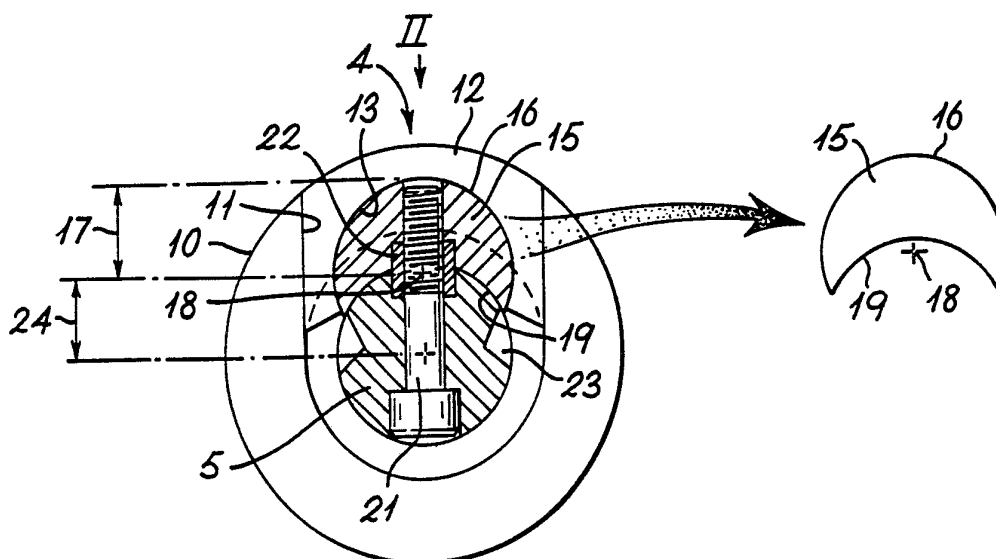




## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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<b>(21) International Application Number:</b> PCT/GB91/01680  <b>(22) International Filing Date:</b> 30 September 1991 (30.09.91)  <b>(30) Priority data:</b> 9021270.5                      1 October 1990 (01.10.90)                      GB  <b>(71) Applicant (for all designated States except US):</b> BRITISH TECHNOLOGY GROUP PLC [GB/GB]; 101 Newington Causeway, London SE1 6BU (GB).  <b>(72) Inventor; and</b> <b>(75) Inventor/Applicant (for US only) :</b> MITCHELL, Stephen, William [GB/GB]; 93 Lowercroft Road, Bury, Lancashire BL8 2ER (GB).  <b>(74) Agent:</b> STABLES, Patrick, Antony; Patents Department, British Technology Group plc, 101 Newington Causeway, London SE1 6BU (GB).	<b>(81) Designated States:</b> AT (European patent), BE (European patent), BR, CA, CH (European patent), DE (European patent), DK (European patent), ES (European patent), FR (European patent), GB (European patent), GR (European patent), IT (European patent), JP, KR, LU (European patent), NL (European patent), PL, SE (European patent), SU <sup>+</sup> , US.  <b>Published</b> <i>With international search report.          Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>	

**(54) Title:** IMPROVEMENTS IN OR RELATING TO DRIVING CONNECTIONS BETWEEN TWO ROTATABLE BODIES

**(57) Abstract**

A driving connection between a hollow camshaft (1) and its driving shaft (5) located within it, the axes (3, 8) of these two members being parallel but laterally displaceable to vary the characteristics of rotation of the camshaft in response to constant-speed rotation of the driving shaft. The camshaft supports a slideway (11) in which moves a slider (12) which makes a rotary joint with the end of an arm (15) carried by the driving shaft. The geometry of the arm is such that the centre of rotation (18) of the rotary joint lies within the outline of the periphery of the driving shaft (5) when viewed along its axis (8), thus promoting radial compactness. The essential component of the arm may be an item (15) of crescent-shaped cross-section, the concave surface (19) of the crescent registering with the surface of the driving shaft.

# + DESIGNATIONS OF "SU"

Any designation of "SU" has effect in the Russian Federation. It is not yet known whether any such designation has effect in other States of the former Soviet Union.

