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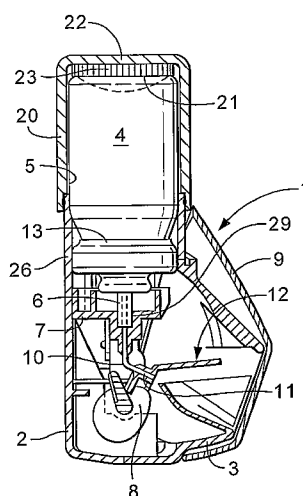
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(54) Title: DISPENSER



(57) **Abstract:** A medicated inhalant dispenser (1) has a plastics material body (2) having a mouthpiece (3). A pressurised, inhalant source (4) has a canister (5) and a spout (6), which is moved towards the canister for release of a dose from the canister. The spout is accommodated in a junction member (7), which is movable by a cam (8) connected to a pivotal cover (9) for the mouthpiece. Opening of the cover sets a breath actuable kink valve (10), having a nozzle (11) through which the inhalant is released and a breath flap (12) actuation. Opening also causes the junction member to be lifted for dose dispensing into the kink valve. Breathing in releases the dose for inhalation. A closed sleeve (20) is provided for abutment of the end (21) of the canister as the junction member is moved towards the canister. Between the canister end (21) and an end (22) of the closed sleeve, an adjustable abutment (23) is provided. The closed sleeve is welded onto the body. The abutment or end location (23) is sized to provide that the source is supported in its correct position for opening of its valve on operation of the cam mechanism (8).

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DISPENSER

The present invention relates to a dispenser, particularly though not exclusively for dispensing aerosol or powder borne medicaments.

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In my prior International Patent Application, PCT/GB98/00770, at least as amended on entry in the European Regional Phase, there is described and claimed:

A dispenser for a gaseous, gas borne or droplet substance, the dispenser including:

- 10 • a body having a mouthpiece with an inhalation/insufflation orifice at its end;
- a junction in the body for a source of gas or evaporable liquid comprising or containing the said substance (the source being carried by the body); and
- a breath actuatable valve, for controlling the release of said gas or liquid, comprising:
 - 15 • a valve inlet connected to the junction;
 - a valve outlet;
 - a flexible tube extending from the junction, between the inlet and the outlet, for receiving the said gas or liquid, the tube having a portion which is movable between a closed position in which the tube is kinked for
 - 20 closure of the valve and an open position in which the tube is un-kinked for opening of the valve; and
 - a movable member, for moving the movable portion of the tube to control its kinking, and being movably mounted in the body for movement by the act of inhalation from a rest position towards the orifice – or at least in the
 - 25 direction of air flow through the dispenser;
 - the tube being kinked to an obturating extent when the movable member is in a rest position and un-kinked when the movable member is moved on inhalation for release of the gas or liquid.

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Such a dispenser can loosely be classed as a breath actuated, kink valve dispenser and is referred to herein as “My Earlier Breath Actuated, Kink Valve Dispenser”.

The main embodiments of My Earlier Breath Actuated, Kink Valve Dispenser included a piston acted on by a differential breath induced pressure. The resultant force generated is generally sufficient to operate the dispenser by drawing the piston towards the dispenser's mouthpiece and extending and opening the kink valve.

5 Nevertheless, I felt that the dispenser is susceptible of improvement. In particular, in my British Patent Application published under No. 2,381,461 on 7th May 2003, I described and claimed: a dispenser for a gaseous, gas borne or droplet substance contained in a source thereof, the dispenser including:

- a body with a mouthpiece;
- 10 • a junction member in the body for the substance source; and
- a breath actuatable valve, for controlling the release of the gas or liquid containing or comprising the substance, the valve comprising:
 - a flexible tube for receiving the said gas or liquid, the tube extending from a valve inlet connected to the junction member and having a portion which
 - 15 is kinkable for closure of the valve and movable to an open position in which the tube is un-kinked for opening of the valve; and
 - a member arranged for movement in the body by inhalation to un-kink the valve;
 - the tube being kinked to an obturating extent when the movable member is in a ready position and un-kinked when the movable member is moved on
 - 20 inhalation for release of the gas or liquid;

wherein:

- the movable member is or includes a flap arranged in the body for action of breath on it on inhalation;
- 25 • the junction member, the flexible tube and the movable flap are a single injection moulding of plastics material; and
- the movable flap is pivotally connected to the junction member.

This dispenser is referred to herein as "My First Production Breath Actuated, Kink Valve Dispenser". It is proving successful, particularly in combination with the

30 "Unification Feature" of the dispenser described in and claimed in my British Patent Application published under No. 2,401,321 on 10th November 2004, namely that of a

dispenser for a gaseous, gas borne or droplet substance contained in a source thereof, the dispenser comprising:

- a substance source having:
 - an external surface devoid of any feature intended for longitudinal location of the source and
 - a spout displaceable inwards of the source to a dispense position for dispensing a substance dose from the source;
- a body having:
 - a mouthpiece via which the substance dose can be inhaled and
 - a socket sized for lateral location of the source via its external surface, but devoid of any body feature intended for longitudinal location thereof;
 - a junction member for the spout, the junction member being arranged in the body to be slidable to a set position for displacing the spout to its dispense position;
 - an action for slidably moving the junction member to the set position; and
 - a unification of the source or a source locator to the body for locating the source longitudinally with the spout in its dispense position when the junction member is in its set position, the locator where provided extending from the body, outside the source and at least partially across the end of the source to provide a longitudinal location for the source, locating it when the movable junction member acts to depress the spout inwards of the source.

The unification enables tolerances in the source, particular its overall length from the end of the spout to the opposite end of its container, to be taken account of.

The object of the present invention is to provide an alternative means of taking account of the variation in the length of the container and relies on the inventive concept of measuring the position of the opposite end of the container and adjusting its abutment in the dispenser or the position of a member providing such abutment individually for each dispenser or indeed in a carrier for the container of the source.

According to a first aspect of the invention, there is provided an enclosed aerosol source comprising an assembled combination of the aerosol source combination as such and an enclosure:

- the aerosol source having:
 - 5 • a canister,
 - a spout at one end of the canister, the spout being movable inwards of the canister for substance release,
 - a spring urging the spout outwards of the canister with a force required to be overcome for release movement inwards, and
 - 10 • a valve for releasing a substance from the canister on longitudinal movement of the spout against the spring; and
- the enclosure having:
 - at least one dispense-mechanism, positioning feature at a determined position; and
 - 15 • an adjustable location for the canister, the location being adjusted to provide a determined position of the spout with respect to the dispense-mechanism, positioning feature, when the aerosol canister has been assembled into the enclosure,

the arrangement being such that on movement of the spout through determined stroke
20 with respect to the dispense-mechanism, positioning feature and against the spring substance release is predictable.

