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(54) Title: BIS-THYMINE DERIVATIVES AND PHOTO-REVERSIBLE POLYMERS THEREOF

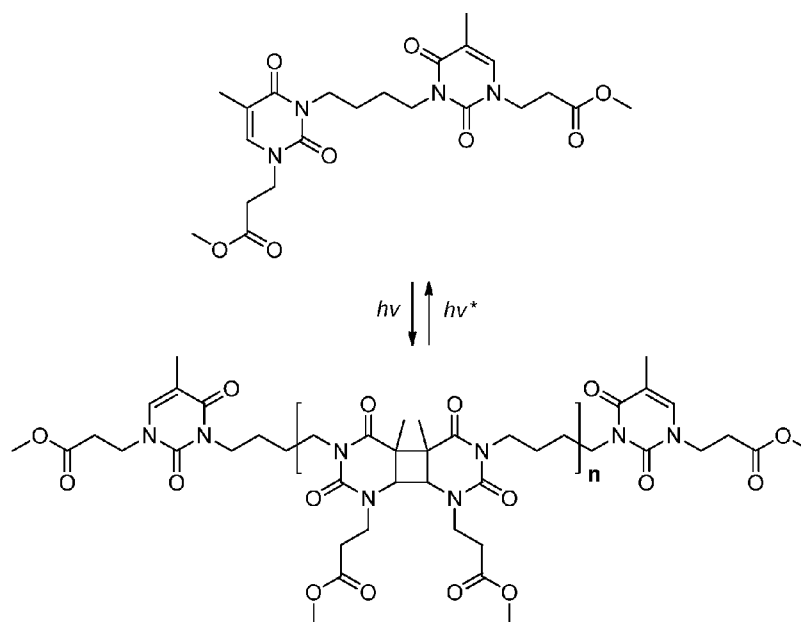


Figure 3

(57) Abstract: The present invention relates to bis-thymine derivatives and processes for their preparation. The present invention also relates to the photoreversible polymerization of the bis-thymine derivatives to form polymers and uses thereof.

BIS-THYMINE DERIVATIVES AND PHOTO-REVERSIBLE POLYMERS THEREOF**Cross-Reference to Related Applications**

[01] The present application claims priority from United States of America Provisional Patent application 61/481, 321 the content of which is incorporated herein by reference.

Technical Field

[02] The present invention relates to bis-thymine derivatives and processes for their preparation. The present invention also relates to the photoreversible polymerization of the bis-thymine derivatives to form polymers and uses thereof.

Background

[03] Reversible polymers represent a relatively new class of materials that possess bonds capable of reversibly connecting and disconnecting monomers in response to stimuli such as heat or light. These reversible bonds can be used to construct a recyclable polymer via material polymerization and depolymerization on demand.

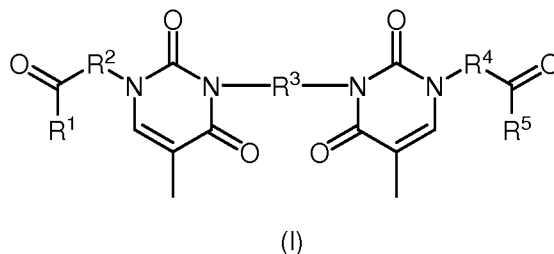
[04] Several reversible polymerizations have been reported, however these are mostly based on thermally-reversible reactions, like the Diels-Alder reaction, which require high energies for depolymerization and polymerization. Photochemical reactions, on the other hand, are generally considered to provide a greener synthetic pathway to polymerization and depolymerization because photons do not leave residues and they can be conducted at ambient temperature, often in the solid state.

[05] Thymine, one of the nucleic acid bases of DNA, reversibly photodimerizes in the solid-state to form bis-thymine (**Figure 1**). However it has been difficult to produce reversible polymers of bis-thymine or bis-thymine derivatives. One attempt to produce such a polymer utilised a non-covalent polymer template to facilitate the supramolecular alignment and photopolymerization of the bis-thymine monomers. This method was found to be unsatisfactory due to difficulty in achieving satisfactory alignment of the monomers with the template which caused the depolymerization reaction to be incomplete.

[06] Therefore a need exists for an efficient method to reversibly photopolymerize bis-thymine and/or its derivatives.

Summary

[07] The present invention provides a compound of general formula (I):



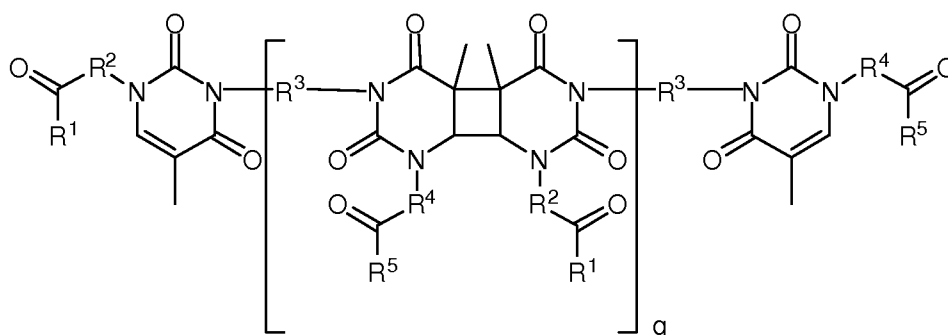
wherein:

R^1 and R^5 are independently selected from amino or OR^6 where R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

R^2 and R^4 are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

R^3 is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene.

[08] The present invention provides a photoreversible polymer of general formula (II):



(II)

wherein:

R^1 and R^5 are independently selected from amino or OR^6 where R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

R^2 and R^4 are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

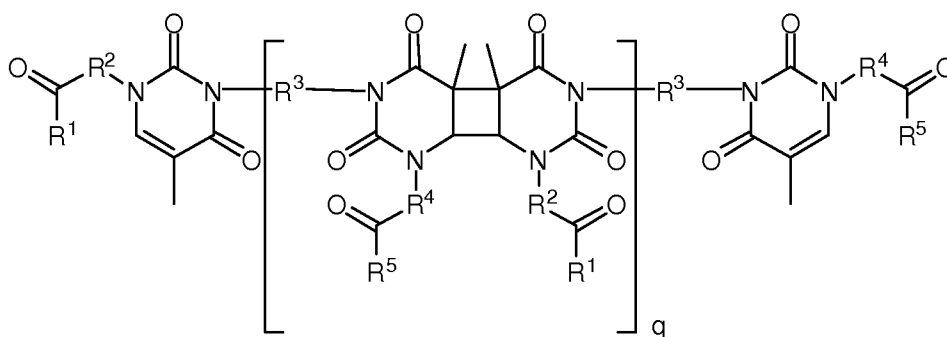
R^3 is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted

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heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene; and

q is an integer between 1 and 1,000.

[09] The present invention provides a process for producing a polymer of general formula (II):



(II)

wherein:

R^1 and R^5 are independently selected from amino or OR^6 where R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

R^2 and R^4 are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

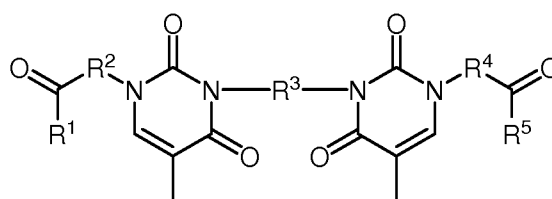
R^3 is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted

heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene; and

q is an integer between 1 and 1,000;

comprising the step of:

irradiating a compound of general formula (I):



(I)

wherein:

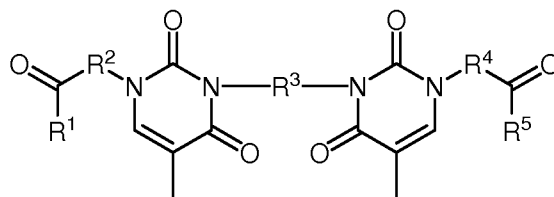
R¹ and R⁵ are independently selected from amino or OR⁶ where R⁶ is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

R² and R⁴ are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

R³ is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene;

with sufficient ultraviolet radiation to cause polymerization.

[10] The present invention also provides a process for producing the compound of general formula (I):



(I)

wherein:

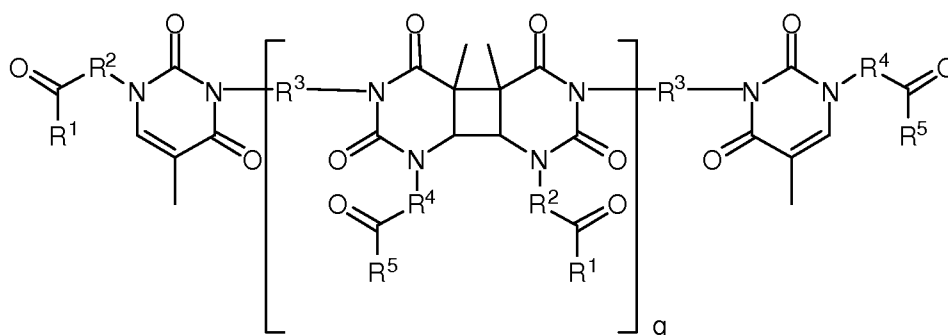
R¹ and R⁵ are independently selected from amino or OR⁶ where R⁶ is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

R² and R⁴ are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

R³ is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene;

comprising the steps of:

irradiating the polymer of general formula (II):



(II)

wherein:

R^1 and R^5 are independently selected from amino or OR^6 where R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

R^2 and R^4 are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

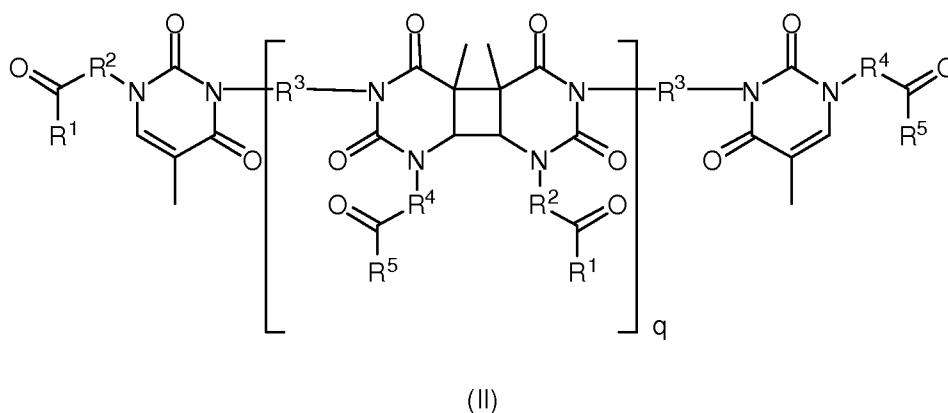
R^3 is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted

heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene; and

q is an integer between 1 and 1,000;

with sufficient ultraviolet radiation to cause depolymerization.

[11] Furthermore, the present invention provides use of the polymer of general formula (II):



wherein:

R^1 and R^5 are independently selected from amino or OR^6 where R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

R^2 and R^4 are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

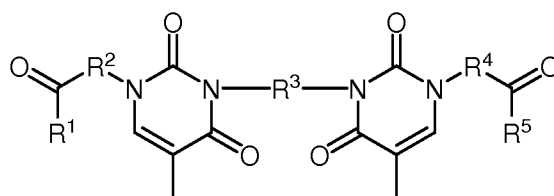
R^3 is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted

heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene; and

q is an integer between 1 and 1,000;

as a recyclable material, a degradable material, a photoresistant material, or in various applications including medical, surgical, dental, construction, electronic or automotive applications.

[12] The present invention furthermore provides a process for producing a compound of general formula (I):



(I)

wherein:

R¹ and R⁵ are independently selected from amino or OR⁶ where R⁶ is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

R² and R⁴ are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

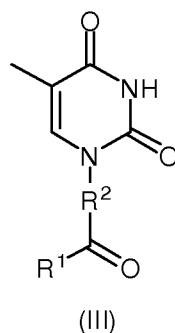
R³ is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted

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heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene;

comprising the step of:

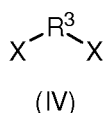
reacting a compound of general formula (III):



wherein:

R^1 and R^2 are as defined for formula (I);

with a compound of general formula (IV):



wherein:

X is halo and R^3 is as defined for formula (I);

in the presence of a base.

Brief Description of Drawings

[13] **Figure 1:** Synthetic scheme for the photoreversible dimerization of thymine to form bis-thymine.

[14] **Figure 2:** Synthetic scheme for the preparation of a compound of formula (I) according to one embodiment of the present invention as described in example 1.

[15] **Figure 3:** Reversible photopolymerisation of a compound of formula (I) to form a polymer of formula (II) according to one embodiment of the present invention as described in examples 3 and 4.

[16] **Figure 4:** Comparison of infrared (IR) spectra of the compound of formula (I) shown described in example 1 and the polymer of formula (II) based thereon as described in example 3.

[17] **Figure 5:** A graph showing the changes to relative peak areas of compound, oligomer and polymer of the present invention that were observed in the gel permeation chromatography (GPC) traces over the course of a polymerization reaction (30 hours, 302 nm) as described in example 3.

[18] **Figure 6:** A graph demonstrating the effect on molecular weight of cyclic depolymerization and re-polymerization experiments on compounds and polymers of the present invention in the solid state as described in example 4.

[19] **Figure 7:** A graph demonstrating the effect of solvent on the depolymerization of a polymer of formula (II) as described in example 4.

Description of Embodiments

[20] Definitions: Listed below are definitions of various terms used to describe this invention. These definitions apply to the terms as they are used throughout this specification and claims, unless otherwise limited in specific instances, either individually or as part of a larger group.

[21] The term "independently selected" is used herein to indicate that the choices can be identical or different. In the case of R groups, for example, the term "independently selected" indicates that the R groups (e.g., R^1 , R^2 , R^3) can be identical (e.g., R^1 , R^2 and R^3 all may be substituted alkyl groups) or different (e.g., R^1 may be a substituted alkyl group, R^2 may be a substituted alkenyl group and R^3 may be an aryl group).

[22] The term "optionally substituted" refers to a group that may or may not be further substituted with one or more groups selected from alkyl, cycloalkyl, alkenyl, cycloalkenyl, alkynyl, cycloalkynyl, aryl, heterocyclyl (heterocycloalkyl, heterocycloalkenyl, heterocycloalkynyl), halo, haloalkyl, haloaryl, haloheterocyclyl, hydroxy, alkoxy, aryloxy,

carboxy, amino, alkylamino, acyl, acylamino, arylacyl, heterocyclacyl, acylamino, acyloxy, acylalkoxy, nitro, thio, alkylthio, sulfinyl, alkylsulfinyl, sulfonyl, alkylsulfonyl, arylsulphonyl, carbonyl, oxo, cyano and the like.

[23] The terms "alkyl" or "alkylene" refer to a mono- or divalent, saturated, straight or branched hydrocarbon chain containing up to twenty carbon atoms. The terms "C₁₋₂₀ alkyl" and "C₃₋₁₀ alkyl" as used herein, refer to saturated, straight chain or branched hydrocarbon moieties containing one to twenty carbon atoms and three to ten carbon atoms respectively. Examples of alkyl groups include, but are not limited to, methyl, ethyl, propyl, isopropyl, n-hexyl, octyl, decyl, dodecyl and the like.