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IMPROVEMENTS IN OR RELATING TO  
DRIVING CONNECTIONS BETWEEN TWO ROTATABLE BODIES

This invention relates to driving connections between two rotatable bodies having parallel but laterally-displaceable axes of rotation, the first body being hollow and the second body being located within it. The invention applies particularly to  
05 connections in which the two bodies are both shafts, the first body being a hollow shaft and the second body - which is probably solid and the driving member of the combination - being located within it. The invention thus relates especially to mechanisms of the kind described in Patent Specifications GB-B-2066361 and  
10 GB-A-2206179 which operate the valves of internal combustion engines, which are capable of varying the valve timing during operation to suit changes in operating conditions, and in which hollow camshafts are driven by solid driving shafts located within them.

15 The connections between the driving shafts and camshafts, described by way of example in specification GB-B-2066361, are suitable for an engine with in-line cylinders, but with the inlet valves of the cylinders offset from the outlet valves relative to that line. The invention behind specification GB-A-2206179 arose  
20 from the need for a mechanism capable of use in a compact engine in which the cylinders are in-line, and in which the inlet and exhaust valves are also in-line with the cylinder centres. Another factor behind that invention was an increasing preference for valve-operating cams to operate directly onto bucket tappets,  
25 instead of onto rockers or levers as in GB-B-2066361.

In the design shown by way of example in specification GB-A-2206179, the driving connection between a central driving shaft and the hollow camshaft that surrounds it is made by way of an arm which projects radially from the driving shaft. The outer  
30 end of the arm has the shape of part of a cylinder whose axis lies parallel to that of the shaft. The outer end thus has a part-circular outline, and this engages rotatably in a

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corresponding recess formed within a block which is mounted to slide in a radial slot formed within a flange mounted on the hollow camshaft. Such a connection has the advantage of being very compact axially, because all the essential components just recited lie in the same transverse plane relative to the axes of rotation of the driving and driven members, unlike the connections of GB-A-2066361 and also EP-A-0179581, in both of which there is an axial gap, spanned by a pin or the like, within the driving connection between the two rotatable bodies.

10 The present invention arises from appreciating the benefit of adding, to the axial compactness of the design of GB-A-2206179, the potential of greater radial compactness and in particular a reduction in the radius Y between the axis of the driving shaft and the centre of rotation of the rotary joint. With such a driving connection, the obtainable range of variation of valve timing is proportional to the function  $X/Y$ , where X is the distance by which the axes of the driving and driven shafts can move apart, and Y is as defined above. In any practical design 15 the maximum value of quantity X will be limited by the bore of the hollow driven camshaft, because any increase in that dimension tends also to increase both the frictional losses at the hollow camshaft bearings, and also the surface speed and frictional losses at the surfaces of the driven cams because the cam base circle diameter must increase in proportion. It is 20 therefore advantageous to maximise the value of function  $X/Y$  by minimising the value of Y.

The invention is defined by the claims, the disclosure of which is to be read as included within the disclosure of this specification, and the invention also includes driving connections and valve-timing mechanisms as described by way of 30 example with reference to the accompanying diagrammatic drawings in which:-

Figure 1 is a transverse section through driving and driven shafts and the driving connection between them;

35 Figure 2 is a plan view in the direction of the arrow II in Figure 1;

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Figure 3 shows a detail of an alternative construction, in transverse section, and

Figure 4 shows the driving shaft of Figure 3 in elevation.

05 A hollow camshaft 1, carrying at least one valve-operating cam indicated at 2, rotates about a fixed axis 3 and is driven, by means of a driving connection indicated generally at 4, by a solid driving shaft 5 which will itself typically be driven from an engine crankshaft 6 by way of a chain 7, the last two parts  
10 being shown only schematically in Figure 2. The axis 8 of shaft 5 is always parallel to axis 3 of shaft 1, and in Figure 1 the two axes coincide, but axis 8 can be moved transversely, by mechanism shown only schematically at 9 but of a kind well known in the art and described in detail for instance in specification  
15 GB-B-2066361, to vary the pattern of rotation of camshaft 1 in response to driving shaft 5, and so vary the timing of the opening and closing of the valves of the engine by the cams 2. The shaft 5 and camshaft 1 correspond respectively to the first and second bodies recited in the Claims.

