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(54) Title: GENETIC MUTATIONS THAT DISRUPT DHURRIN PRODUCTION IN SORGHUM

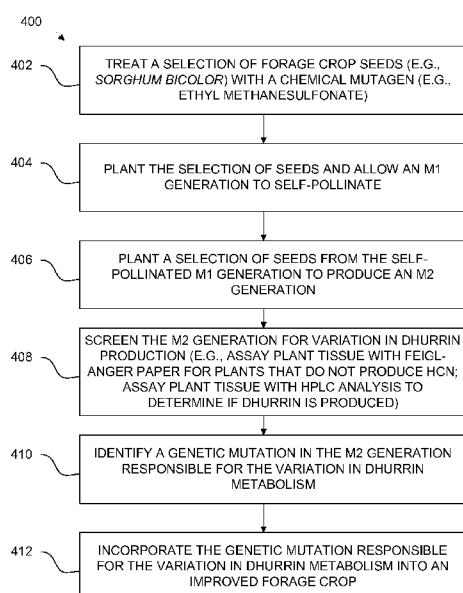


FIG. 4

(57) Abstract: Embodiments of the present invention relate generally to new forage crops and methods of creating new forage crops. For example, chemical mutagenesis is used to create mutant crops having desirable forage characteristics. In some embodiments, a mutant sorghum plant is produced by inducing mutagenesis; producing a population of mutant sorghum plants using the treated reproductive portion; assaying the population of mutant sorghum for a C493Y mutation in CYP79A1; and growing the mutant sorghum plant, wherein the mutant sorghum plant exhibits altered dhurrin content or catabolism as compared to a control sorghum plant.

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GENETIC MUTATIONS THAT DISRUPT DHURRIN PRODUCTION IN SORGHUM

STATEMENT AS TO U.S. GOVERNMENT INTERESTS IN INVENTIONS MADE UNDER
FEDERALLY SPONSORED RESEARCH AND DEVELOPMENT

[0001] This invention was made with government support under a grant from the International Sorghum and Millet Collaborative Research Support Program (INTSORMIL CRSP) program supported by the U.S. Agency for International Development. This invention was made with government support under EPP-A-06-0016-00 awarded by International Development. The government has certain rights in the invention.

BACKGROUND

[0002] Sorghum (*Sorghum biocolor* (L.) Moench) is recognized as a low-input forage and bioenergy crop that is highly resilient to the effects of climate change. The crop generally requires about half the water to grow compared to corn and exhibits excellent adaptation to low-input production systems. Given these characteristics, it is one of the most highly-touted of the new bioenergy crops identified for use in future biomass production systems.

[0003] Sorghum produces a large number of secondary metabolites including the cyanogenic glucoside dhurrin. Cyanogenic glucosides belong to a class of plant-produced antibiotics called phytoanticipins (Vanetten et al., 1994; Osbourn et al., 1996). More than 2,650 plant species are cyanogenic and able to release HCN upon tissue disruption (Conn, 1981; Siegler and Brinker, 1993) including pteridophytes, gymnosperms and angiosperms. Phylogenetic analyses suggest the evolution of cyanogenesis occurred before the bifurcation of pteridophytes and gymnosperms. Cyanogenic glucosides are particularly important in crop plants used for animal and human nutrition such as sorghum, barley [*Hordium vulgare* L.], and cassava [*Manihot esculenta* Crantz].

[0004] Biochemical studies have shown that plant cyanogenic glucosides are derived from six different amino acids: the aliphatic protein amino acids valine, isoleucine and leucine; the aromatic amino acids phenylalanine and tyrosine; and the aliphatic nonproteinogenic amino acid cyclopentenyl glycine (Jones, 2000; Jaroszewski et al., 2002). Fern and gymnosperm species generally produce cyanogenic glucosides from the aromatic amino acids, whereas angiosperms produce cyanogenic glucosides from aliphatic and aromatic amino acids (Bak et al., 2006). Arthropods including millipedes (Diploda), centipedes (Chilopoda), beetles (Coleoptera), and true bugs (Heteroptera) also produce cyanogenic glucosides that are

synthesized from aromatic amino acids or in the case of lepidopterans from aliphatic amino acids (Bak et al., 2006; Zagrobelny et al., 2008).

[0005] When plant tissues are disrupted through chewing or tissue maceration, the cyanogenic glucosides in the vacuoles are brought into contact with β -glucosidases and α -hydroxynitrile lyases that hydrolyze the cyanogenic glucosides and produce HCN (Vetter et al., 2000). This HCN renders the consumption of plant materials containing cyanogenic glucosides toxic to humans and most animals (Oluwole et al., 2000). The affinity of cyanide for the terminal cytochrome oxidase in the mitochondrial respiratory pathway is the main cause of toxicity (Brattsten et al., 1983). A lethal dose of cyanide for vertebrate animals is in the range of 35–150 $\mu\text{mol kg}^{-1}$, but higher amounts can be tolerated if consumed over a longer period (Davis and Nahrstedt, 1985). Studies in horses showed that sorghum-based diets consumed over a 2-month period resulted in incoordination of the hind legs, urinary incontinence, and haematuria. These symptoms were followed by increased nasal discharge, increased body temperature, and depression of appetite (Varshney et al., 1996).

[0006] Given the toxicity of HCN, cyanogenic glucosides are assumed to play a role in plant defense against animal and insect herbivores. The effects of cyanogenic plants in human and animal health is well documented (Banea-Mayambu et al., 1997, 2000; Robinson, 1930; Boyd, 1938; Webber et al., 1985; Hopkins et al., 1995). In the case of sorghum forage, cyanide poisoning resulting in cattle death was first reported in Australia more than a hundred years ago (Anon, 1897).

[0007] Sorghum was used as the model to dissect the cyanogenic glucoside biosynthetic pathway in plants. All of the structural genes in this pathway have been cloned (Jones et al., 2000) (FIG. 1). The *S. bicolor* genome was sequenced and is available from the Phytozome project, which is a joint project of the Department of Energy's Joint Genome Institute and the Center for Integrative Genomics, at <http://www.phytozome.net/sorghum>. The sequenced genome consists of 697,578,683 base pairs arranged in $2n=20$ chromosomes. It has 34,496 loci containing protein-coding transcripts and 36,338 protein-coding transcripts. The *S. bicolor* genome was published in Paterson et al. 2009 and will be referred to herein by its identifier Tx623.

