembly of Claim 20 wherein the bag is cut and sealed on three sides and has an opening to allow ingress of an upper or lower bodily extremity for irrigation of a wound thereon, the open side being secured by tape or gathers around the extremity and the tape dam constraining lateral flow of effluent within the bag for collection and disposal.

24. The assembly of Claim 20 wherein the nozzle has a proximally leading generally wedge shaped formation in the body of the nozzle and presents an apical spatial portion that intersects with the semispherical terminus of the channel.

25. The assembly of Claim 20 wherein the nozzle has a proximally leading generally conically shaped formation in the body of the nozzle, the cone presenting an apical spatial conformation that intersects with the semispherical terminus of the channel.

26. The assembly of Claim 20 wherein the effective diameter of the nozzle determines a generally flat spray pattern coinciding with a contour of the wound.

27. A system for irrigation of an outpatient wound comprising: a device including a tube having an inlet and outlet with a barrel portion therebetween and an elongated hand piece mounted in fixed position around the barrel, including a nozzle mounted at a distal portion of the tube and hand piece without relative motion between nozzle, tube and hand piece; a generally rectangular clear plastic tubular containment and collection bag having at least three and up to all four sides of the bag periphery cut and sealed, including a fenestration in the lower patient side bordered by a dual-sided tape dam to, when adhered also to the patient, confines lateral flow of effluent to the space within the bag for collection of the effluent and disposal of the bag.

28. The system of Claim 27 further comprising a sterile packet with a disposable wipe containing an antiseptic such as Chlorhexidine Gluconate or the like in terms of safety and efficacy.

29. The system of Claim 27 wherein the fenestration and corresponding tape dam periphery are selected from generally round or polygonal shapes.

30. The system of Claim 27 further comprising a peristaltic pump connected to a source of irrigation solution and to the inlet of the tube, the pump delivering a flow rate between about 800 milliliters per minute to about 2550 milliliters per minute at a constant pressure of 15 PSI, wherein the effective diameter of the nozzle is between about 1.1 millimeters and 1.93 millimeters, and further wherein an effective diameter of 2.14 millimeters creates a distal tip flow pressure of 10 PSI for a flow rate of 2550 milliliters per minute.

31. The assembly of Claim 20 further comprising a peristaltic pump connectable to a source of irrigation solution and to the inlet of the tube, the pump delivering a flow rate between about 800 milliliters per minute to about 2550 milliliters per minute at a constant pressure of 15 PSI, wherein the effective diameter of the nozzle is between about 1.1 millimeters and 1.93

millimeters, and further wherein an effective diameter of 2.14 millimeters creates a distal tip flow pressure of 10 PSI for a flow rate of 2550 milliliters per minute.

32. A system for creating a digital signal to regulate the speed of a peristaltic pump operated by a foot pedal, comprising the steps of: counting ticks in an encoder using an optical or electrical signal; inputting the signal to the system; converting the signal input to a digital scale from 0 to 1, either through an analog to digital converter or a counting microprocessor; providing a stepper motor and using the digital scale to alter the time step between cycles of the stepper motor; alternating phases of the stepper motor; modulating the lag between each charge of the phase by the digital signal; changing the time delay by dividing the minimum delay over the scaled input signal for a Minimum Delay/Input Signal; and as the input signal is reduced from 1 to 0, the motor reduces speed.

