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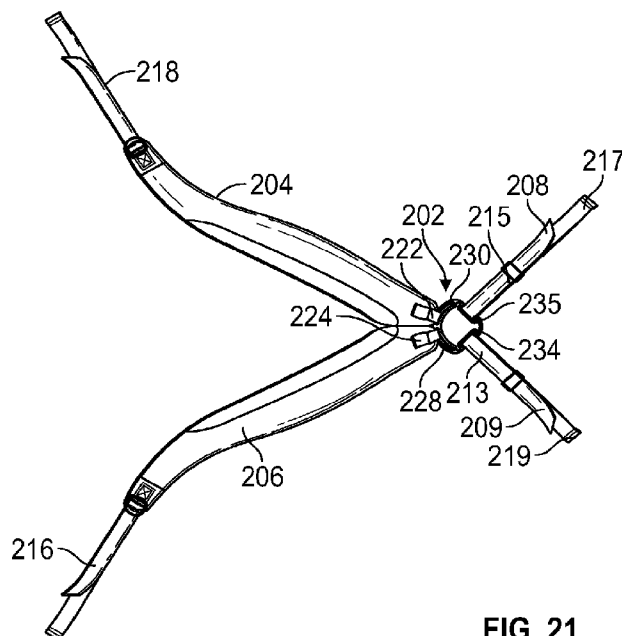


FIG. 21

(57) Abstract: Embodiments of bag having an adjustable carrying strap system and methods to manufacture such a bag are generally described herein. In some embodiments, the adjustable carrying strap system includes a plurality of carrying straps configured to be coupled to a bag at one end and a connector plate at the opposite end thereof to provide a self-centering capability to the bag, such as a golf bag. The connector plate comprises an arc region and an apex region opposite the arc region and defines a first arc slot and a second arc slot in the arc region and a first straight slot and a second straight slot within the apex region. In some embodiments, the connector plate defines a center slot defined between the first and second arc slots and the first and second straight slots.

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**UNITED STATES NON-PROVISIONAL PATENT APPLICATION
FOR
SYSTEMS AND METHODS FOR AN ADJUSTABLE STRAP SYSTEM
FOR A GOLF BAG**

RELATED APPLICATIONS

[0001] This claims the benefit of U.S. Provisional Patent Application No. 62/403,570, filed on October 3, 2016, the contents of which are entirely incorporated herewith.

FIELD

[0002] The present disclosure generally relates to an adjustable carrying strap system for bags.

BACKGROUND

[0003] Most golf bags may be in the form of a tubular fabric or leather container having a generally cylindrical configuration with a closed bottom end and an open top end through which golf clubs are inserted into and removed from the golf bag. Although golf bags are manufactured in a variety of sizes and materials so as to better suit various intended uses, golf bags are conventionally grouped into two basic classes. The first class of golf bags are generally larger and heavier golf bags designed to be carried by a pull cart or transported by a golf cart, while the second class of golf club bags are generally smaller and lighter golf bags designed to be carried by the individual during play.

[0004] In particular, the second class of golf bags are usually referred to as “carry bags” which are carried by the individual using a carrying strap arrangement that may be used to lift and carry the golf bag. Many carrying bags have a carrying strap arrangement consisting of either one or two carrying straps for lifting and carrying the golf bag on the individual’s shoulders. Specifically, a carrying strap arrangement having a pair of carrying straps may be arranged such that the first carrying strap crosses over the second carrying strap along a buckle that engages both carrying straps in a crossing fashion. This crossing arrangement using the buckle allows each carrying strap to be engaged to a respective shoulder of the

individual when carrying the golf bag. Typically, the buckle defines a plurality of slots arranged to require each carrying strap be threaded through the buckle to permit one carrying strap to cross over the other carrying straps, which restrains, prevents, or pinches the carrying straps from moving as the individual carries the golf bag. As such, periodic adjustment of one or more carrying straps may be required when the golf bag shifts as the individual carries the golf bag, thereby requiring the individual to place the golf bag down in order to manually adjust the carrying straps. However, manual adjustment of the carrying straps can be cumbersome and time consuming as the individual may need to place the golf bag down and take the time to make the necessary adjustments to the carrying straps.

[0005] It is with these observations in mind, among others, that various aspects of the present disclosure were conceived and developed.

BRIEF DESCRIPTION OF THE DRAWINGS

[0006] Corresponding reference characters indicate corresponding elements among the view of the drawings. The headings used in the figures do not limit the scope of the claims.

[0007] FIG. 1 is a perspective view of a golf bag coupled to an adjustable carrying strap system, according to aspects of the present disclosure;

[0008] FIG. 2 is a perspective view of a bag with the adjustable carrying strap system engaged to an individual, according to aspects of the present disclosure;

[0009] FIG. 3 is a perspective view of the golf bag with the adjustable carrying strap system engaged to an individual, according to aspects of the present disclosure;

[0010] FIG. 4 is a front plan view of a first embodiment of the connector plate, according to aspects of the present disclosure;

[0011] FIG. 5 is a rear plan view of the connector plate of FIG. 4, according to aspects of the present disclosure;

[0012] FIG. 6 is a side view of the connector plate of FIG. 4, according to aspects of the present disclosure;

[0013] FIG. 7 is an opposite side view of the connector plate of FIG. 4, according to aspects of the present disclosure;

[0014] FIG. 8 is an end view of the connector plate of FIG. 4, according to aspects of the present disclosure;

[0015] FIG. 9 is an opposite view of the connector plate of FIG. 4, according to aspects of the present disclosure;

[0016] FIG. 10 is a perspective front view of the connector plate of FIG. 4, according to aspects of the present disclosure;

[0017] FIG. 11 is a perspective rear view of the connector plate of FIG. 4, according to aspects of the present disclosure;

[0018] FIG. 12 is an enlarged front view of the adjustable carrying strap system showing the first carrying strap in overlapping relation with the second carrying strap engaged through the connector plate, according to aspects of the present disclosure;

[0019] FIG. **13A** is a cross sectional view of the adjustable carrying strap system taken along **13A-13A** of FIG. **12**, according to aspects of the present disclosure;

[0020] FIG. **13B** is a cross sectional view of the adjustable carrying strap system taken along **13B-13B** of FIG. **12**, according to aspects of the present disclosure;

[0021] FIG. **14** is an enlarged rear view of the adjustable carrying strap system showing the first carrying strap in overlapping relation with the second carrying strap engaged through the connector plate, according to aspects of the present disclosure;

[0022] FIG. **15** is a front view of the adjustable carrying strap system showing the second carrying strap being engaged through the connector plate and in overlapping relation with the first carrying strap, according to aspects of the present disclosure;

[0023] FIG. **16** is a front view of a second embodiment of the connector plate;

[0024] FIG. **17** is a rear view of the connector plate of FIG. **16**, according to aspects of the present disclosure;

[0025] FIG. **18** is a perspective view of the connector plate of FIG. **16**, according to aspects of the present disclosure;

[0026] FIG. **19** is a front view of a second embodiment of the adjustable carrying strap system showing the second carrying strap in overlapping relation with the first carrying strap engaged through the connector plate of FIG. **16**, according to aspects of the present disclosure;

[0027] FIG. **20** is a front view of a golf bag with an adjustable carrying strap system coupled to the connector plate of FIG. **16**, according to aspects of the present disclosure,

[0028] FIG. **21** is a front view of the adjustable carrying strap system of FIG. **20**;

[0029] FIG. **22** is an enlarged view of FIG. **21** showing the connector plate of FIG. **16** coupled to the carrying strap system, according to aspects of the present disclosure;

[0030] FIG. **23** is a front view of a golf bag with an adjustable carrying strap system coupled to the connector plate of FIG. **4**, according to aspects of the present disclosure;

[0031] FIG. **24** is front view of the adjustable carrying strap system of claim **23**, according to aspects of the present disclosure;

[0032] FIG. **25** is an enlarged view of FIG. **24** showing the connector plate of FIG. **4** coupled to the carrying strap system, according to aspects of the present disclosure;

[0033] FIG. **26** is a front view of a golf bag with an adjustable carrying strap system coupled to a third embodiment of the connector plate of FIG. **29**, according to aspects of the present disclosure;

[0034] FIG. **27** is a front view of the adjustable carrying strap system of FIG. **26**, according to aspects of the present disclosure;

[0035] FIG. **28** is an enlarged view of FIG. **27** showing the connector plate of FIG. **29** coupled to the carrying strap system;

[0036] FIG. **29** is a front view of the third embodiment of the connector plate shown in FIG. **26**, according to aspects of the present disclosure

[0037] FIG. **30** is a flow chart illustrating a method for manufacturing the golf bag with the adjustable carrying strap system described herein, according to aspects of the present disclosure.

[0038] Corresponding reference characters indicate corresponding elements among the various views of the drawings. The headings used in the figures should not be interpreted to limit the scope of the claims.

DETAILED DESCRIPTION

[0039] As described herein, a bag having an adjustable carrying strap system and methods of manufacturing such a bag with the adjustable carrying strap system is configured and arranged to allow the carrying straps (generally described as a first carrying strap and a second carrying strap) of the bag to automatically adjust without requiring manual intervention by the individual. The adjustable carrying strap system includes a connector plate that has a plurality of slots that define a first pathway and a second pathway configured to receive the first carrying strap and second carrying strap, respectively, in an overlapping configuration. The slots are arranged to define a first pathway for receiving the first carrying strap and a second pathway for receiving the second carrying strap. The connector plate is configured to avoid pinching or claspings the first and/or second carrying straps and configured to facilitate easier tightening of the first and second carrying straps. In addition, the first and second carrying straps, along with the connector plate, allow the bag to be shifted in a side-to-side movement or up-and-down movement to make adjustments to the position of the bag relative to the individual carrying the bag. The arrangement of the first and second carrying straps engaged to the connector plate allows for a self-centering of the bag while mounted on the back of the individual. The bag as disclosed may be any bag attached to an adjustable carrying strap system, such as a golf bag for carrying golf clubs. Referring to the drawings, embodiments of the adjustable carrying strap system are illustrated and generally indicated as **100**, **200** and **300** in FIGS. **1 - 30**.

[0040] Referring to FIG. **1**, a first embodiment of the adjustable carrying strap system, designated adjustable carrying strap system **100**, is shown. The adjustable carrying strap system **100** is connected to a bag **101** that may contain weighted objects. In many embodiments, the bag **101** may be a golf bag having an opening **140** in communication with a chamber **141** configured to receive one or more golf clubs **144** therein. As shown, the bag **101** may include an upper portion **156** formed adjacent the opening **140**, a middle portion **157** formed between the upper portion **156** and a lower portion **158**, which forms the bottom part of the bag **101**.

[0041] As shown in FIGS. **1-3**, the adjustable carrying strap system **100** includes a first carrying strap **104** and a second carrying strap **106** that overlap each

other in a crossing fashion when engaged to a connector plate **102**. The connector plate **102** is configured to allow the first and second carrying straps **104** and **106** to be adjustable relative to each other without any manual adjustment required by the individual such that the first and second carrying straps **104** and **106** move relative to each other along either axis **302** for the first carrying strap **104** or axis **300** for the second carrying strap **106** in response to the shifting of the bag **101** as shown in FIG. **12**.

[0042] Referring back to FIG. **1**, the first carrying strap **104** has an elongated configuration that defines a proximal portion **112** and an opposite distal portion **116**. Similarly, the second carrying strap **106** also has an elongated configuration that defines a proximal portion **114** and an opposite distal portion **118**. In some embodiments, the proximal portion **112** of the first carrying strap **104** may include a first shoulder pad **108** and the proximal portion **114** of the second carrying strap **106** may include a second shoulder pad **110** to provide a cushioning effect as the individual carries the bag **101**. In some embodiments, the proximal portion **114** of the second carrying strap **106** may be engaged with the distal portion **116** of the first carrying strap **104** at a first connector arrangement **126** to couple together the first and second carrying straps **104** and **106** adjacent or proximate to the lower portion **158** of the bag **101**. Similarly, the proximal portion **112** of the first carrying strap **104** may be engaged with the distal portion **118** of the second carrying strap **106** at a second connector arrangement **127** to couple together the first and second carrying straps **104** and **106** adjacent or proximate to the upper portion **156** of the bag **101**. However, in other embodiments the first and second carrying straps **104** and **106** may be separately connected to the bag **101** using additional connector arrangements. In some embodiments, the first and second connector arrangements **126** and **127** may be a ring and loop arrangement, an independent buckle, a hook fastener arrangement, and a snap-fit connector arrangement.

[0043] Referring to FIGS. **4-11**, the connector plate **102** is a modular component that may be added after-market to an existing bag **101**. The connector plate **102** is configured to permit the first and second carrying straps **104** and **106** to overlap each other along the connector plate **102** and adjust relative to each other without manual intervention when the bag **101** shifts as it is being carried or as the bag **101** changes position relative to an individual carrying the bag **101** as illustrated in FIGS. **2** and **3**. The connector plate **102** includes a connector plate body **120**

defined by a front surface **122** and an opposite rear surface **123** collectively defining an arc region **124** and an apex region **125** that together form a general pre-shaped configuration. In some embodiments, the connector plate **102** may have a symmetrical configuration, an asymmetrical or tapered configuration, or a combination symmetrical and asymmetrical or tapered configuration, although the apparatus, articles of manufacture, and methods described herein are not limited in this regard. For example, the connector plate **102** may have a square configuration, a circular configuration, an oval configuration, and a rectangular configuration or a combination thereof.

[0044] As shown in FIG. 4, the circumference of the connector plate body **120** is defined by a peripheral edge **121** collectively formed by a first side **132**, a second side **133**, and a curved side **139**. In some embodiments, the arc region **124** forms the upper half or portion of the connector plate body **120** defined above the latitudinal axis **308**, while the apex region **125** forms the lower half or portion of the connector plate body **120** defined below the latitudinal axis **308**. The apex region **125** further defines an apex **138** formed by the first and second sides **132** and **133** of the connector plate body **120**.

[0045] In some embodiments, the arc region **124** defines a first arc arm **136** formed adjacent a first arc slot **128** and a second arc arm **137** formed adjacent a second arc slot **130**. A bridge **142** is formed between the first and second arc arms **136** and **137**. In addition, a center slot **131** is defined between the first and second arc slots **128** and **130** and first and second straight slots **134** and **135**. In addition, the apex region **125** defines a first straight slot **134** formed in parallel relation relative to the first side **132** of the apex region **125** and a second straight slot **135** formed in parallel relation relative to the second side **133** of the apex region **125** and in perpendicular relation relative to the first straight slot **134**. In some embodiments, a front recess portion **143** is formed along the front surface **122** of the connector plate body **120** and a rear recess portion **145** is formed along the rear surface **123** of the connector plate body **120** as shown in FIGS. 4 and 5.

[0046] As shown in FIGS. 12, 13A and 14, in one arrangement of coupling the first carrying strap **104** to the connector plate **102** the first carrying strap **104** is received through the first straight slot **134**, extends across the rear recess **145**, and is received through the second arc slot **130** when engaging the first carrying strap **104** to the connector plate body **120** along the first pathway. Referring specifically to

FIG. **13A**, in this arrangement the first carrying strap **104** extends along an upper plane **400** that is adjacent to and in parallel relation to the front surface **122** of the connector plate body **120** to a lower plane **402** that is adjacent to and in parallel relation to the rear surface **123** of the connector plate body **120** before exiting the connector plate body **120** back along the upper plane **400**.

[0047] As shown in FIGS. **12**, **13B**, and **14**, the second carrying strap **106** is received through the first arc slot **128**, extends through the center slot **131**, and is received through the second straight slot **135** when engaging the second carrying strap **106** to the connector plate body **120** along the second pathway. Referring specifically to FIG. **13B**, in this arrangement the second carrying strap **106** extends along the upper plane **400** to the lower plane **402** and back to the upper plane **400** before exiting the connector plate body **120** along the lower plane **402**.

