

Office de la Propriété Intellectuelle du Canada

Un organisme d'Industrie Canada Canadian
Intellectual Property
Office

An agency of Industry Canada

CA 2500651 C 2011/07/12

(11)(21) **2 500 651** 

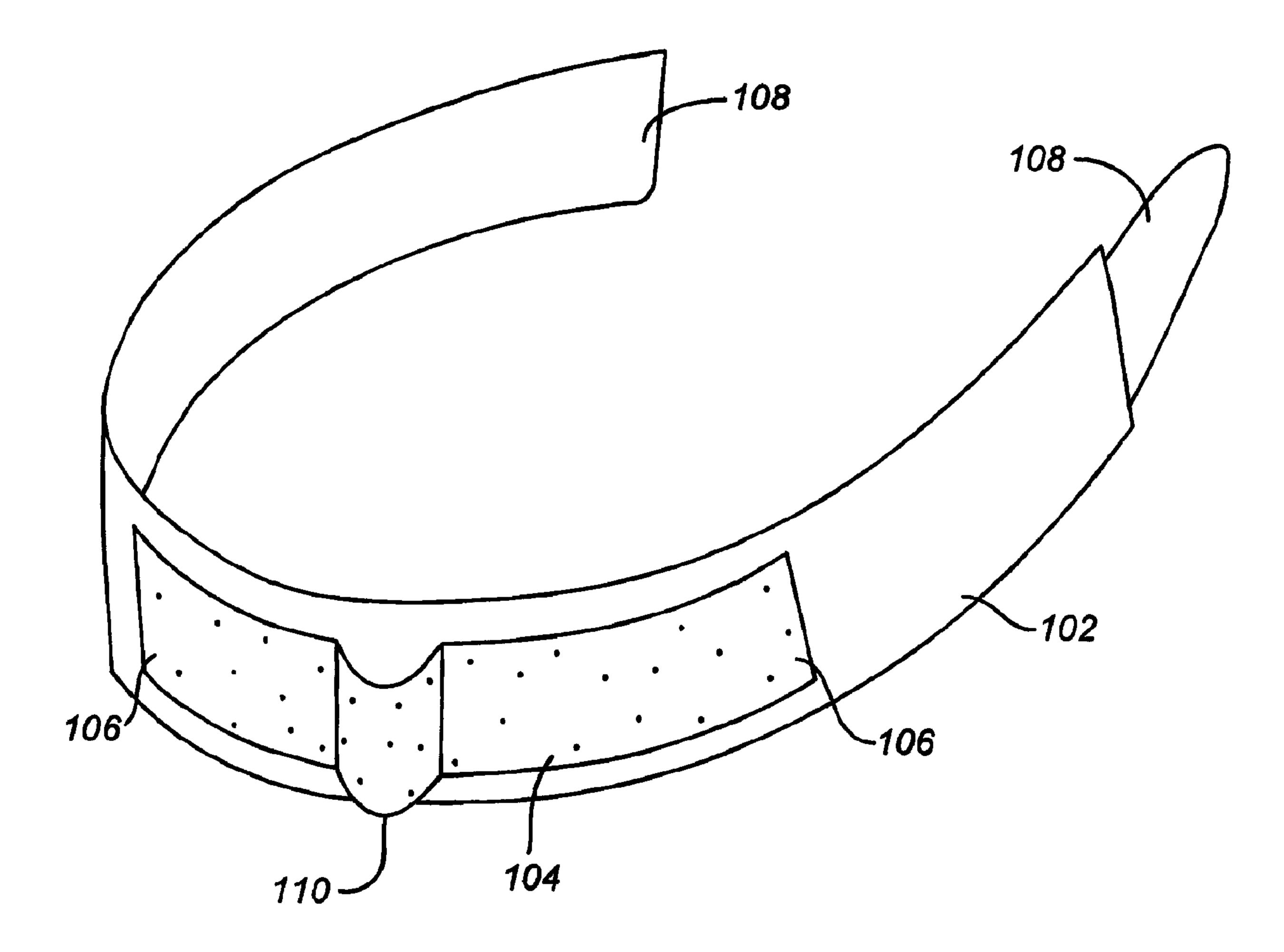
(12) BREVET CANADIEN CANADIAN PATENT

(13) **C** 

- (86) Date de dépôt PCT/PCT Filing Date: 2003/10/01
- (87) Date publication PCT/PCT Publication Date: 2004/04/15
- (45) Date de délivrance/Issue Date: 2011/07/12
- (85) Entrée phase nationale/National Entry: 2005/03/31
- (86) N° demande PCT/PCT Application No.: US 2003/031208
- (87) N° publication PCT/PCT Publication No.: 2004/030480
- (30) Priorité/Priority: 2002/10/01 (US60/415,468)

- (51) Cl.Int./Int.Cl. A41D 20/00 (2006.01), A61B 5/00 (2006.01)
- (72) Inventeurs/Inventors:
  HANNULA, DON, US;
  COAKLEY, JOSEPH, US
- (73) Propriétaire/Owner: NELLCOR PURITAN BENNETT INCORPORATED, US
- (74) Agent: FETHERSTONHAUGH & CO.

(54) Titre: BANDEAU AVEC INDICATEUR DE TENSION (54) Title: HEADBAND WITH TENSION INDICATOR



(57) Abrégé/Abstract:

A headband (102) with a tension indicator (110) having an elastic segment (102) sized to fit around a wearer's head; and a non-elastic segment (104) being smaller than and attached with the elastic segment (102). The non-elastic segment (104) is sized to





CA 2500651 C 2011/07/12

(11)(21) 2 500 651

(13) **C** 

#### (57) Abrégé(suite)/Abstract(continued):

span a portion of the elastic segment (102) when the elastic segment is stretched, and the non-elastic segment (104) is larger than the portion of the elastic segment (102) it spans when the elastic segment (102) is not stretched. The non-elastic segment (104) is attached with the elastic segment in such a manner that the non-elastic segment (104) projects out from the surface of the elastic portion when the headband is not sufficiently tight, thus creating a loop (110) which provides a visual indication that the headband needs re-tightening.

#### (12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

#### (19) World Intellectual Property Organization

International Bureau



### 

(43) International Publication Date 15 April 2004 (15.04.2004)

**PCT** 

## (10) International Publication Number WO $2004/030480~\mathrm{A}1$

- (51) International Patent Classification  $^7$ : A41D 20/00 // A61B 5/00
- (21) International Application Number:

PCT/US2003/031208

- (22) International Filing Date: 1 October 2003 (01.10.2003)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:

60/415,468 1 October 2002 (01.10.2002) US

- (71) Applicant: NELLCOR PURITAN BENNETT INCOR-PORATED [US/US]; 4280 Hacienda Drive, Pleasanton, CA 94588 (US).
- (72) Inventors: HANNULA, Don; 1450 Andrews Street, San Luis Obispo, CA 93401 (US). COAKLEY, Joseph; 11732 Casa Linda Court, Dublin, CA 94568 (US).

