

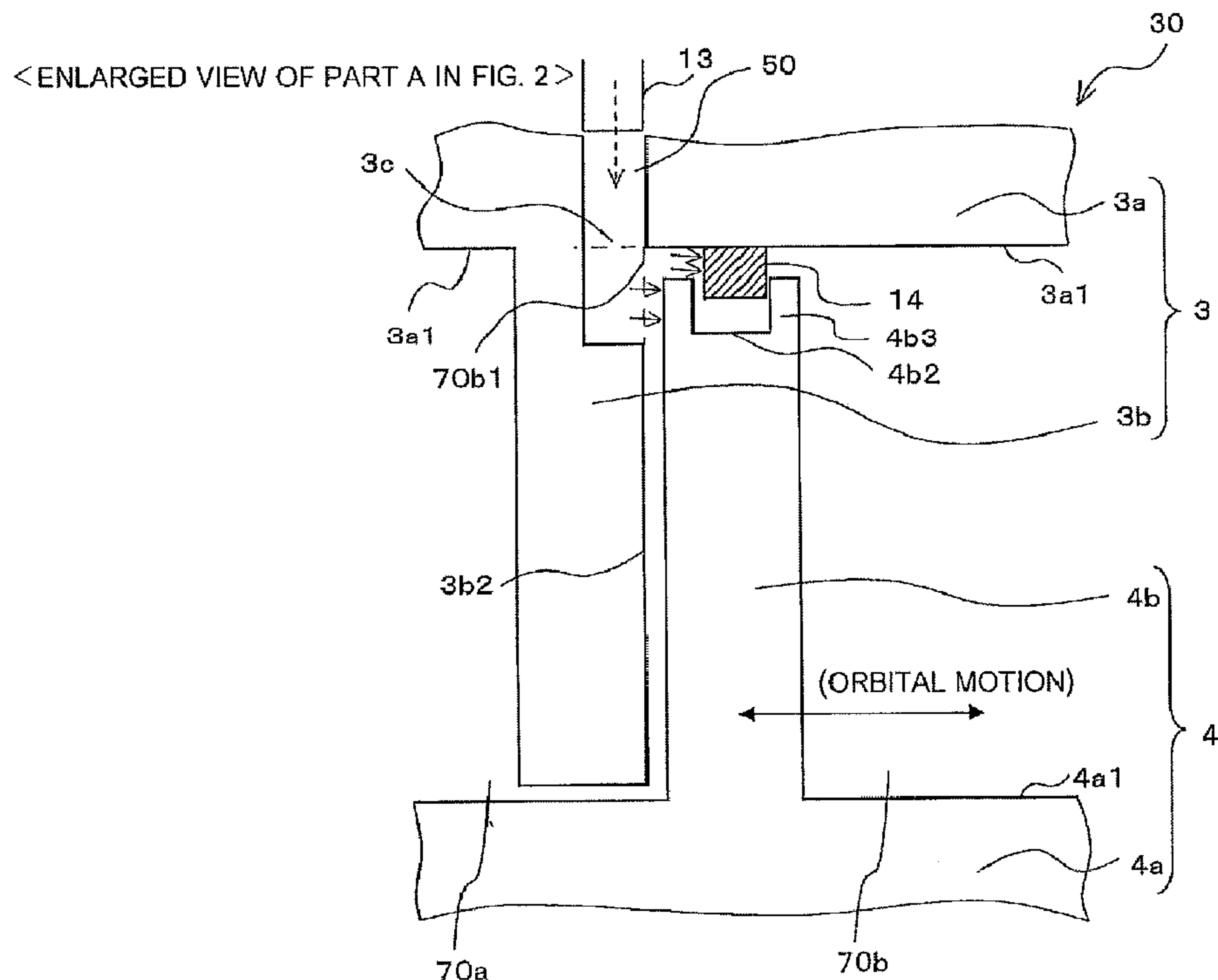


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(54) **Titre : COMPRESSEUR A VOLUTES**
(54) **Title: SCROLL COMPRESSOR**

FIG. 3



(57) **Abrégé/Abstract:**

A scroll compressor is provided with: a hermetic container (1); a stationary scroll (3) provided within the hermetic container (1) and having a base plate (3a) and a spiral tooth (3b) protruding from the lower surface of the base plate (3a); an orbiting scroll (4)



(57) Abrégé(suite)/Abstract(continued):

provided within the hermetic container (1) and having a base plate (4a) and a spiral tooth (4b) which rises from the upper surface of the base plate (4a); a compression chamber (70) formed by the engagement between the spiral tooth (3b) of the stationary scroll (3) and the spiral tooth (4b) of the orbiting scroll (4); and an injection flow passage (50) communicating with the compression chamber (70) through an opening (3c) formed passing through the upper and lower surfaces of the base plate (3a) of the stationary scroll (3). In a plan view of the stationary scroll (3), at least a part of the spiral tooth (3b) of the stationary scroll (3), the spiral tooth (3b) forming the compression chamber (70), is located on the inside of the opening (3c).

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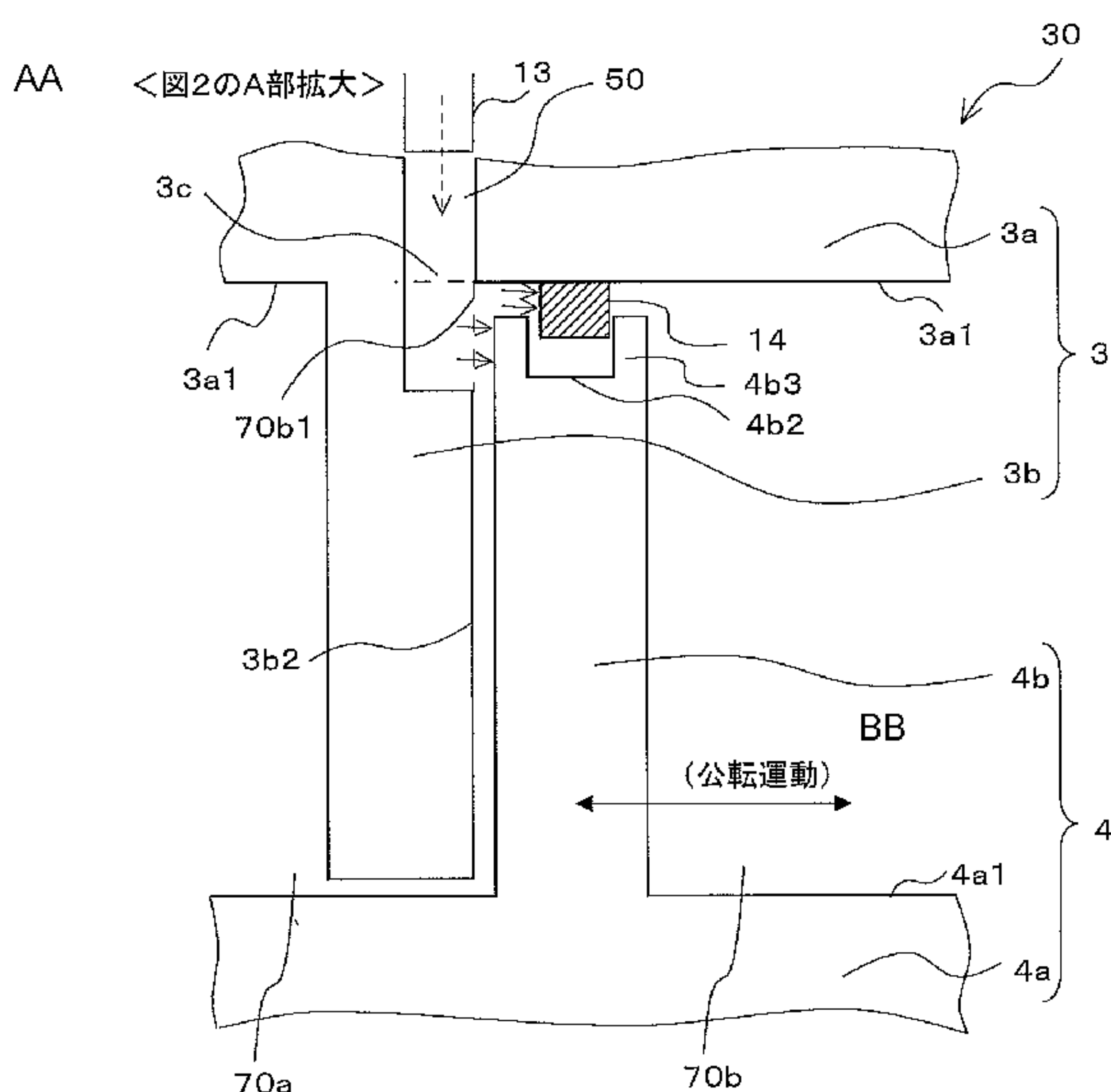
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[続葉有]