* * * *

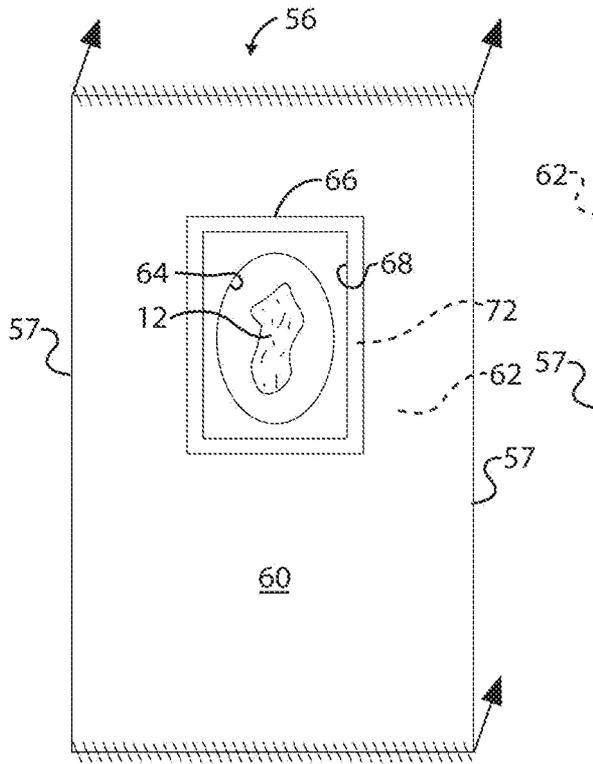


FIG. 1

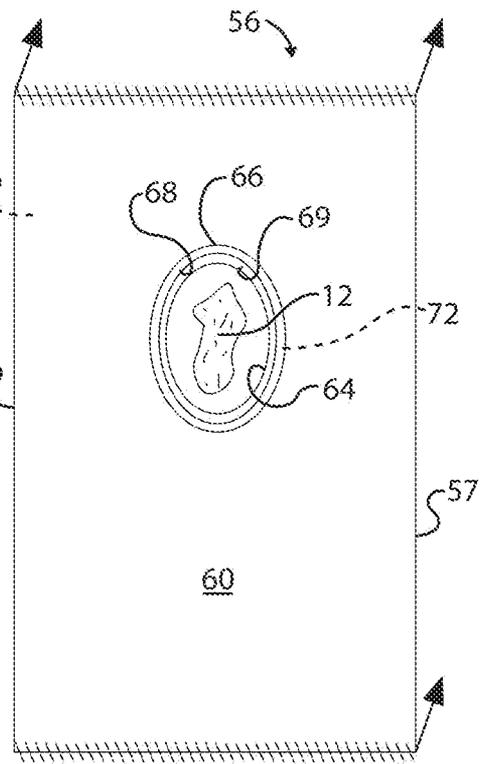


FIG. 2

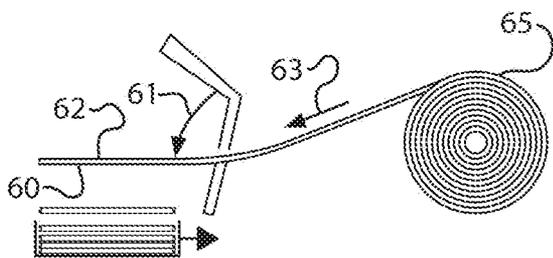


FIG. 3A

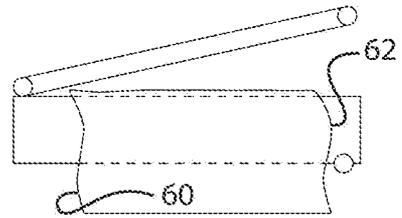


FIG. 3B

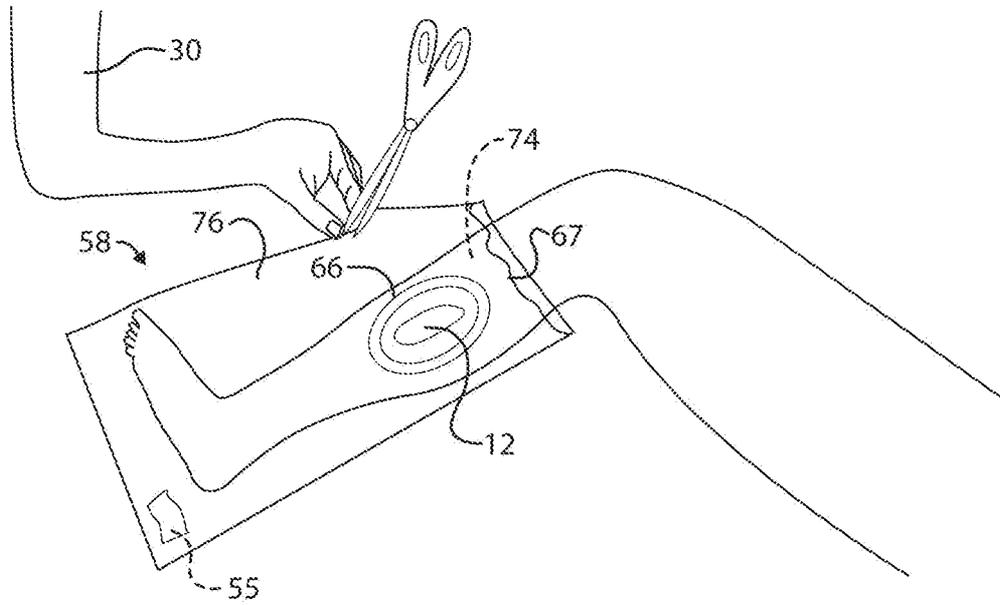


FIG. 4

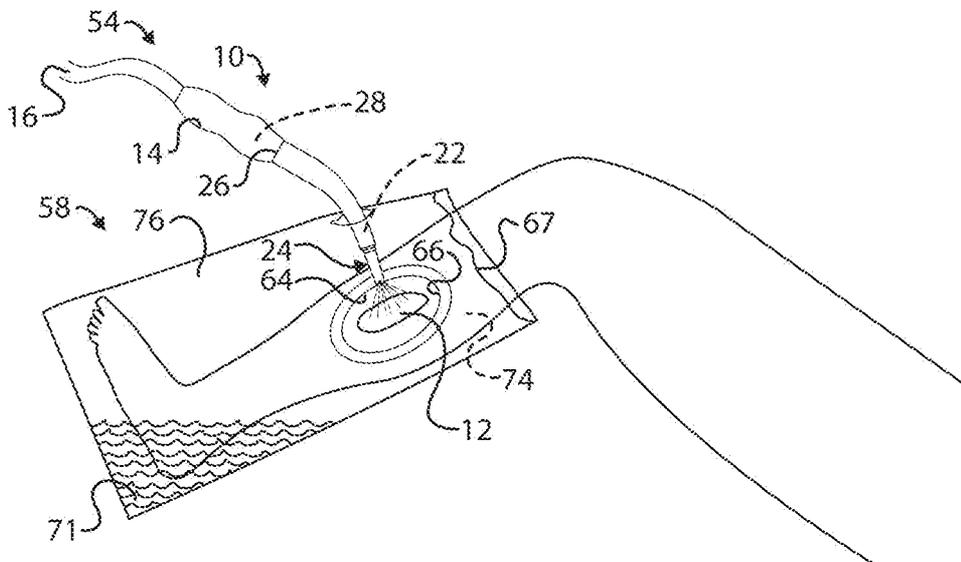


FIG. 5

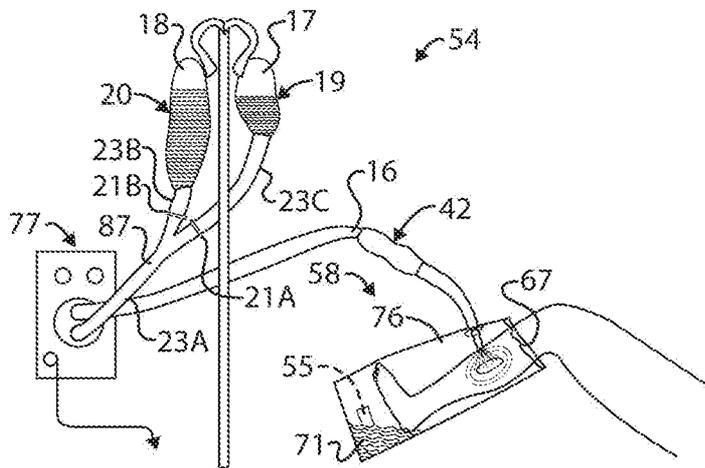


FIG. 6

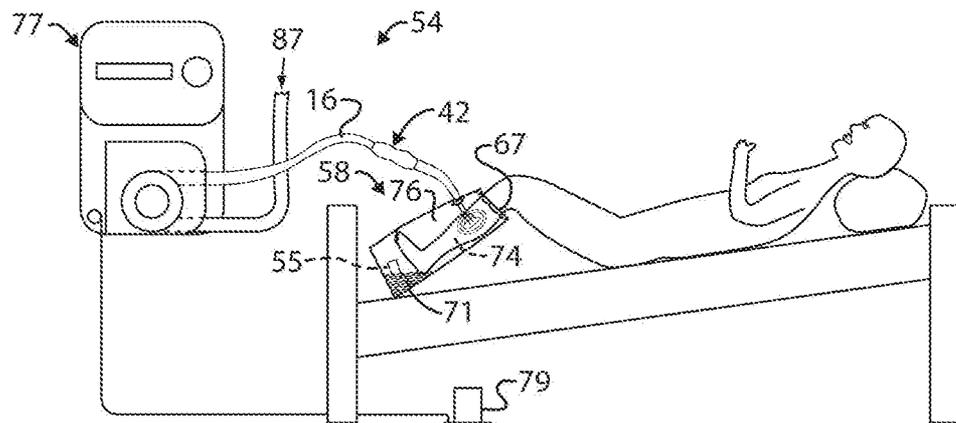


FIG. 7

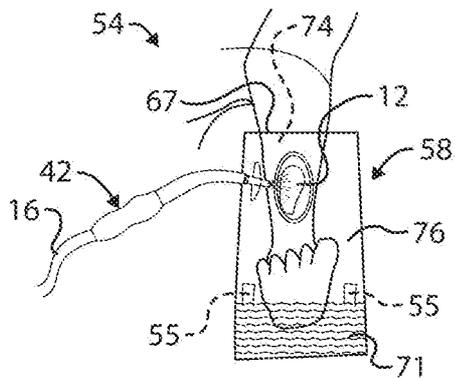


FIG. 8

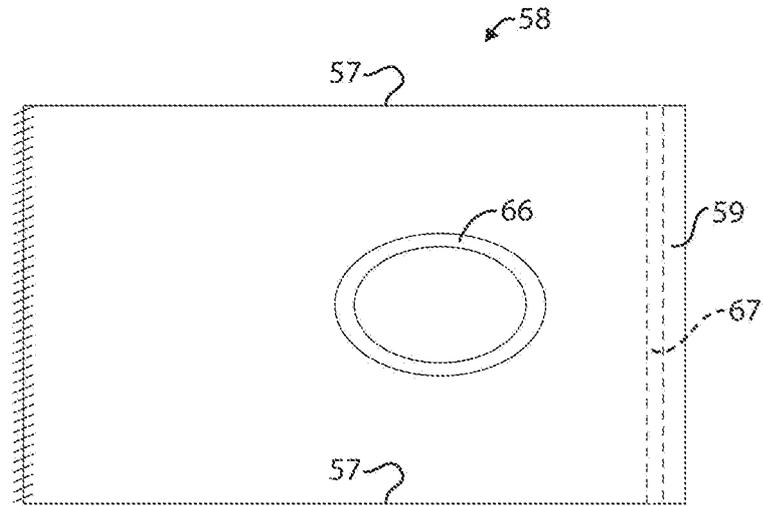


FIG. 9

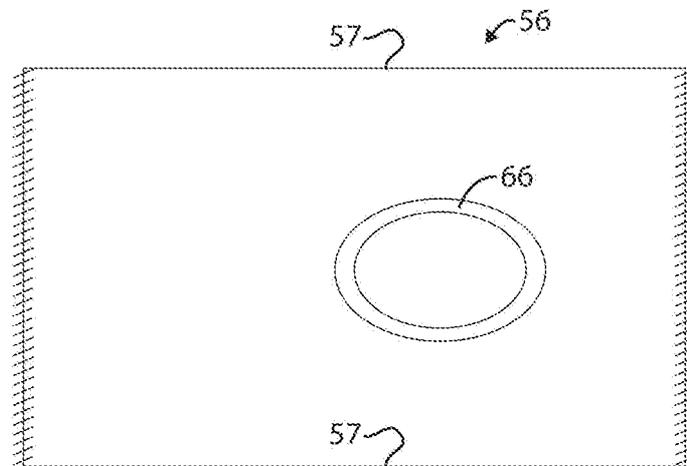


FIG. 10

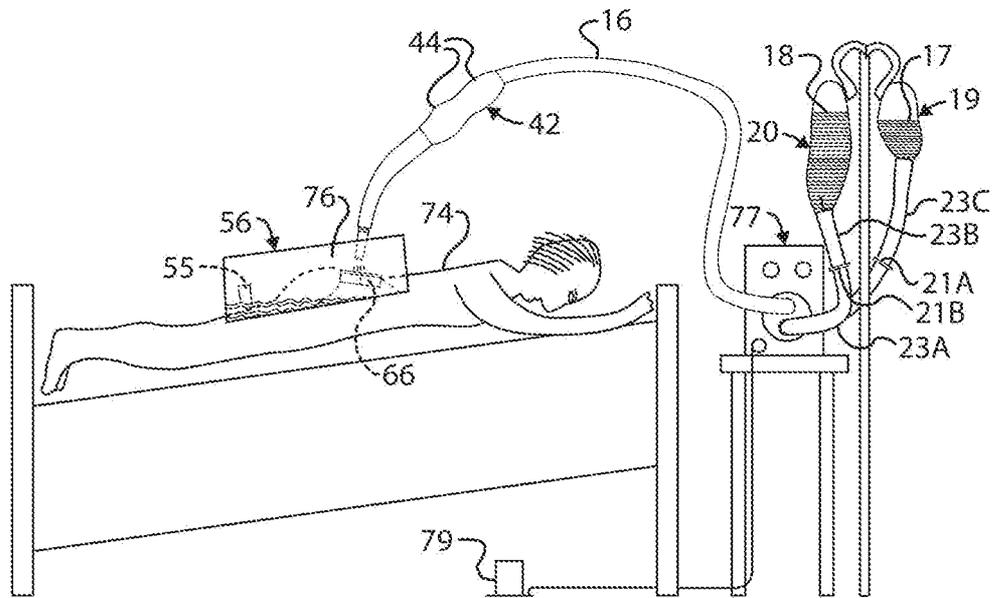


FIG. 11

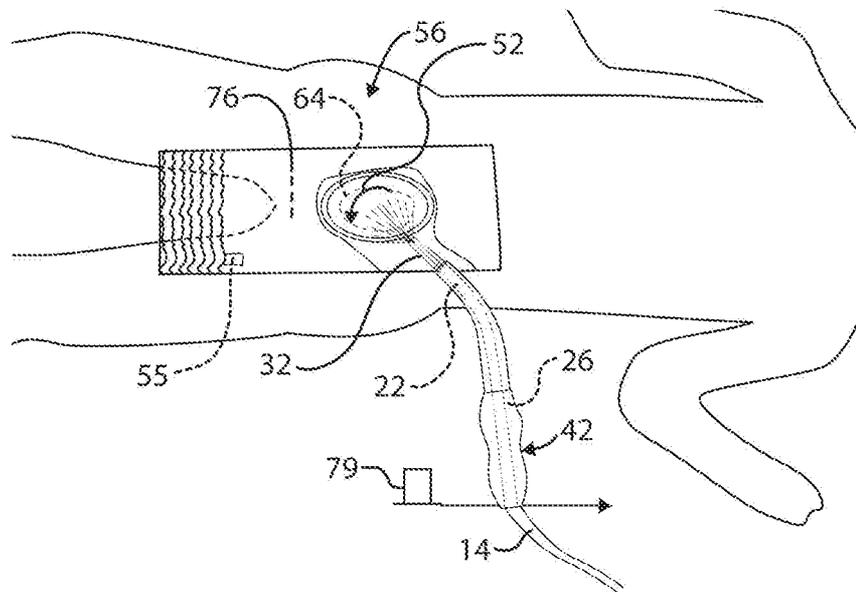


FIG. 12

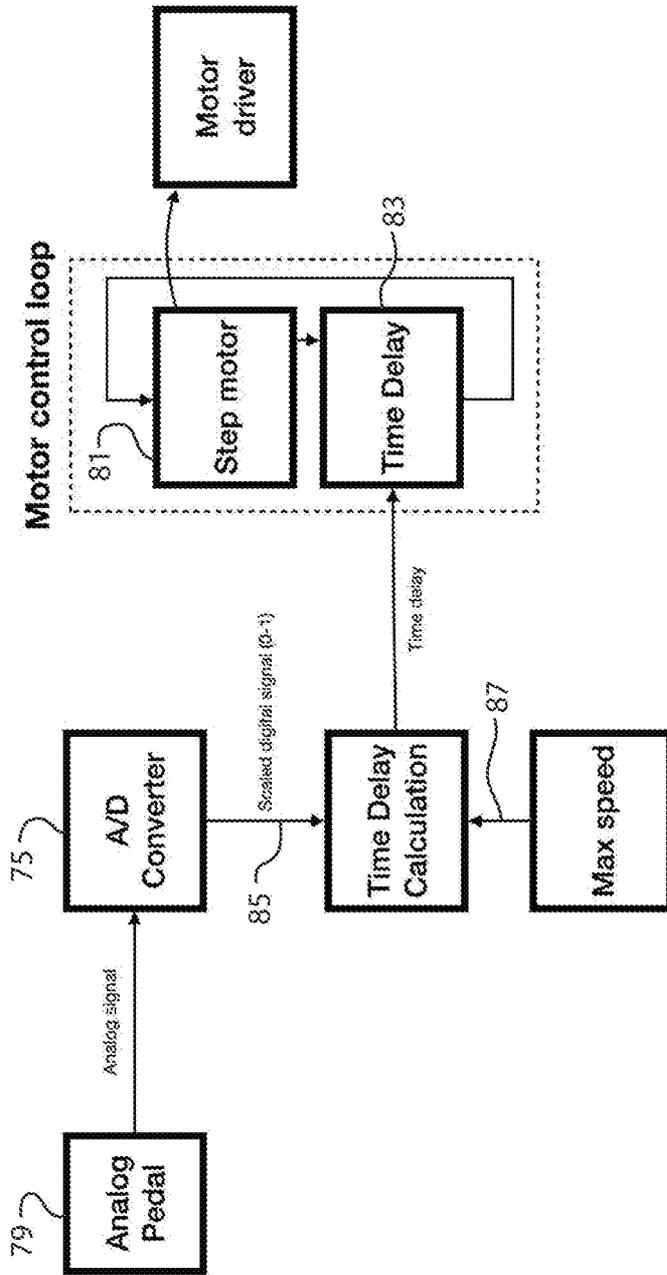


FIG. 13

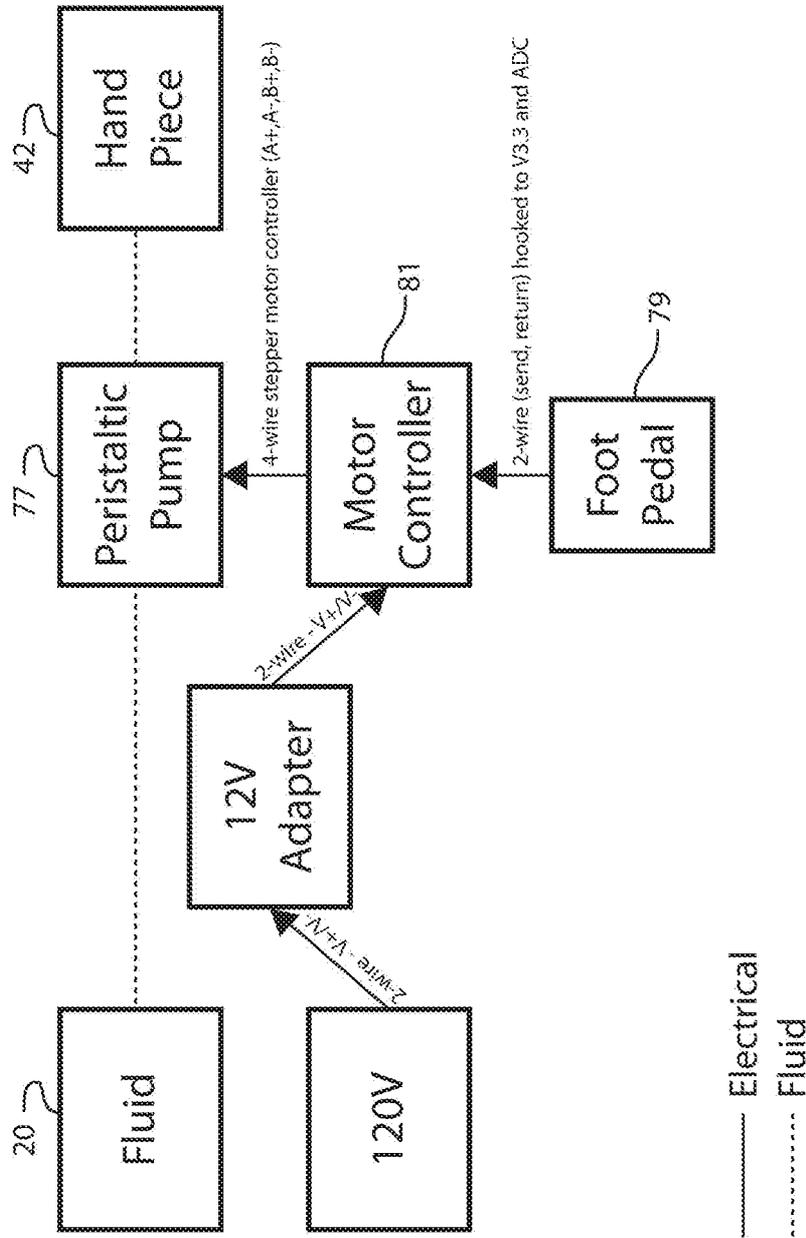


FIG. 14A

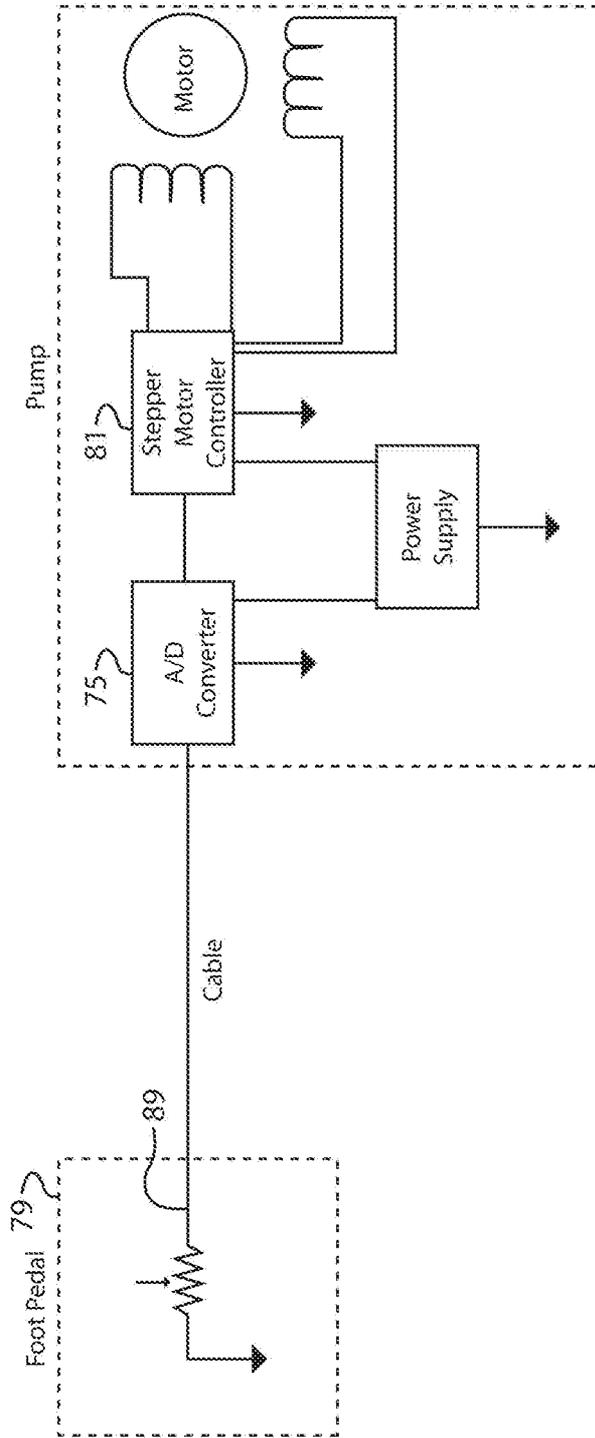


FIG. 14B

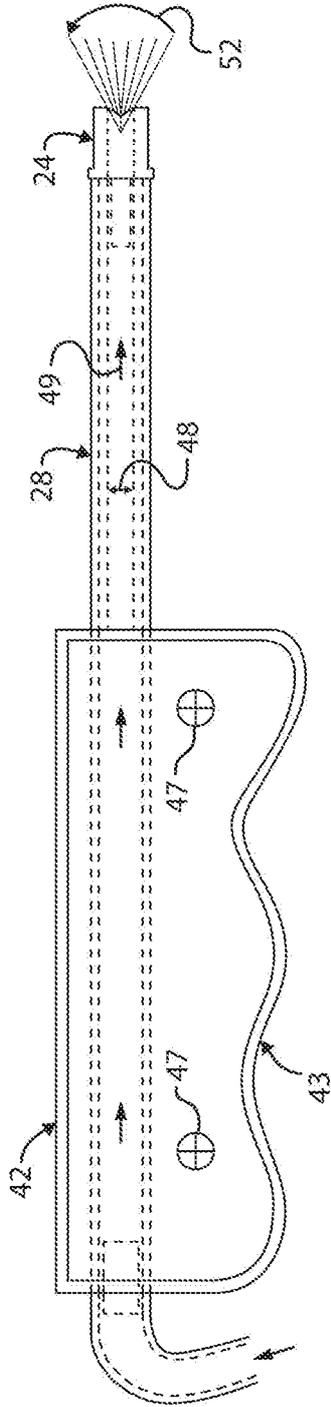


FIG. 15