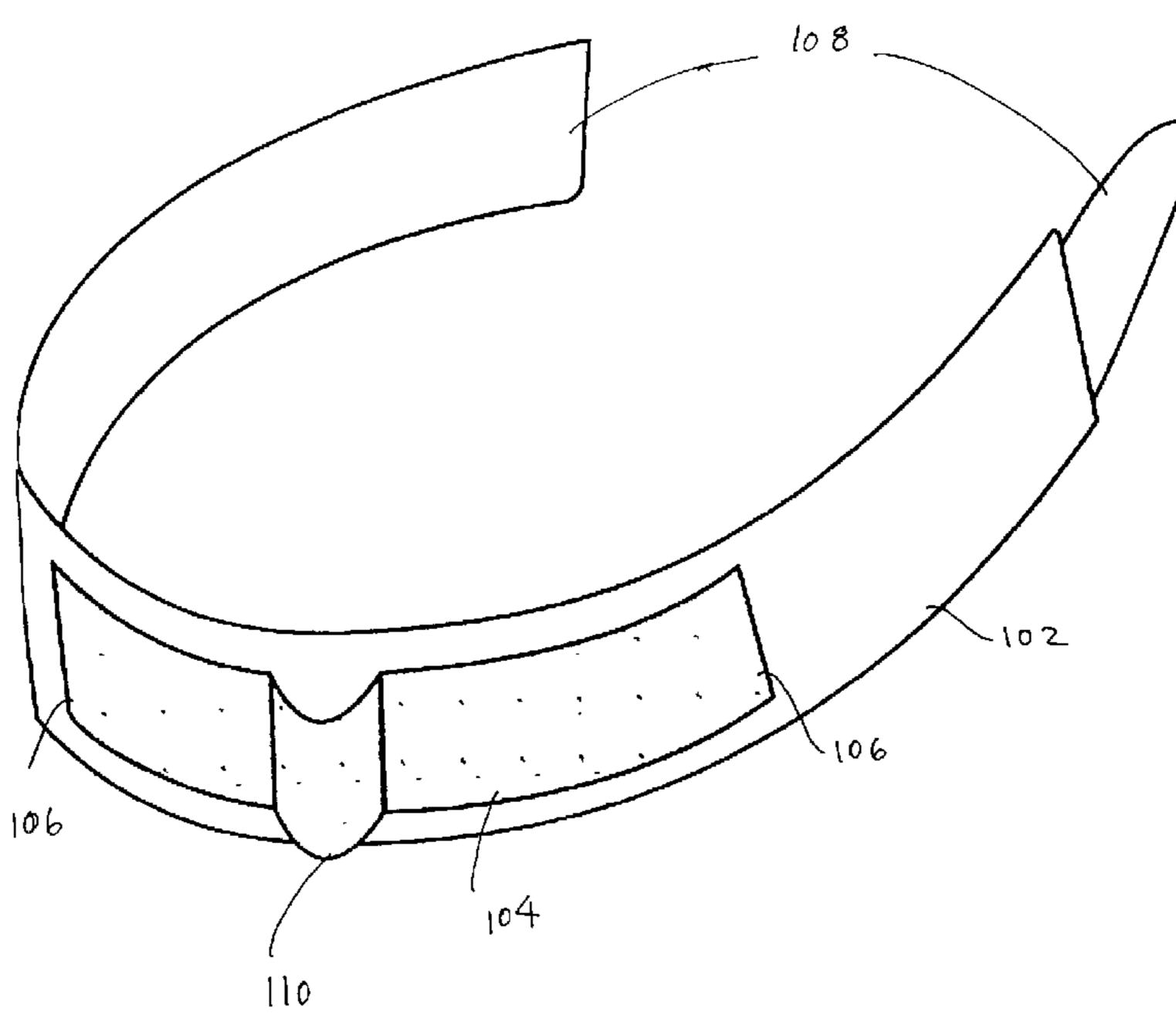
- (74) Agents: KUSHA, Babak et al.; TOWNSEND AND TOWNSEND AND CREW LLP, Two Embarcadero Center, Eighth Floor, San Francisco, CA 94111 (US).
- (81) Designated States (national): CA, JP.
- (84) Designated States (regional): European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR).

#### **Published:**

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

#### (54) Title: HEADBAND WITH TENSION INDICATOR



(57) Abstract: A headband (102) with a tension indicator (110) having an elastic segment (102) sized to fit around a wearer's head; and a non-elastic segment (104) being smaller than and attached with the elastic segment (102). The non-elastic segment (104) is sized to span a portion of the elastic segment (102) when the elastic segment is stretched, and the non-elastic segment (104) is larger than the portion of the elastic segment (102) it spans when the elastic segment (102) is not stretched. The non-elastic segment (104) is attached with the elastic segment in such a manner that the non-elastic segment (104) projects out from the surface of the elastic portion when the headband is not sufficiently tight, thus creating a loop (110) which provides a visual indication that the headband needs re-tightening.

#### HEADBAND WITH TENSION INDICATOR

#### BACKGROUND OF THE INVENTION

[0002] The present invention relates to headbands, and in particular to headbands that have a tension indicator for indicating when a headband is appropriately stretched and is thus capable of imparting an appropriate level of pressure to a wearer's head.

[0003] Various headband devices are known. These include athletic type headband devices as well as more sophisticated headband devices, such as those used to mount devices carried on the head. Some headband devices are used to apply a certain level of pressure to the region under the headband. Such applied pressures are useful, for example, to support a medical sensor for the wearer of the headband. In such circumstances, there is a need for an improved headband having a tension indicator.

#### BRIEF SUMMARY OF THE INVENTION

[0004] Embodiments of the present invention are directed to a head band with a tension indicator. In one embodiment, the present invention provides a headband, comprising: an elastic segment sized to fit around a wearer's head; a non-elastic segment being smaller than and attached to the elastic segment on an exterior side of the elastic segment, wherein the exterior side of the elastic segment generally faces away from the wearer when the headband is applied to the wearer's head, and the non-elastic segment is sized to span a portion of the elastic segment when the elastic segment is stretched, the non-elastic segment being larger than the portion of the elastic segment it spans when the elastic segment is not stretched; and a sensor coupled to the headband on a patient side of the elastic segment opposite the exterior side.

[0005] In one aspect, the non-elastic segment is attached with the elastic segment in such a manner that the non-elastic segment projects out from the surface of the elastic portion when the headband is not sufficiently tight, thus creating a loop which provides a visual indication that the headband needs re-tightening.

