

**(12) STANDARD PATENT**  
**(19) AUSTRALIAN PATENT OFFICE**

(11) Application No. **AU 2018336724 B2**

(54) Title  
**Automatic pneumatic fastener driving tool adapter**

(51) International Patent Classification(s)  
**B25C 1/04** (2006.01)                      **F15B 15/20** (2006.01)  
**F15B 11/15** (2006.01)                      **F16K 11/16** (2006.01)  
**F15B 13/042** (2006.01)

(21) Application No: **2018336724**                      (22) Date of Filing: **2018.09.18**

(87) WIPO No: **WO19/060285**

(30) Priority Data

(31) Number	(32) Date	(33) Country
<b>15/709,563</b>	<b>2017.09.20</b>	<b>US</b>

(43) Publication Date: **2019.03.28**

(44) Accepted Journal Date: **2021.12.16**

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(56) Related Art  
**US 2802451 A**  
**US 4846045 A**  
**US 3895562 A**  
**US 2012/0223120 A1**



(51) International Patent Classification:

*B25C 1/04* (2006.01)      *F15B 13/042* (2006.01)  
*F15B 15/20* (2006.01)      *F16K 11/16* (2006.01)  
*F15B 11/15* (2006.01)

(21) International Application Number:

PCT/US2018/051471

(22) International Filing Date:

18 September 2018 (18.09.2018)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

15/709,563      20 September 2017 (20.09.2017) US

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(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM,

AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DJ, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JO, JP, KE, KG, KH, KN, KP, KR, KW, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available):

ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

- as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))
- as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii))
- of inventorship (Rule 4.17(iv))

(54) Title: AUTOMATIC PNEUMATIC FASTENER DRIVING TOOL ADAPTER

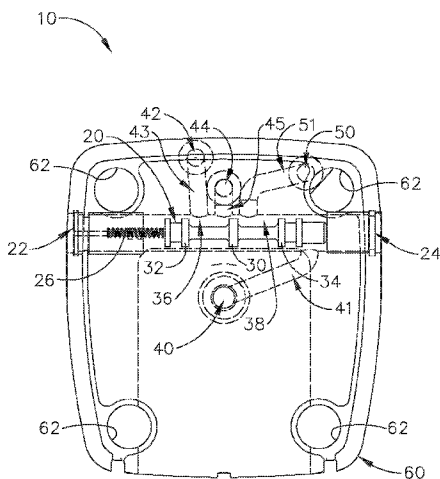


FIG. 4

(57) Abstract: An adapter converts a fastener driving tool into an automatic (multiple shots per second) pneumatic fastener driving tool. The adapter is mounted to the top of the frame body of a pneumatic fastener driving tool, in which the adapter has a control valve that automatically moves to direct pressurized air to different passageways in the tool body in a repetitive cyclic manner. The speed of actuation can be adjusted by the user.



**Published:**

— *with international search report (Art. 21(3))*

# **AUTOMATIC PNEUMATIC FASTENER DRIVING TOOL ADAPTER**

## **CROSS-REFERENCE TO RELATED APPLICATIONS**

[0001] The present application claims priority to patent application Serial No. 15/709,563, titled "AUTOMATIC PNEUMATIC FASTENER DRIVING TOOL ADAPTER," filed on September 20, 2017.

## **TECHNICAL FIELD**

[0002] The technology disclosed herein relates generally to pneumatic fastener driving tools and is particularly directed to an adapter that converts a fastener driving tool into an automatic (multiple shots per second) pneumatic fastener driving tool. Embodiments are specifically disclosed as an adapter that is mounted to the frame body of a pneumatic fastener driving tool, in which the adapter has a control valve that automatically moves to direct pressurized air to different passageways in the tool body in a repetitive cyclic manner. The speed of actuation can be adjusted by the user.

## **STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH OR DEVELOPMENT**

[0003] None.

## **BACKGROUND**

[0004] Certain pneumatically-operated staplers are used for heavy duty fastener application, such as sheathing, furniture framing, roof decking, subflooring, pallets, and the like. An example of such a heavy-duty wire stapler is a Senco Model No. SHS51XP-N, which can drive staples that are at least 50 mm in length. This tool is a single-shot device.

**SUMMARY**

[0005] It is an advantage to provide an adapter that is mounted on a fastener driving tool that allows that tool to operate faster, and in a cyclic manner, by providing a control valve that moves in a repetitive cycle to direct pressurized gas, such as compressed air, into appropriate passageways in the tool body.

[0006] It is an advantage to provide an adapter that is mounted on a fastener driving tool that allows that tool to operate faster, and in an automatic firing cycle, by providing a control valve that moves in a repetitive cycle to direct pressurized gas (such as compressed air) into appropriate passageways in the tool body in which the firing rate of the tool can be 10 adjusted by a user.

[0007] Additional advantages and other novel features will be set forth in part in the description that follows and in part will become apparent to those skilled in the art upon examination of the following or may be learned with the practice of the technology disclosed herein.

[0007a] An aspect of the present invention provides an adapter for use with a pneumatically-operated fastener driving tool, said adapter comprising: (a) a housing having a plurality of passageways to allow gas flows to pass therethrough, including a speed control passageway, a trigger control passageway, a firing valve control passageway, and a gas pressure source passageway; (b) a control valve that is movable within a sleeve in said housing, said sleeve including a left gas passageway and a right gas passageway, wherein said left gas passageway and said right gas passageway are fluidically separated by a center land of the control valve; (c) at least two of said plurality of passageways being in fluidic communication with said control valve at all times, and each of said plurality of passageways extending to predetermined positions along a mating surface of said housing; (d) a spring that is positioned within the sleeve, proximal to a first end of the control valve; wherein in a first operating state, said control valve occupies a first position within said sleeve which allows gas to flow between said trigger control passageway and said firing valve control passageway, by way of said left gas passageway, in a second operating state, gas flow in said speed control passageway forces said control valve toward a second position within said sleeve, in a third operating state, said gas flow in said speed control passageway has forced said control valve to move to said second position within said sleeve which compresses said spring, which then allows gas to flow between said gas pressure source passageway and said firing valve control passageway, by way

of the right gas passageway, in a fourth operating state, the spring forces said control valve to move back toward said first position within said sleeve, and said speed control passageway, said trigger control passageway, said firing valve control passageway, and said gas pressure source passageway are the only passageways that are in fluidic communication with said sleeve.

**[0007b]** Another aspect of the present invention provides a method for using an adapter with a pneumatically-operated fastener driving tool, said method comprising: (a) providing a housing having a plurality of passageways to allow gas flows to pass therethrough, including a speed control passageway, a trigger control passageway, a firing valve control passageway, and a gas pressure source passageway; (b) providing a control valve that is movable within a sleeve in said housing, said sleeve including a left gas passageway and a right gas passageway, wherein said left gas passageway and said right gas passageway are fluidically separated by a center land of the control valve; (c) providing a spring that is positioned within the sleeve, proximal to a first end of the control valve; (d) wherein, (i) at least two of said plurality of passageways are in fluidic communication with said control valve at all times, and (ii) said speed control passageway, said trigger control passageway, said firing valve control passageway, and said gas pressure source passageway are the only passageways that are in fluidic communication with said sleeve; (e) operating said control valve through a cycle of operating states: (i) in a first operating state, placing said control valve at a first position within said sleeve which allows gas to flow between said trigger control passageway and said firing valve control passageway, by way of said left gas passageway; (ii) in a second operating state, allowing gas flow in said speed control passageway, which forces said control valve toward a second position within said sleeve; (iii) in a third operating state, forcing said control valve to move to said second position within said sleeve which compresses said spring, by use of said gas flow in said speed control passageway, and then allowing gas to flow between said gas pressure source passageway and said firing valve control passageway, by way of said right gas passageway; and (iv) in a fourth operating state, forcing said control valve to move back toward said first position within said sleeve, by use of said spring.