(54) Title: SCROLL COMPRESSOR

(54) 発明の名称 : スクロール圧縮機

AA Enlarged view of section A in FIG. 2
BB Revolutionary motion

(57) Abstract: A scroll compressor is provided with: a hermetic container (1); a stationary scroll (3) provided within the hermetic container (1) and having a base plate (3a) and a spiral tooth (3b) protruding from the lower surface of the base plate (3a); an orbiting scroll (4) provided within the hermetic container (1) and having a base plate (4a) and a spiral tooth (4b) which rises from the upper surface of the base plate (4a); a compression chamber (70) formed by the engagement between the spiral tooth (3b) of the stationary scroll (3) and the spiral tooth (4b) of the orbiting scroll (4); and an injection flow passage (50) communicating with the compression chamber (70) through an opening (3c) formed passing through the upper and lower surfaces of the base plate (3a) of the stationary scroll (3). In a plan view of the stationary scroll (3), at least a part of the spiral tooth (3b) of the stationary scroll (3), the spiral tooth (3b) forming the compression chamber (70), is located on the inside of the opening (3c).

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— 国際調査報告（条約第 21 条(3)）

密閉容器 1 と、密閉容器 1 の内部に設けられ、台板 3 a 及び該台板 3 a の下面から起立する渦巻歯 3 b を有する固定スクロール 3 と、密閉容器 1 の内部に設けられ、台板 4 a 及び該台板 4 a の上面から起立する渦巻歯 4 b を有する揺動スクロール 4 と、固定スクロール 3 の渦巻歯 3 b と揺動スクロール 4 の渦巻歯 4 b とが噛み合うことで形成される圧縮室 7 0 と、固定スクロール 3 の台板 3 a の上下面を貫通形成した開口部 3 c を介して圧縮室 7 0 と連通するインジェクション流路 5 0 と、を備え、固定スクロール 3 を平面視した状態で、圧縮室 7 0 を形成する固定スクロール 3 の渦巻歯 3 b の少なくとも一部が、開口部 3 c の内側に位置する。

SCROLL COMPRESSOR

Technical Field

[0001]

The present invention relates to a scroll compressor.

5 Background Art

[0002]

10 In compressing gas refrigerant, the pressure of the refrigerant rises and the temperature thereof also rises. In a refrigeration cycle, the pressure is increased to a target high pressure. To eliminate or reduce a likelihood that the temperature will automatically rise too high, a method of injecting liquid refrigerant and using heat of evaporation of the refrigerant to reduce the temperature is used.

[0003]

15 A scroll compressor includes a fixed scroll including a base plate and a scroll lap and an orbiting scroll including a base plate and a scroll lap. The orbiting scroll is allowed to orbit. The scroll laps of the fixed scroll and the orbiting scroll engage with each other, thus defining compression chambers. The compression chambers include an intermediate chamber for reducing the volume of low pressure gas taken such that the pressure of the gas is increased to a target high pressure before the gas is discharged.

20 [0004]

25 Typically, the intermediate chamber is at an intermediate pressure between the low pressure of the taken refrigerant and the target high pressure. Low temperature, high pressure liquid refrigerant is injected into the intermediate chamber through an injection passage, thus reducing the temperature of the high pressure gas to be discharged from the compressor. Typically, the above-

described injection passage extends through the base plate of the fixed scroll from a rear surface of the base plate toward the scroll lap of the fixed scroll.

[0005]

A known scroll compressor includes a fixed scroll, an orbiting scroll, and a seal for sealing a clearance between a lower surface (lap bottom) of a base plate of the fixed scroll and the tip of a scroll lap of the orbiting scroll (refer to Patent Literature 1, for example).

Citation List

Patent Literature

[0006]

Patent Literature 1: Japanese Unexamined Patent Application Publication No. 10-37868 (pp. 4-5, Fig. 4).

Summary of Invention

Technical Problem

[0007]

In the scroll compressor disclosed in Patent Literature 1, when refrigerant is injected into an intermediate chamber, the seal may close at least part of an injection passage depending on the orbit angle of the orbiting scroll.

[0008]

Furthermore, if the seal closes the injection passage, the seal may be depressed upon receiving a pressure caused by an injection flow. Disadvantageously, compressed gas may leak to a low-pressure side through a clearance formed by the seal, thus causing loss of compression.

[0009]

In particular, a compressor for low temperature purposes has a low suction pressure, resulting in a large difference between the suction pressure and the pressure in the intermediate chamber. The amount of compressed gas leaking through a clearance formed by the seal may accordingly be increased, thus causing the loss of compression.

[0010]

In addition, an edge of an opening port of the injection passage may damage the seal closing the injection passage. If such an action is repeated for a long period, the seal will wear and the compressed gas will leak, thus causing the loss of compression.

[0011]

In particular, under pressure conditions where an operation can be performed without injection, the seal may enter an injection hole. Disadvantageously, the seal may be broken into pieces and the pieces may be caught by compressing parts, thus causing a failure of the compressor.

[0012]

The present invention has been made in consideration of the above-described problems, and is directed to a scroll compressor capable of injecting refrigerant into an intermediate chamber without adversely affecting a sealing function of a seal.