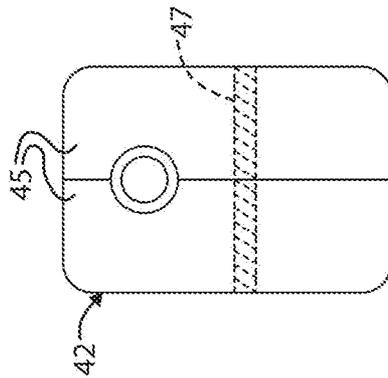


FIG. 16

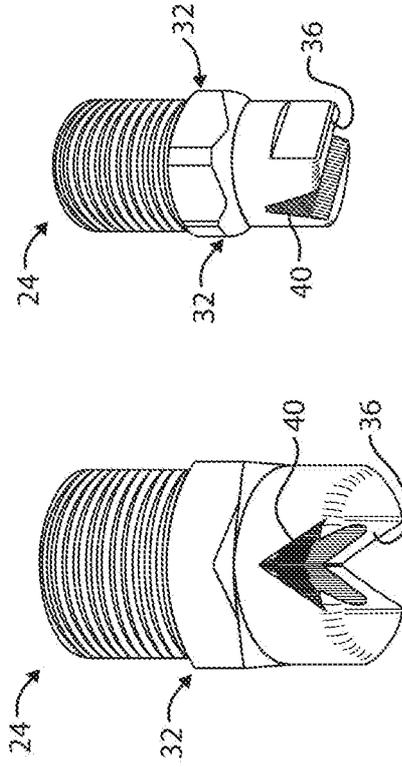


FIG. 17B

FIG. 17A

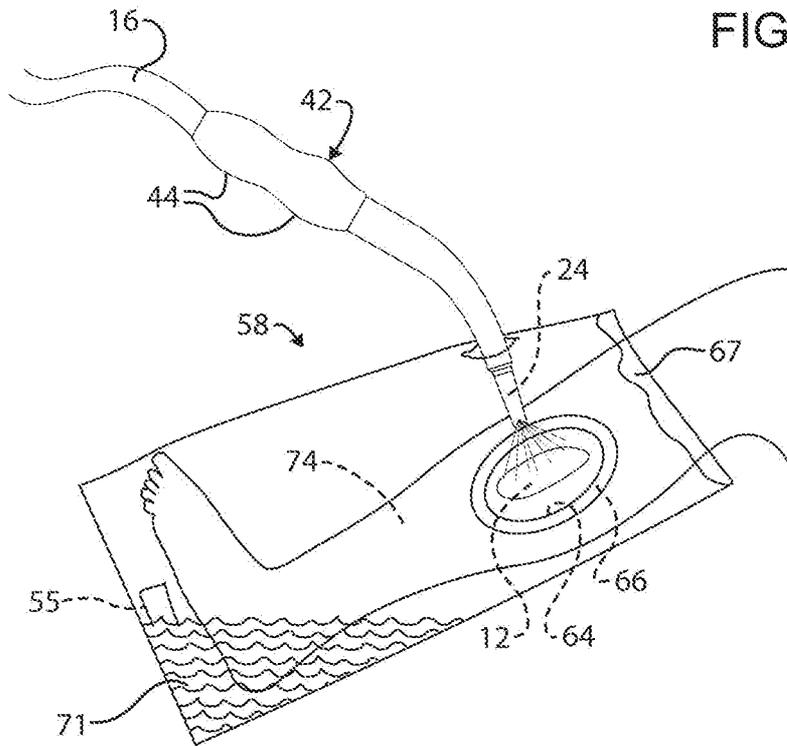


FIG. 18

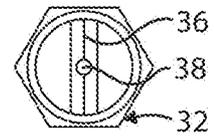


FIG. 20A

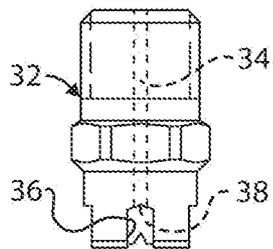


FIG. 19

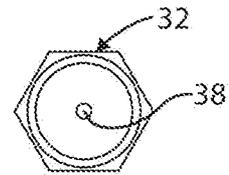


FIG. 20B

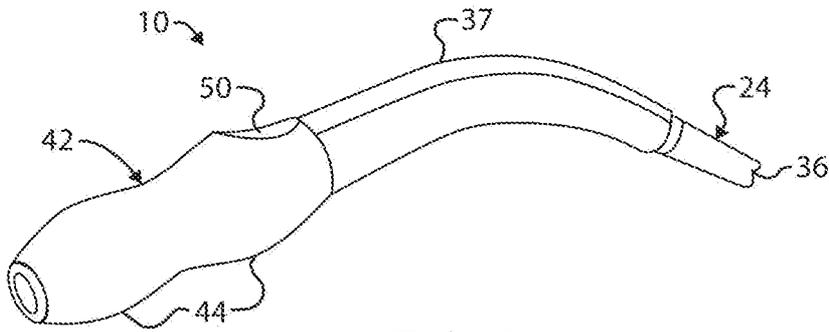


FIG. 21

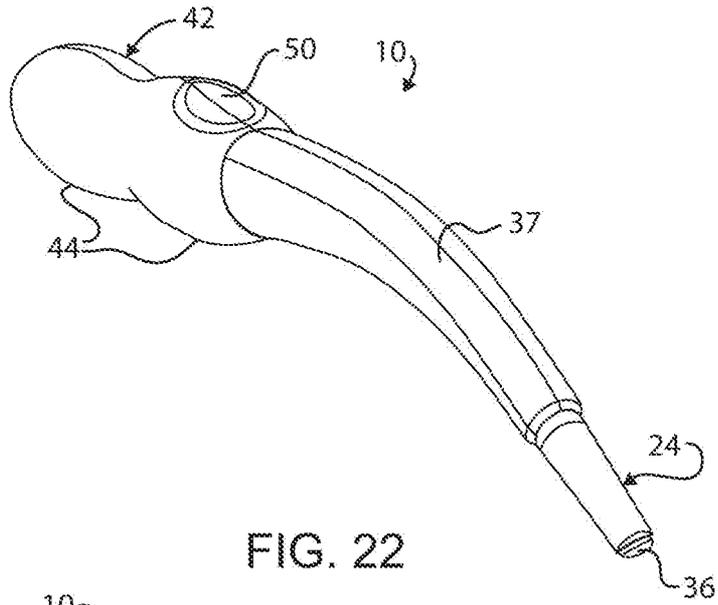


FIG. 22

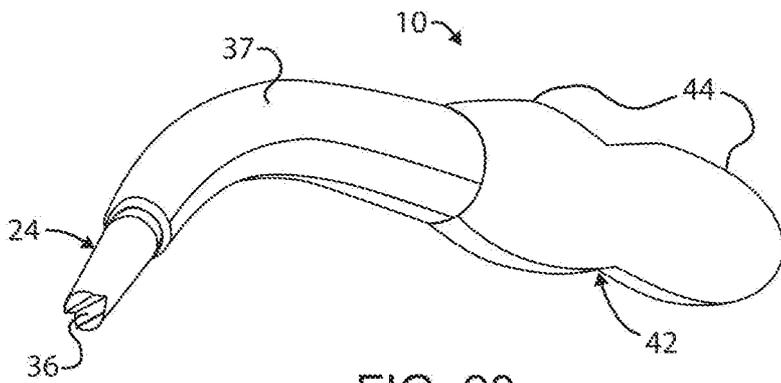


FIG. 23

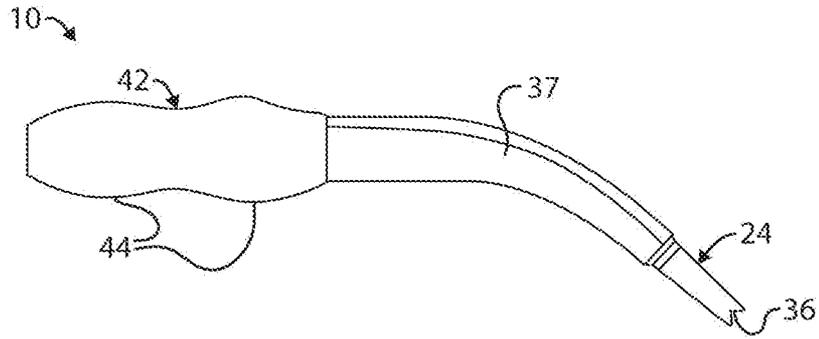


FIG. 24

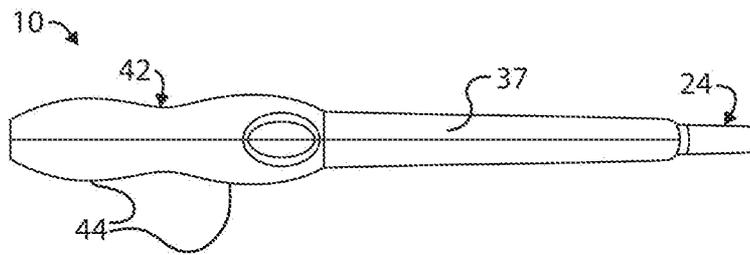


FIG. 25

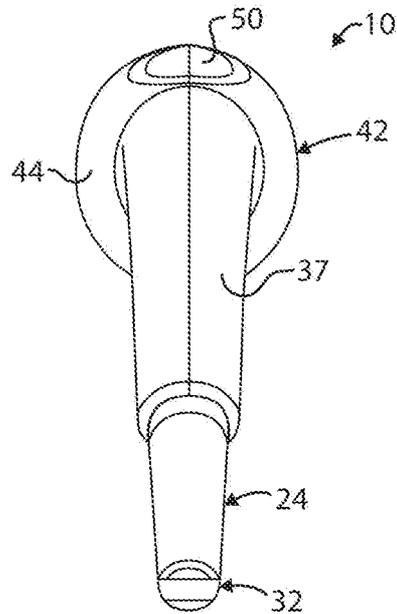


FIG. 26

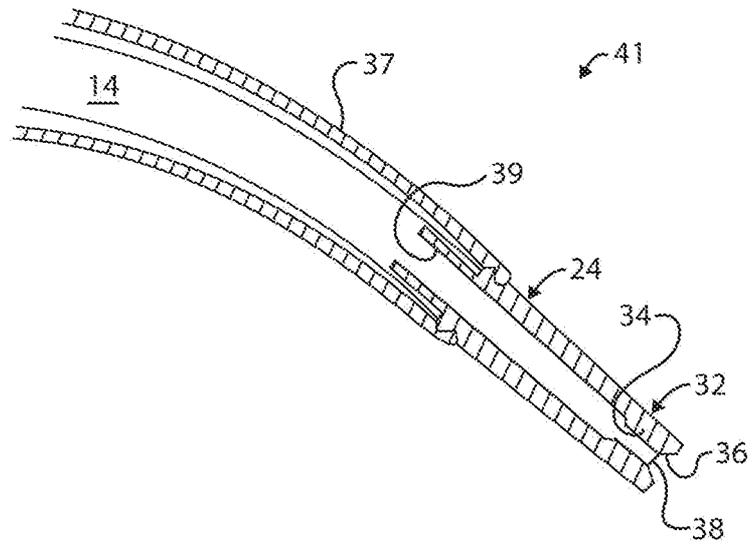


FIG. 27

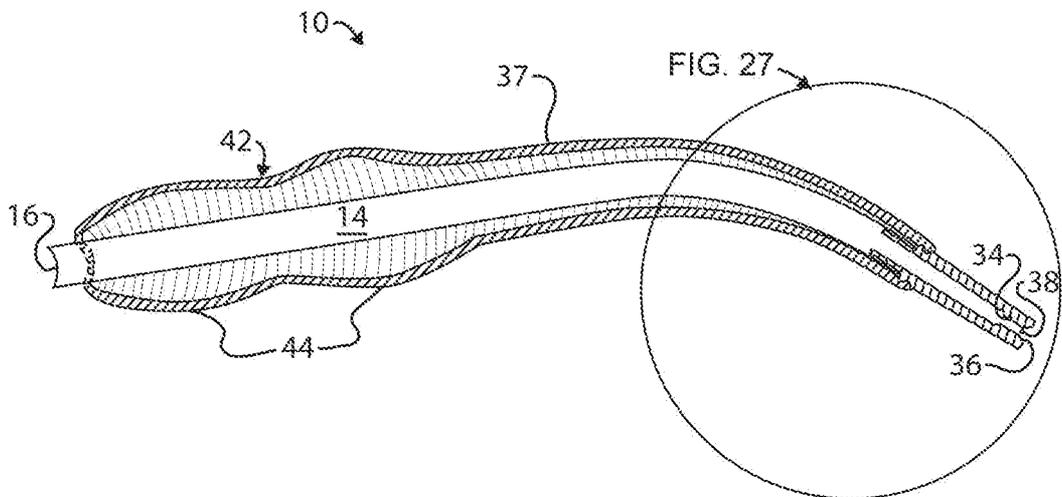


FIG. 28

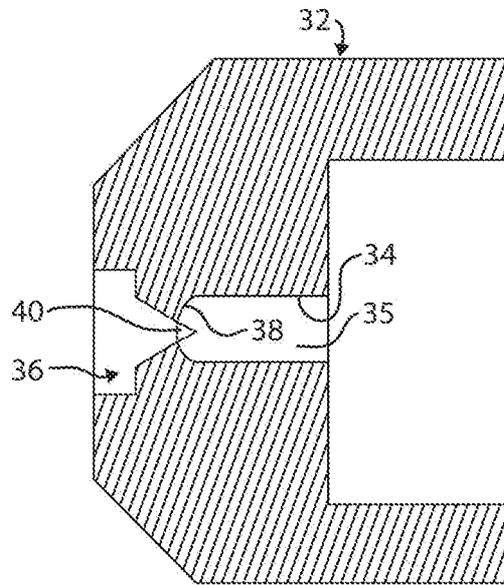


FIG. 29

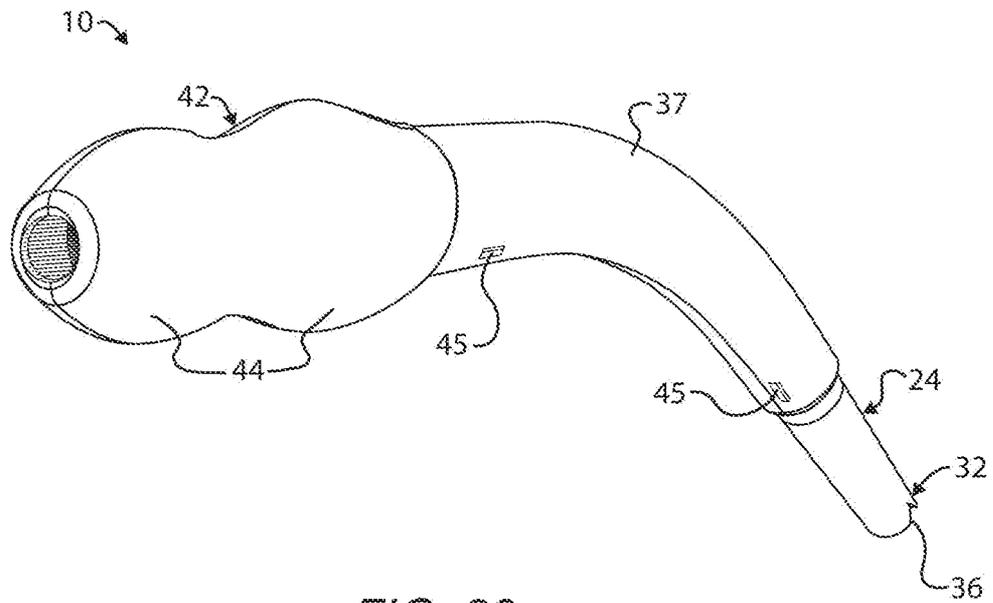


FIG. 30

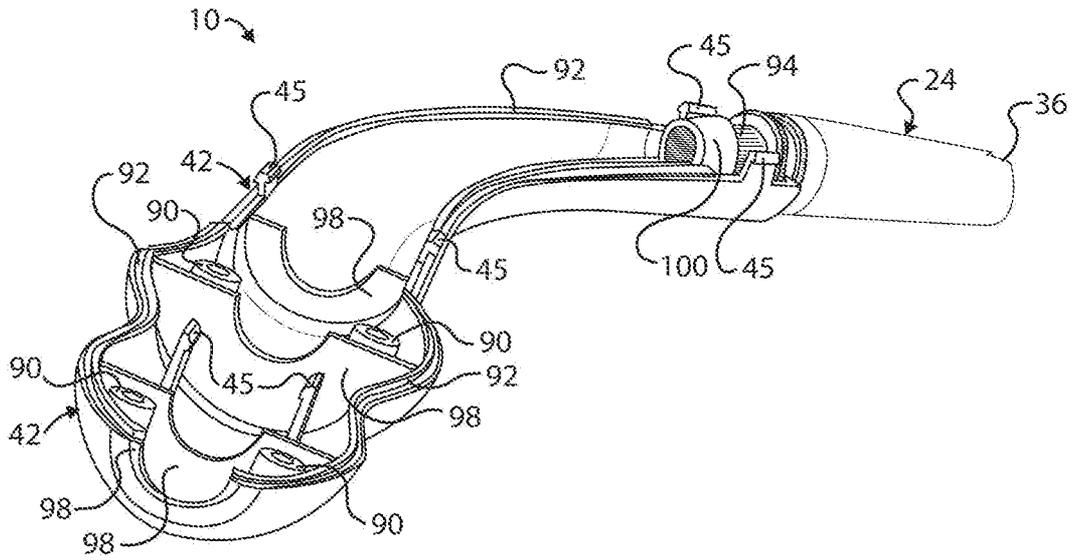


FIG. 31A

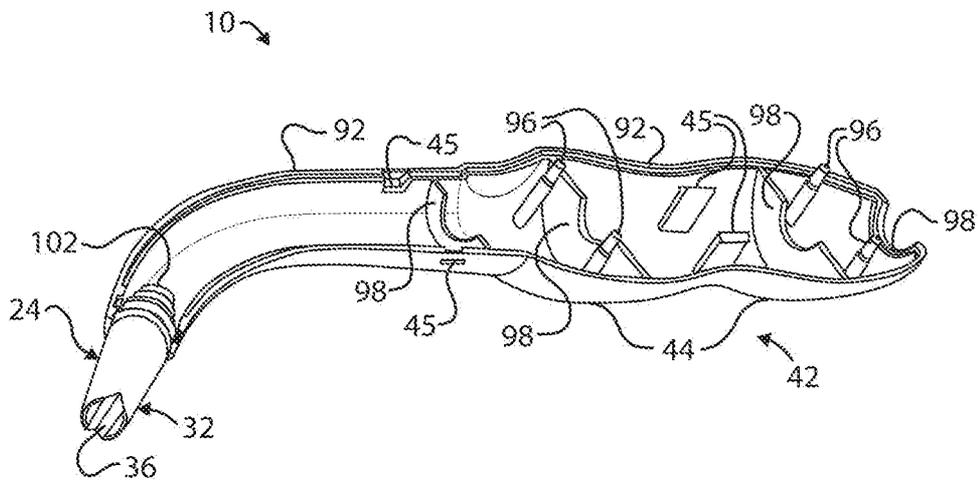