[0048] Referring back to FIGS. **13A**, **13B** and **14**, the upper plane **400** is defined adjacent or proximate to the front surface **122** of the connector plate body **120** and extends in parallel fashion to the first pathway along longitudinal axis **302** and the second pathway along latitudinal axis **300**. When the first carrying strap **104** crosses over the second carrying strap **106** along the connector plate **102**, both the first and second carrying straps **104** and **106** are disposed adjacent or proximate to the lower plane **402**. As shown in FIG. **15**, when assembling the adjustable carrying strap system **100**, the first carrying strap **104** may be received along the first pathway in direction **C**, while the second carrying strap **106** may be received along the second pathway in direction **D**; however, in other embodiments, the insertion of the first and second carrying straps **104** and **106** along the first and second pathways may be in a direction opposite to directions **C** and **D**, respectively.

[0049] In some embodiments, the connector plate **102** includes two slots or openings defined along the upper part of the connector plate body **120** and a slot or opening defined in the middle part of the connector plate body **120** and two slots defined along the lower part of the connector plate body **120**. This 2-1-2 arrangement of slots or openings along the connector plate body **120** defines a first pathway in transverse orientation with a second pathway along two different planes that extend above and below the front and rear surfaces of the connector plate body **120**, respectively, and allow the first and second carrying straps to overlap.

[0050] As shown in FIG. **6**, in some embodiments the connector plate **102** may have a length **700** that is in a range between 75 mm to 89.5 mm corresponding

to the overall length of the connector plate body **120**. Referring to FIG. **8**, in some embodiments the connector plate **102** may have a height **702** defined between the bridge **142** and the apex **138** that is in a range between 64 mm to 76 mm and a width **704** of 5 mm. Referring to FIG. **4**, in some embodiments the first and second arc slots **128** and **130** may have a length **706** that is in a range between 30.5 mm to 42.5 mm and the first and second straight slots **134** and **135** may have a length **710** of that is in the range between 26 mm to 30.5 mm. In addition, the first and second arc slots **128** and **130** may have a width **708** of 5 mm and the first and second straight slots **134** and **135** may have a width **712** of 5 mm. Finally, the center slot **131** may have a length **714** of 30.5 mm and a width **716** of 5 mm.

[0051] In some embodiments, the lengths **706** of the first and second arc slots **128** and **130** are longer than the width of the first and second carrying straps **104** and **106** which allows the first carrying strap **104** to shift in a side-by-side movement **A** and the second carrying strap **106** to shift in a similar side-by-side movement **B** as illustrated in FIG. **14**. The side-by-side movements **A** and/or **B** allow for angle adjustments to the first carrying strap **104** and/or second carrying strap **106** as the individual carrying the bag **101** uses a side-by-side movement and/or up-and-down movement of the bag **101** to make such adjustments.

[0052] One method of manufacturing the bag **101** with the adjustable carrying strap system **100** for a golf bag **101** is illustrated in FIGS. **15** and **30**. Referring specifically to the flow chart in FIG. **30**, at block **500** the method comprises forming a golf bag **101** having an upper portion **156**, a middle portion **157**, and a lower portion **158** in which the upper portion **156** of the golf bag **101** forms an opening **140** in communication with a chamber **141** configured to receive one or more weighted objects, such as golf clubs **144**. At block **502**, the method comprises forming a first carrying strap **104** having a proximal portion **112** and a distal portion **116**. At block **504**, the method comprises forming a second carrying strap **106** defining a proximal portion **114** and a distal portion **118**. At block **506**, the method comprises forming a connector plate **102** having a connector plate body **120** defining a peripheral edge **121** forming a first side **132**, a second side **133** and a curved side **139** that form an arc region **124** and an apex region **125**, respectively. At block **508**, the method comprises forming a first arc slot **128** and a second arc slot **130** proximate the curved side **139** of the arc region **124**. At block **510**, the method comprises forming a first straight slot **134** proximate the first side **132** of the apex

region **125** and a second straight slot **135** proximate the second side **133** of the apex region **125**. At block **512**, the method comprises inserting the first carrying strap **104** through the first straight slot **134** and the second arc slot **130** such that the first carrying strap **104** extends directly over the rear recess **145** of the rear surface **123** along the first pathway. At block **514**, the method comprises inserting the second carrying strap **106** through the first arc slot **128**, the center slot **131** and the second straight slot **135** along the second pathway. In this arrangement of the first and second carrying straps **104** and **106**, the second carrying strap **106** overlaps the first carrying strap **104** in a transverse orientation. At block **516**, the method comprises attaching the proximal portion **112** of the first carrying strap **104** to the upper portion **156** of the bag **101** and attaching the distal portion **116** of the first carrying strap **104** to the lower portion **158** of the bag **101**. At block **518**, the method comprises attaching the proximal portion **114** of the second carrying strap **106** to the upper portion **156** of the bag **101** and attaching the distal portion **118** of the second carrying strap **106** to the lower portion **158** of the bag **101**. In addition, the first and second carrying straps **104** and **106** may move relative to each other such that each respective first and second carrying strap **104** and **106** automatically adjusts without manual intervention by the individual whenever the bag **101** shifts as the individual is carrying the bag **101**.

[0053] In some embodiments, the connector plate body **120** may be formed using a molding process, a stamping process, a milling process, and a combination thereof. In some embodiments, the connector plate body **120** may be made from a plastic, metal, or a composite material.

[0054] Referring to FIGS. **16-19**, a second embodiment of an adjustable carrying strap system, designated **200**, is illustrated. Similar to the connector plate **102**, the connector plate **202** is a modular component that may be added after-market to an existing bag **101** (FIG. **1**). The connector plate **202** is also configured to permit the first and second carrying straps **204** and **206** to overlap each other along the connector plate **202** and move relative to each other without manual intervention when the bag **101** shifts as it is being carried or as the bag **101** changes position relative to an individual carrying the bag **101**. As shown, the connector plate **202** includes a connector plate body **220** defined by a front surface **222** and an opposite rear surface **123** collectively defining an arc region **224** and an apex region **225**. In some embodiments, the connector plate **202** may have a symmetrical configuration,

an asymmetrical or tapered configuration, or a combination symmetrical and asymmetrical or tapered configuration, although the apparatus, articles of manufacture, and methods described herein are not limited in this regard. For example, the connector plate **202** may have a square configuration, a circular configuration, an oval configuration, and a rectangular configuration.

[0055] As shown in FIG. **16**, the circumference of the connector plate body **220** is defined by a peripheral edge **221** collectively formed by a first side **232**, a second side **233**, and a curved side **239**. The arc region **224** forms the upper half or portion of the connector plate body **220** defined above the latitudinal axis **310**. The apex region **225** forms the lower half and/or portion of the connector plate body **220** defined below the latitudinal axis **310**. As shown, an apex **238** is formed between the first and second sides **232** and **233** of the connector plate body **220**.

[0056] In some embodiments, the arc region **224** defines a first arc arm **236** formed adjacent to the first arc slot **228** and a second arc arm **237** formed adjacent the second arc slot **230** with a bridge **242** formed between the first and second arc arms **236** and **237**. In this embodiment, the connector plate body **220** does not include a center slot **131**. As further shown, the apex region **225** defines a first straight slot **234** formed along the first side **232** and a second straight slot **235** formed along the second side **233** and in perpendicular relation relative to the first straight slot **234**. In some embodiments, a front recess portion **243** is formed along the front surface **222** of the connector plate body **220** and a rear recess **245** is formed along the rear surface **223** of the connector plate body **220**.

[0057] Referring to FIG. **19**, in some embodiments the first straight slot **234** and the second arc slot **230** collectively define a first pathway along the connector plate body **220** configured to receive the first carrying strap **204**, while the first arc slot **228** and the second straight slot **235** collectively define a second pathway along the connector plate body **220** configured to receive the second carrying strap **206**. In some embodiments, the first pathway extends along an axis **306** and the second pathway extends along an axis **304** that is oriented substantially perpendicular to axis **306** to form an overlapping configuration between the first and second carrying straps **204** and **206**.

[0058] As further shown, in one arrangement of coupling the first carrying strap **204** to the connector plate **202** the first carrying strap **204** is received through the first straight slot **234**, extends across the rear recess **245** of the rear surface **223**,

and is received through the second arc slot **230** when engaging the first carrying strap **204** to the connector plate body **220** along the first pathway. In one arrangement of coupling the second carrying strap **204** to the connector plate **202** the second carrying strap **206** is received through the first arc slot **228**, extends across the front recess portion **243** of the front surface **222**, and is received through the second straight slot **235** when engaging the second carrying strap **206** to the connector plate body **220** along the second pathway.

[0059] The operation and functionality of the adjustable carrying strap system **200** are substantially the same as the adjustable carrying strap system **100** discussed above. In particular, the adjustable carrying strap system **200** allows for angle adjustments to the first carrying strap **204** and/or second carrying straps **206** as the individual carrying the bag **101** uses a side-by-side movement and/or up-and-down movement of the bag **101** to make such adjustments.

[0060] Referring to FIGS. **20-22**, another embodiment of the adjustable carrying strap system **200** for coupling with the connector plate **202** is illustrated. In some embodiments, the adjustable carrying strap system **200** is coupled to a golf bag **201** through a first carrying strap **204**, a second carrying strap **206**, a third carrying strap **208** and a fourth carrying strap **209**. Specifically, the first carrying strap **204** defines a proximal portion **218** coupled to the golf bag **201** along a first slot **210** and a distal portion **222** coupled to the connector plate **202** in a loop configuration through the second arc slot **230**. The second carrying strap **206** defines a proximal portion **220** coupled to a quick-release buckle clip arrangement **216** (shown in phantom) attached to the golf bag **201** and a distal portion **224** coupled to the connector plate **202** in a loop configuration through the first arc slot **228**. Alternatively, the proximal portion **220** of the second carrying strap **206** may be sewn directly to the body of the golf bag **201** rather than coupled to the quick-release buckle clip arrangement **216**. In addition, the third carrying strap **208** defines a proximal portion **217** coupled to the golf bag **201** along a second slot **212** and a distal portion **215** coupled to the connector plate **202** in a loop configuration through the second straight slot **235**. The fourth carrying strap **209** defines a proximal portion **219** coupled to the golf bag **201** through a third slot **214** and a distal portion **213** coupled to the connector plate **202** in a loop configuration through the first straight slot **234**. In some embodiments, the proximal portion **219** of the fourth carrying strap **209** may be inserted through the third slot **214** for operative engagement with a pair

of deployable legs (not shown) attached to the golf bag **201** which are retracted by the fourth carrying strap **209** when lifted upward onto the shoulders of the individual carrying the golf bag **201**.

[0061] In some embodiments, a free end of the distal portion **215** of the third carrying strap **208** can be sewn to the remainder of the distal portion **215**. In other embodiments, the free end of the distal portion **215** of the third carrying strap **208** can be coupled to the remainder of the distal portion **215** using a clasp, an adhesive, or any other suitable mechanism. Further, in some embodiments, a free end of the distal portion **213** of the fourth carrying strap **209** can be sewn to the remainder of the distal portion **213**. In other embodiments, the free end of the distal portion **213** of the fourth carrying strap **209** can be coupled to the remainder of the distal portion **213** using a clasp, an adhesive, or any other suitable mechanism.

[0062] In some embodiments, the free ends of the proximal portions **217** and **218** may be configured in an overlapping fashion to allow passage through the respective first and second slots **210** and **212** in a first orientation (e.g., parallel orientation relative to the respective slots **210** and **212**), while preventing passage of the free ends of the proximal portions **217** and **218** back through the respective first and second slots **210** and **212** when the free ends are in a second orientation (e.g., perpendicular orientation relative to the respective slots **210** and **212**). In this arrangement, the proximal portions **217** and **218** establish a secure engagement with the body of the golf bag **201**.

[0063] In some embodiments, the distal portion **215** of the third carrying strap **208** and the distal portion **213** of the fourth carrying strap **209** may each include a ladder lock to provide an easier way of adjusting the respective lengths of the third and fourth straps **208** and **209**. In some embodiments, the proximal portions **216** and **218** may include a strap tightness adjustment ladder lock to adjust the respective lengths of the first and second carrying straps **204** and **206**.

[0064] The arrangement of the first carrying strap **204**, the second carrying strap **206**, third carrying strap **208**, and fourth carrying strap **209** coupled to the connector plate **202** as described above provides a self-centering function for the golf bag **201** when mounted onto the shoulders of the individual.

[0065] Referring to FIGS. **23-25**, another embodiment of the adjustable carrying strap system **100** for coupling with the connector plate **102** is illustrated. In some embodiments, the adjustable carrying strap system **100** is coupled to the

connector plate **102** through a first carrying strap **104**, a second carrying strap **106**, and a third carrying strap **105**. Specifically, the first carrying strap **104** defines a proximal portion **170** coupled to the golf bag **101** along a first slot **180** and a distal portion **168** coupled to the connector plate **102** in a loop configuration through the second arc slot **130**. The second carrying strap **106** defines a proximal portion **176** coupled to a quick-release buckle clip arrangement **184** attached to the golf bag **101** or sewn directly to the golf bag **101** and a distal portion **166** coupled to the connector plate **102** in a loop configuration through the first arc slot **128**. The third carrying strap **105** defines a proximal portion **172** coupled to the golf bag **101** through a second slot **182** and a distal portion **174** coupled to the golf bag **101** through a third slot **183**. In some embodiments, the proximal portion **174** of the third carrying strap **105** may be inserted through the third slot **183** for operative engagement with a pair of deployable legs (not shown) attached to the golf bag **101** which are retracted by the third carrying strap **105** when lifted upward onto the shoulders of the individual carrying the golf bag **101**. In addition, a middle portion of the third carrying strap **105** defined between the proximal portion **172** and distal portion **174** is coupled to the connector plate **102**. In some embodiments, the third carrying strap **105** may be inserted through the first straight slot **134**, the center slot **131**, and through the second straight slot **135** such that the third carrying strap **105** forms a perpendicular configuration between the portion of the third carrying strap **105** received through the first straight slot **134** and the portion of the third carrying strap **105** received through the second straight slot **135** which allows the third carrying strap **105** to slide relative to the connector plate **102** when manually adjusted by the individual.

[0066] In some embodiments, the free ends of the proximal portions **170** and **172** may be configured in an overlapping fashion to allow passage through the respective first and second slots **180** and **182** in a first orientation (e.g., parallel orientation relative to the respective slots **180** and **182**), while preventing passage of the free ends of the proximal portions **170** and **172** back through the respective first and second slots **180** and **182** when the free ends are in a second orientation (e.g., perpendicular orientation relative to the respective slots **180** and **182**). In this arrangement, the proximal portions **170** and **172** establish a secure engagement with the body of the golf bag **101**. The arrangement of the first carrying strap **104**, the second carrying strap **106** and the third carrying strap **105** coupled to the connector plate **102** as described above provides a self-centering function for the golf bag **101**

when mounted onto the shoulders of the individual. In the alternative, the free ends of the proximal portions **170** and **172** may be sewn or otherwise attached to the golf bag **101**.

[0067] Referring to FIGS. **26-29**, another embodiment of the adjustable carrying strap system, designated **300**, is illustrated. As shown in FIG. **29**, a third embodiment of the connector plate **302** forms a generally square-like body **320** that defines a first side **330**, a second side **332**, a third side **334** and a fourth side **336**. As shown, the connector plate **302** defines a first straight slot **326** formed in parallel orientation relative to the first side **330**, a second straight slot **324** formed in parallel orientation relative to the second side **332**, a third straight slot **328** formed in parallel orientation relative to the third side **336**, and a fourth straight slot **332** formed in parallel orientation relative to the fourth side **334**. In some embodiments, the connector plate **302** may define a central aperture **350** with respective curved slots **352** and **354** defined on both sides of the central aperture **350**.