[0008] Dhurrin is a cyanogenic glucoside of sorghum and dhurrin accumulation in plant tissues negatively impacts forage and feedstock quality. Sorghum breeders are working to modify dhurrin content to improve forage and biomass quality but are constrained by a lack of natural genetic variation for this trait in the elite sorghum gene pool. Mutation breeding is being used to induce mutations in the dhurrin biosynthesis pathways. One mutant was recently identified in Australia that produced no dhurrin in any tissue but exhibited “slightly slower

growth at early seedling stage.” (Blomstedt, 2012). Different mutations or alleles that similarly disrupt dhurrin biosynthesis but without impacts on growth may be better suited to commercial product development.

[0009] Dhurrin content is highest in young seedlings and can represent as much as 6 to 10% of the dry weight of plants (Akazawa et al., 1960; Conn, 1994). Accumulations as high as 30% dry weight have been reported in some parts of sorghum seedlings (Halkier et al., 1989). However, little is known about the downstream processing and utilization of cyanogenic glucosides in sorghum or any other plant species.

[0010] Thus, there is a need for a low-dhurrin or dhurrin-free sorghum plant that has a standard growth rate compared to existing commercial varieties.

BRIEF SUMMARY OF SELECTED EMBODIMENTS OF THE PRESENT INVENTION

[0011] Embodiments of the present invention relate generally to new forage crops and methods of creating new forage crops. In a specific embodiment, the present invention relates to new varieties of sorghum that do not produce dhurrin. In a still further embodiment, the present invention relates to new varieties of sorghum that do not produce dhurrin but have a standard growth rate. In an example, the sorghum genome is mutated via chemical mutagenesis and mutants are identified that produce no dhurrin. In some embodiments, the mutant plants comprise the genetic mutation present in the plant mutants identified as Tx623(EMS)2447 and Tx623(EMS)5085 and hence the mutant plants do not produce dhurrin.

[0012] In one embodiment, a method of producing a sorghum plant with altered dhurrin content or catabolism as compared to a control sorghum plant is provided. The method comprises inducing mutagenesis by applying a chemical mutagen to a reproductive portion of a sorghum plant; producing a population of mutant sorghum plants using the treated reproductive portion; assaying the population of mutant sorghum for altered dhurrin content; and growing the mutant sorghum plant, wherein the mutant sorghum plant exhibits altered dhurrin content or catabolism as compared to a control sorghum plant.

[0013] In some embodiments, the mutant sorghum plant has the same genetic mutation or mutations that result in lack of dhurrin production in the mutant plants identified as Tx623(EMS)2447 and Tx623(EMS)5085.

[0014] In some embodiments, the mutant sorghum plant exhibits decreased dhurrin content as compared to the control sorghum plant. In some embodiments, the mutant sorghum plant is substantially dhurrin-free as compared to a control sorghum. In some embodiments, the mutant sorghum plant exhibits no significant difference in growth rate as compared to the

control sorghum plant. For example, the photosynthetic properties, maturation rate, and/or the biomass accumulation are not significantly different between the mutant sorghum plant as compared to the control sorghum plant. In an embodiment, there is no significant difference in chlorophyll concentration between mutant plants identified as Tx623(EMS)2447 and Tx623(EMS)5085 as compared to control sorghum plants. In a further embodiment, the mutant sorghum plants produce dhurrin but lack the ability to catabolize dhurrin to HCN.

[0015] The features, functions, and advantages that have been discussed may be achieved independently in various embodiments of the present invention or may be combined with yet other embodiments, further details of which can be seen with reference to the following description and drawings.

BRIEF DESCRIPTION OF THE SEVERAL VIEWS OF THE DRAWINGS

[0016] Having thus described embodiments of the present invention in general terms, reference will now be made to the accompanying drawings, which are not necessarily drawn to scale, and wherein:

Figure 1a shows a model of the dhurrin biosynthesis, catabolism, and turnover in plants;

Figure 1b shows a model of an HCN detoxification pathway in higher plants;

Figure 2 shows a screen for dhurrin content in a selection of genotypes representing the phenotypic extremes of predicted dhurrin content;

Figure 3 shows the results of the Feigl-Anger paper assay indicating release of HCN from leaf tissue in control plants but not in Tx623(EMS)2447 or Tx623(EMS)5085;

Figure 4 depicts a flow chart of a method for producing dhurrin-free forage crops in accordance with one embodiment of the invention; and

Figure 5 depicts the wild-type and mutant amino acid sequence of CYP79A1 from the Tx623(EMS)2447 and Tx623(EMS)5085 dhurrin mutants.

DETAILED DESCRIPTION OF EMBODIMENTS OF THE PRESENT INVENTION

[0017] Embodiments of the present invention now will be described more fully hereinafter with reference to the accompanying drawings, in which some, but not all, embodiments of the invention are shown. Indeed, the invention may be embodied in many

different forms and should not be construed as limited to the embodiments set forth herein; rather, these embodiments are provided so that this disclosure will satisfy applicable legal requirements. Additionally, while embodiments are disclosed as “comprising” elements, it should be understood that the embodiments may also “consist of” elements or “consist essentially of” elements. Where possible, any terms expressed in the singular form herein are meant to also include the plural form and vice versa unless explicitly stated otherwise. Also, as used herein, the term “a” and/or “an” shall mean “one or more,” even though the phrase “one or more” is also used herein. Like numbers refer to like elements throughout.

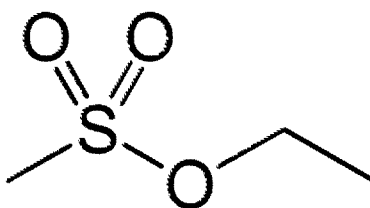
[0018] Embodiments of the present invention relate generally to new forage crops and methods of creating new crops. Chemical mutagenesis and screening for variation in plants is a promising technique for creating new forage crops with desired traits. Examples of desirable traits for forage crops include, but are not limited to, crops that do not produce cyanogenic glucosides such as dhurrin, crops that do not produce hydrogen cyanides, and crops that have a standard growth rate compared to existing commercial varieties.