Normally the enclosed aerosol will be for use inhalation or insufflation of medicament.

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Preferably, the dispense-mechanism, positioning feature is an abutment feature for a body including:

- a mouthpiece for inhalation/insufflation of the substance,
- a movable junction for receiving the spout and
- 30 • a dose release mechanism able to be cocked to move the junction and receive a substance dose and to be triggered by inhalation releasing a substance dose and
- an abutment feature for abutment of the enclosure abutment feature;

- the two abutment features being connected together.

Alternatively, the enclosure can include a mechanism for moving the canister towards the junction, the adjustable location being between the mechanism and the canister or between the mechanism and the enclosure and in which case:

- the dispense-mechanism, positioning feature is an abutment feature for a body including:
 - a mouthpiece for inhalation/insufflation of the substance and
 - a movable junction for receiving the spout and
 - an abutment feature for abutment of the enclosure abutment feature;
 - the two abutment features being connected together.

In either case, the two abutment features can be connected together either by

- interengagement of complementary features or by
- a welded joint or by
- an adhesive joint.

In another alternative, the dispense-mechanism, positioning feature is a counter actuation feature, the enclosure including:

- an outer sleeve, having the counter actuation feature;
- an inner sleeve, within the outer sleeve and without the canister;
- an inner counter actuation feature on the inner sleeve complementary with outer sleeve feature, the features being adapted to index the sleeves with aerosol actuation;
- means for indicating indexation as a counter of aerosol actuation.

The adjustable location can take a variety of different forms, for instance:

- a compressible end location for the canister in the enclosure, or
- a part added to the enclosure, typically a washer of aluminium honeycomb material, or
- a deformable part of the enclosure, or
- an integrally moulded honey comb or set of radial ribs, or
- a rigid disc or washer pressed into the deformable part of the enclosure, or

- a sleeve surrounding the canister, in which case, the sleeve can be a portion of the enclosure in which the canister is an interference fit or the sleeve can be a series of ribs radiating inwards from the enclosure to the canister, or
- an adhesive between the canister and a sleeve of the enclosure surrounding the canister.

The enclosure will normally be imperforate at the end of the canister opposite from the spout and along the side thereof although the enclosure can be skeletal.

According to another aspect of the invention, there is provided an adjustment method, in the combining of an aerosol source and an enclosure of the first aspect of the invention, the method consisting in the steps of:

- measuring the overall length of the source from the distal end of its spout to its other end;
- adjusting the adjustable location.

Where the adjustable location is a compressible end location for the canister in the enclosure:

- the measurement step consists of measurement of the length of the source, and
- the adjustment step consists of the adjusting the compressible end location to a standard dimension less the length of the source, the standard dimension being the distance from a support for the compressible location and the dispense-mechanism, positioning feature and a fixed use dimension from the dispense-mechanism, positioning feature to the end of the spout.

Whilst the overall length of the source can be measured, the measurement step can consist of indirectly measuring the length of the source by measuring the position of the end of the source with respect to a datum in the body, with the source and the spout held towards the junction with no end float, the location then being adjusted to provide a determined position of the end of the source in comparison with the dispense-mechanism, positioning feature.

The adjustable location can be adjusted by a variety of means, for instance, by:

- machining, or by
- crushing with a force controlled to be a determined amount higher than the dose release force of the source, in which case the crush force is preferably substantially double the release force, or by
- 5 • urging one portion of the adjustable location which is a tight fit on another portion to an adjusted position, or by
- plastic deformation of the adjustable location.

The adjustable location can be an interference fit of a sleeve in the enclosure
10 with the side of the canister, and in which case:

- the measurement step consists of measurement of the length of the source, and
- the adjustment step consists of the adjusting the longitudinal position of the canister in the enclosure to a fixed used dimension from the dispense-
mechanism, positioning feature to the end of the spout, the canister remaining
15 in position due to interference between the sleeve and the canister.

Alternatively, the adjustable location can include an adhesive between the canister and a sleeve of the enclosure surrounding the canister, and in which case:

- the measurement step consists of measurement of the length of the source, and
- 20 • the adjustment step consists of the adjusting the longitudinal position of the canister in the enclosure to a fixed used dimension from the dispense-mechanism, positioning feature to the end of the spout and setting/allowing to set the adhesive, the canister remaining in position due to the adhesive
between the sleeve and the canister.

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Again the measurement step can be made with the dose release mechanism in its state for moving the spout for release of a dose from the source and the source urged towards the junction for such release and the adjustment being compensated for stroke of the junction and the spout.

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Alternatively the measurement step can be made with the spout in its quiescent position with respect to the source and the junction and the release mechanism being in their normal rest position state from which they are moved for dose release.

Preferably, the adjustment of the adjustable location is such that the canister is supported with negligible end float.

5 To help understanding of the invention, a specific embodiment thereof will now be described by way of example and with reference to the accompanying drawings, in which:

Figure 1 is a cross-sectional side view of a dispenser similar to My First Production Breath Actuated, Kink Valve Dispenser, but improved in accordance with
10 the present invention, the dispenser being shown in its quiescent state;

Figure 2 is a similar view of the dispenser of Figure 1 in its state having just dispensed a dose;

Figure 3 is a plain side view corresponding to Figure 1, without a closed sleeve fitted to the body of the dispenser and showing measurement of the length of
15 the source;

Figure 4 is a side view of an adjustable, abutment location prior to compression to length;

Figure 5 is a cross-sectional side view of the closed sleeve with its location being compressed to a thickness to suit the length of the source;

20 Figure 6 is an end view of the closed sleeve showing the compressed location;

Figure 7 is a view similar to Figure 3, showing the closed sleeve being welded to the body;

Figure 8 is a scrap cross-sectional view of the encircled VIII portion of Figure
7;

25 Figure 9 is a view similar to Figure 5 of an alternative location;

Figure 10 is a diagrammatic view of a dispense-mechanism housed in a source sleeve and an adjusted location of the invention;

Figure 11 is a view similar to Figure 10 of another similar dispense-mechanism and an adjusted location of the invention;

30 Figure 12 is a cross-sectional side view of another dispenser utilising the invention;

Figure 13 is a scrap cross-sectional view of an other adjusted location of the invention;

Figure 14 is a further scrap cross-sectional view of an adjusted location of the invention; and

Figure 15 is a cross-sectional view through the sleeve and source, shown in the line XV-XV in Figure 14.