**[0007c]** A further aspect of the present invention provides a combination adapter and pneumatically-operated fastener driving tool: a pneumatically-operated fastener driving tool comprising: a user-actuated trigger; a firing valve that, when actuated, drives a fastener from said tool and into a workpiece; a second trigger control passageway, a second firing valve control passageway, a second speed control passageway, and a second gas pressure source

passageway; said second gas pressure source passageway being used to contain pressurized gas that is sourced within said fastener driving tool; said second speed control passageway being used to contain a speed control gas flow that changes state when said firing valve is actuated; said second trigger control passageway being used to contain a trigger gas flow signal that changes state when said trigger of said tool is actuated by a user; and said second firing valve control passageway being used to contain a firing gas flow signal that changes state when said firing valve is to be actuated; an adapter comprising: a housing having a plurality of passageways to allow gas flows to pass therethrough, including a first speed control passageway, a first trigger control passageway, a first firing valve control passageway, and a first gas pressure source passageway; a movable control valve that is movable within an opening in said housing; and at least two of said plurality of passageways being in communication with said control valve, and extending to predetermined positions along a mating surface of said housing, wherein said first speed control passageway, said first trigger control passageway, said first firing valve control passageway, and said first gas pressure source passageway are the only passageways that are in fluidic communication with said opening; said mating surface of said housing being mounted adjacent to said pneumatically-operated fastener driving tool, such that said second trigger control passageway mates to said predetermined position of said first trigger control passageway along said mating surface of said adapter; said second firing valve control passageway mates to said predetermined position of said first firing valve control passageway along said mating surface of said adapter; said second speed control passageway mates to said predetermined position of said first speed control passageway along said mating surface of said adapter; and said second gas pressure source passageway mates to said predetermined position of said first gas pressure source passageway along said mating surface of said adapter; wherein in an initial operating state in which said trigger is not actuated, said control valve occupies a first position which allows gas to flow between said first trigger control passageway and said first firing valve control passageway, in a second operating state in which said trigger is actuated by a user, said control valve allows gas to flow in said speed control passageway; in a third operating state in which said trigger remains actuated, said gas flow in said speed control passageway moves said control valve to a second position which prevents gas from flowing between said first trigger control passageway and said first firing valve control passageway, but allows gas to flow between a pressurized gas source and said first firing valve control passageway; and in a fourth operating state in which said trigger remains actuated, a spring forces said control valve to

move back to said first position, which again allows gas to flow between said first trigger control passageway and said first firing valve control passageway.

**[0008]** There is described herein an adapter for use with a pneumatically-operated fastener driving tool is provided, which comprises: (a) a housing having a plurality of passageways to allow gas (such as air) to flow therethrough, including a speed control passageway, a first trigger control passageway, and a first firing valve control passageway; (b) a movable control valve that is movable within an opening in the housing; (c) at least two of the plurality of passageways being in fluidic communication with the control valve, and extending to predetermined positions along a mating surface of the housing; (d) in an initial operating state, the control valve occupies a first position which allows gas (such as air) to flow between the first trigger control passageway and the first firing valve control passageway, but prevents gas (such as air) from flowing in the speed control passageway; (e) in a second operating state, the control valve allows gas (such as air) to flow in the speed control passageway, while gas (such as air) does not flow between the first trigger control passageway and the first firing valve control passageway; (f) in a third operating state, the gas (or air) flow in the speed control passageway moves the control valve to a second position which prevents gas (such as air) from flowing between the first trigger control passageway and the first firing valve control passageway, but allows gas (such as air) to flow between a pressurized gas (or air) source and the first firing valve control passageway; and (g) in a fourth operating state, a spring forces the control valve to move back to the first position, which again allows gas (such as air) to flow between the first trigger control passageway and the first firing valve control passageway.

**[0009]** There is further described herein a combination adapter and pneumatically operated fastener driving tool is provided, which comprises: (a) a pneumatically-operated fastener driving tool comprising: a user-actuated trigger; a firing valve that, when actuated, drives a fastener from the tool and into a workpiece; a second trigger control passageway, and a second firing valve control passageway; the second trigger control passageway being used to contain a trigger gas (or air) flow signal that changes state when the trigger of the tool is actuated by a user; and the second firing valve control passageway being used to contain a firing gas (or air) flow signal that changes state when the firing valve is to be actuated; (b) an adapter comprising: a housing having a plurality of passageways to allow gas (or air) flows to pass therethrough, including a speed control passageway, a first trigger control passageway, and a first firing valve control passageway; a movable control valve that is movable within an

opening in the housing; and at least two of the plurality of passageways being in communication with the control valve, and extending to predetermined positions along a mating surface of the housing; (c) the mating surface of the housing is mounted adjacent to the pneumatically-operated fastener driving tool, such that the second trigger control passageway mates to the predetermined position of the first trigger control passageway along the mating surface of the adapter; and the second firing valve control passageway mates to the predetermined position of the first firing valve control passageway along the mating surface of the adapter; (d) in an initial operating state in which the trigger is not actuated, the control valve occupies a first position which allows gas (such as air) to flow between the first trigger control passageway and the first firing valve control passageway, but prevents gas (such as air) from flowing in the speed control passageway; (e) in a second operating state in which the trigger is actuated by a user, the control valve allows gas (such as air) to flow in the speed control passageway, while gas (such as air) does not flow between the first trigger control passageway and the first firing valve control passageway; (f) in a third operating state in which the trigger remains actuated, the gas (or air) flow in the speed control passageway moves the control valve to a second position which prevents gas (such as air) from flowing between the first trigger control passageway and the first firing valve control passageway, but allows gas (such as air) to flow between a pressurized gas (or air) source and the first firing valve control passageway; and (g) in a fourth operating state in which the trigger remains actuated, a spring forces the control valve to move back to the first position, which again allows gas (such as air) to flow between the first trigger control passageway and the first firing valve control passageway.

**[0010]** Still other advantages will become apparent to those skilled in this art from the following description and drawings wherein there is described and shown a preferred embodiment in one of the best modes contemplated for carrying out the technology. As will be realized, the technology disclosed herein is capable of other different embodiments, and its several details are capable of modification in various, obvious aspects all without departing from its principles. Accordingly, the drawings and descriptions will be regarded as illustrative in nature and not as restrictive.

**BRIEF DESCRIPTION OF THE DRAWINGS**

[0011] The accompanying drawings incorporated in and forming a part of the specification illustrate several aspects of the technology disclosed herein, and together with the description and claims serve to explain the principles of the technology. In the drawings:

5 [0012] FIG. 1 is a perspective view of a top (rear) portion of a pneumatic fastener driving tool with an adapter mounted thereto, as constructed according to the principles of the technology disclosed herein.

