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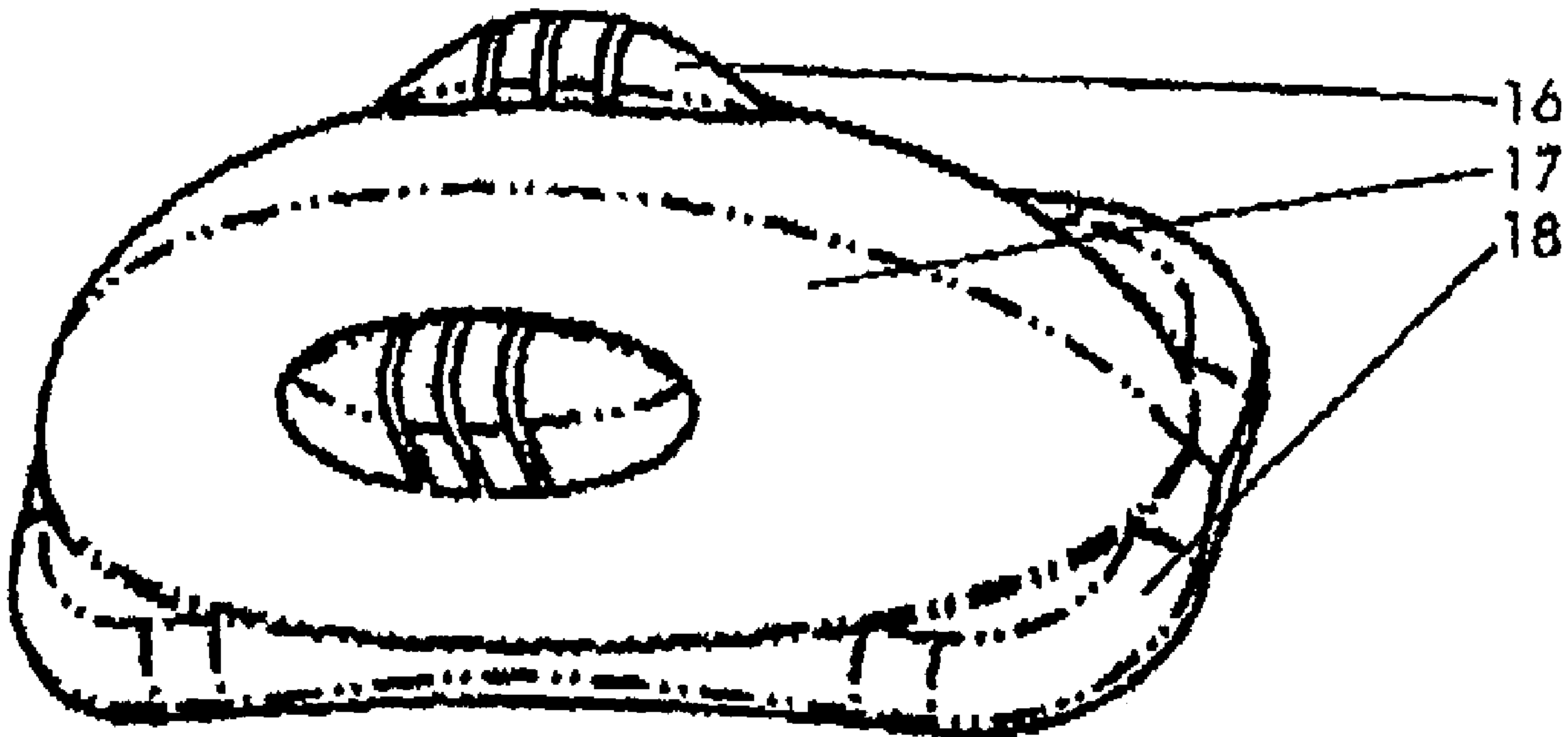
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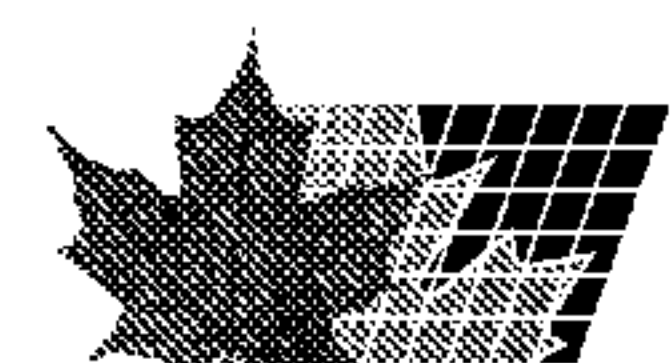
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(54) Title: AN IMPLANTABLE AND SEALABLE SYSTEM FOR UNIDIRECTIONAL DELIVERY OF THERAPEUTIC
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A surgically implantable and sealable delivery device that upon contact of its contents via an interface window or port therein with an organ or tissue exposes a therapeutic agent to the organ or tissue surface, allowing a controlled, selective and unidirectional diffusion of the agent into the tissue or organ. The device protects adjacent organs or tissue structures from unnecessary high levels of the delivered agent. Novel methods to deliver chemotherapeutics or bioactive agents to mammalian organs or tissues through a surgically implanted device by the way of a selective and protected diffusion mechanism are disclosed as well as method to achieve the sealing properties of the device.



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- (54) Title: AN IMPLANTABLE AND SEALABLE SYSTEM FOR UNIDIRECTIONAL DELIVERY OF THERAPEUTIC AGENTS TO TARGETED TISSUES

(57) Abstract: A surgically implantable and sealable delivery device that upon contact of its contents via an interface window or port therein with an organ or tissue exposes a therapeutic agent to the organ or tissue surface, allowing a controlled, selective and unidirectional diffusion of the agent into the tissue or organ. The device protects adjacent organs or tissue structures from unnecessary high levels of the delivered agent. Novel methods to deliver chemotherapeutics or bioactive agents to mammalian organs or tissues through a surgically implanted device by the way of a selective and protected diffusion mechanism are disclosed as well as method to achieve the sealing properties of the device.

An Implantable and Sealable System for Unidirectional Delivery of Therapeutic Agents to Tissues

5 FIELD OF THE INVENTION

This invention relates to devices and methods for local drug delivery, and in particular is directed to an implantable system that once is hermetically sealed to an organ or tissue protects a therapeutic agent intended for delivery to a target tissue
10 from exposure to surrounding tissues and fluids while still achieving sustained levels, regionally or systemically, in a mammalian organism, methods for implanting same, and methods and devices for treating diseases.

BACKGROUND OF THE INVENTION

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The development of drug delivery devices for implantation into a pre-selected locus in mammals has been extensively studied. To date, a variety of surgically implantable drug delivery devices have been developed and patented, and are discussed below.

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U.S. Pat. Nos. 6,217,895; 6,001,386; 5,902,598; and 5,836,935, Ashton et al. describe a surgically implantable device for local deliver of low solubility therapeutic agents in an internal portion of the body. The device comprises an inner core containing the drug isolated from the surrounding environment by a permeable
25 coating polymer which controls the release rate of the drug. The device delivers the drug in a multidirectional way from the implantation site, exposing all the structures in the site to the delivered agent. Moreover, the drug release occurs and is through a complex technology of a coating polymer that is non-bioerodible and permeable to the drug.

U.S. Patent No. 4,378,016, to Loeb, describes a surgically implantable device for delivering an active factor to a mammalian site. The device comprises a fluid permeable membranous sack for implantation within the mammal and an impermeable hollow tube having one end connected to an opening in the sack and the other end designed to remain outside the body of the mammal. The tube provides an access passageway to the membranous sack, such that after the sack has been surgically implanted into the mammal, a cell-containing envelope may be introduced into the sack via the tube. Upon insertion of the cell-containing envelope into the sack the cells may produce an active factor which subsequently may diffuse into the surrounding tissue or organ of the recipient.

U.S. Patent 5,182,111, to Aebischer et al., describes a surgically implantable device for delivering an active factor to a pre-selected site, for example, a tissue or organ in a mammal. The device comprises a semi-permeable membrane enclosing at least one cell type that produces a specific active-factor and a second cell type that produces an augmentory factor. The augmenting factor produced by the second cell type subsequently induces the first cell type to produce the active-factor.

U.S. Patent 4,479,796, to Kallok, describes a surgically implantable dispenser for infusing a pre-selected drug directly into the blood stream. Briefly, the dispenser is surgically spliced in line with a blood vessel. The dispenser encloses a replaceable cartridge of cells, micro-organisms, which produce and secrete the drug into blood flowing past the cartridge.

U.S. Patent No. 4,309,776, to Berguer, describes an intravascular drug delivery device having a chamber containing transplanted cells for surgical implantation into the wall of a blood vessel. The device comprises a porous wall that permits a hormone produced by the transplanted cells to diffuse out of the chamber and into the blood stream

U.S. Patents 6,251,090; 5,830,173 and 5,725,493, to Avery et al., describe a drug delivery device, comprising a refillable reservoir connected to the vitreous cavity through a tube. This concept requires intraocular invasion, which limits its application to situations when the integrity of the targeted tissue is not an issue.

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U.S. Patents 6,416,777 and 6,413,540 disclose a device that once positioned underneath the Tenon's capsule, in contact to the sclera, is supposed to deliver agents to the eye. Such system is composed of an outer layer impermeable to the delivered therapeutic agent, diminishing its wash out by the periocular fluids. The device has a geometry that facilitates its insertion and placement in the sub-Tenon's space, and reference is made to a method to place and hold it under the inferior oblique muscle, avoiding its dislocation from its original location and proportioning its positioning near the macula area. No references are made to methods to hermetically seal it to the sclera or to the targeted tissue. Moreover, the design of those devices does not accommodate methods to carry more than one agent, as in a bi-compartmental reservoir neither it refers to refilling ports to allow reposition of the liquid therapeutic agents.

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The necessity of the use of a hermetically sealed device arises from characteristics determined by the drugs and tissues. Among the drug-related factors are: narrow difference in the efficacious-toxic concentration; high instability or susceptibility to inactivation before reaching the aimed tissue; the requirement of prolonged and steady release curves, particularly in chronic diseases; and availability in liquid or gel state. The tissue factors are mainly related to the level of topographic specificity that is required from that agent, and not less importantly to the harms and susceptibility of the surrounding tissues to the drug toxic effects.

The possibility of drug leakage through the device-tissue junction sharply excludes the use of some important therapeutic agents, not only cytotoxic drugs, but other more specific agents. Angiogenic peptides could never be applied and exposed to other tissues other than where aimed to act. If aimed to the choroid by increasing the blood flow and stimulating capillary growth, its possible exposure to the vascularized periocular tissue before even crossing the sclera, beyond dissipating the angiogenic effect, could increase the flux of blood and plasma around the implant and speed up the degradation or neutralization of its active agent. Moreover, biological processes occurring in that location may alter significantly the release pattern of any agent from the delivery device whether the agent is still active or not.

Inflammatory reactions are the basis of the healing process in mammals, involving the release of a wide range of chemical, biological and cellular factors that ultimately lead to a reorganization of the tissue. Scar formation and foreign body reactions are common responses from an organism to traumatic and surgical injuries, particularly if there is exposure to inert or immunogenic materials. These responses are created to reconstitute the affected or exposed tissue through a series of reactions that frequently culminate with strengthening of the affected tissue and isolation or extrusion of the foreign body.

Over the past decades significant experience with periocular implants has been achieved through the well established practice of encircling elements for treating retinal detachment and by the proliferation of filtration devices for the surgical therapy of glaucoma. Many polymers were tested for that purpose and the experience accumulated over the years showed that the encapsulation of the implant invariably happens after periocular implantation. Indeed, even for largely used medical products such as silicone, it was shown that the encapsulation process starts as soon as 3 days following insertion. Nevertheless, a fibrotic reaction to a prosthesis or to a structural

implant is not so harmful. Instead, it is even desired to provide mechanical stability to the implant and enhance its structural function^{19, 20, 21, 22}.

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The lack of a way to hermetically seal the device to the tissue would not only affect the way the carried agent would act and react with the surrounding tissues, but also the way the surrounding tissues would respond to the agent and the system. The encapsulation of such system, and the formation of a layer of scar tissue between the drug reservoir and the organ surface would change significantly the pattern of drug release altering the main determinants of diffusion through that surface, which is primarily composed by a membrane with known characteristics, and diffusion coefficients for certain molecules.

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In Ophthalmology, several studies were carried out to characterize the sclera, the most external layer of the eyeball, as a membrane. Many experiments justified the use of periocular injections to deliver drugs to the eye. Edelhauser et al. studied extensively the properties of the sclera as a permeable membrane. His in vitro studies were further enhanced by in vivo studies to show how periocular injections can deliver agents to the internal eye tissues. It was shown that molecules as large as 70 KDa can diffuse across the sclera and reach the intraocular space, even against a pressure gradient. Such properties are partially explained by porous characteristics of the scleral collagen, although the whole mechanism is still not totally understood, particularly the mechanisms these large molecules can reach the intravitreal space, bypassing tight junctions of very selective barriers such as the outer blood-retinal barrier. Indeed, the unprotected transcleral route has been used for many years and has proved to be effective with the administration of certain drugs. Anti-inflammatory steroids are injected through the conjunctiva into the subTenon space and put directly

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in contact with the sclera, which allows the diffusion of the drug toward the intraocular space, providing high therapeutic levels of the drug to the various layers of the eye. Deposit formulas of steroids are available with demonstrated safety and equivalency, or superior effectiveness to the systemic route, but without its
5 inconvenient side effects. However, because these injections are unprotected from the surrounding orbital tissue, much of the injected dose is absorbed systemically and carried away from the site. The therapeutic effect is short-lived^{7,8,9}.

Some other drugs cannot be administered by this periocular route because of
10 significant irritation and toxicity to the adjacent tissues at the high levels necessary to permeate the layers of the eye. High concentrations of agents are necessary because of dissipation of the drug in the periocular tissue. This is mainly attributed to a washout mechanism by the periocular soft tissue or inactivation of the agents by inflammatory cells, immunoglobulins and plasma components before they reach the targeted
15 structure.

In certain conditions, such as in endophthalmitis, the intraocular use of the drug is appropriate by providing high levels of the antibiotic available in a short period of time. However, for chronic use, repeated intraocular injections bring an unnecessary
20 high risk of complications, either from the injection procedure or from high drug concentrations instantaneously provided by the direct injection. Intraocular procedures are not always possible. Inflammatory conditions such as uveitis, particularly in the severe disorders, such as in Behcet's disease, even minimally invasive intraocular procedures can lead to a severe and prolonged hypotony.
25 Intraocular cancers also require non-invasive approaches due to the risk of cancer cells being disseminated throughout the orbit.

Retinoblastoma, most common primary intraocular tumor in childhood, is an ideal disorder for the local delivery of chemotherapeutics. One of its clinical presentations,

characterized by seeding of tumor cells in the vitreous gel, is currently treated by systemic chemotherapy. The failure of systemic treatment is frequently due to limited achievement of therapeutic levels of the drugs in that location, and often leads to removal of the eye. Administering the drug directly into the vitreous is impossible because of the risk of tumor cell dissemination, directly leading to death.

Regional therapy is an alternative and is currently under clinical trials. Promising efficacy has been achieved but some toxic side effects were reported as well. In this specific situation high levels of cytotoxic drugs, such as carboplatin in the orbit, can result in unpredictable side effects during the patient's lifetime, particularly in the retinoblastoma population which is more susceptible to secondary neoplasias due to gene mutations. Similar therapeutic levels of the drug in the eye could be achieved if the periorcularly injected drug was isolated or protected from the extraocular connective tissue, which offers potential advantages of prolonged release time and certainly fewer side effects to the orbital structures and optic nerve. Furthermore, a controlled release of those agents could be achieved since the interface area with the drug is well defined, a main predictor of drug diffusion rates across the sclera. The positioning of the drug in contact with a specific area of the sclera would also avoid exposure of more sensitive structures, e.g. optic nerve, to potentially toxic drugs at high concentrations.

Regional therapy has been extensively studied and has proved to be efficacious in several conditions. Although drug delivery systems based on polymer technology have improved the bioavailability and pharmacokinetics of therapeutic agents in the targeted sites, lack of local specificity is still a major limitation to its clinical applicability.

New classes of therapeutic agents have demonstrated promise, but the inability to efficiently and specifically deliver such agents to the target limited the achievement of successful results to the in vitro studies. A number of those when tested in vivo, fail to produce the same results as in vitro.

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Moreover, tumor cells as well as infectious agents can spread to other organs or even systemically, once the natural barriers of the organ are surgically broken. The systems aforementioned, when not delivering the agent directly to the interstice of the aimed tissue, can still provide therapeutic levels by releasing the agent to the cavity or the surrounding space and fluids. This ultimately can lead to uptake from the organ and from any of the adjacent structures. Such perfusion systems lack specificity and are not suitable for clinical use when the drugs are toxic to the surrounding structures. This problem becomes more prominent when the agent may trigger other pathologic processes. This is more frequent when using viral gene vectors, inhibitors of biological factors and non-specific sensitizers.

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Patched delivery systems have been developed for transdermal or transmucosal release of drugs. Such systems are designed to have one interface with the dermal or mucosal epithelium through which the diffusion of drug occurs. The other interface is usually external of the target body tissue, e.g. the external environment in the case of a transdermal patch, or the intestinal lumen or oral cavity, in transmucosal models. The main concern in designing those devices is to protect the carried agent from the secretions of the gastrointestinal, oral and nasal tracts and consequently to allow more drug to reach the systemic circulation, instead of directly acting in a targeted organ or tissue^{1,2,3}.

With transmucosal devices any release from the external surface will be neutralized by luminal enzymes, flora or physical inactivation, or will reach the

systemic circulation after distal absorption what is ultimately the goal of most of these drug delivery systems. Neither transdermal or transmucosal delivery systems were conceptualized to be surgically implanted nor designed to meet the level of biocompatibility necessary to be exposed to internal body fluids, e.g. blood, connective tissue, or any internal cellular response. Their application is under exposure to body secretions, therefore, they are not usually subject to severe inflammatory reactions and do not require high levels of biocompatibility, factors that make them unsuitable for surgical implantation^{1,2}.

Systems like polymer shields for drug release as the ones available for ocular use, share some of the characteristics of the transdermal and transmucosal systems. They do not aim to deliver the drug directly to the cornea or conjunctiva or to any specific ocular structure, but release the agent to a body secretion fluid as the the lacrimal film, in a multidirectional way. From the tear film agent diffusion occurs throughout the ocular surface and later to the lacrimal drainage system and nasopharyngeal mucosa, again exposing other tissues to side toxic effects. These systems can provide a sustained release of an agent, but in a non-selective way, dissipating its effects to all the surrounding structures, e.g. conjunctiva, lid skin, cornea, lacrimal system. As with the transdermal and transmucosal systems, those systems were designed to offer the advantage of non-invasive sustained release, not be implanted through surgical procedures, but just attachment to body or mucosal surfaces.^{4,5}

Experimental and clinical evidences suggest that organ surfaces exposed to high levels of drugs can lead to internal therapeutic levels even higher than those achieved by systemic administration. The potential diffusion properties of organs and tissues are discussed, as well as the advantages of its exploration as a therapeutic route.

Bioactive peptides are agents necessary and naturally present in biological process, but may also be undesirably present in pathogenic situations, e.g. tumors, choroidal neovascular membranes, and absent as well, e.g. ischemic areas of the myocardium. The over or down regulation of such factors can lead to the improvement of pathologic conditions, and their efficient use as therapeutic agents, require the ability to provide to the target tissue the desired quantity in a sustained and prolonged fashion. The same protected regulated delivery is required for gene vectors, antisense agents, antibiotics, cytotoxic drugs, enzymes, certain hormones, etc. Other agents known as sensitizers also require a specific action, and the drug uptake by the targeted tissue will later define the efficiency of the definitive treatment, e.g. chemo, laser, radio or thermal therapies, in restricting and enhancing its effects, as well as side effects, to that site.

Local drug delivery is also under clinical studies for the treatment of intracranial tumors. Some neural origin tumors, such as malignant glioma have received most of the attention. These tumors are treated by a standard combination of surgical resection and external beam radiation. Due to the ability of this tumor to invade the normal adjacent brain it often recurs in the adjacent margins of resection. Based on those characteristics and the tumor unresponsiveness to systemic chemotherapy, the local delivery of drugs, sensitizers and peptide vectors started to be considered and studied as a treatment option, with potential effects on the quality of life of affected subjects.

Brem et al. have reported prolonged survival using polymers containing BCNU in controlled trial for recurrent glioblastoma. Such polymers are prepared to release 50 % of the drug in the first 24 hours, and 95 % by 120 hours^{10,11}.

Another study reported a high incidence of perioperative complications, such as wound infection and seizures, without showing advantages over the conventional treatment¹². Exposing tissues to higher concentrations of a therapeutic agent increases the chance of a greater efficacy without systemic side effects, but also increases the risk of local side effects, usually dose-related.