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Referring first to Figures 1 to 8, a medicated inhalant dispenser 1 has a plastics material body 2 having a mouthpiece 3. A pressurised, metered dose, inhalant source 4 has an aluminium canister 5 and a spout 6, which is moved towards the canister for release of a dispensing or a dose from the canister. The spout is accommodated in a junction member 7, which is movable by a cam 8 connected to a pivotal cover 9 for the mouthpiece. Opening of the cover sets a breath actuable kink valve 10, having a nozzle 11 through which the inhalant is released and a breath flap 12 actuation. Opening also causes the junction member to be lifted for dose dispensing into the kink valve. Breathing in releases the dose for inhalation.

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This operation is described in more detail in my British Patent Application published under No. 2,381,461 on My First Production Breath Actuated, Kink Valve Dispenser.

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In that dispenser, the source was pinned in the body at a crimp 13. However, this can cause reliability issues in the stack up of tolerances. The Unification feature addressed these issues.

In the dispenser of the present invention, a closed sleeve 20 is provided for abutment of the end 21 of the canister as the junction member is moved towards the canister. Between the canister end 21 and an end 22 of the closed sleeve, an adjustable abutment 23 is provided. The closed sleeve is located on the body by contact of a dispense-mechanism, positioning step 24 in its orifice with an end surface 25 of a source receptacle 26 of the body 2 of the dispensing mechanism. At a skirt 27 of the closed sleeve, the latter is laser welded L to the receptacle 26, i.e. to the body 2, at an end portion 28 of the receptacle 26. This arrangement provides that the closed sleeve is positioned on the body with well tolerated dimensions. Thus the dimension D between the bottom of a bore 29 in the junction member 7 and abutment face 30 of the closed end 22, whether the junction member is in its quiescent position

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shown in Figure 1 or its advanced dose dispensing position shown in Figure 2 is closely predictable.

However, due to its structure involving compressed, elastomeric members (not shown) and the crimp closure 12 of the source, the overall length of the source from distal end 31 of the spout to the opposite canister end 21 is not predictable with the same degree of certainty. Accordingly reliable operation cannot be predicted with sufficient certainty.

In accordance with the invention, the abutment or end location 23 is sized to provide that the source is supported in its correct position for opening of its valve on operation of the cam mechanism 8.

This sizing is a two stage operation:

1. The dimension from the end 21 of the source to the end surface 25 of the source receptacle 26 is measured. This measurement is shown in Figure 3 by the arrows I and II, indicating two actual measurements from a datum with the desired measurement being the difference of the actual measurements. This measurement operation can be performed in any conventional manner known to the man skilled in the art and is likely to be performed optically on a production line.
2. With knowledge of the effective length of the source, the actual length being predictable as the effective length plus the distance below the surface 25 at which the end of the spout is located, the required length of the end location 23 can be calculated, taking account of length of the closed sleeve. As shown in Figure 5 the abutment is compressed to the required length. The end location itself is a disc 32 of aluminium honeycomb of a wall thickness that can be readily compressed to the required dimension, yet can resist the force exerted on it in operation, when the canister is urged against it. It should be noted that the compression is plastic and permanent. The compression is carried out with the disc in situ in the closed sleeve against the end surface 25 and by means of a plunger 33. Conveniently the plunger is the same thickness as the depth of the skirt step 27, whereby the effective depth of the closed sleeve from the compressed surface abutment face 34 of the disc to the step 24 is the same as the dimension top of the plunger to the end 35 of the skirt.

After sizing of the abutment, the closed sleeve is assembled to the body over the source, with the step abutting the end surface of the body. The skirt is then laser
5 welded to the body. The result is that the source is supported firmly for displacement of the spout inwards on operation of the cam mechanism by opening of the cover.

To avoid any possibility of the source being permanently under slight compression, the abutment may be compressed by a small amount extra to allow a
10 small, but defined lost motion on initial movement of the cam.

Referring now to Figure 9, an alternative abutment is shown in a sleeve 120 analogous to the sleeve 20. It is of injection moulded plastics material. At the inside of its end 122, it is provided with many thin, radial ribs 151, arranged around the
15 radially outer part of the inside of the end 122. The ribs are plastically deformable. They can be compressed and form an abutment or adjusted location directly themselves for the source. Alternatively, a solid disc 152, of metal or plastics material can be used to provide an actual abutment or location surface for the end of the source.

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Each of Figures 10 and 11 show diagrammatically a cam-driven source-movement mechanism 251,351, respectively above and below a honeycomb compressible abutment 223,323 having a reinforcement disc 252,352. In Figure 10, the mechanism is coupled to the sleeve 220 and acts on the disc 252 to drive the
25 source towards the junction member (not shown) in the dispenser, the junction member being fixed with respect to the sleeve and the body of the dispenser in this instance. The abutment is sized in like manner to the abutment 23, as described above. In Figure 11, the abutment 323 acts directly against the inside of the end 322 of the container, with a fixed part 360 of the mechanism acting on the reinforcement
30 disc 352. A movable part 361, a cam as drawn, acts directly on the source.

Turning on to Figure 12, a dispenser 401, which is not breath actuated, is shown. It has a junction member 407 fixed in its body 402. Its source 404 includes a canister 405 and a pair of concentric sleeves 475,476, which are arranged with a

ratchet mechanism 477 to drive an indicator 478 along a slot 479 in the outer sleeve to indicate the number of doses dispensed and remaining to be dispensed. The ratchet mechanism is an intricate device and its reliable operation can be adversely affected by the loose tolerances to which the source is assembled. A location member 423, sized in a manner analogous to that in the above embodiments, is provided between the canister 405 and the end 422 of the outer sleeve 475. Sizing of the location provides that the complementary parts of the mechanism inter-engage correctly for their reliable operation.

It should be noted that for the purposes of the present invention, this counter for counting the number of doses is included in the term "dispense-mechanism", namely a mechanism in a dispenser which is operated on dispensing of a dose.

Turning now to the dispenser shown in Figure 13, it has substantial similarity with that of Figure 1, and its source end only is shown in cross-section. Its adjustable location 523 is reinforced in its positioning of its source 504, by adhesive 551 provided between sleeve 520 and the canister. Use of the adhesive provides that should the spring of the valve within the source be outside tolerance, there is a reserve of location strength and the crushable location is not unintentionally crushed further. The adhesive 551 can be applied in such a way as to fasten the sleeve 520 to the body 502 in addition to fastening the source in the sleeve at the positioning features 524,525.