Solution to Problem

[0013]

The present invention provides a scroll compressor including a sealed container, a fixed scroll that is disposed within the sealed container and includes a

base plate and a scroll lap extending from a lower surface of the base plate, an orbiting scroll that is disposed within the sealed container and includes a base plate and a scroll lap extending from an upper surface of the base plate, a compression chamber defined by engagement of the scroll lap of the fixed scroll and the scroll lap of the orbiting scroll, and an injection passage that extends through the base plate of the fixed scroll from an upper surface of the base plate to the lower surface of the base plate and communicates with the compression chamber through an opening port. The scroll lap of the fixed scroll defining the compression chamber is at least partly located inside the opening port in plan view of the fixed scroll.

Advantageous Effects of Invention

[0014]

According to the present invention, in plan view of the fixed scroll, the scroll lap of the fixed scroll defining the compression chamber is at least partly located inside the opening port. Consequently, refrigerant can be injected into an intermediate chamber without adversely affecting a sealing function of a seal.

Brief Description of Drawings

[0015]

[Fig. 1] Fig. 1 is a longitudinal sectional view of the configuration of a compressor 100 according to Embodiment 1 of the present invention.

[Fig. 2] Fig. 2 is a longitudinal sectional view illustrating an injection passage configuration of the compressor 100 according to Embodiment 1 of the present invention.

[Fig. 3] Fig. 3 is an enlarged view of essential part of the injection passage configuration of the compressor 100 according to Embodiment 1 of the present invention.

[Fig. 4] Fig. 4 is a longitudinal sectional view illustrating an injection passage configuration of a compressor according to Comparative Example.

[Fig. 5] Fig. 5 is an enlarged view of essential part of the injection passage configuration of the compressor according to Comparative Example.

5 [Fig. 6] Fig. 6 is an enlarged view of essential part illustrating a range of the injection passage configuration of the compressor 100 according to Embodiment 1 of the present invention.

10 [Fig. 7] Fig. 7 is an enlarged view of essential part illustrating the positional relationship between a lap flank 3b2 and the center of a machined injection passage in the compressor 100 according to Embodiment 1 of the present invention.

Description of Embodiments

[0016] Embodiment 1

15 Fig. 1 is a longitudinal sectional view of the configuration of a compressor 100 according to Embodiment 1 of the present invention. Fig. 2 is a longitudinal sectional view illustrating an injection passage configuration of the compressor 100 according to Embodiment 1 of the present invention. Fig. 3 is an enlarged view of essential part of the injection passage configuration of the compressor 100 according to Embodiment 1 of the present invention.

20 [0017]

Fig. 1 illustrates a typical internal structure of a scroll compressor. As illustrated in Fig. 1, the compressor 100 includes a sealed container 1, a frame 2, a main shaft 7, a reservoir 8, a pump 9, an injection pipe 13, a scroll compressing unit 30 disposed in upper part of the compressor 100, a motor driving unit 40
25 disposed in middle part of the compressor 100, and an Oldham ring 45.

[0018]

The sealed container 1 includes a suction pipe 10 through which gas refrigerant is taken into the sealed container 1 and a discharge pipe 11 through which compressed gas refrigerant is discharged. The frame 2 is a member for retaining a fixed scroll 3, which will be described later. The main shaft 7, which has therein an oil pump hole (not illustrated) extending axially, is a member for supplying oil to sliding parts. The reservoir 8, which is disposed under the motor driving unit 40, is a space for storing lubricating oil. The pump 9, which is attached to a lower end of the main shaft 7, is a member for sucking up the lubricating oil stored in the reservoir 8. The injection pipe 13 is a pipe for supplying the refrigerant to the scroll compressing unit 30. Examples of the refrigerant to be injected include R22 and R32.

[0019]

The scroll compressing unit 30 includes the fixed scroll 3 including a base plate 3a (Fig. 2) retained by the frame 2 within the sealed container 1 and an orbiting scroll 4 including a base plate 4a (Fig. 2). The orbiting scroll 4 is allowed to orbit. The scroll compressing unit 30 includes therein a plurality of compression chambers 70 (Fig. 2). The compression chambers 70 will be described in detail later.

[0020]

The motor driving unit 40 includes a stator 5 fixed within the sealed container 1 and a rotor 6 fixed to the main shaft 7 so as to face the stator 5. The main shaft 7 is engaged with a bearing on a rear surface of the orbiting scroll so that rotation power can be transmitted to the compressing unit.

[0021]

The Oldham ring 45 is disposed so as to engage with both a groove (not illustrated) on the frame 2 and a groove (not illustrated) on the rear surface of the orbiting scroll 4. This inhibits rotation of the orbiting scroll 4 and permits only orbital motion of the orbiting scroll 4.

[0022]

An operation will now be described.

When power is supplied to the stator 5 from an external power supply, the rotor 6 rotates, so that power is transmitted to the orbiting scroll 4 through the main shaft 7. The orbiting scroll 4, whose rotation is inhibited by the Oldham ring 45, accordingly starts orbital motion.

[0023]

The gas refrigerant sucked through the suction pipe 10 is successively taken into the compression chambers 70. Suction, compression, and discharge are repeated. The lubricating oil stored in the reservoir 8 is pumped by rotation of the main shaft 7 and is then supplied to the sliding parts. After that, the lubricating oil returns to the lower part of the sealed container 1.

[0024]

When the temperature of the gas refrigerant to be discharged is high, liquid refrigerant is injected into an intermediate chamber 70b through the injection pipe 13. Typically, the liquid refrigerant to be injected is at a higher pressure than the target compression chamber 70. The injection is achieved using a pressure difference.

[0025]

As illustrated in Fig. 2, the scroll compressing unit 30 includes the fixed scroll 3 and the orbiting scroll 4. The fixed scroll 3 includes the base plate 3a having a lap bottom surface 3a1 and a scroll lap 3b extending from a lower surface (lap bottom surface 3a1) of the base plate 3a. The orbiting scroll 4 includes the base plate 4a having a lap bottom surface 4a1 and a scroll lap 4b extending from an upper surface (lap bottom surface 4a1) of the base plate 4a. In Fig. 2, a dotted-line arrow indicates a refrigerant injection direction.

[0026]

The scroll lap 3b has a scroll flank 3b1, a lap flank 3b2, and a tip facing the orbiting scroll 4. The scroll lap 4b has a scroll flank 4b1, a groove 4b2, and a tip facing the fixed scroll 3. The groove 4b2 is longitudinally recessed from the tip of the scroll lap 4b of the orbiting scroll 4 toward a base of the scroll lap 4b. The scroll lap 4b includes raised portions 4b3 defined by the groove 4b2. The groove 4b2 receives a seal 14.

[0027]

The fixed scroll 3 and the orbiting scroll 4 are combined such that the scroll lap 3b and the scroll lap 4b engage with each other. Consequently, the lap bottom surface 3a1 faces the lap bottom surface 4a1 and the scroll flank 3b1 contacts the scroll flank 4b1, thus defining the compression chambers 70. The compression chambers 70 include a low pressure chamber 70a, the intermediate chamber 70b, and a high pressure chamber 70c in order of increasing pressure.

[0028]

The seal 14 is a sealing member that automatically floats due to the pressure difference between the adjacent compression chambers after compression starts

and comes into continuous contact with the lap bottom surface of the opposing scroll to achieve sealing. The seal 14, which is received in the groove 4b2, is a member movable between the groove 4b2 and the lower surface (lap bottom surface 3a1) of the base plate 3a of the fixed scroll 3. The seal 14 in the groove 4b2 of the orbiting scroll 4 hermetically seals the compression chambers 70.