20 Camshaft 1 carries a flange 10 formed with a radial slot 11, in which a slider 12 is mounted to slide. Slider 12 is formed with a part-cylindrical cavity 13, the axis of which lies parallel to axes 3 and 8. A matching part-cylindrical member 15, having an axial length corresponding to that of slider 12,  
25 presents a convex surface region 16 equal in radius (17) to cavity 13 of slider 12, so that items 12 and 15 act as the two halves of a rotary joint having a centre and axis of rotation 18. The curvature of the concave surface region 19 of member 15 matches and registers with the surface of shaft 5, and in the  
30 example shown in Figures 1 and 2 shaft 5 and member 15 are held together by a socket head cap screw 21 and located relative to each other by a hollow locating dowel 22. In an alternative embodiment, member 15 could be more permanently fixed to shaft 5, for example by rivetting, or could even be integral with it.

35 From the main part of Figure 1 it is thus apparent that the combination of shaft 5 and member 15 constitutes an arm,

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rotatable about the shaft axis 8. The driving mechanism of which that arm is a part is clearly capable, as the distance between axes 3 and 8 varies, of varying the drive imparted to camshaft 1, essentially in the same manner as the linkages described in specification GB-A-2206179. The periphery of the shaft 5 is formed with small cut-outs 23, in the vicinity of the slider 12, which allow clearance for the increasing tilting movement that the slider makes, relative to shaft 5, during each revolution as the separation of axes 3 and 8 increases towards a maximum.

05 Figure 1 best illustrates the feature of the present invention that the area of the cross-section of the arm, just referred to, is essentially the sum of the areas of the cross-sections of shaft 5 and of member 15. The consequence of the respectively convex and concave shapes of the surface regions 16 and 19 of member 15 is to diminish the distance - indicated 24 in Figure 1 - between the axis 8 and the centre of curvature 18. This helps to diminish the value of the function  $X/Y$ , with the effect and advantages already described. As Figure 1 shows, when the member 15 is so constructed and mounted the centre of rotation 18 of rotary joint 12/15 lies within the outline of the periphery of the shaft 5 when viewed along its axis, and the distance between centre 18 and axis 8 is thus less than the radius of shaft 5: such a low value would be quite unobtainable in any of the constructions described by way of example in specification GB-A-2206179, where the quite different shape of the driving member (2) has the consequence that the distance between the shaft axis (20) and the centre of curvature (33) of the rotary joint must always exceed the shaft radius.

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In the alternative embodiment of the invention, already mentioned, in which shaft 5 and member 15 are integral, the notional boundary between the two, corresponding to concave surface 19 in Figure 1, will of course be defined by the notional projection of the periphery of the shaft. Where the shaft is of circular section, as shown, that periphery will be circular, but the invention includes mechanisms in which the driving shaft is

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of non-circular outline, and the actual or notional boundary between the shaft and the member 15 is the projection of such a non-circular outline.

In the alternative construction of Figures 3 and 4 the member 15a, instead of being crescent-shaped in section like the corresponding member 15 in Figures 1 and 2, has instead the sectional shape of an incomplete circle bounded by the circumference 30 and a chord 31, which engages with the base 32 of a transverse slot 33 formed in the shaft 5. As in previous figures, the shaft and the member 15a are located and held together by a dowel 22 and screw 21. It will be apparent that circumference 30 of member 15a presents the necessary convex surface (16) for a rotary joint as before, and that the distance 24 between centre 18 and axis 8 is again less than the radius of shaft 5. It should also be noted that although the shape of components 5, 15a as shown in section in Figure 3 is different from the shape of the corresponding components (5, 15) as shown in similar section in Figure 1, the cross-sectional area of the "arm" formed by the combination of the two components is the same as before, and equals the sum of two parts. The first of those parts is the cross-section of shaft 5 as enclosed within the periphery of that shaft, reference 34 indicating the continuation of the outline that periphery where obscured by member 15a. The second part of the area is crescent-shaped as in Figure 1 and is bounded on one side by circumference 30 (16) and on the other by line 34.

Finally it should be noted that although it may in practice often be convenient for members 15, 15a to be equal in radius to shaft 5, as shown in Figures 1 and 3, the invention also includes driving connections in which a circular driving shaft is either greater or smaller in radius than the rotary joint which the arm makes with the slider.