Turning on again to Figures 14 and 15, the sleeve 620 has internal ribs 6201 along its length, which are an interference fit with the source 604. The skirt 627 and the end portion 628 of the body 602 have respective complementary formations 6271,6281, which inter-engage when the sleeve is fitted to the body. The source is pushed into the sleeve to provide the desired dimension between the end of the sleeve and end of the spout. The fit is such is as to hold the source in its use position. This embodiment has the advantage of using entirely mechanical location of the source and connection of the sleeve to the body.

More generally, it should be noted that, the tolerance in the size of the body, the enclosure sleeve, the junction and the other parts of the dose dispense-mechanism,

being injection moulded members, are considerably tighter than those of the source, whose valve includes elastomeric members held together with a metallic crimp.

Accordingly, measurement of the length of the source and adjusting the abutment to this length and the nominal size of the moulded members can provide support of the source for reliable operation. The length of the source can be measured indirectly by measuring the position of the end of the source with respect to a datum in the body, with the source and the spout held towards the junction member with no slack. The location can then be adjusted to provide a determined position of the source when supported in comparison with another datum on the sleeve.

Whilst it is possible for the measurement to be made with the dose dispense-mechanism in its state for moving the spout for release of a dose from the source and the source urged towards the junction for such release and the adjustment being compensated for stroke of the junction member and the spout; in the above embodiments, the measurement is made with the spout in its quiescent position with respect to the source and the junction member and the release mechanism being in their normal rest position state from which they are moved for dose release.

It is envisaged that the abutment may be adjusted by machining, however in the preferred embodiments using a crushed location, crushing is with a force controlled to be a determined amount higher than the dose release force of the source, i.e the force required to overcome the aerosol valve spring. Typically, where the release force is 40N, the crush force is approximately 80N or more.

CLAIMS:

1. An enclosed aerosol source comprising an assembled combination of the aerosol source combination as such and an enclosure:

- the aerosol source having:
 - 5 • a canister,
 - a spout at one end of the canister, the spout being movable inwards of the canister for substance release,
 - a spring urging the spout outwards of the canister with a force required to be overcome for release movement inwards, and
 - 10 • a valve for releasing a substance from the canister on longitudinal movement of the spout against the spring; and
- the enclosure having:
 - at least one dispense-mechanism, positioning feature at a determined position; and
 - 15 • an adjustable location for the canister, the location being adjusted to provide a determined position of the spout with respect to the dispense-mechanism, positioning feature, when the aerosol canister has been assembled into the enclosure,

the arrangement being such that on movement of the spout through determined stroke with respect to the dispense-mechanism, positioning feature and against the spring substance release is predictable.

2. An enclosed aerosol source combination as claimed in claim 1, wherein the dispense-mechanism, positioning feature is an abutment feature for a body included in the combination and having:

- 25 • a mouthpiece for inhalation/insufflation of the substance,
- a movable junction for receiving the spout and
- a dose release mechanism able to be cocked to move the junction and receive a substance dose and to be triggered by inhalation releasing a substance dose and
- 30 • an abutment feature for abutment of the enclosure abutment feature;

the two abutment features being connected together.

3. An enclosed aerosol source combination as claimed in claim 1, wherein:

- the enclosure includes a mechanism for moving the canister towards the junction, the adjustable location being between the mechanism and the canister or between the mechanism and the enclosure and
 - the dispense-mechanism, positioning feature is an abutment feature for a body
- 5 including:
- a mouthpiece for inhalation/insufflation of the substance and
 - a movable junction for receiving the spout and
 - an abutment feature for abutment of the enclosure abutment feature;

the two abutment features being connected together.

- 10 4. An enclosed aerosol source combination as claimed in claim 2 or claim 3, wherein the two abutment features are connected together either by
- interengagement of complementary features or by
 - a welded joint or by
 - an adhesive joint.
- 15 5. An enclosed aerosol source combination as claimed in claim 1, wherein the dispense-mechanism, positioning feature is a counter actuation feature, the enclosure including:
- an outer sleeve, having the counter actuation feature;
 - an inner sleeve, within the outer sleeve and without the canister;
 - an inner counter actuation feature on the inner sleeve complementary with
- 20 outer sleeve feature, the features being adapted to index the sleeves with aerosol actuation;
- means for indicating indexation as a counter of aerosol actuation.
6. An enclosed aerosol source combination as claimed in any preceding claim,
- 25 wherein the adjustable location is a compressible end location for the canister in the enclosure.
7. An enclosed aerosol source combination as claimed in claim 6, wherein the adjustable member is a part added to the enclosure.
8. An enclosed aerosol as claimed in claim 7, wherein the added part is a washer of
- 30 aluminium honeycomb material.
9. An enclosed aerosol as claimed in claim 6, wherein the adjustable location is deformable part of the enclosure.

10. An enclosed aerosol as claimed in claim 9, wherein the adjustable location is an integrally moulded honey comb or set of radial ribs.
11. An enclosed aerosol as claimed in claim 9 or claim 10, wherein the adjustable location includes a rigid disc or washer pressed into the deformable part of the enclosure.
12. An enclosed aerosol source combination as claimed in any one of claims 1 to 5, wherein the adjustable location is a sleeve surrounding the canister.
13. An enclosed aerosol source combination as claimed in claim 12, wherein the sleeve is a portion of the enclosure in which the canister is an interference fit.
14. An enclosed aerosol source combination as claimed in claim 12, wherein the sleeve is a series of ribs radiating inwards from the enclosure to the canister.
15. An enclosed aerosol source combination as claimed in claim 12, wherein the adjustable location includes an adhesive between the canister and a sleeve of the enclosure surrounding the canister.
16. An enclosed aerosol source combination as claimed in any preceding claim, wherein the enclosure is imperforate at the end of the canister opposite from the spout and along the side thereof.
17. An enclosed aerosol source combination as claimed in any one of claim 1 to 15, wherein the enclosure is skeletal.
18. An adjustment method, in the combining of an aerosol source and an enclosure as claimed in claim 1, the method consisting in the steps of:
- measuring the overall length of the source from the distal end of its spout to its other end;
 - adjusting the adjustable location.
19. An adjustment method as claimed in claim 18, wherein the adjustable location is a compressible end location for the canister in the enclosure, and wherein:
- the measurement step consists of measurement of the length of the source, and
 - the adjustment step consists of the adjusting the compressible end location to a standard dimension less the length of the source, the standard dimension being the distance from a support for the compressible location and the dispense-mechanism, positioning feature and a fixed use dimension from the dispense-mechanism, positioning feature to the end of the spout.

