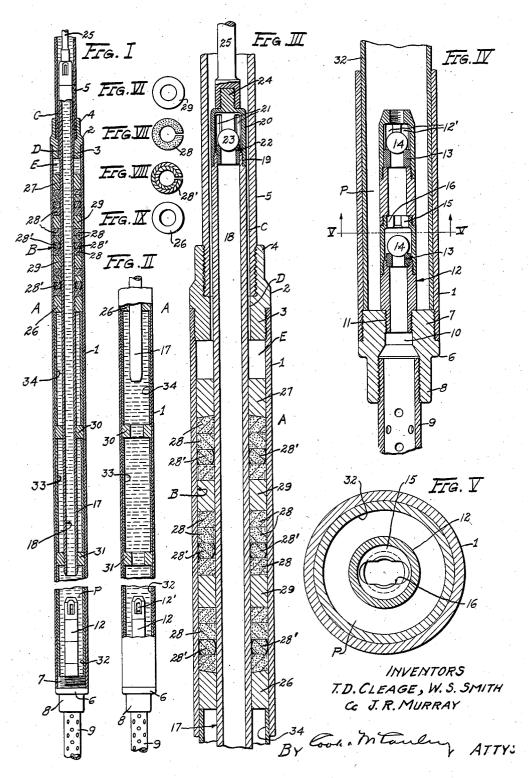
T. D. CLEAGE ET AL

PUMP

Filed Jan. 21, 1924



## UNITED STATES PATENT OFFICE.

THOMAS D. CLEAGE, OF ST. LOUIS, MISSOURI, AND WASHINGTON S. SMITH AND JAMES R. MURRAY, OF TULSA, OKLAHOMA.

## PUMP.

Application filed January 21, 1924. Serial No. 687,499.

and particularly to a pump which is intended for use in forcing oil or other liquids from below the ground. In pumping oil 5 from below the ground much difficulty is occasioned by the presence in the ground of sand or other grifty substances, said sand acting on the pump parts in a manner to cause said pump parts to be ground and 10 cut, thereby necessitating the frequent pulling of the rods of the pump to renew said injured parts. Prior to this invention most pumps for pumping oil from the ground were provided with cups which were formed of a flexible material, such as leather, and hence susceptible of being cut by sand in the oil. In the operation of these pumps it was necessary to periodically withdraw the plunger of the pump from the casing thereof 20 for the purpose of replacing the cut cups, and of course this periodical pulling of the pump plungers resulted in quite a loss to the operators for the reason that it necessitated the cessation of operation so far 25 as that particular pump was concerned. The pump disclosed in the present application is so constructed that it is not necessary to provide said pump with the flex-ible cups mentioned, all of the parts of the 30 pump with which the oil comes into contact being formed of metal.

Another object of our invention is to produce a pump which is provided with a sed-iment pocket. The sand or other gritty substances in the oil will be deposited in this sediment pocket and will be periodically agitated by the plunger of the pump, whereby said sand or other gritty substances will be carried through the pump with the oil and will not be permitted to gather in a mass and thus clog the working parts of

In addition to the objectionable leather packing members. cups mentioned above, the pumps hereto-45 fore used were not provided with any means for preventing the formation of a gypsum crust on the working parts of the pump. In the pumps formerly used, gypsum in the oil would form a hard crust on the inside of the pump, which hard crust would cut and tear the packing material which which

This invention relates generally to pumps, plunger and keep said plunger smooth and free from encrusted gypsum at all times, whereby the objections mentioned are eliminated.

> Another object of this invention is to 60 provide a pump of the type disclosed herein with packing members which will retain their proper shapes when the plunger of the pump has been withdrawn from the pump casing, thus permitting said plunger 65 to be readily replaced without inconvenience or injury to the packing members.

With the foregoing and other objects in view, the invention comprises the novel construction, combination and arrangement 70 of parts hereinafter more specifically described and illustrated in the accompanying drawings, wherein is shown the preferred embodiment of the invention. However, it is to be understood that the invention com- 75 prehends changes, variations and modifications which come within the scope of the claims hereunto appended.