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CLAIMS

1. A driving connection between rotatable first (5) and second (1) bodies having parallel but laterally-displacable axes of rotation (8, 3), the second body being hollow and the first body being located within it, in which the first body presents a rotary arm (15) and the second body supports a slideway (11), in which a slider (12) is mounted to slide within that slideway and there is a rotary joint between a curved surface (13) on the slider and a matching curved surface (16) on the arm, characterised in that the centre of rotation (18) of the rotary joint lies within the outline (34, Figure 3) of the periphery of the first body when viewed along its axis.
2. A driving connection according to Claim 1 characterised in that the first body is a shaft.
3. A driving connection according to Claim 2 characterised in that the area of a section through the arm, taken in a plane transverse to its axis of rotation, comprises the sum of two parts, a first such part having the area enclosed by the periphery of the shaft, and a second such part having a boundary including two regions namely a first and convex region corresponding to the said matching curved surface (16) and a second and concave region corresponding to the periphery of the shaft.
4. A driving connection according to Claim 1 characterised in that the arm and first body are integral with each other.
5. A driving connection according to Claim 1 characterised in that the arm and first body are separate, but secured together (by 21).
6. A driving connection according to Claim 5 characterised in that a slot (33) is formed in the first body, and the base (31) of the arm fits within the slot.
7. A driving connection according to Claim 3 characterised in that the second said part of the area of the section through the arm is crescent-shaped.

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8. Valve timing mechanism for an internal combustion engine characterised by a driving connection according to Claim 2, in which the second body (1) is a hollow camshaft and is driven by the first body (5) by way of the driving connection.