[0013] FIG. 2 is a perspective view in partial cutaway of the adapter of FIG. 1, showing details of a control valve contained therewithin.

.0 [0014] FIG. 3 is a schematic view of the adapter of FIG. 1, showing several different states of operation that make this adapter function as an automatic tool.

[0015] FIG. 4 is a top view of the adapter of FIG. 1, showing details of the control valve and the air passageways.

5 [0016] FIG. 5 is a top view of the adapter of FIG. 1, showing a first, initial operating state before the tool's trigger is actuated.

[0017] FIG. 6 is a top view of the adapter of FIG. 1, showing a second operating state after the tool's trigger has been actuated, and the firing valve opens to drive a fastener.

[0018] FIG. 7 is a top view of the adapter of FIG. 1, showing a third operating state after the tool's firing valve has operated, the spring has been compressed, and the firing valve will close.

[0019] FIG. 8 is a top view of the adapter of FIG. 1, showing a fourth operating state after the spring has pushed the control valve back to its nominal state; the control valve will again function to fire a fastener if the trigger remains actuated.

[0020] FIG. 9 is a side, elevational view of the adapter of FIG. 1.

#### DETAILED DESCRIPTION

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[0021] Reference will now be made in detail to the present preferred embodiment, an example of which is illustrated in the accompanying drawings, wherein like numerals indicate the same elements throughout the views.

[0022] It is to be understood that the technology disclosed herein is not limited in its application to the details of construction and the arrangement of components set forth in the following description or illustrated in the drawings. The technology disclosed herein is capable of other embodiments and of being practiced or of being carried out in various ways. Also, it is to be understood that the phraseology and terminology used herein is for the purpose of description and should not be regarded as limiting. The use of "including," "comprising," or "having" and variations thereof herein is meant to encompass the items listed thereafter and equivalents thereof as well as additional items. Unless limited otherwise, the terms "connected," "coupled," and "mounted," and variations thereof herein are used broadly and encompass direct and indirect connections, couplings, and mountings. In addition, the terms "connected" and "coupled" and variations thereof are not restricted to physical or mechanical connections or couplings.

[0023] The terms "first" and "second" preceding an element name, e.g., first inlet, second inlet, etc., are used for identification purposes to distinguish between similar or related elements, results or concepts, and are not intended to necessarily imply order, nor are the terms "first" and "second" intended to preclude the inclusion of additional similar or related elements, results or concepts, unless otherwise indicated.

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[0024] Referring now to FIG. 1, an adapter, generally designated by the reference numeral 10, is mounted to the top (or rear) of a conventional fastener driving tool 5. The adapter 10 includes a control valve 20, which converts the “single shot” fastener driving tool 5 into a “multiple shot” automatic fastener driving tool. To achieve this conversion, the end cap portion (not shown) of the conventional fastener driving tool 5 is removed, and the adapter 10 replaces that end cap portion.

[0025] There are air passageways in the conventional fastener driving tool 5 that match up to air passageways in the adapter, which will be illustrated in other views, and discussed below. In this illustrated embodiment, the conventional fastener driving tool 5 is a Senco Model No. SHS51XP-N heavy-duty wire stapler. Of course, other models of single-shot fastener driving tools could also be used with this inventive adapter.

[0026] Referring now to FIG. 2, a partial cutaway of the adapter 10 is illustrated, showing details of the control valve 20. A pair of “distance bushings,” and a compression spring are also illustrated in FIG. 2, as discussed below in greater detail.

[0027] Referring now to FIG. 3, several views are provided showing the various stages of operation of the control valve 20 within the adapter 10. As the control valve moves to different positions within its cylindrical sleeve, different air flow patterns are enabled which allow the overall tool (i.e., the combination of the conventional tool 5 and the adapter 10) to operate in an automatic fire mode. Each of these states is illustrated in greater detail in FIGS. 4-7, which will now be described, before coming back to this FIG. 3.

[0028] Referring now to FIG. 4, various portions of the control valve 20 are seen, including a center land 30, a left land 32, and a right land 34. Within the sleeve’s cylindrical volume is a left air passageway 36 and a right air passageway 38. Adjacent to the control valve is a compression spring 26, and a pair of distance bushings 22 and 24. It should be noted that the cross-sectional shape of the control valve 20 (and its corresponding sleeve) does not necessarily have to be circular; however, that shape is a standard design in the technical field of fluidics for such valves and their internal openings (or sleeves).

[0029] A speed control air passageway (into the tool body) is indicated at reference numeral 40; a trigger air passageway (into the tool body) is indicated at reference numeral 42, and a firing valve air relief passageway (into the tool body) is indicated at reference numeral 44. A constant source of air pressure is available (from the tool body) at the reference

numeral 50. Air passageways within the adapter itself exist at 41, 43, 45, and 51, in which 41 is a “speed control” air passageway, 43 is a “trigger air” passageway, 45 is a “firing valve air relief passageway,” and 51 is a passageway for the constant air supply. These passageways 41, 43, 45, and 51 are sized and shaped to line up to the existing air passageways in the body  
5 of the conventional pneumatic tool 5, at the physical interface between the tool 5 and the adapter 10.

**[0030]** It will be understood that the phrase “air passageway” is not literally limited to transporting atmospheric “air.” Any appropriate gas can be used in such tools, including carbon dioxide or nitrogen, for example. In this description, the word “air” is used merely as  
10 a convention; in the technical field of pneumatic fastener driving tools, such tools are often called “air tools,” even though it is common knowledge that, for some tools, a bottle of compressed carbon dioxide gas is the actual pressurized substance that allows a specific type of tool to operate. Of course, compressed air is a likely gas for the new technology that is disclosed herein.

**[0031]** FIG. 4 also illustrates certain other features of the adapter 10. A “control plate” (or housing) 60 provides the outer surface of the adapter. There are several mounting holes 62 in this control plate 60, which are used to hold the adapter 10 to the tool body, using  
15 mounting screws, in most designs.

**[0032]** Referring now to FIG. 5, the initial state (or “first” position) of operation is  
20 illustrated, in which the trigger of the tool is not activated. In the initial state, the trigger air will flow through the control valve 20 and will press the firing valve downwards; therefore, the firing valve (not shown) will be closed. The control valve 20 is positioned to the right (in this view), in which the spring 26 is not being compressed. In that first position, the center  
25 land 30 is positioned such that the left air passageway 36 is open to both the trigger air passageway 43 and the firing valve air relief passageway 45, thereby allowing an air flow therethrough, which is referred to as the “trigger air flow path” 72.

**[0033]** In this state, the trigger air flow path 72 includes the air passageways 42 and  
30 44 into the main tool body, the air passageways 43 and 45 in the adapter, and the left air passageway 36. Thus the trigger air (at 42) will flow through the control valve 20 and will press the firing valve downwards (via the firing valve air relief passageway 44); therefore, the firing valve (not shown) will be closed.