The prior art did not recognize that a selective and protected local delivery system could substantially improve the effectiveness of the treatment, as well as make available other agents never accepted for that use because of potential toxicity to the adjacent structures, and prior art systems designed to deliver drugs to the site where they are implanted provide no protection for other sensitive normal structures nearby.

For example, regional therapy to deliver bioactive agent to the myocardium and epicardial space has been extensively explored. Pericardial effusion syndrome and metastatic tumors were shown to respond very well to local delivery of chemotherapeutics by intrapericardial perfusion of 5-Fluorouracil and cisplatin through a catheter. This technique is efficacious in providing the epicardium space with high levels of drug, but imposes the risk of secondary infection if used in a chronic basis.^{13,14}

An elegant study by Darsinos et al. showed the pharmacokinetics of digoxin and lidocain in the various heart tissues, including valves. Their study showed that these compounds follow an irregular distribution among cardiac tissues, after pericardium injection. Again, specificity of an agent to a determined region of the same organ is desirable for conditions such arrhythmias and dysfunctional cardiopathies. Absorption of digoxin by the atria and absorption of both drugs by intrapericardial aorta were higher than that of other heart tissues, between 20 and 60 minutes. At 30 and 60 minutes, lidocaine was evenly distributed across the LV wall

while digoxin 50 micrograms was mainly concentrated subepicardially. This distribution limits the intrapericardial route for administering those agents to situations where higher levels in those areas are desired¹⁵. The same author showed in another study that the concentration of amiodarone injected into the pericardium was higher in the subepicardium compared to deeper layers of the left ventricle, without measurable concentration in the blood¹⁶. The preferential distribution of those agents is due to an increased uptake of the drug by certain areas. Since this injection exposes the whole area of the myocardium surface to the agent, it is susceptible to different uptake rates between regions, and consequently to a non-controlled preferential delivery.

The effectiveness of bioactive agents as therapeutics depends on their delivery routes. For some bioactive reagents, their natural biological occurrence make them subject to inactivation or saturation by a variety of factors normally present in fluids and tissues before they reach their targets. Some growth factors and other compounds were shown to increase the vascularization of infarcted areas of the myocardium. Uchida et al. showed in a dog model of myocardial infarction, that the transcatheter intrapericardial injection of basic Fibroblast Growth Factor (bFGF) plus heparin sulfate is effective in causing angiogenesis and myocardial salvage more in the subepicardial infarcted area than in the subendocardial area. Further studies done in porcine model of chronic myocardial infarction confirmed the effectiveness of intrapericardial injection of b-FGF in inducing vascularization of myocardium.^{17,18}. Although this shows promising results in animal studies, it is still questionable whether this route will be feasible in patients with prior instrumentation, including bypass surgeries.

The intravenous route was also considered and clinically studied, but did not show benefits compared to placebo. The use of this delivery route imposes concerns about a potential acceleration of retinal vascular diseases and occult neoplasias.

5 Vascular growth factors tend to bind to their receptors or be inactivated, so they are subject to saturation before reaching deeper layers of the tissues. Consequently, if vascular growth factors are unequally distributed among different layers of the tissue, their effects are expected to be as well. To allow them to reach deeper layers of the myocardium, it is necessary to protect them from unaffected
10 areas, and limit their action to a defined pathologic area, where they will have a better chance to reach deeper after a longer period of exposure. A method for delivering the agent in a localized, sustained, protected and very selective manner, would more likely perform those tasks, with less side effects, through a minimally invasive implantation procedure, potentially benefiting a significant affected population that is
15 not eligible for more morbid procedures. This strategy offers the advantages of the intrapericardial procedures, with comparable efficacy to intramyocardial approaches.

 The use of bioactive agents locally has been subject to a number of studies. Inhibitors of vasculogenesis are potential tools for treating angioproliferative eye
20 diseases such as retinopathy of prematurity and age-related macular degeneration, two leading causes of blindness in premature newborns and the elderly population.

Background Section USPTO Database:

25 U.S. Patent Nos. 6,217,895; 6,001,386; 5,902,598; and 5,836,935, Ashton et al.
 U.S. Patent No. 4,378,016, to Loeb
 U.S. Patent No 5,182,111, to Aebischer et al
 U.S. Patent No 4,479,796, to Kallok

U.S. Pat. No. 4,309,776, to Berguer

U.S. Pat. Nos. 6,251,090, and 5,725,493, to Avery

U.S. Pat. Nos. 6,416,777 and 6,413,540, to Yaacobi et al.

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In view of the foregoing, it is desired to have drug delivery devices that directly interface with a target tissue, with no or minimal drug being released to non-target tissues.

5 SUMMARY OF THE INVENTION

In an embodiment, an implantable and sealable drug delivery system is provided, that provides local sustained release of a therapeutic agent or agents directly and selectively to a mammalian internal organ, tissue or system. A preferred
10 embodiment comprises an isolated drug reservoir that solely delivers the agent through an interface that can be selectively exposed with the targeted structure. The control over the interface is achieved by a sealing mechanism provided by a sealing base and methods described therefore.

A simple and novel method of providing local or systemic therapeutic levels
15 through a direct, unidirectional and protected delivery of agents to a mammalian organ, tissue or system is also disclosed. Devices of the present invention can deliver therapeutic agents to specific tissues surrounded by internal body fluids in a preferential manner, exposing only the targeted sites to high therapeutic levels of the agent for a prolonged period of time, and avoiding undesired toxic effects to adjacent
20 structures.

In an embodiment, the drug reservoir is isolated from adjacent structures and fluids by an outer layer of polymer impermeable to the carried therapeutic agent. A delivery port or interface window is provided in the housing of the device for providing targeted release of a drug contained therein. The interface window is sealed
25 to the tissue surface by a surrounding sealing base associated to designed structures to assure the hermetical seal necessary for the control of the interface diffusion mechanism. The delivery port or interface window may be covered by a structural layer that is permeable to the therapeutic agent contained within the device reservoir, or by a layer that is biodegradable. In certain instances, the therapeutic agent is

contained in a slow release formulation that does not require that the delivery port or interface window be covered during implantation, so that a portion of the agent bolus in the device reservoir is directly contacted with the target tissue. In an embodiment, the device housing includes an attachment mechanism for attaching
5 the device to a target tissue. This is provided by a series of structures that in combination allow a hermetical seal between the system and the targeted tissue.

This invention can provide therapeutic or prophylactic levels of therapeutic or physiological agents to mammalian organs, tissues or systems. This invention to provide sustained levels of physiological or therapeutic agents to artificial organs,
10 cell cultures, cell or tissue scaffolds and transplanted organs or tissues. This invention can be used to implant through minimally invasive procedures a foldable, elastic, flexible or expandable drug delivery device to provide selective delivery of therapeutic or physiological agents to mammalian organs, tissues or systems, through a sustained and protected release of an agent, assuring an
15 unidirectional diffusion through the target interface, and avoiding dissipation of the agent to adjacent structures. The invention can also provide to a mammalian organ or tissue a selective delivery of sensitizers, magnetic or radioactive agents that will offer benefits in treating or diagnosing those structures.

20 In accordance with one aspect of the present invention, there is provided an implantable delivery device for delivery of at least a first therapeutic agent into a target tissue, comprising a housing, said housing comprising a reservoir with a drug release port for release of at least the first therapeutic agent into the target tissue, said reservoir having at least a first wall that is substantially impermeable to
25 the first therapeutic agent to be placed therein; a sealing base for sealing said release port to the target tissue, wherein when said release port is sealed to the target tissue, the first therapeutic agent in said reservoir is substantially prohibited from release by said device other than through said release port into the target tissue; and an attachment mechanism to facilitate sealing of said release port to the
30 target tissue, said attachment mechanism comprising at least one of a sufficient amount of an adhesive for adhering said sealing base to the target tissue wherein

said adhesive is held within at least one cavity or channel within said sealing base, or a suture holder for engaging at least one suture operatively attached to the surrounding tissue, or a band for engaging said device with the target tissue.

5 In accordance with another aspect of the present invention, there is provided an implantable delivery device for delivery of at least a first therapeutic agent into a target tissue. The implantable delivery device comprises a housing, said housing comprising a reservoir with a release port for release of at least the first therapeutic agent into the target tissue and said reservoir having at least a first wall that is
10 substantially impermeable to the first therapeutic agent to be placed therein; a sealing base for sealing said release port to the target tissue, wherein when said release port is sealed to the target tissue the first therapeutic agent in said reservoir is substantially prohibited from release by said device other than through said release port into the target tissue; and an attachment mechanism to facilitate
15 sealing of said release port to the target tissue, said attachment mechanism comprising at least one member of the group consisting of a sufficient amount of an adhesive for adhering said sealing base to the target tissue wherein said adhesive is held within at least one cavity or channel within said sealing base, and at least one stabilizer on said first wall for engaging a buckling band or suture for
20 sealably engaging said device with the target tissue.

 In accordance with another aspect of the present invention, there is provided an implantable delivery device for delivery of at least a first therapeutic agent into a target tissue, comprising a housing, said housing comprising a reservoir with a
25 release part for release of at least the first therapeutic agent into the target tissue, said reservoir having at least a first wall that is substantially impermeable to the first therapeutic agent to be placed therein; a sealing base for sealing said release port to the target tissue, wherein when said release port is sealed to the target tissue the first therapeutic agent in said reservoir is substantially prohibited from release
30 by said device other than through said release port into the target tissue; and an attachment mechanism to facilitate sealing of said release port to the target tissue,

wherein said attachment mechanism comprises a sufficient amount of an adhesive for adhering said sealing base to the target tissue, wherein said adhesive is held within at least one cavity or channel within said sealing base.

5 In accordance with another aspect of the present invention, there is provided an implantable delivery device for delivery of at least a first therapeutic agent into a target tissue, comprising a housing, said housing comprising a reservoir with a release port for release of at least the first therapeutic agent into the target tissue, said reservoir having at least a first wall; a sealing base for sealing said release port
10 to the target tissue, wherein when said release port is sealed to the target tissue the first therapeutic agent in said reservoir can be released through said release port into the target tissue; and an attachment mechanism to facilitate sealing of said release port to the target tissue, wherein said attachment mechanism comprises a suture holder for engaging at least one suture operatively attached to tissue
15 surrounding the target tissue, and wherein said first wall is impermeable to the first therapeutic agent placed in said reservoir, wherein said release port has a perimeter, and said suture holder comprises at least one groove in said first wall, wherein said at least one groove can be engaged by at least one suture or buckling band to fix said device to the target tissue so that said release port is sealed to the
20 tissue.

 In accordance with another aspect of the present invention, there is provided an implantable delivery device for delivery of at least a first therapeutic agent into a target tissue, comprising a housing, said housing comprising a reservoir with a
25 release port for release of at least the first therapeutic agent into the target tissue, said reservoir having at least a first wall; a sealing base for sealing said release port to the target tissue, wherein when said release port is sealed to the target tissue the first therapeutic agent in said reservoir can be released through said release port into the target tissue; and an attachment mechanism to facilitate sealing of said
30 release port to the target tissue, wherein said device further comprises a refill port, wherein said refill port comprises a material selected from the group consisting of

a dye, a radiosensitive marker, and an echogenic marker so that said refill port is indicated by said material.

In accordance with another aspect of the present invention, there is provided
5 an implantable delivery device for delivery of at least a first therapeutic agent into
a target tissue, comprising a housing, said housing comprising a reservoir with a
release port for release of at least the first therapeutic agent into the target tissue,
said reservoir having at least a first wall that is substantially impermeable to the
first therapeutic agent to be placed therein; a sealing base for sealing said release
10 port to the target tissue, wherein when said release port is sealed to the target tissue
the first therapeutic agent in said reservoir is substantially prohibited from release
by said device other than through said release port into the target tissue; and an
attachment mechanism to facilitate sealing of said release port to the target tissue,
said attachment mechanism comprising at least one member of the group
15 consisting of a sufficient amount of an adhesive for adhering said sealing base to
the target tissue wherein said adhesive is held within at least one cavity or channel
within said sealing base, and at least one stabilizer on said first wall for engaging a
buckling band or suture for sealably engaging said device with the target tissue,
wherein said sealing base has a greater curvature than the targeted tissue surface.

20

The present invention may be better understood by reference to the figures and
further detailed description below.

BRIEF DESCRIPTION OF THE DRAWINGS

25

FIG. 1. Cross-sectional schematic view of the eye

FIG. 2. Cross-sectional histological schematic view of the eye

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FIG. 3. Angled superior view of the invented device

FIG. 4. Cross-sectional microscopic and schematic view of the device sealed to the
eye

FIG. 5. Cross-sectional schematic view of the device with a bi-compartmental reservoir

5 FIG. 6. Inferior view of a bi-compartmental invented device, its sealing base and inner coating with a bioadhesive layer.

FIG. 7. Angled inferior view of the invented device, relations between suture stabilizer, reservoir, sealing base and adhesive coating.

10 FIG. 8. Lateral view of a human eye and schematic representation of the invented system and the method for its use

15 FIG. 9. Angled superior view of the device and its relation to a tissue or organ surface

FIG. 10. Angled inferior view of a single cavity device and its relation with the sealing base and coating adhesive

20 FIG. 11. Cross-sectional schematic representation of the device, its relations to an organ surface and methods for accomplishing a hermetical sealing to its target

FIG. 12. Cross-sectional schematic representation of the device applied to the eye

25 FIG. 13. Cross-sectional schematic representation of the device applied to the eye and methods for refilling its reservoir

FIG. 14. Angled inferior view of the invented system and relations between its reservoir, refilling port, suture stabilizer and sealing base

30 FIG. 15. Angled superior view of the invented system and relations between its refilling port (distinguishable from the outer surface), the reservoir and the sealing base

35 FIG. 16. Angled superior view of the invented device applied to an organ surface and the method for hermetical sealing of its base to tissue by way of a surrounding suture through designed roles in its base

40 FIG. 17. Lateral view of a system applied to the scleral surface of an eye and the method of providing hermetical sealing of its base to the target tissue

FIG. 18. Encircling band stabilizer designed to hold a buckle and maximize the sealing of the device's base to the tissue's surface

45 FIG. 19. Lateral view of the device applied to the eye and the method to achieve sealing to the scleral surface through the use of a encircling element

FIG. 20. Posterior and cross-sectional view of the device applied and sealed to sclera of a human eye by using a encircling element

5 FIG. 21. Inferior view of the device with a coating layer of a structural biodegradable polymer to provide stability to the reservoir contain, surrounded by an adhesive layer

10 FIG. 22. Angled inferior view of the device and relations between the inner biodegradable layer and its association to sealing structures such as the suture stabilizer and surrounding coating adhesive

15 FIG. 23. Cross-sectional view of the device, comprising an inner biodegradable layer, a sealing base and a bioadhesive coating, and its microscopic relations to the sclera.

DETAILED DESCRIPTION OF THE DRAWINGS

The present invention relates to the field of local delivery device. The system described is intended to be used for treating diseases or conditions in mammalian organisms where a local delivery of therapeutic factors or agents are desired. The system was designed to be applied to a tissue or organ surface and there perform its function of releasing therapeutic agents. The invention consists on a device that provides very controlled conditions for therapeutic agents to permeate and distribute to an organ or tissue layers. Methods for achieving its functions

20 comprise designed structures that allow a drug reservoir to be hermetically sealed to the target surface, keeping the characteristics that dictate the diffusion pattern of the drug constant for a prolonged period of time. The embodiment also incorporates structures to allow prolongation of its effective life by replacement or refilling with the therapeutic agent and use of more than one agent.

30 The invented system was designed to be applied to any surface of any organ or tissue surface. The drawing is a representation of its application to the eye, although the same methods are expected to be use for other tissues.

The FIG. 1 shows a schematic representation of the human eye. The relation between the diverse structures is important for understanding the application of the described system.

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The eye is delineated anteriorly by the cornea (9) and posteriorly by the sclera (1). The cornea (9) is covered by the lacrimal film and exposed to the environment, while the sclera is surrounded by periocular tissue (6), including Tenon's capsule and extraocular muscles. The sclera relates to the posterior segment of the eye and the cornea to the anterior, each being separated from the other by the lens and mainly formed by a cavity. The cavity is filled anteriorly by aqueous humour (8), and posteriorly by the vitreous gel (4). In certain conditions the vitreous gel is replaced by aqueous humor or synthetic substitutes, such as silicone oil or gas. The aqueous humor is produced by the ciliary body (7). The impairment of the aqueous outflow leads to ocular hypertension and lately to a condition called glaucoma. Interfering with the aqueous humor productions is one of the ways to decrease of the IOP. The vitreous gel is the remaining of some fetal structures, occupying most of the posterior segment volume and composed by water and a collagen-proteoglicans network that is not replaced during the life time. The sclera relates internally to the choroid (2) which is composed basically by network of vessels delineated from the retina by the Bruch's membrane, retinal pigment epithelium (RPE) basement membrane and the RPE. These last structures play vital importance in the vision processes for being closely related to the photoreceptors, the most internal layer of the retina (3). The choroid extends anteriorly to become the pars plana (10) at the level of the ora serrata. Choroid, pars plana, pars plicata and iris are all constituted of uveal tissue and the site of a number of inflammatory and infectious processes of the eye. The sclera is perforated posteriorly by the ganglion cells of the retina at a site called lamina cribosa. The retina axons extend to form the optic nerve, which is lately responsible to conduct the vision signaling to the visual cortex of the brain.

FIG. 2. Schematic microscopic cross-sectional view of the eye layers, showing the correlation between the sclera (1), choroid (2), RPE complex (13), retina (3) and vitreous gel (4).

FIG. 3. The invented device in an top-side view of its outer surface (17). The system comprises a reservoir-like body that is built in a polymer structure, preferentially but not limited to injection, compression, transfer and extrusion

molding, depending on the polymer, co-polymer or matrix to be used. The choice of the polymer is driven basically by the characteristics of the organ or tissue to be implanted. It is preferentially made of but not limited to poly-ethylene, silicone, hydrogels, poly-orthoester, poly-glycolic acid, poly-lactic acid, poly-caprolactone, polyvinyl-alcohol or any derivatives. The structure 16 is designed to stabilize the buckling suture. Sealing base 18 will maximize the hermetical seal to the target surface.

FIG. 4. The cross-sectional view of the embodiment comprised by the reservoir 20 containing the therapeutic agent. The external surface 17 continues with the sealing base 18, which will provide a hermetically sealed attachment with the target surface 24 through the use of an adhesive layer 22.

FIG. 5. The cross-sectional view of a bi-compartmental embodiment. The reservoir is divided by the internal wall 28, which extends beyond the curvature of the target surface at 29, to provide a mild buckle or sealing effect with the tissue, and to avoid interaction between the agents before they reach the surface 30. The suture stabilizers 16 are also disclosed.

FIG. 6. The bottom view of the device showing bi-compartmental reservoir 32, the dividing internal wall 28, the sealing base 18 with an adhesive layer 22 applied to it.

FIG. 7. The bottom-side view of a single reservoir embodiment 20 and its relation to a sealing base 18, adhesive layer 22, external surface 17 and suture stabilizer 16. Preferentially, the internal curvature of the sealing base 18 follows the curvature of the target tissue.

FIG. 8. Example of application of the device to an eye. In this case to illustrate in an eye containing an intraocular tumor called retinoblastoma, most frequent primary intraocular tumor during the childhood. The sclera surface 41 is exposed by peritomy and dissection of the adjacent tissue is performed. To better control the area of the sclera to be exposed the extraocular muscles 40 can be isolated by standard techniques. Once the sclera surface is clean of periocular tissue in that area, the implant, in this case carrying cytotoxic drugs, is held in place by the use of an applicator or just the hands. Sutures 45 are placed from one

side of the implant to the other, having it crossing and fitting the stabilizers 16 to allow a mild buckle effect of the sealing base 18 and maximize its sealing effect. The sutures are passed through the scleral thickness. After the implantation the muscles are released and the conjunctiva is brought back to its original position
 5 covering the eye surface and sutured near the cornea.

FIG. 9. A top-side view of the implant 49 sutured to a tissue 46. The suture stabilizers 16 allow the sutures to hold the implant in place, but mainly creating a hermetical seal between the device and target surface.

FIG. 10. A bottom-side view illustrating the internal surface of the device
 10 that will be in contact to the sclera surface. The interface window 55 is surrounded by a sealing base 18. The sealing base 18 is coated in its most peripheral aspect by an adhesive layer 22.

FIG. 11. A cross-sectional view of the device applied to the tissue surface, showing the interface 60 between the reservoir and the tissue. The relations
 15 between the sealing base 18 and the target tissue are also disclosed. In this case the hermetical seal was achieved by using an adhesive layer 22 covering the base 18.

FIG. 12. A cross-sectional view of the device and target tissue showing the interface between the sealing base 18 and the sclera 1 with a hermetical seal provided by the adhesive layer 22.