[0006] In another aspect, the non-elastic segment is formed with a fold or a crease, which causes the non-elastic portion to project out from the surface of the elastic portion in a pronounced fashion as the elastic segment retracts.

[0007] In another aspect, the non-elastic segment is sized to not project out from the surface of the elastic portion when the headband is sufficiently tight, thus indicating an adequate level of tension corresponding with delivering a pressure in the range higher than the venous pressure and lower than the capillary pressure to the forehead of the wearer.

[0008] In an alternative embodiment, the present invention provides a headband, comprising: an inelastic segment sized to fit around a wearer's head; an elastic segment being smaller than and attached to the inelastic segment such that the elastic segment is visible to an observer when the headband is applied to the wearer's head, the elastic segment sized to span a portion of the inelastic segment when elastic segment is stretched, the elastic segment being smaller than the portion of the inelastic segment it spans when the elastic segment is not stretched; and a sensor coupled to the headband on a patient side of the inelastic segment opposite the exterior side.

[0008a] The present invention also provides a headband, comprising: an elastic segment sized to fit around a wearer's head; a non-elastic segment smaller than and attached discontinuously to an exterior side of the elastic segment, such that the non-elastic segment has some slack when the elastic segment is in an unstretched state, wherein the exterior side of the elastic segment generally faces away from the wearer when the headband is applied to the wearer's head, and the non-elastic segment has less slack when the elastic segment is applied to the patient's head with sufficient tension to deliver pressure in the range higher than venous pressure and lower than capillary pressure to the wearer's head.

[0008b] In a further embodiment, the present invention provides a headband, comprising: an elastic segment sized to fit around a wearer's head; and a non-elastic segment smaller than and attached discontinuously to an exterior side of the elastic segment such that the non-elastic segment is visible to an observer when the headband is applied to the wearer's head, wherein the non-elastic segment is attached with the elastic segment in such a manner that the non-elastic segment projects out from the surface of the elastic portion when the headband is not sufficiently tight, thus creating a loop which provides a visual indication to the observer that the headband needs re-tightening.

[0009] For a further understanding of the nature and advantages of the invention, reference should be made to the following description taken in conjunction with the accompanying drawings.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0010] Fig. 1 is a diagram of a forehead oximetry sensor being applied to a patient.

[0011] Fig. 2 is a diagram of a forehead oximetry sensor being held to a patient's forehead with a headband.

[0012] Fig. 3 is a diagram of one embodiment of the headband in accordance with the present invention.

[0013] Fig. 4 is a diagram of an alternate embodiment of the headband in accordance with the present invention.

[0014] Fig. 4A is a top view detail diagram of the crease or fold of Fig. 4.

[0015] Fig. 5 is a front view diagram of an embodiment of the headband in accordance with the present invention shown worn by a user.

[0016] Fig. 6 is a top view diagram of an embodiment of the headband in accordance with the present invention shown in proper tension when worn by a user.

[0017] Fig. 7 is a top view diagram of an embodiment of the headband in accordance with the present invention shown in less than proper tension when worn by a user.

[0018] Fig. 8 is a diagram of an alternate embodiment of the headband in accordance with the present invention.

#### DETAILED DESCRIPTION OF THE INVENTION

[0019] The embodiments of the present invention are directed towards a headband with a tension indicator. Such a headband may be used to support the administration of a health care related service to a patient. Such a service may include the placement of a sensor 101 on a patient's forehead, such as for example, an oximetry sensor (e.g., those manufactured by Nellcor Puritan Bennett, the assignee herein), as is shown in Fig. 1. A typical pulse oximeter measures two physiological parameters, percent oxygen saturation of arterial blood hemoglobin (SpO<sub>2</sub> or sat) and pulse rate. Oxygen saturation can be estimated using various techniques. In one common technique, the photocurrent generated by the photo-detector is conditioned and processed to determine the ratio of modulation ratios (ratio of ratios) of the red to infrared signals. This modulation ratio has been observed to correlate well to arterial oxygen saturation. The pulse oximeters and sensors are empirically calibrated by measuring the modulation ratio over a range of in vivo measured arterial oxygen saturations (SaO<sub>2</sub>) on a set of patients, healthy volunteers, or animals. The observed correlation is used in an inverse manner to estimate blood oxygen saturation (SpO<sub>2</sub>) based on the measured value of modulation ratios of a patient. The estimation of oxygen saturation using modulation ratios is described in U. S. Patent No. 5,853,364, entitled "METHOD AND APPARATUS FOR ESTIMATING PHYSIOLOGICAL PARAMETERS USING MODEL- BASED ADAPTIVE FILTERING", issued December 29, 1998, and U. S. Patent No. 4,911,167, entitled "METHOD AND APPARATUS FOR DETECTING OPTICAL PULSES", issued March 27,1990, and the relationship between oxygen saturation and modulation ratio is further described in U. S. Patent No. 5,645,059, entitled "MEDICAL SENSOR WITH MODULATED ENCODING SCHEME," issued July 8,1997, the disclosures of which are herein incorporated by reference in their entirety. Most pulse oximeters extract the plethysmographic signal having first determined saturation or pulse rate. An exemplary forehead oximetry sensor is described in a co-pending United States Patent No. 6,748,254, entitled: "Stacked Adhesive Optical Sensor," issued June 8, 2004.

[0020] The force applied to the oximetry sensor can be a factor in the proper functioning of the sensor. In certain clinical scenarios, a headband 200 is required to be used in conjunction with a forehead sensor 101 (e.g., an oximetry sensor), as is shown in Fig. 2. Fig. 2 shows the sensor leads extending from the sensor (not shown) outward from beneath the headband. Such clinical scenarios include scenarios where: patient is lying down with his/her head near or below chest level; patient is subject to elevated venous pressure; patient is diaphoretic; patient is moving excessively, such as during exercise; as well as other scenarios where venous pulsations can introduce errors in oximetry calculations. In those scenarios, without a headband, or force on the oximetry sensor, venous pulsations could cause an incorrect interpretation of the waveform, and therefore result in a less than accurate determination of the oxygen saturation and pulse rate values. The headband can be used to apply pressure to the oximetry sensor, thus reducing the effects of venous pulsations. When used to support an oximetry sensor, the amount of force applied by the sensor on the forehead should be greater than the venous pressure, but less than the arteriole pressure. Generally, a good pressure range is one where the applied pressure is higher than venous pressure (e.g., 3-5 mm Hg) and lower than the capillary pressure (e.g., 22 mm Hg). Preferably, this should be between 15 mm Hg and 20 mm Hg in the adult patient. The headband in accordance with the embodiments of the present invention may be adjusted for use with any size wearer by using an adjustable closure mechanism, such as for example a hook and loop closure mechanism. The user can apply a wide range of pressures to the forehead oximetry sensor depending on the amount of tension which has been applied to the headband during its placement around the wearer's head.