[0068] As shown in FIGS. **26-28**, the adjustable carrying strap system **300** is coupled to a golf bag **301** through a first carrying strap **304**, a second carrying strap **306**, a third carrying strap **308** and a fourth carrying strap **310**. Specifically, the first carrying strap **304** defines a proximal portion **370** coupled to the golf bag **301** through a first slot **380** and a distal portion **368** coupled to the connector plate **302** in a loop configuration through the first straight slot **326**. As shown, the second carrying strap **306** defines a proximal portion **376** coupled to a quick-release buckle clip arrangement **384** (shown in phantom) attached to the golf bag **301**, or alternatively sewn directly to the body of the golf bag **301**, and a distal portion **366** coupled to the connector plate **302** in a loop configuration through the second straight slot **322**. The third carrying strap **308** defines a proximal portion **372** coupled to the golf bag **301** through a second slot **382** and a distal portion **378** coupled to the connector plate **302** through the straight slot **324**. In some embodiments, the fourth carrying strap **310** defines a distal portion **377** coupled to the connector plate **302** in a loop configuration through the fourth straight slot **328** and a proximal portion **374** inserted through the third slot **383** for operative engagement with a pair of deployable legs (not shown) attached to the golf bag **301** which are retracted by movement of the fourth carrying strap **310** when lifted upward onto the shoulder of the individual carrying the golf bag **301**.

[0069] In some embodiments, a free end of the distal portion **378** of the third carrying strap **308** can be sewn to the remainder of the distal portion **378**. In other embodiments, the free end of the distal portion **378** of the third carrying strap **308** can be coupled to the remainder of the distal portion **378** using a clasp, an adhesive, or any other suitable mechanism. Further, in some embodiments, a free end of the distal portion **377** of the fourth carrying strap **310** can be sewn to the remainder of the distal portion **377**. In other embodiments, the free end of the distal portion **377** of the fourth carrying strap **310** can be coupled to the remainder of the distal portion **377** using a clasp, an adhesive, or any other suitable mechanism.

[0070] In some embodiments, the free ends of the proximal portions **370** and **372** may be configured in overlapping fashion to allow passage through the respective first and second slots **380** and **382** in a first orientation (e.g., parallel orientation relative to the respective slots **380** and **382**), while preventing passage of the free ends of the proximal portions **370** and **372** back through the respective first and second slots **380** and **382** when the free ends are in a second orientation (e.g., perpendicular orientation relative to the respective slots **380** and **382**). In this arrangement, the proximal portions **370** and **372** establish a secure engagement with the body of the golf bag **301**.

[0071] The arrangement of the first carrying strap **304**, the second carrying strap **306**, the third carrying strap **308**, and the fourth carrying strap **310** coupled to the connector plate **102** as described above provides a self-centering function for the golf bag **301** when mounted onto the shoulders of the individual.

[0072] In some embodiments, the connector plate **302** may have a length **718** of 63 mm and a height **720** of 63 mm, while the first, second, third, and fourth slots **322**, **324**, **326** and **328** each have a length **722** of 26 mm.

[0073] In same embodiments, the bags **101**, **201** and **301** may be able to carry or transport weighted objects. The weighted objects may be any item that can fit into the bags **101**, **201** and **301** including, but not limited to, golf clubs including iron-type golf clubs, wood-type golf clubs, and putter-type golf clubs, books, supplies, clothes, carpentry tools, architect tools, bowling ball, survey tools, computers and computer related accessories, papers, documents, art supplies, weapons, shoes, and food supplies. The bags **101**, **201** and **301** may be in any configuration or shape as long as it is connected to the adjustable carrying strap systems **100**, **200** and **300**. In some embodiments, the bags **101**, **201** and **301** may be generally a golf bag, an

elongated duffle bag, a backpack, a bowling bag, a backpack, a computer bag, a rucksack, or a suitcase.

[0074] In addition, the bags **101**, **201** and **301** may be made from a variety of materials, such as leather, synthetic rubber, neoprene, polyethylene, polyurethane, acrylonitrile butadiene styrene, plastic, fabric material, or combinations thereof. In addition, the carrying straps **104/106/105**, **204/206/208/209**, and **304/306/308/310** may also be made from a variety of materials, such as leather, synthetic rubber, neoprene, polyethylene, polyurethane, acrylonitrile butadiene styrene, plastic, fabric material, or combinations thereof. The apparatus, articles of manufacture, and methods described herein are not limited in this regard.

[0075] Clause 1: A connector plate comprising a connector plate body comprising a front surface and a rear surface defined opposite the front surface, the front and rear surfaces collectively defining an upper region and a lower region. The connector plate further comprising a first slot defined proximate a first side of the upper region, a second slot defined proximate a second side of the upper region opposite the first side of the upper region, a third slot defined proximate a first side of the lower region, and a fourth slot defined proximate a second side of the lower region opposite the first side of the lower region. The first slot, second slot, third slot, and fourth slot are configured to receive a first carrying strap, a second carrying strap, a third carrying strap, and a fourth carrying strap respectively.

[0076] Clause 2: The connector plate of clause 1, wherein the first slot has an arcuate configuration and is defined proximate the side of the first side of the upper region; the second slot has an arcuate configuration and is defined proximate the second side of the upper region; the third slot is a straight slot defined proximate the first side of the lower region; the fourth slot is a straight slot defined proximate the second side of the lower region; the first side and the second side of the upper region are curved; and the first side of the upper region is conjoined with the second side of the upper region to form a continuous arcuate shape.

[0077] Clause 3: The connector plate of clause 1, wherein the first slot is a straight slot defined proximate the first side of the upper region; the second slot is a straight slot defined proximate the second side of the upper region; the third slot is a straight slot defined proximate the first side of the lower region; the fourth slot is a straight slot defined proximate the second side of the lower region; the first side of the upper region is opposite the second side of the lower region, and the second

side of the upper region is opposite the first side of the lower region; the first slot is formed in parallel orientation relative to the first side of the upper region, the second slot is formed in parallel orientation relative to the second side of the upper region, the third slot is formed in parallel orientation relative to the first side of the lower region, and the fourth slot is formed in parallel orientation relative to the second side of the lower region.

[0078] Clause 4: The connector plate of clause 1, wherein the upper region forms an upper half of the connector plate body and the lower region forms a lower half of the connector plate body.

[0079] Clause 5: The connector plate of clause 1, wherein a center slot is defined between the upper region adjacent the lower region.

[0080] Clause 6: The connector plate of clause 5, wherein the first slot, the center slot and fourth slot are aligned along a first axis and wherein the third slot and the second slot are aligned along a second axis.

[0081] Clause 7: The connector plate of clause 6, wherein the first axis is in transverse relation relative to the second axis.

[0082] Clause 8: The connector plate of clause 2, wherein the first slot is in alignment with the second slot.

[0083] Clause 9: The connector plate of clause 2, further comprising a bridge defined between the first slot and the second slot.

[0084] Clause 10: The connector plate of clause 3, wherein the third slot is in perpendicular relation relative to the fourth slot.

[0085] Clause 11: The connector plate of clause 1, wherein the first slot and the second slot each have respective lengths greater than each respective lengths of the third slot and the fourth slot.

[0086] Clause 12: The connector plate of clause 5, wherein the center slot is defined between the first and second arc slots and the first and second straight slots.

[0087] Clause 13: The connector plate of clause 5, wherein a center slot is defined between the upper region and the adjacent lower region, and the center slot is configured to receive a carrying strap.

[0088] Clause 14: A carrying strap system for a golf bag comprising a plurality of carrying straps comprising a first carrying strap, a second carrying strap, a third carrying strap, a fourth carrying strap. The carrying strap system further

comprising a connector plate comprising a connector plate body engaged to the first carrying strap, the second carrying strap, the third carrying strap, and the fourth carrying strap. The connector plate further comprising a front surface, a rear surface formed opposite the front surface, the front surface and the rear surface collectively defining a first side, a second side, a third side and a fourth side, wherein the first side is formed opposite the third side, and wherein the second side is formed opposite the fourth side, and a first slot, a second slot, a third slot, and a fourth slot collectively formed by the front surface and rear surface. The connector plate embodiment wherein the first slot is formed in parallel orientation relative to the first side, the second slot is formed in parallel orientation relative to the second side, the third slot is formed in parallel orientation relative to the third side, and the fourth slot is formed in parallel orientation relative to the fourth side.

[0089] Clause 15: The carrying strap system of clause 14, comprising the connector plate wherein the first slot and second slot are in an upper region of the connector plate body, and the third slot and the fourth slot are in a lower region of the connector plate body, the first side and the second side of the upper region are curved; and the first side of the upper region is conjoined with the second side of the upper region to form a continuous arcuate shape.

[0090] Clause 16: The carrying strap system of clause 15, comprising the connector plate wherein, the first slot has an arcuate configuration and is defined proximate the side of the first side of the upper region, the second slot has an arcuate configuration and is defined proximate the second side of the upper region, the third slot is a straight slot defined proximate the first side of the lower region, and the fourth slot is a straight slot defined proximate the second side of the lower region.

[0091] Clause 17: The carrying strap system of clause 14, comprising the connector plate wherein, the first slot is formed in parallel orientation relative to the first side of the upper region, the second slot is formed in parallel orientation relative to the second side of the upper region, the third slot is formed in parallel orientation relative to the first side of the lower region, and the fourth slot is formed in parallel orientation relative to the second side of the lower region, and the first side of the upper region is opposite the second side of the lower region, and the second side of the upper region is opposite the first side of the lower region.

[0092] Clause 18: The carrying strap system of clause 17, comprising the connector plate wherein the first slot is a straight slot defined proximate the first side

of the upper region, the second slot is a straight slot defined proximate the second side of the upper region, the third slot is a straight slot defined proximate the first side of the lower region, and the fourth slot is a straight slot defined proximate the second side of the lower region.

[0093] Clause 19: The carrying strap system of clause 14, wherein the first carrying strap is coupled to the first slot in a loop configuration, the second carrying strap is coupled to the second slot in a loop configuration, the third carrying strap is coupled to the third slot in a loop configuration, and the fourth carrying strap is coupled to the fourth slot in a loop configuration.

[0094] Clause 20: A bag comprising an elongated body having a first upper portion defining an opening in communication with a chamber configured to receive one or more golf clubs therein. The bag further comprising an adjustable carrying strap coupled to the bag, the adjustable carrying straps system comprising a first carrying strap, a second carrying strap, a third carrying strap, and a fourth carrying strap, each of the first carrying strap, second carrying strap, third carrying strap, and fourth carrying strap defining a respective proximal portion attached to the elongated body. The bag further comprising a connector plate engaged to a respective distal portion of the first carrying strap, the second carrying strap, the third carrying strap and the fourth carrying strap. The connector plate comprising a front surface, a rear surface formed opposite the front surface, the front surface and the rear surface collectively defining a first side, a second side, a third side and a fourth side, wherein the first side is formed opposite the third side, and wherein the second side is formed opposite the fourth side, and a first slot, a second slot, a third slot, and a fourth slot collectively formed by the front surface and rear surface. The connector plate embodiment wherein the first slot is formed in parallel orientation relative to the first side, the second slot is formed in parallel orientation relative to the second side, the third slot is formed in parallel orientation relative to the third side, and the fourth slot is formed in parallel orientation relative to the fourth side. The bag wherein the distal portion of the first carrying strap is coupled to the first slot in a loop configuration, the distal portion of the second carrying strap is coupled to the second slot in a loop configuration, the distal portion of the third carrying strap is coupled to the third slot in a loop configuration, and the distal portion of the fourth carrying strap is coupled to the fourth slot in a loop configuration.

[0095] It should be understood from the foregoing that, while particular embodiments have been illustrated and described, various modifications can be made without departing from the spirit and scope of the invention as will be apparent to those skilled in the art. Such changes and modifications are within the scope and teachings of this invention as defined in the claims appended hereto.

CLAIMS

What is claimed is:

1. A connector plate comprising:
 - a connector plate body comprising a front surface and a rear surface defined opposite the front surface, the front and rear surfaces collectively defining an upper region and a lower region;
 - a first slot defined proximate a first side of the upper region;
 - a second slot defined proximate a second side of the upper region opposite the first side of the upper region;
 - a third slot defined proximate a first side of the lower region;
 - a fourth slot defined proximate a second side of the lower region opposite the first side of the lower region; andwherein the first slot, second slot, third slot, and fourth slot are configured to receive a first carrying strap, a second carrying strap, a third carrying strap, and a fourth carrying strap respectively.
2. The connector plate of claim 1, wherein
 - the first slot has an arcuate configuration and is defined proximate the side of the first side of the upper region;
 - the second slot has an arcuate configuration and is defined proximate the second side of the upper region;
 - the third slot is a straight slot defined proximate the first side of the lower region;
 - the fourth slot is a straight slot defined proximate the second side of the lower region;
 - the first side and the second side of the upper region are curved; and
 - the first side of the upper region is conjoined with the second side of the upper region to form a continuous arcuate shape.
3. The connector plate of claim 1, wherein
 - the first slot is a straight slot defined proximate the first side of the upper region;
 - the second slot is a straight slot defined proximate the second side of the upper region;

the third slot is a straight slot defined proximate the first side of the lower region;

the fourth slot is a straight slot defined proximate the second side of the lower region;

the first side of the upper region is opposite the second side of the lower region, and the second side of the upper region is opposite the first side of the lower region;

the first slot is formed in parallel orientation relative to the first side of the upper region, the second slot is formed in parallel orientation relative to the second side of the upper region, the third slot is formed in parallel orientation relative to the first side of the lower region, and the fourth slot is formed in parallel orientation relative to the second side of the lower region.

4. The connector plate of claim 1, wherein the upper region forms an upper half of the connector plate body and the lower region forms a lower half of the connector plate body.
5. The connector plate of claim 1, wherein a center slot is defined between the upper region adjacent the lower region.
6. The connector plate of claim 5, wherein the first slot, the center slot and fourth slot are aligned along a first axis and wherein the third slot and the second slot are aligned along a second axis.
7. The connector plate of claim 6, wherein the first axis is in transverse relation relative to the second axis.
8. The connector plate of claim 2, wherein the first slot is in alignment with the second slot.
9. The connector plate of claim 2, further comprising:
a bridge defined between the first slot and the second slot.
10. The connector plate of claim 3, wherein the third slot is in perpendicular relation relative to the fourth slot.

11. The connector plate of claim 1, wherein the first slot and the second slot each have respective lengths greater than each respective lengths of the third slot and the fourth slot.
12. The connector plate of claim 5, wherein the center slot is defined between the first and second arc slots and the first and second straight slots.
13. The connector plate of claim 5, wherein a center slot is defined between the upper region and the adjacent lower region, and the center slot is configured to receive a carrying strap.
14. A carrying strap system for a golf bag comprising:
 - a plurality of carrying straps comprising:
 - a first carrying strap;
 - a second carrying strap;
 - a third carrying strap;
 - a fourth carrying strap;
 - a connector plate comprising a connector plate body engaged to the first carrying strap, the second carrying strap, the third carrying strap, and the forth carrying strap, the connector plate comprising:
 - a front surface;
 - a rear surface formed opposite the front surface, the front surface and the rear surface collectively defining a first side, a second side, a third side and a fourth side, wherein the first side is formed opposite the third side, and wherein the second side is formed opposite the fourth side; and
 - a first slot, a second slot, a third slot, and a fourth slot collectively formed by the front surface and rear surface;
 - wherein the first slot is formed in parallel orientation relative to the first side, the second slot is formed in parallel orientation relative to the second side, the third slot is formed in parallel orientation

relative to the third side, and the fourth slot is formed in parallel orientation relative to the fourth side.

15. The carrying strap system of claim 14, comprising the connector plate wherein the first slot and second slot are in an upper region of the connector plate body, and the third slot and the fourth slot are in a lower region of the connector plate body;
the first side and the second side of the upper region are curved; and
the first side of the upper region is conjoined with the second side of the upper region to form a continuous arcuate shape.
16. The carrying strap system of claim 15, comprising the connector plate wherein,
the first slot has an arcuate configuration and is defined proximate the side of the first side of the upper region;
the second slot has an arcuate configuration and is defined proximate the second side of the upper region;
the third slot is a straight slot defined proximate the first side of the lower region; and
the fourth slot is a straight slot defined proximate the second side of the lower region.
17. The carrying strap system of claim 14, comprising the connector plate wherein,
the first slot is formed in parallel orientation relative to the first side of the upper region, the second slot is formed in parallel orientation relative to the second side of the upper region, the third slot is formed in parallel orientation relative to the first side of the lower region, and the fourth slot is formed in parallel orientation relative to the second side of the lower region; and
the first side of the upper region is opposite the second side of the lower region, and the second side of the upper region is opposite the first side of the lower region.

