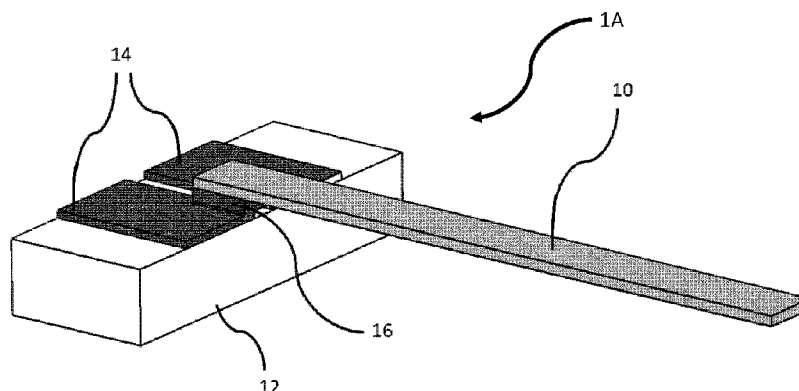




(86) **Date de dépôt PCT/PCT Filing Date:** 2016/07/13
(87) **Date publication PCT/PCT Publication Date:** 2017/01/19
(45) **Date de délivrance/Issue Date:** 2020/08/11
(85) **Entrée phase nationale/National Entry:** 2018/01/11
(86) **N° demande PCT/PCT Application No.:** CA 2016/050828
(87) **N° publication PCT/PCT Publication No.:** 2017/008164
(30) **Priorités/Priorities:** 2015/07/13 (US62/191,593);
2015/11/24 (US62/259,162)

(51) **Cl.Int./Int.Cl. B81B 3/00** (2006.01),
B81B 7/02 (2006.01)
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(54) **Titre : SYSTEMES ET PROCEDES POUR ACTIONNEMENT DE MICRO-LEVIER PAR EXCITATION DE BASE**
(54) **Title: SYSTEMS AND METHODS FOR MICRO-CANTILEVER ACTUATION BY BASE EXCITATION**



(57) **Abrégé/Abstract:**

A system and methods for base excitation of moderately high vibration of micro-cantilevers are disclosed. A micro-cantilever may be coupled to one or more actuators adjacent its base. The actuators may comprise bulk materials, bridges, or formed wires that expand and contract by application of electric currents, due to, for example, the effect of electro-thermal heating or piezoelectric effects. Single actuators or an array of actuators may be placed around the micro-cantilever to oscillate it and apply actuation pulses. The system and methods, and adjustments of the geometrical parameters, may be performed to yield a nominal natural frequency in the system. The excitation of actuators with signals corresponding to the natural frequency may induce resonance in the system and may result in high amplitude vibrations and displacement of the cantilever tip of the micro-cantilever. Various architectures of the actuators may be implemented to stimulate different frequencies of the beam and induce displacement in different direction and amplitudes.

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



(10) International Publication Number
WO 2017/008164 A1

(43) International Publication Date
19 January 2017 (19.01.2017)

- (51) International Patent Classification:
B81B 3/00 (2006.01) *B81B 7/02* (2006.01)
- (21) International Application Number:
PCT/CA2016/050828
- (22) International Filing Date:
13 July 2016 (13.07.2016)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:
62/191,593 13 July 2015 (13.07.2015) US
62/259,162 24 November 2015 (24.11.2015) US
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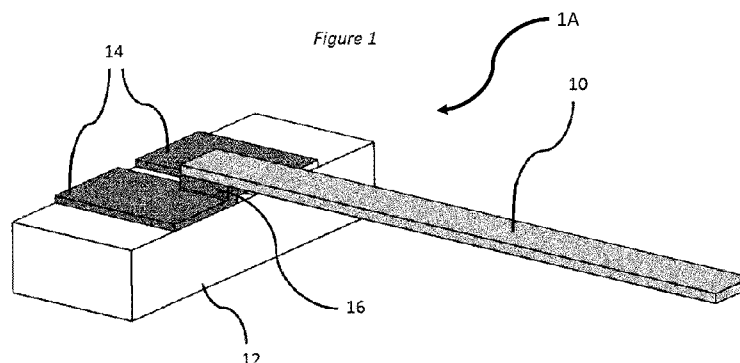
(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Published:

— with international search report (Art. 21(3))

(54) Title: SYSTEMS AND METHODS FOR MICRO-CANTILEVER ACTUATION BY BASE EXCITATION



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SYSTEMS AND METHODS FOR MICRO-CANTILEVER ACTUATION BY BASE EXCITATION

[0001]

FIELD

[0002] The present invention relates generally to the field of Micro-Electro-Mechanical System (MEMS) structures and methods of actuation and, more particularly, to micro-cantilever structures and methods of actuation.

BACKGROUND OF THE INVENTION

[0003] Micro-cantilevers are one of the most widely used structures in micro-electromechanical systems (MEMS), and are used as actuators for various purposes. In general, the resonance excitation of micro-cantilevers is a common practice in the industry, and there are various techniques to actuate MEMS devices to vibrate at high frequencies. Typical actuation methods include thermal, electrostatic, electromagnetic, and piezoelectric activation.

[0004] Thermal activation, based on thermal expansion of a component during heating, offers advantages of relatively simple implementation and relatively large forces and displacements being applied to a micro-cantilever, and can allow high vibration frequencies on the order of hundreds of MHz. Thermal activation methods have typically employed a layered bimorph micro-cantilever structure in order to effect bending directly in the cantilever. However, the technique of base excitation, wherein the cyclic deformation or motion of actuators attached near the base of a

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micro-cantilever causes vibration of the cantilever tip, offers the potential of improved actuation efficiency due to practical resonance excitation of the cantilever, but this technique has typically been used only with non-thermally activated actuation methods.

[0005] Thus, it is desirable to methods and systems comprising a micro-cantilever actuator system that combines the efficient and practical features of both thermal actuation and base excitation techniques to allow high frequency micro-cantilever vibration. Applications for such a micro-cantilever system include, for example, wafer probes, bio-sensors, and imaging probes.

SUMMARY

[0006] Described here are variations of systems and methods for micro-cantilever actuation by base excitation. One or more variations are directed to a micro-electro-mechanical system comprising a micro-cantilever coupled near its base to an array of one or more actuators. In one or more variations, the micro-cantilever comprises a free end, or tip, which may be induced to high frequency vibration by base excitation caused by cyclic activation of the actuator array. The expansion and contraction cycles of the actuator array provide small perturbations in the micro-cantilever system that may accumulate over a short period of time and result in high amplitude vibrations, due to resonance at the natural frequency of the system. Variations using this technique may provide high magnification factors in the ratio of input displacement at the actuator to micro-cantilever tip displacement. Control of the natural frequencies of the system is facilitated by the design and/or geometrical parameters, and may be designed for according to the needs of an application.

[0007] In one variation, an array of actuators may be located and disposed or coupled around the micro-cantilever beam or fiber, in order to allow vibration actuation in any arbitrary direction.

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BRIEF DESCRIPTION OF THE DRAWINGS

- [0008] Features will become apparent to those of skill in the art by describing in detail exemplary embodiments with reference to the attached drawings in which:
- [0009] FIG. 1 illustrates a base excited micro-cantilever according to an embodiment;
- [0010] FIG. 2 illustrates the predicted relationship between input power to the actuator and micro-cantilever beam tip displacement according to several simulated embodiments;
- [0011] FIG. 3 illustrates a base excited micro-cantilever according to an embodiment, wherein the micro-cantilever is coupled (e.g., clamped) to the base substrate and the actuator is attached underneath the cantilever at a distance from the cantilever clamp point;
- [0012] FIG. 4 illustrates a base excited micro-cantilever according to an embodiment, wherein two actuators are used to vibrate the micro-cantilever in two directions;
- [0013] FIG. 5 illustrates a base excited micro-cantilever according to an embodiment, wherein the actuator comprises a bridge attached underneath the cantilever;
- [0014] FIG. 6 illustrates a base excited micro-cantilever according to an embodiment, wherein the actuator comprises a bent micro-wire;
- [0015] FIG. 7 illustrates a base excited micro-cantilever according to an embodiment, wherein the micro-cantilever comprises an optical fiber attached to a thicker optical fiber;
- [0016] FIG. 8 illustrates a base excited micro-cantilever according to an embodiment, wherein the conductive materials used for supplying power to the actuator also serve as the structural support for the micro-cantilever;
- [0017] FIG. 9 illustrates a base excited micro-cantilever according to an embodiment, wherein the actuator array comprises two pairs of bent micro-wires arranged around the main cantilever beam to vibrate the beam independently in two directions;

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- [0018] FIG. 10 illustrates a schematic diagram of a base excited cantilever according to an embodiment;
- [0019] FIG. 11 illustrates the harmonic dynamic response of an embodiment of a base excited micro-cantilever while exposed to different environments;
- [0020] FIG. 12 illustrates the predicted quality factor of an embodiment of a base excited micro-cantilever system as a function of air pressure;
- [0021] FIG. 13 illustrates the thermal response of an embodiment of a micro-cantilever actuator to a unit step input;
- [0022] FIG. 14 illustrates the temperature and displacement of a micro-cantilever actuator according to embodiments including a range of actuator lengths;
- [0023] FIG. 15 illustrates a schematic diagram of a base excited micro-cantilever configuration according to an embodiment, wherein the actuator comprises thin structures;
- [0024] FIG. 16 illustrates the predicted response of an embodiment of a base excited micro-cantilever as a function of actuator location;
- [0025] FIG. 17A illustrates the variable dimensions of a base excited micro-cantilever system according to an embodiment;
- [0026] FIG. 17B illustrates results of a sensitivity analysis on manufacturing variances in system dimensions according to an embodiment of a base excited micro-cantilever system;
- [0027] FIG. 18 illustrates an algorithm for robust design of a base excited micro-cantilever system; and
- [0028] FIG. 19 illustrates improvement in the design robustness of an embodiment of a base excited micro-cantilever.

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DETAILED DESCRIPTION

[0029] Reference will now be made in detail to implementations and embodiments of various aspects and variations of the invention, examples of which are illustrated in the accompanying drawings.

[0030] In the present specification, “quality factor” refers to a measure used to quantify energy losses and efficiency of a system, and may be defined generally as $2\pi U_s/U_d$, where U_s is the maximum energy that can be stored in absence of losses, and U_d is the energy loss over one oscillatory cycle.

[0031] As is shown in Figure 1, an example of a system **1A** for micro-cantilever actuation may include a micro-cantilever **10** disposed on top of an actuator **16** that may be coupled to a power source (not shown) through, for example, connecting connectors **14** (e.g., wires/lines). The system **1A** is placed on top of a substrate material **12**. The actuator **16** may be excited by the signals that are transmitted through wires **14**. Two different approaches, for example, may be selected for actuation (1) thermal actuation; (2) piezoelectric effects. The latter implementation depends on the particular case of the design and limitations on heat, signal interference etc. In case of using heat generation as the main mechanism of actuation, conductor wires **14** act as heat sinks for facilitating relatively high frequency heating/cooling cycles of the actuator **16** material. It is proven that the frequency of heating and cooling cycles in MEMS devices can be up to tens or hundreds of MHz. In some variations, this design not only uses the base actuation technique but also the effect of interlayer forces between the actuator material and the layer of the beam connected to the actuator brings in some bimorph effect. This tension, from the bimorph effect, along the length of the beam may have considerable effect on this bending.

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[0032] Figure 2 illustrates example performance curves calculated via numerical modeling of the system **1A** depicted in Figures 1. The thermal heating of the actuator **16** was the source of actuation in this analysis and the dimensions were optimized for about 8 kHz vibrations. The ANSYS commercial finite element package was used to create the models and extract outputs. The graphs show the amplitude of tip displacement for different magnitudes of the input power. The input power is applied as a joule heat generation effect on the on the actuator layer with semi-sinusoidal time dependency (i.e., only the positive part of the sine function was used and negative part was replaced by zero). The effect of actuator thickness and length are investigated in this graph. The figure legends show the thickness of the actuator (T) and its length along the micro-cantilever (L) for constant width value. This graph proved theoretical feasibility of the invention and methods to optimize it.

[0033] Figure 3 show an exemplary system **1B** wherein the actuation method is applied in a different variation. Compared to micro-cantilever **10** in the system **1A** in Figure 1 that is directly mounted on the top of actuator **16**, in the system **1B** in Figure 3, the actuator **20** is disposed at a distance from a clamping point **26** of a micro-cantilever **22** to a substrate **18**. The signal and required energy for actuation may be provided via connecting paths **24**. In the system **1B**, the actuator **20** comprises electric resistors for thermal actuation via joule effect or piezoelectric materials for piezoelectric actuation. The architecture of the main cantilever **22** may vary, and is not limited to the rectangular cross section and general shapes such as circular trapezoidal etc.. Moreover, continuously varying cross section has been considered for the purpose of providing less rigidity at the designated points along the span in order to facilitate/hinder bending. The bimorph effects mentioned above is still present in this embodiment and may assist the bending of the beam at the location it is connected to the actuator **20**.