[0029]

As illustrated in Fig. 3, the base plate 3a of the fixed scroll 3 has an injection passage 50 extending from a rear surface of the base plate 3a to the scroll lap 3b. In other words, the injection passage 50 is formed so as to extend through the base plate 3a of the fixed scroll 3 from an upper surface of the base plate 3a to the lower surface thereof. The injection passage 50 is connected to the injection pipe 13 so that the refrigerant can be directly injected into the intermediate chamber 70b. Since the base plate 3a has the injection passage 50 as described above, the base plate 3a has an opening port 3c in the lower surface. In Fig. 3, full-line arrows indicate a direction in which force acts on the seal 14. In addition, the orbiting scroll 4 orbits horizontally as illustrated in Fig. 3.

[0030]

In plan view of the fixed scroll 3, the scroll lap 3b of the fixed scroll 3 defining the intermediate chamber 70b is at least partly located inside the opening port 3c. Furthermore, an inner side surface of the raised portion 4b3 located adjacent to the injection passage 50 is located outside the opening port 3c.

[0031]

Fig. 4 is a longitudinal sectional view illustrating an injection passage configuration of a compressor according to Comparative Example. Fig. 5 is an enlarged view of essential part of the injection passage configuration of the

compressor according to Comparative Example. The structure of a scroll compressing unit 130 of the compressor according to Comparative Example will now be described with reference to Figs. 4 and 5.

[0032]

5 As illustrated in Fig. 4, the scroll compressing unit 130 includes a fixed scroll 103 and an orbiting scroll 104. The scroll compressing unit 130 includes therein a plurality of compression chambers 170. The compression chambers 170 will be described in detail later.

[0033]

10 The fixed scroll 103 includes a base plate 103a having a lap bottom surface 103a1 and a scroll lap 103b extending from a lower surface of the base plate 103a. The orbiting scroll 104 is a member that includes a base plate 104a having a lap bottom surface 104a1 and a scroll lap 104b extending from an upper surface of the base plate 104a.

15 [0034]

 The scroll lap 103b has a scroll flank 103b1, a lap flank 103b2, and a tip facing the orbiting scroll 104. The scroll lap 104b has a scroll flank 104b1, a groove 104b2, and a tip facing the fixed scroll 103. The scroll lap 104b includes raised portions 104b3 defined by the groove 104b2. The groove 104b2 receives a
20 seal 114.

[0035]

 The fixed scroll 103 and the orbiting scroll 104 are arranged such that the scroll lap 103b and the scroll lap 104b engage with each other. Consequently, the lap bottom surface 103a1 faces the lap bottom surface 104a1 and the scroll flank
25 103b1 contacts the scroll flank 104b1, thus defining the compression chambers

170. The compression chambers 170 include a low pressure chamber 170a, an intermediate chamber 170b, and a high pressure chamber 170c in order of increasing pressure.

[0036]

5 As illustrated in Fig. 5, the base plate 103a of the fixed scroll 103 has an injection passage 150 extending from a rear surface of the base plate 103a toward the scroll lap 103b. In other words, the injection passage 150 is formed so as to extend through the base plate 103a of the fixed scroll 103 from an upper surface of the base plate 103a to the lower surface thereof. The injection passage 150 is
10 connected to an injection pipe 113 so that refrigerant can be directly injected into the intermediate chamber 170b. Since the base plate 103a has the injection passage 150 as described above, the base plate 103a has an opening port 103c in the lower surface. In Fig. 5, full-line arrows indicate a direction in which force acts on the seal 14. In addition, the orbiting scroll 4 orbits horizontally as illustrated in
15 Fig. 5.

[0037]

When the fixed scroll 103 and the orbiting scroll 104 are located as illustrated in Fig. 5, the seal 114 partially closes the injection passage 150 over an angle of substantially 90 degrees of orbital motion (360 degrees) of the orbiting scroll 104. The reason is because, in plan view of the fixed scroll 103, the scroll lap 103b of the fixed scroll 103 defining the intermediate chamber 170b is located outside the opening port 103c.

[0038]

As described above, when at least part of the seal 114 is located so as to
25 face the injection passage 150 during the orbital motion of the orbiting scroll 104,

the force of an injection flow is applied to the seal 114 such that the seal 114 is hindered from floating. If the pressure of fluid injected and a pressure difference for sealing of the seal 114 are out of balance, floating force may fail, thus forming a clearance between the seal 114 and the lap bottom. Since part of the seal 114 facing the injection passage 150 is depressed, surrounding parts of the seal 114 are also depressed to form a clearance, causing loss of sealing. Unfortunately, compressed gas refrigerant may leak inside the compressor, causing loss of power.

[0039]

Furthermore, under pressure conditions where injection is not used, the seal 114 may enter the injection passage 150 depending on floating force of the seal 114. An edge of the injection passage 50 may damage and break the seal 114 depending on the relationship between the area of the injection passage 150 and the width of the seal 114.

[0040]

For example, a method of reducing the opening area of the opening port 103c or a method of shaping the opening port 103c into, for example, an elongated hole by complicated machining without changing the opening area of the opening port 103c can be used so that the seal 114 is prevented from facing the opening port 103c (injection passage 150). However, any of these methods is undesirable in terms of workability, for example.

[0041]

In contrast, the compressor 100 according to Embodiment 1 is configured such that the scroll lap 3b of the fixed scroll 3 defining the intermediate chamber 70b is at least partly located inside the opening port 3c in plan view of the fixed scroll 3. This can eliminate or reduce a likelihood that the seal 14 may close the

injection passage 50 during one orbit of the orbiting scroll 4 relative to the fixed scroll 3.

This can inhibit inside leakage through a sealing clearance that is formed due to 90-degree displacement of the floating direction of the seal 14 relative to the fluid pressure acting direction of the injection flow. Consequently, the refrigerant can be injected into the intermediate chamber 70b without adversely affecting the sealing function of the seal 14.

[0042]

Additionally, since the compressor 100 according to Embodiment 1 achieves the elimination or reduction of the likelihood that the seal 14 may enter the injection passage 50, this can inhibit breakage of the compressor 100. Thus, the flow rate of injection can be maintained without the need for any complicated machining and without changing the pressure of injection.

[0043]

Furthermore, in the compressor 100 according to Embodiment 1, if a sliding surface of the seal 14 and the lap flank 3b2 of the fixed scroll 3 are at a short distance from each other, a necessary flow rate of injection can be achieved. Additionally, interference between the opening port 3c and the seal 14 can be eliminated or reduced under non-injection conditions, thus achieving reliability without any damage to the seal 14.