[24] The terms "alkenyl" or "alkenylene" refer to a mono- or divalent straight or branched hydrocarbon chain containing one or more carbon-carbon double bonds. Examples of alkenyl groups include, but are not limited to ethenyl (vinyl), propenyl, isopropenyl, n-butenyl, hexenyl and the like.

[25] The terms "alkynyl" or "alkynylene" refer to a mono- or divalent straight or branched hydrocarbon chain containing one or more carbon-carbon triple bonds. Examples of alkenyl groups include, but are not limited to ethynyl, propynyl, isopropynyl, n-butynyl, hexynyl and the like.

[26] The terms "cycloalkyl" or "cycloalkylene" refer to a mono- or divalent non-aromatic cyclic hydrocarbon group having from 3 or more carbon atoms. Examples include cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cyclooctyl and the like.

[27] The terms "cycloalkenyl" or "cycloalkenylene" refer to a mono- or divalent non-aromatic cyclic hydrocarbon groups having 3 or more carbon atoms with one or more carbon-carbon double bonds. Examples include cyclopropenyl, cyclobutenyl, cyclopentenyl, cyclohexenyl and cycloctenyl.

[28] The terms "cycloalkynyl" or "cycloalkynylene" refer to a mono- or divalent non-aromatic cyclic hydrocarbon groups having 3 or more carbon atoms with one or more carbon-

carbon triple bonds. Examples include cyclopropynyl, cyclobutynyl, cyclopentynyl, cyclohexynyl and cyclooctynyl.

[29] The terms "aryl" or "arylene" refer to a mono- or divalent aromatic carbocyclic group having a single ring (e.g., phenyl), multiple rings (e.g., biphenyl), or multiple condensed rings in which at least one is aromatic, (e.g., 1,2,3,4-tetrahydronaphthyl, naphthyl), which is optionally substituted. The aryl groups herein are unsubstituted or, as specified, substituted in one or more substitutable positions with various groups.

[30] The terms "heteroaryl" or "heteroarylene" refer to a mono- or divalent monocyclic or bicyclic ring system containing one or two aromatic rings and containing at least one heteroatom in an aromatic ring, and which can be unsubstituted or substituted, for example, with one or more, and in particular one to three, substituents, as defined above. Examples of heteroaryl groups include thienyl, furyl, pyridyl, oxazolyl, quinolyl, isoquinolyl, indolyl, triazolyl, isothiazolyl, isoxazolyl, imidazolyl, benzothiazolyl, pyrazinyl, pyrimidinyl, thiazolyl, and thiadiazolyl.

[31] The terms "heterocycloalkyl" or "heterocycloalkylene" refer to a mono- or divalent saturated non-aromatic ring, comprising three or more ring atoms, or a bi- or tri-cyclic fused system, where each ring contains between one and three heteroatoms.

[32] The terms "heterocycloalkenyl" or "heterocycloalkenylene" refers to a mono- or divalent unsaturated non-aromatic ring, comprising three or more ring atoms, or a bi- or tri-cyclic fused system, where each ring contains between one and three heteroatoms and one or more carbon-carbon double bonds.

[33] The terms "heterocycloalkynyl" or "heterocycloalkynylene" refers to a mono- or divalent unsaturated non-aromatic ring, comprising three or more ring atoms, or a bi- or tri-cyclic fused system, where each ring contains between one and three heteroatoms and one or more carbon-carbon triple bonds.

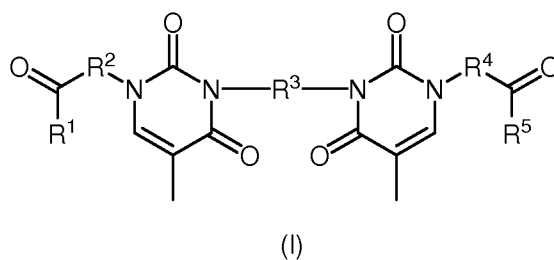
[34] The term "amino" refers to the group -NH_2 , -NHR , or -NR_2 , wherein R is an optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl,

optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl group.

[35] The term “heteroatom” is an atom other than carbon or hydrogen, such as oxygen (O), nitrogen (N), sulfur (S), phosphorous (P), boron (B), halo or selenium (Se).

[36] The term “halo” refers to chlorine (Cl), bromine (Br), fluorine (F) or iodine (I).

[37] The present invention provides bis-thymine derivatives and methodology for the photoreversible preparation of polymers based thereon. In particular, the present invention provides a compound according to general formula (I):



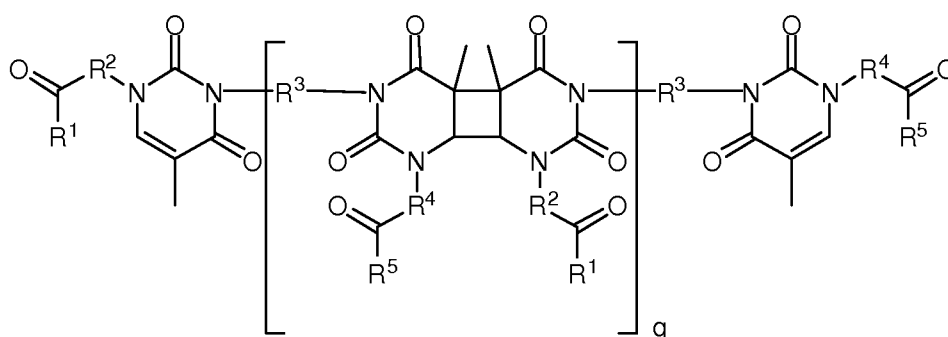
wherein:

R^1 and R^5 are independently selected from amino or OR^6 where R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

R^2 and R^4 are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

R^3 is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene.

[38] The present invention also provides a photoreversible polymer of general formula (II):



(II)

wherein:

R^1 and R^5 are independently selected from amino or OR^6 where R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

R^2 and R^4 are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

R^3 is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene; and

q is an integer between 1 and 1,000.

[39] In some embodiments, R^1 or R^5 is amino.

[40] In other embodiments, R^1 or R^5 is OR^6 wherein R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted aryl or an optionally substituted heteroaryl.

[41] In some embodiments, R^6 is an optionally substituted alkyl group. Preferably, R^6 is a C_1 - C_6 alkyl group.

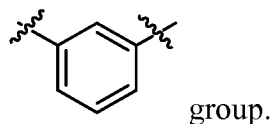
[42] In some embodiments, R^2 or R^4 is an optionally substituted alkylene group, preferably a C_1 - C_{10} alkylene group.

[43] In some embodiments, R^3 is an optionally substituted alkylene group, preferably a C_2 - C_{10} alkylene group. In some embodiments, R^3 is a butylene group. In some embodiments, R^3 is a propylene group. In other embodiments, R^3 is a hexylene group.

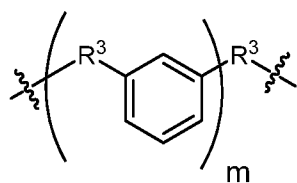
[44] In other embodiments, R^3 is an alkenylene group. With this embodiment, R^3 maybe an alkenylene group according to $-(CH=CH)_n-$ where n is an integer between 1 and 10.

[45] In another embodiment, R^3 is an alkylene group is interrupted by -O- group. Preferably, the interrupted alkylene group is according to $-(CH_2-O-CH_2)_n-$ where n is an integer between 1 and 10.

[46] In yet another embodiment, R^3 is an arylene group. Preferably, the arylene group is a

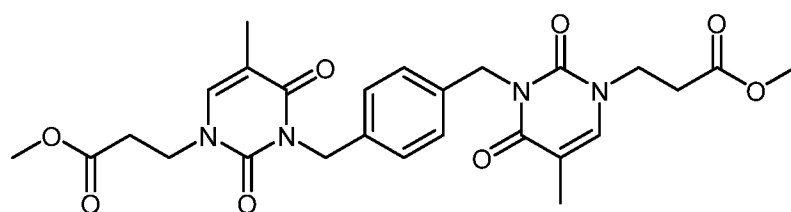
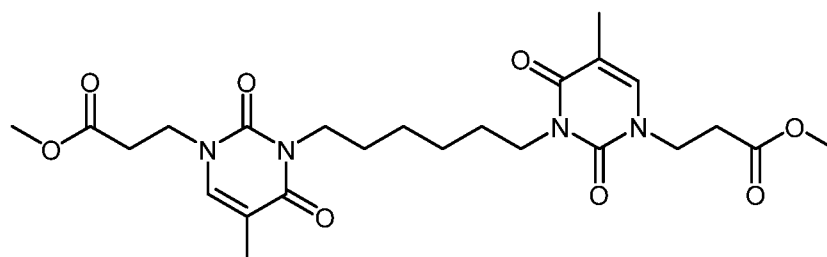
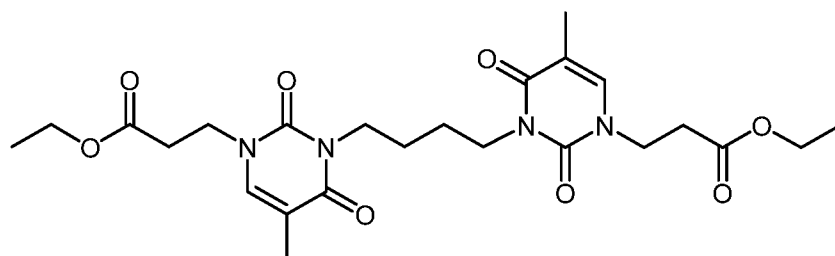
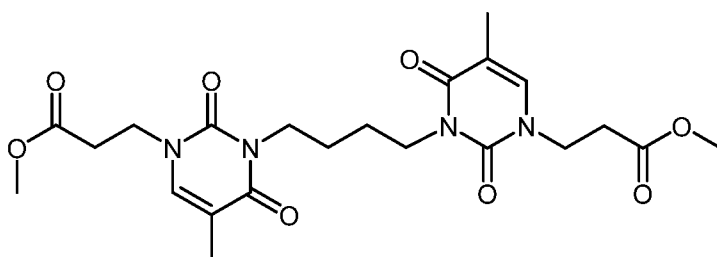
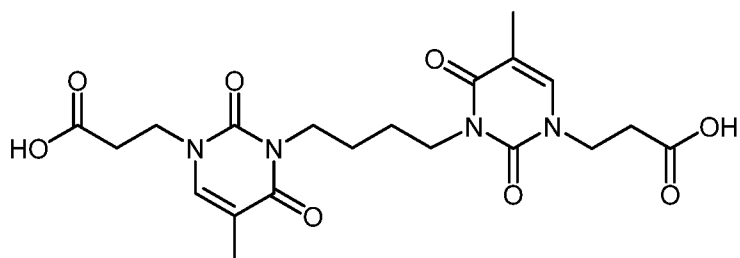


[47] In another embodiment, R^3 is an alkylene-arylene-alkylene group. With this embodiment, R^3 maybe a C_{2-10} -alkylene-arylene- C_{2-10} alkylene group. In particular, group is

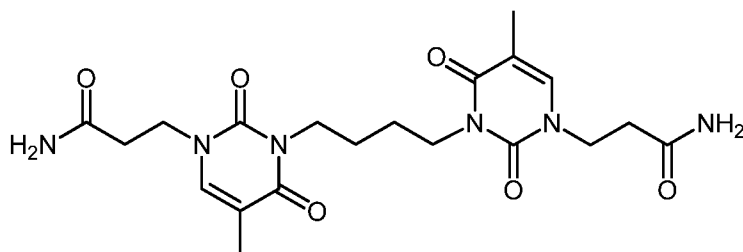


group where m is an integer between 1 and 10.

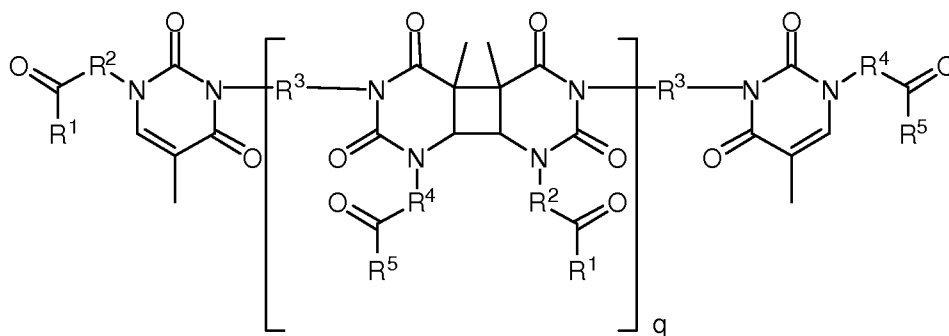
[48] In particular embodiments, the compound of general formula (I) is selected from:



, and



[49] The present invention also provides a photoreversible polymer of general formula (II):



(II)

wherein:

R^1 and R^5 are independently selected from amino or OR^6 where R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

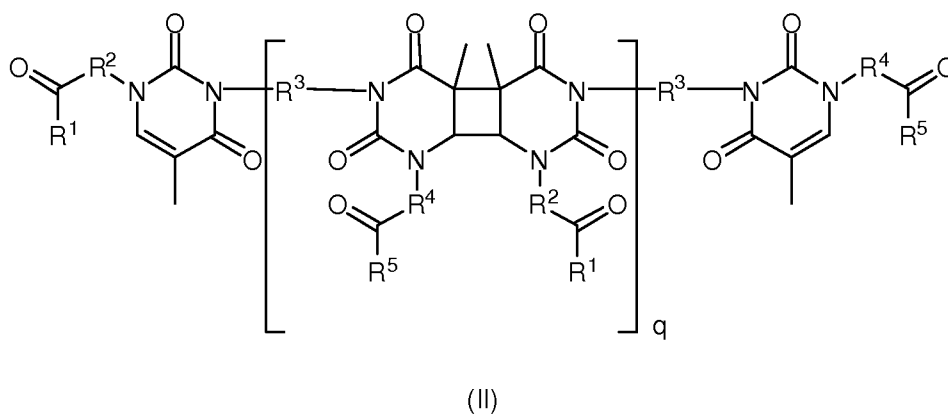
R^2 and R^4 are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

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R^3 is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene; and

q is an integer between 1 and 1,000.

[50] The present invention also provides a process for producing a polymer of general formula (II):



wherein:

R^1 and R^5 are independently selected from amino or OR^6 where R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

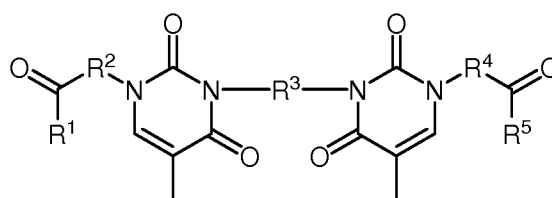
R^2 and R^4 are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

R^3 is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene; and

q is an integer between 1 and 1,000;

comprising the step of:

irradiating a compound of general formula (I):



(I)

wherein:

R^1 and R^5 are independently selected from amino or OR^6 where R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

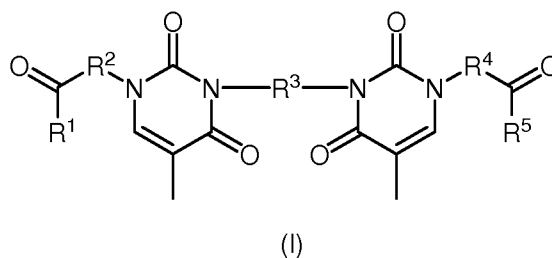
R^2 and R^4 are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

R^3 is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted

heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene;

with sufficient ultraviolet radiation to cause polymerization.