FIG. 13. A cross-sectional view of a single compartment 20 device in
 20 apposition to the sclera 1. The method for refilling the reservoir is disclosed. The external surface 17 of the device comprises a refilling port 68, made preferentially of self-sealing rubber. The drug, solution or suspension is injected through a cannula or needle device 69. A irrigation-aspiration device may also be used for
 25 aspirating any remaining solution and refilling the reservoir with the new solution or drug. The refilling port 68 is built in an angle to favor its localization and insertion of the needle 69.

FIG. 14. A bottom-side view of the internal surface of the device, showing the relations between the sealing base 18, the adhesive layer 22, external surface
 30 17, suture stabilizer 16, and a refilling port 68 communicating the external environment with the interior of the reservoir 20. The refilling port is preferentially

made during the molding process for the external surface 17, and lately by a second process to incorporate the self-sealing rubber, preferentially but not limited to silicone, to the port cavity or hole. The location of the port 68 as well as its angle to access the reservoir 20 follow the most appropriate way to insert the refilling needle or cannula.

FIG. 15. The top-side view of the device illustrating the relation between the refilling port 68 and the outer surface 17. To improve the self-sealing performance, depending on the thickness of the external wall 17, it may be built angled in a way to increase the length of the tunnel and maximize the sealing properties of the port 68.

FIG. 16. Illustrates the relations between the device 49 and a tissue surface 46. Note that the sealing base 18 is perforated by multiple holes 83 to allow a sewing suture with a sealing effect on the base 18. A variation is to build a thinned tunnel along the surface of the sealing base and surrounding it and would suitable to continuous suturing by either a manual or automatic technique applied during the implantation surgical procedure.

FIG. 17. Illustrates an example of application of the device 49 to the sclera surface of a human eye, where a sewing suture 88 was used to accomplish a sealing effect of the base 18.

FIG. 18. Discloses an embodiment where a trail or tunnel 94 was built in the device external surface 17, crossing its diameter to provide a method for sealing the base to a target tissue. The trail 94 is aimed to be fitted by an encircling element, preferentially made, but not limited to silicone, although variations by using any kind of explants are expected.

FIG. 19. Illustrates the application of the device 49 positioned in contact to the sclera 1 and underneath an encircling element 93. The encircling element 93 is placed by established techniques, associated or not to a procedure for retinal detachment treatment. Once the encircling element is tied up, the base 18 is expected to function as a hermetically sealed interface.

FIG. 20. Illustrates the application of the device 49, in this case bi-compartmental under a encircling element 93. A hermetical apposition 99 effect of

the device against the sclera is achieved by this method. Furthermore, other device can be positioned anywhere underneath the encircling element, depending on the number and dose of the agents necessary for treating that condition.

FIG. 21. Discloses a variation of the internal surface where a layer of biodegradable polymer 100 is applied to contain the agent inside the reservoir. The membrane is preferentially applied by apposition between the sealing base and the adhesive layer 22. It is accomplished by creating a series of fenestrations along the most peripheral aspect of the biodegradable layer 100. Variations are expected and discussed hereinbelow.

FIG. 22. The bottom-side view of the device illustrating the relations between the body 103, suture stabilizer 16, sealing base 18, biodegradable layer 100, and the adhesive layer 22.

FIG. 23. Illustrates the cross-sectional view of the relations between the device and the ocular tissue. Here the device contains a single compartment 20 where the solution with the drug is located and held by a coating biodegradable layer 100 to prevent it from leaking or premature exposure before the hermetical seal is accomplished. The layer 100 is expected to play a structural function. Once it is dissolved the drug or agent will be exposed to the sclera and penetrate the eye layers.

DETAILED DESCRIPTION OF THE INVENTION

In an embodiment, the present invention involves a new method of selectively deliver therapeutic agents to mammalian organs, tissues or systems through a surgically implantable and hermetically sealable device system that provides a sustained and protected release of an agent, assuring an unidirectional diffusion through the target interface, and avoiding dissipation of the agent to adjacent structures.

The invention was based on unexpected findings that agents can be safely and predictably delivered at therapeutic or prophylactic levels to specific tissues, even in a local context, through the control of the organ surface exposed to an agent as well as by control of the agent's exposure to the internal body tissues and

fluids. This can be achieved by maintaining the organ interface permeable to the agent through osmotic agents, physical, chemical or biological treatment, and by isolating and localizing the interface area of exchange through a sealing mechanism.

5 The control of the agent exposed to the targeted tissue can be obtained by using drug-associated polymers, osmotic agents and by preferably by coating the drug reservoir with a non-drug-permeable polymer, wherein the drug to which the polymer is not permeable is the active agent(s)), avoiding dissipation and toxic effects of the agents to adjacent structures and fluids, and higher availability to the
10 targeted structure. This is proportioned by a series of structures designed to maintain a hermetically sealed contact between the device and the target tissue.

 The inventors found that this system can offer a tremendous advantage over the conventional way the drugs are delivered to tissues or organs, allowing even agents never considered for clinical use due to non-specificity and toxicity to be
15 reconsidered for use. This enables new agents to be developed based on this alternative of drug delivery technology.

 This invention allows new therapeutic modalities, such as organ transplantation, tissue regeneration techniques, artificial organs or tissue implantation, to be developed. This will provide a therapeutic and physiologic
20 support to any new technology that will depend on biological local incorporation or maintaining in an internal body portion.

 Drug within the reservoir can be associated or mixed with another agent, a polymer or an osmotic agent. Layers of drug can be provided, wherein a first drug is delivered, followed by a second drug. A multi-compartmental reservoir is also
25 designed having an inner wall separating the cavities. The body BI comprises the construction of a wall dividing the cavities. Preferentially the dividing wall slightly extends beyond the corresponding height to the curvature of the sclera or the surface to isolate the compartments at the interface level. It minimizes the possibility of mixture and interaction between the agents before they reach the
30 target surface.

The interface window may have be coated and/or contain an enhancer of tissue diffusion, such as an enzyme. Collagenases, prostaglandin analogues, matrix metalloproteinases, hyluronidases are enzymes that can modify the diffusion properties of the sclera or tissue surface. The coating process is preferentially done
5 when compressing the solid drug or during the drug preparation and mixture with its polymer or vehicle. If it requires a steady and sustained effect it can be dispersed throughout the reservoir or restricted to the internal surface to be place in contact with the sclera. Depending on the stability and interaction between the enhancer and the active therapeutic agent a layer of the enhancer may be
10 incorporated to the internal surface of the reservoir. Preferentially it is made using a biodegradable material such as a collagen biomaterial, gelatin, glycolic acid, cellulose and lactic acid. Alternatively it can be made of any material that does not interfere directly in the release rate of the agent from the reservoir and its exposure to the target tissue. In other words, it is not the material carrying the enhancer
15 expected to play a direct role in the diffusion rate, but the action of enhancer on the target surface. We refer to this layer as a functional layer for containing an agent or enhancer that will affect the diffusion rate and lately the pharmacokinetics of the given therapeutic agent.

An internal layer of a rapidly biodegradable polymer, preferentially a gelatin,
20 hialuronic acid, methyl-cellulose, poly-glycolic, poly-lactic is envisioned to be built for allowing liquid, powder and viscous agents to be held in the reservoir it gets stable on the target surface. This process is preferentially accomplished by interpositioning the layer between the sealing base and the adhesive layer, in its more inner aspect, still allowing a strong adhesion between the adhesive layer and
25 the sealing base in its most peripheral aspect. A tunnel surrounding the interface window is also envisioned to allow the entrapment of the layer in the tunnel using silicone or any material of the same class of the sealing base or the device to build a ring to be fitted in the tunnel by mechanical apposition or adhesive attachment.

The interface window, where the reservoir is exposed to the target tissue is
30 surrounded by a sealing base that may be a continuation of the polymer composing the external wall or may constitute a different polymer incorporated to previous

one by mechanical attachment or use of adhesives. The internal surface of the sealing base may also be composed by a different part, said sealing part, that once is mechanically incorporated to the main part, said the core device, can entrap a layer of polymer necessary to hold a liquid or viscous suspension in the reservoir
5 avoiding premature exposure or leakage, or to stabilize the above described layer of enhancer carrier. The process is envisioned as a sandwich-like apposition still respecting the window area that will lately determine the interface between the drug reservoir and the target surface. The sealing part will then have the incorporated characteristics described above for the sealing base in order to allow
10 hermetical sealing between the device and the exposed tissue.

Materials useful in constructing the device include but are not limited to poly-ethylene, silicone, hydrogels, poly-orthoester, poly-glycolic acid, poly-lactic acid, poly-caprolactone, polyvinyl-alcohol, polyvinyl-pyrrolidone, and any derivatives thereof, and biopolymers, such as hyaluronic acid, fibrin, methyl-
15 cellulose, collagen, gelatin, or any derivatives might be used in other parts of the device.

Preferably, the device allows and protects the preferential flow of the therapeutic agent across the targeted interface. This is accomplished by using design structures to allow a hermetical sealing of the device to the target surface.
20 Such unidirectional flow will be made possible by means of an external surface impermeable to the drug. Whether the external will be permeable or not to the external body fluids, will depend on the characteristics of the drug(s) and carrier polymer, as well as to the need for a dissolving agent to regulate the release of the drug from the reservoir. Such a mechanism of drug release may be as simple as the
25 dissolution of the pure drug/polymer contained in the reservoir by the incoming fluids, or using an osmotic agent to regulate the water inflow and dissolution rate of the drug, before it permeates the targeted surface.

As mentioned before the embodiment incorporates a series of structures to allow a hermetical sealing to the target surface. The first is the sealing base, which
30 consists on the primary way of achieving sealing. The extended surface beyond the interface window is aimed to increase the sealing contact area, whether or not it is

coated with an adhesive layer. The sealing base preferentially follows the same curvature of the target surface, although a slightly more curved base is envisioned to maximize the contact, particularly when flexible materials are used. The combination of one or more or more of the other characteristics to ameliorate the sealing affect, said accessory sealing structures, will provide the characteristics for accomplishing the controlled and protected drug delivery.

The first accessory is described as a buckle suture stabilizer or suture stabilizer. This is a built bump, lane or tunnel on the external surface to prevent the suture to slide out of the implant once it buckles the device in apposition to the tissue. One or more can be built depending on the size and position of the device in relation to the target surface. Preferentially those suture stabilizers are made of the same material for the outer surface during the molding process. Alternatively, it can be incorporated to the device later on the process using different materials.

The second accessory is described as a buckling band tunnel or trail. It consists of a depression on the outer surface, crossing its diameter, to allow an encircling element to be place and provide a sealing apposition between the device and the target tissue. Preferentially it is built on the device external surface during the molding process.

The third accessory is described as a multiple holes base where a sewing suture should be applied to seal the base of the device. The holes again are preferentially created during the molding process for the sealing base. Alternatively a flexible material can be used as sealing base with a linear surrounding thinning to allow the suture to be performed by an automatic apparatus.

The above mentioned methods for creating a hermetical seal between the drug delivery device are essentials in diminishing the interference of surrounding fluid and tissues in the diffusion mechanism provided by the drug-tissue interface. Moreover, they play a significant role in avoiding unnecessary exposure of surrounding tissues to toxic effects of the pharmaceutical agents.

Fluid transport before drug dissolution occurs is possible through two distinct mechanisms. The first is across the organ surface through an osmotic or

pressure gradient driven diffusion. The second is across the outer wall polymer mainly driven by an osmotic gradient between the reservoir and the outside tissue as well as the characteristics of the polymer.

Among the factors related to the permeation of agents through biological
5 membranes, the surface contact area, concentration of the agent in the donor side and the molecular weight of the drug are balanced to provide the tissue with the desired levels of the agent in the specific regions. Other factors taken in account are the membrane properties and pharmacokinetics of the drug in the tissue. Those, despite being biological, can be altered through physical, chemical or biological
10 methods, before the exposure to the therapeutic agent and device. In other words, the bioavailability and pharmacokinetics of the permeating agents are expected to be different through this proposed route, and will be helpful in establishing the appropriate combination of the compounds.

It is envisioned that the system of the present invention has numerous
15 variations. For example, the device can carry an enhancer agent, preferentially, but not limited to an enzyme and a protein, such as albumin. The external surface can be composed by a polymer non-permeable to the carried agent, preferentially formed but not restricted to a silicone, poly-glycolic acid, poly-lactic acid, hyaluronate derivatives, polyvinyl alcohol, acrylate, methacrylate, cellulose,
20 collagen, metals, any derivatives or associations of the above mentioned polymers or others that retain characteristics of non-permeability to the carried agent.

The external surface of the device may include a refilling port preferentially made of, but not restricted to a self-sealing material, such as silicone rubber. It is envisioned that in using a multiple compartmental device, multiple refilling ports
25 are also built in the device. These structures are built on the external surface communicating the exterior environment to the interior of the reservoir. To be recognized after the surgical procedure the port is stained by a biocompatible, radiosensitive, echogenic marker or dye. Alternatively, its is also extended beyond the outer surface of the device and place in a more accessible part of the body.

30 The device may be foldable or flexible to allow insertion through small incisions, and to conform and tightly fit to irregular organs surfaces.

The invention includes methods for selective administration to a mammalian organ, tissue or system desired levels of a therapeutic agent through a controlled drug permeation across a target device interface. The interface with the tissue can be directly with drug contained within the device reservoir or through a

5 biodegradable polymer, preferentially composed of but not restricted to gelatin, caprolactone, hyaluronic acid, cellulose, poly-glycolic acid, poly-lactic acid, and derivatives thereof. These compounds and/or compositions may be pressure, heat, photo, or chemically sensitive.

10 The active agents may be in an encapsulated form, such as liposomes or microspheres.

Thus, the present invention includes a method of local, protected and sustained delivery of therapeutic agents directly through a targeted tissue surface in a unidirectional way, avoiding dissipation of the agent to surrounding tissues and fluid, after surgical implantation into a mammalian organism. The method involves

15 placing the drug-loaded device interface window in contact with the targeted tissue. The method includes sealing the device to the target tissue by way of adhesives, buckling or suturing or the combination of any of those. To build the adhesive layer it preferentially uses but is not limited to a hydrogel, hyaluronate and fibrin adhesive. It is incorporated to the sealing base by the use of a film or

20 layer containing adhesive in its both sides, or by the pre-application of the adhesive to the internal side of the sealing base. For holding the adhesive in place multiple cavities, single cavity or a channel system along the internal surface of the sealing base are preferentially used. Such sealing structures are made preferentially during the molding process of the device. After placement of the adhesive in contact to the

25 base, a film may be placed in contact to the adhesive layer. Preferentially the film is non-reactive with the adhesive used and can be peeled off before the implantation procedure. The use of an exposed sealing base, presenting the structures mentioned above to hold the adhesive in place allows also its application right before the

30 implantation procedure, particularly if a biological adhesive such as fibrin sealant is desired to be used.

The device may be interfaced with an artificial organ, a synthetic or biological platform for cells or biological agents, a scaffold for tissue or cell regeneration, and/or a transplanted tissue or organ.

5 The method of the present invention can achieve local or systemic, physiological or pharmacological effects in a mammalian organism, by using a surgically implantable device that delivers an agent directly and preferentially through its interface with the targeted tissue or organ, keeping the rest of its surface non-permeable to the carried agent.

10 The therapeutic agent may be a prophylactic agent. The system or device may carry an osmotic agent.

The effect or diffusion of the agent may be started or enhanced after the implantation procedure through the use of a secondary agent, whether it is chemical, physical or biological.

15 Some non-limiting examples of diseases for which the present inventions may be used include, myocardial ischemic disease, hepatic cancers, hepatic metastasis of colon cancers, gall bladder tumors, adrenal tumors, neuroblastomas, and kidney and pancreatic cancers. The device of the present invention can be loaded with the desired active agent (i.e., drug(s) and/or prodrug(s)) and can be implanted and attached to an anatomical or histological surface. For example, the
20 device can be glued to the pericardium surface to deliver an agent to the pericardial space, allowing the drug in the reservoir to diffuse to the whole myocardium. It can also, through an opening of the pericardium, be glued directly to the myocardium (note that the pericardium is a sac, mostly acellular, but is delineated from other structures by a histopathological and anatomical surface, and the myocardium
25 which is mostly cellular, is also delineated by the pericardium by surface, which is ultimately the muscle cell, but there is still a distinguished surface). It is preferred that the device not be implanted inside the myocardium to deliver drug to a deeper layer of the muscle or a specific group of cells, as it is preferred that such invasive techniques be minimized. Hence, it is preferred that the devices, when implanted,
30 not degrade the histological structure of the tissue that will be treated (the target).

In an embodiment, the present invention has numerous applications in ophthalmology, with the eye providing several locations where loaded devices may be applied. Preferentially, in Ophthalmology, the device is used to be in placed in contact to the sclera. Alternatively, between the outer layer of the eye, known as the sclera, and the vitreous there is suprachoroidal space (accessible through a scleral incision) or even the subretinal space. For the subretinal space, either a choroidal incision or a retinotomy could be made to allow the insertion of the implant. Diseases in ophthalmology that may be treated with the present inventions and other ophthalmic applications of the present invention include but are not limited to intraocular tumors, e.g. retinoblastoma, melanoma, macular degeneration, delivery to the posterior pole (e.g., choroidal and RPE layers) of growth factors, antiangiogenic factors, photosensitizers (which may be subject to application of laser), gene vectors, etc. The present invention may be applied to glaucoma by delivering antiglaucoma drug(s) via the device to the ciliary body directly through the sclera. The present invention may also be applied to retinitis pigmentosa, to deliver growth factors or to deliver immunosuppressive agents to protect a retina or RPE graft, without an intraocular surgical procedure that would jeopardize the graft.

The present invention is designed for implantation, rather than for external body surface or buccal applications. The present invention makes possible the targeting of specific tissues within the body or eye, and takes into account that many drugs are more specific and toxic to certain groups of cells than others. In situations where the surrounding target tissue can be harmed by the applied drug, the present invention provides a superior solution by focusing the drug on the target tissue.

In addition to treating localized diseases, the present invention can be used to provide systemic benefits. Using a system of the present invention to deliver growth factors to the pancreas of a diabetic patient can change the context of the systemic disease. Application of appropriate agents using the system of the present invention to an inoperable liver affected by a colonic metastatic carcinoma can reduce the size of the tumor and make it resectable. In addition to cures, the

present invention can also be used for treatments aimed to improve the quality of life of patients, or improve their cost-effectiveness. The local delivery of cytotoxic agents by the device to a tumor expanding and compressing the esophagus can make a difference in the patient's quality of life preventing more complex
5 interventions, such as a surgical resection. Thus, even palliative care is facilitated by the present invention. The invention is particularly useful in tumor treatments when the tumor or effected organ has a distinguishable surface to which can be sealed the interface window incorporated in a drug delivery device of the present invention.

10 The method of delivering the loaded drug delivery devices of the present invention may involve a variety of implantation techniques either manually or through an injector. The devices may be implanted under direct visualization or under indirect visualization techniques, such as ultra-sound, MRI, CT-scan guided, laparoscopy, etc.

15 While exemplary embodiments of the present invention have been set forth above, it is to be understood that the pioneer inventions disclosed herein may be constructed or used otherwise than as specifically described.

WHAT IS CLAIMED IS:

1. An implantable delivery device for delivery of at least a first therapeutic agent into a target tissue, comprising:
a housing, said housing comprising a reservoir with a drug release port for release of at least the first therapeutic agent into the target tissue, said reservoir having at least a first wall that is substantially impermeable to the first therapeutic agent to be placed therein,
a sealing base for sealing said release port to the target tissue, wherein when said release port is sealed to the target tissue, the first therapeutic agent in said reservoir is substantially prohibited from release by said device other than through said release port into the target tissue, and
an attachment mechanism to facilitate sealing of said release port to the target tissue, said attachment mechanism comprising at least one of a sufficient amount of an adhesive for adhering said sealing base to the target tissue wherein said adhesive is held within at least one cavity or channel within said sealing base, or a suture holder for engaging at least one suture operatively attached to the surrounding tissue, or a band for engaging said device with the target tissue.
2. The device of claim 1, wherein said release port has a perimeter, and said perimeter forms at least part of said sealing base.
3. The device of claim 1, wherein said attachment mechanism comprises said suture holder, said release port has a perimeter, said suture holder comprises at least one flange projecting from at least a portion of said perimeter, wherein said at least one flange can be engaged by at least one suture to fix said device to the target tissue so that said release port is sealed to the tissue.
4. The device of claim 1, wherein said attachment mechanism comprises said suture holder, said release port has a perimeter, and said suture holder comprises at least one protuberance projecting from said first wall, wherein said at least one protuberance can be engaged by at least one suture to fix said device to the target tissue so that said release port is sealed to the tissue.