5 [0034] Referring now to FIG. 6, the next state of operation is illustrated in which the trigger (not shown) of the main tool is activated. Pressurized air will then flow through the control valve onto the firing valve and is released by the trigger. The firing valve will go up and will be in firing position, and actuates to drive a fastener. There will be air flowing through the speed control air passageway 40; this is referred to as the "speed control air flow path" 70.

10 [0035] Referring now to FIG. 7, the next state of operation is illustrated in which the air coming through the speed control 40 will move the control valve 20 to the other end of the sleeve (to the left in this view, i.e., towards the spring 26, which becomes compressed), which is the control valve's second position. Therefore, the sourced constant air at 50 will pass through the control valve (in the right air passageway 38) towards the firing valve air passageway 44, which will move downwards, and the firing valve will close. This air flow path is referred to as the "air relief flow path" 76, on FIG. 7. In this position the control valve 20 releases the air, and the fastener driving tool will get into a non-firing position (which is a "rest" position).

15 [0036] Referring now to FIG. 8, the spring 26 will push the control valve 20 back to its nominal (first) position and the tool will again enter the second state, if the trigger remains actuated. But if the trigger is not pressed in, and with the firing valve closed, pressurized air will flow through the air flow path 72, and constant supply air is available at 74. This is the initial state, depicted in FIG. 5; the control valve 20 would remain in its first position until the tool's trigger was once again actuated.

20 [0037] However, if the trigger is still pushed in, then the cycle will continue by automatically entering the second state, as depicted in FIG. 6. As discussed above, pressurized air will then flow through the control valve on the firing valve and is released by the trigger. The firing valve will go up and move to its firing position, and the tool then drives a fastener.

25 [0038] Referring now to FIG. 3, the first view titled "O1" depicts the initial state, which corresponds to that viewed in FIG. 5; pressurized air flows through the flow paths 72 and 74; the trigger is not pulled, and the firing valve is closed. The second view "O2" depicts the second state, which corresponds to that viewed in FIG. 6; pressurized air flows through the flow paths 70 and 74; the trigger is pulled (or "in"), and the firing valve is open. The next view "O3" depicts the third state, which corresponds to that viewed in FIG. 7; pressurized air flows  
30 through the flow path 76; the trigger is in, and the firing valve becomes closed. The next view "O4" depicts the fourth state, which corresponds to that viewed in FIG. 8; pressurized air flows through the flow path 74; the trigger remains in, if the user wants to continue to the next

automatic firing cycle (i.e., view "O2"). Otherwise, the user releases the trigger, and in that circumstance, the next view "O5" depicts the next state, which is the same as the first state depicted in the view "O1."

5 [0039] The speed of operation for the combination tool 5 and adapter 10 is adjustable, by a slotted type head screw that affects the air flow rate through the speed control air passageway 40. The head screw is retained on top of the adapter 10. The speed control air flow affects how fast the control valve 20 operates. In the illustrated embodiment, the firing valve can cycle at a maximum rate of about 12 times per second.

10 [0040] In an exemplary prototype embodiment, the adapter is about 79 mm x 73 mm x 15 mm in size. The operating air pressure on the control valve 20 is about 5% of the air pressure of the fastener driving tool 5. In the prototype embodiment, the control valve is made of hardened steel, the spring is made of spring steel, and the material of the control plate 60 is PA2200. The adapter body (i.e., the control plate 60) can be readily manufactured using 3D printing technology.

15 [0041] It will be understood that the precise functions depicted in the drawings, and discussed above, could be somewhat modified to perform similar, although perhaps not exact, functions without departing from the principles of the technology disclosed herein. The exact nature of some of the functions performed by the control scheme described in these drawings are directed toward specific future models of automatic fastener driving tools (those involving 20 Senco fastener driving tools, for example) and certainly similar, but somewhat different, steps would be taken for use with other models or brands of fastener driving tools in many instances, with the overall inventive results being the same.

[0042] It will be further understood that any type of product described herein that has moving parts, or that performs functions (such as computers with processing circuits and

memory circuits), should be considered a "machine," and not merely as some inanimate apparatus. Such "machine" devices should automatically include power tools, printers, electronic locks, and the like, as those example devices each have certain moving parts. Moreover, a computerized device that performs useful functions should also be considered a machine, and such terminology is often used to describe many such devices; for example, a solid-state telephone answering machine may have no moving parts, yet it is commonly called a "machine" because it performs well-known useful functions.

**[0043]** As used herein, the term "proximal" can have a meaning of closely positioning one physical object with a second physical object, such that the two objects are perhaps adjacent to one another, although it is not necessarily required that there be no third object positioned therebetween. In the technology disclosed herein, there may be instances in which a "male locating structure" is to be positioned "proximal" to a "female locating structure." In general, this could mean that the two male and female structures are to be physically abutting one another, or this could mean that they are "mated" to one another by way of a particular size and shape that essentially keeps one structure oriented in a predetermined direction and at an X-Y (e.g., horizontal and vertical) position with respect to one another, regardless as to whether the two male and female structures actually touch one another along a continuous surface. Or, two structures of any size and shape (whether male, female, or otherwise in shape) may be located somewhat near one another, regardless if they physically abut one another or not; such a relationship could still be termed "proximal." Or, two or more possible locations for a particular point can be specified in relation to a precise attribute of a physical object, such as being "near" or "at" the end of a stick; all of those possible near/at locations could be deemed "proximal" to the end of that stick. Moreover, the term "proximal" can also have a meaning that relates strictly to a single object, in which the single object may have two ends, and the "distal end" is the end that is positioned somewhat farther away from a subject point (or area) of reference, and the "proximal end" is the other end, which would be positioned somewhat closer to that same subject point (or area) of reference.

**[0044]** It will be understood that the various components that are described and/or illustrated herein can be fabricated in various ways, including in multiple parts or as a unitary part for each of these components, without departing from the principles of the technology disclosed herein. For example, a component that is included as a recited element of a claim hereinbelow may be fabricated as a unitary part; or that component may be fabricated as a

combined structure of several individual parts that are assembled together. But that “multi-part component” will still fall within the scope of the claimed, recited element for infringement purposes of claim interpretation, even if it appears that the claimed, recited element is described and illustrated herein only as a unitary structure.

5 [0045] All documents cited in the Background and in the Detailed Description are, in relevant part, incorporated herein by reference; the citation of any document is not to be construed as an admission that it is prior art with respect to the technology disclosed herein.

[0046] The foregoing description of a preferred embodiment has been presented for purposes of illustration and description. It is not intended to be exhaustive or to limit the  
10 technology disclosed herein to the precise form disclosed, and the technology disclosed herein may be further modified within the spirit and scope of this disclosure. Any examples described or illustrated herein are intended as non-limiting examples, and many modifications or variations of the examples, or of the preferred embodiment(s), are possible in light of the above teachings, without departing from the spirit and scope of the technology disclosed  
15 herein. The embodiment(s) was chosen and described in order to illustrate the principles of the technology disclosed herein and its practical application to thereby enable one of ordinary skill in the art to utilize the technology disclosed herein in various embodiments and with various modifications as are suited to particular uses contemplated. This application is therefore intended to cover any variations, uses, or adaptations of the technology disclosed  
20 herein using its general principles. Further, this application is intended to cover such departures from the present disclosure as come within known or customary practice in the art to which this technology disclosed herein pertains and which fall within the limits of the appended claims.