[0021] The embodiments of the present invention are intended to alleviate the guesswork by the caregivers by giving them a visual indicator of the proper amount of tension required in the headband during placement around the head. The required tension is related to the pressure being applied by the sensor when it is attached with the patient.

[0022] In one embodiment, shown in Fig. 3, an elastic headband 102 is shown in an unstretched position. A non-elastic fabric 104 is shown attached to the elastics portion 102 along two of its edges 106. The other two edges of the non-elastic portion are not attached to the elastic segment and are thus free to project outward away from the face of the elastic segment. The non-elastic segment is smaller the elastic segment. The non-elastic segment is sized to span a portion of the elastic segment when the elastic segment is stretched. The non-elastic segment is larger than the portion of the elastic segment it spans when the elastic segment is not stretched. As the elastic segment 102 is stretched from its

non-stretched position, the non-elastic portion is pulled at its edges 106 along with the stretching elastic segment 102 until the elastic portion between the edges has stretched to a length equal to the length of the non-elastic portion. The headband also includes closure mechanisms (not shown), which are described below in conjunction with Fig. 4. Fig. 5 shows a front view diagram of an embodiment of the headband in accordance with the present invention shown worn by a user. It is noted that the headband may be used to hold and impart a pressure against a sensor, such as an oximetry sensor applied to a patient's forehead, as shown in Fig. 2. For clarity in describing the tension indicator, such a sensor is not shown in Figs. 5-7. Fig. 6 is a top view diagram of an embodiment of the headband 102 in accordance with the present invention shown in proper tension when worn by a user. As is shown in this figure, when the headband is properly tightened, the pressure indicator portion 104 is pulled tight across the elastic portion 102, thus not providing a visual indication that the headband needs to be retightened. On the other hand, Fig. 7 shows a top view diagram of an embodiment of the headband in accordance with the present invention shown in less than proper tension when worn by a user. As is shown in Fig. 7, when a less than adequate pressure is being applied by the headband to a user's forehead, or when the headband is not tight enough, the indicator 104 projects out from the surface creating a loop which provides a visual cue that the headband needs retightening.

[0023] When the headband is not stretched there is an amount of slack between the non-elastic and elastic portions. When the headband is stretched, the slack in the non-elastic strap is eliminated, giving the visual indication that the headband stretch is sufficient. The headband is chosen to be long enough to fit around the head of a user (or patient). The elastic material may be made of any suitable fabric, such as an open cell urethane foam. The non-elastic strap, which is shorter than the elastic portion is sewn or attached otherwise (e.g., adhesively, etc.) onto the elastic headband at a spacing that is less than the lengths of the non-elastic portion. The non-elastic material may be made of any suitable fabric, such a Dacron-type fabric.

[0024] Fig. 4 is a diagram of an alternate embodiment of the headband in accordance with the present invention. An elastic headband 102 is shown in an unstretched position. A non-elastic fabric 104 is shown attached to the elastics portion 102 along two of its edges 106. The other two edges of the non-elastic portion are not attached to the elastic segment and are thus free to project outward away from the face of the elastic segment. The non-elastic segment 104 is smaller the elastic segment 102. The non-elastic segment is sized to span a portion of the elastic segment when the elastic segment is stretched. The non-

elastic segment is larger than the portion of the elastic segment it spans when the elastic segment is not stretched. As the elastic segment 102 is stretched from its non-stretched position, the non-elastic portion is pulled at its edges 106 along with the stretching elastic segment 102 until the elastic portion between the edges has stretched to a length equal to the length of the non-elastic portion.

[0025] Fig. 4 also shows the non-elastic portion to include a permanent crease or a fold 110. As shown in Fig. 4A, such a fold 110 may be made by overlapping the nonelastic portion to form a fold and then heat pressing or heat sealing the fabric to form a permanent fold or crease. In one embodiment, the fold or crease is made in the middle of the inelastic segment, which causes it to project outward in a sharp, angular fashion as the elastic band 102 retracts or relaxes. In operation, it has been shown that the sharp, angular crease or fold acts as a mechanical amplifier and provides a more distinct visual cue and better sensitivity as to when the threshold of minimal headband tension has been passed. The creased tension indicator 110 exhibits increased sensitivity to a loss in headband tension by projecting further away from the elastic band in a skewed fashion. The creased tension indicator 110 provides a more pronounced visual cue both from the perspective of looking directly at the forehead and from looking down at the top (edge) of the headband. The material chosen for the inelastic portion having a fold or a crease can be similar to the noncreased or non-folded inelastic material. In addition, a material such a polyester webbing material, which is capable of holding a fold or a crease, may also be used. The elastic material may be made of a material as is described above, or made using other suitable material such as a terry band.

[0026] When the headband is not stretched there is an amount of slack between the non-elastic and elastic portions. When the headband is stretched, the slack in the non-elastic strap is eliminated, giving the visual indication that the headband stretch is sufficient.

[0027] Also shown in Fig. 4, and applicable to the embodiment described in conjunction with Fig. 3, is the closure device 108. One such closure device is a hook and loop type closure. The headband in accordance with the embodiments of the present invention may use other closure mechanisms such as snaps, buttons, adhesives, pins, or combinations thereof, as well as others known to those of skill in the relevant arts. Alternately, the headband may be a pre-formed loop, without a separate closure mechanism.

[0028] The headband described above includes a sensor attachment pressure indicator. As described above, the headband may be used to allow a sensor's attachment

pressure with the patient's tissue location (e.g. forehead, and so on) to be chosen which is greater than venous pulsations (e.g., 5-10 mm Hg) but less than a maximum amount (e.g., 30 mm Hg, or so). As described above, such a pressure indicator is attached with the headband. Alternately, the pressure indicator may be attached with the sensor, such as an oximetry sensor. One embodiment of the pressure indicator is a tension indicator as described above with reference to Figs. 3-4. Other pressure indicating means include pressure or force sensors small and light enough to be included with either the sensor or the headband assembly.

[0029] The information provided by the pressure indicator may be used to help establish an acceptable windows of pressure for the sensor's attachment with a patient. The acceptable window of pressure may also be enhanced to include the affects of the patient's head elevation relative to the patient's heart.

[0030] Additionally, the concept of using a headband to ensure an acceptable sensor attachment pressure is extendible to other patient body locations; locations where a sensor attachment pressure can help provide a more accurate sensor reading.