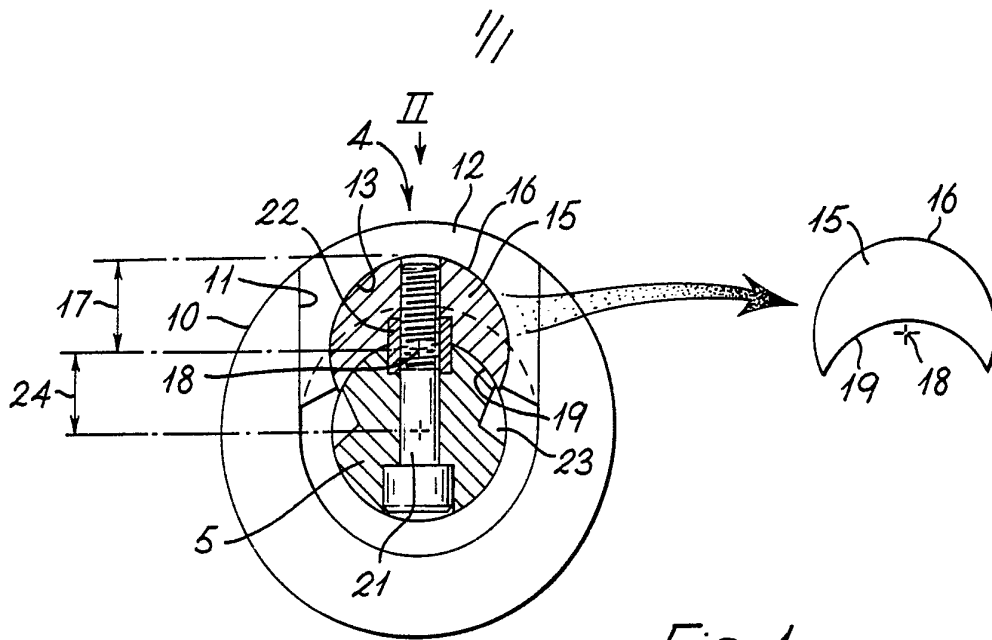


Fig. 1

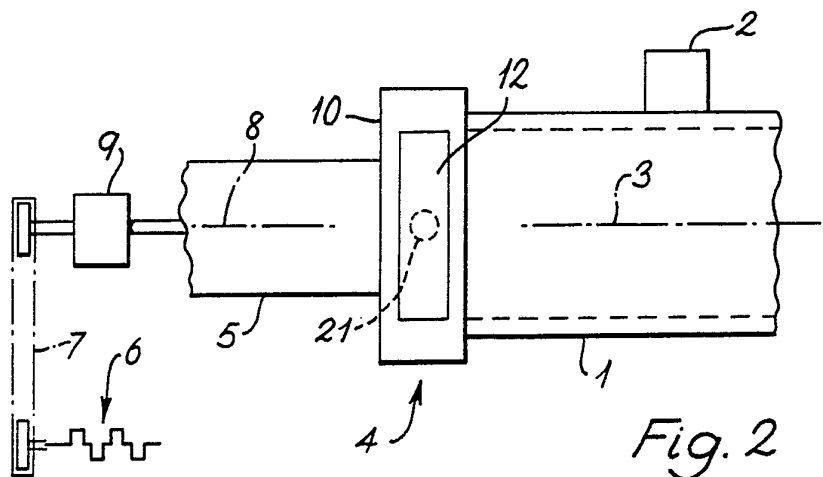


Fig. 2

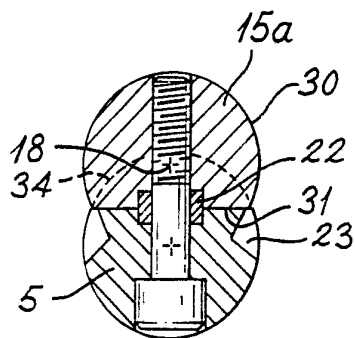


Fig. 3

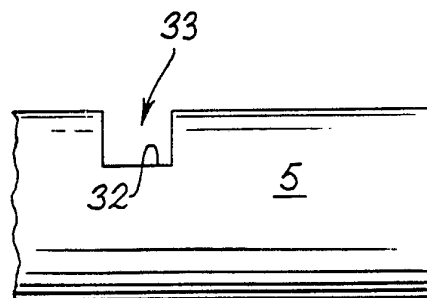
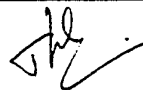


Fig. 4

## INTERNATIONAL SEARCH REPORT

PCT/GB 91/01680

International Application No

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (if several classification symbols apply, indicate all) <sup>6</sup>		
According to International Patent Classification (IPC) or to both National Classification and IPC Int.Cl. 5 F01L1/34; F16H35/02		
<b>II. FIELDS SEARCHED</b>		
Minimum Documentation Searched <sup>7</sup>		
Classification System	Classification Symbols	
Int.Cl. 5	F01L ; F16D ; F16C ; F16H	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched <sup>8</sup>		
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT<sup>9</sup></b>		
Category <sup>10</sup>	Citation of Document, <sup>11</sup> with indication, where appropriate, of the relevant passages <sup>12</sup>	Relevant to Claim No. <sup>13</sup>
A	GB,A,2 206 179 (NATIONAL RESEARCH DEVELOPMENT CORPORATION) 29 December 1988 cited in the application see page 1, line 1 - line 8 see page 3, line 18 - line 24 see claims 1-4 see figures 1,2,4	1,2,7
A	EP,A,0 179 581 (AUSTIN ROVER GROUP LTD) 30 April 1986 cited in the application see claim 1 see figures 1,3	1,7
<p><sup>10</sup> Special categories of cited documents :          "A" document defining the general state of the art which is not considered to be of particular relevance          "E" earlier document but published on or after the international filing date          "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)          "O" document referring to an oral disclosure, use, exhibition or other means          "P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention          "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step          "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.          "&amp;" document member of the same patent family</p>		
<b>IV. CERTIFICATION</b>		
Date of the Actual Completion of the International Search 21 JANUARY 1992	Date of Mailing of this International Search Report 05.02.92	
International Searching Authority EUROPEAN PATENT OFFICE	Signature of Authorized Officer KLINGER T.G. 	

## III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)

Category °	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No.
A	<p>AUTOMOTIVE ENGINEERING vol. 88, no. 10, 10 October 1980, DALLAS pages 120 - 124; D. SCOTT: 'eccentric cam drive varies valve timing'</p> <p>---</p>	

**ANNEX TO THE INTERNATIONAL SEARCH REPORT  
ON INTERNATIONAL PATENT APPLICATION NO.**

GB 9101680  
SA 51734

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report.  
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Patent document cited in search report	Publication date	Patent family member(s)	Publication date
GB-A-2206179	29-12-88	EP-A, B 0313624	03-05-89
		WO-A- 8808919	17-11-88
		JP-T- 2500296	01-02-90
		US-A- 4872428	10-10-89
EP-A-0179581	30-04-86	GB-A- 2165885	23-04-86
		JP-A- 61118510	05-06-86