Fig. I is a vertical section of our improved pump, the upper and lower end portions 80 thereof being broken away.

Fig. II is a view partly in vertical section and partly in side elevation, showing the plunger of the pump in a raised position, the lower portion only of the pump 85 being illustrated in this view.

Fig. III is an enlarged vertical section of a fragment of our improved pump show-

ing the packing chamber thereof.

Fig. IV is an enlarged vertical section 90 of the lower portion of our improved pump showing the sediment pocket thereof.

Fig. V is an enlarged cross section on line V—V of Fig. IV.

Fig. VI is a plan view of one of our 95 polishing members.

Fig. VII is a plan view of one of our

Fig. VIII is a plan view of another of our packing members.

Fig. IX is a plan view of one of the members between which the packing members and the associated polishing members are confined.

In the drawing, A designates our improved 105 pump, which comprises an outer casing 1, was employed to prevent leakage of oil said outer casing being provided with inaround the plunger. The pump disclosed ternal screw threads at the upper and lower herein is provided with polishing members ends thereof. 2 designates a coupling membhich contact with the reciprocatory-ber which is provided with an externally 110

threaded portion 3 adapted to be screwed into the upper end of the outer casing 1 and an interiorly threaded portion 4 adapted to receive the threaded lower end of a tube 5. The coupling member 2 is provided with an opening which extends longitudinally therethrough, the purpose of which will be subsequently pointed out. Arranged at the lower end of the outer casing 1 is a coupling 10 member 6, said member having an externally threaded portion 7 which is screwed into the lower end of the outer casing 1 and an interiorly threaded portion 8 which receives the threaded end of a perforated member 9. 15 The coupling member 6 is provided with an be hereinafter set forth. Interposed between the ring 26 and the ring 27 is a pluopening 10 is a standing valve 12 of the type rality of packing members 28. These packing valve being provided with a point of the packing members may be formed of any company to the packing walve being provided with a point of the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members and the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company to the packing members may be formed of any company ing valve being provided with a pair of valve seats 13 and a pair of balls 14 which are adapted to cooperate with said valve seats to regulate the flow of liquid through said standing valve. The standing valve 12 is provided with a plurality of apertures 12' through which liquid may pass from the interior of said standing valve to the outside thereof. The standing valve 12 is preferably formed of a plurality of sections, as shown in Fig. IV, and one of said sections is provided with a portion 15 having an elongated opening 16. In use, when the balls 14 are drawn off of the valve seats 13 to permit liquid to pass through the standing valve 12, the upward movement of the lowermost ball will be limited by the portion 15, and because of the elongated opening 16 in said portion, said liquid may pass around said ball when it is in contact with said member 15. It is apparent that if the opening 16 were circular instead of elongated, the lowermost ball would close said opening when it was drawn into contact with the member 15.

Arranged within the outer casing 1 of our pump is a plunger 17, said plunger being provided with a passageway 18 formed longitudinally therethrough from end to end 50 thereof. The plunger 17 is provided with a tapered lower end portion, as shown in Figs. I and II, and said plunger is provided with external screw threads 19 at its upper end. Screwed to the reciprocatory plunger 17 at the upper end thereof is a valve cage 20 which is provided with a plurality of apertures 21 through which liquid may pass from the passageway 18 in the plunger to the outside thereof. Arranged within the valve cage 20 is a valve seat 22 and a ball 23 adapted to cooperate with said valve seat to control the flow of liquid through said valve cage. Located on the valve cage 20 at the upper end thereof is a threaded ex-tension 24, said threaded extension being in-and the upper end thereof supports the pol-

tended to receive the lower threaded end of a slotted rod 25 which extends to a point above the ground. In use the plunger 17 is reciprocated within the outer casing 1 and the tube 5, there being suitable mechanism at 70 the surface of the ground to impart a reciprocatory movement to said plunger.