[0031] An alternate embodiment of the tension or pressure indicating headband in accordance with the present invention is shown in Fig. 8. As is shown in Fig. 8, the headband includes an inelastic portion 604 and an elastic portion 602. The tension indicating portion 606 is also made of an inelastic material. The tension indicating portion 606 may be a creased or folded as described in conjunction with Fig. 4 or as is shown uncreased or unfolded as described in conjunction with Fig. 3. The description of the closure devices and how the elastic and inelastic portions are attached to one another are also set forth above. In this embodiment, the main stretchable portion is elastic portion 602. Once the headband has been stretched such that section 602 is stretched to match the length of section 606, the headband's stretch will be limited. This embodiment by having a shorter elastic portion limits the extension of the headband and hence limits the range of pressures that can be applied by the headband against a user's forehead or the sensor applied to a user's forehead.

[0032] As will be understood by those skilled in the art, the present invention may be embodied in other specific forms without departing from the essential characteristics thereof. These other embodiments are intended to be included within the scope of the present invention, which is set forth in the following claims.

# THE EMBODIMENTS OF THE INVENTION IN WHICH AN EXCLUSIVE PROPERTY OR PRIVILEGE IS CLAIMED ARE DEFINED AS FOLLOWS:

#### 1. A headband, comprising:

an elastic segment sized to fit around a wearer's head;

a non-elastic segment being smaller than and attached to the elastic segment on an exterior side of the elastic segment, wherein the exterior side of the elastic segment generally faces away from the wearer when the headband is applied to the wearer's head, and the non-elastic segment is sized to span a portion of the elastic segment when the elastic segment is stretched, the non-elastic segment being larger than the portion of the elastic segment it spans when the elastic segment is not stretched; and

a sensor coupled to the headband on a patient side of the elastic segment opposite the exterior side.

- 2. The headband of claim 1 comprising a closure mechanism coupled with the elastic portion.
- 3. The headband of claim 2 wherein the closure mechanism is one of a hook and loop closure, a snap, a button, an adhesive, a pin, and combinations thereof.
- 4. The headband of claim 1, 2 or 3 wherein the elastic segment is rectangular shaped having a long and a short dimension, and the non-elastic segment is attached along a set of its edges with the elastic segment, wherein the set of edges are generally parallel to the short dimension.
- 5. The headband of any one of claims 1 to 4 wherein the non-elastic segment is attached with the elastic segment in such a manner that the non-elastic segment projects out from the exterior surface of the elastic portion when the headband

is not sufficiently tight, thus creating a loop which provides a visual indication that the headband needs re-tightening.

- 6. The headband of any one of claims 1 to 4 wherein the non-elastic segment is formed with a fold or a crease, which causes the non-elastic portion to project out from the exterior surface of the elastic portion in a pronounced fashion as the elastic segment retracts.
- 7. The headband of claim 5 wherein the non-elastic segment is sized to not project out from the exterior surface of the elastic portion when the headband is sufficiently tight thus indicating an adequate level of tension corresponding with delivering a pressure in a range higher than venous pressure and lower than capillary pressure to the forehead of the wearer.

#### 8. A headband, comprising:

an inelastic segment sized to fit around a wearer's head;

an elastic segment being smaller than and attached to the inelastic segment such that the elastic segment is visible to an observer when the headband is applied to the wearer's head, the elastic segment sized to span a portion of the inelastic segment when elastic segment is stretched, the elastic segment being smaller than the portion of the inelastic segment it spans when the elastic segment is not stretched; and

a sensor coupled to the headband on a patient side of the inelastic segment opposite the exterior side.

- 9. The headband of claim 8 comprising a closure mechanism coupled with the elastic portion.
- 10. The headband of claim 9 wherein the closure mechanism is one of a hook and loop closure, a snap, a button, an adhesive, a pin, and combinations thereof.

and the contract of the contra

- 11. The headband of claim 8, 9 or 10 wherein the inelastic segment is rectangular shaped having a long and a short dimension, and the elastic segment is attached along a set of its edges with the inelastic segment, wherein the set of edges are generally parallel to the short dimension.
- 12. The headband of any one of claims 8 to 11 wherein the elastic segment is attached with the inelastic segment in such a manner that the non-elastic segment projects out from the surface adjacent to a user's forehead when the headband is not sufficiently tight, thus creating a loop which provides a visual indication that the headband needs re-tightening.
- 13. The headband of claim 12 wherein the non-elastic segment is sized to not project out from the surface when the headband is sufficiently tight thus indicating an adequate level of tension corresponding with delivering a pressure in a range higher than venous pressure and lower than capillary pressure to the wearer's forehead.
  - 14. A headband, comprising:

an elastic segment sized to fit around a wearer's head;

a non-elastic segment smaller than and attached discontinuously to an exterior side of the elastic segment, such that the non-elastic segment has some slack when the elastic segment is in an unstretched state, wherein the exterior side of the elastic segment generally faces away from the wearer when the headband is applied to the wearer's head, and the non-elastic segment has less slack when the elastic segment is applied to the patient's head with sufficient tension to deliver pressure in the range higher than venous pressure and lower than capillary pressure to the wearer's head.

15. The headband of claim 14 comprising a closure mechanism coupled with the elastic portion.

- 16. The headband of claim 15 wherein the closure mechanism is one of a hook and loop closure, a snap, a button, an adhesive, a pin, and combinations thereof.
- 17. The headband of claim 14, 15 or 16 wherein the non-elastic segment is attached with the elastic segment in such a manner that the non-elastic segment projects out from the surface of the elastic portion when the headband is not sufficiently tight, thus creating a loop which provides a visual indication that the headband needs re-tightening.
- 18. The headband of claim 14 wherein the non-elastic segment is sized to have no slack when the headband is applied with sufficient tension to deliver pressure in the range higher than venous pressure and lower than capillary pressure to the wearer's head.
- 19. The headband of any one of claims 14 to 18, wherein the headband is coupled to a sensor.
- 20. The headband of any one of claims 1 to 7 wherein the sensor is a pulse oximetry sensor.
- 21. The headband of any one of claims 8 to 13 wherein the sensor is a pulse oximetry sensor.
- 22. The headband of any one of claims 1 to 13 wherein the sensor is removably coupled to the headband by the tension of the headband after the headband has been applied to the to the wearer's forehead.

#### 23. A headband, comprising:

an elastic segment sized to fit around a wearer's head; and

a non-elastic segment smaller than and attached discontinuously to an exterior side of the elastic segment such that the non-elastic segment is visible to an observer when the headband is applied to the wearer's head, wherein the non-elastic segment is attached with the elastic segment in such a manner that the non-elastic segment projects out from the surface of the elastic portion when the headband is not sufficiently tight, thus creating a loop which provides a visual indication to the observer that the headband needs re-tightening.