20. An adjustment method as claimed in claim 18 as appendant to claim 2, wherein the measurement step consists of indirectly measuring the length of the source by measuring the position of the end of the source with respect to a datum in the body, with the source and the spout held towards the junction with no end float, the location
5 then being adjusted to provide a determined position of the end of the source in comparison with the dispense-mechanism, positioning feature.
21. An adjustment method as claimed in any one of claims 18 to 20, the adjustable location is adjusted by machining.
22. An adjustment method as claimed in any one of claims 18 to 20, the adjustable
10 location is adjusted by crushing with a force controlled to be a determined amount higher than the dose release force of the source.
23. An adjustment method as claimed in claim 22, crush force is substantially double the release force.
24. An adjustment method as claimed in any one of claims 10 to 14, the adjustable
15 location is adjusted by urging one portion of the adjustable location which is a tight fit on another portion to an adjusted position.
25. An adjustment method as claimed in any one of claims 10 to 14, the adjustable location is adjusted by plastic deformation of the adjustable location.
26. An adjustment method as claimed in claim 18, the adjustable location is an
20 interference fit of a sleeve in the enclosure with the side of the canister, and wherein:
- the measurement step consists of measurement of the length of the source, and
 - the adjustment step consists of the adjusting the longitudinal position of the canister in the enclosure to a fixed used dimension from the dispense-mechanism, positioning feature to the end of the spout, the canister remaining
25 in position due to interference between the sleeve and the canister.
27. An adjustment method as claimed in claim 18, wherein the adjustable location includes an adhesive between the canister and a sleeve of the enclosure surrounding the canister, and wherein:
- the measurement step consists of measurement of the length of the source, and
 - the adjustment step consists of the adjusting the longitudinal position of the
30 canister in the enclosure to a fixed used dimension from the dispense-mechanism, positioning feature to the end of the spout and setting/allowing to

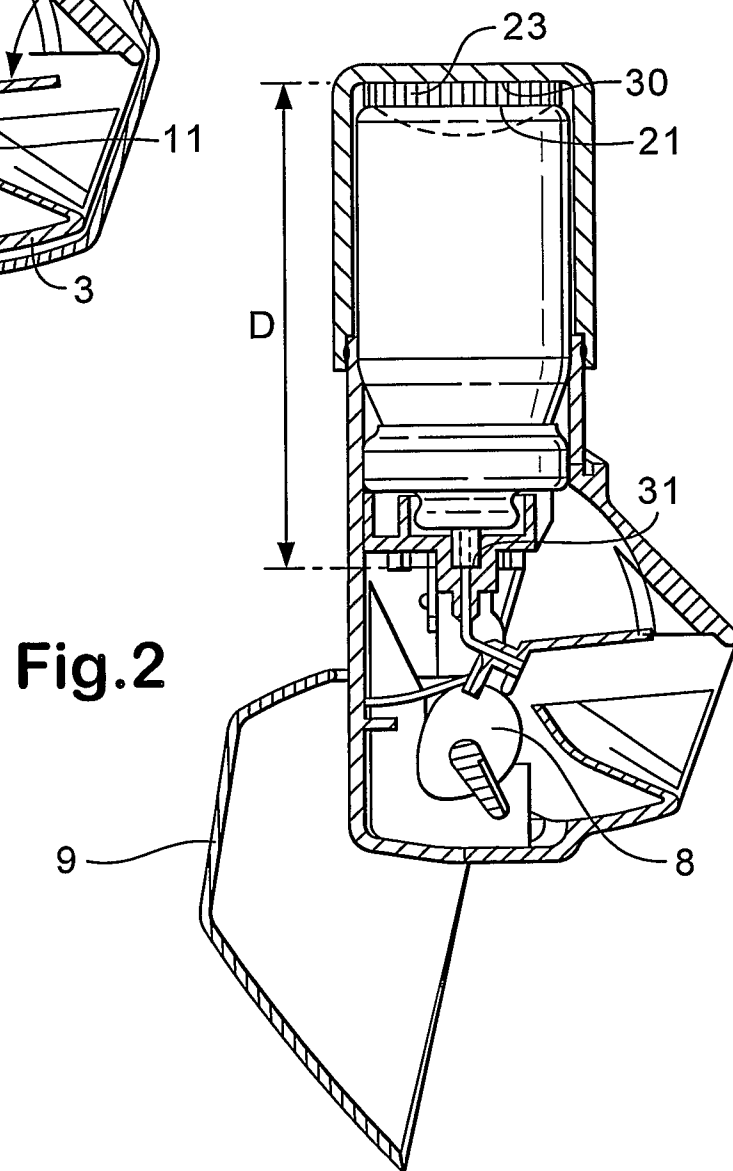
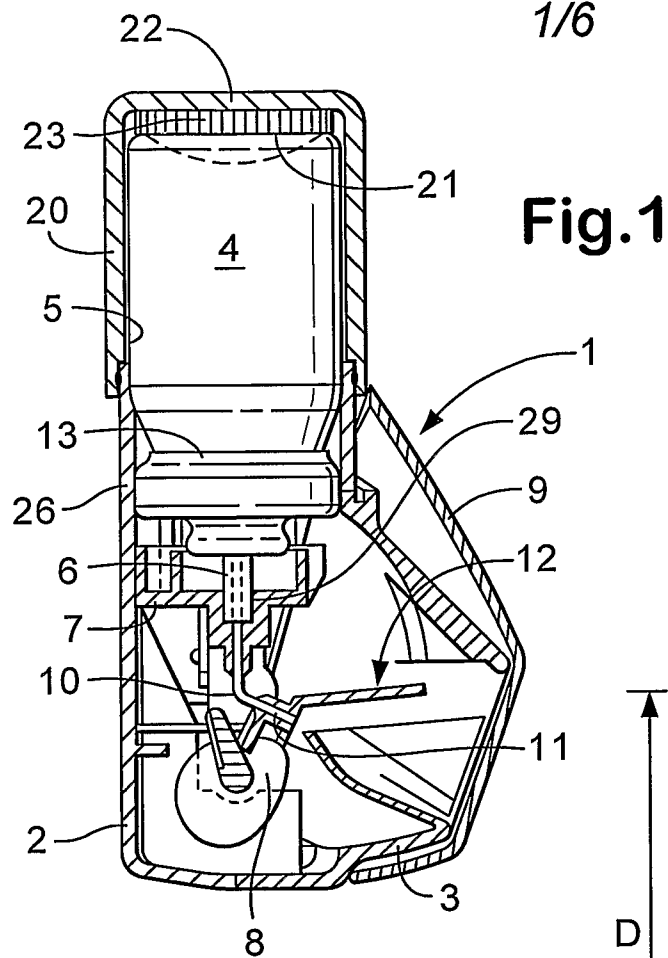
set the adhesive, the canister remaining in position due to the adhesive between the sleeve and the canister.