18. The carrying strap system of claim 17, comprising the connector plate wherein:
- the first slot is a straight slot defined proximate the first side of the upper region;
 - the second slot is a straight slot defined proximate the second side of the upper region;
 - the third slot is a straight slot defined proximate the first side of the lower region; and
 - the fourth slot is a straight slot defined proximate the second side of the lower region.
19. The carrying strap system of claim 14, wherein the first carrying strap is coupled to the first slot in a loop configuration, the second carrying strap is coupled to the second slot in a loop configuration, the third carrying strap is coupled to the third slot in a loop configuration, and the fourth carrying strap is coupled to the fourth slot in a loop configuration.
20. A bag comprising:
- an elongated body having a first upper portion defining an opening in communication with a chamber configured to receive one or more golf clubs therein;
 - an adjustable carrying strap coupled to the bag, the adjustable carrying straps system comprising a first carrying strap, a second carrying strap, a third carrying strap, and a fourth carrying strap, each of the first carrying strap, second carrying strap, third carrying strap, and fourth carrying strap defining a respective proximal portion attached to the elongated body;
 - a connector plate engaged to a respective distal portion of the first carrying strap, the second carrying strap, the third carrying strap and the fourth carrying strap, the connector plate comprising:
 - a front surface;
 - a rear surface formed opposite the front surface, the front surface and the rear surface collectively defining a

first side, a second side, a third side and a fourth side, wherein the first side is formed opposite the third side, and wherein the second side is formed opposite the fourth side; and

a first slot, a second slot, a third slot, and a fourth slot collectively formed by the front surface and rear surface;

wherein the first slot is formed in parallel orientation relative to the first side, the second slot is formed in parallel orientation relative to the second side, the third slot is formed in parallel orientation relative to the third side, and the fourth slot is formed in parallel orientation relative to the fourth side; and

wherein the distal portion of the first carrying strap is coupled to the first slot in a loop configuration, the distal portion of the second carrying strap is coupled to the second slot in a loop configuration, the distal portion of the third carrying strap is coupled to the third slot in a loop configuration, and the distal portion of the fourth carrying strap is coupled to the fourth slot in a loop configuration.

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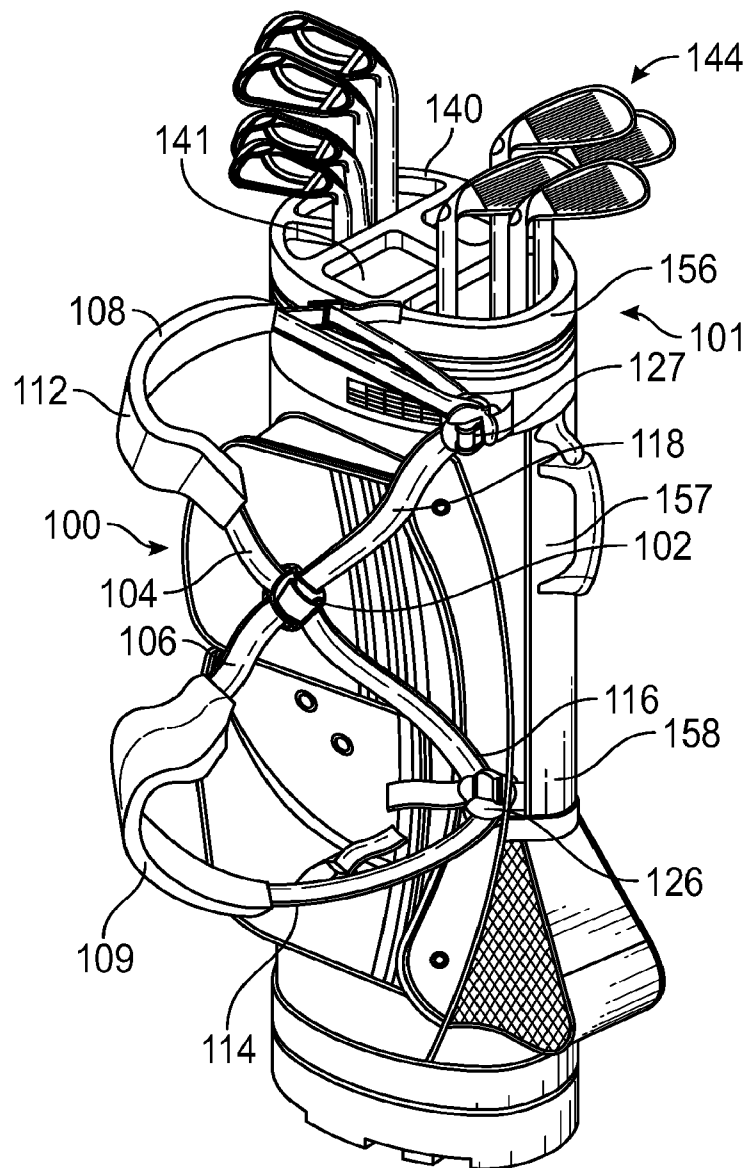


FIG. 1

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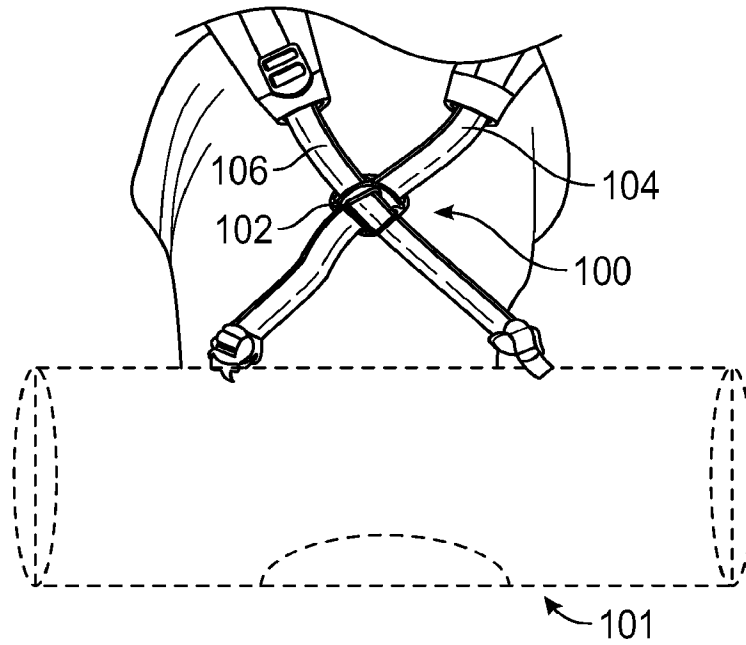


FIG. 2

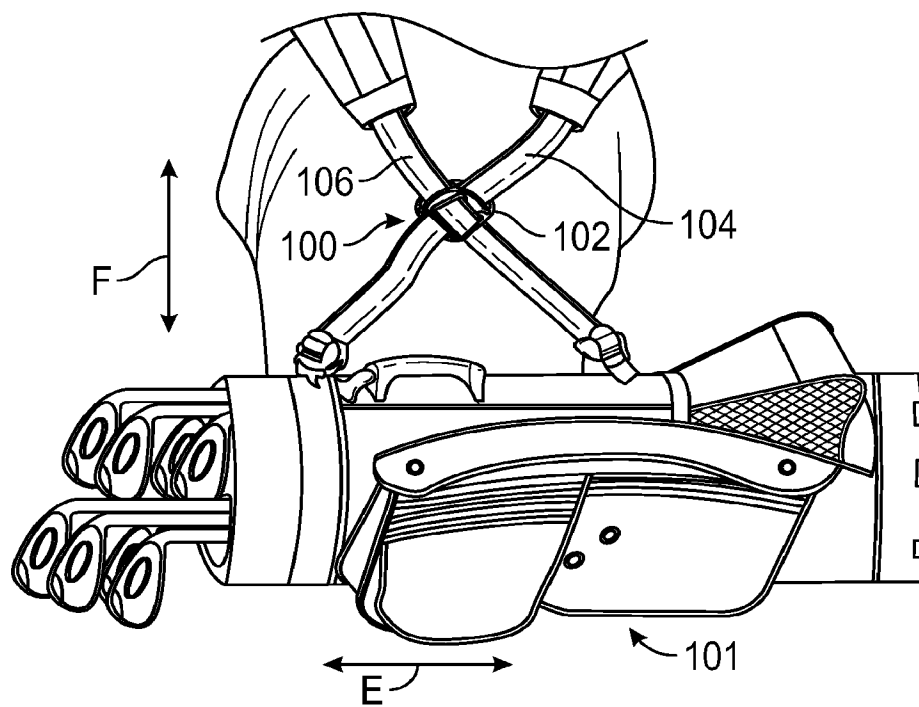


FIG. 3

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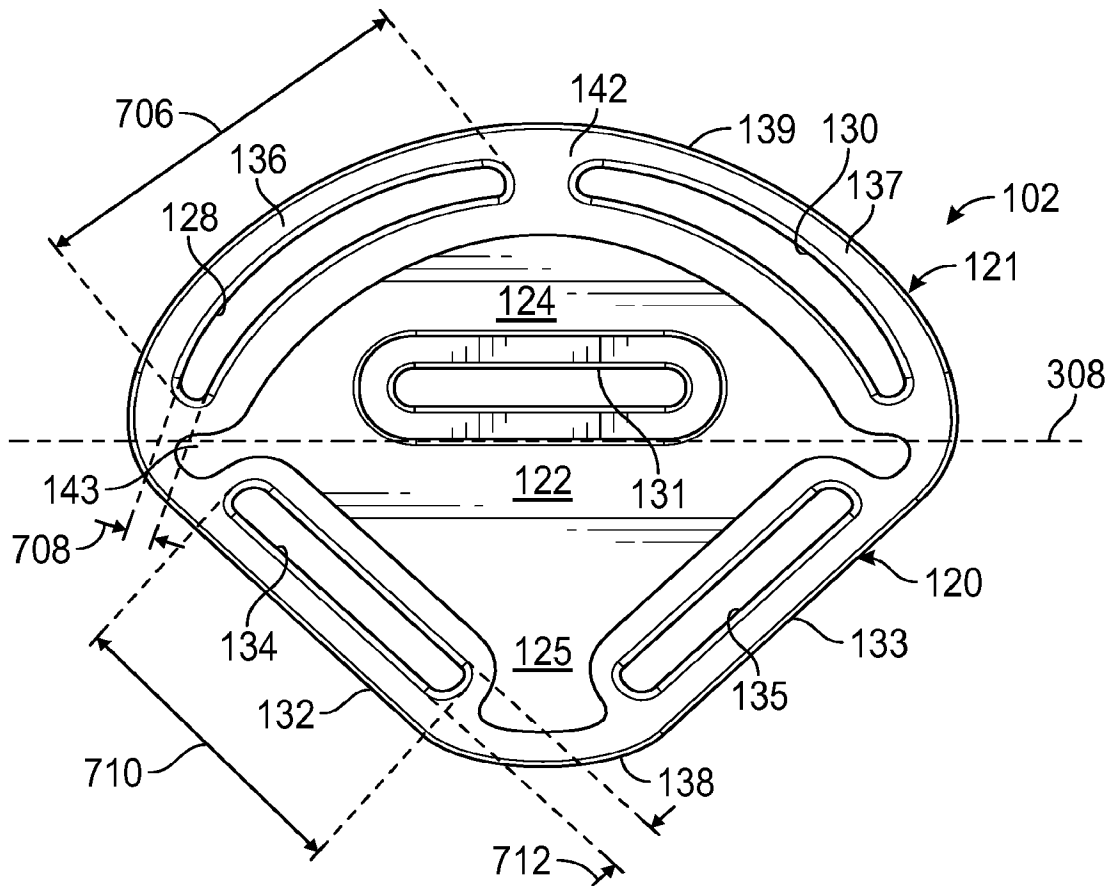


FIG. 4

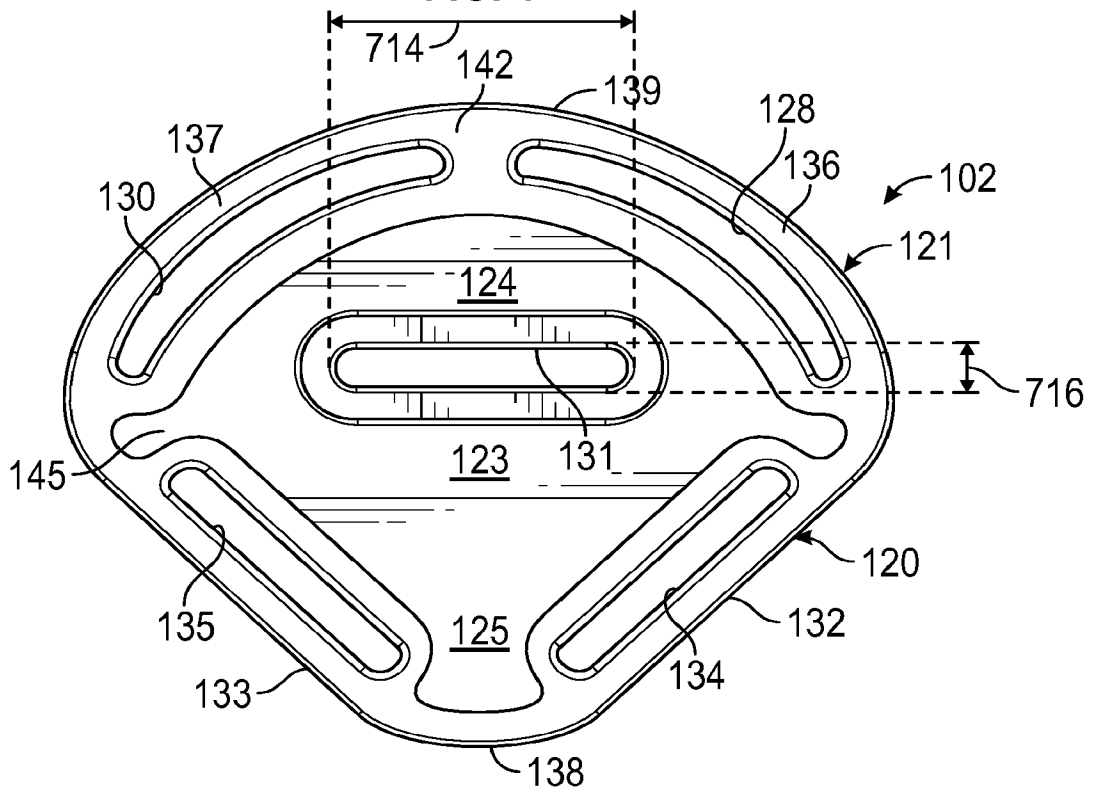


FIG. 5

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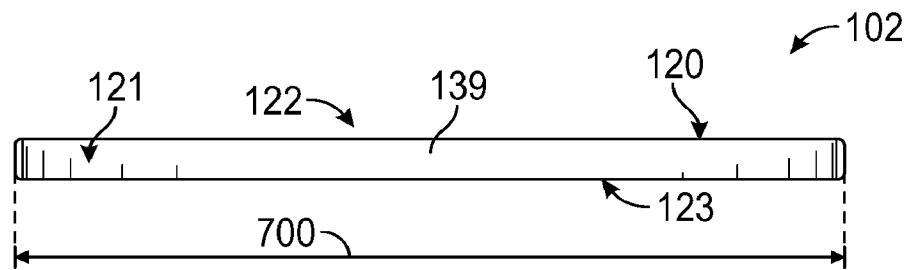


