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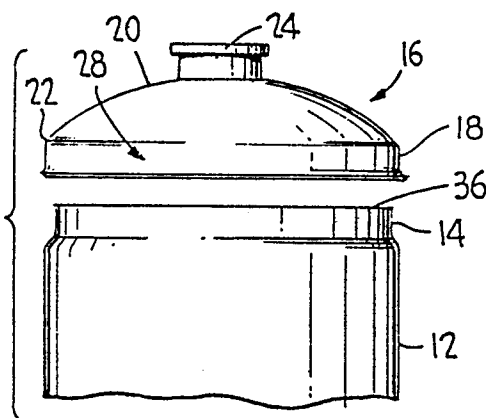
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⑤④ **Heating system for and method of finally bonding container end unit to body.**

⑤⑦ This relates to a system for reheating adhesive bonding an end unit (16) to a can body (12) under controlled conditions and then further telescoping the end unit relative to the can body to assure proper adhesive flow relative to the can body. An end unit has been previously applied to a can body and is bonded thereto by a hot melt adhesive (30) which has partially set. The end unit is not in its fully telescoped position. The adhesive is reheated to a temperature wherein the adhesive has the desired fluidity, after which the adhesive is maintained at this temperature and the end unit is moved to its fully telescoped position with a bead (36) of the adhesive flowing over and encapsulating the raw edge of the can body.





European Patent
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EUROPEAN SEARCH REPORT

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Application number

EP 84 30 0860

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
A	FR-A-2 484 387 (ATO BOUCHON RAPID)	1,10, 17,20	B 21 D 51/26
A	US-A-3 723 212 (L. CASPER)	1,10, 17,20	
A	US-A-4 304 038 (Y. YABU)	1,10, 17,20	
A	EP-A-0 020 099 (CONTINENTAL GROUP)	1,10, 17,20	
X	US-A-4 237 360 (E. POHLENZ)	13-16	
A	US-A-4 340 801 (K. ISHIBASHI)	13	TECHNICAL FIELDS SEARCHED (Int. Cl. 4) B 21 D B 29 C B 65 B B 67 B H 05 B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 02-05-1986	Examiner DECLERCK J.T.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	