[0019] In some embodiments, the crops of the present invention are annual grasses, such as members of the Poaceae plant family. The species may also be biennials or perennials depending on cultivar and species. In an exemplary embodiment, the crop is a member of the genus *Sorghum*, such as the cultivated species *S. bicolor*. *S. bicolor* can grow in arid solids and withstand prolonged droughts. It has a large root-to-leaf surface area and will roll its leaves in times of drought to lessen water loss by transpiration. *S. bicolor* is a C4 plant and hence it has improved photosynthetic efficiency and reduced water loss in hot or dry environments. Development of sorghum with altered dhurrin content or catabolism is therefore desirable as it improves a highly drought tolerant forage crop. Dhurrin-free forage crops are less likely to sicken domesticated animals when used as a feed.

[0020] In FIG. 2, a set of three hundred genotypes from a panel of sorghum conversion lines and advanced breeding lines (Casa et al., 2008) was screened to determine the extent of natural genetic variation for dhurrin content in sorghum. The initial survey utilized a spectrometric approach to estimate differences in dhurrin content among lines (Gorz et al., 1977). Genotypes representing the phenotypic extremes of predicted dhurrin content were re-analyzed by HPLC. These experiments demonstrated a 5-fold variation among lines with a few entries showing extremely high- or low-dhurrin content. None of the genotypes represented a dhurrin-free phenotype.

[0021] Researchers have attempted to improve sorghum as a forage crop through breeding programs. Unfortunately, the lack of genetic variation in dhurrin production has made it difficult to breed crop varieties that do not produce dhurrin.

[0022] Chemical mutagenesis is a process by which the genes of an organism are changed by exposure to chemical mutagens. In an embodiment, ethyl methanesulfonate can be used as a chemical mutagen to produce a population of sorghum mutants having a greater range of variation in dhurrin content than available in the natural gene pool. Ethyl methanesulfonate is a mutagenic organic compound with the formula $\text{CH}_3\text{SO}_3\text{C}_2\text{H}_5$. Ethyl methanesulfonate produces random mutations in genetic material by nucleotide substitution. In an embodiment, ethyl methanesulfonate may be applied to seeds to induce genetic mutations in the seed genomes.



Ethyl methanesulfonate

[0023] In some embodiments, chemical mutagenesis is used to produce crops with altered cyanogenic glucoside composition. In an exemplary embodiment, ethyl methanesulfonate (EMS) mutagenesis is used to produce sorghum with lowered dhurrin content. Annual grasses such as sorghums (*Sorghum* spp.) are appealing candidates for creating new forage crops. As used herein, the term “sorghum” refers to all of the *Sorghum* spp., including hybrids.

[0024] In one embodiment, a method of producing a sorghum plant with altered dhurrin content or catabolism as compared to a control sorghum plant is provided. The method comprises inducing mutagenesis by applying a chemical mutagen to a reproductive portion of a sorghum plant; producing a population of mutant sorghum plants using the treated reproductive portion; assaying the population of mutant sorghum for altered dhurrin content; and growing the mutant sorghum plant, wherein the mutant sorghum plant exhibits altered dhurrin content or catabolism as compared to a control sorghum plant.

[0025] In some embodiments, the chemical mutagen is ethyl methanesulfonate. Alkaloids such as diethyl sulfate (DES) or dimethyl sulfate may be used instead of or in addition to ethyl methanesulfonate. Other chemical mutagens may also be used.

[0026] In some embodiments, the mutated sorghum plant exhibits altered dhurrin content or catabolism in the form of decreased dhurrin content as compared to the control sorghum plant. In some embodiments, the mutated sorghum plant exhibits altered dhurrin content or catabolism in the form of substantially no dhurrin content as compared to the control sorghum plant. In an embodiment, substantially no dhurrin content means dhurrin content undetectable

by standard lab procedures. In some embodiments, the mutated sorghum plant exhibits altered dhurrin content or catabolism in the form of decreased or zero dhurrin content while retaining a standard growth rate. In one embodiment, the mutation of the sorghum plants results in at least one plant not producing dhurrin while still having a standard, as opposed to reduced, growth rate at all stages of plant development compared to existing commercial varieties. The control sorghum plant can be a wild-type plant, a commercial or hybrid variety, or any other sorghum plant suitable for the purpose of comparison. In a still further embodiment, the mutant sorghum plant produces dhurrin but lacks at least one enzyme in the catabolic stages to convert dhurrin to HCN.

[0027] Sorghum is an attractive option for a forage crop for a number of reasons, including the following: it generally requires about half the water to grow compared to corn and exhibits excellent adaptation to low-input production systems. Additionally, there are abundant genomic resources (sequence, microarrays, etc.) available for analyzing sorghum. Genotypes are adapted to growing across a wide geographical range and many pedigrees are available, allowing for cultivation of sorghum in a wide variety of environments.

[0028] As noted above, development of forage crops with altered dhurrin content or catabolism is desirable as it improves forage quality, possibly by reducing or removing the production of HCN. In many plant bioenergy crops, such as sorghum, barley (*Hordium vulgare* L.), and cassava (*Manihot esculenta* Crantz.), dhurrin is produced and causes HCN to be produced when the biomass is crushed, macerated, or otherwise disturbed. Further, dhurrin content increases during times of plant stress or nitrogen-enrichment. The availability of dhurrin-free forage biomass with low or no-dhurrin reduces threats to livestock.

[0029] Having discussed the importance of sorghum as a forage crop, the problem of dhurrin content in sorghum, and the limitations related to producing dhurrin-free varieties, an example is now provided disclosing the production of two dhurrin-free sorghum varieties. An exemplary flowchart of the method used to produce forage crops having altered dhurrin concentration is presented in FIG. 4. In this example, ethyl methanesulfonate (EMS) mutagenesis was used to produce a population of sorghum mutants having a greater range of variation in dhurrin content than available in the natural gene pool. Approximately 1.5 kg seeds of BTx623, the genotype of the sequenced genome, were treated with 45mM EMS (402) and the seeds were planted under field conditions (404). The M1 panicles were allowed to self-pollinate then hand-harvested and threshed to produce approximately 12,000 M2 families.

[0030] Next, the M2 families were screened for variation in dhurrin metabolism by planting seeds in sand benches in a greenhouse (406) and evaluating 10-12 young seedlings per family at the 2- to 3-leaf stage. A portion of the upper-leaf was sampled into 96-well plates and

frozen at -80° C overnight. In the morning, the plates were covered with Feigl-Anger paper (Feigl and Anger, 1966) and thawed at 35° C for 30 minutes. Blue spots on the Feigl-Anger paper indicated release of HCN from the leaf tissue (408). FIG. 3 depicts the results of the Feigl-Anger paper assay for mutants Tx623(EMS)2447 and Tx623(EMS)5085 as compared to the wild-type. This high-throughput assay provided a powerful screen for identification of plants compromised in dhurrin biosynthesis or catabolism.