[51] The present invention also provides a process for producing the compound of general formula (I):



wherein:

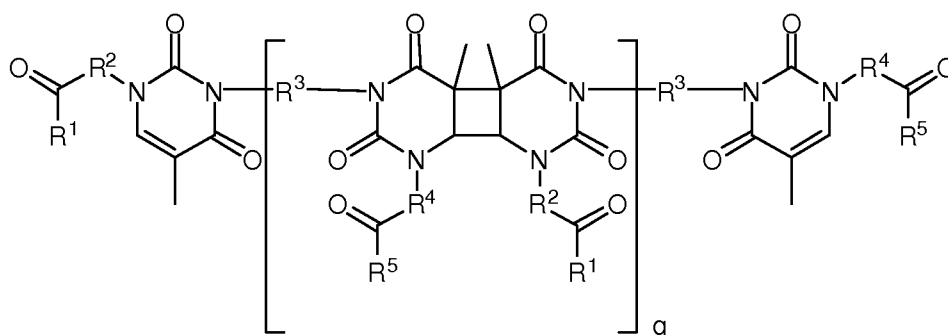
R^1 and R^5 are independently selected from amino or OR^6 where R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

R^2 and R^4 are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

R^3 is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene;

comprising the step of:

irradiating the polymer of general formula (II):



(II)

wherein:

R^1 and R^5 are independently selected from amino or OR^6 where R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

R^2 and R^4 are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

R^3 is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted

heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene; and

q is an integer between 1 and 1,000;

with sufficient ultraviolet radiation to cause depolymerization.

[52] In an alternative embodiment, the thymine units in formula (I) may be substituted with other photoreversible monomer units include for example, but not limited to, anthracene, coumarin, thymine, stilbene and cinnamic acid monomers. In one embodiment, the photoreversible monomer is a substituted coumarin. In another embodiment, the photoreversible monomer is a cinnamate monomer. In yet another embodiment, the photoreversible monomer is a stilbene monomer. In yet a further embodiment, the photoreversible monomer is an anthracene monomer. The frequency of the photopolymerization / depolymerization can be adjusted depending the monomer used and the intended purpose of the polymer.

[53] The photopolymerization can be performed at one wavelength ($h\nu$) while the depolymerization can be performed at the same or at a different wavelength ($h\nu^*$).

[54] For example, photodepolymerization can be induced by ultraviolet radiation that has a wavelength of 249 nm or less, or 240 nm or less. Both photopolymerization and photodepolymerization can be induced by wavelengths in the range of 250 – 320 nm, are more particularly 250-270 nm. Photopolymerization can be induced by wavelengths of 270 nm or greater.

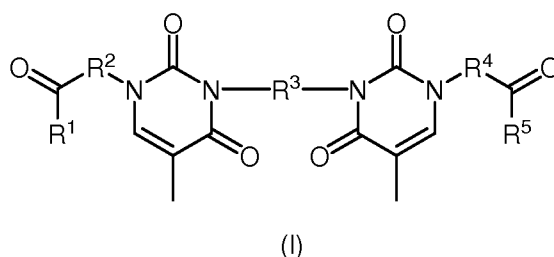
[55] For the photopolymerization reaction, the compound of general formula (I) is in a substantially solid state. Preferably, the compound is in a substantially crystalline state. Without wishing to be limited, it is thought that the structural alignment of the compound in the solid state assists in the photopolymerization of the compound of general formula (I) to form the polymer of general formula (II). This structural configuration of the compound of general formula (I) is important for an efficient topochemical polymerization.

[56] For the photodepolymerization reaction, the polymer of general formula (II) can be in a substantially solid or solution state. If the polymer is in the solid state, the polymer can be in

a substantially crystalline state. Without wishing to be limited, it is thought that the physical state of the polymer can influence the degree of depolymerization. In the solid state, the alignment of the cleaved photoproducts remain within close proximity of one another and can undergo re-photopolymerization more easily than if they were in the solution state. In the solution state, the cleaved photoproducts are able to dissociate away from the bulk polymer and therefore limit any re- photopolymerization.

[57] In the solution state, a solvent which partially solubilises the compound of formula (I) and has UV-transparency in the wavelength range used for depolymerization is ideal. One such example of such a solvent is acetonitrile (MeCN), as it is able to solubilise the compound at ambient temperature and possesses UV-transparency in the preferred wavelength.

[58] The present invention furthermore provides a process for producing a compound of general formula (I):



wherein:

R^1 and R^5 are independently selected from amino or OR^6 where R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

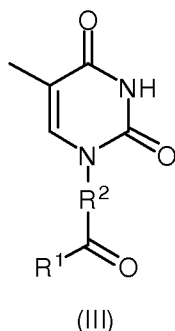
R^2 and R^4 are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene,

optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

R^3 is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene;

comprising the step of:

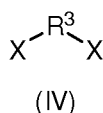
reacting a compound of general formula (III)



wherein:

R^1 and R^2 are as defined for formula (I);

with a compound of general formula (IV):



wherein:

X is halo and R^3 is as defined for formula (I);

in the presence of a base.

[59] X is a halo group selected from chlorine (Cl), fluorine (F), bromine (Br) or iodine (I). Preferably, the halo group is Br or I.

[60] Any base may be used. Preferred bases include potassium carbonate (K_2CO_3).

[61] Any solvent may be used. Preferred solvents include tetrahydrofuran (THF), dimethylsulfoxide (DMSO) or dimethylformamide (DMF).

[62] The present invention provides use of the polymer of general formula (II) as described above as a recyclable material, a degradable material, a photoresistant material, or in various applications including medical, surgical, dental, construction, electronic or automotive applications.

[63] In particular, the polymer may be used for the preparation of photoresists. A photoresist is a light-sensitive material used in several industrial processes, such as photolithography and photoengraving to form a patterned coating on a surface.

[64] Applications of photoresists include fabrication of printed circuit boards, sand carving, and microelectronics (mainly silicon wafers/silicon integrated circuits), and patterning and etching of substrates (including specialty photonics materials, MEMS, glass printed circuit boards, and other micropatterning tasks).

[65] The polymer may also be used in the medical field as a material for use in medical devices, or as a medical bandage or dressing, all of which are capable of being applied to the relevant area as a compound and photopolymerized *in situ* to form the polymer. As the photopolymerization reaction is reversible, it is possible that the medical device, bandage or dressing can be photodepolymerized *in situ*.

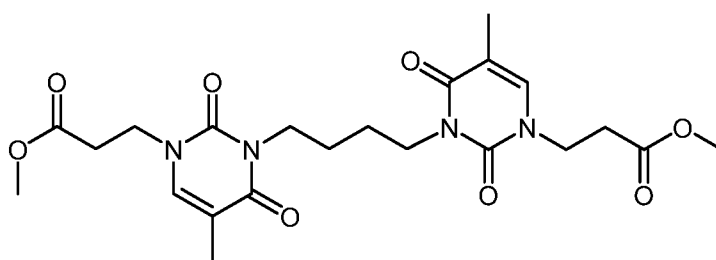
[66] The polymer may also be used as a degradable material or recyclable material for many applications, such as shopping bags. It is envisaged that such bags would be easily degradable as the polymer is able to be degraded by light, or alternatively, 'recycled' (i.e. polymerized and depolymerized) as required, thus providing a greener alternative to the currently available plastic bags.

Non-Limiting Examples

[67] The present invention is described in greater detail below with the aid of the following non-limiting examples. The percentages are given by weight unless otherwise stated. It goes without saying, however, that these examples are given by way of illustration of the invention and do not constitute in any manner a limitation thereto.

[68] General: All chemicals were used as supplied by Sigma Aldrich, and were of the highest available purity. ^1H - and ^{13}C - nuclear magnetic resonance experiments were conducted on a Bruker Avance 400 Spectrometer. All spectra were recorded at 25°C , and referenced to the residual solvent signal. Infrared spectra were recorded using a Perkin Elmer 2000 FT-IR spectrophotometer, in absorbance mode, using KBr as the background reference. The molecular weight of irradiated samples were determined by gel permeation chromatography performed on a Tosoh Ecosec HLC-8320GPC equipped with both refractive index (RI) and ultraviolet (UV) detectors (UV-detection, $\lambda = 280\text{ nm}$) using Tosoh alpha 4000 and 2000 columns. DMF containing 10 mmol LiBr was used as the solvent. Calibration curves were obtained using poly(styrene sulfonic acid sodium salt) standards.

[69] **Example 1:** Synthesis of dimethyl 3,3'-(3,3'-(butane-1,4-diyl)bis(5-methyl-2,4-dioxo-3,4-dihydropyrimidine-3,1(2H)-diyl))dipropanoate or butyl-linked bis-(thymine propanoate).



[70] The title compound was synthesized according to the reaction scheme depicted in **Figure 2**. Thymine propanoate (1.4 g, 6.8 mmol) was dissolved in anhydrous DMF (10 mL) at 70°C . K_2CO_3 (1.1 g, 8.2 mmol) was added, and the mixture was stirred for 5 min before the addition of diiodobutane (0.84 g, 2.7 mmol). After 48 hours, the insoluble white material was collected by filtration. The solids were suspended in distilled H_2O to dissolve K_2CO_3 , and precipitate the products. The insoluble material was collected by filtration, washed with distilled H_2O , and recrystallised from hot EtOH. Mp. 189°C ; Yield: 0.72 g (89 %). MS (ESI): calculated for $[\text{C}_{22}\text{H}_{23}\text{N}_4\text{O}_8]^+$: m/z 478.2; Found: m/z 479.1 (M+1), 501.1 (M+Na). ^1H -NMR (400 MHz, CDCl_3): δ_{H} 7.14 (d, $J = 1.2\text{ Hz}$ 2H, CH), 3.96 (t, $J = 6.4\text{ Hz}$, 8H, 2 x N3- CH_2 , 2 x N1- CH_2), 2.77 (t, $J = 6.4\text{ Hz}$, 4H, N1-C- CH_2), 1.90 (d, $J = 1.2\text{ Hz}$, 6H, C- CH_3), 1.68 (m, $J = 3.2\text{ Hz}$, 4H, $(\text{CH}_2)_2$). ^{13}C -NMR (200 MHz, CDCl_3): δ_{C} 151.47, 139.52, 109.66, 61.17 (C- CH_3), 52.16 (O- CH_3), 45.96 (CH_2), 41.22 (CH_2), 33.11 (CH_2), 25.42 ($(\text{CH}_2)_2$), 13.15 (C- CH_3). IR (KBr, cm^{-1}): 1730 (ν_{COOR})

[71] **Example 2:** X-ray diffraction of butyl-linked bis-(thymine propanoate)

[72] According to Schmidt, topochemical [2+2]-cycloaddition requires that photoreactive olefin pairs align parallel with one another in the lattice, and are separated by a distance of 3.5-4.2 Å (see for example, Schmidt, G. M. J., entitled "Photopolymerizations in the solid state", *Pure Appl. Chem.* 27, 647-678 (1971). In order to identify topochemically suitable monomer conformations, the crystal structure of the monomer was determined prior to irradiation.

[73] Monoclinic plates of butyl-linked bis-(thymine propanoate) were obtained by slow cooling of a hot ethanolic solution. The crystal structure (not shown) reveals that molecules of butyl-linked bis-(thymine propanoate), related by rotational and translational symmetry elements, pack into tight layers along the b-axis [010 line]. At the point of closest contact, the intermolecular separation distance within the layers is just 2.366 Å ($\text{CH}^{3a} \cdots \text{O}^{4c}$), which corresponds to one of two observed, weak hydrogen-bonds. The second stabilizing intermolecular hydrogen-bond occurs between $\text{O}^3 \cdots \text{H}^8\text{C}^7$ (2.881 Å). In each molecule, the propanoate chains lie approximately perpendicular to the thyminyl ring planes ($\text{C9-C4-C1} = 104.6^\circ$), which enforces close intramolecular association between the carbonyl oxygen of the propanoate chain (O^2) and the olefinic thyminyl CH^6 (2.655 Å). However, the CH^6 and O^2 are related by a torsion angle of (-18.1°) ($\text{O}^2\text{-C}^2\text{-C}^6\text{-H}^6$) which is out-of-range for hydrogen-bonding.

[74] As the individual crystal sizes were small (in the range of 40-60 µm), structural analysis was performed on the MX1 micro-crystallography beam-line at the Australian Synchrotron.

[75] Crystal data for Butyl-linked bis(thymine propanoate): $\text{C}_{22}\text{H}_{30}\text{N}_4\text{O}_8$, $M = 478.50$, Colourless Prism, $0.02 \times 0.02 \times 0.02 \text{ mm}^3$, monoclinic, space group $P2_1/c$ (No. 14), $a = 9.5800(19)$, $b = 16.550(3)$, $c = 7.6900(15) \text{ Å}$, $\beta = 112.13(3)^\circ$, $V = 1129.4(4) \text{ Å}^3$, $Z = 2$, $D_c = 1.407 \text{ g/cm}^3$, $F_{000} = 508$, MoK α radiation, $\lambda = 0.71073 \text{ Å}$, $T = 100(2)\text{K}$, $2\theta_{\text{max}} = 54.3^\circ$, 15282 reflections collected, 2341 unique ($R_{\text{int}} = 0.0558$). Final $\text{Goof} = 1.023$, $RI = 0.0446$, $wR2 = 0.1096$, R indices based on 2190 reflections with $I > 2\sigma(I)$ (refinement on F^2), 156 parameters, 0 restraints. Lp and absorption corrections applied, $\mu = 0.108 \text{ mm}^{-1}$.