28. An adjustment method as claimed in any one of claims 17 to 27 as appendant to claim 2, wherein the measurement step is made with the dose release mechanism in its state for moving the spout for release of a dose from the source and the source urged
5 towards the junction for such release and the adjustment being compensated for stroke of the junction and the spout.

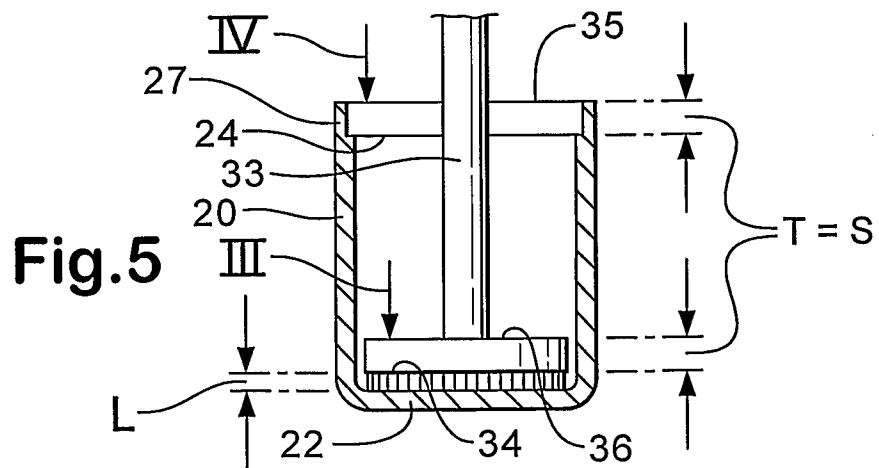
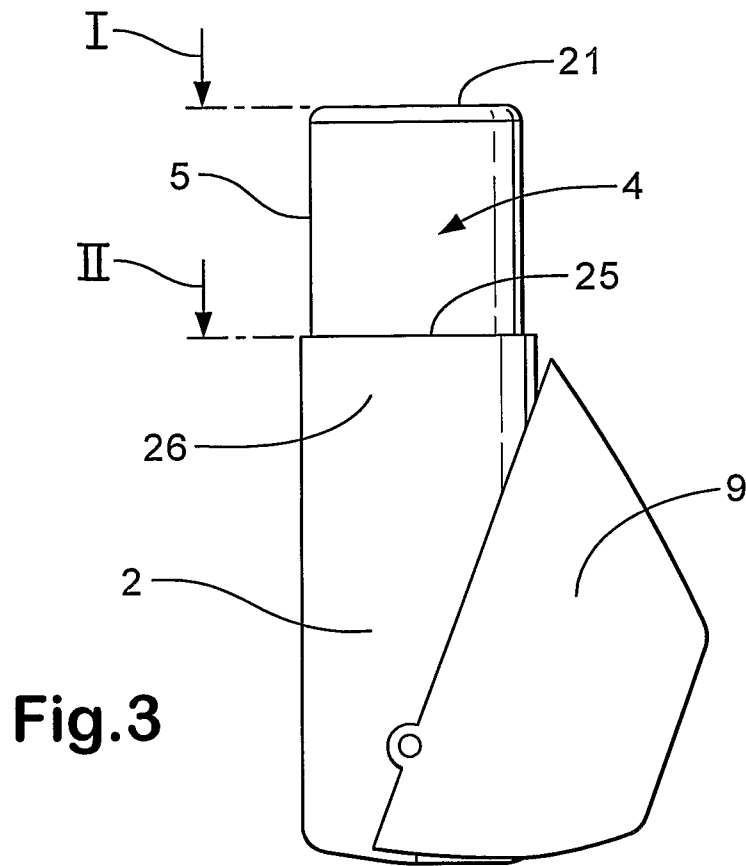
29. An adjustment method as claimed in any one of claims 17 to 27 as appendant to claim 2, wherein the measurement step is made with the spout in its quiescent position
10 with respect to the source and the junction and the release mechanism being in their normal rest position state from which they are moved for dose release.

30. An adjustment method as claimed in any one of claims 17 to 29, wherein the adjustment of the adjustable location is such that the canister is supported with negligible end float.

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Fig.6

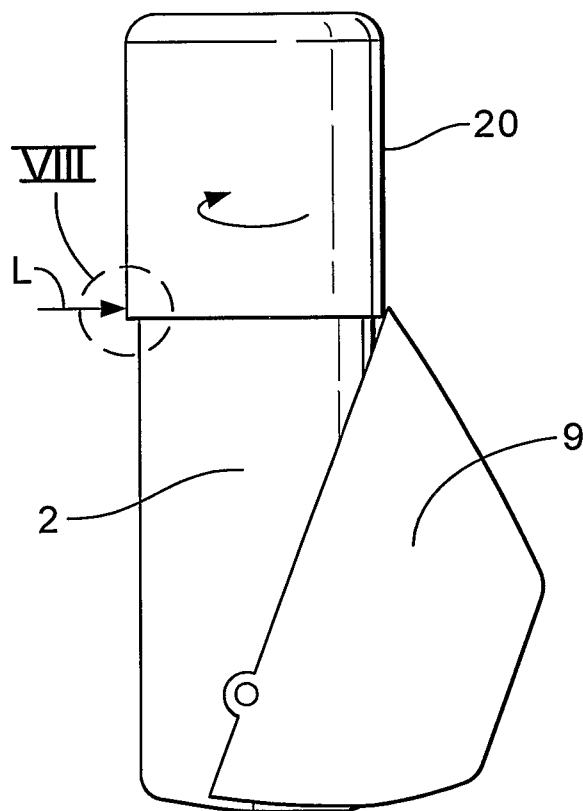
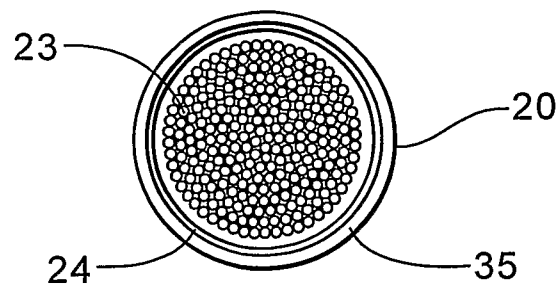