FIG. 6

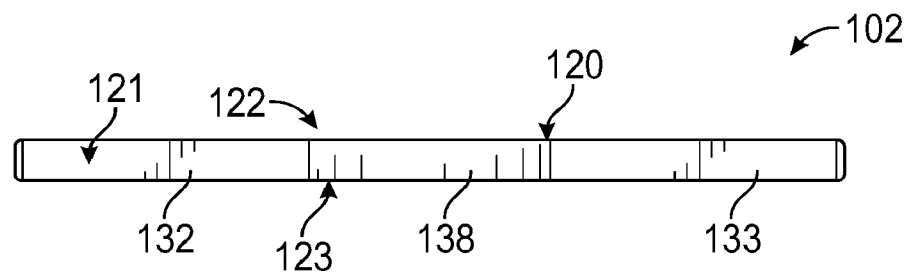


FIG. 7

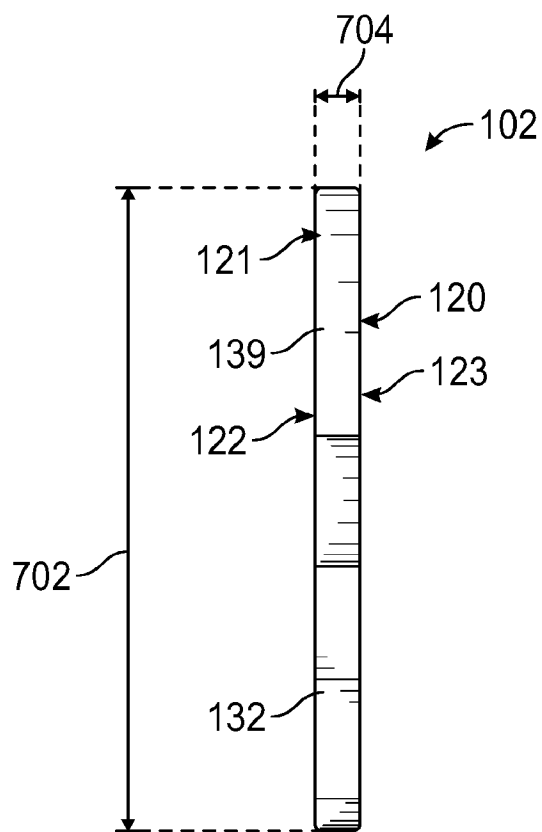


FIG. 8

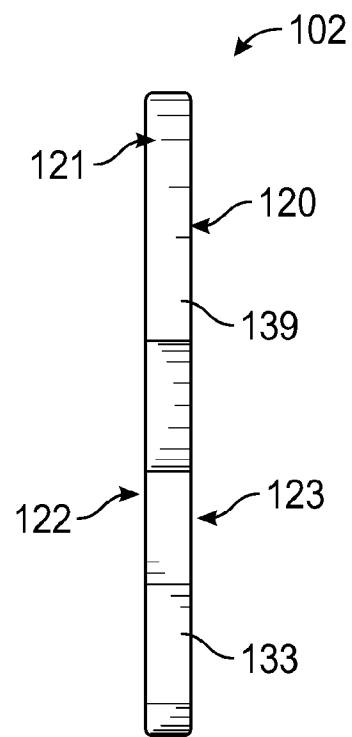


FIG. 9

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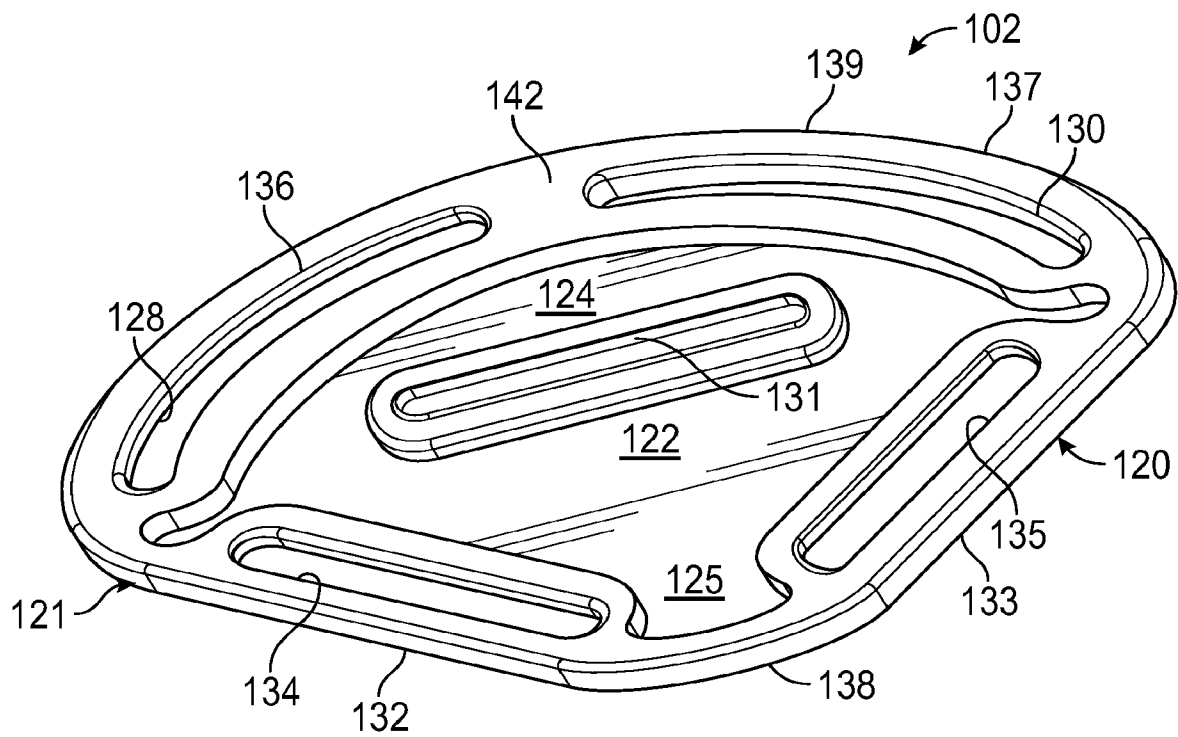


FIG. 10

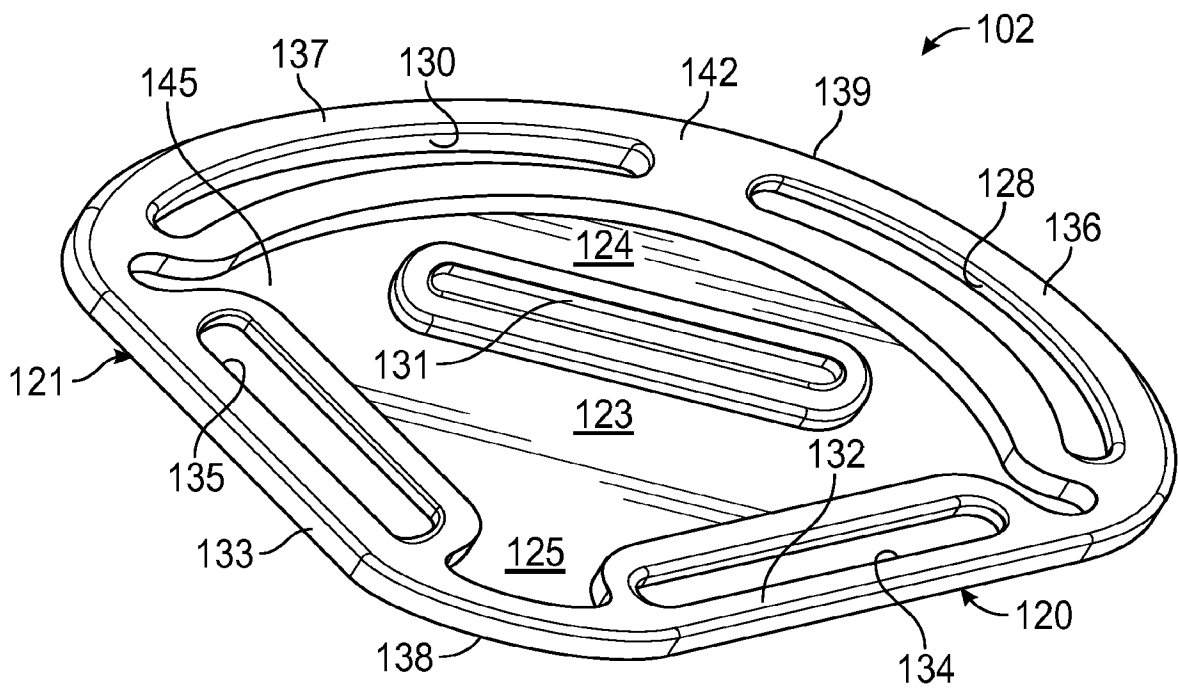


FIG. 11

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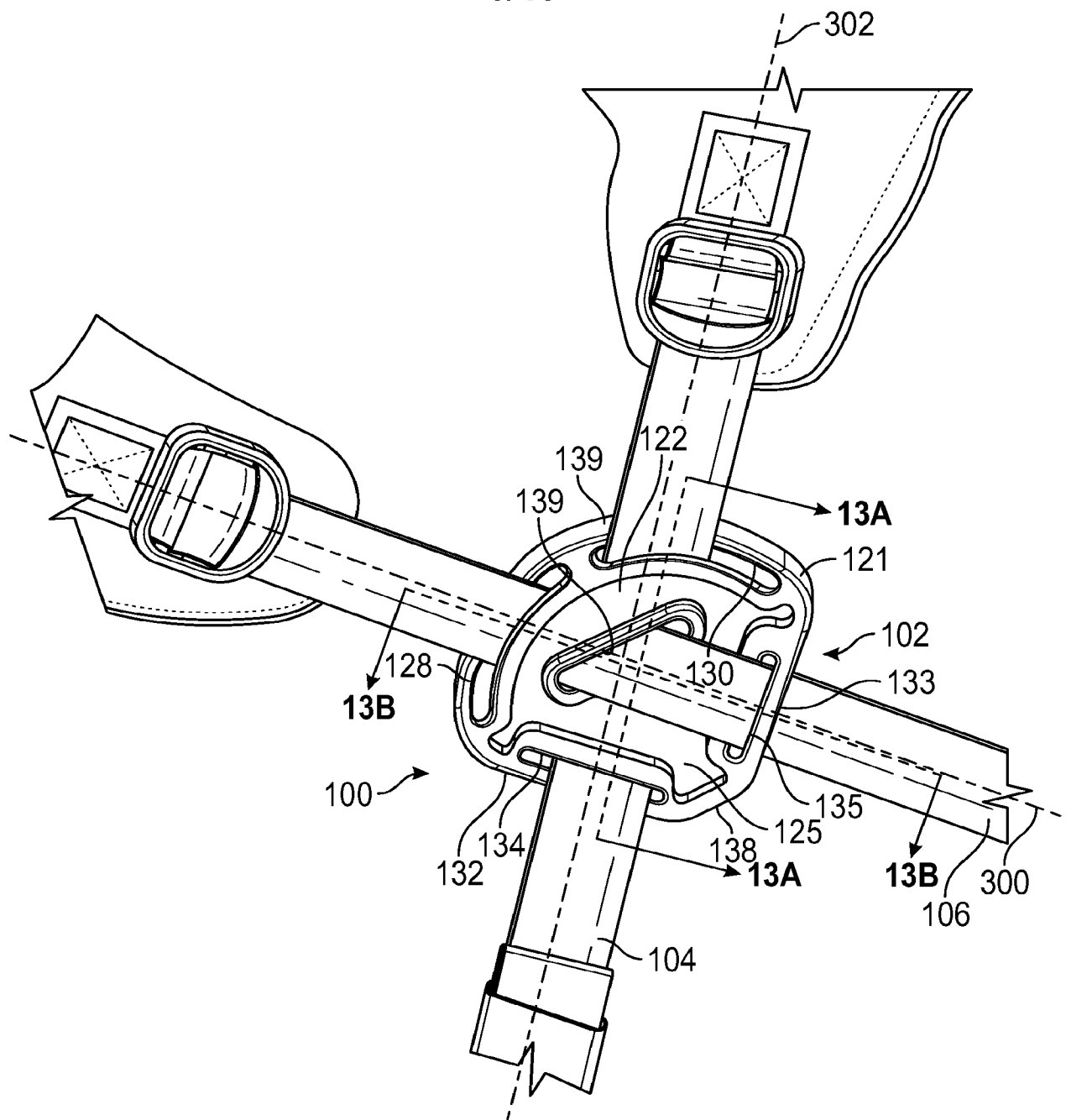


FIG. 12

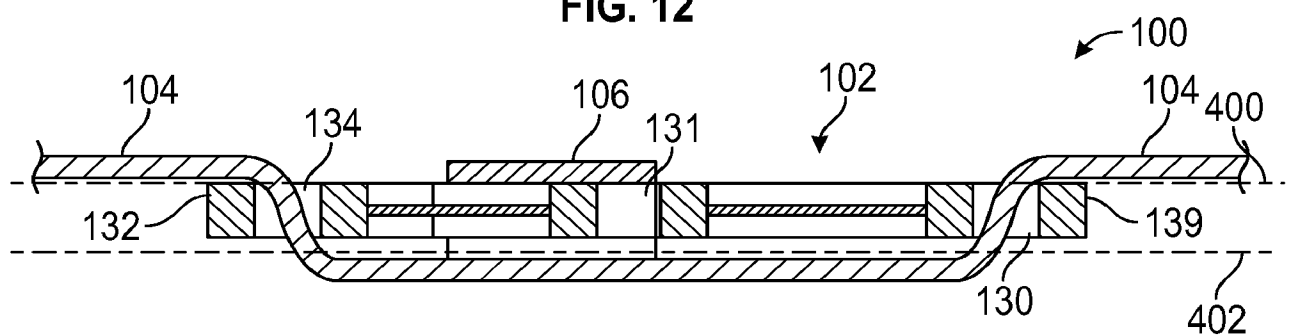


FIG. 13A

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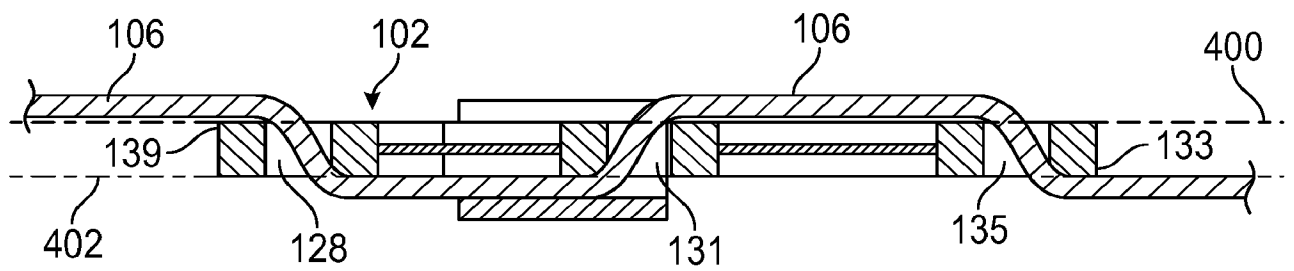


