The present invention relates to lumber for forming casings for window and door interior trim, and the object thereof is to provide a construction which is formed at the mill whereby certain labor is eliminated on the part of the workman in assembling the trim. Another object of the invention is to provide lumber for the side casings or mullion casing of window or door interior trim, having copings at one end shaped to form a matching fit over the moulding on the head casing.

To these and other ends, the invention consists of certain parts and combinations of parts all of which will be hereinafter described: the novel feature being pointed out in the appended claims.

In the drawings:

Fig. 1 is a view in elevation of window trim made from this invention;

Fig. 2 is a section on the line 2—2, Fig. 1;

Fig. 3 is a perspective view of the side casing with the coped end; and

Fig. 4 is a perspective view of the mullion casing with the coped end.

In the illustrated embodiment of the invention 1 indicates the side casing and 2 the head casing and 3 the mullion casing. The first two of these pieces have a moulded edge 4 formed on the longitudinal edge thereof, while the latter has moulded edges 4 on both longitudinal edges and having any desired form. The lumber from which the side casings 1 or mullion casing 3 are formed has at one or both ends a transversely extending cope 5 which will form a matching fit with the moulded edge on head casing 4. When the coping is formed at both ends, the lumber should have a length sufficient to form both side casings 1 or mullion casings 3, and if desired sufficient also to form the head casing 2. The lumber then may be cut to the desired length for the opening and the coped ends fitted in matched condition over the moulded edge of the head casing 2, thus making it necessary for the workman only to saw the casing to the proper length to case up the opening.

If the side pieces 1 are sold in separate pieces then they must be made in right and left pairs.

What I claim as my invention and desire to secure by Letters Patent is:

As a new article of manufacture, a window or door casing side piece or mullion casing having a greater width than thickness and of such a length as to extend throughout the length of a door or window, at least one longitudinal edge of said piece being moulded, one transverse end having a straight cut and the other transverse end having a coping which meets and is at right angles to the moulded longitudinal edge and is complementary to such moulded edge, the rear edge of the coping lying in the plane of the rear face of the piece and being set inwardly a distance equally as great as the depth of the moulded longitudinal edge, said coped end being free of any projections beyond the coping, which coping when placed over the moulded edge on the longitudinal side of a like piece of casing makes an accurate interfit and the faces of both are in the same plane and their moulded longitudinal edges are adjacent and at right angles to each other, the coping and the moulded edge being of such a width that the two pieces of the casings may be nailed to each other at this point.

NORMAN F. McMILLEN.