Fig.7

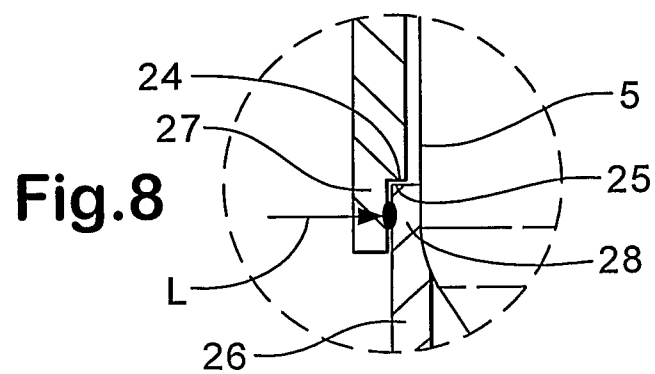


Fig.8

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Fig.9

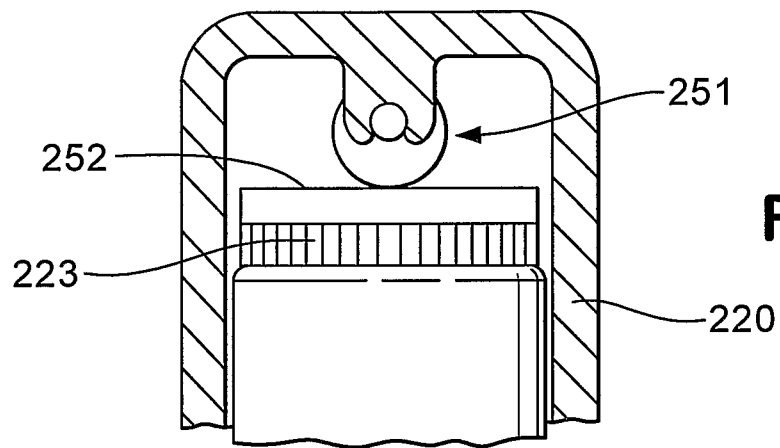
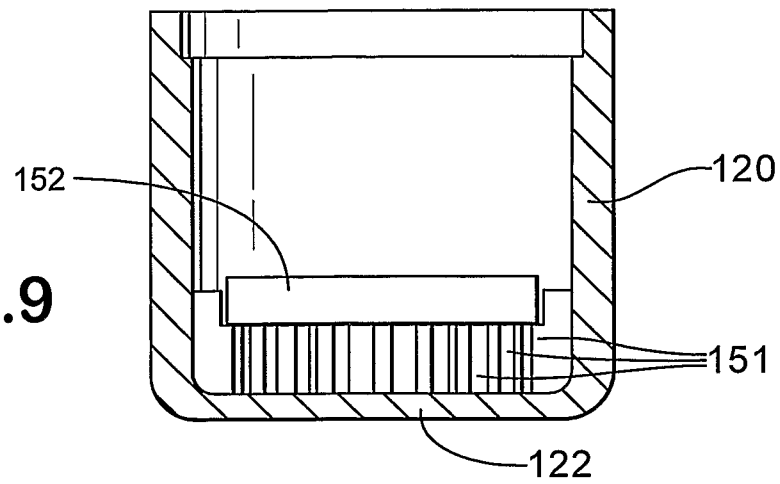