5. The device of claim 1, wherein said attachment mechanism comprises said suture holder, said release port has a perimeter, and said suture holder comprises at least one groove in said first wall, wherein said at least one groove can be engaged by at least one suture to fix said device to the target tissue so that said release port is sealed to the tissue.
6. The device of claim 1, wherein said at least a first wall forming said reservoir comprises at least one material selected from the group consisting of an elastic material and a flexible material.
7. The device of claim 1, wherein said at least a first wall comprises at least one material selected from the group consisting of polyethylene, a silicone polymer, a hydrogel, a polyglycolic acid, a polylactic acid, a polycaprolactone, a polyvinyl alcohol, a polyorthoester, and a polyvinylpyrrolidone.
8. The device of claim 1, wherein said at least a first wall comprises at least one material selected from the group consisting of polyethylene, and a silicone polymer.
9. The device of claim 1, wherein said device further comprises a refill port.
10. The device of claim 9, wherein said refill port is visually distinguishable from said at least first wall.
11. The device of claim 9, wherein said refill port is formed of a self sealing polymer.
12. The device of claim 9, wherein said refill port comprises a material selected from the group consisting of a dye, a radiosensitive marker, and an echogenic marker.
13. The device of claim 9, wherein said refill port projects outward from said device to facilitate access.

14. The device of claim 1, further comprising the first therapeutic or a prophylactic agent.
15. The device of claim 14, wherein said first agent is selected from the group consisting of an antineoplastic agent, a peptide, an antibody, gene vector, hormone, protein, a radiosensitizer, a photosensitizer, a chemosensitizer, a virus, a bacteria, and a nucleotide.
16. The device of claim 1, further comprising a cytotoxic agent.
17. The device of claim 14, further comprising a vehicle for said agent.
18. The device of claim 17, wherein said vehicle comprises at least one material selected from the group consisting of a poly-orthoester, a poly-glycolic acid, a poly-lactic acid, a poly-caprolactone, an acrylate, a cellulose, a polyvinyl-alcohol, polyvinylpyrrolidone, dextran, hyaluronic acid, fibrin, collagen, and gelatin.
19. The device of claim 17, wherein the state of said vehicle is selected from the group consisting of solid, liquid, and gel, and the state of said agent is selected from the group consisting of solid, liquid and gel.
20. The device of claim 15, further comprising at least one therapeutic enhancer agent selected from the group consisting of an enzyme, a co-drug, and a substract of said therapeutic agent.
21. The device of claim 15, further comprising at least one therapeutic enhancer agent, said therapeutic enhancer agent comprising a protein.
22. The device of claim 21, wherein said protein comprises albumin.
23. The device of claim 15, further comprising a perfusion enhancer, said perfusion enhancer being capable of enhancing the penetration of said therapeutic or prophylactic agent into the target tissue.

24. The device of claim 23, wherein said perfusion enhancer comprises at least one compound selected from the group consisting of an enzyme, a pro-enzyme, and a prostaglandin.
25. The device of claim 24, wherein said enzyme comprises at least one enzyme selected from the group consisting of collagenases, and a matrix metalloproteinase.
26. The device of claim 1, further comprising a barrier layer covering said drug release port.
27. The device of claim 26, wherein said barrier layer comprises a material selected from the group consisting of gelatin, hyaluronic acid, methyl cellulose, polyglycolic acid, and polylactic acid.
28. The device of claim 6, wherein said device is sufficiently flexible to allow insertion through an incision smaller in dimensions than the largest dimension of said device and sealable attachment to an irregular organ surface.
29. The device of claim 1, wherein said attachment mechanism comprises a sufficient amount of an adhesive for adhering said sealing base to a target tissue.
30. The device of claim 1, wherein said attachment mechanism comprises a suture holder for engaging at least one suture operatively attached to the surrounding tissue.
31. The device of claim 1, wherein said band can encircle said device and a portion of an organ to which said device is attachable.
32. The device of claim 1, wherein said band comprises a scleral buckle.
33. The device of claim 1, wherein said device has a portion shaped to engage said band for secure attachment of said device to a surface.
34. The device of claim 14, wherein said agent is in an encapsulated form.
35. The device of claim 14, wherein said agent is incorporated into liposomes or microspheres.

36. The device of claim 14, wherein said agent is in an inactive form.
37. The device of claim 17, wherein said vehicle comprises at least one of the group consisting of a polymer, and a copolymer.
38. The device of claim 17, wherein said vehicle interacts with said agent to control release thereof.
39. The device of claim 14, further comprising a substance for controlling the release of said agent.
40. The device of claim 1, wherein said reservoir comprises at least two compartments.
41. The device of claim 40, wherein said at least two compartments are divided by a wall that also divides said release port into at least two outlets corresponding to each of said at least two compartments, at least a portion of said wall capable of sealable attachment to a tissue when said sealing base is attached thereto, wherein agents contained in separate compartments of said at least two compartments are substantially isolated from each other.
42. The device of claim 29, wherein said adhesive comprises at least one of the group consisting of fibrin, hydrogel, and hyaluronate.
43. The device of claim 29, wherein said adhesive comprises an acrylate.
44. The device of claim 14, further comprising a second therapeutic or prophylactic agent, wherein said second therapeutic agent can be delivered to a target tissue after a portion of said first therapeutic or prophylactic agent is delivered to a target tissue.
45. The device of claim 14, further comprising an osmotic agent.
46. The device of claim 26, wherein said barrier layer is biodegradable.

47. The device of claim 29, further comprising a peelable layer apposed to said adhesive.
48. The use of a therapeutic or prophylactic substance in association with the device of claim 1, for treating a target area of tissue.
49. The use of claim 48, wherein said target area comprises myocardial tissue.
50. The use of claim 48, wherein said target area comprises scleral tissue.
51. The use of claim 48, wherein said target area comprises pericardial tissue.
52. The use of claim 48, wherein said target area comprises hepatic tissue.
53. The use of claim 48, wherein said target area comprises renal tissue.
54. The use of claim 48, wherein said target area comprises uterine tissue.
55. The use of claim 48, for the treatment of cancer.
56. The use of claim 48, for the treatment of retinoblastoma.
57. The use of claim 48 for the treatment of one of the group consisting of an ocular disorder, a renal disorder, a hepatic disorder, a cardiac disorder, a gastrointestinal disorder, a genital-urinary disorder, treatment of an endocrine disorder, a neurological disorder, and an immunological disorder.
58. The use of claim 57, wherein said treatment is prophylactic.
59. The use of claim 57, wherein said ocular disorder is selected from the group consisting of an ocular tumor, glaucoma, a macular degenerative condition, and an immune response to an ocular surgery.
60. The use of claim 48, wherein the use relates to a target area of a tissue and an effect other than or in addition to an effect caused in said target tissue.
61. The use of claim 48, wherein the target tissue is transplanted tissue.

62. The use of claim 48, wherein said tissue comprises a material selected from the group consisting of an artificial organ, and a synthetic or biological scaffold for cells or biological agents.

63. The use of claim 48, wherein said tissue is transplant tissue.

64. The use of the device of claim 1 for delivery of a therapeutic agent into a target tissue.

65. An implantable delivery device for delivery of at least a first therapeutic agent into a target tissue, comprising:

a housing, said housing comprising a reservoir with a release port for release of at least the first therapeutic agent into the target tissue, said reservoir having at least a first wall that is substantially impermeable to the first therapeutic agent to be placed therein,

a sealing base for sealing said release port to the target tissue, wherein when said release port is sealed to the target tissue the first therapeutic agent in said reservoir is substantially prohibited from release by said device other than through said release port into the target tissue, and

an attachment mechanism to facilitate sealing of said release port to the target tissue, said attachment mechanism comprising at least one member of the group consisting of a sufficient amount of an adhesive for adhering said sealing base to the target tissue wherein said adhesive is held within at least one cavity or channel within said sealing base, and at least one stabilizer on said first wall for engaging a buckling band or suture for sealably engaging said device with the target tissue.

66. The device of claim 65, wherein said target tissue is eye tissue.

67. The device of claim 65, wherein said release port has a perimeter, and said sealing base surrounds at least a portion of said perimeter, wherein said sealing base can be engaged by at least one suture to fix said device to the target tissue so that said release port is sealed to the tissue.

68. The device of claim 65, wherein said stabilizer comprises a suture holder, said release port has a perimeter, and said suture holder comprises at least one structure on said first wall, said structure selected from the group consisting of a bump on said first wall, and a depression in said first wall, wherein said at least one structure can be engaged by at least one suture to fix said device to the target tissue so that said release port is sealed to the tissue.

69. The device of claim 65, wherein said at least a first wall forming said reservoir comprises at least one material selected from the group consisting of an elastic material and a flexible material.

70. The device of claim 65, wherein said at least a first wall comprises at least one material selected from the group consisting of polyethylene, a silicone polymer, a hydrogel, a polyglycolic acid, a polylactic acid, a polycaprolactone, a polyvinyl alcohol, a polyorthoester, and a polyvinylpyrrolidone.

71. The device of claim 65, wherein said at least a first wall comprises at least one material selected from the group consisting of polyethylene, and a silicone polymer.

72. The device of claim 65, wherein said device further comprises a refill port.

73. The device of claim 72, wherein said refill port is visually distinguishable from said at least first wall.

74. The device of claim 72, wherein said refill port is formed of a self sealing polymer.

75. The device of claim 72, wherein said refill port projects outward from said device to facilitate access.

76. The device of claim 65, further comprising the first therapeutic or a prophylactic agent.

77. The device of claim 76, wherein said first agent is selected from the group consisting of an antineoplastic agent, a peptide, an antibody, gene vector, hormone,

protein, a radiosensitizer, a photosensitizer, a chemosensitizer, a virus, a bacteria, and a nucleotide.

78. The device of claim 65, further comprising a cytotoxic agent.

79. The device of claim 76, further comprising a vehicle for said agent.

80. The device of claim 79, wherein said vehicle comprises at least one material selected from the group consisting of a poly-orthoester, a poly-glycolic acid, a poly-lactic acid, a poly-caprolactone, an acrylate, a cellulose, a polyvinyl-alcohol, polyvinylpyrrolidone, dextran, hyaluronic acid, fibrin, collagen, and gelatin.

81. The device of claim 79, wherein the state of said vehicle is selected from the group consisting of solid, liquid, and gel, and the state of said agent is selected from the group consisting of solid, liquid and gel.

82. The device of claim 77, further comprising at least one therapeutic enhancer agent selected from the group consisting of an enzyme, a co-drug, and a substract of said therapeutic agent.

83. The device of claim 77, further comprising at least one therapeutic enhancer agent, said therapeutic enhancer agent comprising a protein.

84. The device of claim 83, wherein said protein comprises albumin.

85. The device of claim 77, further comprising a perfusion enhancer, said perfusion enhancer being capable of enhancing the penetration of said therapeutic or prophylactic agent into the target tissue.

86. The device of claim 85, wherein said perfusion enhancer comprises at least one compound selected from the group consisting of comprises an enzyme, a pro-enzyme, and a prostaglandin.

87. The device of claim 86, wherein said enzyme comprises at least one enzyme selected from the group consisting of collagenases, and a matrix metalloproteinase.

88. The device of claim 65, further comprising a barrier layer covering said release port.

89. The device of claim 88, wherein said barrier layer comprises a material selected from the group consisting of gelatin; hyaluronic acid, methyl cellulose, polyglycolic acid, and polylactic acid.

90. The device of claim 69, wherein said device is sufficiently flexible to allow insertion through an incision smaller in dimensions than the largest dimension of said device and allows sealable attachment to an irregular organ surface.

91. The device of claim 65, wherein said attachment mechanism comprises at least one stabilizer on said first wall for engaging a buckling band or suture for sealably engaging said device with the target tissue.

92. The device of claim 65, further comprising a buckling band, wherein said buckling band can encircle said device and a portion of an organ to which said device is attachable.

93. The device of claim 92, wherein said buckling band can engage said device with the sclera of an eye.

94. The device of claim 65, wherein said stabilizer is shaped to engage a buckling band for secure attachment of said device to a surface, said surface being the sclera of an eye.

95. The device of claim 76, wherein said agent is in an encapsulated form.

96. The device of claim 76, wherein said agent is incorporated into liposomes or microspheres.

97. The device of claim 76, wherein said agent is in an inactive form.

98. The device of claim 79, wherein said vehicle comprises at least one of the group consisting of a polymer, and a copolymer.

99. The device of claim 79, wherein said vehicle interacts with said agent to control release thereof.
100. The device of claim 76, further comprising a substance for controlling the release of said agent.
101. The device of claim 65, wherein said reservoir comprises at least two compartments.
102. The device of claim 101, wherein said at least two compartments are divided by a wall that also divides said release port into at least two outlets corresponding to each of said at least two compartments, at least a portion of said wall is capable of sealable attachment to a tissue when said sealing base is attached thereto, wherein agents contained in separate compartments of said at least two compartments are substantially isolated from each other.
103. The device of claim 76, further comprising a second therapeutic or prophylactic agent, wherein said second therapeutic agent can be delivered to the target tissue after a portion of said first therapeutic or prophylactic agent is delivered to the target tissue.
104. The device of claim 76, further comprising an osmotic agent.
105. The device of claim 88, wherein said barrier layer is biodegradable.
106. The use of a therapeutic or prophylactic substance in association with the device of claim 65, for treating a target area of a tissue.
107. The use of claim 106, wherein said target area comprises myocardial tissue.
108. The use of claim 106, wherein said target area comprises scleral tissue.
109. The use of claim 106, wherein said target area comprises pericardial tissue.
110. The use of claim 106, wherein said target area comprises hepatic tissue.
111. The use of claim 106, wherein said target area comprises renal tissue.

112. The use of claim 106, wherein said target area comprises uterine tissue.
113. The use of claim 106, for the treatment of treat cancer.
114. The use of claim 106, for the treatment of retinoblastoma.
115. The use of claim 106, for the treatment of one of the group consisting of an ocular disorder, a renal disorder, a hepatic disorder, a cardiac disorder, a gastrointestinal disorder, a genital-urinary disorder, an endocrine disorder, a neurological disorder, and an immunological disorder.
116. The use of claim 115, wherein said treatment is prophylactic.
117. The use of claim 115, wherein said ocular disorder is selected from the group consisting of an ocular tumor, glaucoma, a macular degenerative condition, and an immune response to an ocular surgery.
118. The use of claim 106, wherein the use relates to a target area of a tissue and an effect other than or in addition to an effect caused in said target tissue.
119. The use of claim 106, wherein the target tissue is transplanted tissue.
120. The use of claim 106, wherein said tissue comprises a material selected from the group consisting of an artificial organ, and a synthetic or biological scaffold for cells or biological agents.
121. The use of claim 106, wherein said tissue is transplant tissue.
122. The device of claim 65, wherein said device further comprises the at least one first therapeutic agent, wherein the effect or diffusion of said at least one first therapeutic agent may be started or enhanced by the use of at least one second agent selected from the group consisting of a biological agent, a physical agent, and a chemical agent.
123. The device of claim 65, wherein said sealing base has a similar curvature as the targeted tissue surface.

124. The device of claim 65, wherein said sealing base comprises at least one cavity to hold an adhesive in place.

125. The device of claim 65, wherein said sealing base comprises at least one channel to hold an adhesive in place.

126. The device of claim 65, wherein said sealing base is composed of a different material from said first wall.

127. The device of claim 126, wherein said sealing base is composed of a material selected from the group consisting of a poly-ethylene, silicone, a hydrogel, a poly-orthoester, poly-glycolic acid, poly-lactic acid, poly-caprolactone, polyvinyl-alcohol, polyvinyl-pyrrolidone, hyaluronic acid, fibrin, methyl-cellulose, collagen, and gelatin.

128. The device of claim 101, further comprising at least one refill port connected to said reservoir.

129. The device of claim 65, wherein said release port has a perimeter, and said sealing base surrounds said release port perimeter.

130. An implantable delivery device for delivery of at least a first therapeutic agent into a target tissue, comprising:

a housing, said housing comprising a reservoir with a release part for release of at least the first therapeutic agent into the target tissue, said reservoir having at least a first wall that is substantially impermeable to the first therapeutic agent to be placed therein,

a sealing base for sealing said release port to the target tissue, wherein when said release port is sealed to the target tissue the first therapeutic agent in said reservoir is substantially prohibited from release by said device other than through said release port into the target tissue, and

an attachment mechanism to facilitate sealing of said release port to the target tissue, wherein said attachment mechanism comprises a sufficient amount of an adhesive

for adhering said sealing base to the target tissue, wherein said adhesive is held within at least one cavity or channel within said sealing base.

131. The device of claim 130, wherein said adhesive comprises at least one of the group consisting of fibrin, hydrogel, and hyaluronate.

132. The device of claim 130, wherein said adhesive comprises an acrylate.

133. The device of claim 130, further comprising a peelable layer apposed to said adhesive.

134. An implantable delivery device for delivery of at least a first therapeutic agent into a target tissue, comprising:

a housing, said housing comprising a reservoir with a release port for release of at least the first therapeutic agent into the target tissue, said reservoir having at least a first wall,

a sealing base for sealing said release port to the target tissue, wherein when said release port is sealed to the target tissue the first therapeutic agent in said reservoir can be released through said release port into the target tissue, and

an attachment mechanism to facilitate sealing of said release port to the target tissue, wherein said attachment mechanism comprises a suture holder for engaging at least one suture operatively attached to tissue surrounding the target tissue, and wherein said first wall is impermeable to the first therapeutic agent placed in said reservoir, wherein said release port has a perimeter, and said suture holder comprises at least one groove in said first wall, wherein said at least one groove can be engaged by at least one suture or buckling band to fix said device to the target tissue so that said release port is sealed to the tissue.

135. An implantable delivery device for delivery of at least a first therapeutic agent into a target tissue, comprising:

a housing, said housing comprising a reservoir with a release port for release of at least the first therapeutic agent into the target tissue, said reservoir having at least a first wall,

a sealing base for sealing said release port to the target tissue, wherein when said release port is sealed to the target tissue the first therapeutic agent in said reservoir can be released through said release port into the target tissue, and
an attachment mechanism to facilitate sealing of said release port to the target tissue, wherein said device further comprises a refill port, wherein said refill port comprises a material selected from the group consisting of a dye, a radiosensitive marker, and an echogenic marker so that said refill port is indicated by said material.