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[0034] Figure 4 depicts yet another variation, the system **1C**, for micro-cantilever actuation, where the cantilever **22a** is actuated in two directions (e.g., horizontally and vertically). The base attachment and clamp points may be similar to the corresponding elements in Figure 3. Two independent currents may be supplied through a plurality of connectors (e.g., connecting lines or wires) on two sides of an actuator **32**, and through a third connector (e.g., wire) **34** for actuator **28**, respectively. Both currents share same connector (e.g., wire) **30** as part of their signal supplying circuitry. While in this variation the current directly passes through the actuator **32** to provide the heating and/or piezoelectric effects, the actuator **28** is not directly in the electric circuit. However, the heat generated at bottleneck cross section **36** is heating the actuator **28** by conduction phenomenon. Therefore, the actuator **28** can be only using thermal effects while the actuator **32** can be either thermal or piezoelectric. In general, in embodiments such as Figure 4 where more than one actuator may be implemented, different actuation techniques and frequencies based on the design criteria might exist in the system at the same time. The dimensions of the beam and applied excitation frequencies may allow the independent actuations to have different vibration frequencies and response patterns.

[0035] In yet another variation, Figure 5 illustrates a system **1D** for maximizing the energy efficiency in thermal actuation method. In this configuration instead of using an actuator **38** as a block of material underneath a micro-cantilever **22b**, the actuator **38** has formed a narrow passage of current and a bridge-like structure underneath the micro-cantilever **22b**. The reduced cross section for electrical conduction increases the resistance and heating while longer legs **40** on both sides of the bridge **38** increase the thermal expansion/contraction magnitudes and therefore the overall displacement at the beam. The legs **40** may be designed to be piezoelectric materials while the connecting bridge **38** is a regular conducting material to complete the circuit.

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[0036] In another variation shown in Figure 6, in the system 1E, an actuator **44** is formed from a bent wire disposed underneath a micro-cantilever **42**. Such a configuration may eliminate the use of clean room for material deposition and reduce the cost of manufacturing. The micro-cantilever **42** may be manufactured separately, and may be placed on top of a holding support **50**. Adhesive may be applied underneath the actuator **42** as well as the base **46** of the actuator **42** for securing it. Although using substrate material and MEMS deposition is a viable option in this embodiment, a printed board circuit (PCB) **48** may be manufactured to setup the system on it, which may avoid the cost of clean room and improve the efficiency of manufacturing prototypes and small quantity vibrating cantilevers.

[0037] In the variation illustrated in Figure 7, the system 1F may be used for the vibration of optical fiber(s) **52**. The optical fibers may be long continuous fibers with circular cross section. In this embodiment, the fiber can be comparably long on the end which is not actuated to vibrate or spliced into thicker fibers **54**. Adhesive may be applied in between the fibre **52** and the actuator **44a** to make proper contact for inducing vibrations in the micro-cantilever fibre **52**.

[0038] Figure 8 shows a system 1G where the conductive material has structural purposes as well. In this variation, for example, two bent wires **56** are used to provide structural support for a micro-cantilever **52** as well as providing required energy for its actuation. An actuator is attached to these conductors at **58** via, for example, micro-welding, soldering etc. Alternatively, the whole system 1G may be manufactured as one piece using, for example, micro-manufacturing techniques.

[0039] Figure 9 illustrates an actuation method used for bilateral vibration of the micro-cantilever **60**. Figure 9 is stripped down to just showing the actuators **66** and **68** as well as the micro-cantilever **60** and all other repeated details such as connecting wires and substrate are not

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depicted while they exist in the physical system. This embodiment uses two sets of actuators **66** and **68** that are placed opposite to each other. In thermal actuation, where applying only the positive part of the signal (heating) is possible, and lack of signal is taken as the cooling (reversing the signal does not induce cooling), applying two actuations with semi-sinusoidal signal on opposite side may improve the symmetry of the vibrations and efficiency. A pi phase shift has been applied between signal in one side and its opposite signal, **62** and **64**, respectively. Moreover, this is not limited to actuation along one axis. As depicted in Figure 8, more than one actuation pairs co-exist in this particular design. Multiple actuations help in vibrations in various direction and using superimposed motion to have higher flexibility in motion of the device. The actuator sizes and beam dimensions may be optimized based on the particular designs to achieve design requirements. A skilled person will appreciate that the semi-sinusoidal signal is an example and does not limit the method and systems disclosed. Any type of periodic cycles including but not limited to impulse and rectangular waves may be applicable in the method and systems disclosed.

[0040] To enhance the overall performance, materials with high thermal expansion coefficients (e.g., Aluminum, Titanium etc.) or high thermal contraction coefficients may be used for the actuators in the various variations.

[0041] Thermal actuation includes the use of materials undergoing a phase change, such as shape memory alloys (e.g, NiTi, FeMnSi, CuZnAl etc.).

[0042] In addition to thermal expansion/contraction and piezoelectric effect, other phenomena or techniques can be used. This includes electro-active polymers, gel actuators, polymeric artificial muscles (e.g. nylon actuators), nano-carbon-tubes, graphane, graphene, carbon based actuators, or a combination thereof.

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[0043] For the case of thermal excitation, according to an embodiment, the temperature rise inside the actuator can be provided via any one or more of various methods including electro-thermal heating (Joule effect), conduction from an adjacent medium, radiation (e.g., laser beam heating).

[0044] The actuation methodology is not restricted to linear lateral or longitudinal (back and forth) motions. Any rotational and/or flexural motion at the actuator that can excite the micro-cantilever can be counted as base excitation. According to an embodiment, an actuator array may include any combination of actuator configurations to offer any arbitrary motion excitation in the micro-cantilever.

[0045] In one variation, an array of actuators may be located and attached around the micro-cantilever beam or fiber, in order to allow vibration actuation in any arbitrary direction.

[0046] Having the system in a non-inertial frame or case (e.g., vibrating the whole system) can also act as based excitation considering the d'Alembert effect on the micro-cantilever. According to an embodiment, such whole system vibration may be used alone or in combination with any of the above described methods for base excitation of a micro-cantilever.

[0047] Robust design methods

[0048] FIG. 10 shows a general schematic of the micro-cantilever in connection with the various disclosed methods and systems. The main span/length of the vibrating section of the micro-cantilever is indicated in as “100” in Figure 10. The actuator 120, with its length and height, shown with “140” and “160”, respectively, acts as an elastic base/connection. Elastic actuator also has rotational stiffness 180, at the connection point to the beam. The vertical displacement generated by thermal cycles of 120, provides vertical displacement that is the source of actuation in the system. A mathematical formulation based on such a schematic may be used to simulate

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and predict the micro-cantilever system behaviors and responses to different conditions.

Alternatively, finite element modeling of the system may be implemented in computer software to simulate and predict the micro-cantilever system behaviors and responses.

[0049] FIG. 11 illustrates the harmonic response (tip displacement) of the micro-cantilever depicted in Fig. 1, as exposed to various environments. The mathematical formulation generated was used to predict the response.

[0050] FIG. 12 shows the quality factor of an embodiment of a base excitation micro-cantilever system surrounded by air at different pressures. According to the observed trend, in some variations, pressurizing air can be used to increase the quality factor, and hence increase the system efficiency. However, this may decrease the overall tip displacement as was shown in FIG. 11. In one embodiment, a base excitation micro-cantilever system may be placed in a pressurized gas environment in order increase system efficiency.

[0051] FIG. 13 shows the thermal response of the actuator layer to a unit step input power. Temperature along the normalized length of the actuator (0-1) shows the reaction time of a micro-level actuator described in the various embodiments.

[0052] FIG. 14 shows the effect of increasing length of actuator on temperature variation in **220**, and actuation magnitude in, **240**, at steady-state. The required thermal model under a general time-dependent input was formulated as a part of this invention.

[0053] FIG. 15 shows a selected variation of the systems of the present invention. The micro-cantilever, **260**, along with the slender structures (such as wires) that are connected to it, **280**, are fixed at clamp points, **300**. Extension/contraction of **280** results in displacement **320** and slope **340**. Periodic excitation at **280** results that matches the natural frequency of the system induces resonant vibration.

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[0054] FIG. 16 shows a study on the placement of **28** in Fig. 6 and its effect on the tip displacement. The formulation was extracted by inventors and helps in optimizing the performance in the system.

[0055] FIG. 17 shows a sensitivity analysis on a configuration of micro-cantilever. Variations due to the tolerances in the manufacturing process are studied in here. The sensitivity study can be conducted on both the natural frequency and the tip displacements.

[0056] FIG. 18 shows an example algorithm for robust design of the micro-cantilever. This general-purpose algorithm may be useful to reduce the variations in the final product. According to this method, sensitive parameters that are detected as a result of sensitivity analysis (Fig. 8) are allowed less tolerances in order to reduce their adverse effects.

[0057] FIG. 19 shows a comparison between the percentage variation of the natural frequency (f_1) and micro-cantilever tip displacement (u_1) in a model before (original) and after (modified) performing the above robust design algorithm and applying changes to the dimensional design of an embodiment of a base excitation micro-cantilever. In the original design configuration, based on a 14 micrometer micro-cantilever beam diameter with an assumed manufacturing tolerance of about +/- 0.5 micrometers and an actuator offset distance of about 20 micrometers with an assumed tolerance of about +/- 2 micrometers, the natural frequency shows a variation of about +/- 5 % and the tip displacement shows a variation of about +/- 9 %. Following, for example, a design modification to require tighter tolerances of about +/- 0.2 micrometers for the beam diameter and to reject negative variance in the offset distance (thus requiring about +2/-0 tolerances), the variation of the natural frequency is reduced to about +/- 3 % and the variation of the tip displacement is reduced to about +/- 5 %.

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Various embodiments of the systems and methods for base excitation of moderately high vibration of micro-cantilevers are disclosed. In these embodiments a micro-cantilever is attached to actuators adjacent or close to its base or secured (e.g., clamped) end. At its base, the micro-cantilever may be attached or secured directly to a base substrate, or instead, only to the actuators. The actuators may comprise bulk materials, bridges, or formed wires that expand and contract by application of electric currents, due to the effect of electro-thermal heating or, due to piezoelectric effects. A single actuator or an array of actuators may be placed around the micro-cantilever to oscillate it and apply actuation pulses. Various architectures of the actuators are implemented to stimulate different frequencies of the beam and induce displacement in different direction and amplitudes. Further, a framework for robust design of a micro-cantilever system with thermal base excitation actuation may include specification of a nominal dimensional design, detection or estimation of manufacturing tolerances, design of experiment simulations to predict variability in outcomes such as natural frequency and tip displacement, and iterative modification of tolerances and design of variability prediction until satisfactory results are achieved.

[0058] While the present disclosure has been illustrated and described in connection with various embodiments shown and described in detail, it is not intended to be limited to the details shown, since various modifications and structural changes may be made without departing in any way from the scope of the present disclosure. Various modifications of form, arrangement of components, steps, details and order of operations of the embodiments illustrated, as well as other embodiments of the disclosure may be made without departing in any way from the scope of the present disclosure, and will be apparent to a person of skill in the art upon reference to this description. It is therefore contemplated that the appended claims will cover such modifications

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and embodiments as they fall within the true scope of the disclosure. For the purpose of clarity and a concise description features are described herein as part of the same or separate embodiments, however, it will be appreciated that the scope of the disclosure includes embodiments having combinations of all or some of the features described. For the terms “for example” and “such as”, and grammatical equivalences thereof, the phrase “and without limitation” is understood to follow unless explicitly stated otherwise. As used herein, the singular forms “a”, “an”, and “the” include plural referents unless the context clearly dictates otherwise.

**THE EMBODIMENTS OF THE INVENTION IN WHICH AN EXCLUSIVE PROPERTY
OR PRIVILEGE IS CLAIMED ARE DEFINED AS FOLLOWS:**

1. A micro-electromechanical system for actuation of a micro-cantilever by base excitation, the system comprising:
 - a base substrate;
 - a micro-cantilever having a free end and a fixed end, the fixed end being fixed to the base substrate; and
 - one or more actuators coupled to the fixed end of the micro-cantilever and to the base substrate, wherein the one or more actuators comprises an electrically conductive material to facilitate electro-thermal heating of the one or more actuators.
2. The system of claim 1, wherein the micro-cantilever comprises an optical fiber.
3. The system of claim 1 or 2, wherein the micro-cantilever comprises a circular cross section.
4. The system of claim 1 or 2, wherein the micro-cantilever comprises a rectangular cross section.
5. The system of any one of claims 1 to 4, wherein the one or more actuators comprises a piezoelectric material.
6. The system of any one of claims 1 to 5, wherein the one or more actuators comprises an electro-active polymer.
7. The system of any one of claims 1 to 6, wherein the one or more actuators comprises a carbon-based material.
8. The system of any one of claims 1 to 7, wherein the one or more actuators comprises bent micro-wires that conduct electrical current.

