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Europäisches Patentamt
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11 Publication number:

0 429 178 A3

12

EUROPEAN PATENT APPLICATION

21 Application number: **90311550.9**

51 Int. Cl.⁵: **B60J 1/02**

22 Date of filing: **22.10.90**

30 Priority: **31.10.89 GB 8924460**

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43 Date of publication of application:
29.05.91 Bulletin 91/22

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64 Designated Contracting States:
BE DE ES FR GB IT SE

88 Date of deferred publication of the search report:
04.12.91 Bulletin 91/49

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54 **A method of attaching a wraparound screen to a vehicle body and a screen for use in said method.**

57 The invention provides a method of attaching a wraparound glass screen (1) to vehicle bodywork (12) to avoid wiping of adhesive (11) from mating faces (6, 14) during assembly. The method includes the steps of providing the screen (1) with a surround (4) having an adhesive-receiving face (6) thereon and forming on a portion of the bodywork (13) arranged to support the screen a face (14) to mate with the adhesive receiving face (6) such that the faces when mated lie at an included angle not less than 45° to a direction of assembly of screen to bodywork, applying adhesive (11) to at least one of the said faces (6, 14) and offering up the screen (1) to the bodywork (12) in said direction of assembly to bond the screen to the bodywork. The invention also provides a screen (1) for use in the above method.

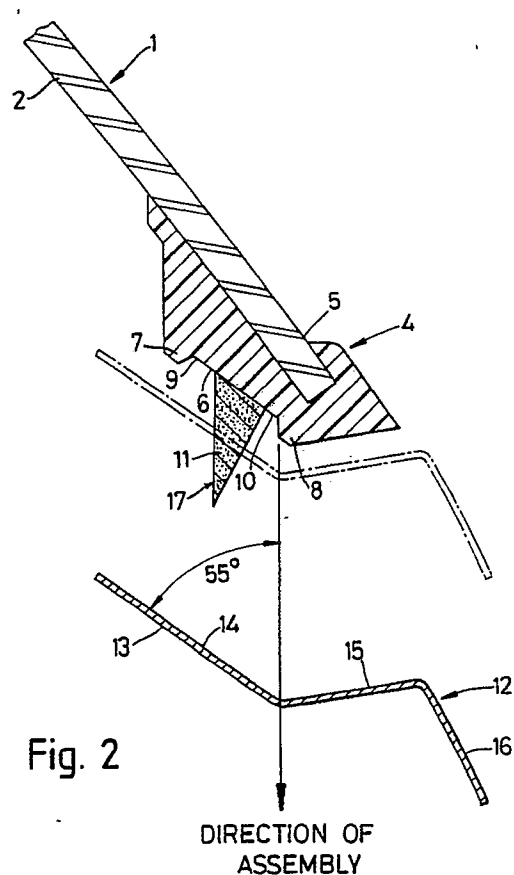


Fig. 2

DIRECTION OF ASSEMBLY

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**EUROPEAN SEARCH
REPORT**

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	EP-A-0 252 207 (ASAHI GLASS CO.) * Claims 1,2; page 11, lines 6-22; figure 1 * - - - -	1,2	B 60 J 1/02
A	PATENT ABSTRACTS OF JAPAN, vol. 13, no. 153 (M-813)[3501], 13th April 1989; & JP-A-63 312 227 (NISSAN MOTOR CO.) 20-12-1988 - - - -		
A	EP-A-0 312 496 (GURIT-ESSEX) - - - - -		
			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			B 60 J B 29 C F 16 B
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of search 25 September 91	Examiner NORDLUND J.O.
CATEGORY OF CITED DOCUMENTS X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document T: theory or principle underlying the invention		E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons &: member of the same patent family, corresponding document	