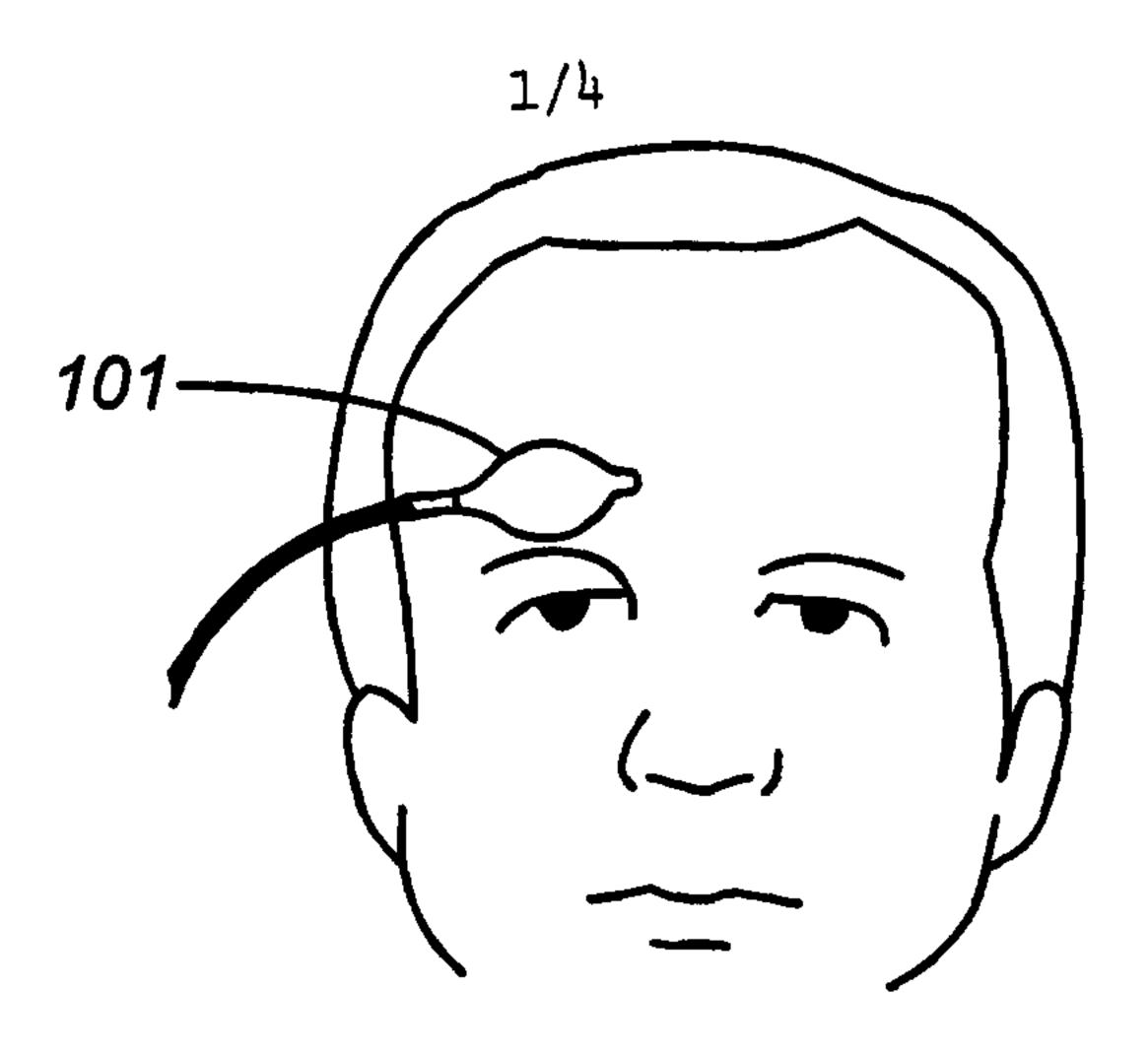


FIG. 1

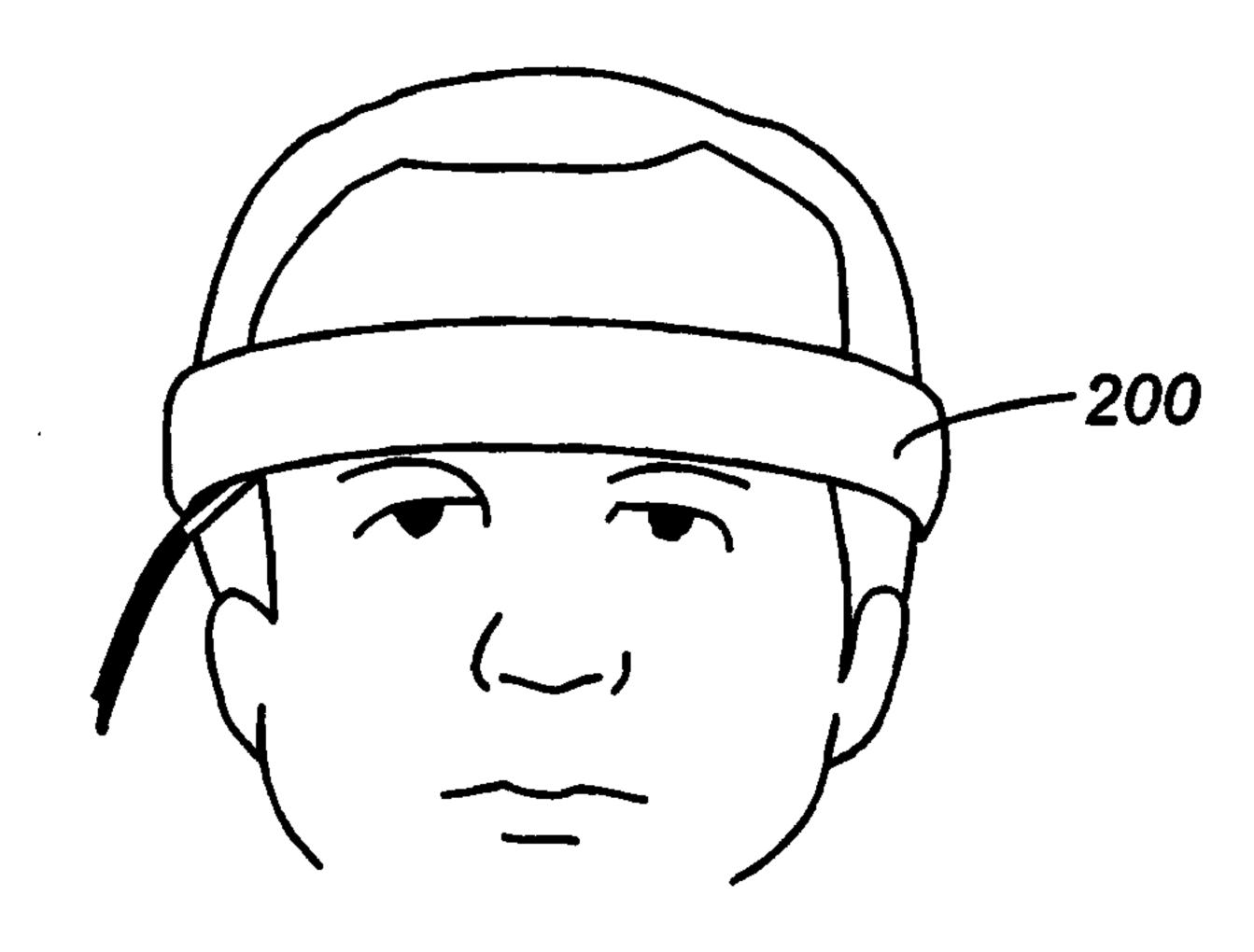