9. The system of any one of claims 1 to 8, wherein the one or more actuators comprises a bridge underneath the micro-cantilever.
10. The system of claim 9, wherein the one or more actuators comprises two piezoelectric columns coupled by a bridge.
11. The system of any one of claims 1 to 10, wherein the one or more actuators are spaced around the micro-cantilever to facilitate vibration in one or more arbitrary directions.
12. The system of any one of claims 1 to 11, wherein the one or more actuators is fastened to the micro-cantilever with adhesive.
13. The system of any one of claims 1 to 12, wherein the micro-cantilever conducts light, electrical signals or a combination thereof for imaging sensing or a combination of imaging and sensing.
14. The system of any one of claims 1 to 13, wherein the one or more actuators comprises an electrically conductive polymer, a piezoelectric polymer, an electro-active polymer, a carbon based material, or a combination thereof to facilitate vibration in different directions, frequencies or both.
15. A method of inducing vibration in a micro-cantilever system, the method comprising:
applying base excitation to a fixed end of a micro-cantilever with an array of one or more actuators, wherein the actuator array is in mechanical communication with the micro-cantilever, and wherein energy for thermal activation of the actuator array is provided by electro-thermal heating, thermal conduction from an adjacent medium, radiation from a nearby medium, or a combination thereof.
16. The method of claim 15, further comprising applying at least one activation electric current to the actuator array with a frequency, wherein the frequency matches at least one of natural frequencies of the micro-cantilever system.

17. The method of claim 15 or 16, further comprising simultaneous actuation of multiple natural frequencies of the micro-cantilever system, based on a direction of actuator excitation and placement of the actuator array.
18. The method of any one of claims 15 to 17, wherein the actuation of the micro-cantilever is further excited by base excitation achieved by vibrating the entire substrate base.
19. A micro-electromechanical system for actuation of a micro-cantilever by base excitation, the system comprising:
 - a base substrate;
 - an array of one or more actuators to induce vibration of the micro-cantilever, the actuators being in mechanical communication with the base substrate; and
 - a micro-cantilever having a free end and a fixed end, the fixed end being coupled to the array of actuators, wherein the actuator array comprises an electrically conductive material to facilitate electro-thermal heating of the actuator array.
20. The system of claim 19, wherein the micro-cantilever comprises an optical fiber.
21. The system of claim 19 or 20, wherein the micro-cantilever comprises a circular cross section.
22. The system of claim 19 or 20, wherein the micro-cantilever comprises a rectangular cross section.
23. The system of any one of claims 19 to 22, wherein the electrically conductive material comprises a piezoelectric material.
24. The system of any one of claims 19 to 23, wherein the actuator array comprises an electro-active polymer.

25. The system of any one of claims 19 to 24, wherein the actuator array comprises a carbon based material.
26. The system of any one of claims 19 to 25, wherein the actuator array comprises bent micro-wires that conduct electrical current.
27. The system of any one of claims 19 to 26, wherein the actuator array comprises a bridge underneath the micro-cantilever.
28. The system of claim 27, wherein the actuator array comprises two piezoelectric columns connected by a bridge.
29. The system of any one of claims 19 to 27, wherein the actuator array comprises actuators spaced around the micro-cantilever to allow vibration in arbitrary directions.
30. The system of any one of claims 19 to 29, wherein the actuator array is coupled to the micro-cantilever with adhesive.
31. The system of any one of claims 19 to 30, wherein the micro-cantilever conducts light, electrical signals or a combination thereof for imaging, sensing or both.
32. The system of any one of claims 19 to 31, wherein the actuator array comprises an electrically conductive polymer, a piezoelectric polymer, an electro-active polymer, a carbon based materials or a combination thereof to facilitate vibration in different directions, frequencies or both.