[0031] In some embodiments, the nucleotide sequence for Tx623(EMS)2447 and Tx623(EMS)5085 or other mutants depicting impaired dhurrin concentration can be determined, the mutant sequence compared to the wild-type sequence, and the genetic mutation responsible for the decreased dhurrin concentration determined (410). In a still further embodiment of the method, this genetic mutation can be incorporated into forage crops in order to produce a mutated forage crop having altered dhurrin production (412).

[0032] A comparison of HCN release in numerous pairs of white and green siblings from M2 families segregating for albinism showed that even albino plants produce large-quantities of HCN. This indicated that photosynthesis was not required for dhurrin accumulation in young seedling tissues. The dhurrin produced in albino tissues must be synthesized from precursors stored and released from the endosperm reserves. Based on these results, mutants identified in a screen for HCN release may not only indicate lesions in dhurrin metabolism but also genes involved in precursor biosynthesis and transport.

[0033] A forward genetic screen of 5,000 M2 families identified several mutants impaired in HCN production. HPLC analysis was used to determine if these mutants were capable of producing dhurrin. Plants were grown in a greenhouse. The youngest fully expanded leaf from seedlings and adult plants was sampled and the fresh weight recorded. The leaf samples were then immersed in 50% methanol maintained at 75° C for 15 minutes to inactivate the catabolic enzymes. The samples were ground and suspended in 500 µl of 50% methanol. A Shim-pack XR-ODS column (3.0 x 75 mm, 2.2 mm) (Shimadzu, Kyoto, Japan) was used to analyze the samples as previously described (De Nicola et al., 2011). The results from these studies indicated that many mutants that could not produce HCN were able to produce dhurrin. These mutants represent lesions in genes associated with dhurrin catabolism.

[0034] However, as shown in FIG. 3, mutant plants from Tx623(EMS)2447 and Tx623(EMS)5085 did not produce dhurrin (Table 1). Note also that the wild type genotype, when used as a comparison, produced 24.1 µmol/g FW.

Table 1. HPLC analysis of the chemical composition of sorghum mutants displaying disruption in dhurrin biosynthesis.

Mutant Family	Genotype ¹	Dhurrin ($\mu\text{mol} / \text{g}^{-1} \text{FW}$) ²
Tx623(EMS)2447	WT	24.1
	HCN-	0
Tx623(EMS)5085	WT	30.4
	HCN-	0
BTx623	WT - check	28.0

¹ WT = wild-type segregate; HCN- = mutant segregate

² FW = leaf fresh-weight

[0035] The mutant plants grew normally and showed no differences in relative greenness at 53 days after planting (Table 2).

Table 2. Variation in relative leaf greenness of wild type and dhurrin mutant seedling plants at 53 days after planting measured using a CCM-200. Plants were grown in field trials in West Lafayette, IN 2012.

Mutant Family	Genotype ¹	Relative Greenness ²
Tx623(EMS)2447	HCN-	48.3
Tx623(EMS)5085	HCN-	48.9
BTx623	WT - check	44.8
Significance		NS

¹ WT = wild-type segregate; HCN- = mutant segregate

² NS = No significant difference among genotypes

[0036] Analyses of plant growth at 91 days after planting showed no significant differences in plant dry weight (Table 3).

Table 3. Variation in plant dry weight of wild type and dhurrin mutant seedling plants selected from mutant families Tx623(EMS)2447 and Tx623(EMS)5085 at 91 days after planting. Plants were grown in field trials in West Lafayette, IN 2012.

Mutant Family	Genotype ¹	Dry Weight ² (g plant ⁻¹)
Tx623(EMS)2447	HCN+	136
Tx623(EMS)2447	HCN-	143
Tx623(EMS)5085	HCN+	170
Tx623(EMS)5085	HCN-	129
Significance		NS

¹ WT = wild-type segregate; HCN- = mutant segregate

² NS = No significant difference among genotypes

[0037] Analysis of genetic inheritance of these mutations showed that the mutations were recessive (Table 4). Analysis of segregating families derived from Tx623(EMS)2447 indicated segregation ratios consistent with the effects of a single major recessive gene.

Table 4. Genetic inheritance of mutations that disrupt dhurrin biosynthesis.

Mutant Family	Inheritance	Genetic Segregation ¹		Expected Segregation	Significance
		WT	HCN-		
Tx623(EMS)2447	Recessive	34	14	3:1	Not Significant
Tx623(EMS)5085	Recessive	NA	NA	NA	NA

¹ WT = wild-type segregate; HCN- = mutant segregate; NA = Not available

[0038] Whole genome sequencing of Tx623(EMS)2447 and Tx623(EMS)5085 genotypes showed that both mutants harbored a C493Y mutation in the CYP79A1 gene that disrupts dhurrin biosynthesis. The wild type (SEQ ID NO: 1) and mutant (SEQ ID NO: 2) amino acid sequences are disclosed in FIG. 5. The cysteine to tyrosine mutation at position 493 in CYP79A1 disrupts dhurrin biosynthesis.

[0039] In another embodiment, the present invention comprises a method of producing a sorghum plant having the genetic mutation or mutations present in Tx623(EMS)2447 and/or Tx623(EMS)5085 such that the sorghum plant does not accumulate dhurrin or release HCN. In an embodiment, the method comprises inducing mutagenesis by applying a ethyl methanesulfonate to a seed of a sorghum plant; producing a population of mutant sorghum plants using the treated seeds; assaying the population of mutant sorghum for mutant sorghum plants having the mutation present in Tx623(EMS)2447 or Tx623(EMS)5085; and growing the mutant sorghum plant, wherein the mutant sorghum plant exhibits substantially zero dhurrin content as compared to a control sorghum plant. In some embodiments, the genetic mutation is a genetic mutation that is highly homologous to the genetic mutation in Tx623(EMS)2447 or Tx623(EMS)5085. The homology may be as high as, for example, 60, 65, 70, 75, 80, 85, 90, 95, or 100% at the nucleotide sequence level. Other methods of introducing the C493Y mutation in CYP79A1 into plants or plant cells are possible. For example, a recombinogenic oligonucleotide can be introduced into a plant cell using any method commonly used in the art, including but not limited to, microcarriers (biolistic delivery), microfibers, electroporation, and microinjection.