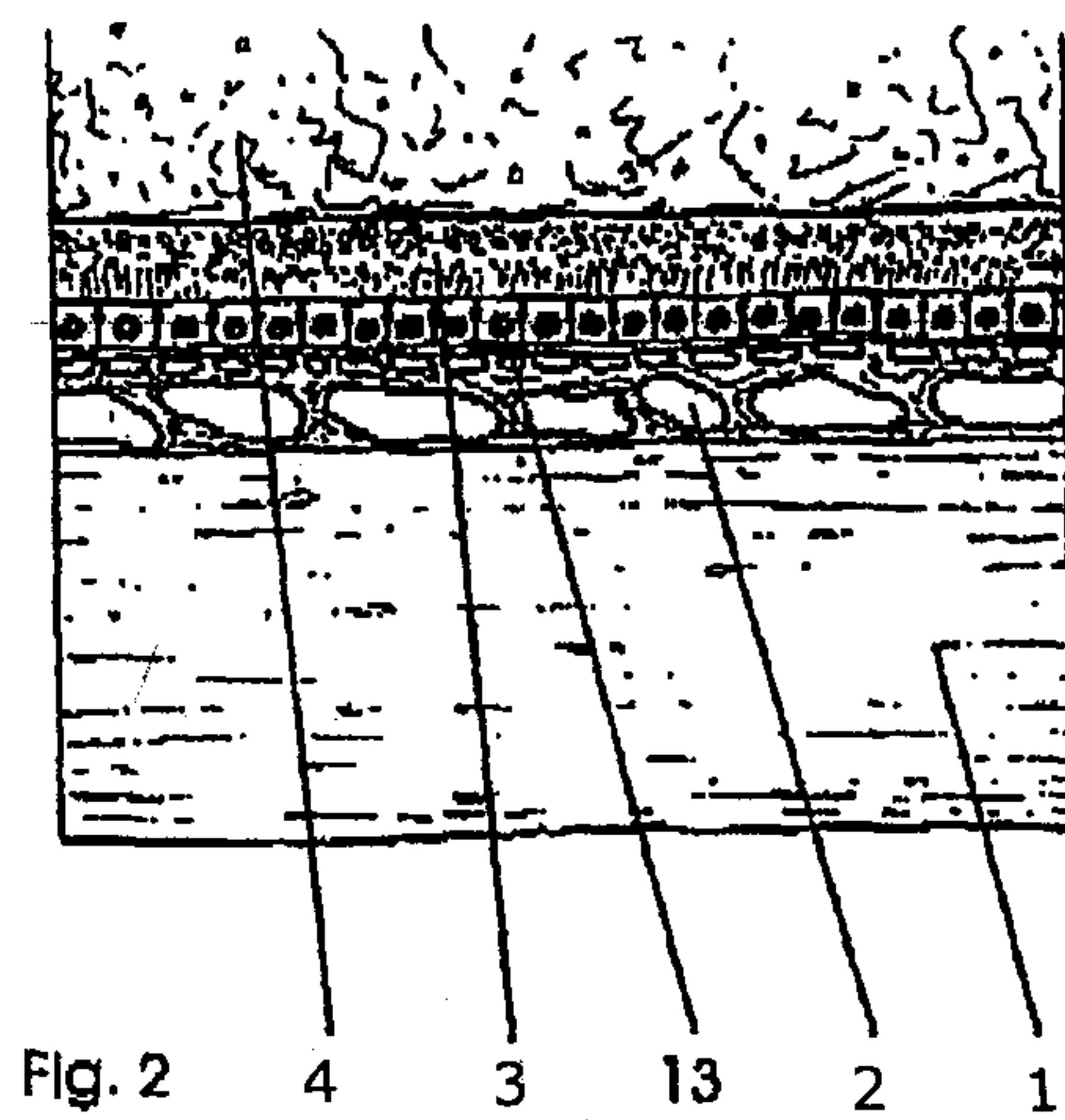
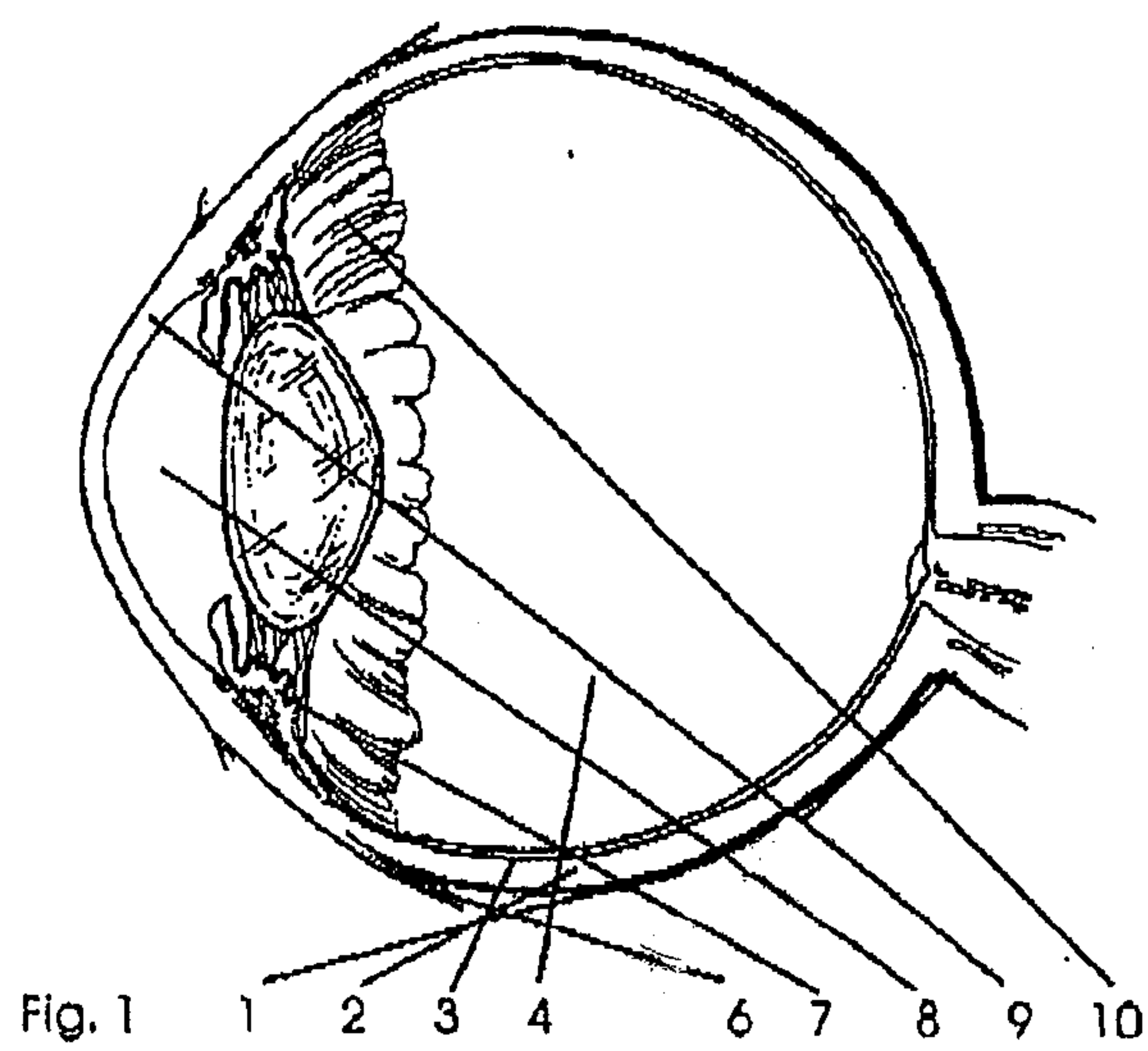
136. An implantable delivery device for delivery of at least a first therapeutic agent into a target tissue, comprising:

a housing, said housing comprising a reservoir with a release port for release of at least the first therapeutic agent into the target tissue, said reservoir having at least a first wall that is substantially impermeable to the first therapeutic agent to be placed therein,

a sealing base for sealing said release port to the target tissue, wherein when said release port is sealed to the target tissue the first therapeutic agent in said reservoir is substantially prohibited from release by said device other than through said release port into the target tissue, and

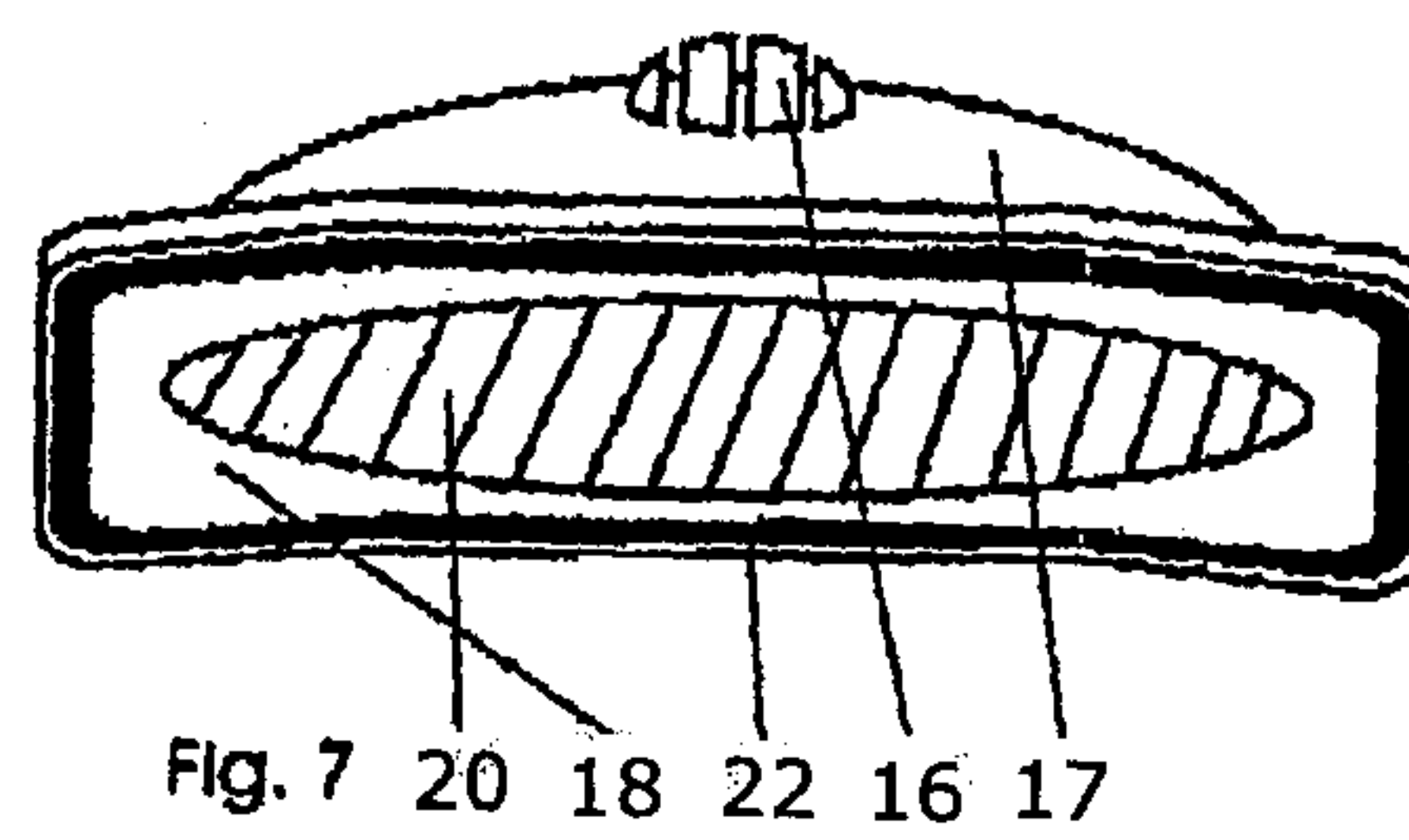
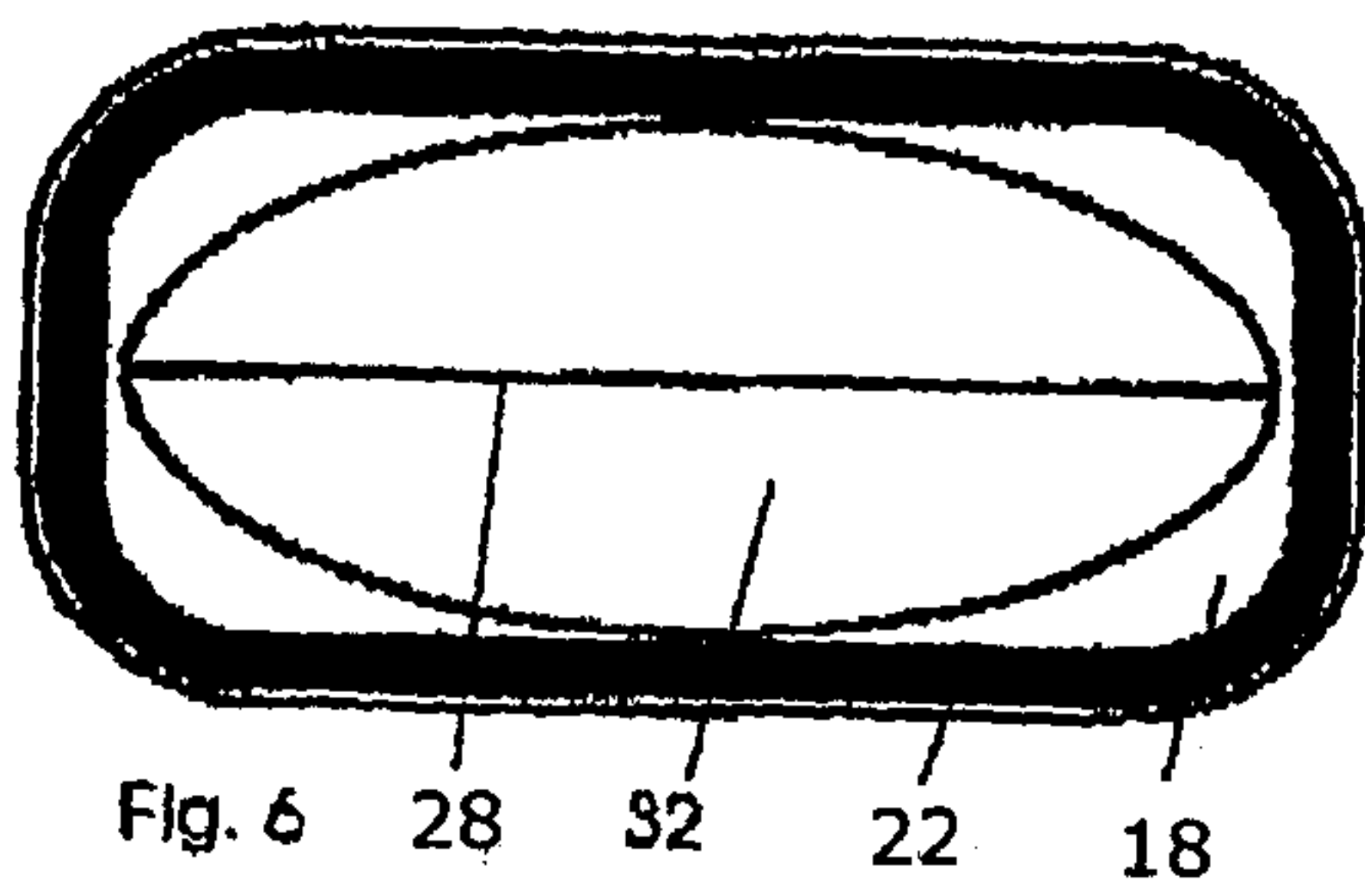
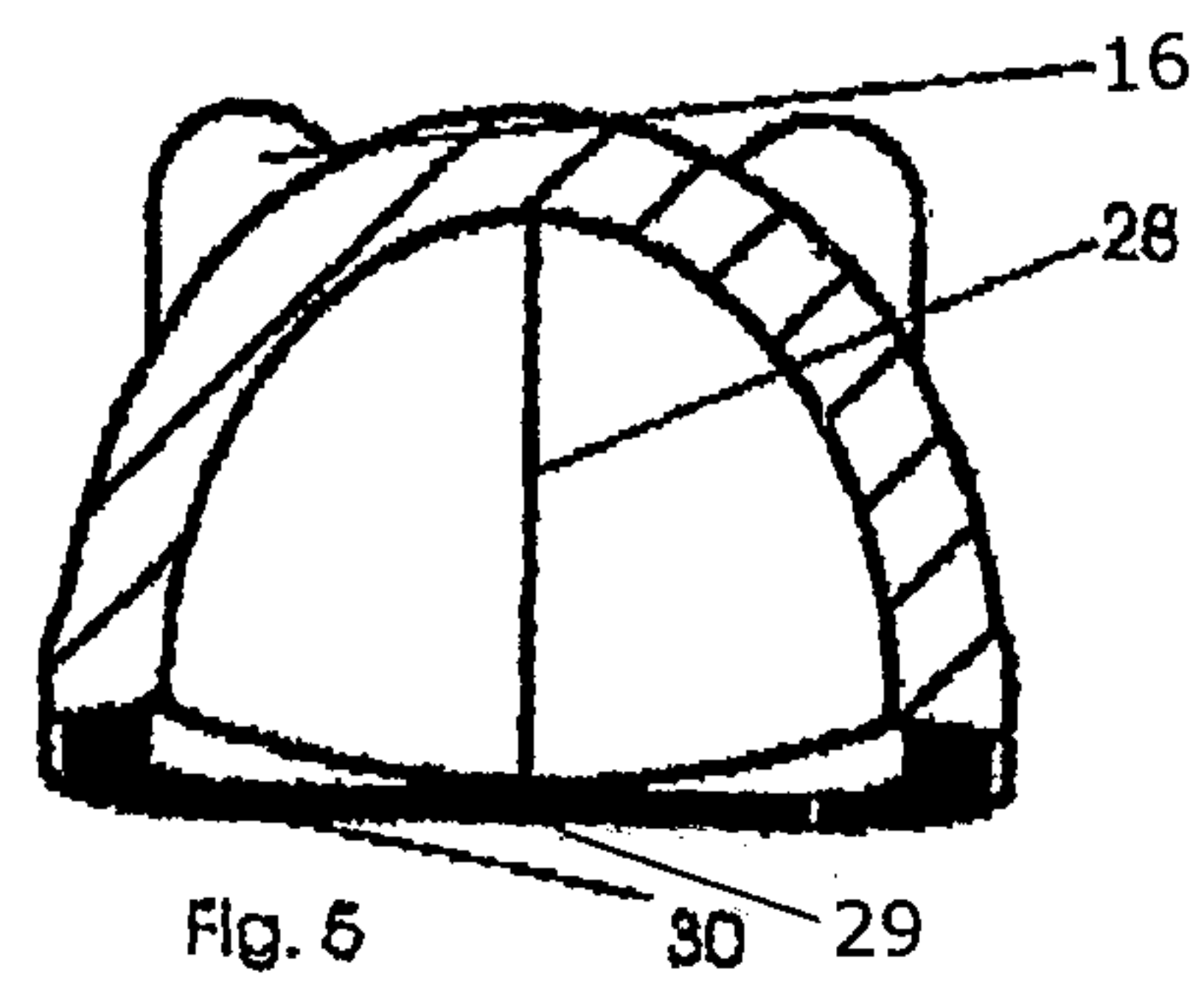
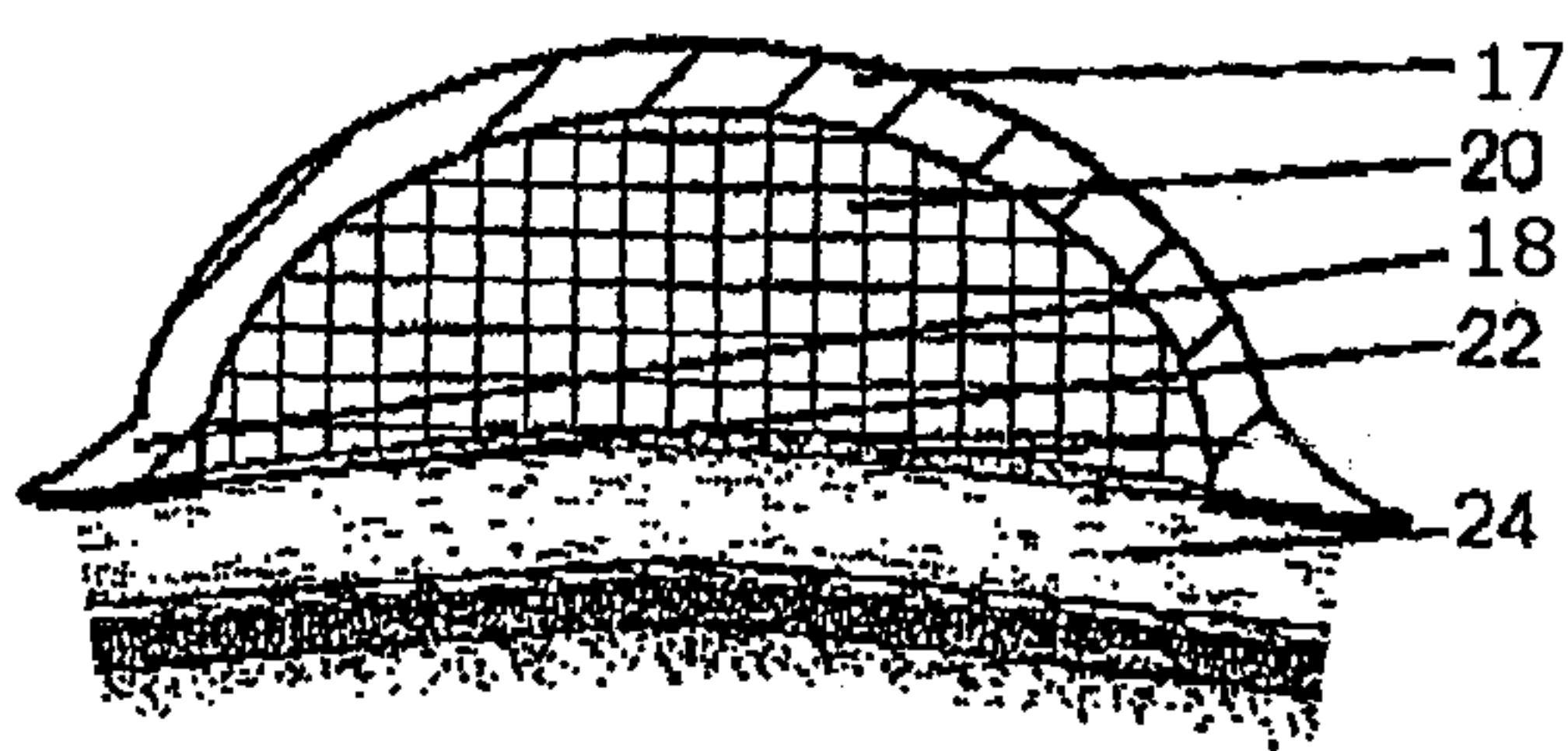
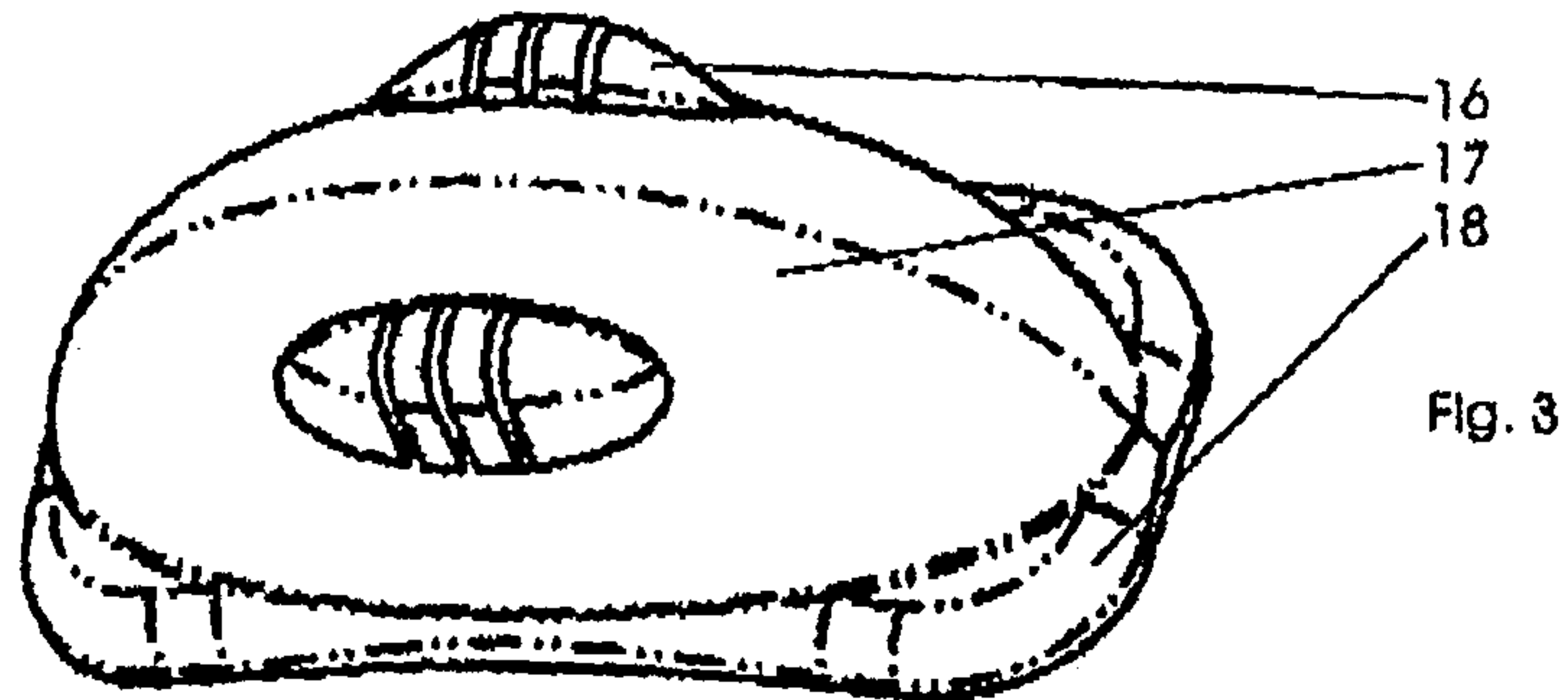
an attachment mechanism to facilitate sealing of said release port to the target tissue, said attachment mechanism comprising at least one member of the group consisting of a sufficient amount of an adhesive for adhering said sealing base to the target tissue wherein said adhesive is held within at least one cavity or channel within said sealing base, and at least one stabilizer on said first wall for engaging a buckling band or suture for sealably engaging said device with the target tissue, wherein said sealing base has a greater curvature than the targeted tissue surface.