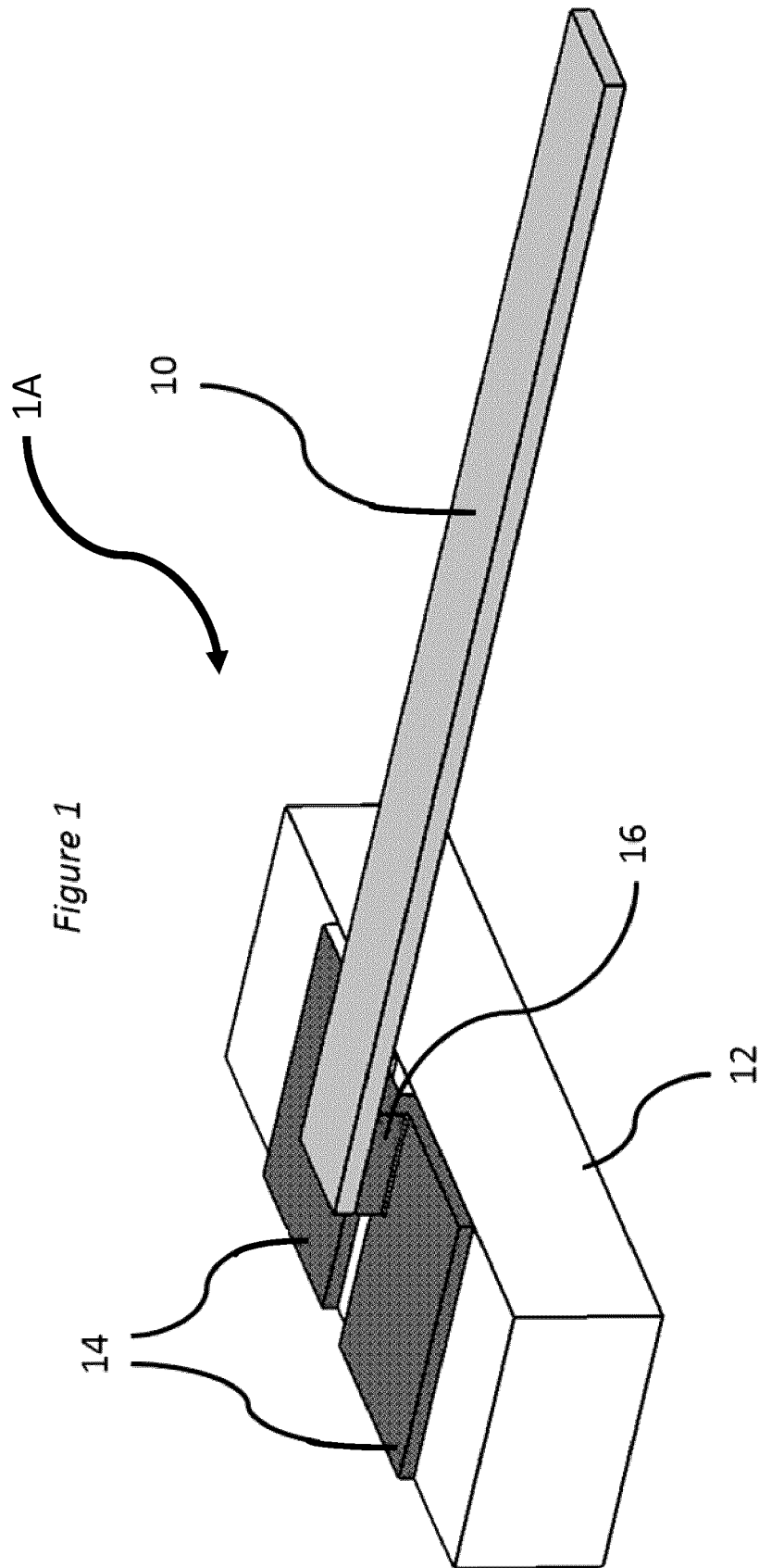
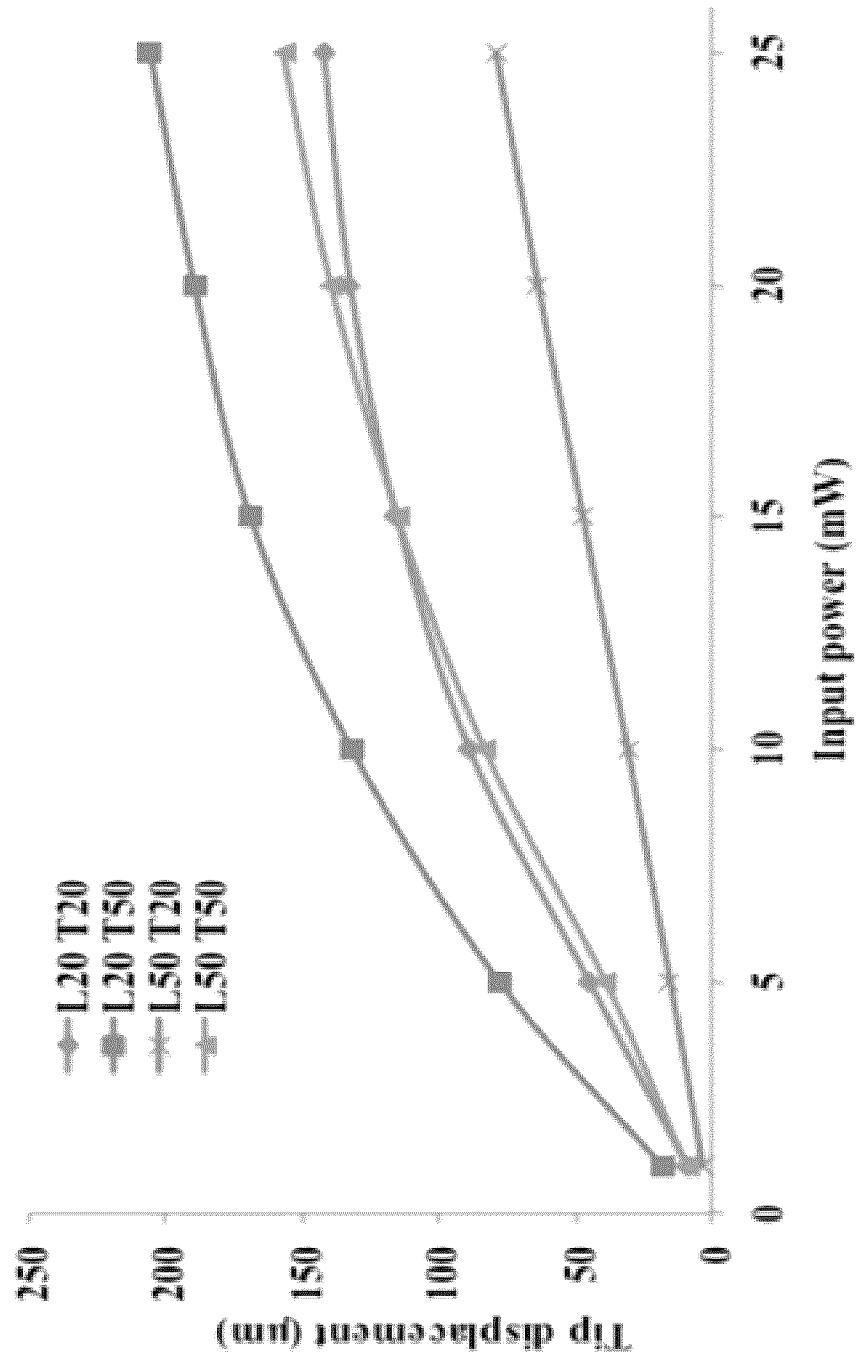
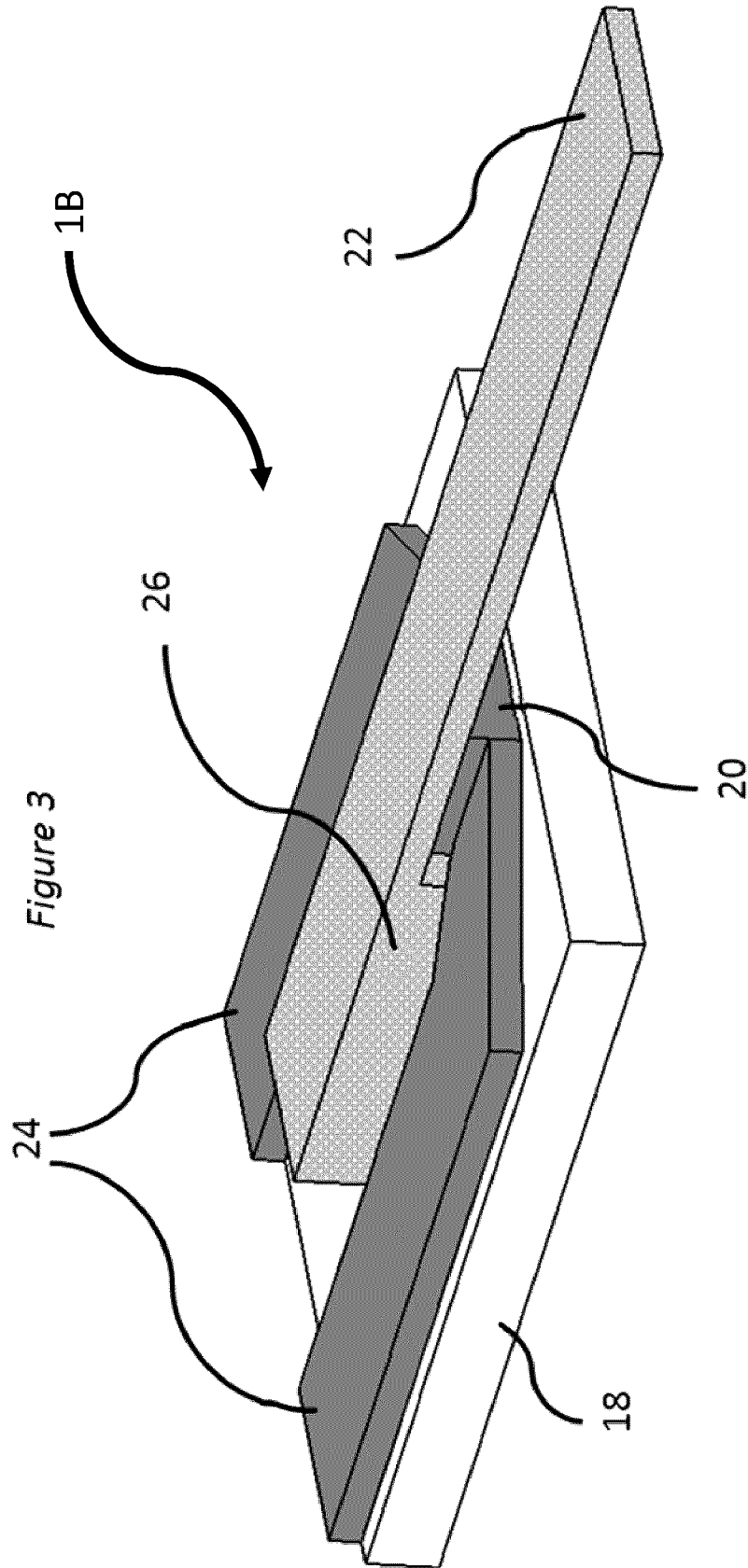