Arranged within the outer casing 1 is a packing chamber B which surrounds the plunger 17, the lower wall of said packing 75 chamber being formed by a ring 26 and the upper wall of said chamber being formed by a similar ring 27. The upper face of the ring 26 and the lower face of the ring 27 are inclined toward the centers of said ing members may be formed of any com-pressible packing material of the type known as hydraulic packing and are preferably made in the form of split rings, as shown in Figs. VII and VIII. The packing members are individually formed but are preferably connected together in pairs, and the members 28' are preferably braided, as shown in Fig. VIII. Interposed between the groups of packing members are polishing members 29. The polishing members 95 29 are in the form of complete rings which bear firmly against the reciprocatory plunger 17, as shown in Figs. I and II.

Arranged below the packing chamber B is a pair of polishing members 30 and 31, the 100 polishing member 31 being located adjacent to the lowermost position of the bottom of the plunger 17 and the polishing member 30 being located approximately midway between said member 31 and the member 26, 105 The polishing members 30 and 31, like the polishing members 29, are in the form of complete rings which bear against the inner face of the outer casing 1 and the outer face of the reciprocatory plunger 17. The 110 polishing members 30 and 31 and the member 26 are retained in fixed positions relative to the outer casing 1, and the manner in which these members are retained in their

positions will now be described.

32 designates a liner or spacer which is interposed between the coupling member 6 and the polishing member 31. The liner 32 is in the form of a tube and is of such diameter that it fits closely within the outer 120 casing 1, the lowermost end of said liner resting upon the coupling member 6 and the upper end thereof supporting the polishing member 31. Interposed between the polishing members 31 and 30 is a second 125 liner or spacer 33. The liner or spacer 33 is exactly like the liner 32 just described, and the lower end of said liner 33 rests upon

1,630,256

34 is interposed between the polishing member 30 and the member 26, said liner being a counterpart of the liners 32 and 33 and being adapted to rest upon the polishing member 30 and support the member 26. By this arrangement it is apparent that the member 26 and the members 30 and 31 are held in fixed positions relative to the outer 10 casing 1 of the pump for the reason that all of the parts mentioned, together with the liners 32, 33 and 34 are supported by the coupling member 6 and said coupling member is screwed into said outer casing 1.

The polishing members 29, 30 and 31 are formed of a composition of metals, said composition preferably containing lead, antimony and zinc. It has been found that polishing members composed of this com-20 bination of metals will very efficiently polish the reciprocatory plunger and prevent the formation thereon of any foreign matter which might tend to wear out the hydraulic

members 28 and 28'.

15

In the operation of our improved pump the plunger 17 is reciprocated to force liquid to the surface of the ground. On each upward stroke of the plunger 17 suction will thereto. be created within the outer casing 1 of the pump and below the packing chamber B, and this suction will cause the balls 14 of the standing valve 12 to be unseated, whereby liquid will be drawn into the pump casing and will entirely fill that portion of said casing between the coupling member 6 and the member 26 (Fig.  $\Pi$ ). As soon as the plunger starts to move downwardly the balls 14 of the standing valve will be seated. The space within the lower portion of the pump between the coupling member 6 and the member 26 was completely filled with liquid before the plunger started its downward movement, consequently the introduction of said plunger into the liquid makes it necessary for some of said liquid to pass from the pump casing. The balls 14 of the standing valve are seated as soon as the plunger starts to move downwardly, consequently the only outlet for the liquid is through the passageway 18 in the plunger 17. The displaced liquid passes upwardly through the passageway 18, unseats the ball 23 and passes through the apertures 21 in the valve cage 20 into the tube 5. The plunger 17 is reciprocated very rapidly on each upward stroke thereof, a body of liquid is forced through the apertures 21 into the tube 5, consequently eventually said tube 5 will be filled with liquid and said liquid will pour from its upper end above the ground.