FIG. 2

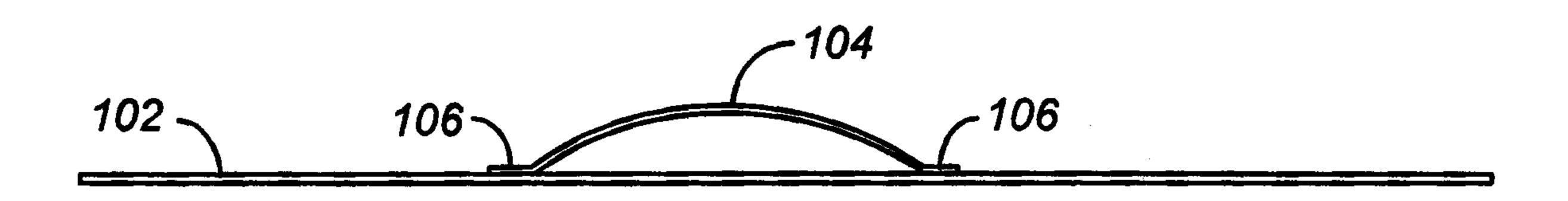
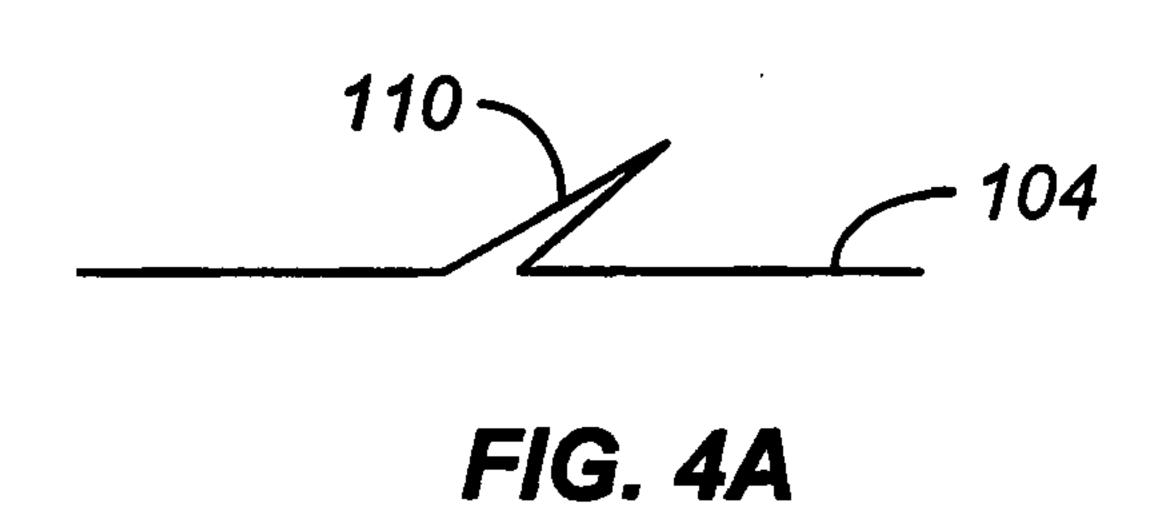