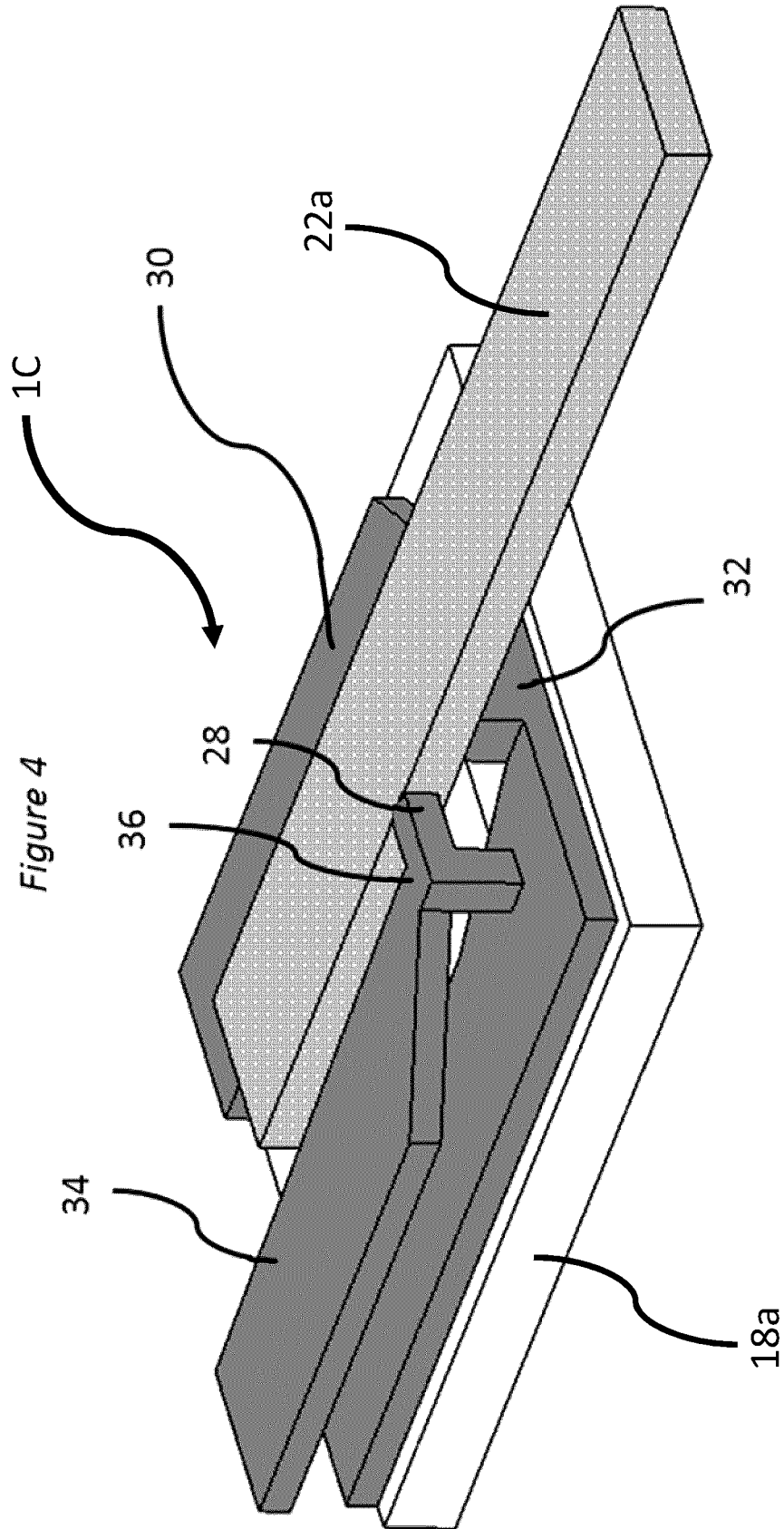
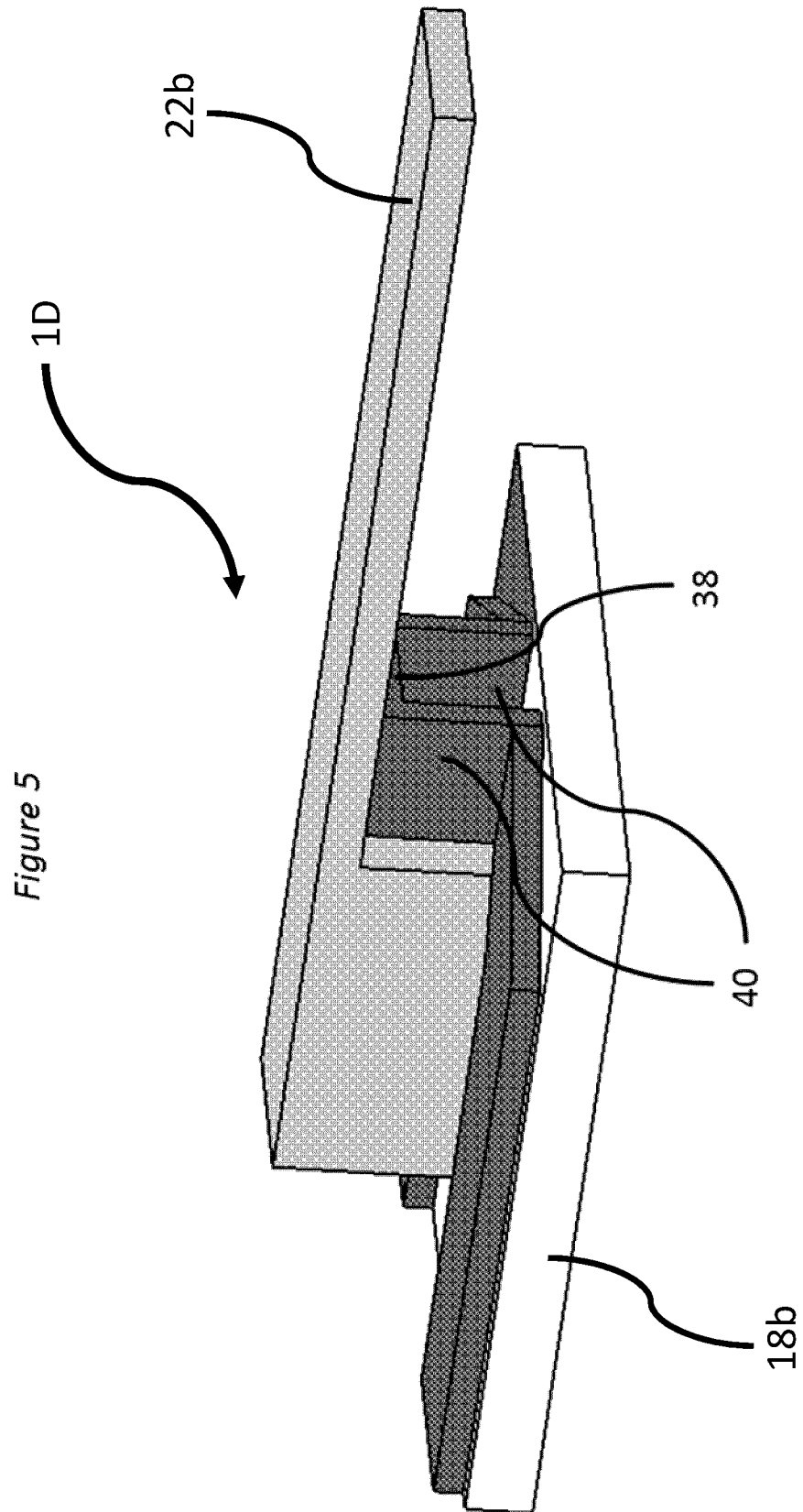
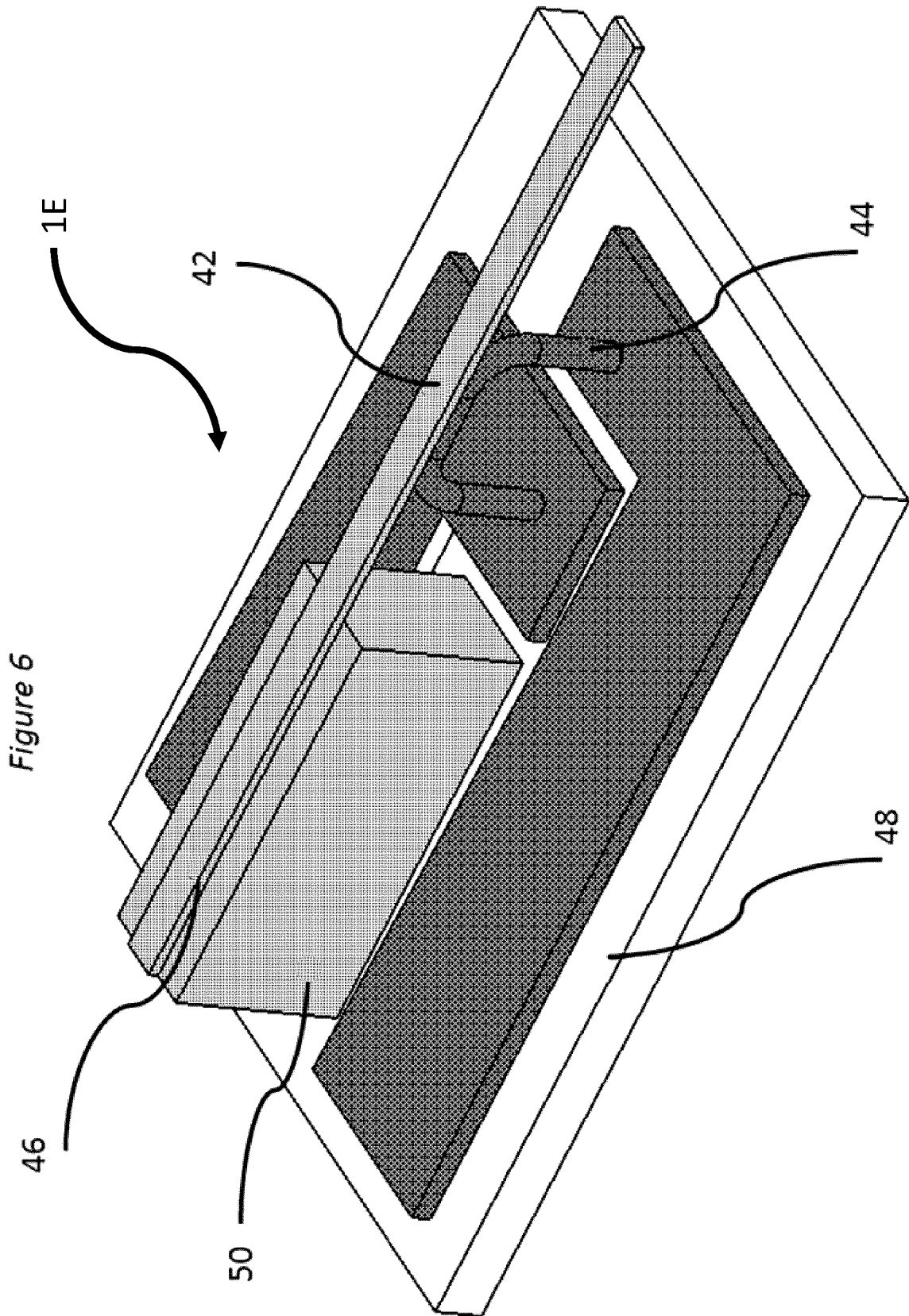