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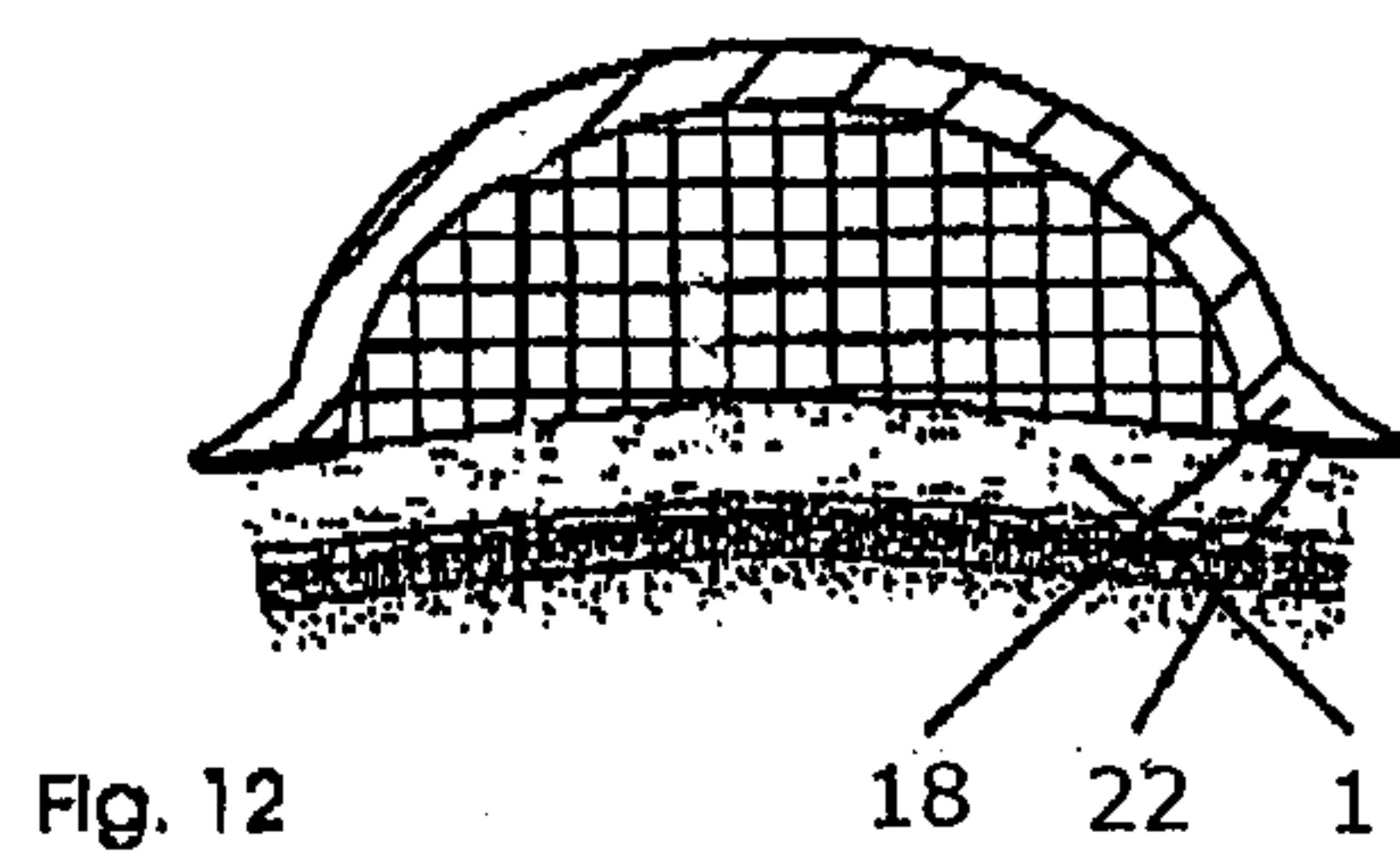
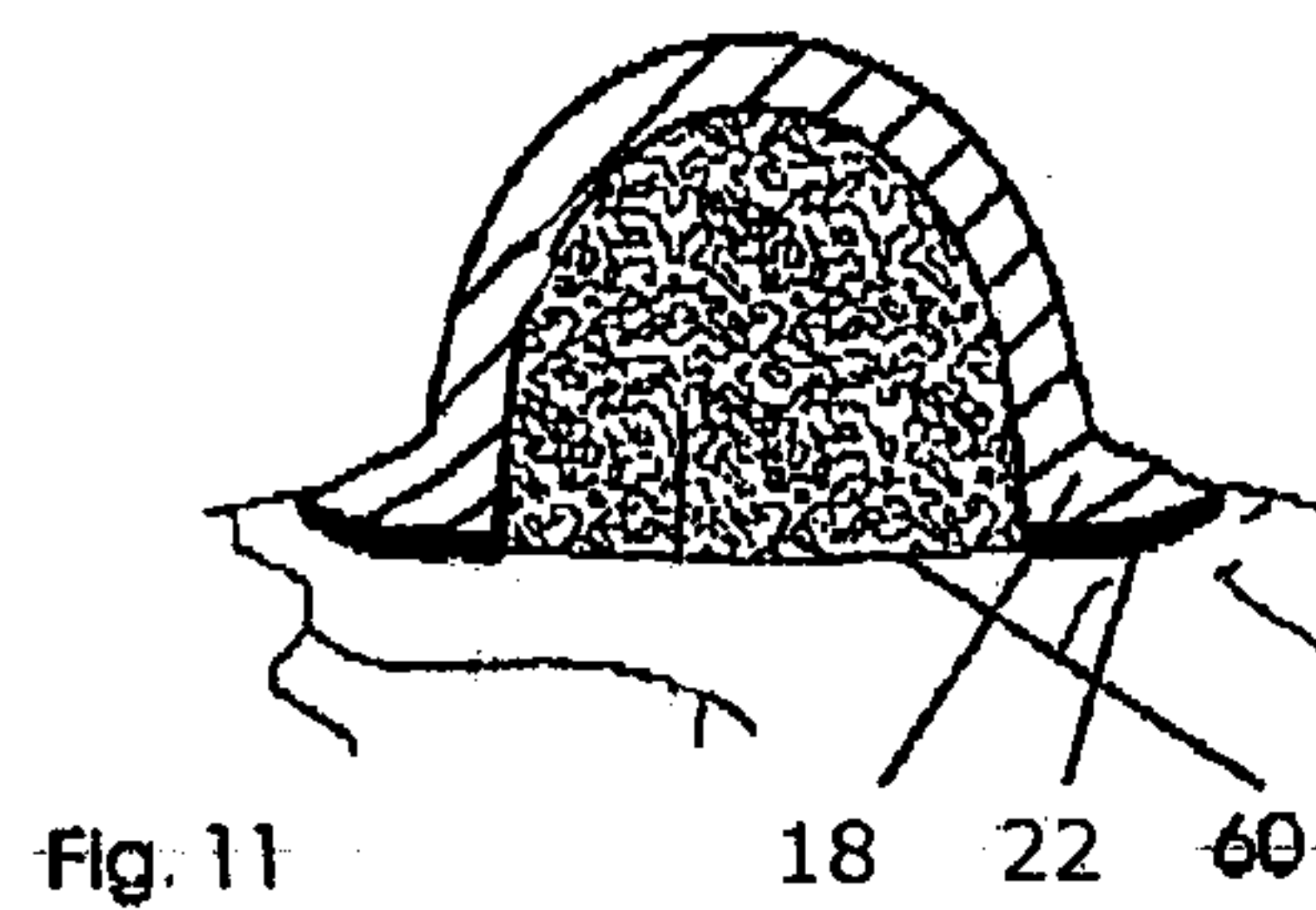
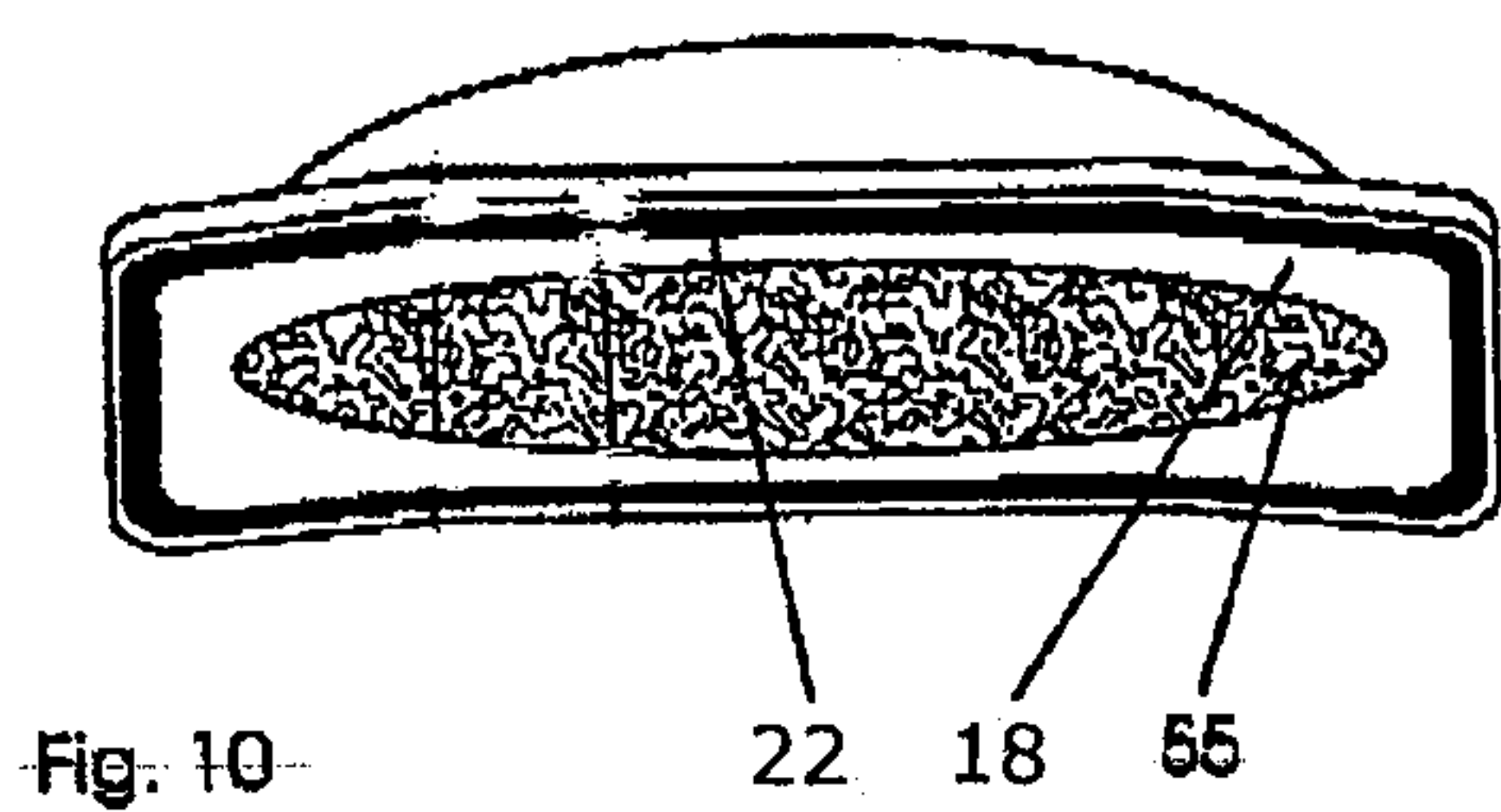
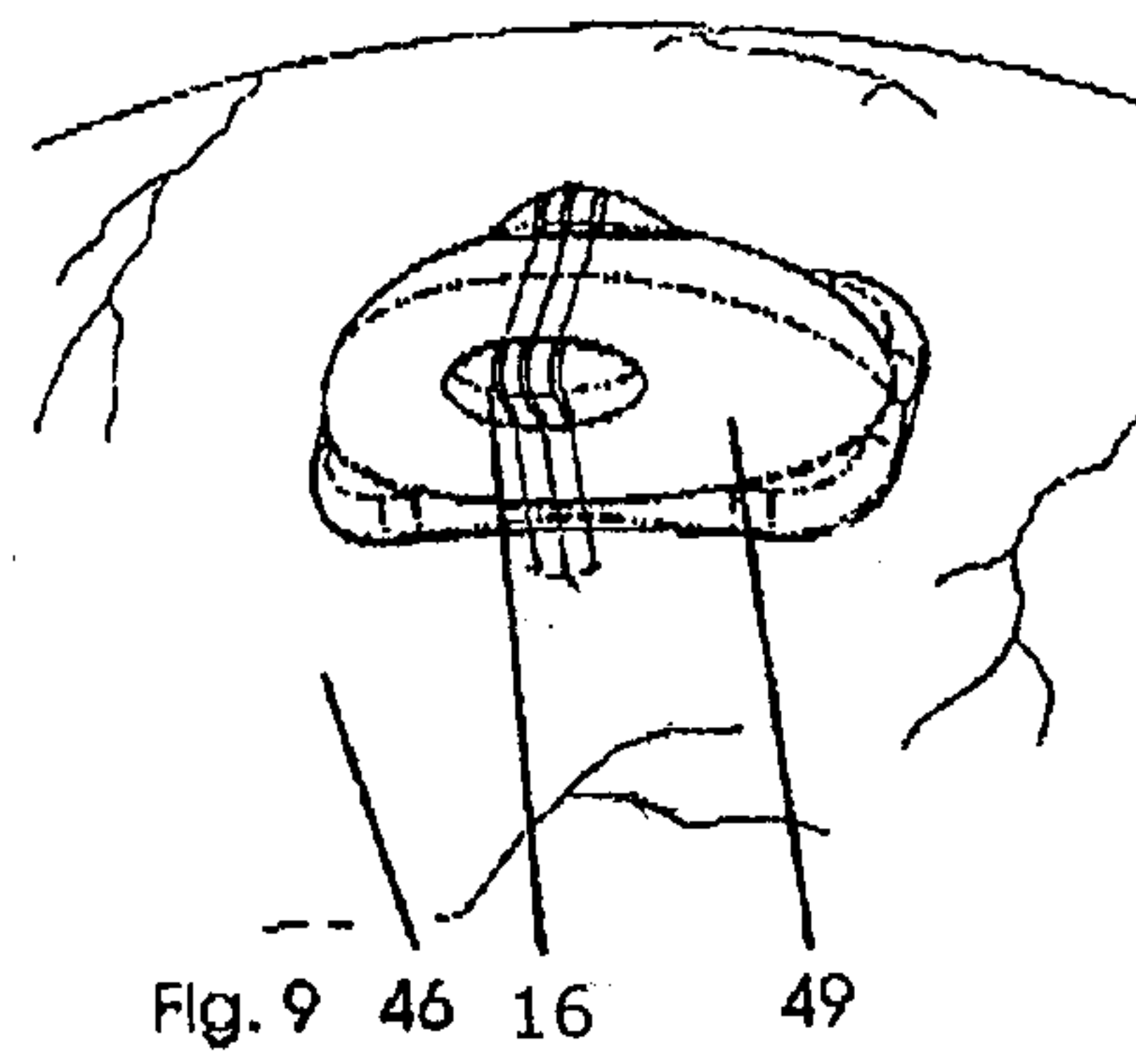
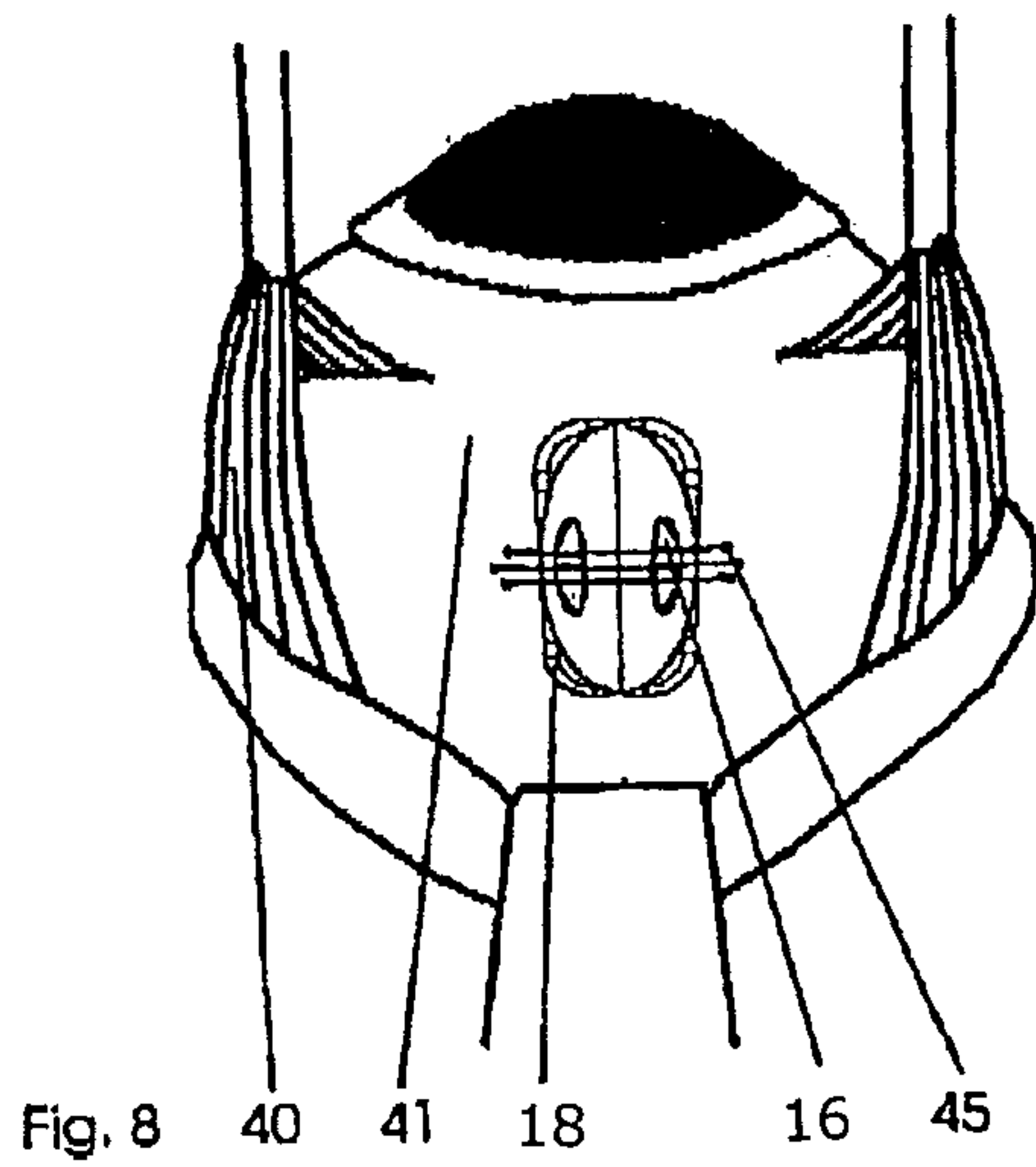
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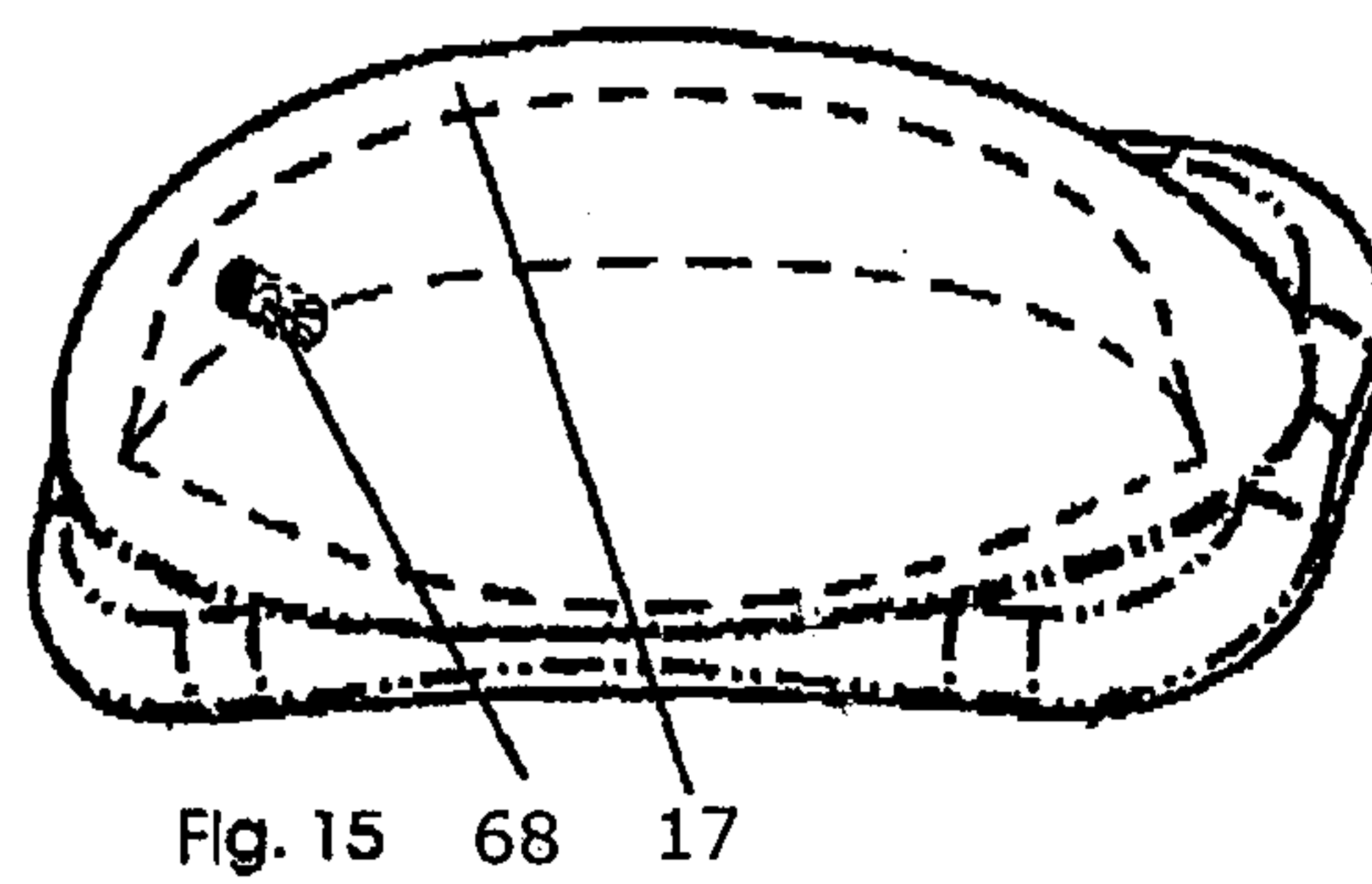
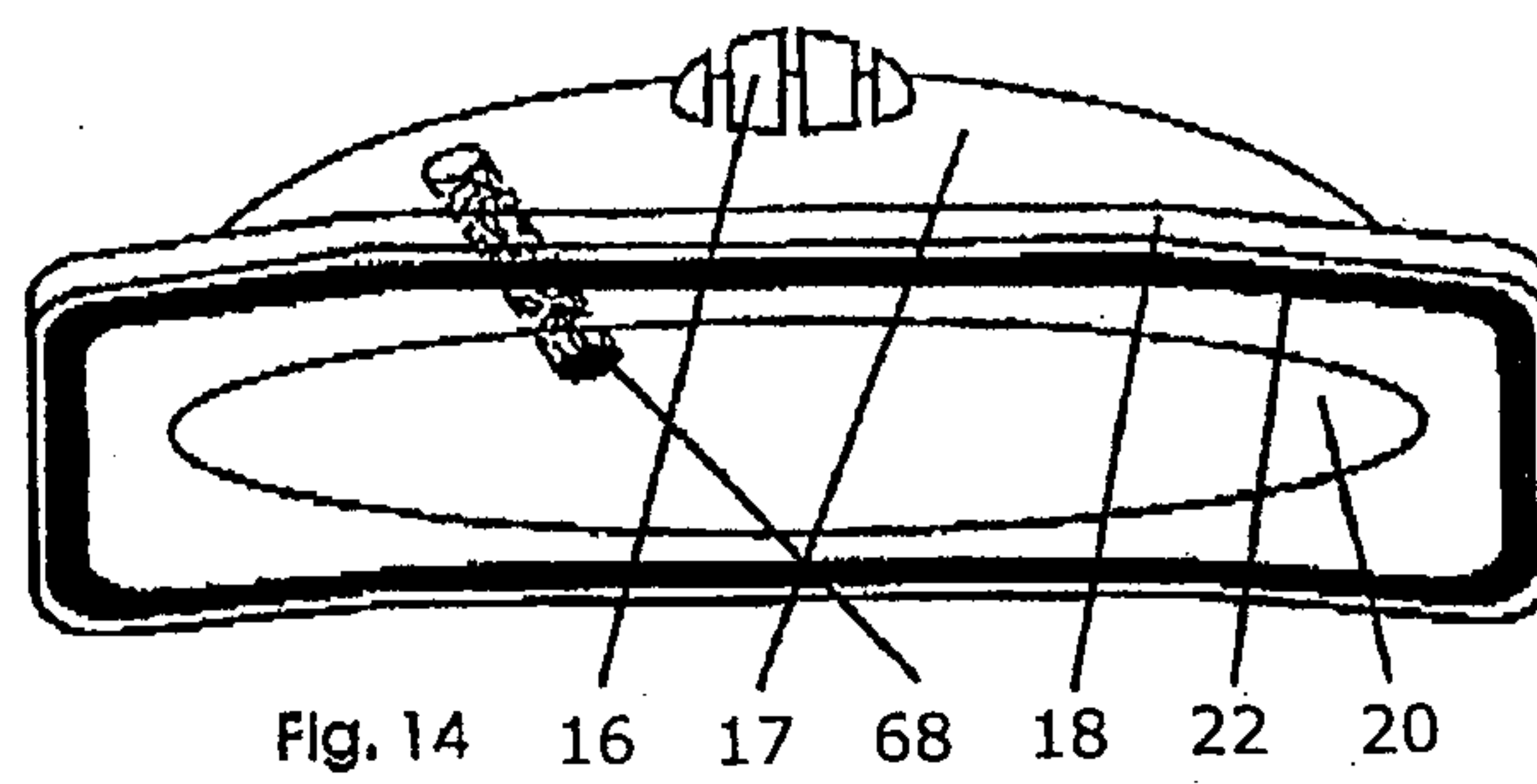
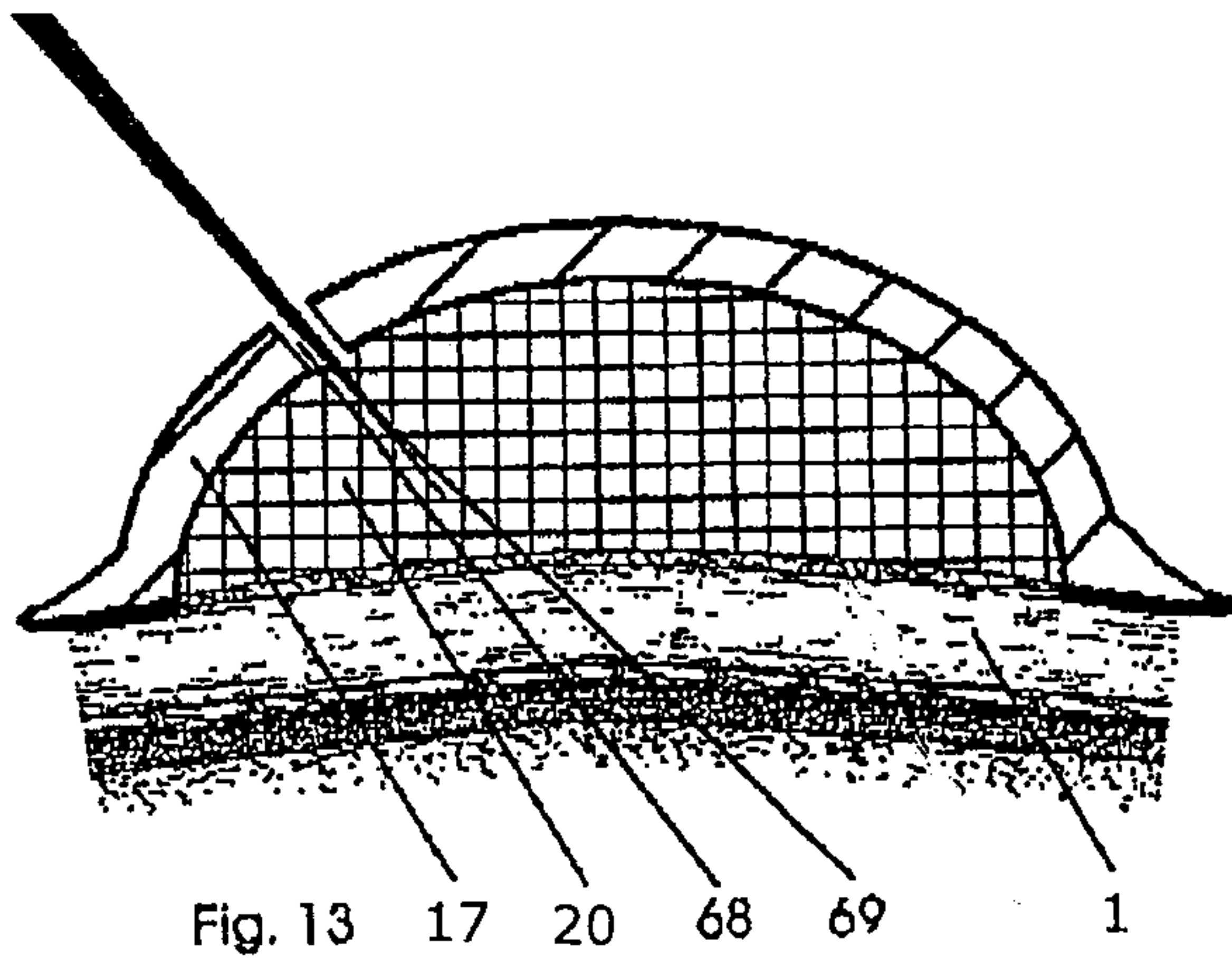
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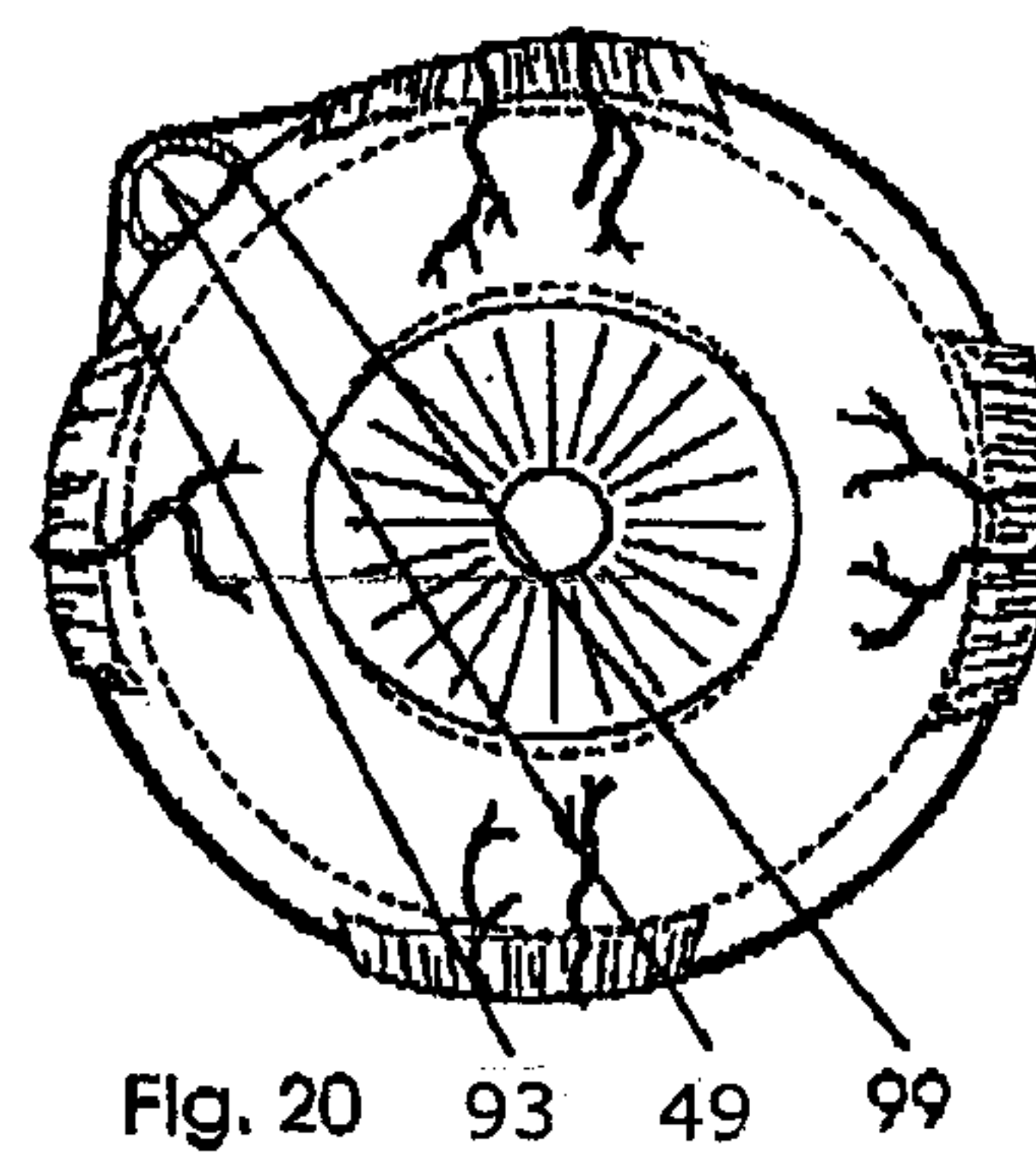
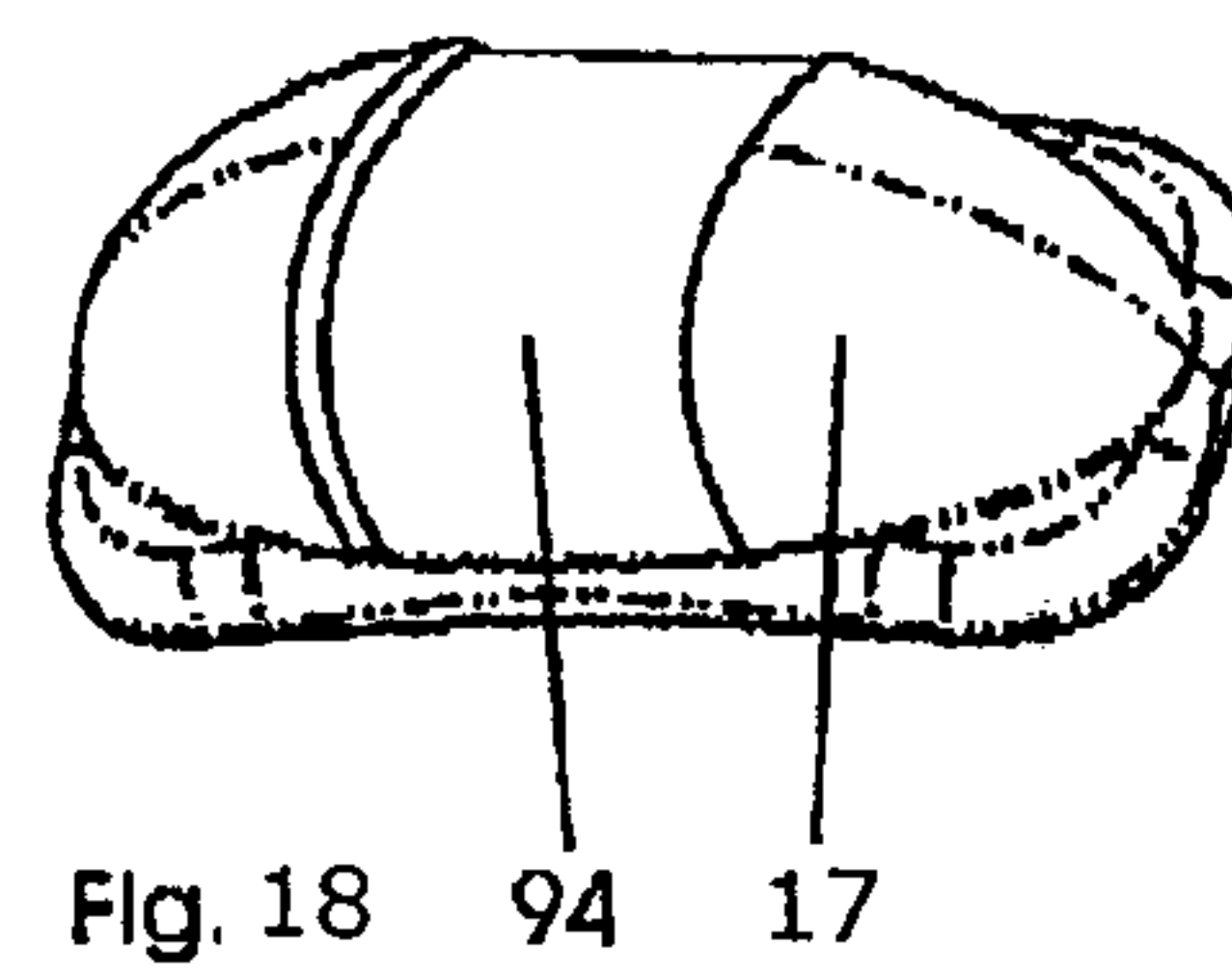
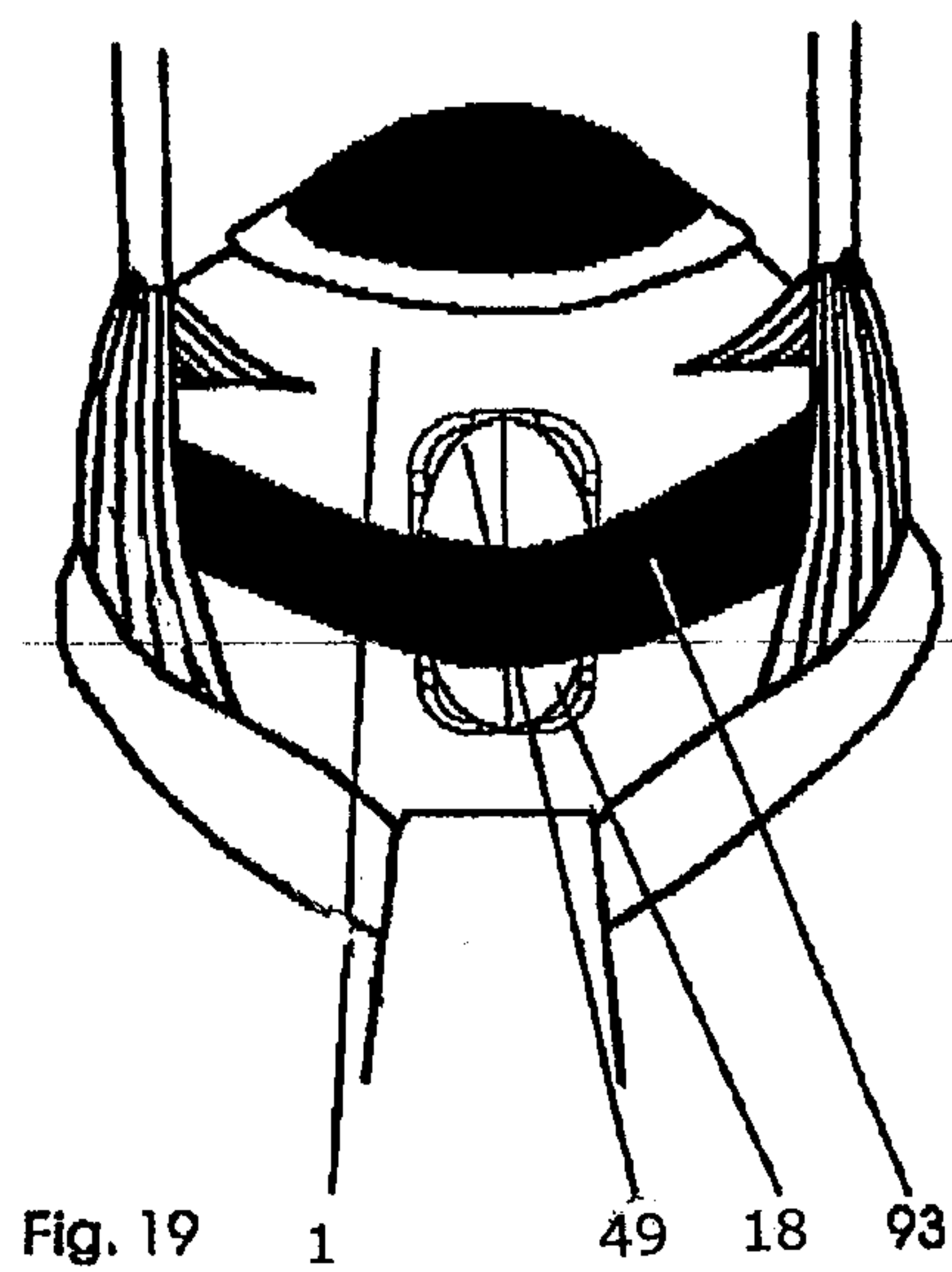
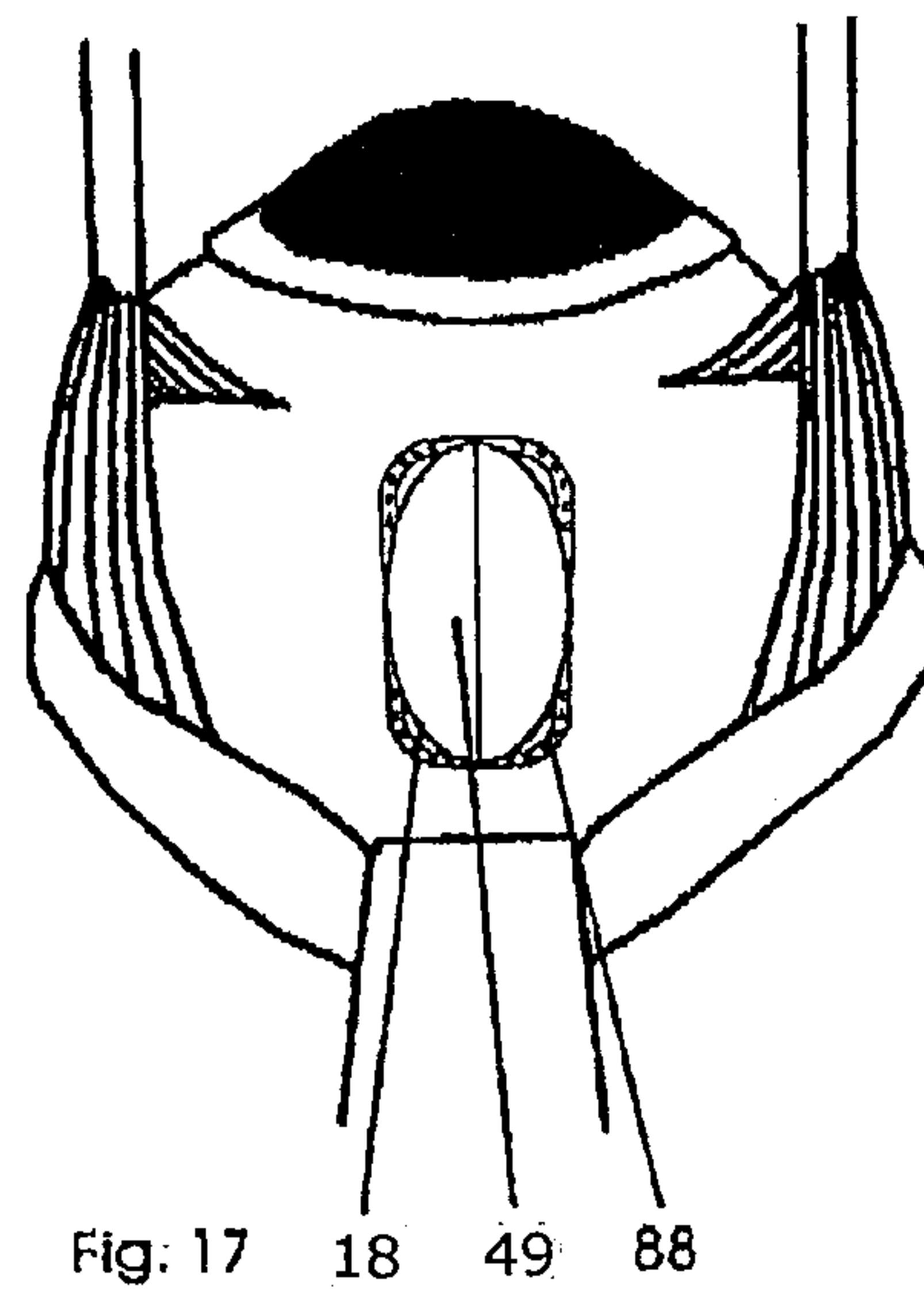
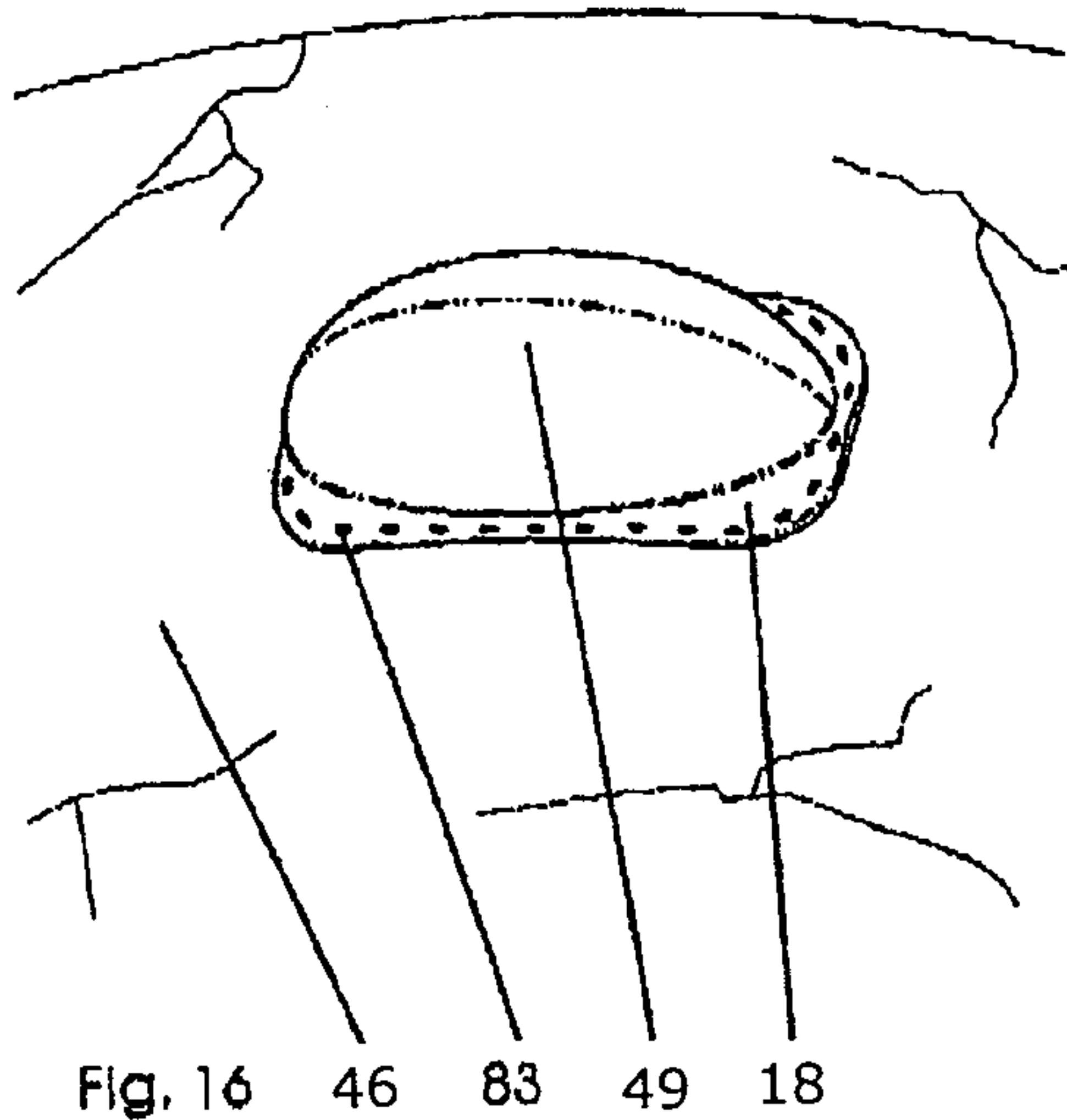
SUBSTITUTE SHEET (RULE 26)