FIG. 31B

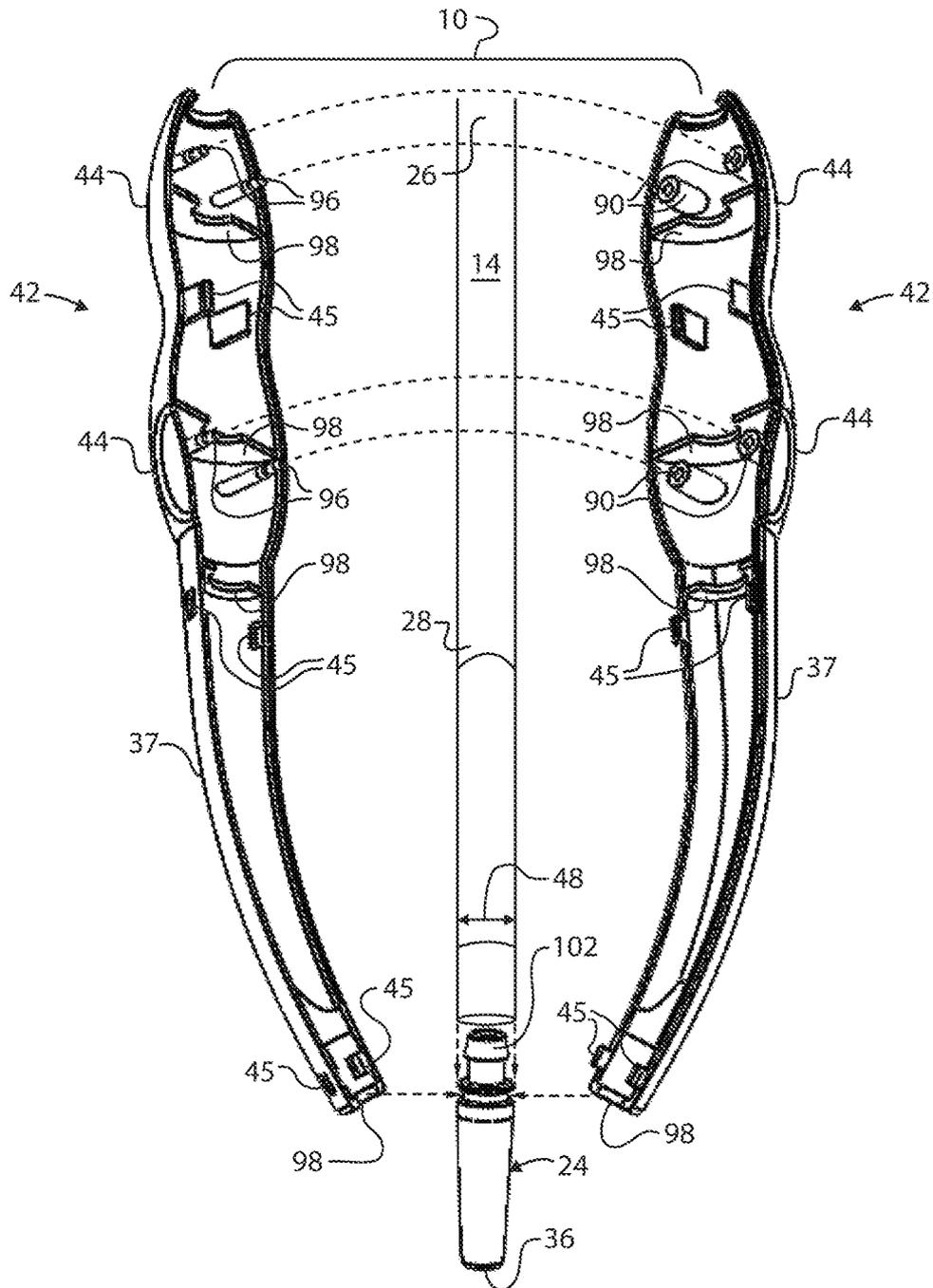


FIG. 32

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US 18/54737

A. CLASSIFICATION OF SUBJECT MATTER
 IPC(8) - A61M 27/00, A61M 3/02, B05B 1/00, A61M 11/00 (2019.01)
 CPC - A61M 3/0287, A61B 90/05, A61M 25/02, A61M 1/0088, A61M 3/0279, A61M 5/1486, B05B 1/046, B60S 1/52, A61M 11/008

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

See Search History Document

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

See Search History Document

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

See Search History Document

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	IN 865/MUM/2005 (Haribhakti) 4 August 2006 (04.08.2006), entire document	1-31
Y	US 2007/0069049 A1 (Lipthal et al.) 29 March 2007 (29.03.2007), entire document, especially fig. 1, fig. 2, para [0012], para [0014], para [0060]	1-26, 31