[0044]

To allow the injection passage 50 to be substantially circular in cross-section, the fixed scroll 3 is typically machined from the rear surface with a rotary tool. To machine the fixed scroll 3 so that the scroll lap 3b of the fixed scroll 3 defining the compression chamber 70 is at least partly located inside the opening port 3c in plan

view of the fixed scroll 3 as in Embodiment 1, the center of a drill bit of a rotary drill is located at a point located inwardly of the scroll flank in a thickness direction of the scroll lap. This can inhibit deviation of the drill bit, thus enhancing workability. The reason why the center of the drill bit of the rotary drill is located at a point located inwardly of the scroll flank in the thickness direction of the scroll lap is as follows. When the drill bit extending through the base plate 3a reaches the scroll flank 3b1 to machine part of the flank, part of the rotary drill cutting the scroll lap is under load conditions and part thereof cutting nothing is under no-load conditions, so that the rotary drill tends to deviate to a no-load side. The rotary drill may fail to achieve machining with no deviation, and may be broken during machining.

[0045]

Fig. 6 is an enlarged view of essential part of a range of the injection passage configuration of the compressor 100 according to Embodiment 1 of the present invention. Referring to Fig. 6, the injection passage 50 is disposed in a range that satisfies $(T + 2 \times \delta 1)$, where T denotes the thickness of the scroll lap 3b of the fixed scroll 3 and $\delta 1$ denotes the thickness of the raised portion 4b3 of the orbiting scroll 4.

[0046]

Fig. 7 is an enlarged view of essential part of the positional relationship between the lap flank 3b2 and the center of a machined injection passage in the compressor 100 according to Embodiment 1 of the present invention. As illustrated in Fig. 7, the injection passage 50 is circular in cross-section (transverse cross-section) parallel to the base plate 3a. The center of the circular cross-section is located within two curves obtained by projecting the flanks of the scroll lap 3b onto the base plate 3a. Furthermore, the injection passage 50 is formed so

that a distance $\delta 2$ between the center of the circular cross-section and the lap flank 3b2 is positive.

[0047]

In particular, products are now designed to have higher performance. This increases the need for thinner scroll laps made of high-strength materials to reduce leakage loss caused by a pressure difference between adjacent compression chambers. As the scroll laps are thinner, a seal is also reduced in width. The present invention, therefore, can eliminate a risk that a narrower seal enters an injection hole, which has to have an appropriate size as a passage. Furthermore, the recent trend of refrigerant to be used is toward refrigerants (e.g., R32 and 1,1,2-trifluoroethylene) easier to increase in temperature and pressure during compression than conventional refrigerants. The present invention, therefore, can eliminate or reduce an increase in leakage loss caused by an increase in flow rate of injection as well as an increased pressure difference between adjacent compression chambers.

Reference Signs List

[0048]

1: sealed container; 2: frame; 3: fixed scroll; 3a: base plate; 3a1: lap bottom surface; 3b: scroll lap; 3b1: scroll flank; 3b2: lap flank; 3c: opening port; 4: orbiting scroll; 4a: base plate; 4a1: lap bottom surface; 4b: scroll lap; 4b1: scroll flank; 4b2: groove; 4b3: raised portion; 5: stator; 6: rotor; 7: main shaft; 8: reservoir; 9: pump; 10: suction pipe; 11: discharge pipe; 13: injection pipe; 14: seal; 30: scroll compressing unit; 40: motor driving unit; 45: Oldham ring; 50: injection passage; 70: compression chamber; 70a: low pressure chamber; 70b: intermediate chamber; 70c: high pressure chamber; 100: compressor; 103: fixed scroll; 103a: base plate;

103a1: lap bottom surface; 103b: scroll lap; 103b1: scroll flank; 103b2: lap flank;
103c: opening port; 104: orbiting scroll; 104a: base plate; 104a1: lap bottom
surface; 104b: scroll lap; 104b1: scroll flank; 104b2: groove; 104b3: raised
portion; 113: injection pipe; 114: seal; 130: scroll compressing unit; 150: injection
5 passage; 170: compression chamber; 170a: low pressure chamber; 170b:
intermediate chamber; 170c: high pressure chamber; T: thickness; $\delta 1$: thickness:
and $\delta 2$: distance.

CLAIMS

[Claim 1]

A scroll compressor comprising:

a sealed container;

5 a fixed scroll disposed within the sealed container, the fixed scroll including a base plate and a scroll lap extending from a lower surface of the base plate;

an orbiting scroll disposed within the sealed container, the orbiting scroll including a base plate and a scroll lap extending from an upper surface of the base plate;

10 a compression chamber defined by engagement of the scroll lap of the fixed scroll and the scroll lap of the orbiting scroll; and

an injection passage extending through the base plate of the fixed scroll from an upper surface of the base plate to the lower surface of the base plate, the injection passage communicating with the compression chamber through an opening port,

the scroll lap of the fixed scroll defining the compression chamber being at least partly located inside the opening port in plan view of the fixed scroll.

[Claim 2]

The scroll compressor of claim 1,

20 wherein the scroll lap of the orbiting scroll has a groove longitudinally recessed from a tip of the scroll lap toward a base of the scroll lap, and includes raised portions defined by the groove,

wherein the scroll compressor further includes a seal received in the groove, and the seal is movable between the groove and the lower surface of the base plate of the fixed scroll, and

25

one of the raised portions adjacent to the injection passage is disposed such that an inner side surface of the raised portion is located outside the opening port.

[Claim 3]

The scroll compressor of claim 1 or 2,

5 wherein the injection passage has a substantially circular transverse cross-section, and

wherein the substantially circular transverse cross-section has a center located within two curves obtained by projecting flanks of the scroll lap onto the base plate.

10 [Claim 4]

The scroll compressor of any one of claims 1 to 3, wherein refrigerant used is R32 or 1,1,2-trifluoroethylene.