[76] **Table 1:** Bond lengths and bond angles for *n*-butyl-linked-bis(thymine propanoate)

Bond	Length (Å)	Bond	Length (Å)
O1—C2	1.3428 (17)	C2—C3	1.5008 (19)
O1—C1	1.4450 (2)	O3—C5	1.2172 (17)
N1—C6	1.3728 (17)	C3—C4	1.5223 (18)
N1—C5	1.3805 (17)	C6—C7	1.3456 (19)
N1—C4	1.4710 (16)	C7—C9	1.4480 (18)
O2—C2	1.2044 (17)	C7—C8	1.4979 (18)
N2—C5	1.3923 (16)	C9—O4	1.2282 (16)
N2—C9	1.3992 (16)	C10—C11	1.5194 (17)
N2—C10	1.4688 (16)	C11—C11 ⁱ	1.5250 (2)
C2—O1—C1	116.00 (12)	O3—C5—N1	122.42 (12)
C6—N1—C5	122.00 (11)	O3—C5—N2	122.34 (12)
C6—N1—C4	121.18 (11)	N1—C5—N2	115.24 (11)
C5—N1—C4	116.71 (11)	C7—C6—N1	123.27 (12)
C5—N2—C9	125.03 (11)	C6—C7—C9	118.20 (12)
C5—N2—C10	117.38 (11)	C6—C7—C8	123.33 (12)
C9—N2—C10	117.59 (10)	C9—C7—C8	118.46 (11)
O2—C2—O1	123.25 (13)	O4—C9—N2	119.77 (11)
O2—C2—C3	126.26 (13)	O4—C9—C7	123.99 (12)
O1—C2—C3	110.47 (12)	N2—C9—C7	116.24 (11)
C2—C3—C4	113.32 (11)	N2—C10—C11	112.10 (10)
N1—C4—C3	112.65 (11)	C10—C11—C11 ⁱ	110.42 (13)

[77] **Example 3:** Poly [dimethyl 3,3'-(3,3'-(butane-1,4-diyl)bis(5-methyl-2,4-dioxo-3,4-dihydropyrimidine-3,1(2H)-diyl))dipropanoate]

[78] The title compound was synthesized according to the reaction scheme depicted in **Figure 3**. Crystalline butyl-linked bis-(thymine propanoate) was spread into a thin layer (approx. 1 mm thick) over a petri dish. The uncovered sample was irradiated with an Ultraviolet Products CL1000M UV-crosslinker lamp (302 nm) that produced mid-range UV-wavelengths centred at 302 nm (10-120 hours). The crystalline material was agitated

periodically during the irradiation to ensure even UV-exposure. Photoreactions were monitored by ^1H -NMR and GPC. GPC (DMF + 10 mM LiBr): M_n 19×10^3 ($M_w/M_n = 4.0$). ^1H -NMR (400 MHz, CDCl_3): δ_{H} 4.00 (dt, $J = 14.27, 6.39$ Hz, 2H, N1- CH_2), 3.94 (s, 2H, CH), 3.85 (br. t, 4H, 2 x N3- CH_2), 3.66 (s, 6H, O- CH_3), 3.25 (dt, $J = 13.72, 7.03$ Hz, 2H, N1- CH_2), 2.77 (dt, $J = 16.84, 7.26$ Hz, 2H, N1-C- CH_2), 2.60 (dt, $J = 16.75, 5.56$ Hz, 2H, N1-C- CH_2), 1.61 (br. s, 6H, but. $(\text{CH}_2)_2$, H_2O), 1.36 (s, 6H, CH_3). ^{13}C -NMR (200 MHz, CDCl_3): δ_{C} 171.90 (C=O), 151.36 (C=O), 61.98 (2 x CH), 51.84 (O- CH_3), 45.81 (N1- CH_2), 43.82 (N1- CH_2), 40.74 (2 x N3- CH_2), 32.15 (C- CH_3), 31.89 (N1-C- CH_2), 25.63 ($(\text{CH}_2)_2$), 18.37 (CH_3). IR (KBr, cm^{-1}): 1731 (ν_{COOMe}).

[79] The high photochemical yield of such a reaction can be evidenced by a comparison of the infrared spectra of monomer and photoproducts (**Figure 4**). The monomer showed $=\text{C-H}$ stretching at 3068 and 3004 cm^{-1} , and C-H in-plane bending from the unsaturated bond at 1424 cm^{-1} . However, these absorption bands were absent from the photoproduct spectrum. Three absorption bands in the monomer spectrum at 1542, 1514 and 1510 cm^{-1} , possibly due to C=C stretching of the conjugated thyminyll rings, were also absent from the photoproduct spectrum.

[80] Since the ^1H -NMR and infrared spectra of the photoproducts showed extensive olefinic photoconversion, gel permeation chromatography (GPC) was used to determine photoproduct molecular weights. Several samples of the crystalline solid were collected over an irradiation period of 30 hours (302 nm), and were each subjected to GPC. The chromatograms revealed both oligomeric and polymeric photoproducts. **Figure 5** follows changes to the relative content of monomer, oligomer and polymer at each point during the irradiation; the average molecular weight (M_n) of the resulting photopolymer.

[81] Referring to **Figure 5**, photopolymerization of the n-butyl-linked bis-(thymine propanoate) crystals proceeded smoothly. In the first 30 min of UV exposure, only 5 % of the monomer was photochemically converted to yield oligomers ($n = 2-3$) and low molecular weight polymer ($M_n = 9.5 \times 10^3$, $M_w/M_n = 1.9$). After 4 hours irradiation however, monomer photoconversion increased to 60 %. At this point, the oligomer content reached a maximum of 14 %, and the average molecular weight of the main polymer peak also increased to M_n 15.5×10^3 ($M_w/M_n = 5.3$). Photochemical conversion to the polymer did not occur as rapidly

after 8 hours irradiation, but had nevertheless increased to 93 % by 30 hours. Beyond 4 hours irradiation, the oligomer content decreased to 4 % which suggested that oligomer and monomer were both consumed in the polymerization reactions.

[82] The molecular weight of the main polymer peak plateaued between 8 and 30 hours irradiation, which corresponded to an M_n between $19\text{--}20 \times 10^3$. However over this irradiation period, photochemical conversion to the polymer increased by a further 15 % and polydispersity of the main polymer peak narrowed from $M_w/M_n = 5.0$ at 8 hours, to $M_w/M_n = 4.0$ at 30 hours. Small amounts ($< 2\%$) of a very high molecular weight species ($M_n 1.7 \times 10^6$) were also observed in samples irradiated for 8-30 hours, which indicated that prolonged irradiation, leads to further photoreaction of the formed polymer molecules.

[83] Reproducibility of GPC measurements within individual samples was good. Furthermore, the photopolymerization of n-butyl-linked bis-(thymine propanoate) was repeated several times, and in each case similar conversion values ($>90\%$) and polymer molecular weights were achieved. However, the time in which polymerization occurred was dependent on the sample size, how thinly the crystals could be spread, and more specifically, the irradiation dose.

[84] Despite crystals fracturing during the polymerization, it was apparent that oligomer and polymer molecules were still capable of further photoreactions to yield higher molecular weight species. Cracking, it seemed, was not detrimental to the molecular topochemistry, nor photoactivity of the solids. As such, we proposed that the fractured crystals also remained capable of depolymerization reactions.

[85] **Example 4:** Photodepolymerization of poly [dimethyl 3,3'-(3,3'-(butane-1,4-diyl)bis(5-methyl-2,4-dioxo-3,4-dihydropyrimidine-3,1(2H)-diyl))dipropanoate] to form dimethyl 3,3'-(3,3'-(butane-1,4-diyl)bis(5-methyl-2,4-dioxo-3,4-dihydropyrimidine-3,1(2H)-diyl))dipropanoate (a.k.a butyl-linked bis-(thymine propanoate)

[86] The title compound was synthesized according to the reaction scheme depicted in **Figure 3**. Photodepolymerization of poly [dimethyl 3,3'-(3,3'-(butane-1,4-diyl)bis(5-methyl-2,4-dioxo-3,4-dihydropyrimidine-3,1(2H)-diyl))dipropanoate] was achieved by irradiating the

polymer under an Ultraviolet Products CL1000S UV-crosslinker lamp (254 nm) coupled with a 250 nm short-pass optical filter and a 230 nm cut-out filter (Asahi Spectra Co.) to provide polychromatic light < 240 nm.

[87] For a specific depolymerization reaction, the polymerized crystals were irradiated with short-wavelength UV (< 240 nm) over an 82 hours period. After 82 hours, polymer molecular weight decreased to $M_n 6.7 \times 10^3$ ($M_w/M_n = 2.9$), from $M_n 19 \times 10^3$ ($M_w/M_n = 4.0$).

[88] Depolymerization in the crystalline state was found to be reversible when a 50 mg sample of the polymer was depolymerized (10 hours) and repolymerized (10 hours) over 3 irradiation cycles. **Figure 6** follows the changes to polymer molecular weight as a percentage of the initial molecular weight of the sample. It shows that after the first depolymerization, polymer molecular weight decreased by 56 %. Good, but incomplete recovery (92 %) to the initial polymer molecular weight was observed in the subsequent re-polymerization. The second depolymerization resulted in a decrease of 65 % to polymer molecular weight, but a poorer recovery was observed in the final re-polymerization (76 %). The degree of depolymerization in the final irradiation remained relatively similar to that of the previous cycle (66 %). The gradual decrease in molecular weight recovery after repeated cycles of depolymerization and repolymerization could indicate a breakdown in uniformity of the lattice structure. Thereby fewer molecules adopt appropriate topochemistry for the repolymerization. Nevertheless, the reversibility of this polymer system demonstrates, to some extent, the potential for tuning polymer characteristics such as molecular weight, and highlights the recyclability of this class of material.

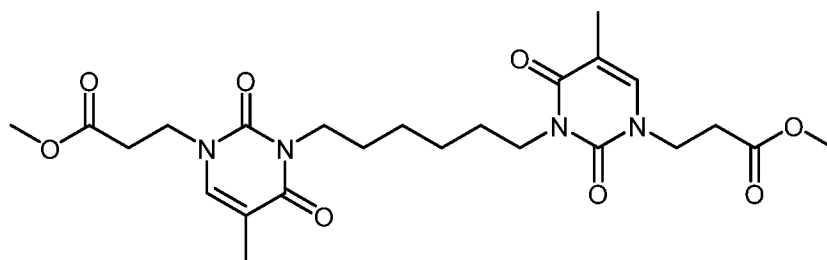
[89] Although depolymerization in the crystalline state resulted in a 56-64 % decrease to average polymer molecular weight, the depolymerization was incomplete. Ideally for the commercial viability of these types of materials, depolymerization should be more efficient. As such, we set about trying to improve the photoreversibility of the system by altering the conditions of depolymerization. Mildly polymerized samples (0.5 and 1 hours, 302 nm) were shown to undergo further photoconversion when exposed to short-wavelength UV for 10 hours. This indicated that polymerization and depolymerization processes occurred simultaneously upon exposure to < 240 nm UV. Due to the highly conjugated thyminyll rings, the monomer absorbs UV light more efficiently than the polymer (whose conjugation is lost

owing to the cyclobutane ring). As such, monomeric and terminal thyminy groups absorb the UV irradiation more efficiently than the cyclobutane-containing regions. Therefore, any cleaved photoproducts are likely to absorb more strongly at < 240 nm and repolymerize, permitted that they remain in suitable orientations to do so.

[90] In the crystalline state, depolymerized molecules have limited mobility which means that they remain within close proximity of one another, and are susceptible to repolymerization. Overall a low net depolymerization is observed. In a film, the polymer is in a more amorphous state, which permits larger mobility of the molecules. When photoproducts are cleaved, they would be less prone to repolymerize in an amorphous state and would therefore cause a higher net depolymerization. In an appropriate solvent, this effect would be further amplified. As photodepolymerization occurs, the cleaved products can dissociate away from the bulk, leading to greater overall depolymerization.

[91] MeCN was selected as the solvent for solution-phase depolymerization due to it partially solubilizing the monomer at ambient temperature, and because of its UV-transparency in the wavelength range used for depolymerization. To demonstrate the benefits of depolymerization in MeCN solution, a 5 mg piece of the film was depolymerized over a 20 hours period (< 240 nm). After irradiation it was noticed that the film had completely disappeared (**Figure 8**). Depolymerization products were subjected to GPC analysis, and it was found that almost complete conversion to the monomer was achieved in 20 hours.

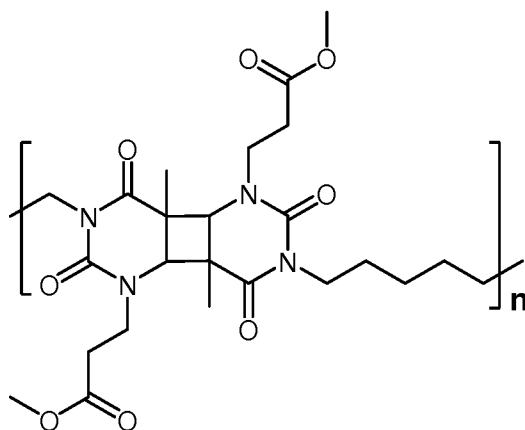
[92] **Example 5:** Synthesis of dimethyl 3,3'-(3,3'-(hexane-1,6-diyl)bis(5-methyl-2,4-dioxo-3,4-dihydropyrimidine-3,1(2*H*)-diyl))dipropanoate



[93] The previously synthesized thymine propanoate (2.99 g, 14.8 mmol) was dissolved in acetonitrile (40 mL) at 80 °C. K_2CO_3 (2.46 g, 17.8 mmol) was added, and the mixture was stirred for 5 min before the addition of dibromohexane (1.44 g, 5.90 mmol). After 48 h, the reaction mixture was decanted into CH_2Cl_2 . The solids were removed by filtration, and the

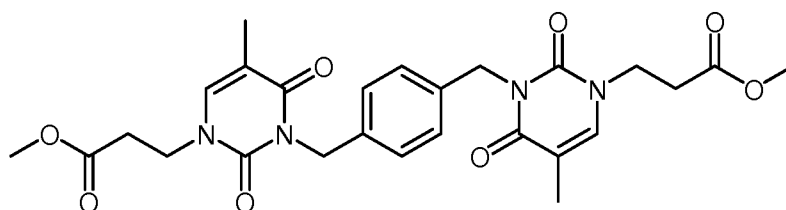
solvents were evaporated from the filtrate. The residues were dissolved in THF (15 mL) and precipitated using hexane (15 mL). A crystalline sample of the monomer was obtained by slow evaporation of an aqueous solution containing 20% ethanol. Characterization: Yield: 0.98 g (33%). Mp: 139.3-140.9°C. $^1\text{H-NMR}$ (400 MHz, CDCl_3): δ_{H} 1.37 (p, $J = 3.6$ Hz, 4H, alk. core CH_2), 1.60 (p, $J = 7.2$ Hz, 4H, alk. CH_2), 1.90 (d, $J = 1.2$ Hz, 6H, C5-CH_3), 2.76 (t, $J = 6.2$ Hz, 4H, $\text{CH}_2\text{-C=O}$), 3.69 (s, 6H, O-CH_3), 3.90 (t, $J = 6.2$ Hz, 4H, N1-CH_2), 3.96 (t, $J = 7.6$ Hz, 4H, N3-CH_2), 7.13 (d, $J = 1.2$ Hz, 2H, C6H). $^{13}\text{C-NMR}$ (100 MHz, CDCl_3): δ_{C} 12.96 (C5-CH_3), 26.58 (alk. core CH_2), 27.41 (alk. CH_2), 32.91 ($\text{CH}_2\text{-C=O}$), 41.29 (N3-CH_2), 45.76 (N1-CH_2), 51.96 (O-CH_3), 109.46 (C5), 139.23 (C6H), 151.24 (C2=O), 163.67 (C4=O), 171.86 (ester C=O). IR (ATR, cm^{-1}): 3409 wb, 3085 w, 2954 m, 1732 m, 1696 m, 1662 s, 1637 s, 1509 m, 1460 m, 1429 m, 1381 m, 1355 m, 1203 s. MS (ESI) calcd for $[\text{C}_{24}\text{H}_{34}\text{N}_4\text{O}_8]^+$: m/z 506.2; found: m/z 529.1 ($\text{M}+\text{Na}$), 530.1 ($\text{M}+\text{Na}+1$), 531.1 ($\text{M}+\text{Na}+2$). CHN Analysis (calcd, found for $\text{C}_{24}\text{H}_{34}\text{N}_4\text{O}_8$): C (56.91, 57.01), H (6.77, 6.53), N (11.06, 10.92). Crystal data (CCDC 841956): $\text{C}_{24}\text{H}_{36}\text{N}_4\text{O}_9$, $M = 524.57$, Colourless Prism, $0.02 \times 0.02 \times 0.02 \text{ mm}^3$, monoclinic, space group $C2/c$ (No. 15), $a = 22.4706(5)$, $b = 9.3600(19)$, $c = 16.0501(3) \text{ \AA}$, $\beta = 131.959(3)^\circ$, $V = 2510.3(5) \text{ \AA}^3$, $Z = 4$, $D_c = 1.388 \text{ g/cm}^3$, $F_{000} = 1120$, goniostat with quantum 210r detector, synchrotron radiation, $\lambda = 0.710699 \text{ \AA}$, $T = 173(2)\text{K}$, $2\theta_{\text{max}} = 50.0^\circ$, 15754 reflections collected, 2179 unique ($R_{\text{int}} = 0.0422$). Final $GooF = 1.087$, $R1 = 0.0459$, $wR2 = 0.1191$, R indices based on 1961 reflections with $I > 2\sigma(I)$ (refinement on F^2), 174 parameters, 0 restraints. Lp and absorption corrections applied, $\mu = 0.107 \text{ mm}^{-1}$.