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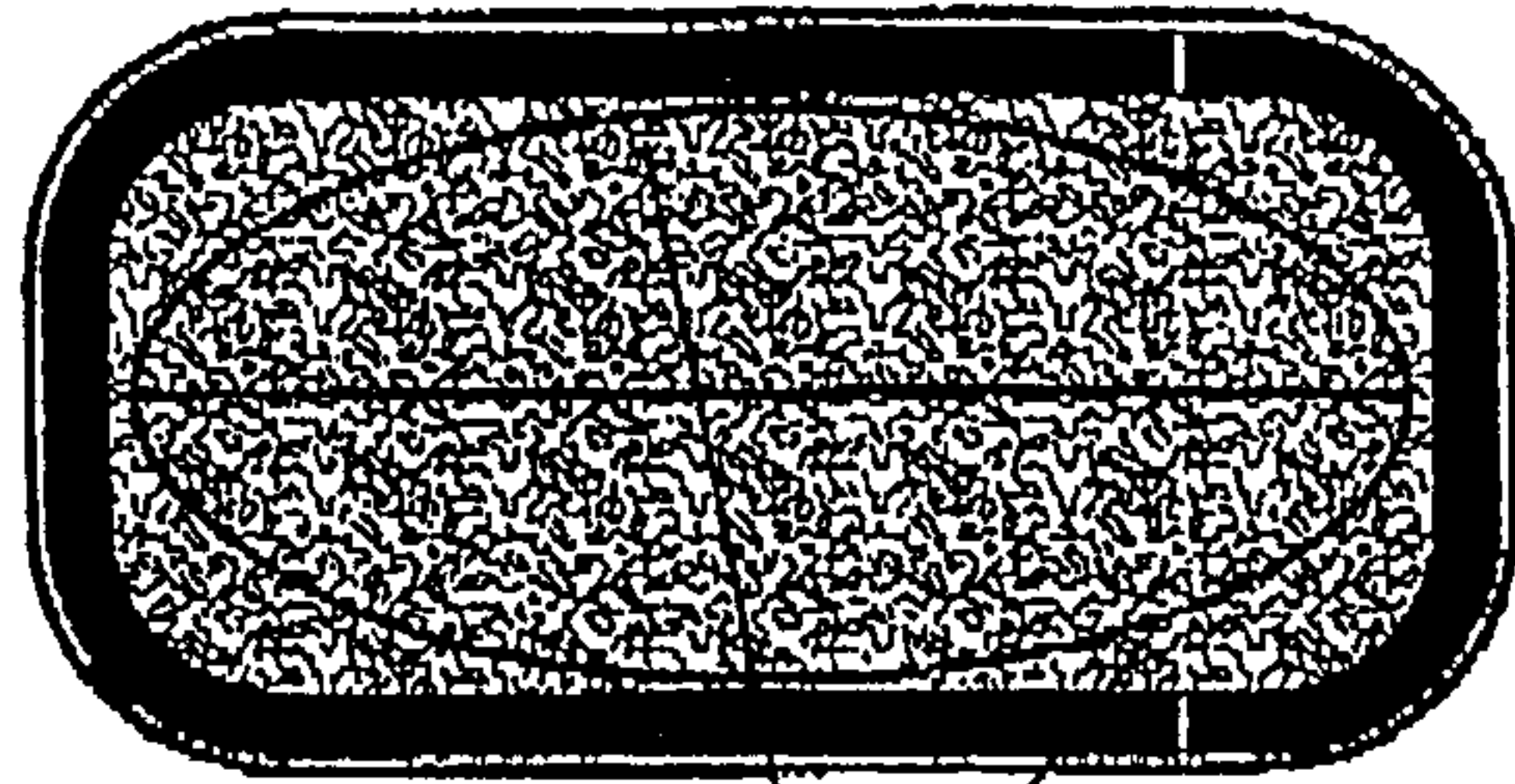