## CLAIMS

1. An adapter for use with a pneumatically-operated fastener driving tool, said adapter comprising:

(a) a housing having a plurality of passageways to allow gas flows to pass therethrough, including a speed control passageway, a trigger control passageway, a firing valve control passageway, and a gas pressure source passageway;

(b) a control valve that is movable within a sleeve in said housing, said sleeve including a left gas passageway and a right gas passageway, wherein said left gas passageway and said right gas passageway are fluidically separated by a center land of the control valve;

(c) at least two of said plurality of passageways being in fluidic communication with said control valve at all times, and each of said plurality of passageways extending to predetermined positions along a mating surface of said housing;

(d) a spring that is positioned within the sleeve, proximal to a first end of the control valve;

wherein

in a first operating state, said control valve occupies a first position within said sleeve which allows gas to flow between said trigger control passageway and said firing valve control passageway, by way of said left gas passageway,

in a second operating state, gas flow in said speed control passageway forces said control valve toward a second position within said sleeve,

in a third operating state, said gas flow in said speed control passageway has forced said control valve to move to said second position within said sleeve which compresses said spring, which then allows gas to flow between said gas pressure source passageway and said firing valve control passageway, by way of the right gas passageway,

in a fourth operating state, the spring forces said control valve to move back toward said first position within said sleeve; and

said speed control passageway, said trigger control passageway, said firing valve control passageway, and said gas pressure source passageway are the only passageways that are in fluidic communication with said sleeve.

2. The adapter of claim 1, wherein: after said fourth operating state is entered, the movement of the control valve back to said first position within said sleeve again allows gas to flow between said trigger control passageway and said firing valve control passageway, by way of said left gas passageway.

3. The adapter of claim 1, wherein: during at least a portion of said second operating state, said gas flow in said speed control passageway acts on a second, opposite end of said control valve from said spring, and forces said control valve to move from said first position toward said second position within said sleeve.

4. The adapter of claim 1, further comprising: a speed control adjustment that changes a rate of gas flow through said speed control passageway, which thereby affects a speed of operation for moving said control valve from said first position to said second position during said third operating state.

5. A method for using an adapter with a pneumatically-operated fastener driving tool, said method comprising:

(a) providing a housing having a plurality of passageways to allow gas flows to pass therethrough, including a speed control passageway, a trigger control passageway, a firing valve control passageway, and a gas pressure source passageway;

(b) providing a control valve that is movable within a sleeve in said housing, said sleeve including a left gas passageway and a right gas passageway, wherein said left gas passageway and said right gas passageway are fluidically separated by a center land of the control valve;

(c) providing a spring that is positioned within the sleeve, proximal to a first end of the control valve;

(d) wherein,

(i) at least two of said plurality of passageways are in fluidic communication with said control valve at all times, and

(ii) said speed control passageway, said trigger control passageway, said firing valve control passageway, and said gas pressure source passageway are the only passageways that are in fluidic communication with said sleeve;

(e) operating said control valve through a cycle of operating states:

(i) in a first operating state, placing said control valve at a first position within said sleeve which allows gas to flow between said trigger control passageway and said firing valve control passageway, by way of said left gas passageway;

(ii) in a second operating state, allowing gas flow in said speed control passageway, which forces said control valve toward a second position within said sleeve;

(iii) in a third operating state, forcing said control valve to move to said second position within said sleeve which compresses said spring, by use of said gas flow in said speed control passageway, and then allowing gas to flow between said gas pressure source passageway and said firing valve control passageway, by way of said right gas passageway; and

(iv) in a fourth operating state, forcing said control valve to move back toward said first position within said sleeve, by use of said spring.

6. The method of claim 5, wherein: after entering said fourth operating state, moving control valve back to said first position within said sleeve, and again allowing gas to flow between said trigger control passageway and said firing valve control passageway, by way of said left gas passageway.

7. The method of claim 5, wherein: during at least a portion of said second operating state, allowing said gas flow in said speed control passageway to act on a second, opposite end of said control valve from said spring, which forces said control valve to move from said first position toward said second position within said sleeve.

8. The method of claim 5, further comprising the step of: providing a speed control adjustment that changes a rate of gas flow through said speed control passageway, thereby affecting a speed of operation for moving said control valve from said first position to said second position within said sleeve during a transition from said second operating state to said third operating state.

9. A combination adapter and pneumatically-operated fastener driving tool comprising:  
a pneumatically-operated fastener driving tool comprising:  
a user-actuated trigger,

a firing valve that, when actuated, drives a fastener from said tool and into a workpiece,

a second trigger control passageway, a second firing valve control passageway, a second speed control passageway, and a second gas pressure source passageway,

said second gas pressure source passageway being used to contain pressurized gas that is sourced within said fastener driving tool;

said second speed control passageway being used to contain a speed control gas flow that changes state when said firing valve is actuated;

said second trigger control passageway being used to contain a trigger gas flow signal that changes state when said trigger of said tool is actuated by a user, and

said second firing valve control passageway being used to contain a firing gas flow signal that changes state when said firing valve is to be actuated; and

an adapter comprising:

a housing having a plurality of passageways to allow gas flows to pass therethrough, including a first speed control passageway, a first trigger control passageway, a first firing valve control passageway, and a first gas pressure source passageway;

a movable control valve that is movable within an opening in said housing; and

at least two of said plurality of passageways being in communication with said control valve, and extending to predetermined positions along a mating surface of said housing, wherein said first speed control passageway, said first trigger control passageway, said first firing valve control passageway, and said first gas pressure source passageway are the only passageways that are in fluidic communication with said opening;

said mating surface of said housing being mounted adjacent to said pneumatically-operated fastener driving tool, such that

said second trigger control passageway mates to said predetermined position of said first trigger control passageway along said mating surface of said adapter;

said second firing valve control passageway mates to said predetermined position of said first firing valve control passageway along said mating surface of said adapter;

said second speed control passageway mates to said predetermined position of said first speed control passageway along said mating surface of said adapter; and

said second gas pressure source passageway mates to said predetermined position of said first gas pressure source passageway along said mating surface of said adapter;

wherein

in an initial operating state in which said trigger is not actuated, said control valve occupies a first position which allows gas to flow between said first trigger control passageway and said first firing valve control passageway,

in a second operating state in which said trigger is actuated by a user, said control valve allows gas to flow in said speed control passageway;

in a third operating state in which said trigger remains actuated, said gas flow in said speed control passageway moves said control valve to a second position which prevents gas from flowing between said first trigger control passageway and said first firing valve control passageway, but allows gas to flow between a pressurized gas source and said first firing valve control passageway; and

in a fourth operating state in which said trigger remains actuated, a spring forces said control valve to move back to said first position, which again allows gas to flow between said first trigger control passageway and said first firing valve control passageway.

10. The combination adapter and pneumatically-operated fastener driving tool of claim 9, wherein:

said gas comprises air.

11. The combination adapter and pneumatically-operated fastener driving tool of claim 9, further comprising:

a speed control adjustment that changes a rate of gas flow through said first speed control passageway, which thereby affects a speed of operation for moving said control valve from said first position to said second position during said third operating state.