[94] **Example 6:** Synthesis of poly (dimethyl 3,3'-(3,3'-(hexane-1,6-diyl)bis(5-methyl-2,4-dioxo-3,4-dihydropyrimidine-3,1(2H)-diyl))dipropanoate)



[95] Crystalline dimethyl 3,3'-(3,3'-(hexane-1,6-diyl)bis(5-methyl-2,4-dioxo-3,4-dihydropyrimidine-3,1(2*H*)-diyl))dipropanoate obtained from aqueous EtOH solution, was irradiated (302 nm) for 20 h. Characterization: GPC (DMF + 10 mM LiBr): M_n 2.6×10^3 ($M_w/M_n = 5.3$). Selected IR bands in "as-polymerized sample" (ATR, cm^{-1}): 2957 m, 1733 s, 1696 s, 1663 s, 1640 s, 1508 w, 1458 m, 1428 m, 1381 m, 1356 m, 1259 m, 1199 s, 1109 w, 1047 w, 947 w, 841 w, 768 w, 647 w.

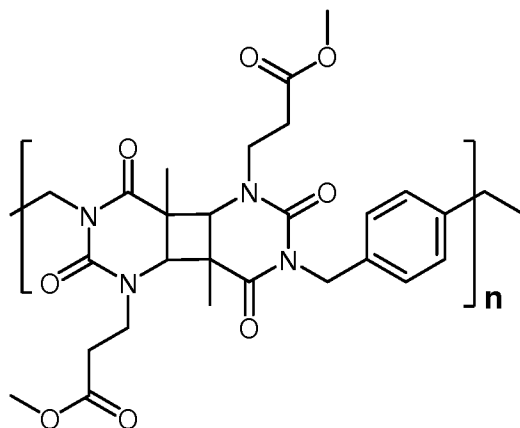
[96] **Example 7:** Synthesis of dimethyl 3,3'-(3,3'-(1,4-phenylenebis(methylene))bis(5-methyl-2,4-dioxo-3,4-dihydropyrimidine-3,1(2*H*)-diyl))dipropanoate



[97] Thymine propanoate (2.99 g, 14.8 mmol), K_2CO_3 (2.45 g, 17.8 mmol) and 1,4-bis(bromomethyl)benzene (1.56 g, 5.92 mmol) were combined in 50 mL MeCN, under N_2 . The temperature was increased to 85 °C and the reaction was allowed to continue for 20 h. The reaction mixture was then cooled to ambient temperature and decanted into 150 mL CH_2Cl_2 . The salts were removed by filtration, and the solvent was evaporated from the filtrate giving white residues. The residual solids were twice triturated in EtOAc:EtOH (90:10). The target compound was then isolated by filtration. Characterization: Yield: 1.2 g, 40 %. M.p: 178.5-180.2 °C. MS (ESI): Calcd for $[\text{C}_{26}\text{H}_{30}\text{N}_4\text{O}_8]^+$: m/z 526.2; Found: m/z 549.0 ($\text{M}+\text{Na}^+$) (100%), 550.0 ($\text{M}+\text{Na}^+$) (30%), 551.0 ($\text{M}+\text{Na}^+$) (6%), 564.9 ($\text{M}+\text{K}^+$) (3%), 283.1 ($\text{M}+\text{H}+\text{K}^{2+}$) (7%). ^1H -NMR: (400 MHz, CDCl_3) δ 1.91 (s, 6H, C5- CH_3), 2.77 (t, $J = 6.2$ Hz, 4H, 2 x $\text{CH}_2\text{-C=O}$), 3.69 (s, 6H, O- CH_3), 3.96 (t, $J = 6.2$ Hz, 4H, N1- CH_2), 5.08 (s, 4H, N3- CH_2), 7.16 (s, 2H, C6H), 7.40 (s, 4H, ar.H). ^{13}C -NMR (100 MHz, CDCl_3): δ_{C} 13.11 (C5- CH_3), 33.03 ($\text{CH}_2\text{-C=O}$), 44.32 (N3- CH_2), 45.96 (N1- CH_2), 52.12 (O- CH_3), 109.72 (C5), 129.24 (ar. CH), 136.31 (C6H), 139.64 (ar.C), 151.53 (C2=O), 163.8 (C4=O), 171.97 (ester C=O). Selected IR bands (ATR, cm^{-1}): 3069 w, 3010 w, 2963 w, 2932 w, 2856 w, 1804 s, 1737 s, 1691 s, 1658 s, 1631 s, 1465 m, 1449 m, 1432 m, 1412 w, 1377 m, 1356 m, 1342 w, 1328 w, 1292 w, 1246 m. CHN: (calcd, found for $\text{C}_{26}\text{H}_{30}\text{N}_4\text{O}_8$), C (59.31, 58.72), H (5.74, 5.67), N (10.64, 10.67).

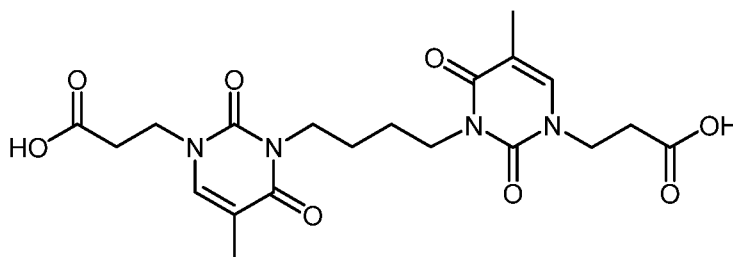
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[98] **Example 8:** Synthesis of poly (dimethyl 3,3'-(3,3'-(1,4-phenylenebis(methylene))bis(5-methyl-2,4-dioxo-3,4-dihydropyrimidine-3,1(2H)-diyl))dipropanoate)



[99] Crystalline dimethyl 3,3'-(3,3'-(1,4-phenylenebis(methylene))bis(5-methyl-2,4-dioxo-3,4-dihydropyrimidine-3,1(2H)-diyl))dipropanoate obtained from EtOAc solution, was irradiated (302 nm) for 57 h. Characterization: Photochemical yield (1H-NMR): 93 %, ¹H-NMR (400 MHz, CDCl₃:TFAD 75:25): δ_H 1.39 (s, 6H, cyclobut. C5-CH₃), 2.75 (m, 4H, CH₂-C=O), 3.33 (m, 2H, N1-CH₂), 3.73 (s, 6H, O-CH₃), 4.08 (s, 2H, cyclobut. C6H), 4.09 (m, 2H, N1-CH₂), 4.98 (s, 2H, N3-CH₂), 7.24 (s, 4H, ar. CH). ¹³C-NMR (100 MHz, CDCl₃:TFAD 75:25): δ_C 18.17 (cyclobut. CH₃), 31.79 (C5-CH₃), 44.33, 45.00, 46.32, 53.07 (O-CH₃), 61.75 (cyclobut. CH), 128.61 (ar.CH), 135.80 (ar.C-CH₂), 152.70 (C=O), 173.07 (C=O), 175.04 (C=O). Selected IR bands in “as-polymerized sample” (ATR, cm⁻¹): 2953 w, 1722 s, 1680 s, 1510 m, 1471 w, 1456 w, 1439 w, 1377 m, 1290 w, 1274w, 1201 m, 1163 w, 1106 m, 985 w, 959 w, 917 w, 887 w, 842 w, 814 w, 787 m.

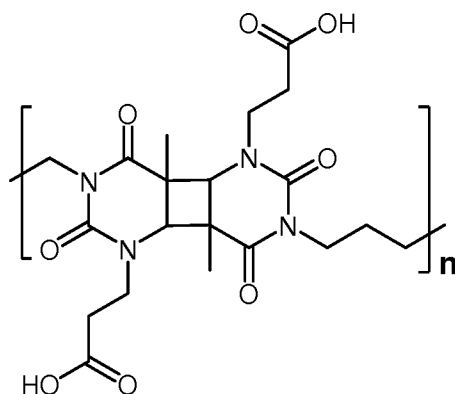
[100] **Example 9:** Synthesis of 3,3'-(3,3'-(Butane-1,4-diyl)bis(5-methyl-2,4-dioxo-3,4-dihydropyrimidine-3,1(2H)-diyl))dipropanoic acid



[101] Dimethyl 3,3'-(3,3'-(butane-1,4-diyl)bis(5-methyl-2,4-dioxo-3,4-dihydropyrimidine-3,1(2H)-diyl))dipropanoate was refluxed in aqueous KOH (3 M, 30 mL) for 4 h and until the reaction mixture became a clear solution. Whilst still hot, the reaction mixture was rapidly

acidified with 10% aqueous HCl to yield single crystals of title compound. The crystals were filtered and washed repeatedly with d.H₂O. Characterization: Mp: 236.8-239.2 °C. MS (ESI): Calcd for [C₂₀H₂₆N₄O₈]⁺: m/z 450.18; Found: m/z 473.0 (M+Na, 100%). ¹H-NMR: (400 MHz, D₆-DMSO) δ 1.47 (m (p), 4H, core CH₂), 1.78 (s, 3H, C5-CH₃), 2.61 (t, *J* = 6.8 Hz, 4H, CH₂-C=O), 3.78 (m (t), 4H, N3-CH₂), 3.87 (t, *J* = 6.8 Hz, 4H, 2 x N1-CH₂), 7.56 (s, 1H, C6H). ¹³C-NMR (100 MHz, CDCl₃): δ_C 12.54 (C5-CH₃), 24.60 (alk. core CH₂), 32.70 (CH₂-C=O), 40.10 (N3-CH₂), 44.95 (N1-CH₂), 107.27 (C5), 140.47 (C6H), 150.64 (C2=O), 163.03 (C4=O), 172.22 (carboxylic C=O). IR (ATR, cm⁻¹): 3498 m, 3071 m, 2930 m, 1714 m, 1691 m, 1621 s, 1434 m, 1383 m, 1357 m, 1205 m. Crystal data: C₂₀H₃₀N₄O₁₀, *M* = 486.48, Colourless Prism, 0.02 × 0.02 × 0.02 mm³, triclinic, space group *P*-1 (No. 2), *a* = 7.6000(15), *b* = 8.9000(18), *c* = 9.4500(19) Å, α = 96.93(3), β = 111.13(3), γ = 101.53(3)°, *V* = 571.1(2) Å³, *Z* = 1, *D*_c = 1.415 g/cm³, *F*₀₀₀ = 258, goniostat with quantum 210r detector, synchrotron radiation, λ = 0.71069 Å, *T* = 100(2)K, 2θ_{max} = 50.0°, 7078 reflections collected, 1856 unique (*R*_{int} = 0.0760). Final *GooF* = 1.074, *RI* = 0.0503, *wR2* = 0.1339, *R* indices based on 1687 reflections with *I* > 2σ(*I*) (refinement on *F*²), 167 parameters, 3 restraints. *Lp* and absorption corrections applied, μ = 0.114 mm⁻¹. The water molecule was refined such that O-H distances were restrained to reasonable values (0.88-0.98 Å). The measured completeness is low (0.923) due to the hardware limitations of the synchrotron beamline (i.e. fixed detector angle, minimum detector distance). However, the amount of observed data is close to 100% and yields a more than satisfactory refinement (*RI* = 0.0503).

[102] **Example 10:** Synthesis of poly(3,3'-(3,3'-(butane-1,4-diyl)bis(5-methyl-2,4-dioxo-3,4-dihydropyrimidine-3,1(2H)-diyl))dipropanoic acid)



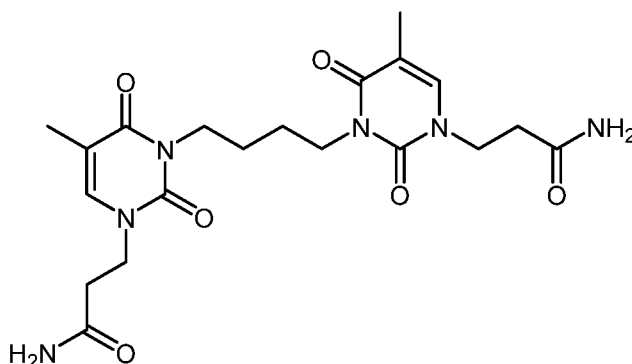
[103] Crystalline 3,3'-(3,3'-(Butane-1,4-diyl)bis(5-methyl-2,4-dioxo-3,4-dihydropyrimidine-3,1(2H)-diyl))dipropanoic acid was irradiated for 57 h with 302 nm UV. Characterization:

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Photochemical yield ($^1\text{H-NMR}$): 90 %. $^1\text{H-NMR}$: (400 MHz, $\text{D}_6\text{-DMSO}$) δ 1.24 (s, 6H, C5- CH_3), 1.46 (m, 4H, alk. CH_2), 2.61 (m, 2H, CH_2), 3.07 (m, 2H, CH_2), 3.71 (br. m, 2H, CH_2), 3.71 (m, , CH_2), 3.80 (m, 2H, CH_2), 3.97 (s, 2H, C6H), 12.4 (br. s, 2H, COOH).

MALDI-TOF (sinapinic acid) shows oligomeric photoproducts up to m/z 4.2×10^3 . Selected IR bands in "as-polymerized sample" (ATR, cm^{-1}): 2963 m, 1696 s, 1647 s, 1457 s, 1401 s, 1345 s, 1283 w, 1203 m, 1040 w, 965 w, 890 w, 750 m.