Y	US 5,624,419 A (Ersek et al.) 29 April 1997 (29.04.1997), entire document	20-31
Y	US 2010/0286636 A1 (Braendli) 11 November 2010 (11.11.2010), entire document	7, 9, 20-26, 31
Y	US 5,419,772 A (Teitz et al.) 30 March 1995 (30.03.1995), entire document	10
Y	US 2012/0021374 A1 (Water Pik, Inc.) 26 January 2012 (26.01.2012), entire document	8, 14
Y	US 9,039,967 B2 (Hyprotek, Inc.) 26 May 2015 (26.05.2015), entire document	28
Y	WO 2011/039760 A1 (VHB Pharmaceuticals P. Limited) 7 April 2011 (07.04.2011), entire document	30-31
Y	US 8,568,375 B2 (Marasco et al.) 29 October 2013 (29.10.2013), entire document	21

Further documents are listed in the continuation of Box C.

See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

18 JANUARY 2019

Date of mailing of the international search report

25 MAR 2019

Name and mailing address of the ISA/US

Mail Stop PCT, Attn: ISA/US, Commissioner for Patents
 P.O. Box 1450, Alexandria, Virginia 22313-1450
 Facsimile No. 571-273-8300

Authorized officer:

Lee W. Young

PCT Helpdesk: 571-272-4300
 PCT OSP: 571-272-7774

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US 18/54737

Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:

2. Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:

3. Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:
This application contains the following inventions or groups of inventions which are not so linked as to form a single general inventive concept under PCT Rule 13.1. In order for all inventions to be searched, the appropriate additional search fees must be paid.

Group I: Claims 1-31 directed to a medical device, assembly, and system for irrigation of a wound.

Group II: Claim 32 directed to a system for creating a digital signal to regulate the speed of a peristaltic pump.