Figure 2









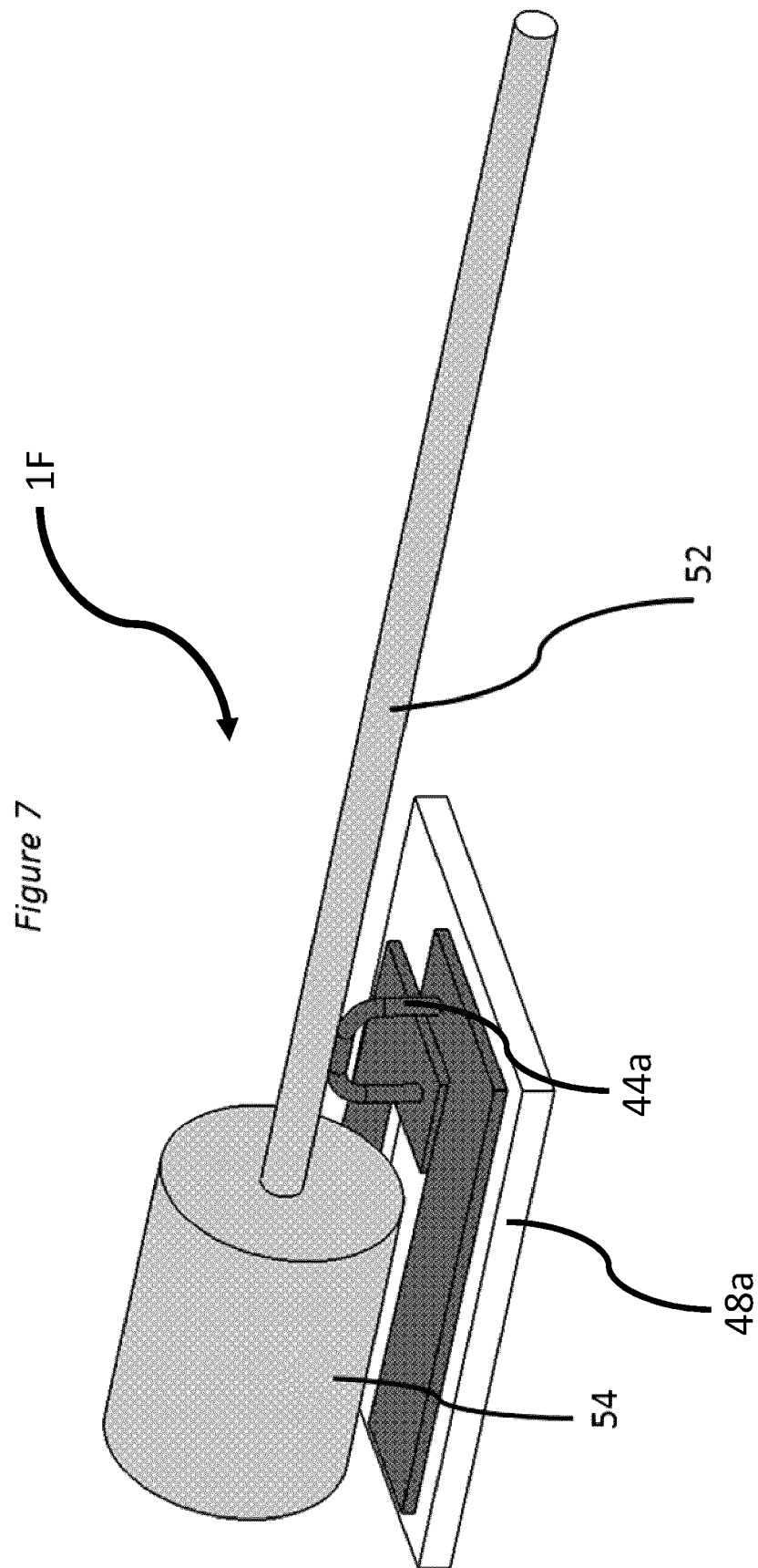


Figure 8

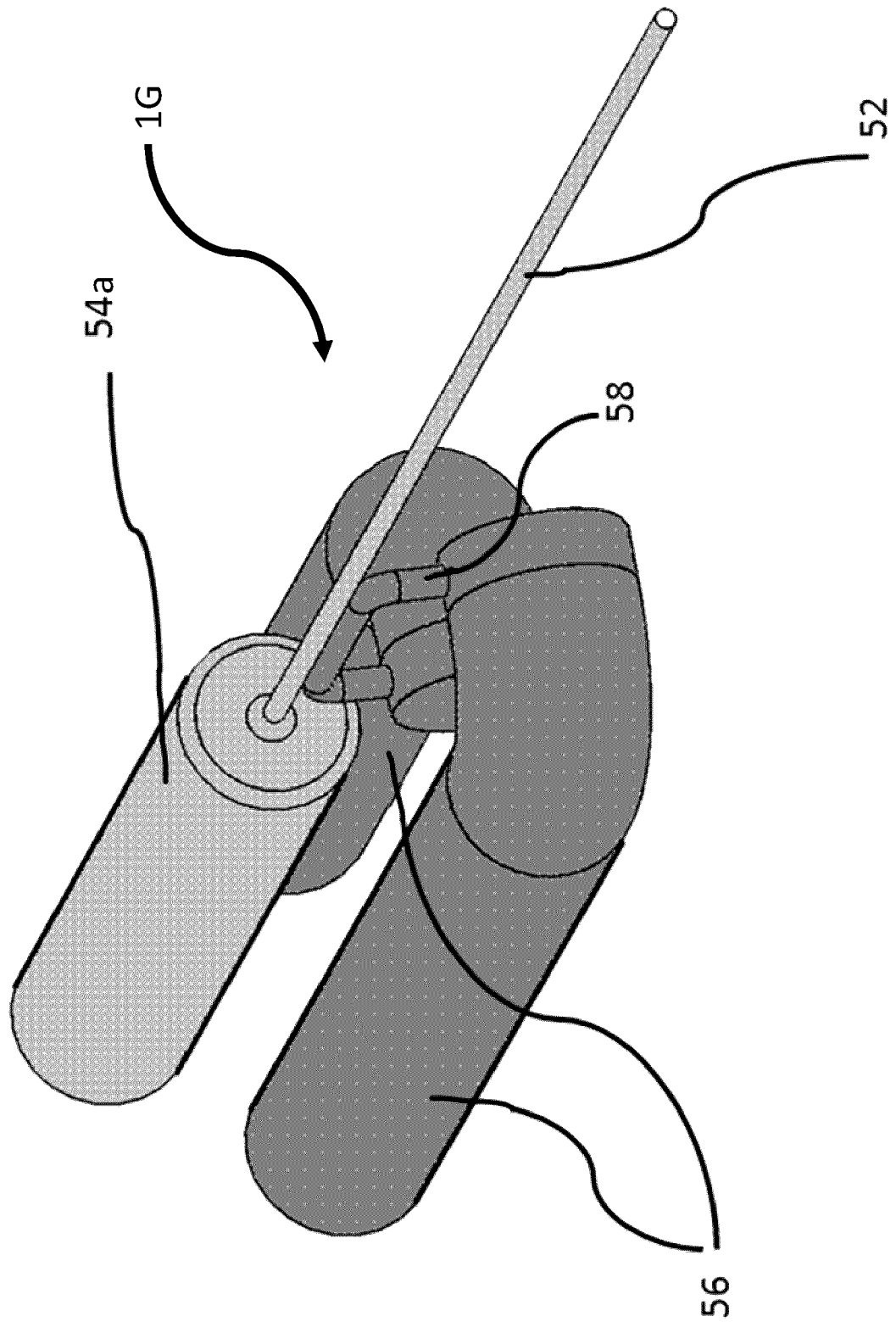


Figure 9

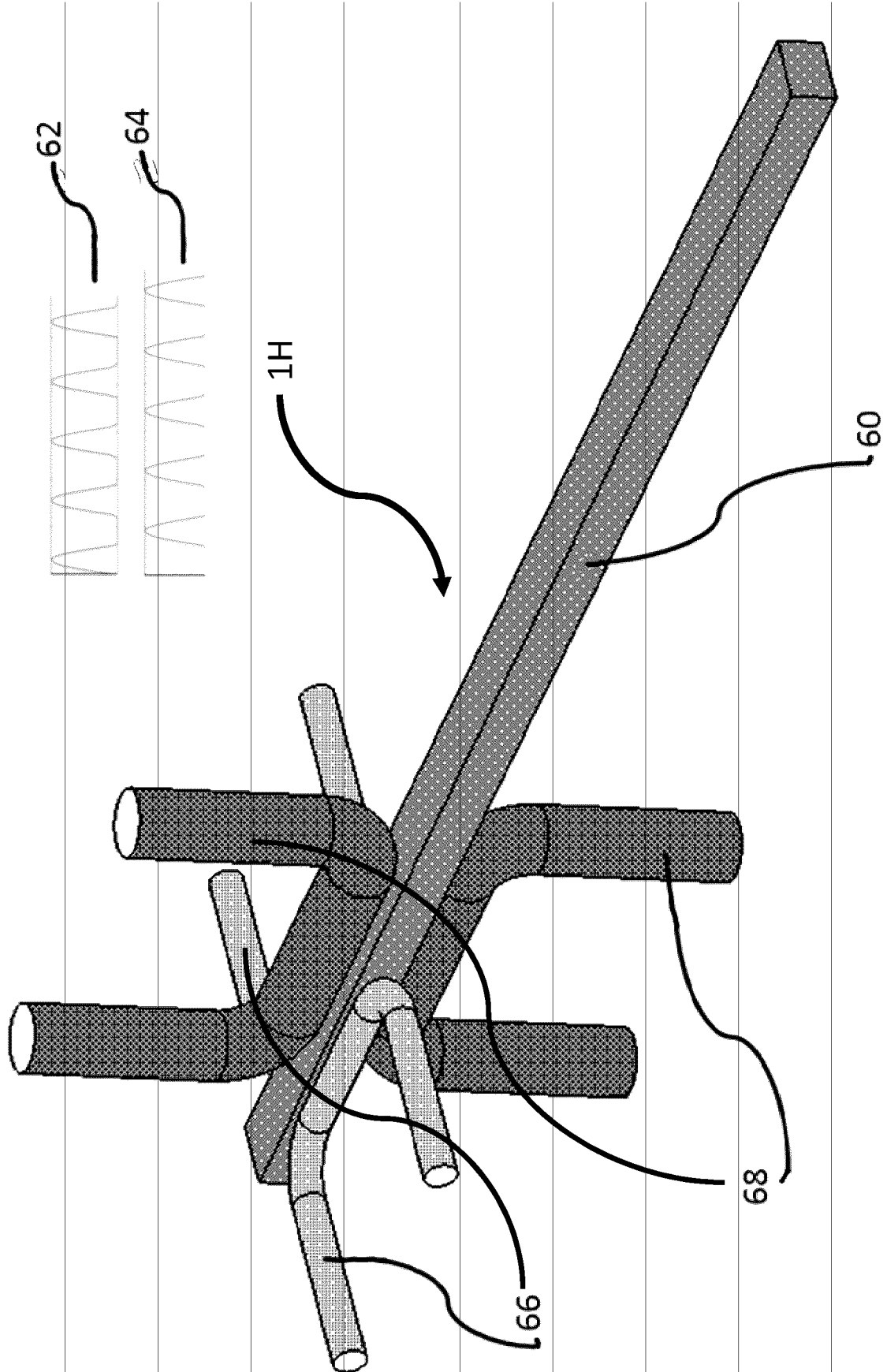
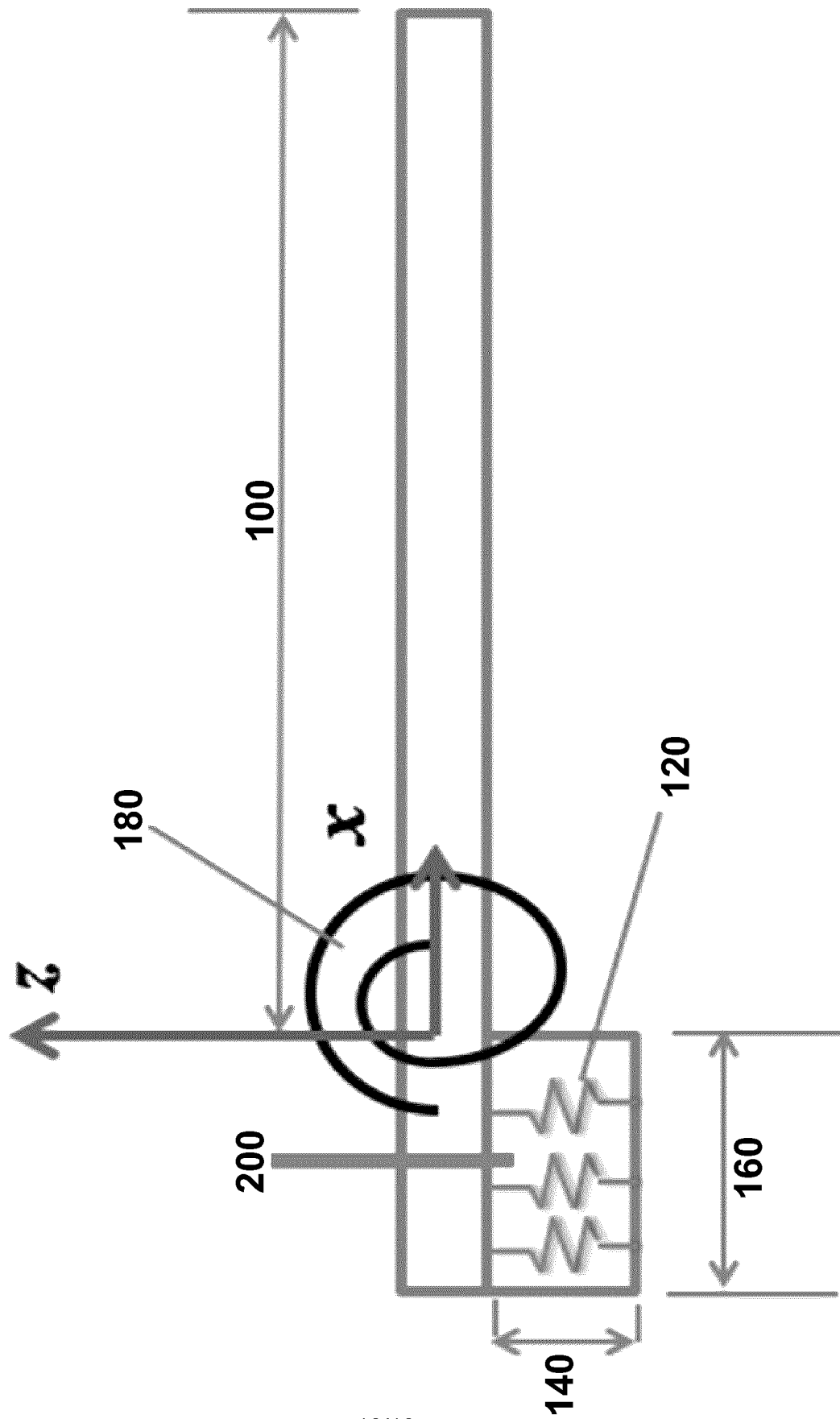