Fig.10

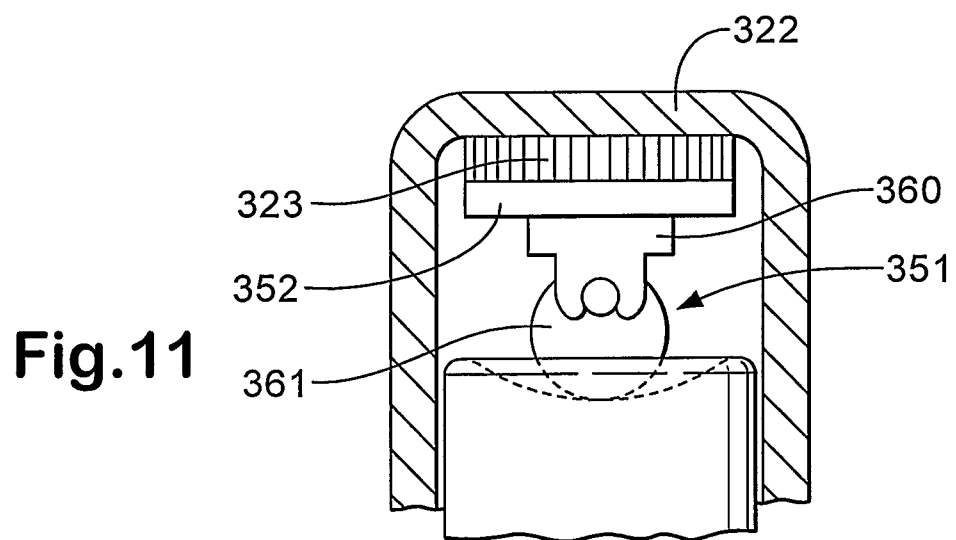


Fig.11

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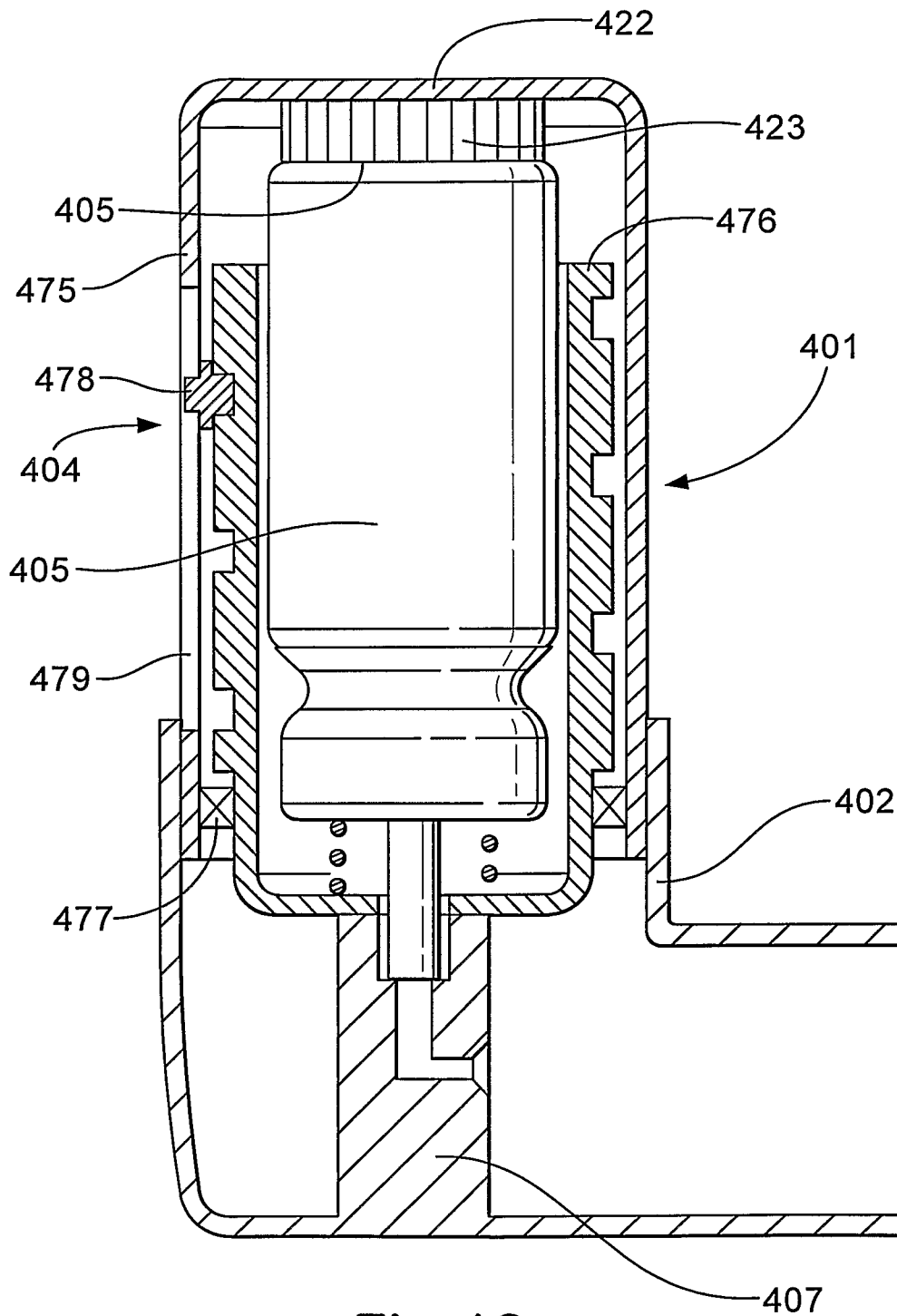


Fig.12

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Fig.13

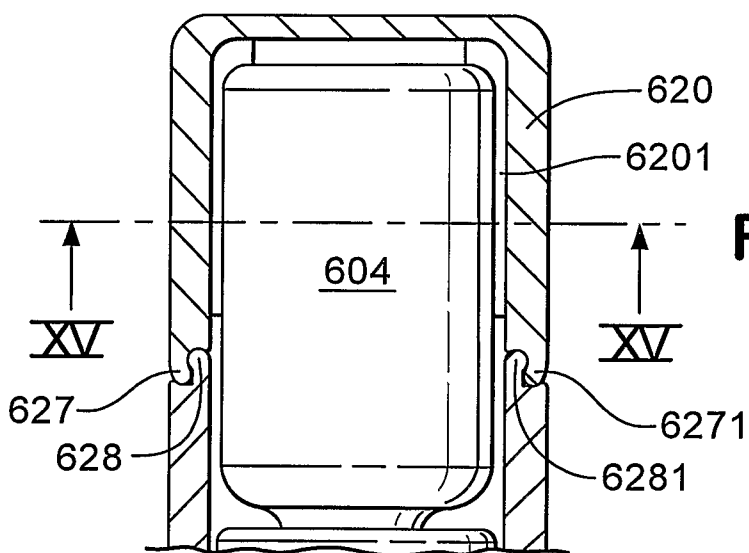
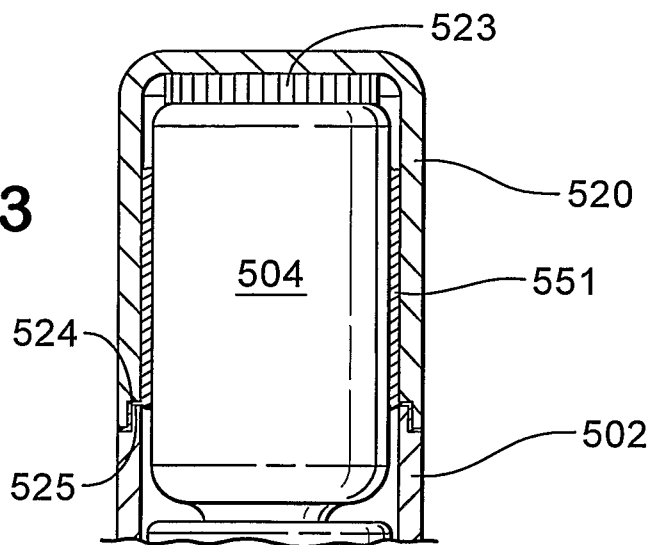
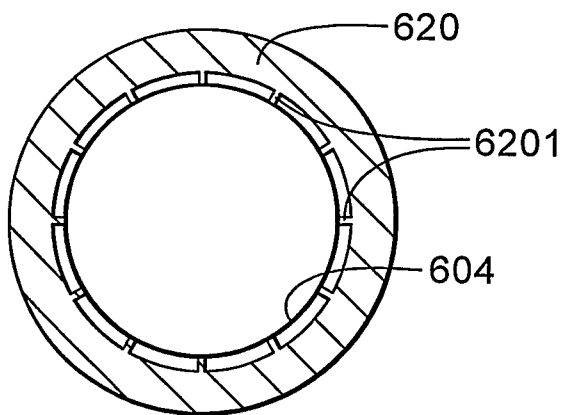


Fig.14

Fig.15



INTERNATIONAL SEARCH REPORT

International application No

PCT/GB2006/003344

A. CLASSIFICATION OF SUBJECT MATTER
INV. A61M15/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
A61M

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 02/100468 A2 (GLAXO GROUP LTD [GB]; RAND PAUL KENNETH [GB]; JONES ANTHONY PATRICK [G] 19 December 2002 (2002-12-19) page 40, line 8 - page 41, line 31 -----	1-7, 12, 13, 18-30
X	US 3 636 949 A (KROPP WILLIS A) 25 January 1972 (1972-01-25)	1-3, 6, 7, 9, 11-13, 16, 18-30
A	column 3, line 42 - line 62; figure 6 -----	8, 10
A	WO 2004/001664 A (GLAXO GROUP LTD [GB]; BONNEY STANLEY GEORGE [GB]; BRAND PETER JOHN [GB] 31 December 2003 (2003-12-31) page 19, line 5 - line 29 -----	5

☐ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

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Date of the actual completion of the international search

15 January 2007

Date of mailing of the international search report

23/01/2007

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Kroeders, Marleen

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/GB2006/003344

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