[104] **Example 11:** Synthesis of 3,3'-(3,3'-(butane-1,4-diyl)bis(5-methyl-2,4-dioxo-3,4-dihydropyrimidine-3,1(2H)-diyl))dipropanamide

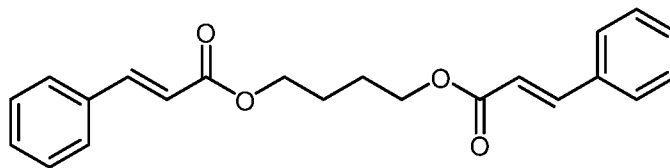


[105] Thymine propanamide was first prepared by aminolysis of thymine propanoate (1.0 g, 4.7 mmol). The ester was added to concentrated NH_4OH (15 mL), and then shaken in a capped flask until dissolution (approx. 5 min). The amide crystallized from the crude mixture as large colourless needles, which were subsequently collected by filtration. The crystalline solids were recrystallised from hot $\text{d.H}_2\text{O}$, to obtain the pure amide. Mp 233.9-235.8 °C, lit. (not reported). Yield: 0.48 g (52 %). MS (ESI): Calcd for $[\text{C}_8\text{H}_{11}\text{N}_3\text{O}_3]^+$: m/z 197.1; Found: m/z 220.1 (M+Na). $^1\text{H-NMR}$ (400 MHz, $\text{D}_6\text{-DMSO}$): δ_{H} 1.72 (d, J = 0.8 Hz, 3H, C5- CH_3), 2.42 (t, J = 6.8 Hz, 2H, $\text{CH}_2\text{-C=O}$), 3.80 (t, J = 6.8 Hz, 2H, N1- CH_2), 6.89 (s, 1H, amide NH), 7.40 (s, 1H, amide NH), 7.43 (d, J = 1.2 Hz, 1H, C6H), 11.19 (s, 1H, N3H). $^{13}\text{C-NMR}$ (100 MHz, $\text{D}_6\text{-DMSO}$): δ_{C} 11.96 (C5- CH_3), 33.91 ($\text{CH}_2\text{-C=O}$), 44.39 (N1- CH_2), 107.92 (C5), 142.01 (C6H), 150.75 (C2=O), 164.35 (C4=O), 171.69 (prop. C=O). IR (KBr, cm^{-1}): 3410 m, 3364 m, 3232 m, 3188 m, 3078 m, 3048 w, 2964 w, 2932 w, 2804 w, 1686 s, 1672 s, 1658 s, 1618 sh, 1472 m, 1464 m, 1448 w, 1434 w, 1386 m, 1362 m, 1242 m, 1218 m.

[106] Thymine propanamide (1.35 g, 6.8 mmol) was dissolved in anhydrous DMF (10 mL) at 70 °C. K_2CO_3 (1.13 g, 8.2 mmol) was added, and the mixture was stirred for 5 min before the addition of diiodobutane (0.84 g, 2.7 mmol). After 48 h, the insoluble white material was

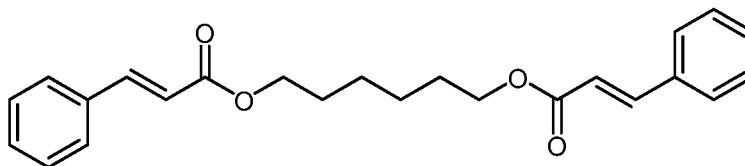
collected by filtration. The solids were suspended in d.H₂O to dissolve K₂CO₃, and precipitate the products. The insoluble material was collected by filtration, washed with d.H₂O, and recrystallised from hot MeOH. Yield: 0.90 g (73%). Mp: 241.9-243.6°C. ¹H-NMR: (400 MHz, D₆-DMSO) δ 1.48 (m, 4H, alk. core CH₂), 1.78 (s, 6H, C5-CH₃), 2.45 (t, $J = 6.8$ Hz, 4H, CH₂-C=O), 3.79 (m, 4H, 2 x N3-CH₂), 3.86 (t, $J = 6.8$ Hz, 4H, N1-CH₂), 6.89 (s, 2H, amide NH), 7.39 (s, 2H, amide NH), 7.50 (s, 2H, C6H). ¹³C-NMR (100 MHz, D₆-DMSO): δ_C 12.61 (C5-CH₃), 24.71 (alk. core CH₂), 33.77 (CH₂-C=O), 45.53 (N1-CH₂, N3-CH₂ under DMSO), 107.15 (C5), 140.68 (C6H), 150.66 (C2=O), 163.09 (C4=O), 171.65 (amide C=O). IR (KBr, cm⁻¹): 3405 (v N-H), 3213 (v N-H), 2949 (v CH, CH₂), 2923 (v CH, CH₂), 1668 (v C=O), 1629 (v C=O). MS (ESI): Calcd for [C₂₀H₂₈N₆O₆]⁺: m/z 448.2; Found: m/z 471.1 (M+Na), 472.1 (M+Na+1). CHN Analysis (calcd, found for C₂₀H₂₈N₆O₆): C (53.56, 53.61), H (6.29, 6.15), N (18.74, 18.68).

[107] **Example 12:** Synthesis of alternative monomer units: Butane-1,3-diyl bis(3-phenylacrylate)



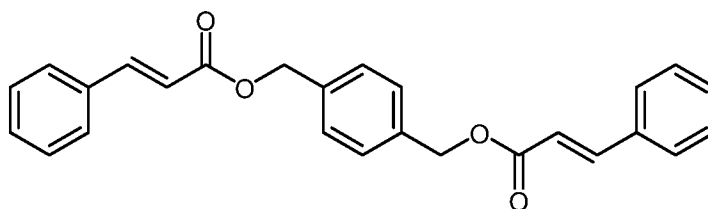
[108] Cinnamoyl chloride (4.5 g, 27 mmol) was dissolved in anhydrous tetrahydrofuran (10 mL). Triethylamine (2.73 g, 27 mmol) was added, and the mixture was stirred for a short time before the addition of 1,3-butanediol (0.81 g, 9 mmol). The reaction was allowed to continue for 24 h at room temperature. After the reaction, the product was extracted using ethyl acetate/water. The organic phases were then dried over MgSO₄, and the solvent was removed under diminished pressure. The crude product was obtained as a yellow solution and this crude was isolated by recrystallised twice from methanol and once with hexane to give the title compound as white crystals. Characterization: ¹H-NMR (400 MHz, CDCl₃): δ_H 1.87 (t, 4H, CH₂), 4.30 (t, 4H, CH₂), 6.48 (d, 2H, vinyl), 7.41 (m, 10H, Ar), 7.60 (d, 2H, vinyl).

[109] **Example 13:** Synthesis of alternative monomer units: Hexane-1,6-diyl bis(3-phenylacrylate)



[110] Cinnamoyl chloride (4.5 g, 27 mmol) was dissolved in anhydrous tetrahydrofuran (10 mL). Triethylamine (2.73 g, 27 mmol) was added, and the mixture was stirred for a short time before the addition of 1,3-hexanediol (1.06 g, 9 mmol). The reaction was allowed to continue for 24 h at room temperature. After the reaction, the product was extracted using ethyl acetate/water. The organic phases were then dried over MgSO_4 , and the solvent was removed under diminished pressure. The crude product was obtained as a yellow solution and this crude was isolated by recrystallised twice from methanol and once with hexane to give the title compound as white crystals. Characterization: $^1\text{H-NMR}$ (400 MHz, CDCl_3): δ_{H} 1.50 (m, 4H, CH_2), 1.76 (t, 4H, CH_2), 4.24 (t, 4H, CH_2), 6.53 (d, 2H, vinyl), 7.43 (m, 10H, Ar), 7.72 (d, 2H, vinyl).

[111] **Example 14:** Synthesis of alternative monomer units: 1,4-Phenylenebis(methylene)bis(3-phenylacrylate)



[112] Cinnamoyl chloride (4.5 g, 27 mmol) was dissolved in anhydrous tetrahydrofuran (10 mL). Triethylamine (2.73 g, 27 mmol) was added, and the mixture was stirred for a short time before the addition of 1,4-benzenedimethanol (1.5 g, 9 mmol). The reaction was allowed to continue for 24 h at room temperature. After the reaction, the product was extracted using ethyl acetate/water. The organic phases were then dried over MgSO_4 , and the solvent was removed under diminished pressure. The crude product was obtained as a yellow solution and this crude was isolated by recrystallised twice from methanol and once with hexane to give the title compound as white crystals. Characterization: $^1\text{H-NMR}$ (400 MHz, CDCl_3): δ_{H} 5.28 (s, 4H, CH_2), 6.50 (d, 2H, vinyl), 7.40 (m, 14H, Ar), 7.72 (d, 2H, vinyl).

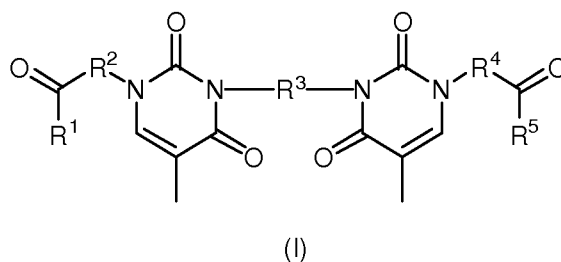
[113] It must be noted that, as used in the subject specification, the singular forms "a", "an" and "the" include plural aspects unless the context clearly dictates otherwise.

[114] In the subject specification except where the context requires otherwise due to express language or necessary implication, the word "comprise" or variations such as "comprises" or "comprising" is used in an inclusive sense, i.e. to specify the presence of the stated features but not to preclude the presence or addition of further features in various embodiments of the invention.

[115] It will be appreciated by persons skilled in the art that numerous variations and/or modifications may be made to the invention as shown in the specific embodiments without departing from the scope of the invention as broadly described. The present embodiments are, therefore, to be considered in all respects as illustrative and not restrictive.

CLAIMS:

1. A compound of general formula (I):



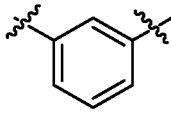
wherein:

R^1 and R^5 are independently selected from amino or OR^6 where R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

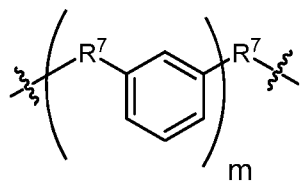
R^2 and R^4 are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

R^3 is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene.

2. The compound of claim 1, wherein R^1 or R^5 is amino.
3. The compound of claim 1, wherein R^1 or R^5 is OR^6 wherein R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted aryl or optionally substituted heteroaryl.

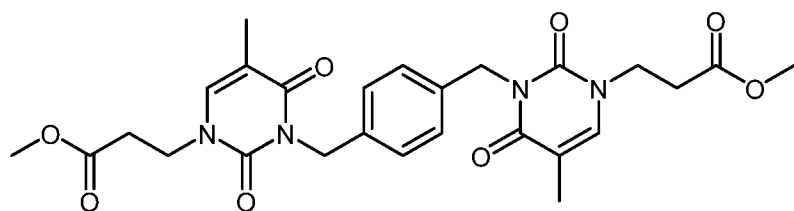
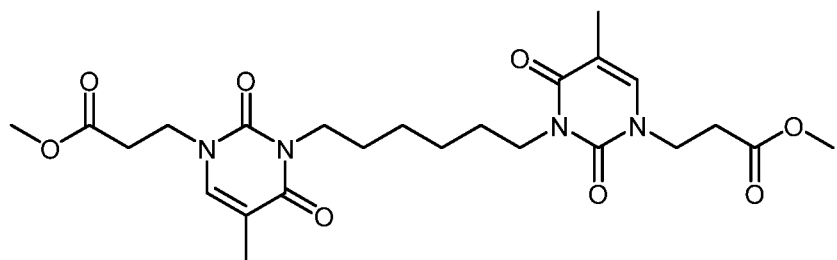
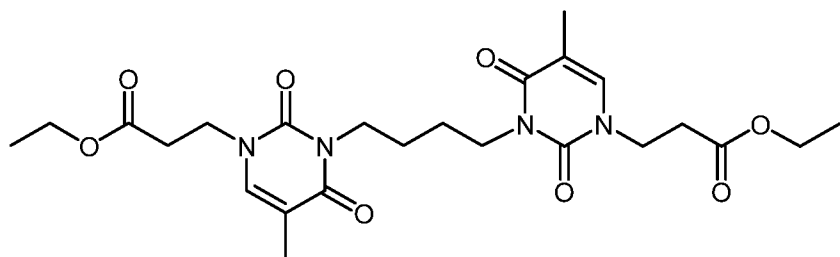
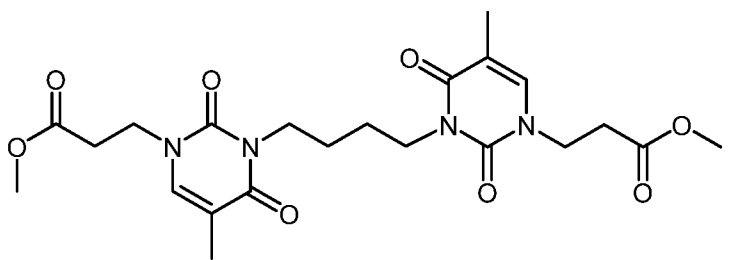
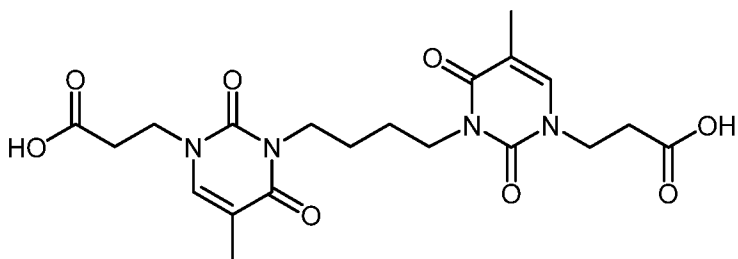
- 43
4. The compound of claim 3, wherein R^6 is an optionally substituted alkyl group.
 5. The compound of claim 4, wherein the alkyl group is a C_1 - C_6 alkyl group.
 6. The compound of claim 1, wherein R^2 or R^4 is an optionally substituted alkylene group.
 7. The compound of claim 6, wherein the alkylene group is a C_1 - C_{10} alkylene group.
 8. The compound of claim 1, wherein R^3 is an optionally substituted alkylene group.
 9. The compound of claim 8, wherein alkylene group is a C_2 - C_{10} alkylene group.
 10. The compound of claim 1, wherein R^3 is a butylene, propylene or hexylene group.
 11. The compound of claim 1, wherein R^3 is an alkenylene group.
 12. The compound of claim 11, wherein R^3 is an alkenylene group according to $-(CH=CH)_n-$ where n is an integer between 1 and 10.
 13. The compound of claim 1, wherein R^3 is an alkylene group is interrupted by an -O-group.
 14. The compound of claim 13, wherein the interrupted alkylene group is according to $-(CH_2-O-CH_2)_n-$ where n is an integer between 1 and 10.
 15. The compound of claim 1, wherein R^3 is an arylene group.
 16. The compound of claim 15, wherein the arylene group is a  group.
 17. The compound of claim 1, wherein R^3 is an alkylene-arylene-alkylene group.
 18. The compound of claim 17, wherein R^3 is C_{2-10} alkylene-arylene- C_{2-10} alkylene group.

19. The compound of claim 18, wherein the alkylene-arylene-alkylene group is

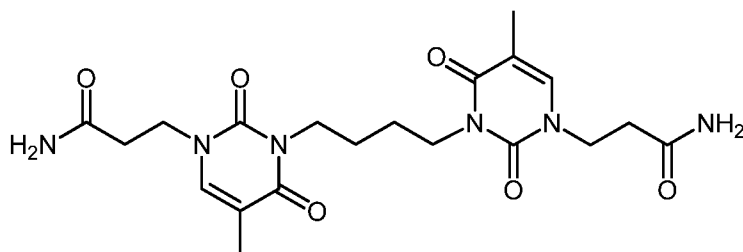


group where m is an integer between 1 and 10.