[0040] In some embodiments, the Tx623(EMS)2447 or Tx623(EMS)5085 sorghum plant exhibits altered dhurrin content or catabolism in the form of decreased dhurrin content as compared to the control sorghum plant. In some embodiments, the Tx623(EMS)2447 or Tx623(EMS)5085 sorghum plant exhibits altered dhurrin content or catabolism in the form of

zero dhurrin content as compared to the control sorghum plant. In some embodiments, the Tx623(EMS)2447 or Tx623(EMS)5085 sorghum plant exhibits altered dhurrin content or catabolism in the form of decreased (e.g., zero) dhurrin content but retaining a standard growth rate as compared to the control sorghum plant. The control sorghum plant can be a wild-type plant, a commercial or hybrid crop variety, or any other sorghum plant suitable for the purpose of comparison.

[0041] The Tx623(EMS)2447 and Tx623(EMS)5085 mutants described in this disclosure were shown to be dhurrin-free. Whole genome sequencing of the Tx623(EMS)2447 and Tx623(EMS)5085 genotypes showed that both mutants harbored a C493Y mutation in the CYP79A1 gene that disrupts dhurrin biosynthesis (Figure 5). These mutants do not produce measurable dhurrin and do not exhibit a slow-growth phenotype.

[0042] Although this description mainly refers to using embodiments of the invention in conjunction with the Tx623(EMS)2447 and Tx623(EMS)5085 genotypes, it should be appreciated that these embodiments may be used to induce other mutations in sorghum for modulating or altering dhurrin content or catabolism.

[0043] Given the normal growth pattern of these dhurrin-free mutants, the dhurrin-free mutants identified in this disclosure may provide an alternative genetic resource for modifying dhurrin production in sorghum. On a national and global scale, development of dhurrin-free sorghum grain, forage, and biomass cultivars has the potential to replace corn and other forage crops that have lower water-use efficiency characteristics resulting in reduced water requirements for irrigation.

[0044] Specific embodiments of the invention are described herein. Many modifications and other embodiments of the invention set forth herein will come to mind to one skilled in the art to which the invention pertains having the benefit of the teachings presented in the foregoing descriptions and the associated drawings. Therefore, it is to be understood that the invention is not to be limited to the specific embodiments disclosed and that modifications and other embodiments and combinations of embodiments are intended to be included within the scope of the appended claims. Although specific terms are employed herein, they are used in a generic and descriptive sense only and not for purposes of limitation.

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WHAT IS CLAIMED IS:

1. A mutant sorghum plant comprising a mutation in a CYP79A1 gene, wherein the mutation disrupts dhurrin biosynthesis.
2. The mutant sorghum plant of claim 1, wherein the mutation is a C493Y mutation in the CYP79A1 gene.
3. The mutant sorghum plant of claim 1, wherein the mutant sorghum plant comprises a gene encoding an amino acid sequence comprising SEQ ID NO: 2.
4. The mutant sorghum plant of claim 1, claim 2, or claim 3, wherein the disrupted dhurrin biosynthesis results in a reduced dhurrin concentration or catabolism.
5. The mutant sorghum plant of claim 4, wherein the reduced dhurrin concentration is a substantially zero dhurrin concentration.
6. The mutant sorghum plant of claim 1, claim 2, or claim 3, wherein the altered dhurrin catabolism is an inability to catabolize dhurrin to HCN.
7. The mutant sorghum plant of claim 1, claim 2, or claim 3, wherein the mutant sorghum exhibits no significant difference in growth rate compared to a control sorghum.
8. A method of producing a sorghum plant with altered dhurrin content or catabolism as compared to a control sorghum plant, the method comprising:
 - inducing mutagenesis by applying a chemical mutagen to a reproductive portion of a sorghum plant;
 - producing a population of mutant sorghum plants using the treated reproductive portion;
 - assaying the population of mutant sorghum for altered dhurrin content;
 - and

growing the mutant sorghum plant identified in the assay, wherein the mutant sorghum plant exhibits altered dhurrin content or catabolism as compared to a control sorghum plant.