**Kyocera Senco Industrial Tools, Inc.**  
**Patent Attorneys for the Applicant/Nominated Person**  
**SPRUSON & FERGUSON**

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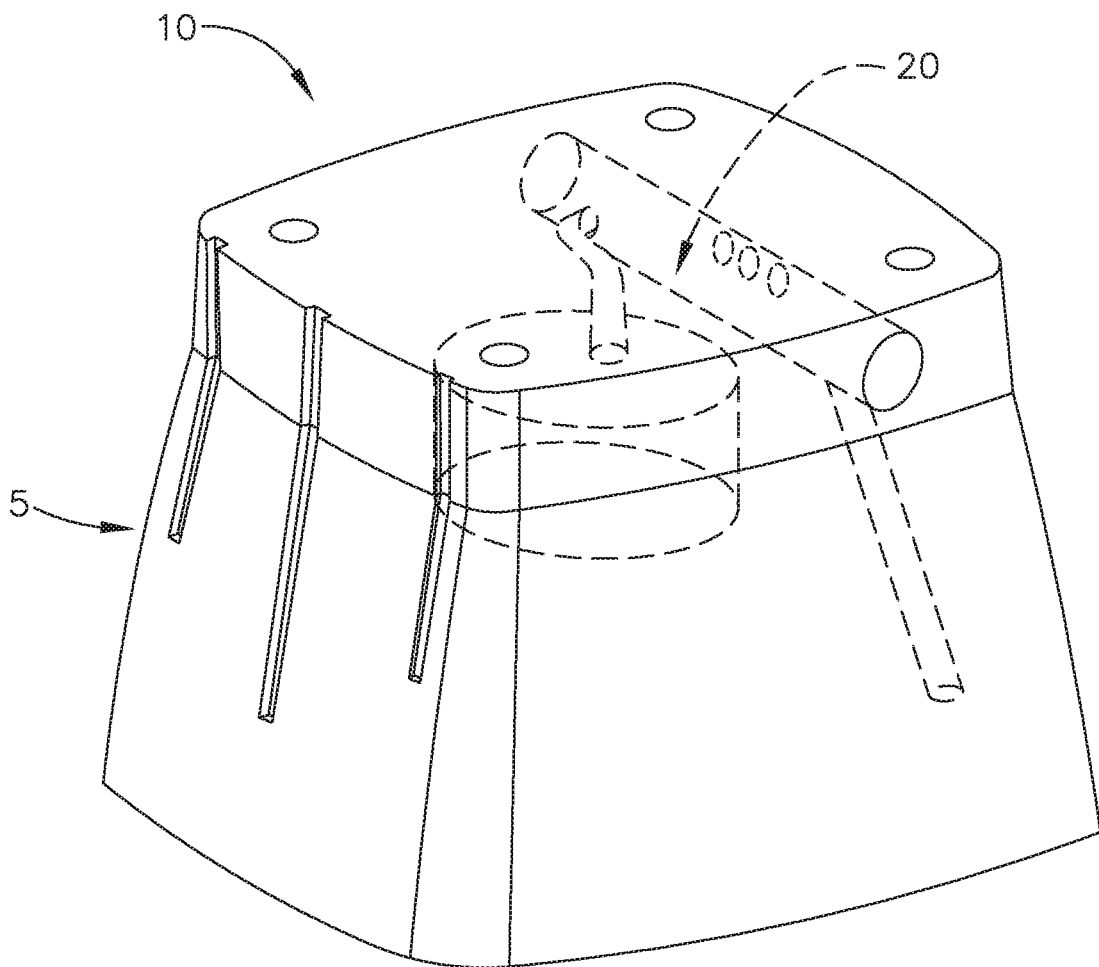


FIG. 1

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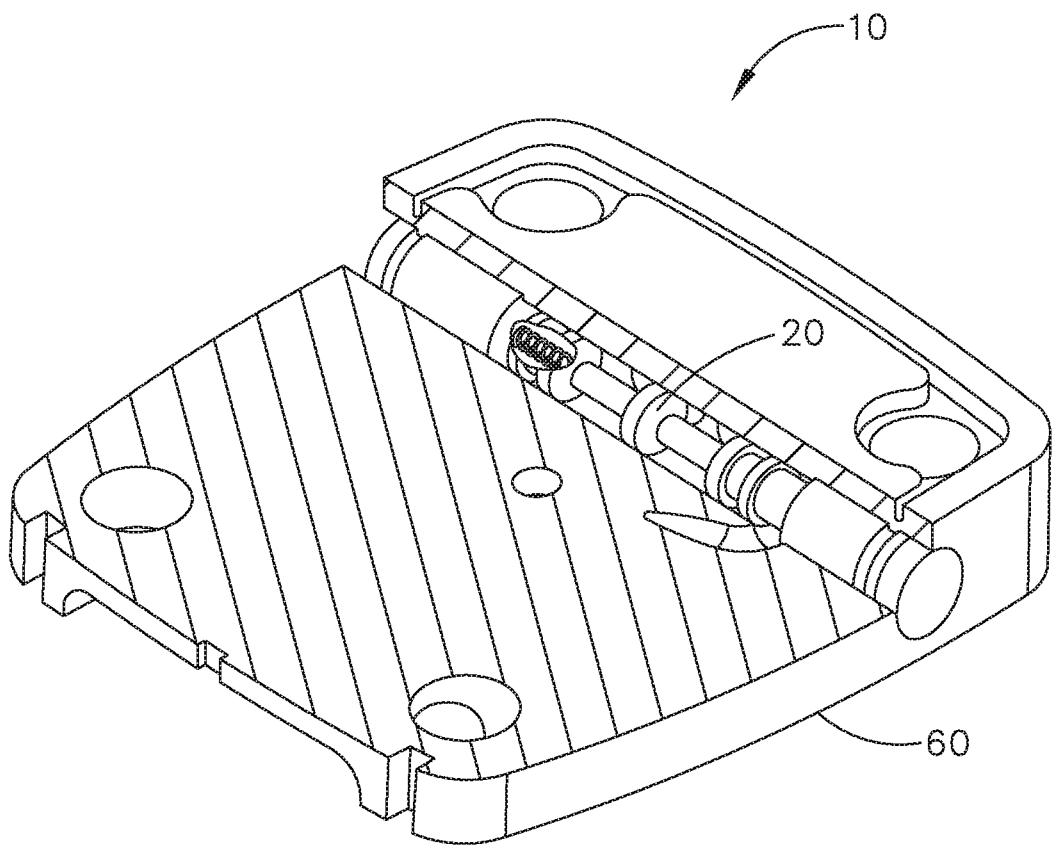