By referring to Figs. I and II, it will be noted that there is an annular space C gritty substance is prevented from massing between the inside face of the tube and the and as said sand or other substance is kept outside face of the plunger 17, and also that in suspension by the constant agitation of

ishing member 30. A third liner or spacer of the central aperture formed through the coupling member 2 and the outside face of the plunger 17. It will further be noted that there is a substantial space E between the lower face of the coupling member 2 and 70 the member 27. When the liquid is discharged through apertures 21 in the valve cage 20 into the tube 5, said liquid will fill the spaces C, D and E. As has been stated, the tube 5 extends to the surface of the 75 ground, and because the spaces C, D and E are in communication with the interior of said tube 5 the weight of this high column of liquid will be supported by the members 26, 27, packing members 28 and 28' and polishing members 29. The member 27, as has been stated, is slidable relative to the outer casing 1 of the pump, consequently the weight of the column of liquid mentioned will compress the packing members 28 and 85 28', thus expanding said packing members and causing same to be forced into firm contact with the reciprocatory plunger 17, so that they may act as lubricators. The packing members before being placed in the 90 pump are subjected to a treatment which involves the application of oil and graphite

In certain parts of the United States much gypsum is encountered in pumping oil from 95 the ground, and if steps are not taken to prevent it said gypsum will form a rough crust on the reciprocating plungers of the pumps, which crust will wear away the packing material by which said plunger is 100 packed. We therefore employ the polishing members 29, 30 and 31 which are formed of material which will prevent the formation of the crust mentioned and will keep the plunger in a highly polished condition at 105

all times.

By referring to Figs. I and IV it will be seen that the position of the standing valve 12 produces an annular space between the outside face of said standing valve and 110 the inside face of the liner 32. The space mentioned is a continuation of the sediment pocket P which extends from the top of the coupling member 6 to the polishing member The liquid which passes from the stand- 115 31. ing valve 12 may contain a certain amount of sand or other gritty substances, and because said sand or other matter is comparatively heavy it will sink to the bottom of said sediment pocket P. The reciprocatory 120 said sediment pocket P. The reciprocatory plunger 17 is plunged into the sediment pocket P on every downward stroke, consequently the liquid together with the sand or other matter in said sediment pocket will be agitated. By thus agitating the matter 125 within the sediment pocket, the sand or other there is an annular space D between the wall the liquid in the sediment pocket, said sand 130

with said liquid, whereby the necessity for periodically removing the pump to clean

sand therefrom is eliminated.

The advantage of the individual packing members employed in our pump over the loose packing material heretofore used is this: In the event that it was necessary to withdraw the plunger from a pump in which 10 loose packing material was employed it was quite a task to replace said plunger for the reason that the loose packing would extend into the central opening through said packing, and as a result when the plunger was inserted into the pump pieces of packing ma-terial would be cut off by the lower end of the plunger and would flow into the pump. The individual packing members employed in our pump are in the form of packing 20 members which retain their shapes at all times. Consequently, when the plunger has been removed and it is desired to replace said plunger, the tapered lower end thereof may be passed through the central openings 25 in said packing members without incon- we hereunto affix our signatures. venience.

We claim:

A pump having an outer casing, a plunger

will be pumped from said sediment pocket arranged within said outer casing and adapted to reciprocate therein, a check valve 30 through which liquid is drawn by said reciprocatory plunger, means for packing said reciprocatory plunger, said means com-prising a plurality of compressible members surrounding said reciprocatory plunger, a 35 plurality of members associated with said compressible member, the last mentioned members surrounding said reciprocatory plunger and being formed of a material which is capable of polishing said reciprocatory plunger, a pair of members between which said compressible members and said polishing members are interposed, and a plurality of polishing members surrounding said reciprocatory plunger at points below 45 the compressible members and the associated polishing members, the last mentioned polishing members and the polishing members associated with said compressible members being adapted to prevent the adhesion 50 of gypsum to said reciprocatory plunger.

In testimony that we claim the foregoing

THOMAS D. CLEAGE. WASHINGTON S. SMITH. JAMES R. MURRAY.