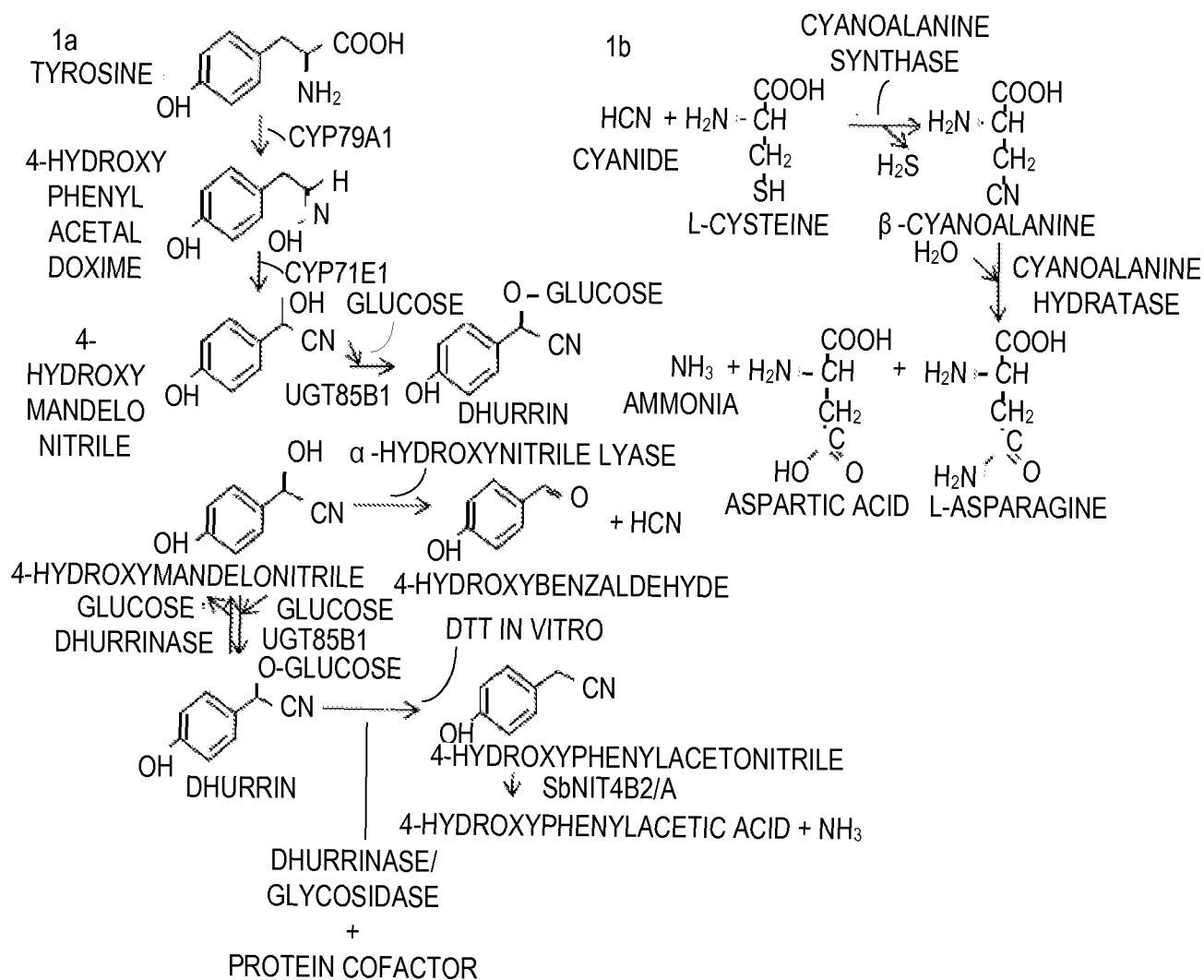
9. The method of claim 8, wherein the mutant sorghum plant identified in the assay comprises a C493Y mutation in a CYP79A1 gene.
10. The method of claim 8, wherein the mutant sorghum plant comprises a gene encoding an amino acid sequence comprising SEQ ID NO: 2.
11. The method of claim 8, claim 9, or claim 10, wherein the mutant sorghum plant exhibits decreased dhurrin content as compared to the control sorghum plant.
12. The method of claim 8, claim 9, or claim 10, wherein the mutant sorghum plant exhibits substantially zero dhurrin content.
13. The method of claim 8, claim 9, or claim 10, wherein the mutant sorghum plant exhibits an inability to catabolize dhurrin as compared to the control sorghum plant.
14. The method of claim 8, claim 9, or claim 10, wherein the chemical mutagen is ethyl methanesulfonate.
15. The method of claim 8, claim 9, or claim 10, wherein the reproductive portion is selected from the group consisting of a seed, a rhizome, a cutting, and a tissue cloning sample.
16. The method of claim 8, claim 9, or claim 10, wherein the mutant sorghum plant exhibits no significant difference in growth rate as compared to the control sorghum plant.
17. A method of producing a sorghum plant cell with altered dhurrin content or catabolism as compared to a control sorghum plant, the method comprising:

introducing into a plant cell a recombinagenic oligonucleotide with a targeted mutation in a CYP79A1 gene to produce plant cells having a C493Y mutation; and

identifying the plant cell having a C493Y mutation in the CYP79A1 gene, wherein the plant cell exhibits altered dhurrin content or catabolism as compared to a control sorghum plant

18. The method of claim 17, wherein the sorghum plant cell exhibits no significant difference in growth rate as compared to the control sorghum plant.
19. The method according to claim 17, wherein the recombinagenic oligonucleotide is introduced by electroporation, biolistic transformation or polyethylene glycol precipitation.
20. The method of claim 17, wherein the plant cell expresses an amino acid sequence comprising SEQ ID NO: 2.