Fig. 21 100 22

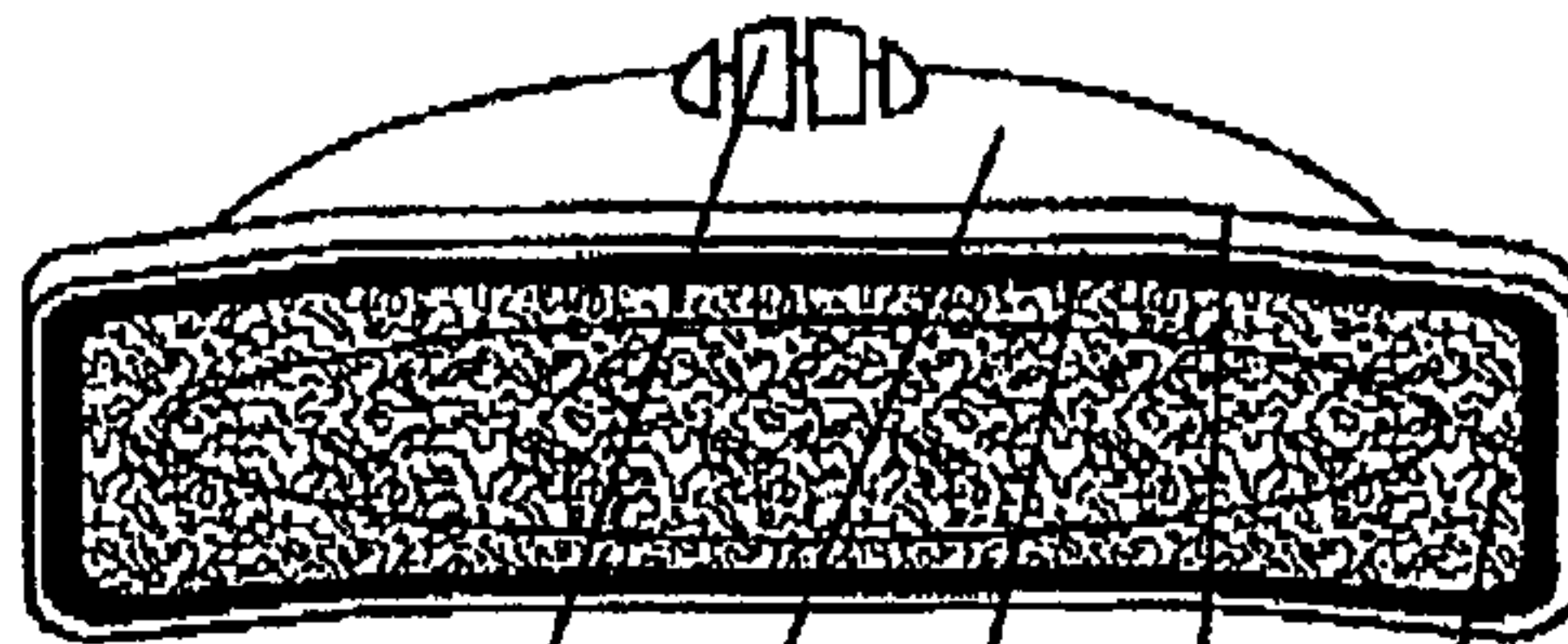


Fig. 22 16 103 22 18 100

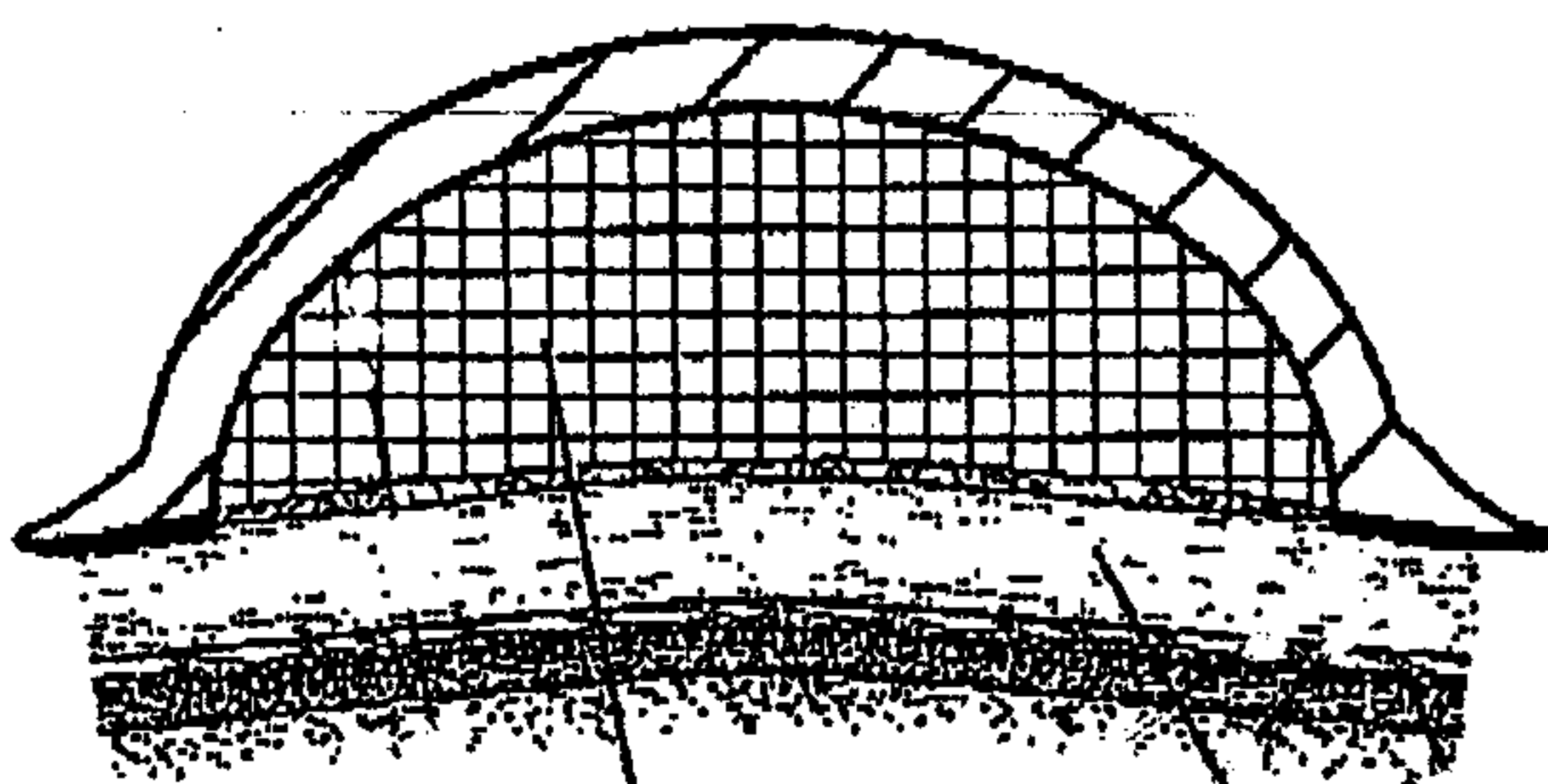


Fig. 23 20 100