FIG. 1

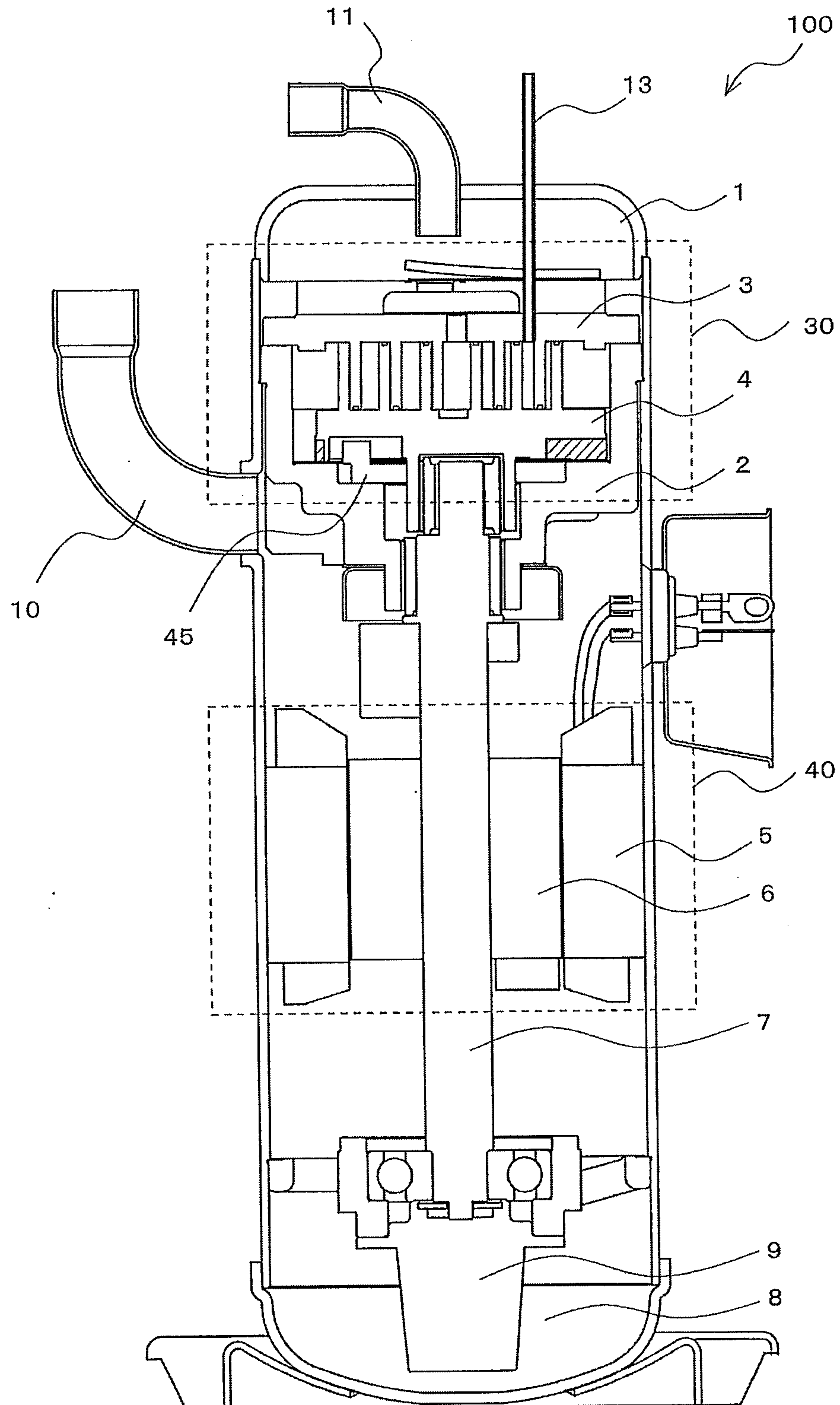


FIG. 2

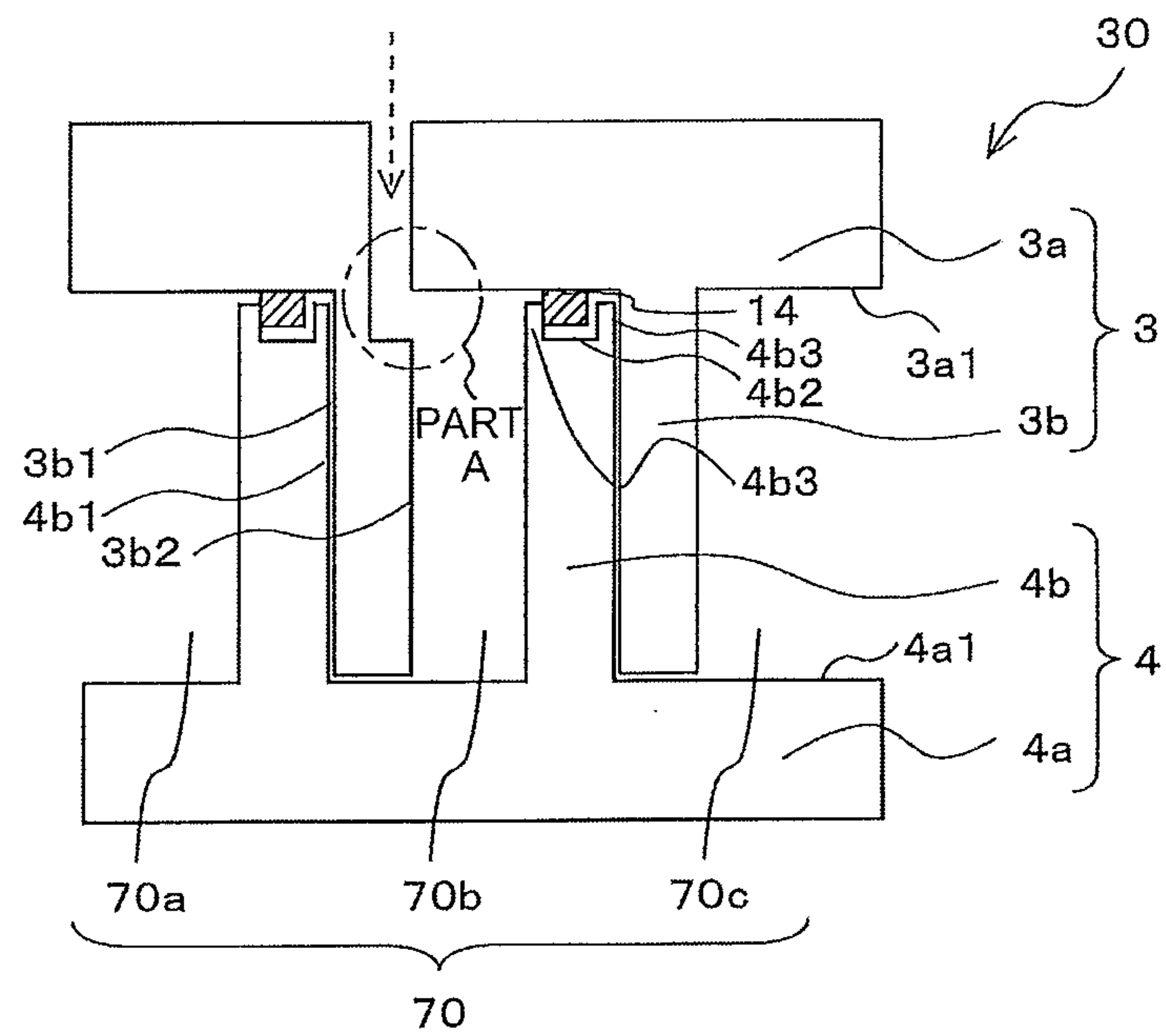


FIG. 3