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**FIG. 1**

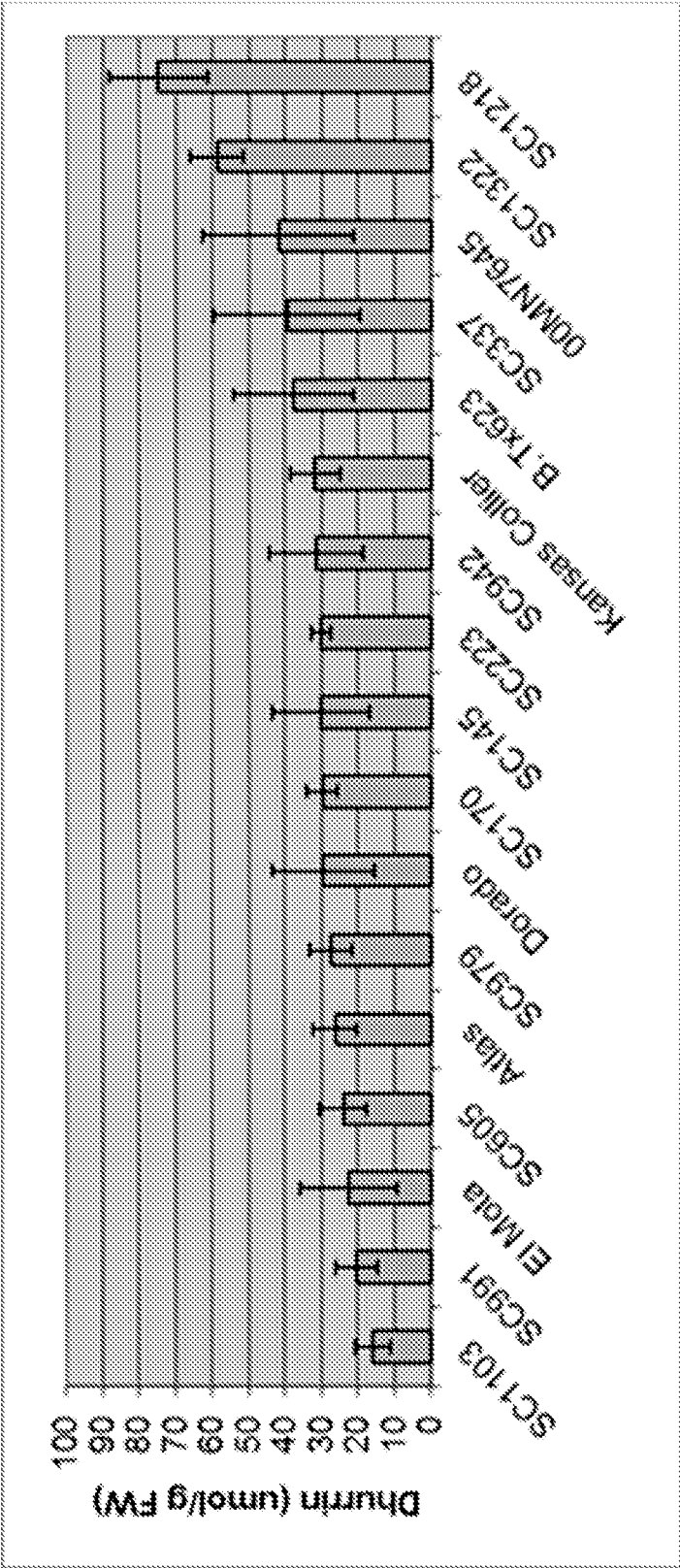


FIG. 2

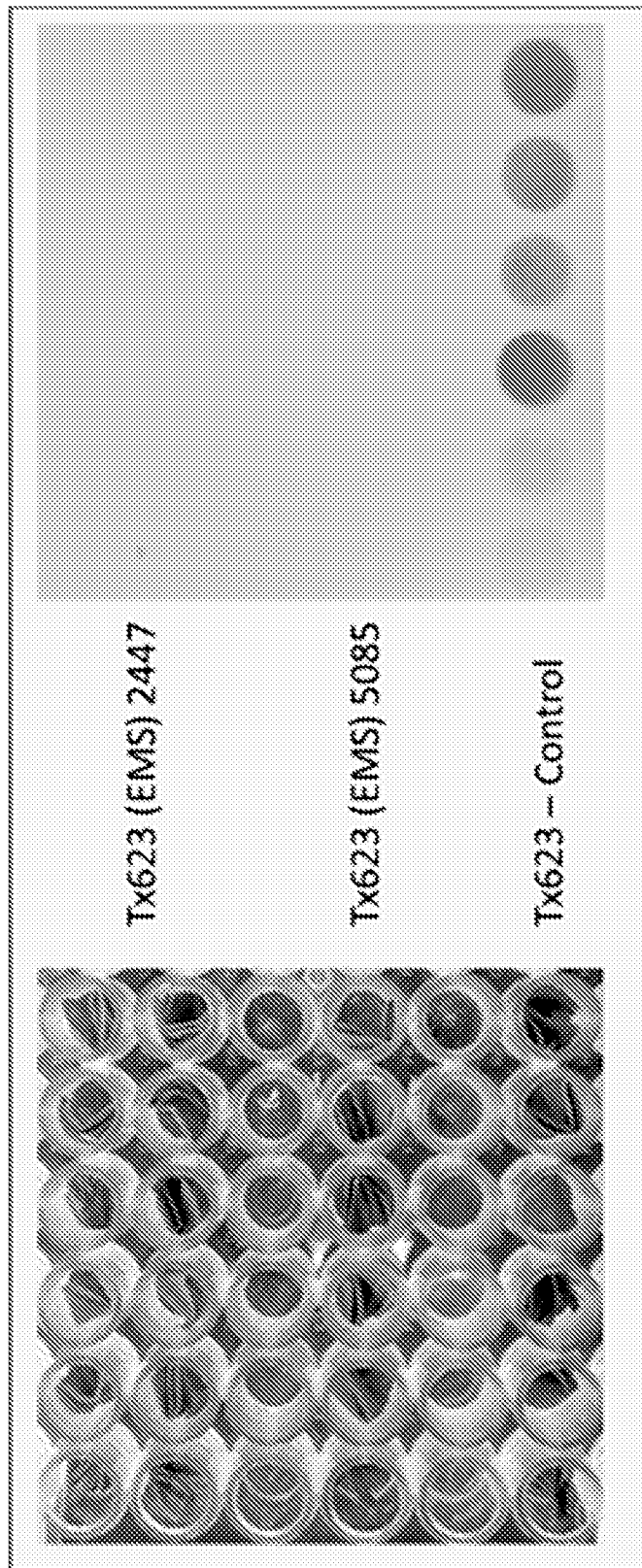
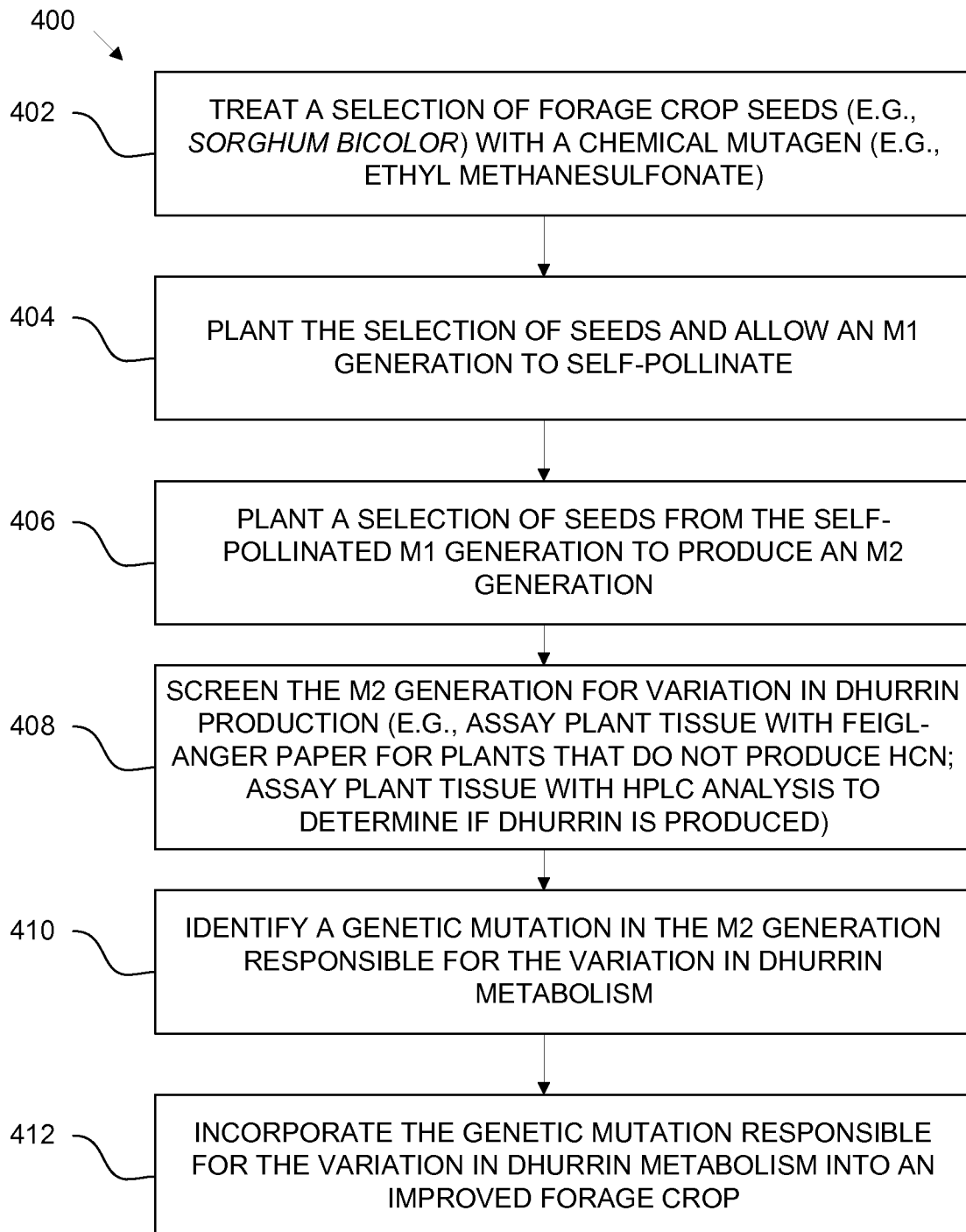