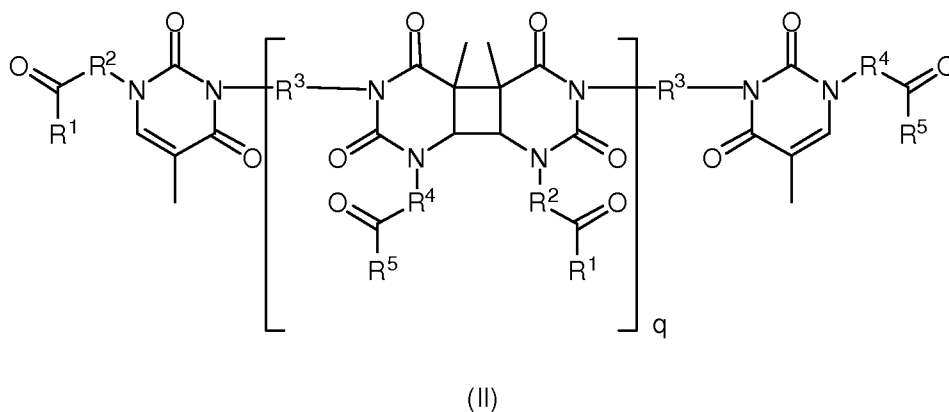
20. The compound of claim 1 selected from



and



21. A photo-reversible polymer of general formula (II):



wherein:

R^1 and R^5 are independently selected from amino or OR^6 where R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

R^2 and R^4 are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

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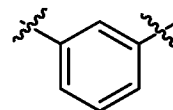
R^3 is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene; and

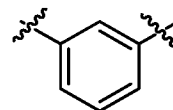
q is an integer between 1 and 1,000.

22. The polymer of claim 21, wherein R^1 or R^5 is amino.
23. The polymer of claim 21, wherein R^1 or R^5 is OR^6 wherein R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted aryl or optionally substituted heteroaryl.
24. The polymer of claim 23, wherein R^6 is an optionally substituted alkyl group.
25. The polymer of claim 24, wherein the alkyl group is a C_1 - C_6 alkyl group.
26. The polymer of claim 21, wherein R^2 or R^4 is an optionally substituted alkylene group.
27. The polymer of claim 26, wherein the alkylene group is a C_1 - C_{10} alkylene group.
28. The polymer of claim 21, wherein R^3 is an optionally substituted alkylene group.
29. The polymer of claim 28, wherein alkylene group is a C_2 - C_{10} alkylene group.
30. The polymer of claim 29, wherein R^3 is a butylene group.
31. The polymer of claim 21, wherein R^3 is an alkenylene group.
32. The polymer of claim 31, wherein R^3 is an alkenylene group according to $-(CH=CH)_n-$ where n is an integer between 1 and 10.
33. The polymer of claim 21, wherein R^3 is an alkylene group interrupted by an -O- group.

34. The polymer of claim 33, wherein the interrupted alkylene group is according to $-(CH_2-O-CH_2)_n-$ where n is an integer between 1 and 10.

35. The polymer of claim 21, wherein R^3 is an arylene group.

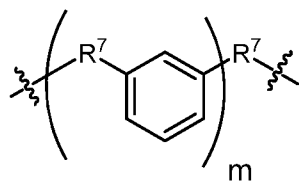


36. The polymer of claim 35, wherein the arylene group is a  group.

37. The polymer of claim 21, wherein R^3 is an alkylene-arylene-alkylene group.

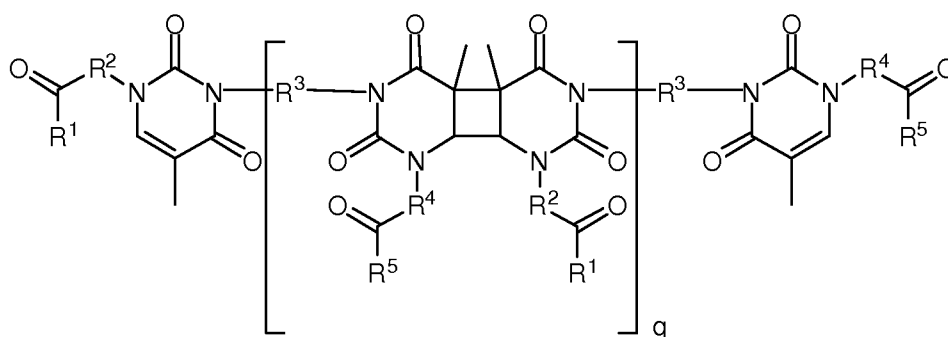
38. The polymer of claim 37, wherein R^3 is C_{2-10} -alkylene-arylene- C_{2-10} alkylene group.

39. The polymer of claim 21, wherein R^3 is alkylene-arylene-alkylene group is



group where m is an integer between 1 and 10.

40. A process for producing a polymer of general formula (II):



(II)

wherein:

R^1 and R^5 are independently selected from amino or OR^6 where R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted

heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

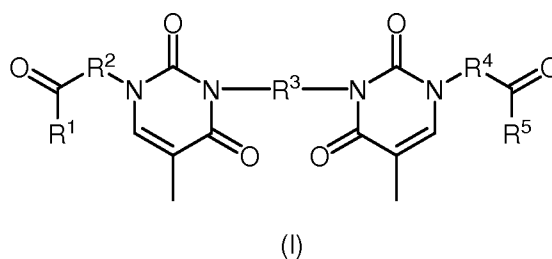
R^2 and R^4 are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

R^3 is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene; and

q is an integer between 1 and 1,000;

comprising the step of:

irradiating a compound of general formula (I):



wherein:

R^1 and R^5 are independently selected from amino or OR^6 where R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

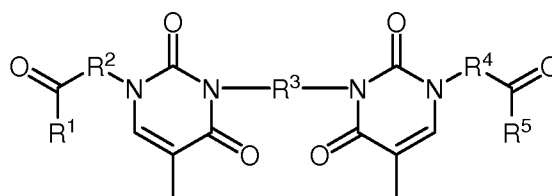
R^2 and R^4 are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene,

optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

R^3 is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene;

with sufficient ultraviolet radiation to cause polymerization.

41. The method of claim 40, wherein the compound is in a substantially crystalline state.
42. The method of claim 40, wherein the ultraviolet radiation has a wavelength between 250-320 nm.
43. The method of claim 40, wherein the ultraviolet radiation has a wavelength of greater than 270 nm.
44. A photo-reversible polymer of general formula (II) as defined in claim 40 produced by the method of claim 40.
45. A process for producing the compound of general formula (I):



(I)

wherein:

R^1 and R^5 are independently selected from amino or OR^6 where R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted

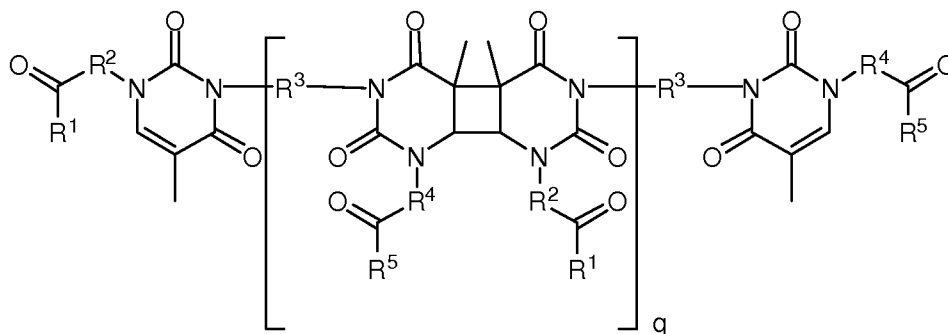
heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

R^2 and R^4 are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

R^3 is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene;

comprising the step of:

irradiating the polymer of general formula (II):



(II)

wherein:

R^1 and R^5 are independently selected from amino or OR^6 where R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

R^2 and R^4 are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted

cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

R^3 is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene; and

q is an integer between 1 and 1,000;

with sufficient ultraviolet radiation to cause depolymerization.

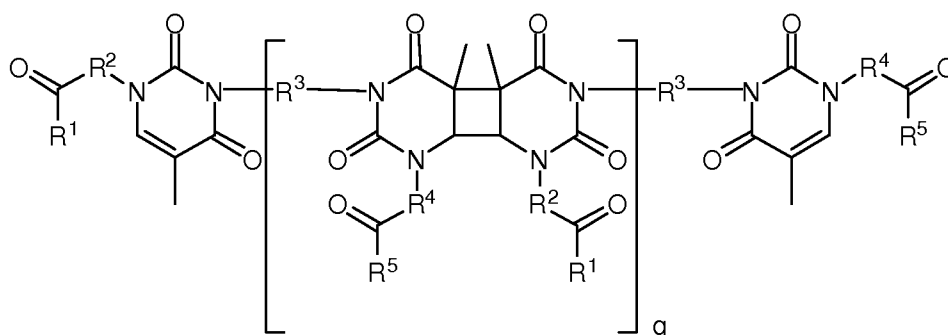
46. The process of claim 45, wherein the polymer is in the solid state or at least substantially dissolved in a solution phase.

47. The process of claim 45, wherein the ultraviolet radiation has a wavelength of 249 nm or less, or 240 nm or less.

48. The process of claim 45, wherein the ultraviolet radiation has a wavelength of between 250 - 270 nm, or 250-320 nm.

49. A compound of general formula (I) as defined in claim 45 produced by the process of claim 45.

50. Use of a polymer of general formula (II):



(II)

wherein:

R^1 and R^5 are independently selected from amino or OR^6 where R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

R^2 and R^4 are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

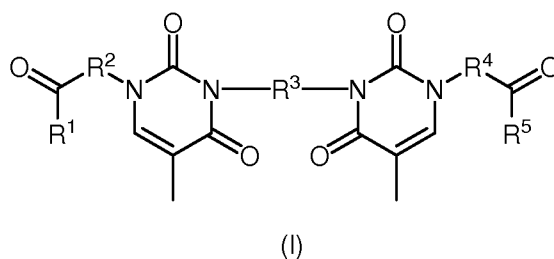
R^3 is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted

heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene; and

q is an integer between 1 and 1,000;

as a recyclable material, a degradable material, a photoresistant material, or in medical, surgical, dental, construction, electronic or automotive applications.

51. A process for producing a compound of general formula (I):



wherein:

R^1 and R^5 are independently selected from amino or OR^6 where R^6 is selected from H, optionally substituted alkyl, optionally substituted alkenyl, optionally substituted alkynyl, optionally substituted cycloalkyl, optionally substituted cycloalkenyl, optionally substituted cycloalkynyl, optionally substituted heterocycloalkyl, optionally substituted heterocycloalkenyl, optionally substituted heterocycloalkynyl, optionally substituted aryl or optionally substituted heteroaryl;

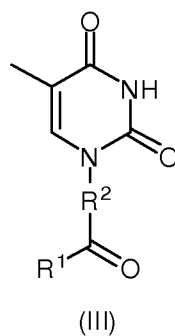
R^2 and R^4 are independently selected from optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, or optionally substituted heteroarylene; and

R^3 is an optionally substituted alkylene, optionally substituted alkenylene, optionally substituted alkynylene, optionally substituted cycloalkylene, optionally substituted cycloalkenylene, optionally substituted cycloalkynylene, optionally substituted heterocycloalkylene, optionally substituted heterocycloalkenylene, optionally substituted heterocycloalkynylene, optionally substituted arylene, optionally substituted heteroarylene, or optionally substituted alkylene-arylene-alkylene;

comprising the step of:

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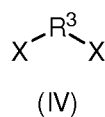
reacting a compound of general formula (III)



wherein:

R^1 and R^2 are as defined for formula (I);

with a compound of general formula (IV):

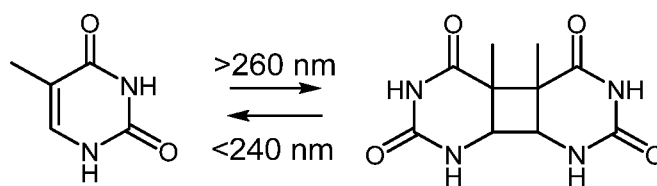


wherein:

X is halo and R^3 is as defined for formula (I);

in the presence of a base.

52. A compound of general formula (I) as defined in claim 51 produced by the process of claim 51.

**Figure 1**

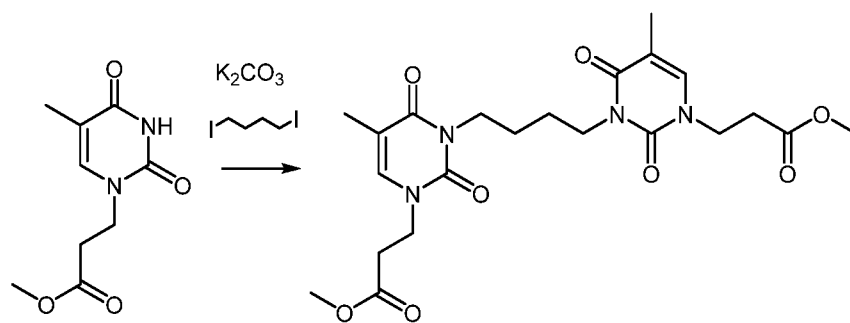


Figure 2

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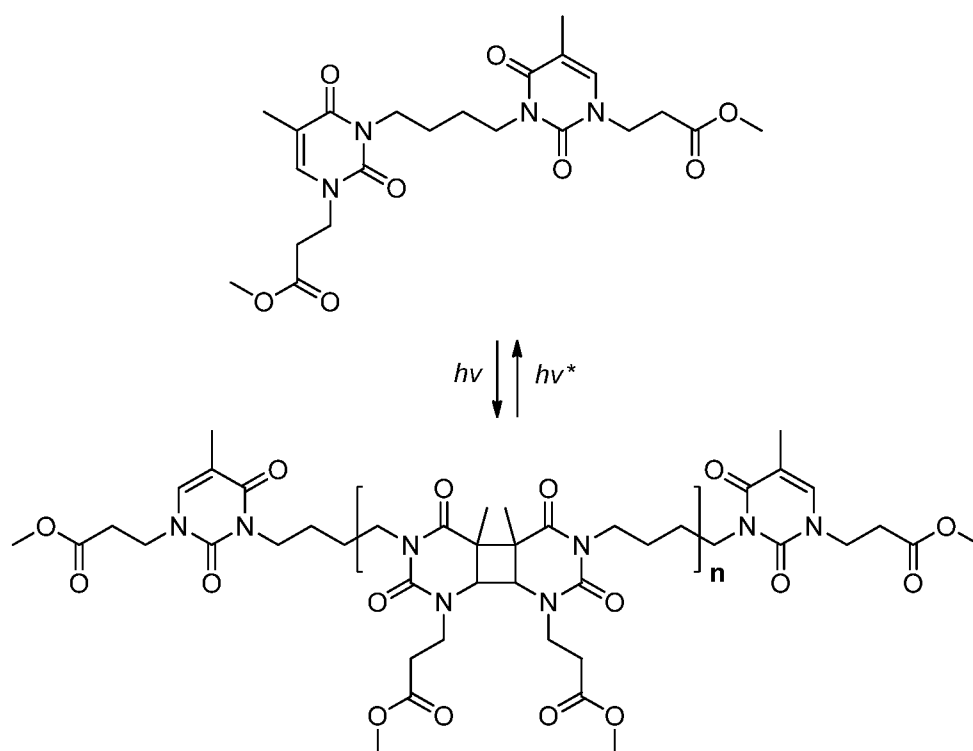