FIG. 13B

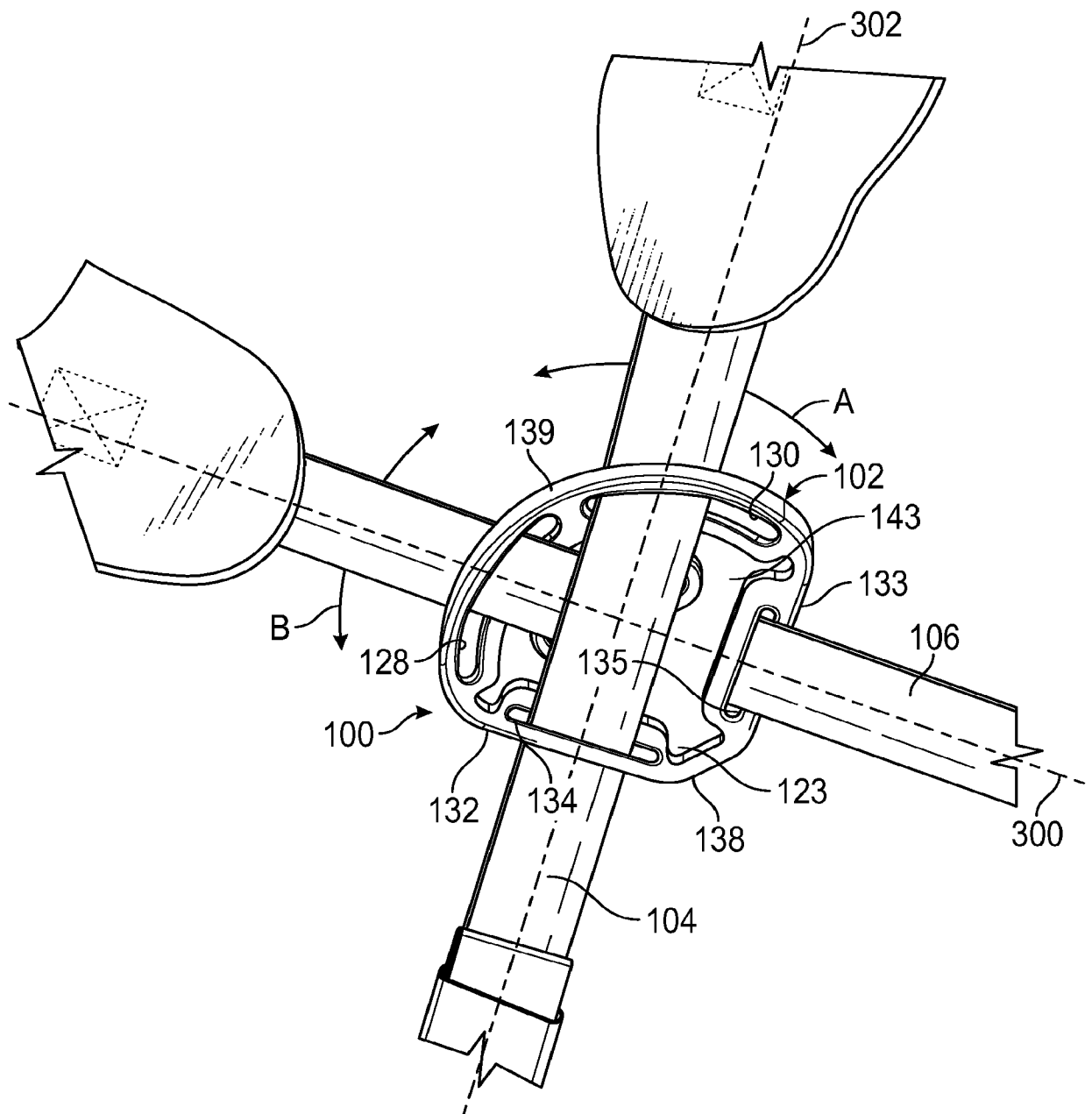


FIG. 14

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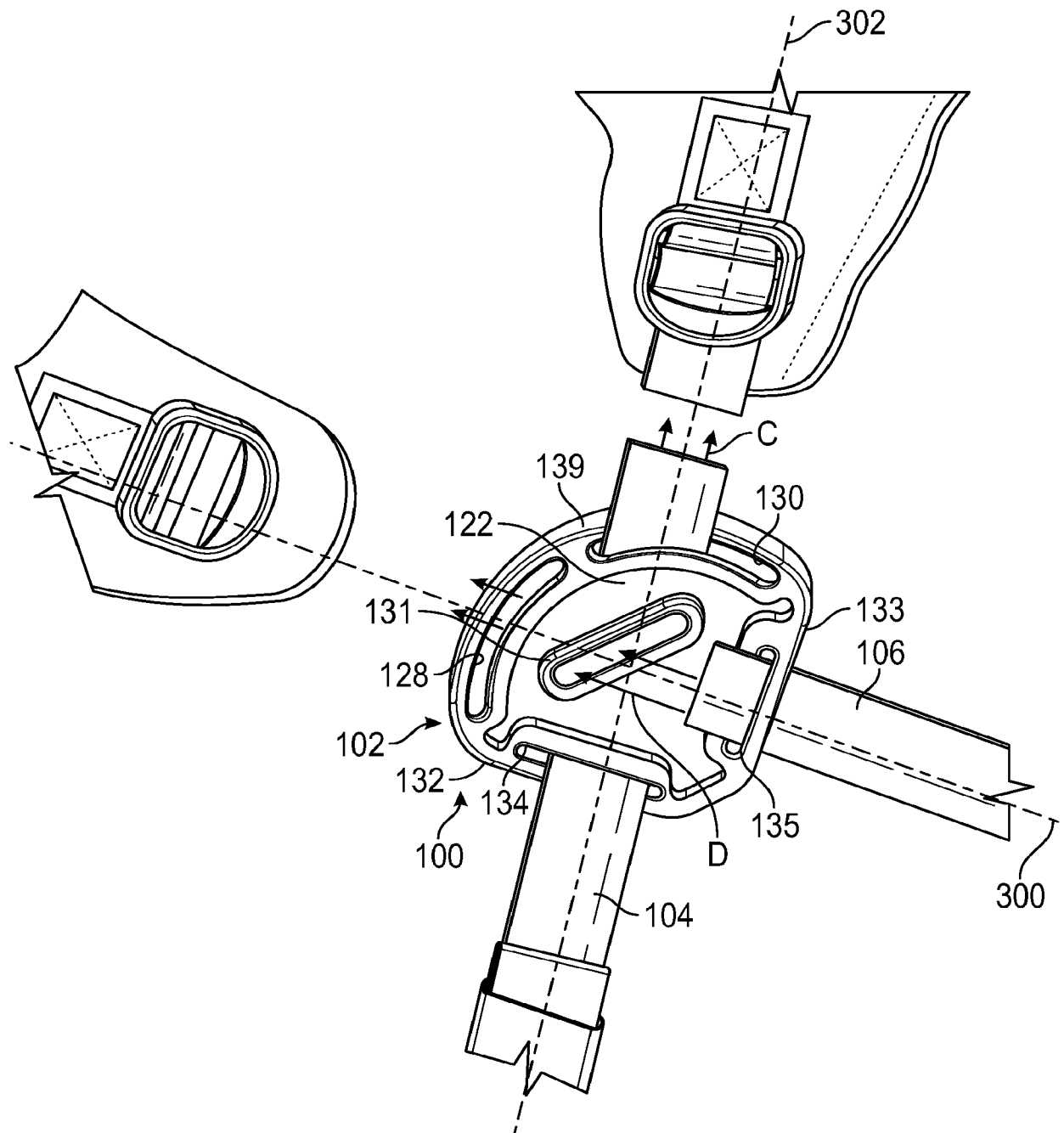


FIG. 15

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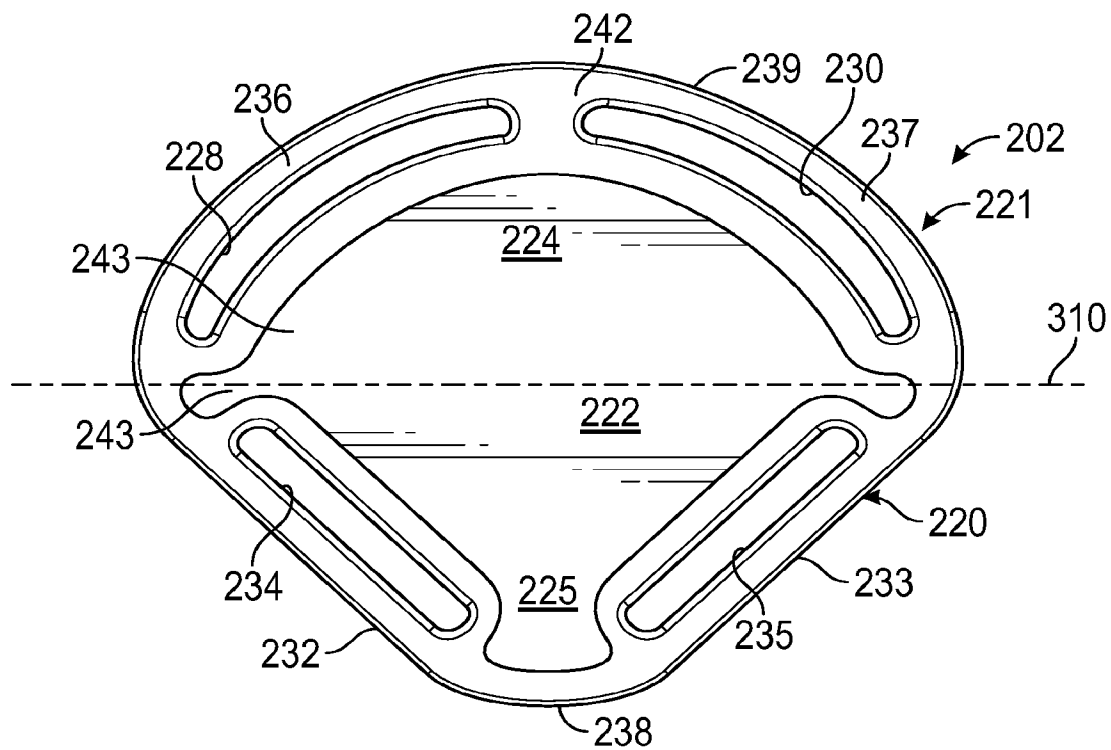


FIG. 16

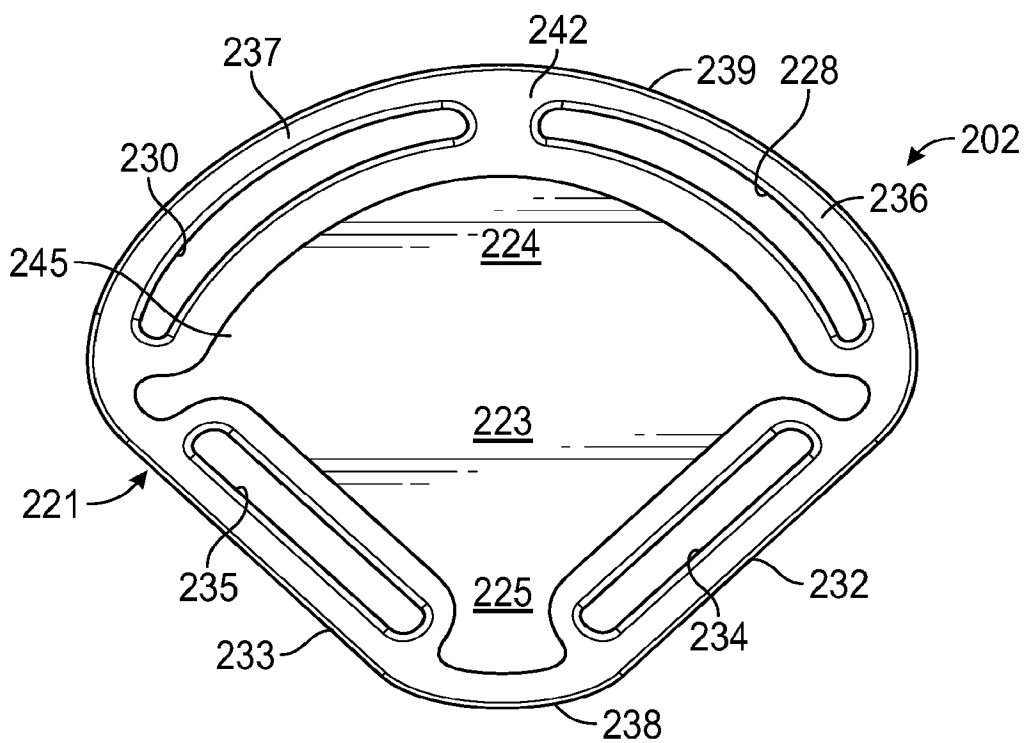


FIG. 17

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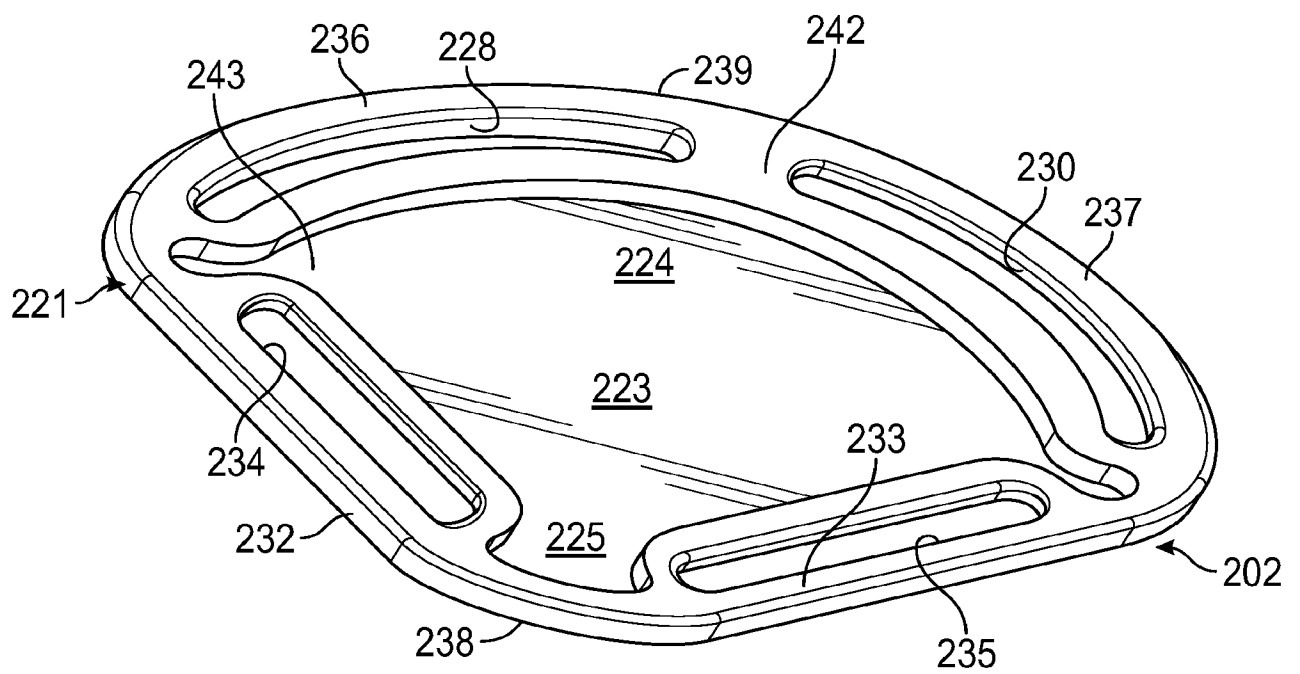