FIG. 3

2/4



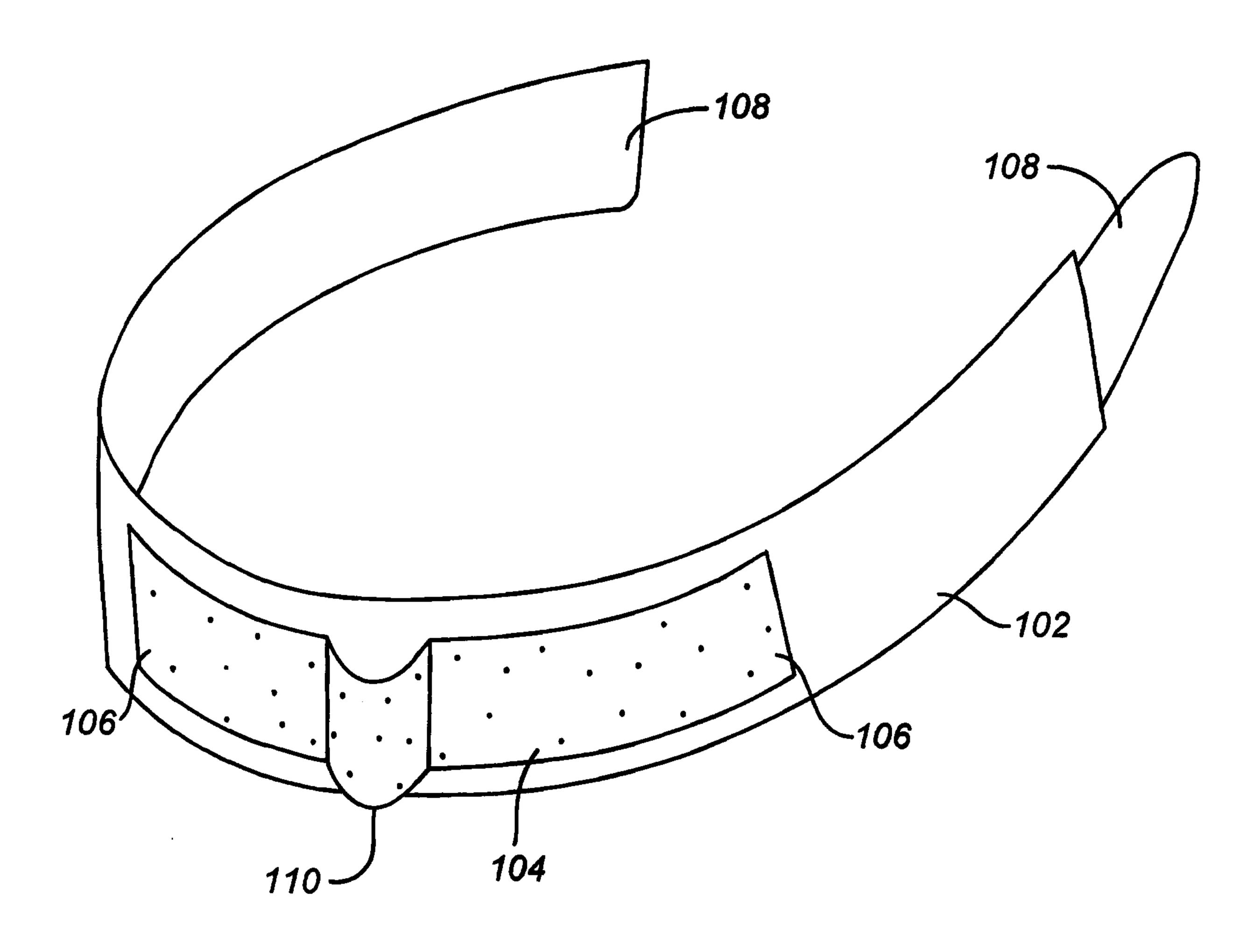
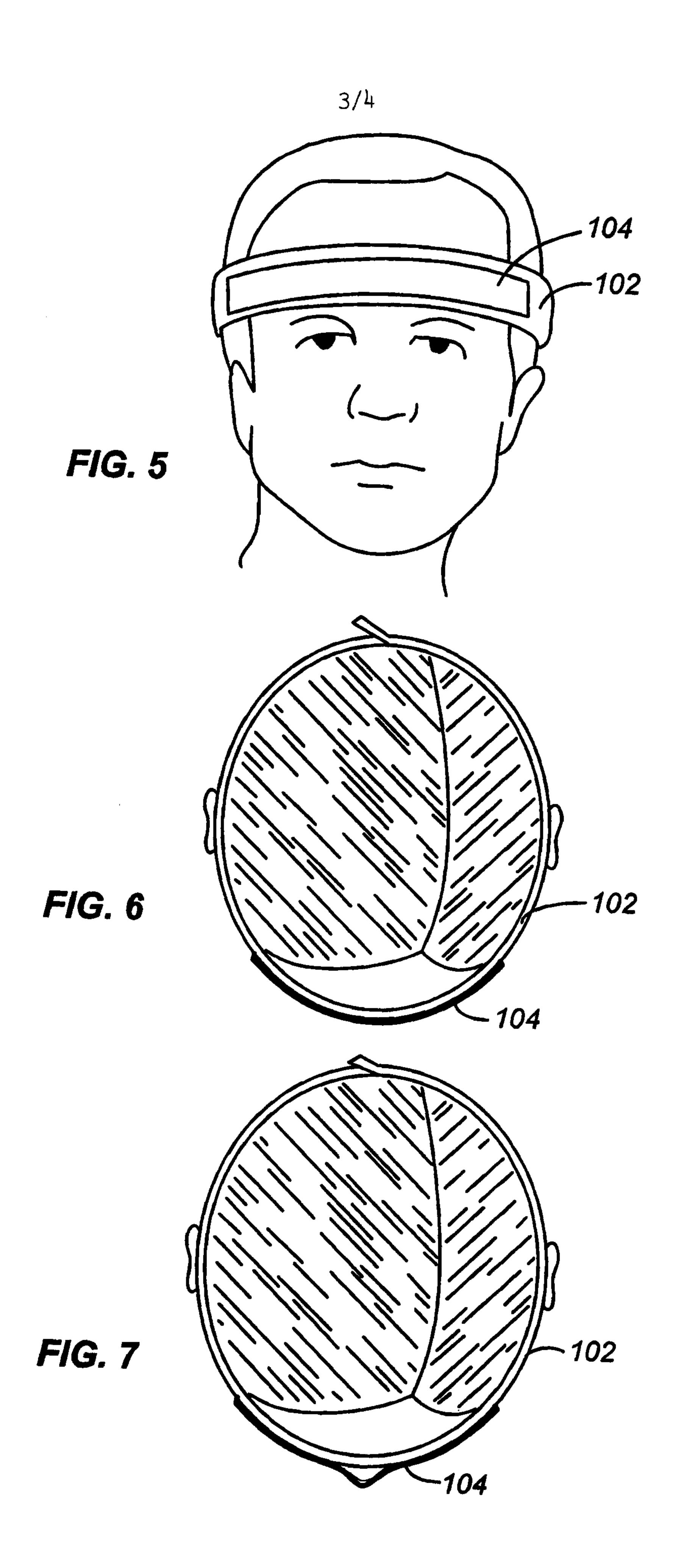


FIG. 4



4/4

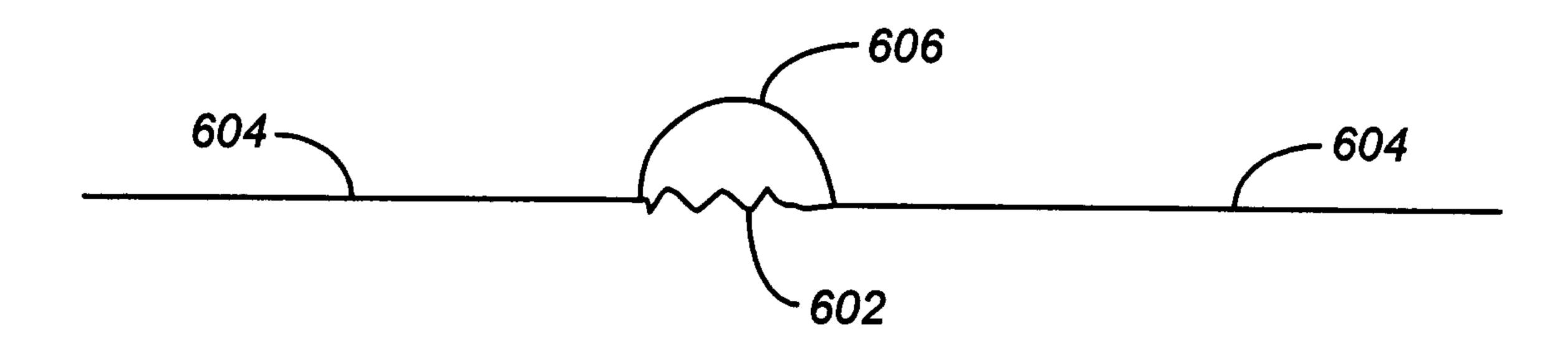


FIG. 8