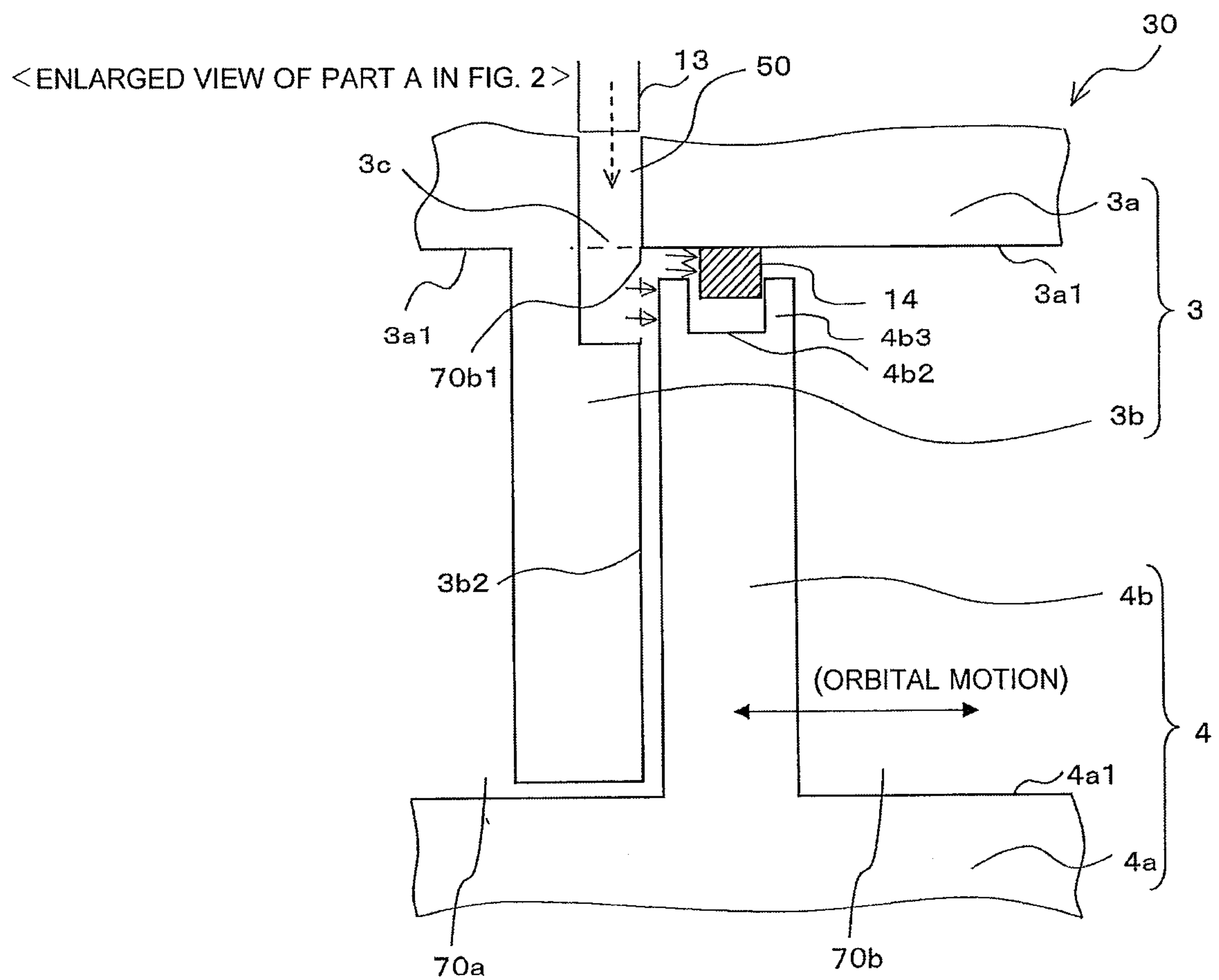


FIG. 4

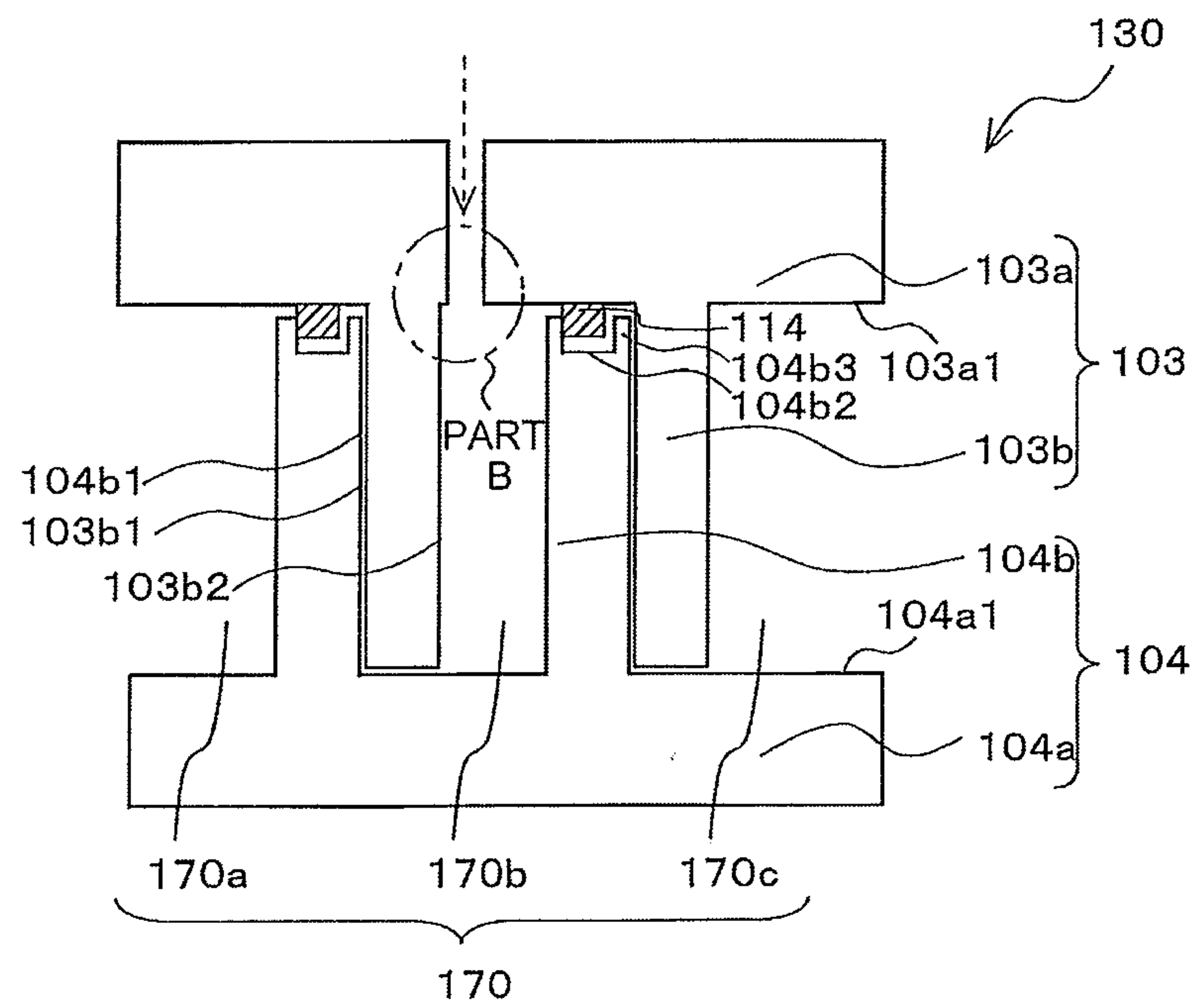


FIG. 5