Figure 10



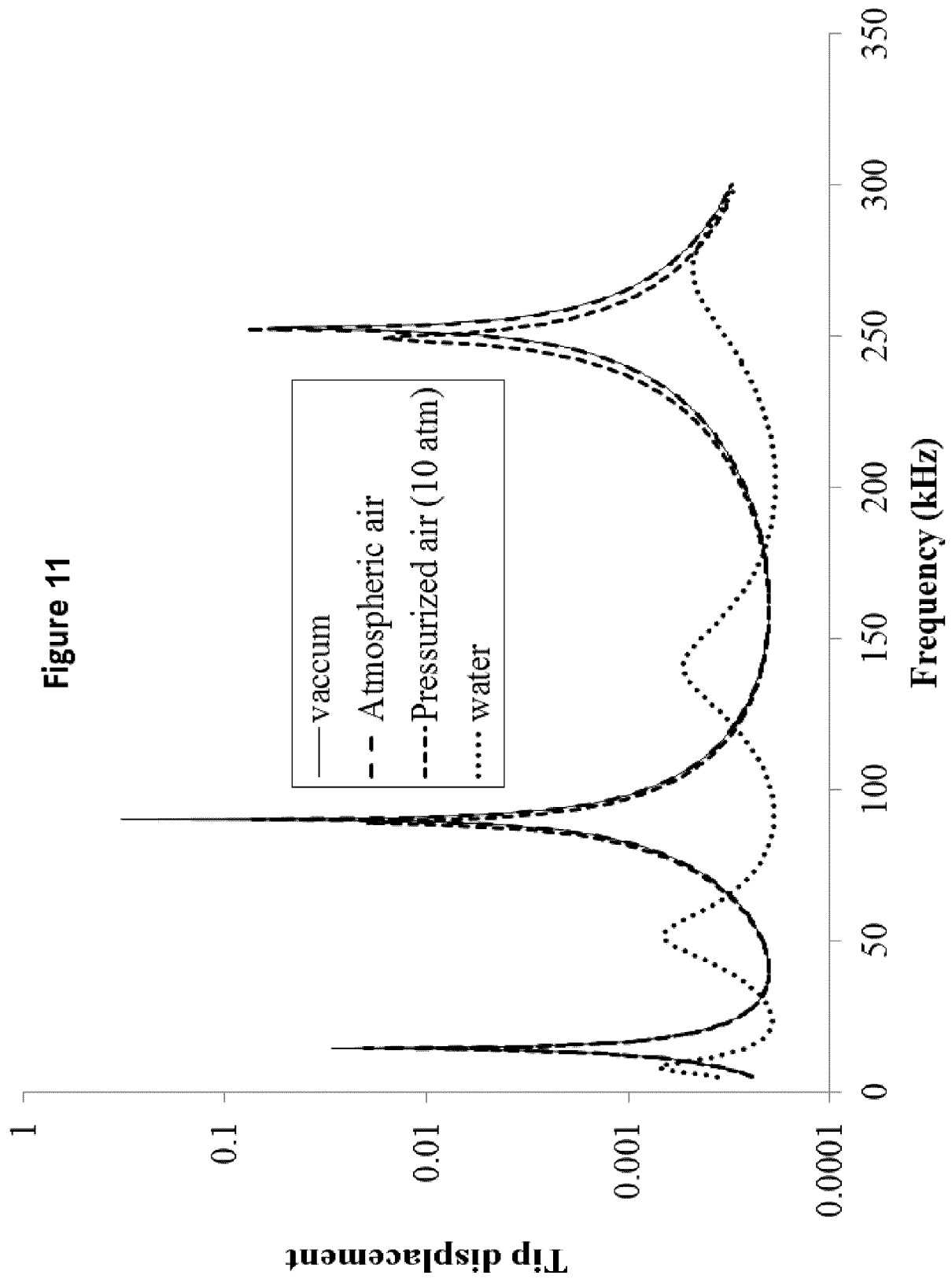


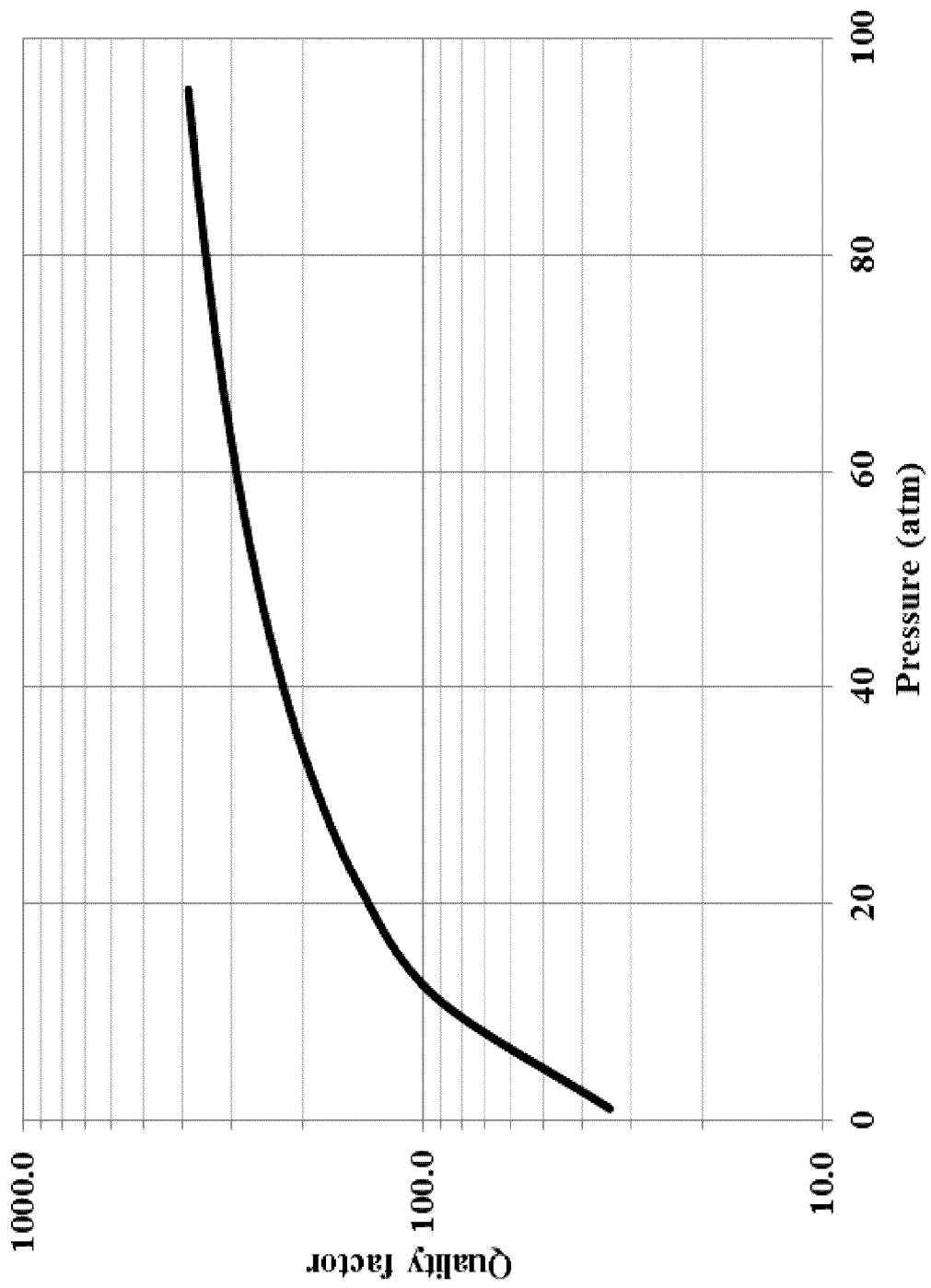
Figure 12

Figure 13

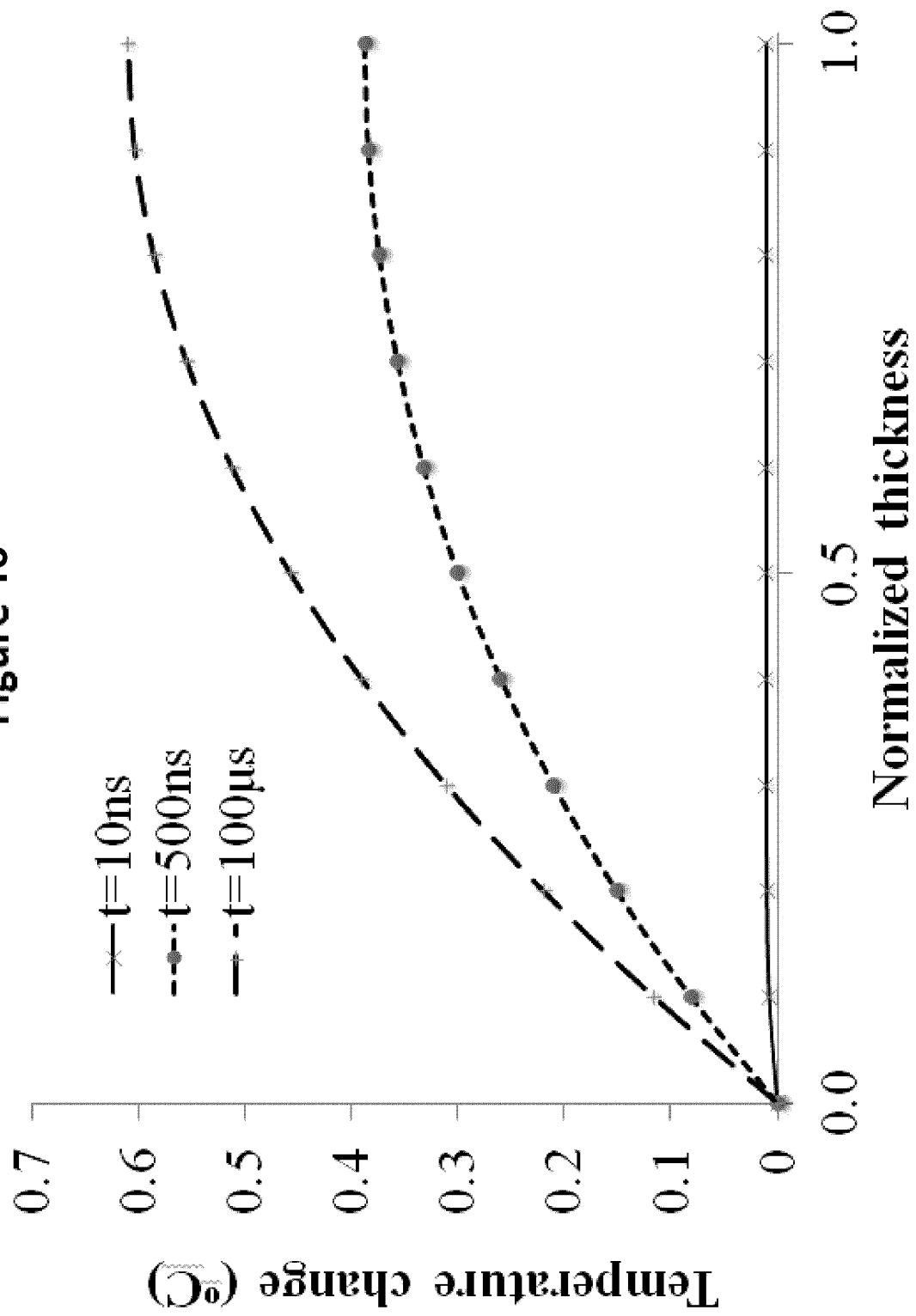


Figure 14

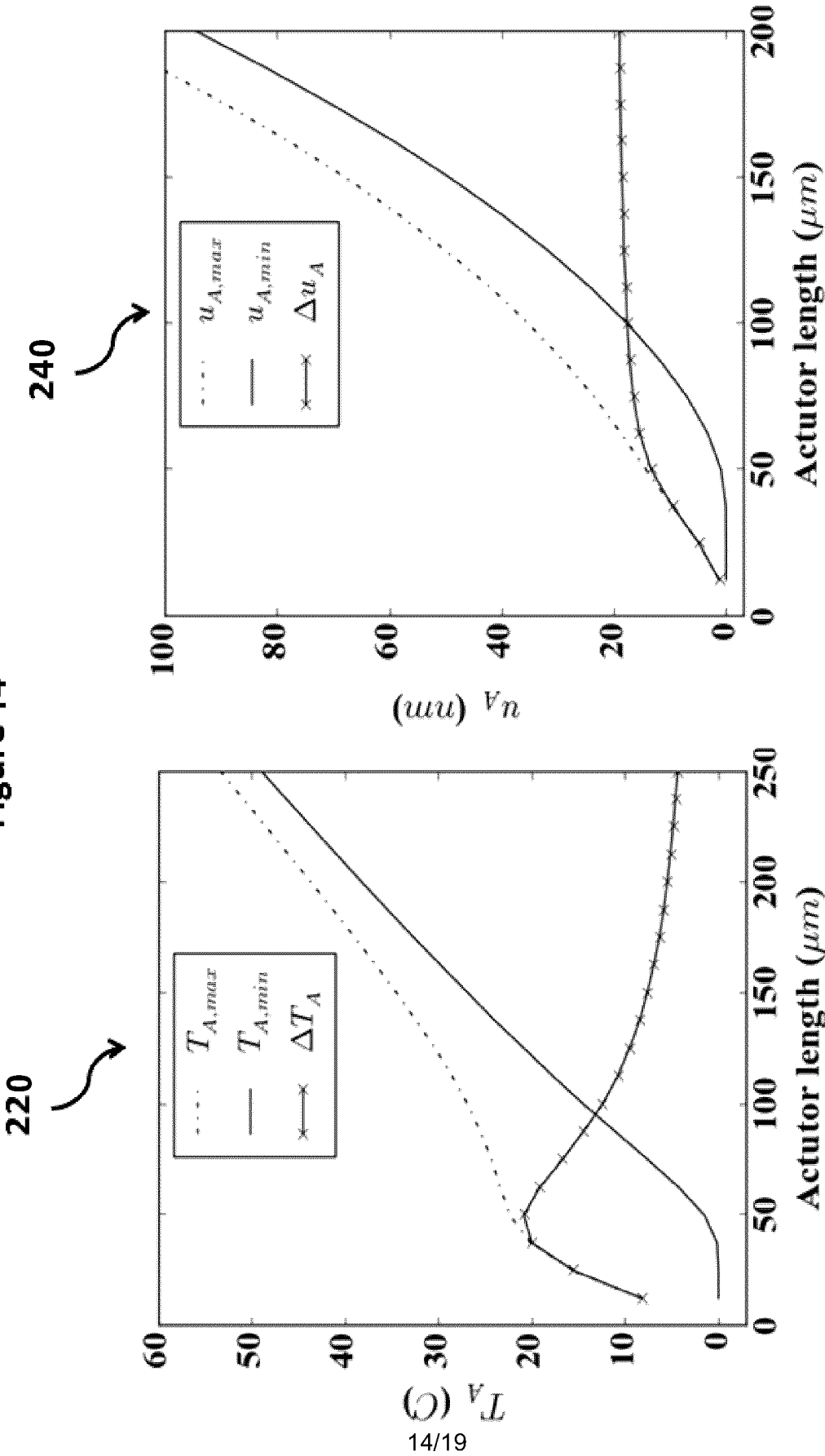


Figure 15

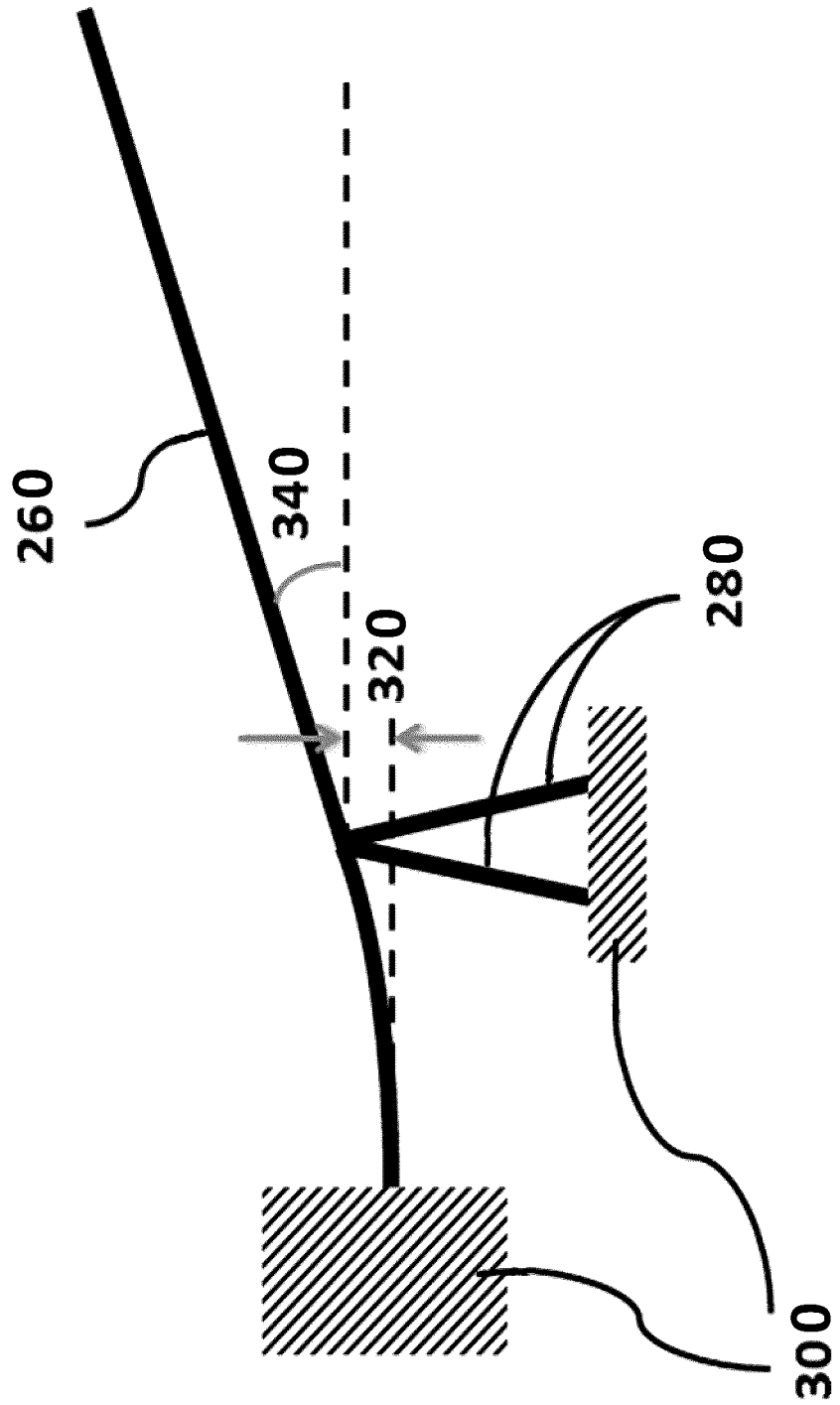