FIG. 2

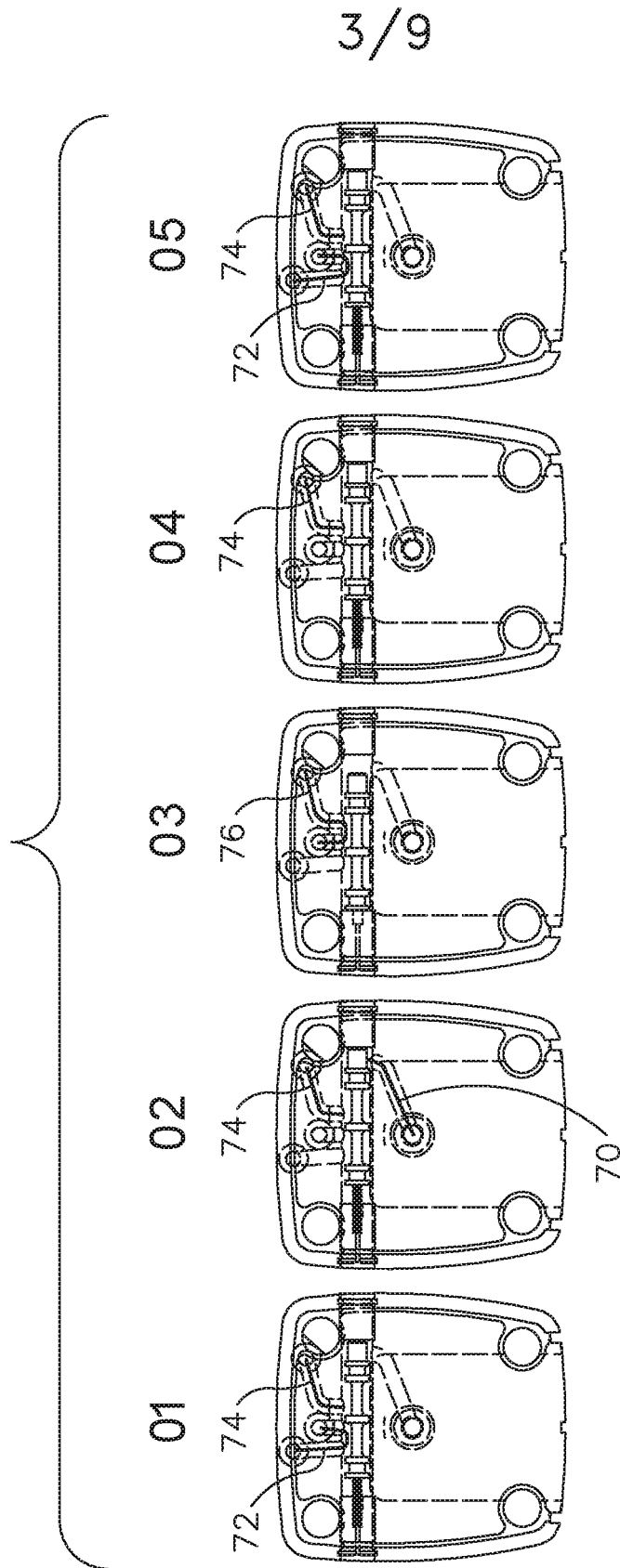


FIG. 3

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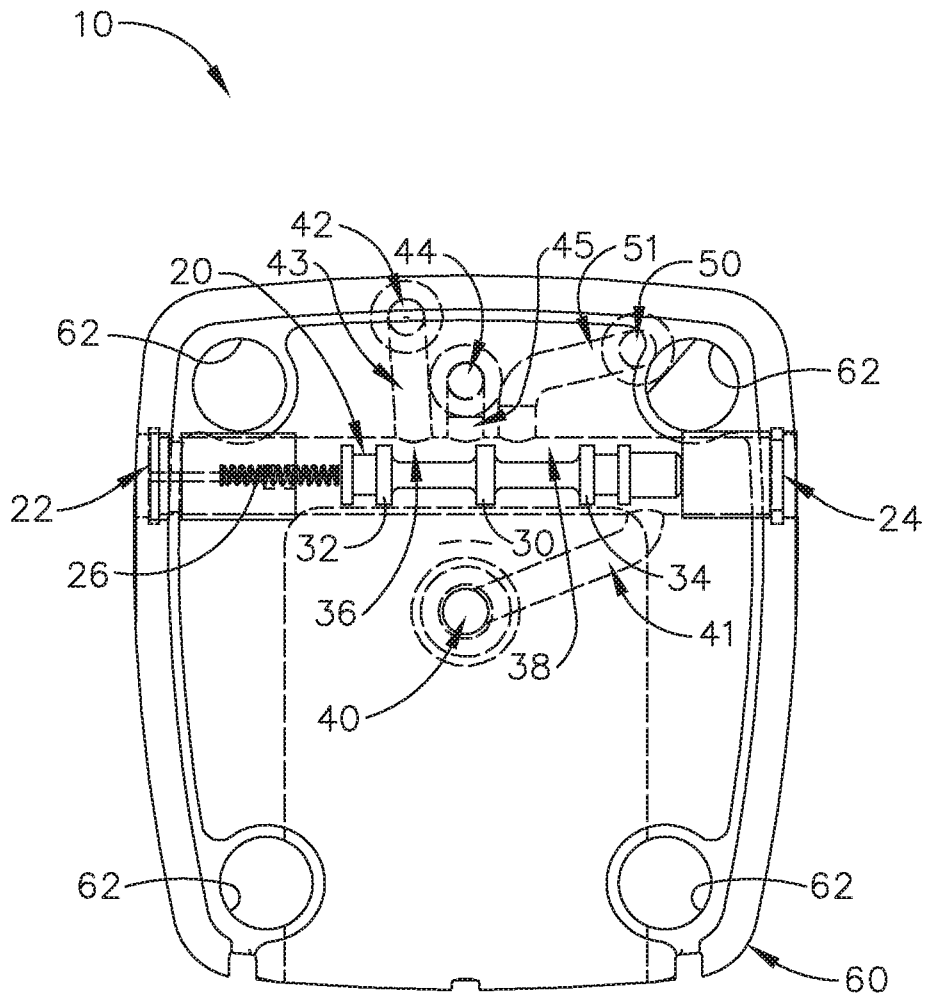