FIG. 18

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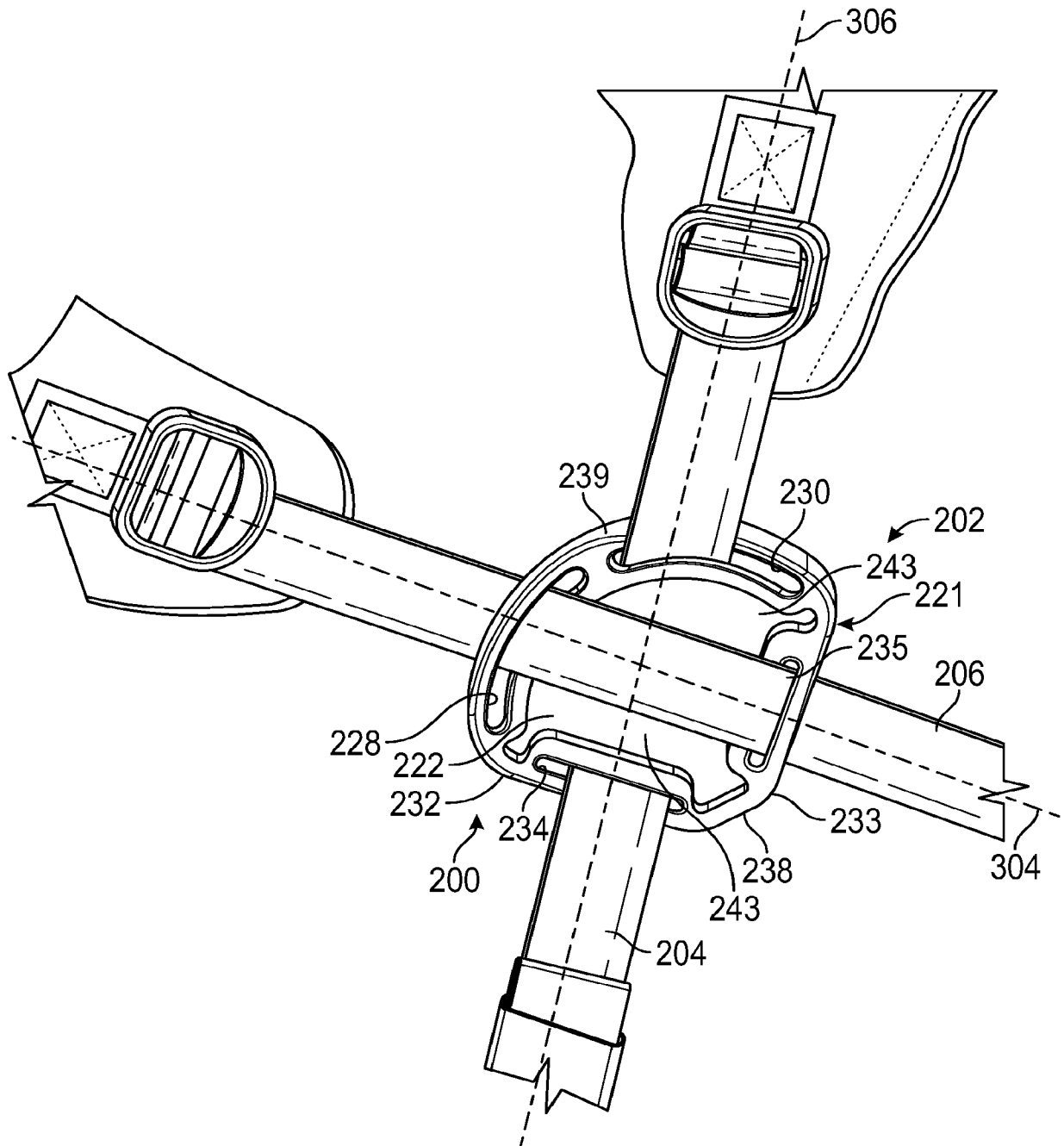


FIG. 19

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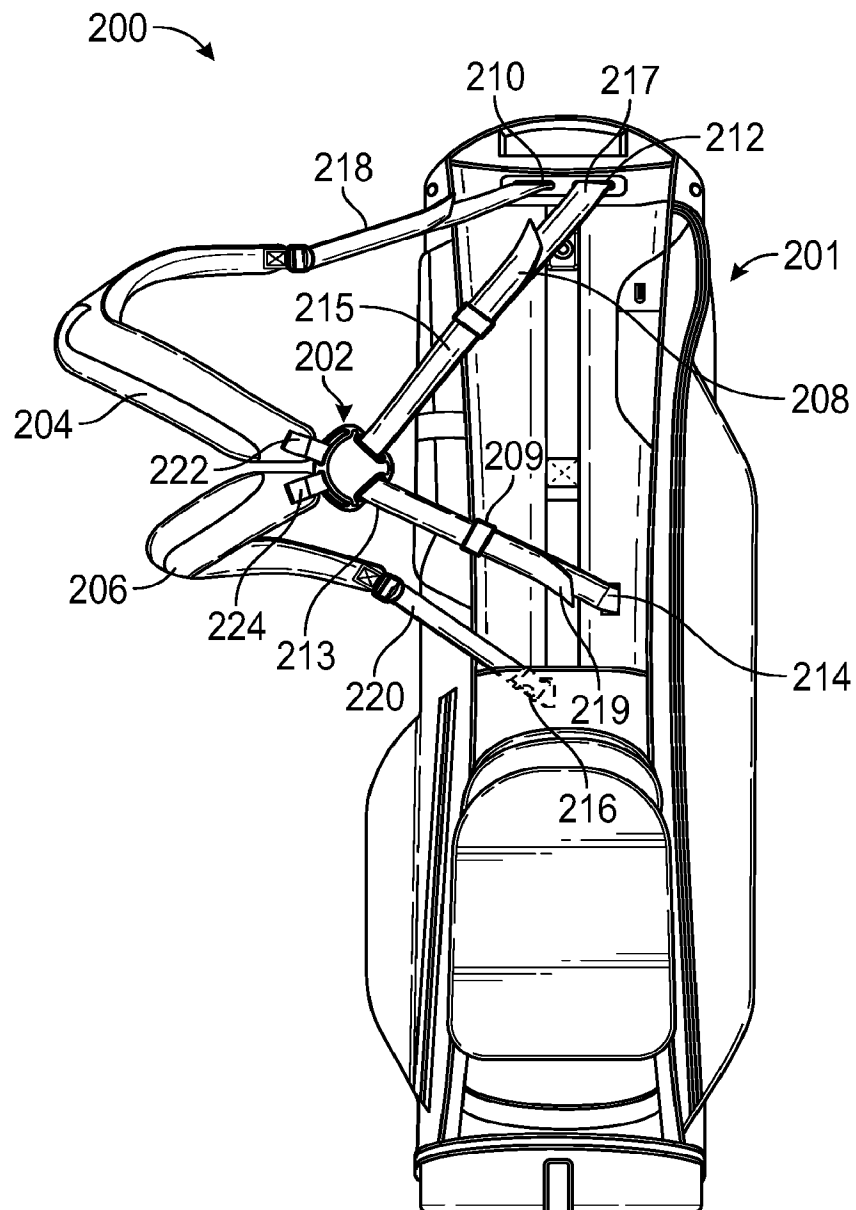


FIG. 20

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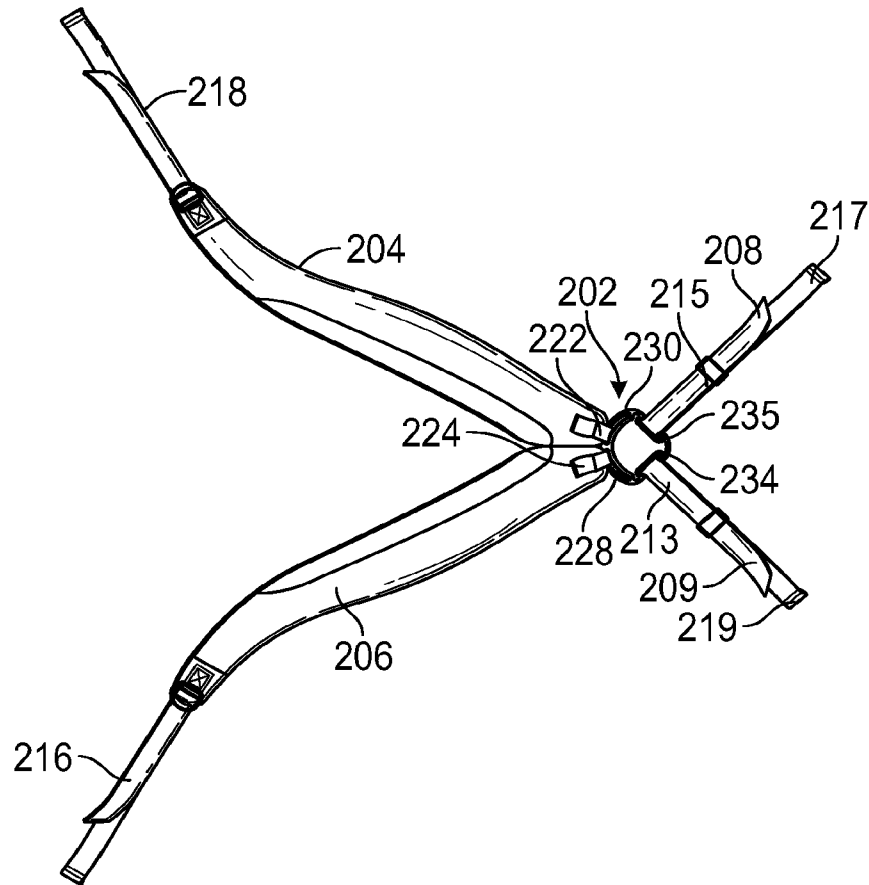


FIG. 21

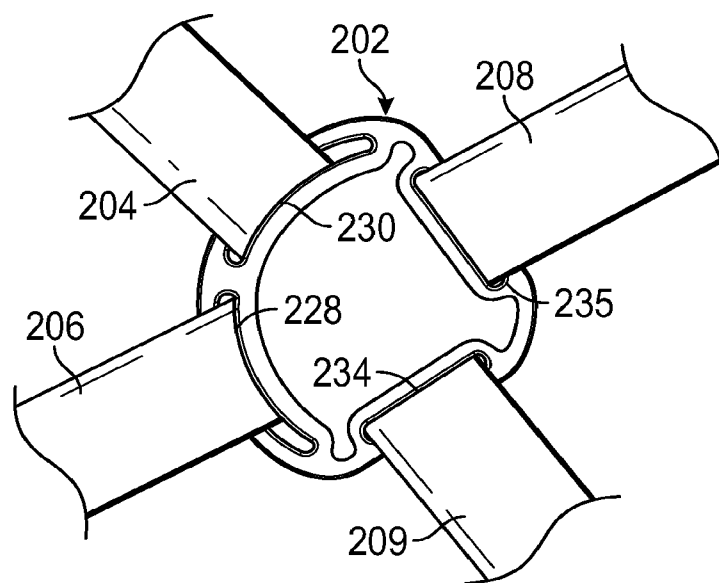


FIG. 22

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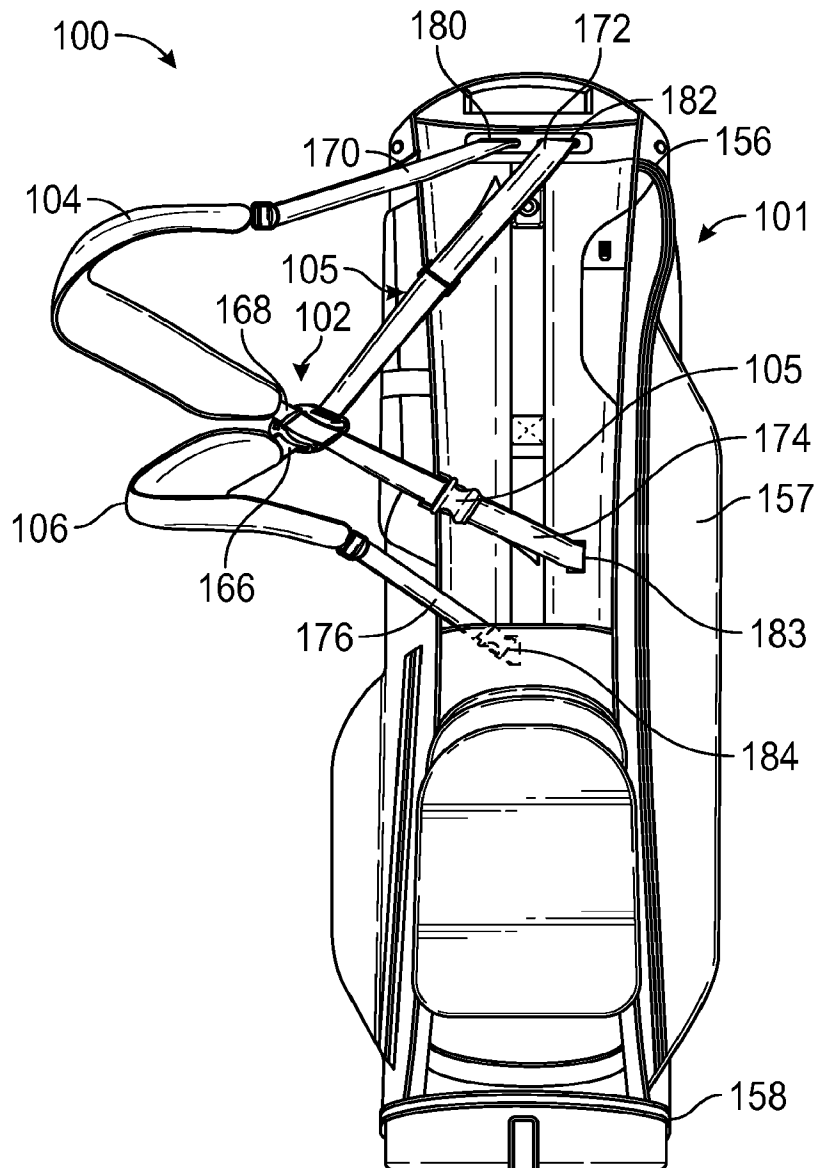


FIG. 23

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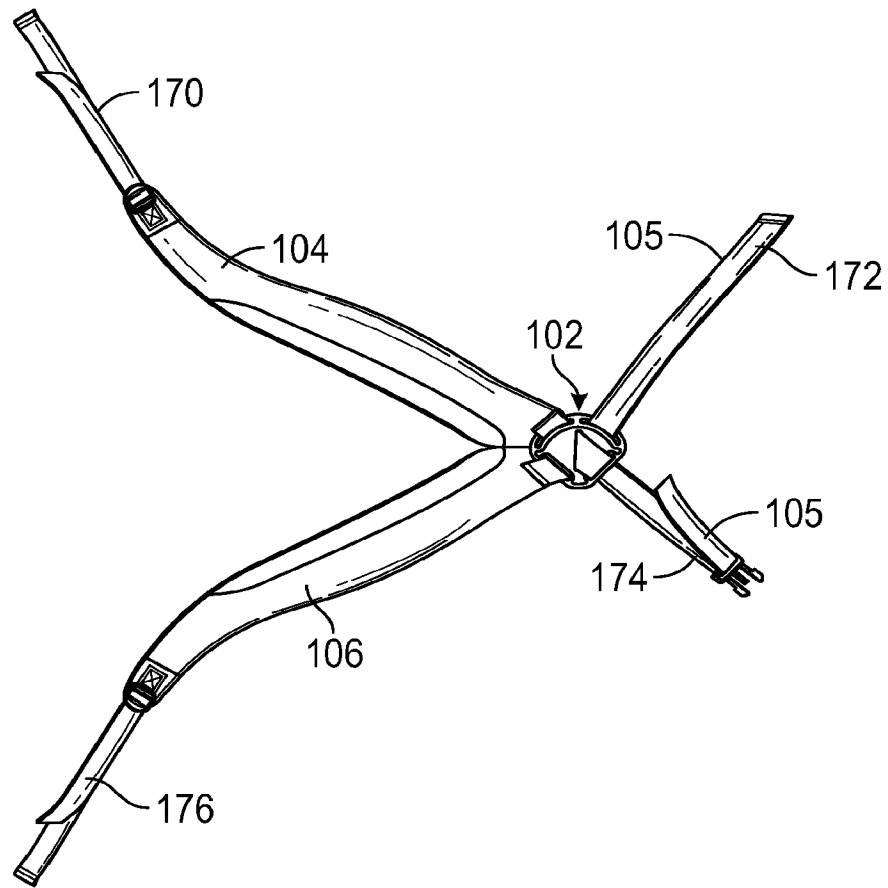