-continued in extra sheet-

1. As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. As all searchable claims could be searched without effort justifying additional fees, this Authority did not invite payment of additional fees.
3. As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:
1-31

Remark on Protest

- The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.
- The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.
- No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US 18/54737

-Continuation of: Box III: Observations where unity of invention is lacking-

The inventions listed as Groups I-III do not relate to a single general inventive concept under PCT Rule 13.1 because, under PCT Rule 13.2, they lack the same or corresponding special technical features for the following reasons:

SPECIAL TECHNICAL FEATURES

The invention of Group I includes the special technical feature of a medical device including a tube with a proximal inlet, a distal outlet with a nozzle, and an intermediate portion with a barrel portion surrounded by a hand piece; a nozzle body including a semispherical first special conformation and a proximally leading opening; and a plastic containment and collection bag including a fenestration and a dual sided adhesive tape not required by the claims of Group II.

The invention of Group II includes the special technical feature of a peristaltic pump, a foot pedal, an encoder, an optical or electrical signal, an analog to digital converter or counting microprocessor, a stepper motor, and a Minimum Delay/Input signal, not required by the claims of Group I.

COMMON TECHNICAL FEATURES

Groups I-II share no common technical features.

Therefore, Groups I-II lack unity under PCT Rule 13 because they do not share a same or corresponding special technical feature.