Figure 3

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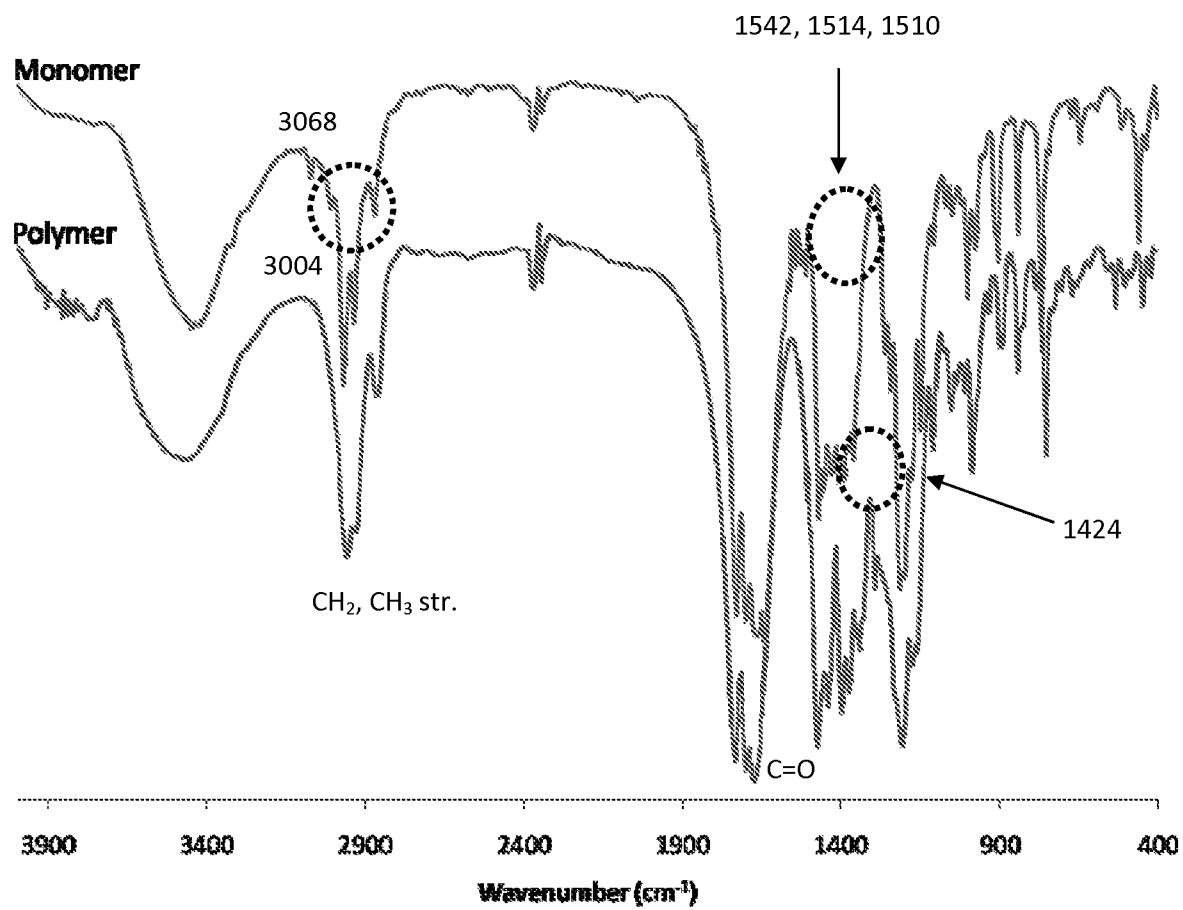


Figure 4

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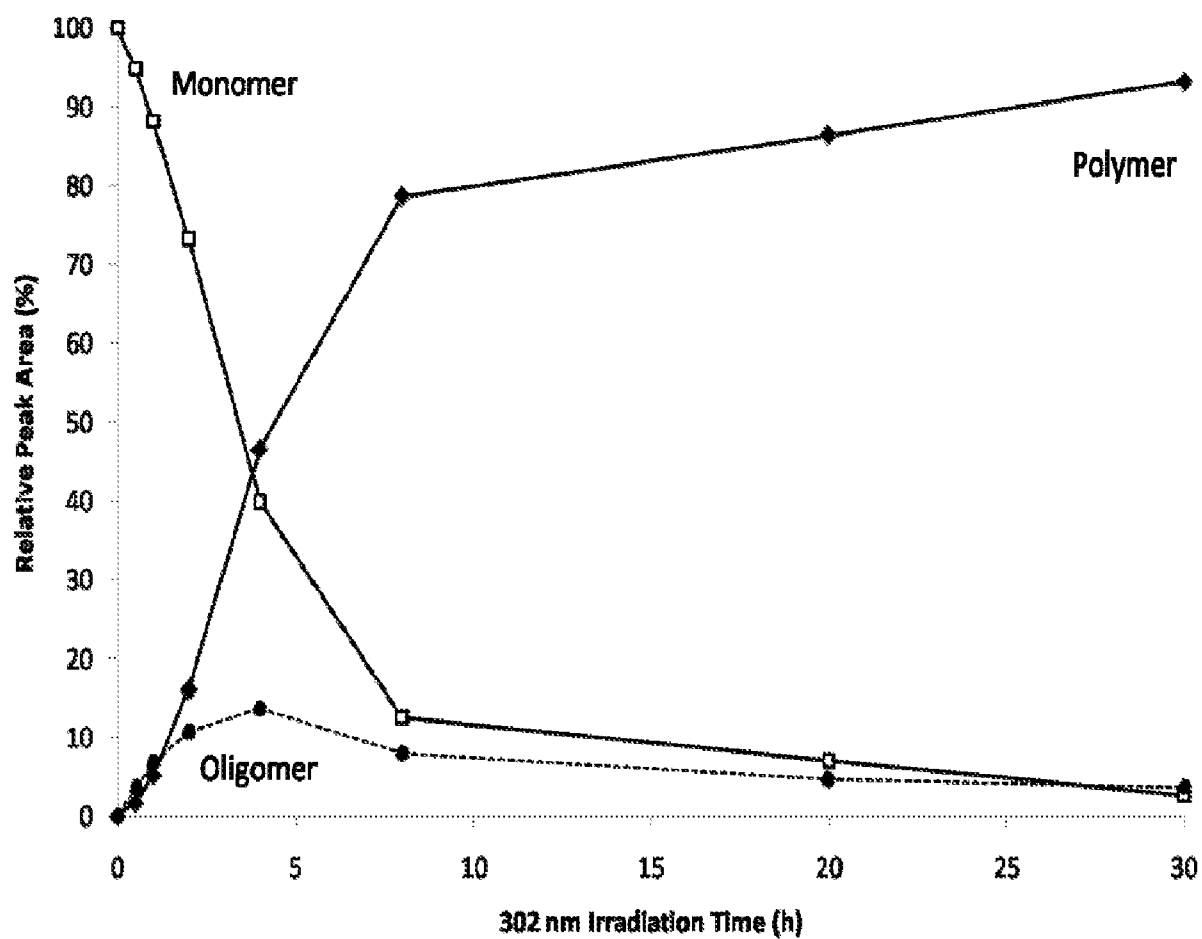


Figure 5

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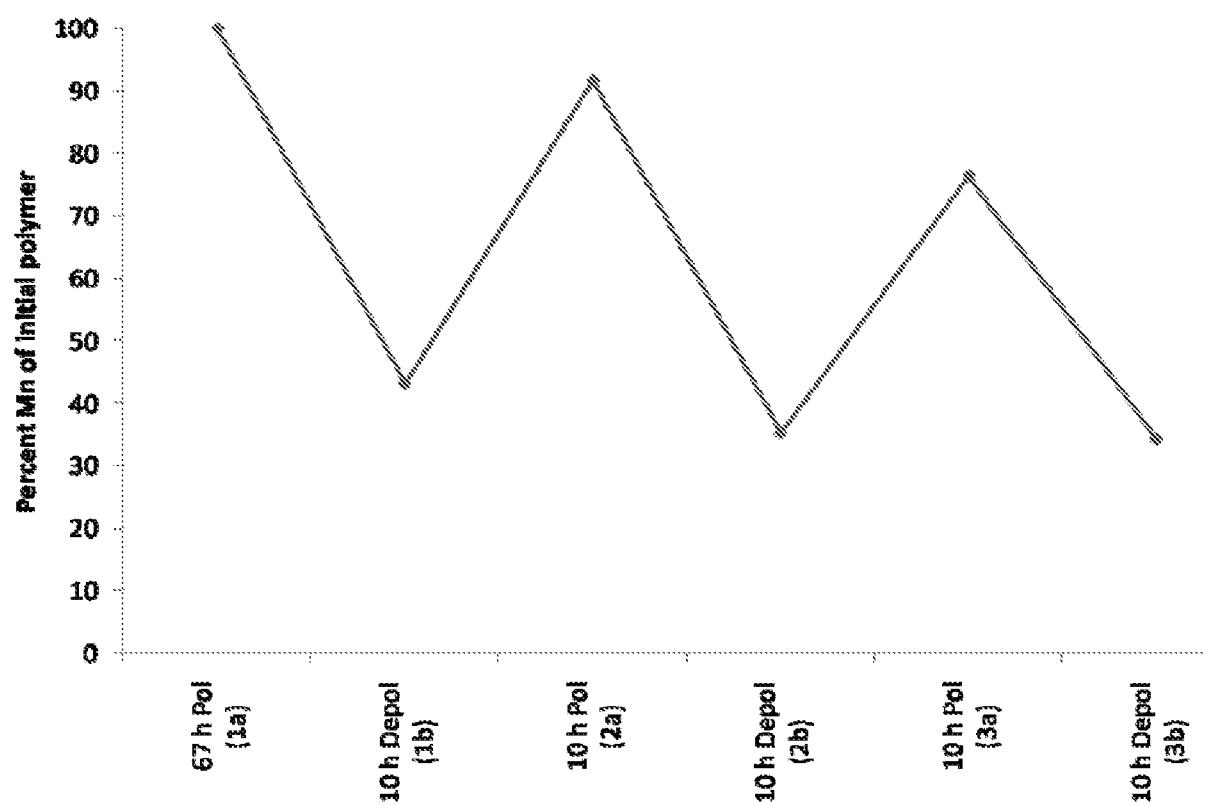
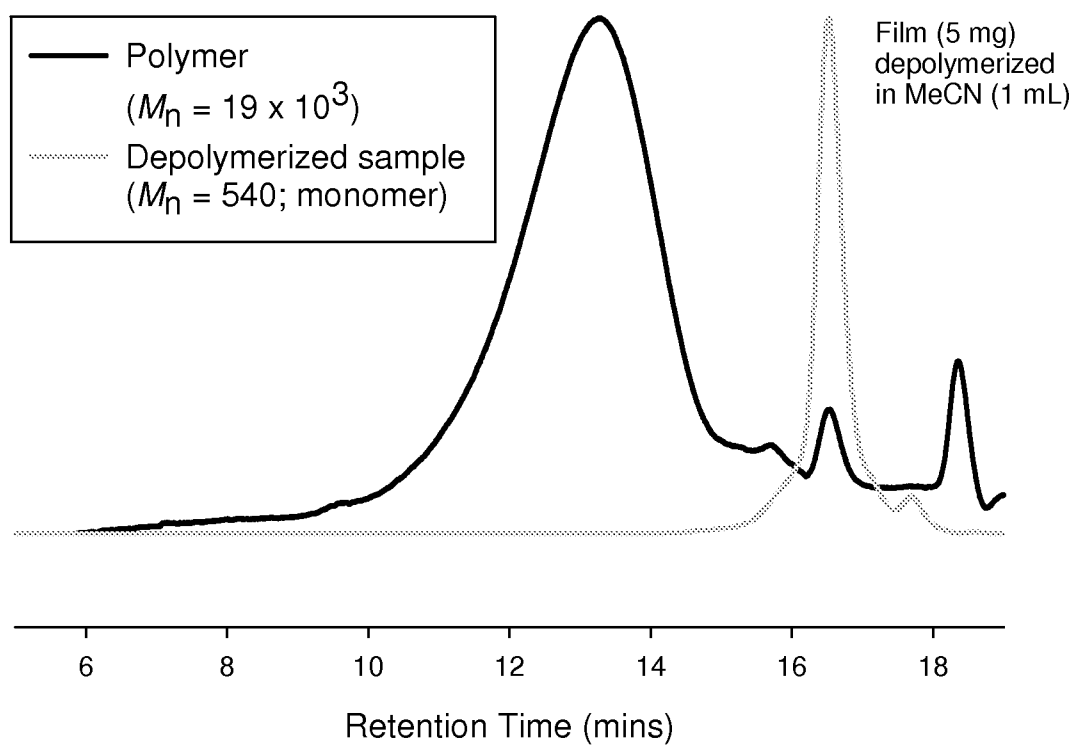


Figure 6

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**Figure 7**

INTERNATIONAL SEARCH REPORT

International application No.

PCT/AU2012/000470

A. CLASSIFICATION OF SUBJECT MATTER

C07D 239/54 (OCT 2005) C08F 2/36 (OCT 2005) C08F 2/48 (OCT 2005) C08F 34/00 (OCT 2005)

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

REGISTRY, CAPLUS: Structure search based on formulae (I) and (II) and search using ring identifiers (1392.18 and 1392.25) limited to polymers or the preparation of such compounds in combination with keywords photo, light, topochemical and the like.

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
	Documents are listed in the continuation of Box C	

☒ Further documents are listed in the continuation of Box C☐ See patent family annex

* Special categories of cited documents:	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"A" document defining the general state of the art which is not considered to be of particular relevance	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"E" earlier application or patent but published on or after the international filing date	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"&" document member of the same patent family
"O" document referring to an oral disclosure, use, exhibition or other means	
"P" document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search

11 July 2012

Date of mailing of the international search report

17 July 2012

Name and mailing address of the ISA/AU

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Authorized officer

Kate Bryce
AUSTRALIAN PATENT OFFICE
(ISO 9001 Quality Certified Service)
Telephone No. 0262256129

INTERNATIONAL SEARCH REPORT		International application No.
C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		PCT/AU2012/000470
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	MOGHADDAM, M. J. et al. Syntheses and Photochemical Reactions of Bis-Thymine Derivatives. Polymer Journal, 1990, Vol. 22, No. 5, pages 369-380 See page 370, compound 3 and page 379	
A	JOHNSTON, P. et al. Solid-State Photoreversible Polymerisation of n-Alkyl-Linked Bis-Thymines using Non-Covalent Polymer-Templating. Aust. J. Chem. 2010, Vol. 63, pages 631-639 See page 633, Scheme 5, page 632, Scheme 3 and page 637, Conclusions	
A	LEONARD, N. J. & CUNDALL, R. L. Stereochemically Controlled Photoreactions between Two Thymine Rings. J. Am. Chem. Soc. 1974, Vol. 96, No. 18, pages 5904-5910 See page 5905, compounds 2, 3 and 4 and page 5904, right col., lines 1-11	
A	BURDI, D. et al. Design Of A Cleavable Linker For The Synthesis Of A Cis-Syn Pyrimidine Photodimer. Tetrahedron Letters, 1992, Vol. 33, No. 16, pages 2133-2136 See pages 2134, Scheme 1, compound 3	
P,X	JOHNSTON, P. et al. Topochemical photo-reversible polymerization of a bioinspired monomer and its recovery and repolymerization after photo-depolymerization. Chemical Science, 2012, Vol. 3, pages 2301-2306 (published online 18 April 2012). See whole document	1-52