FIG. 24

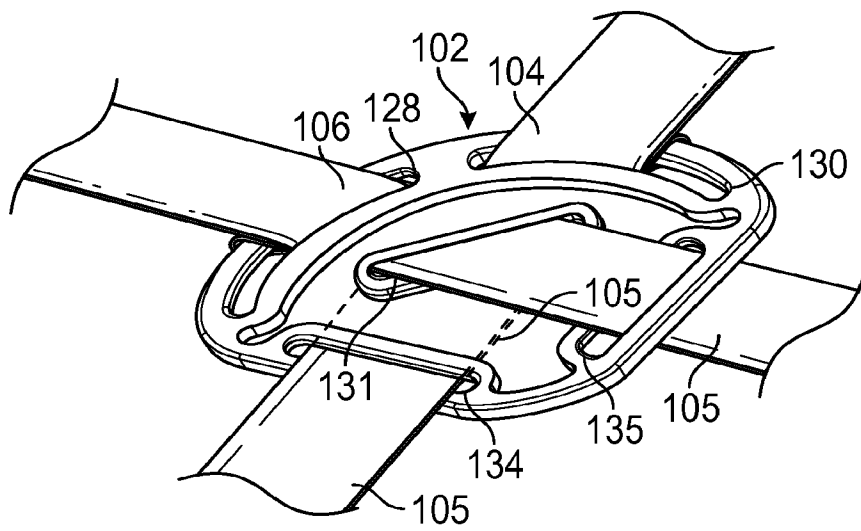


FIG. 25

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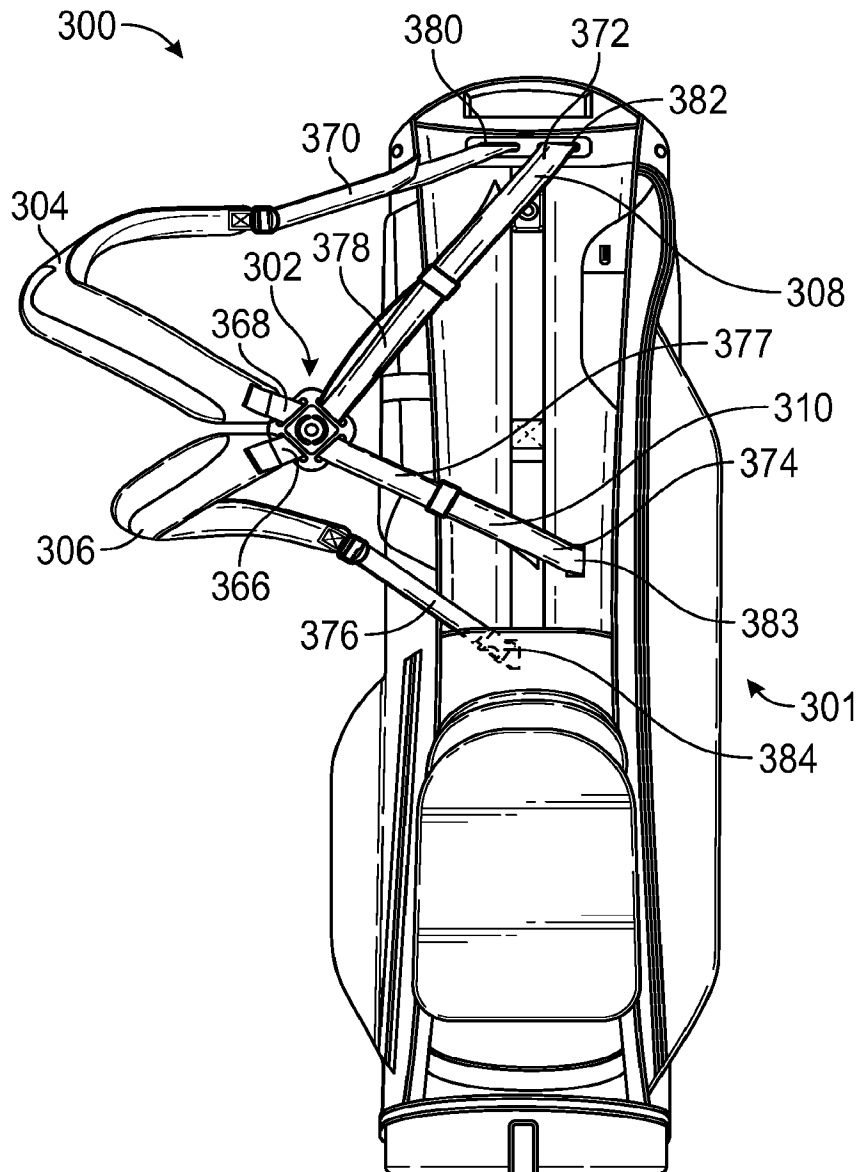


FIG. 26

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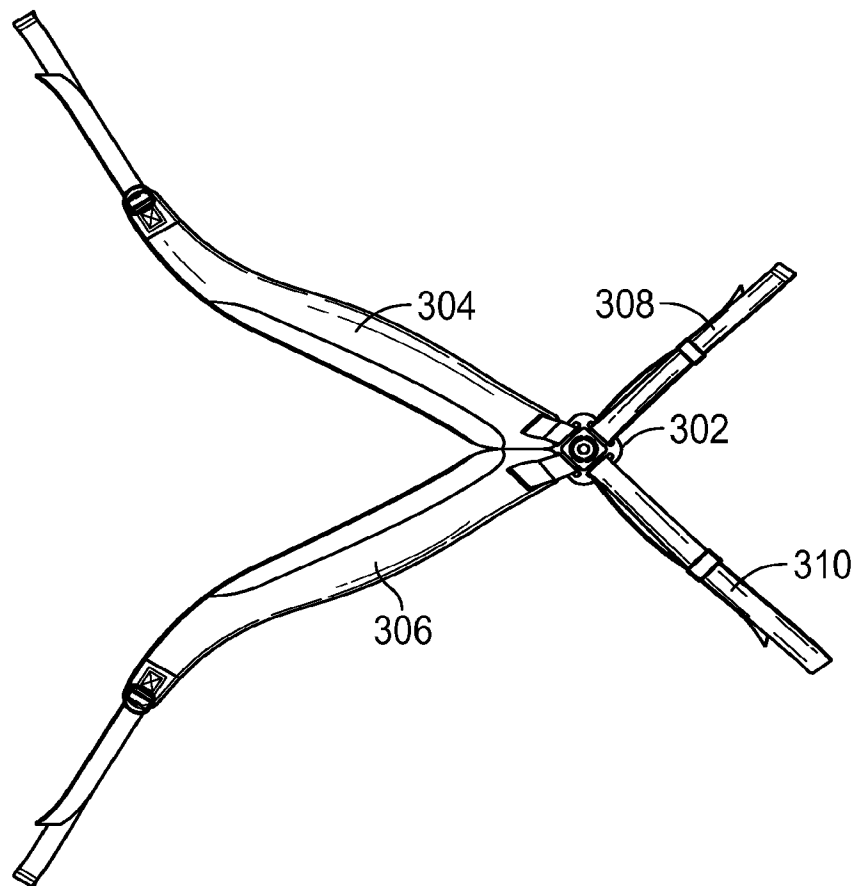


FIG. 27

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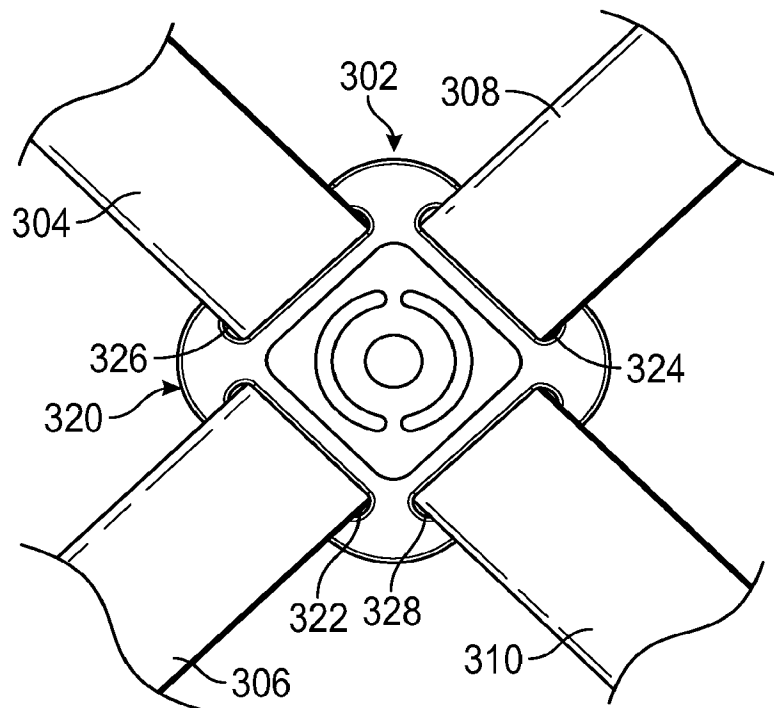


FIG. 28

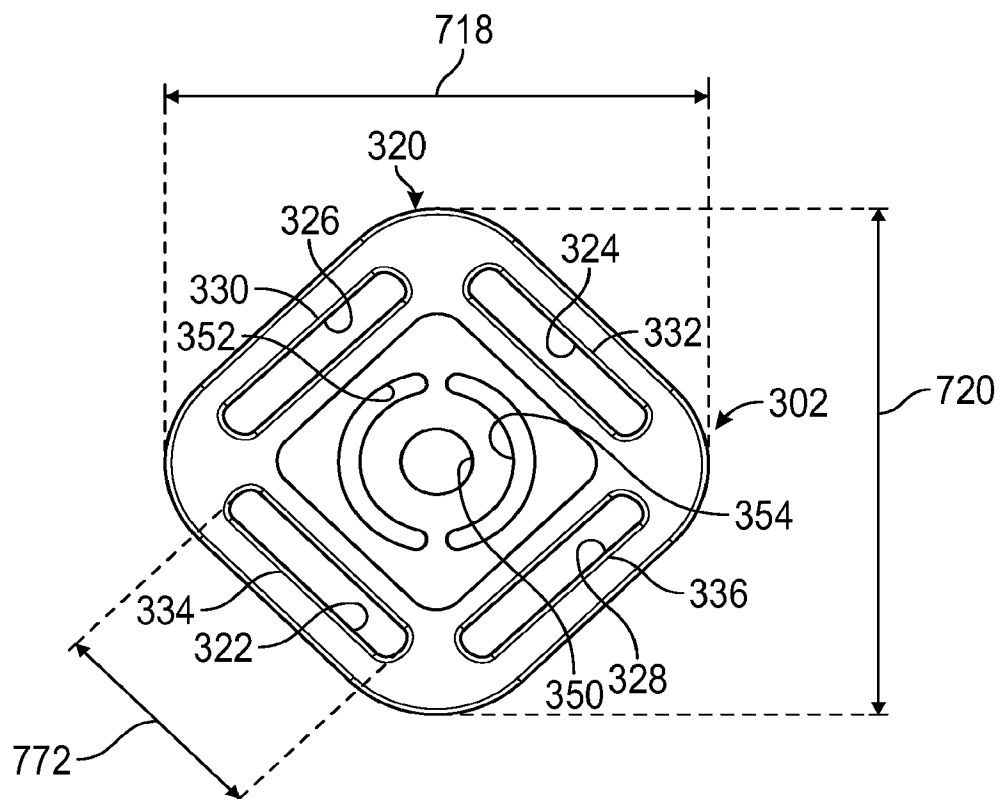
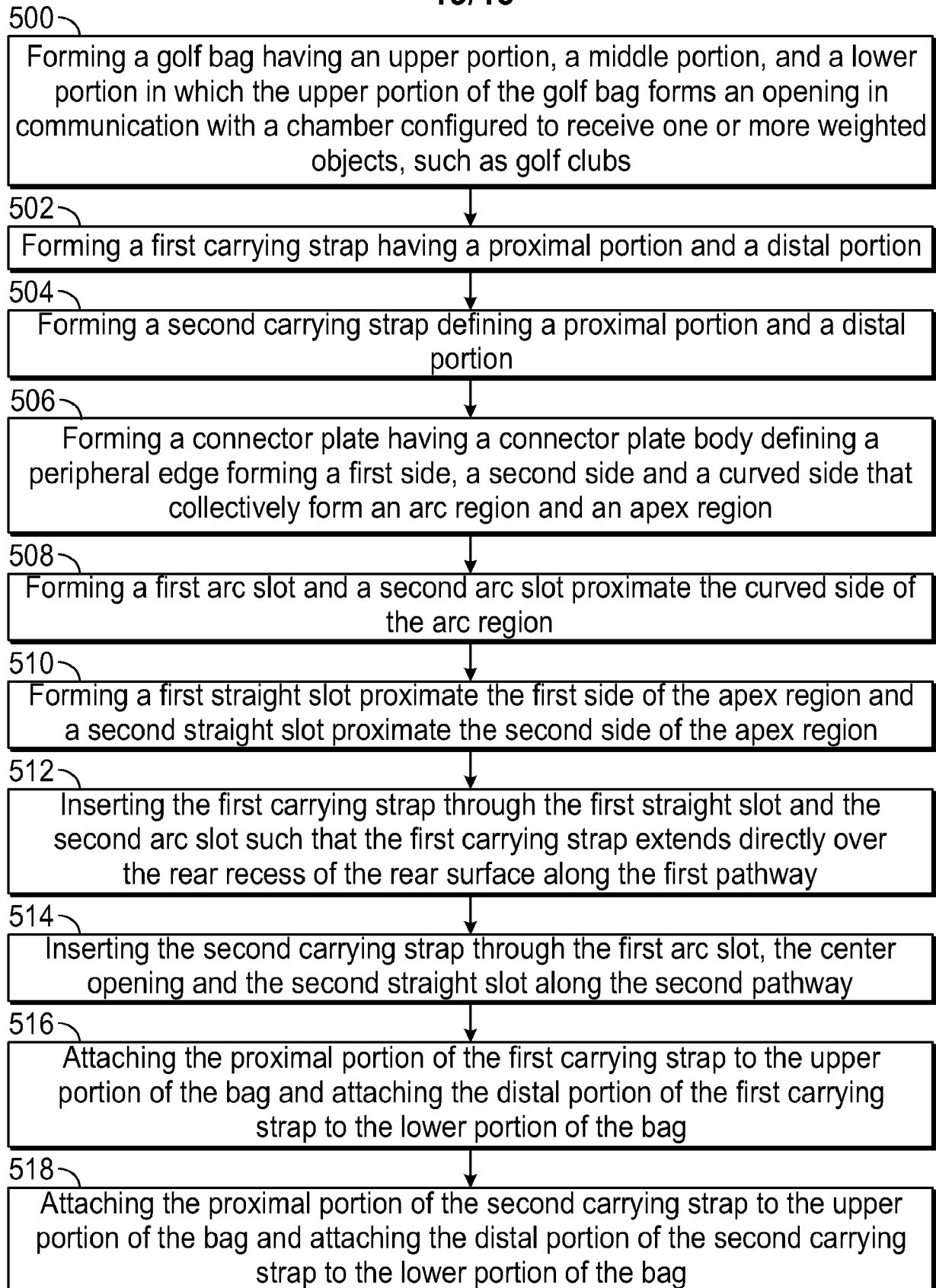


FIG. 29

19/19**FIG. 30**

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US2017/054991

A. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - A45F 3/04; A44B 11/02; A44B 11/18; A45C 13/30; A45F 3/02; A45F 3/14; A63B 55/00 (2017.01)

CPC - A45F 3/047; A45F 2003/142; A45F 2003/148 (2017.08)

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

See Search History document

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

USPC - 206/315.3; 224/264; 224/607; 224/627; 224/631; 224/643; 224/645 (keyword delimited)

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

See Search History document

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 3,739,961 A (SOUKERAS) 19 June 1973 (19.06.1973) entire document	1-20
Y	US 8,256,610 B2 (MICHAS et al) 04 September 2012 (04.09.2012) entire document	1-20
Y	US 6,152,342 A (SUK) 28 November 2000 (28.11.2000) entire document	2, 8, 9, 16
A	US 2015/0136825 A1 (KARSTEN MANUFACTURING CORPORATION) 21 May 2015 (21.05.2015) entire document	1-20
A	US 5,361,953 A (NICHOLS) 08 November 1994 (08.11.1994) entire document	1-20
A	US 9,089,188 B2 (WEAR et al) 28 July 2015 (28.07.2015) entire document	1-20



Further documents are listed in the continuation of Box C.



See patent family annex.

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"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

18 November 2017

Date of mailing of the international search report

15 DEC 2017

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