FIG. 3

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**FIG. 4**

SEQ ID NO: 1

1	matmeveaaa	atvlaaplls	ssailklillf	vvtlsylara	lrrprksttk	cssttcaspp
61	agvgnpplpp	gvpwpvvgn	lpemllnkpa	frwihqmmre	mgtdiacvkl	ggvhvvsitc
121	peiarevlrk	qdanfisrpl	tfasetfsgg	yrnavlspyg	dqwkkmrrvl	tseiicpsrh
181	awlhdkrtde	adnltryvyn	latkaatgdv	avdvrhvarh	ycgnvirrlm	fnrryfgepq
241	adggpgpmev	lhmdavftsl	gllayafcvsd	ylpwlrgldl	dghekivkea	nvavnrldht
301	viddrwrqwk	sgerqemedf	ldvlitlkda	qgnplltiee	vkaqsqditf	aavdnpsnav
361	ewalaemvnn	pevmakamee	ldrvvgrerl	vqedipkln	yvkacireaf	rlhvpapfnv
421	phvaladtti	agyrvpkgsh	vilsrtglgr	nprvwdeplr	fypdrhlata	asdvaltend
481	lrfisfstgr	rgciaaslgt	amsvmlfgrl	lqgftwskpa	gveavdlse	ksdtfmatpl
541	vlhaeprlpa	hlypsisi				

SEQ ID NO: 2

1	matmeveaaa	atvlaaplls	ssailklillf	vvtlsylara	lrrprksttk	cssttcaspp
61	agvgnpplpp	gvpwpvvgn	lpemllnkpa	frwihqmmre	mgtdiacvkl	ggvhvvsitc
121	peiarevlrk	qdanfisrpl	tfasetfsgg	yrnavlspyg	dqwkkmrrvl	tseiicpsrh
181	awlhdkrtde	adnltryvyn	latkaatgdv	avdvrhvarh	ycgnvirrlm	fnrryfgepq
241	adggpgpmev	lhmdavftsl	gllayafcvsd	ylpwlrgldl	dghekivkea	nvavnrldht
301	viddrwrqwk	sgerqemedf	ldvlitlkda	qgnplltiee	vkaqsqditf	aavdnpsnav
361	ewalaemvnn	pevmakamee	ldrvvgrerl	vqedipkln	yvkacireaf	rlhvpapfnv
421	phvaladtti	agyrvpkgsh	vilsrtglgr	nprvwdeplr	fypdrhlata	asdvaltend
481	lrfisfstgr	rgyiaaslgt	amsvmlfgrl	lqgftwskpa	gveavdlse	ksdtfmatpl
541	vlhaeprlpa	hlypsisi				

FIG. 5

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US2013/055256**A. CLASSIFICATION OF SUBJECT MATTER****A01H 5/00(2006.01)i, C12N 15/29(2006.01)i, C12N 15/82(2006.01)i**

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

~~A01H~~ 5/00; C12N 15/29; C12N 15/82

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Korean utility models and applications for utility models

Japanese utility models and applications for utility models

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

eKOMPASS(KIPO internal) & Keywords: mutant, sorghum, CYP79A1 gene, dhurrin biosynthesis, chemical mutagen

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	BLOMSTEDT, et al., `A combined biochemical screen and TILLING approach identifies mutations in Sorghum bicolor L. Moench resulting in acyanogenic forage production` Plant Biotechnology Journal, Vol. 10, No. 1, pp. 54-66 (31 August 2011) See the whole document, especially page 56.	1,4-8,11-16
A		2-3,9-10,17-20
X	BUSK et al., `Dhurrin synthesis in sorghum is regulated at the transcriptional level and induced by nitrogen fertilization in older plants` Plant Physiology, Vol. 129, No. 3, pp. 1222-1231 (31 July 2002) See the whole document, especially page 1129.	1,4,7
A		2-3,5-6,8-20
A	THORSOE et al., `Determination of catalytic key amino acids and UDP sugar donor specificity of the cyanohydrin glycosyltransferase UGT85B1 from Sorghum bicolor. Molecular modeling substantiated by site-specific mutagenesis and biochemical analyses` Plant Physiology, Vol. 139, No. 2, pp. 664-673 (16 September 2005) See the whole document.	1-20

☒ Further documents are listed in the continuation of Box C.☒ See patent family annex.

* Special categories of cited documents:

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"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

22 November 2013 (22.11.2013)

Date of mailing of the international search report

25 November 2013 (25.11.2013)

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/US2013/055256

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 1510586 A1 (POALIS A/S) 2 March 2005 See abstract and paragraph [0127].	1-20
PX	WO 2012-126059 A1 (MONASH UNIVERSITY et al.) 27 September 2012 See abstract and claims 1-2, 7.	1, 4-8, 11-16
PA		2-3, 9-10, 17-20

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/US2013/055256Patent document
cited in search reportPublication
datePatent family
member(s)Publication
date

EP 1510586 A1

02/03/2005

None

WO 2012-126059 A1

27/09/2012

None