Figure 16

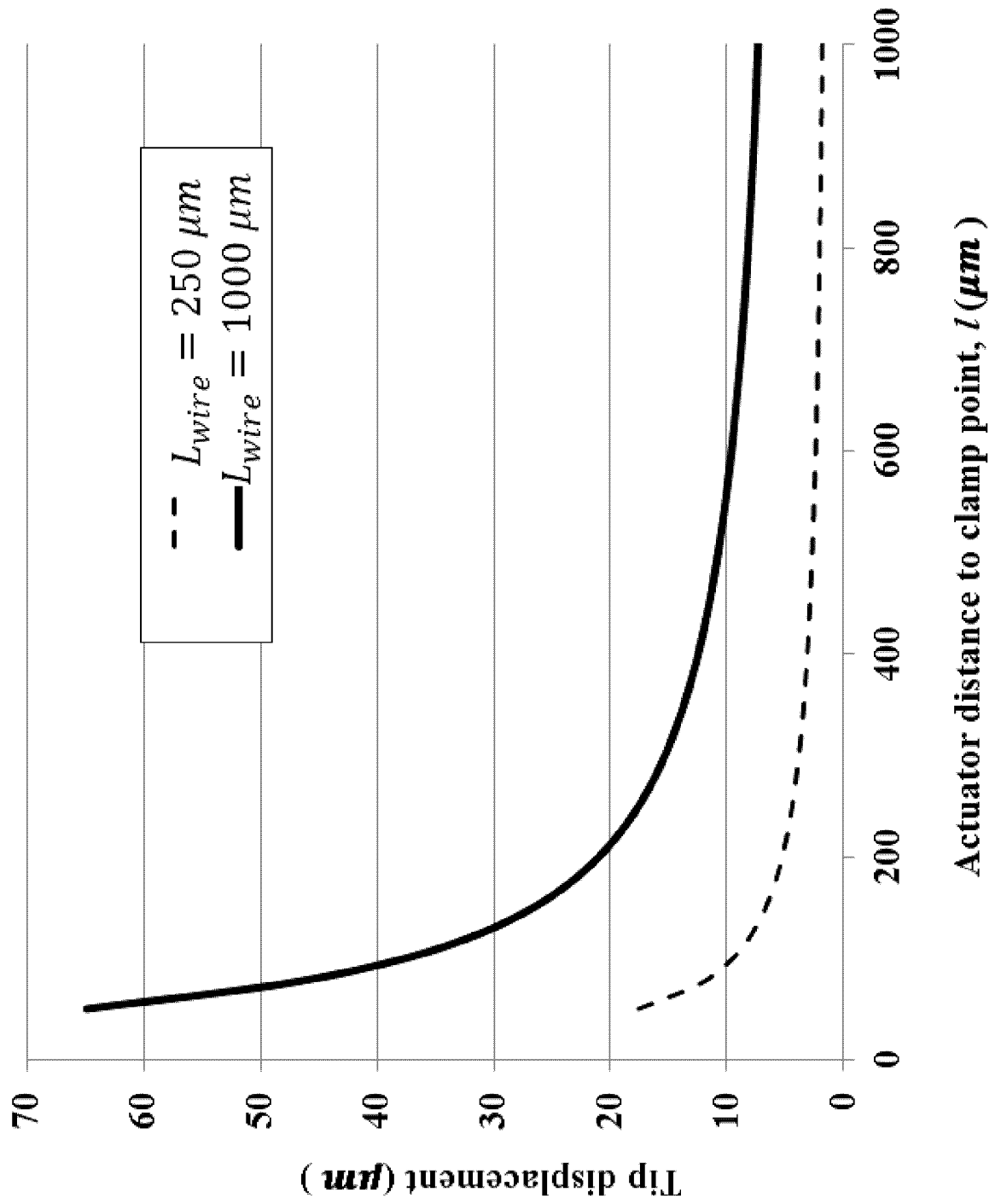


Figure 17A

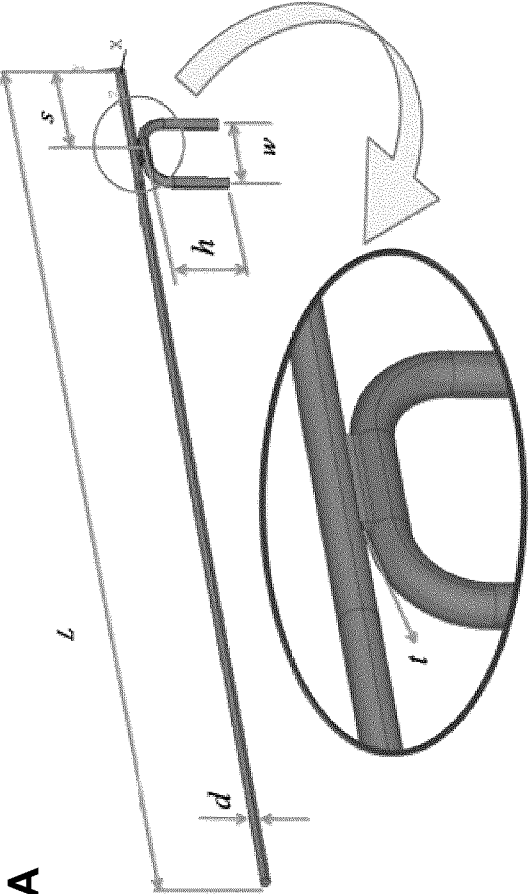


Figure 17B

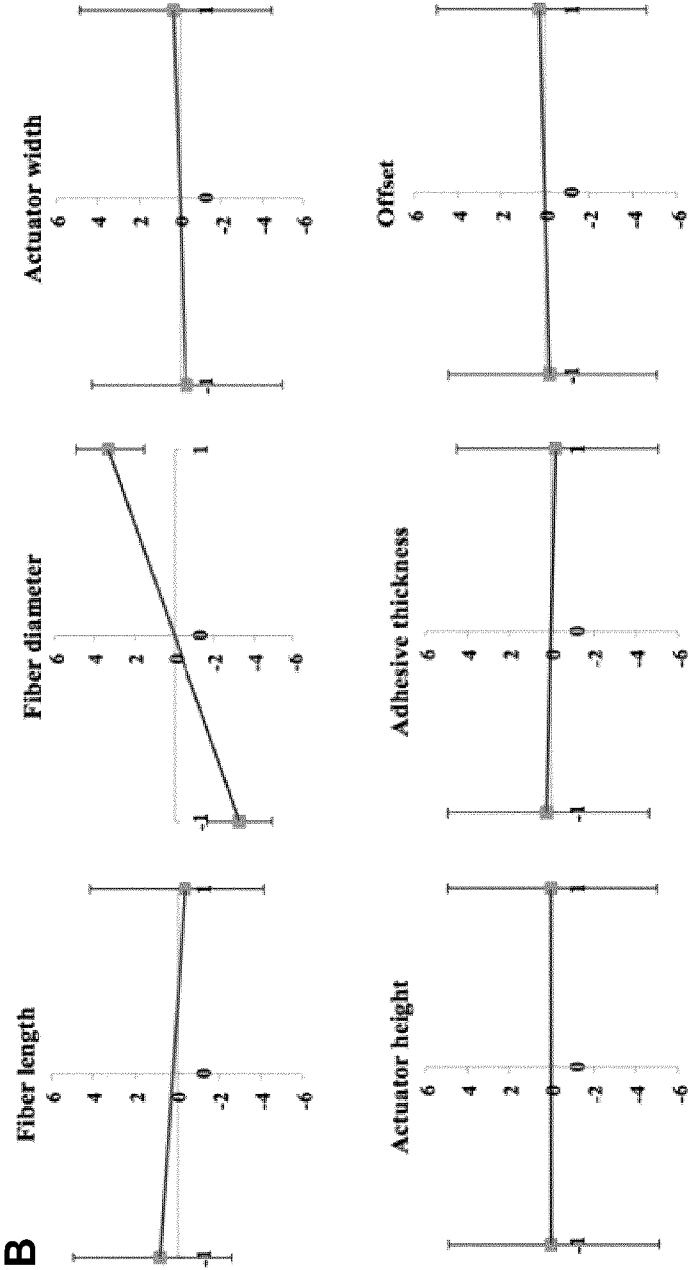
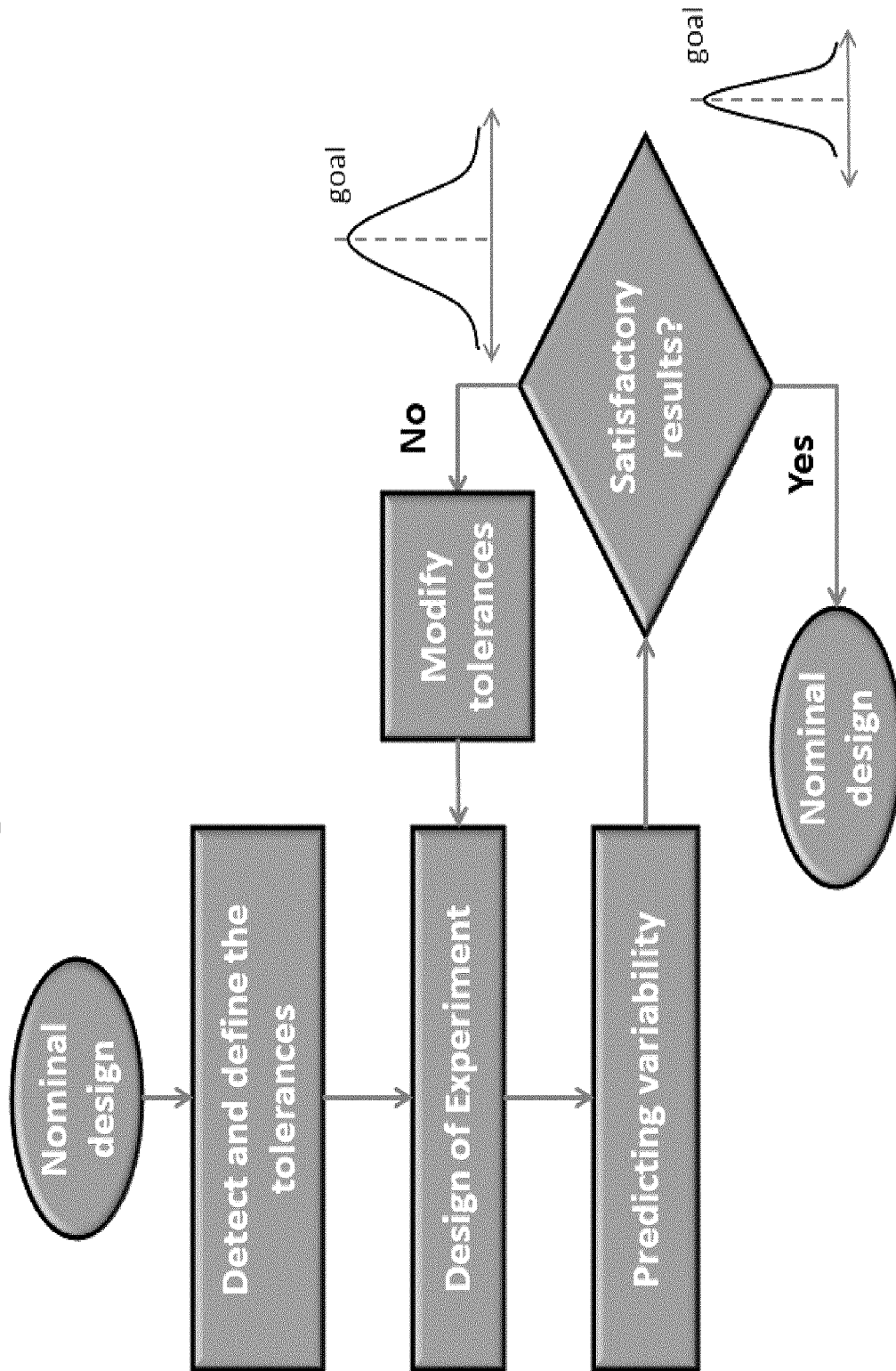


Figure 18



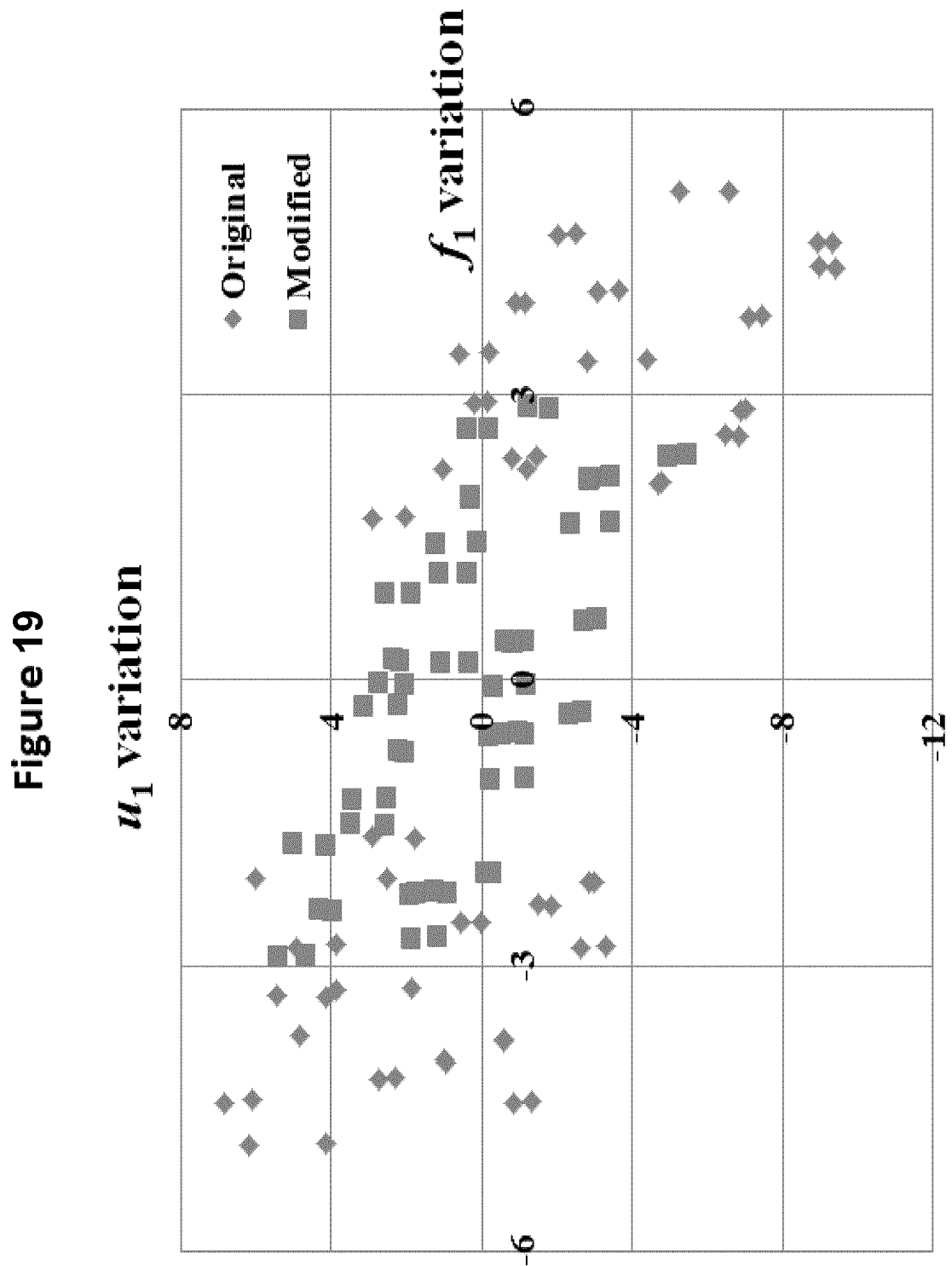


Figure 1