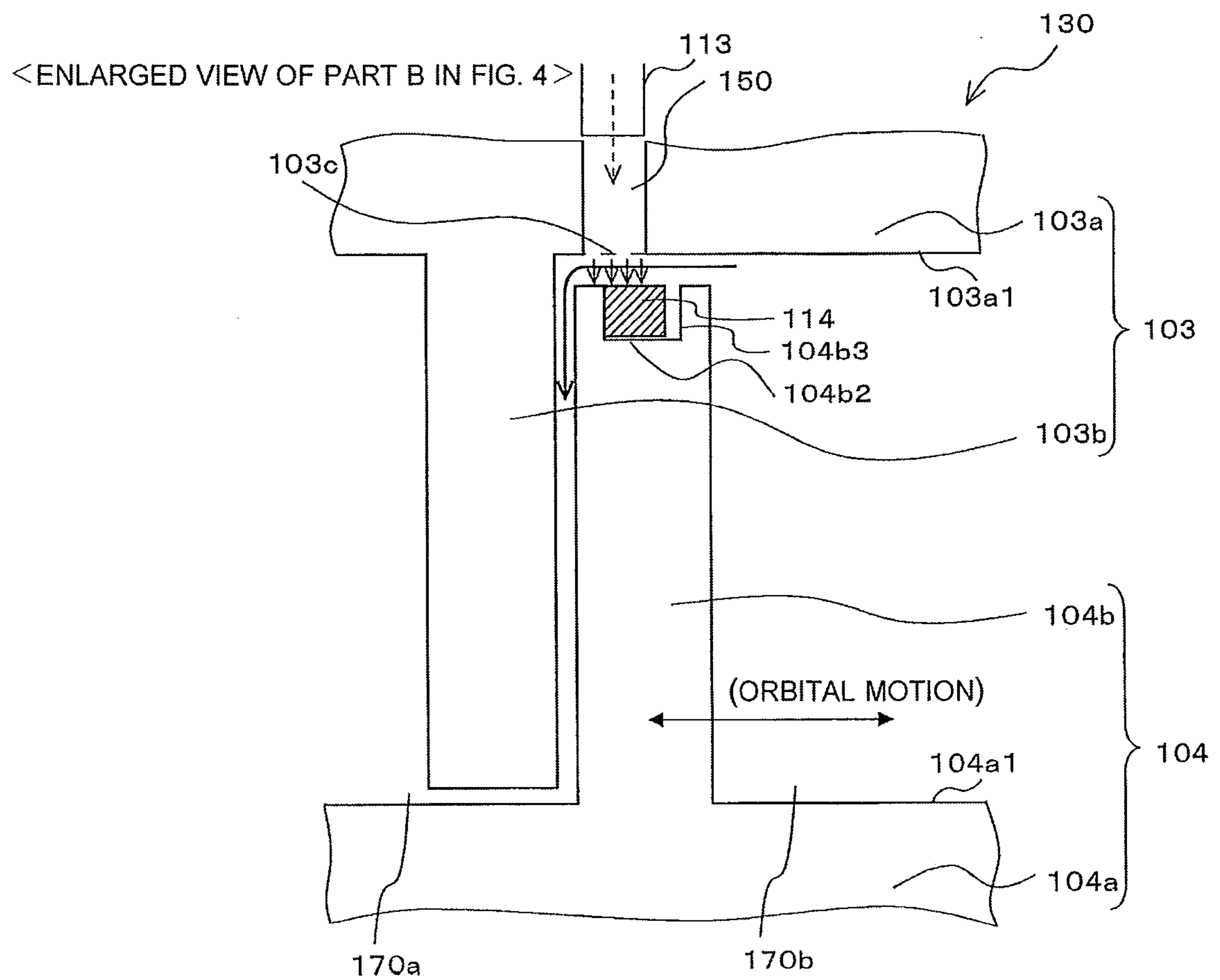
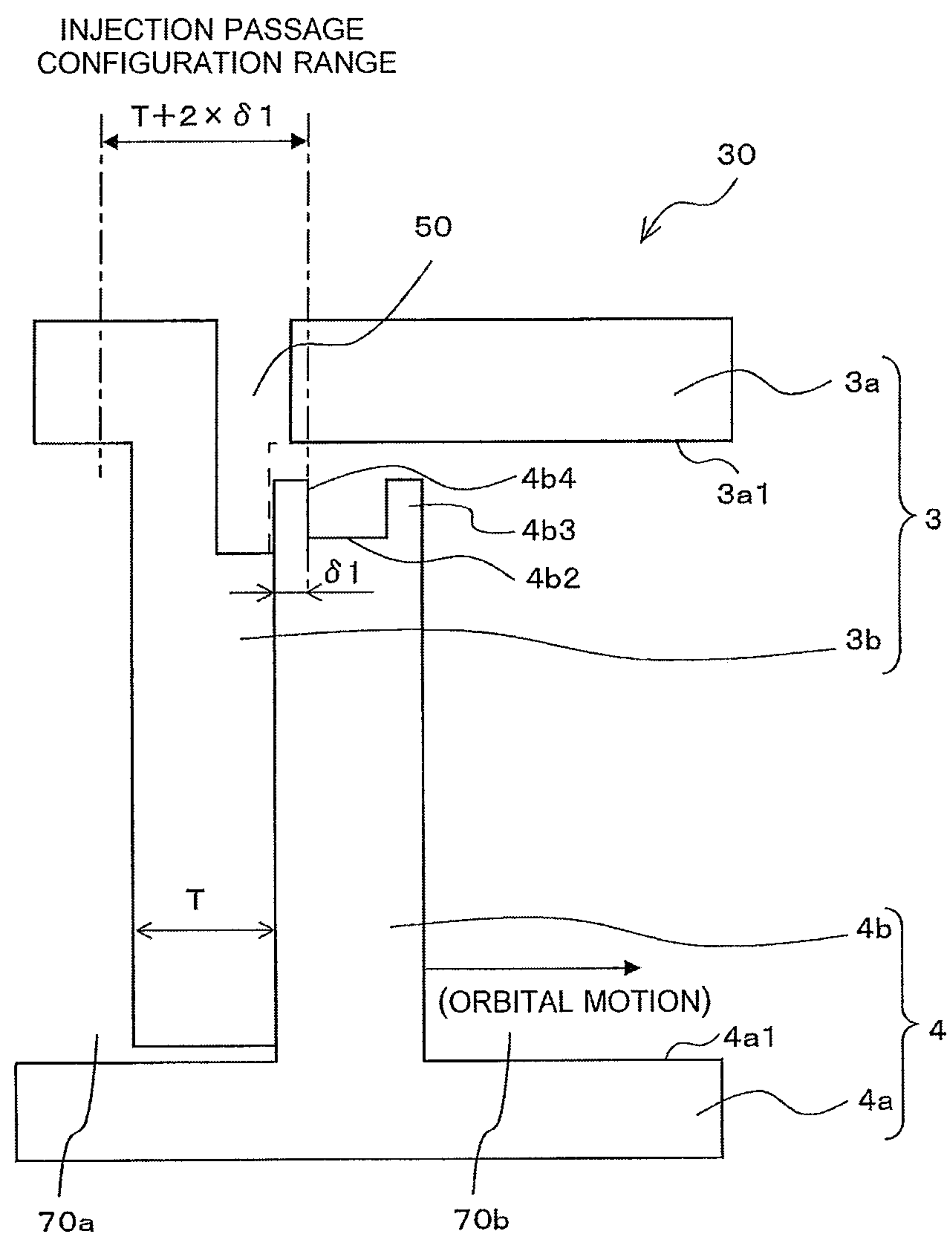


FIG. 6



< ENLARGED VIEW OF PART A IN FIG. 2 >