FIG. 4

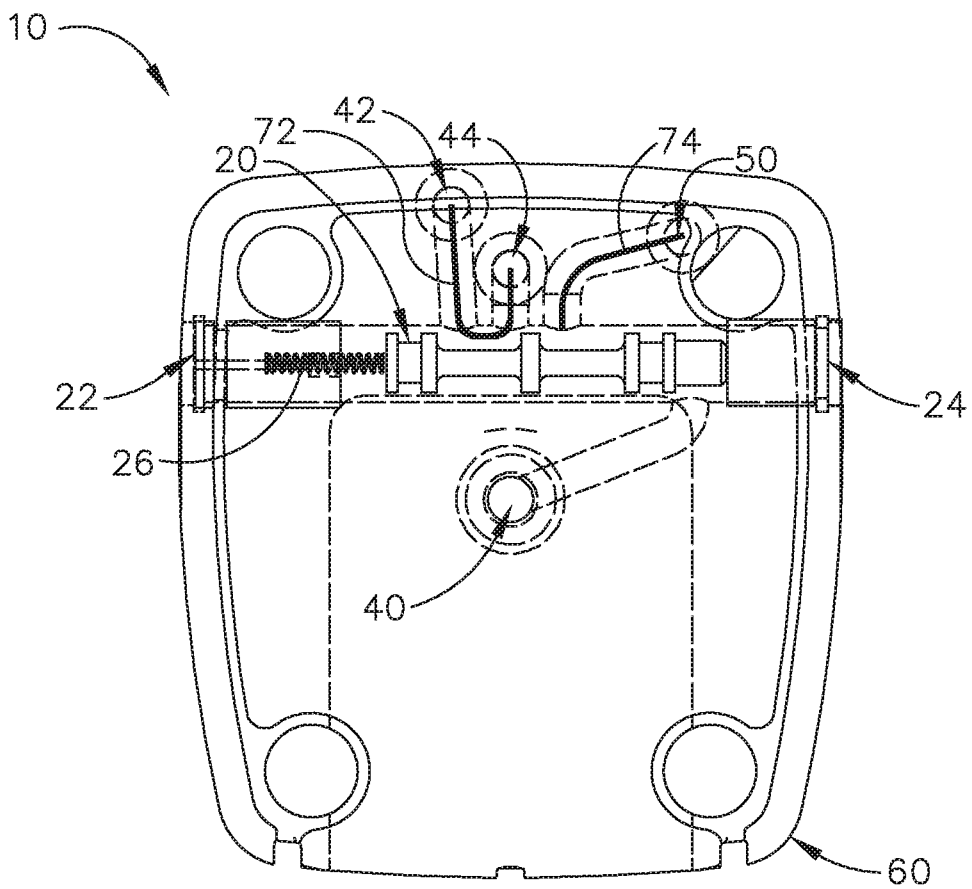


FIG. 5

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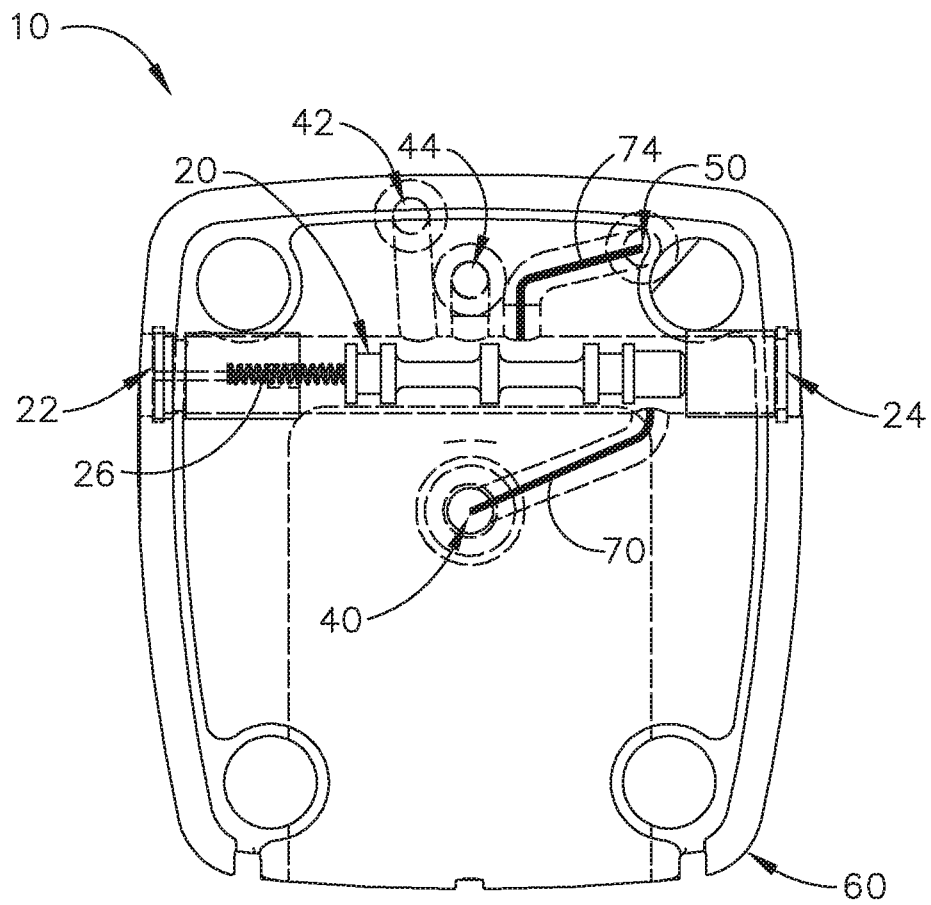


FIG. 6

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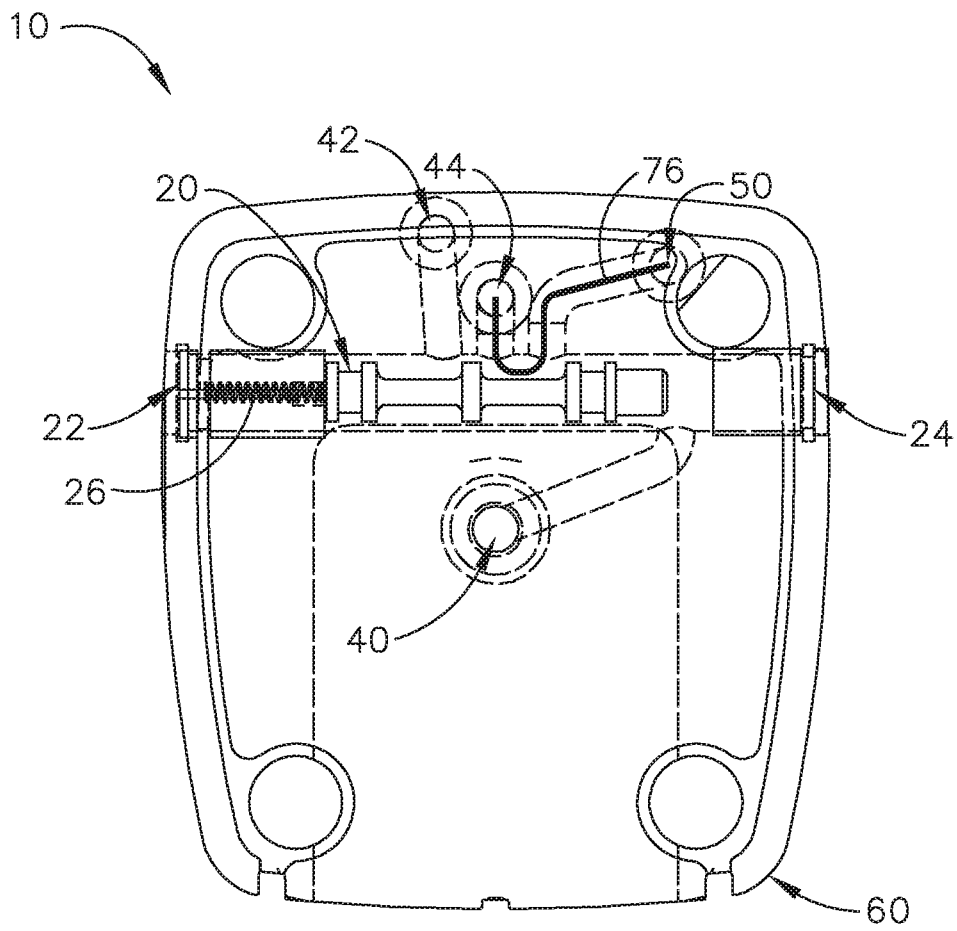


FIG. 7

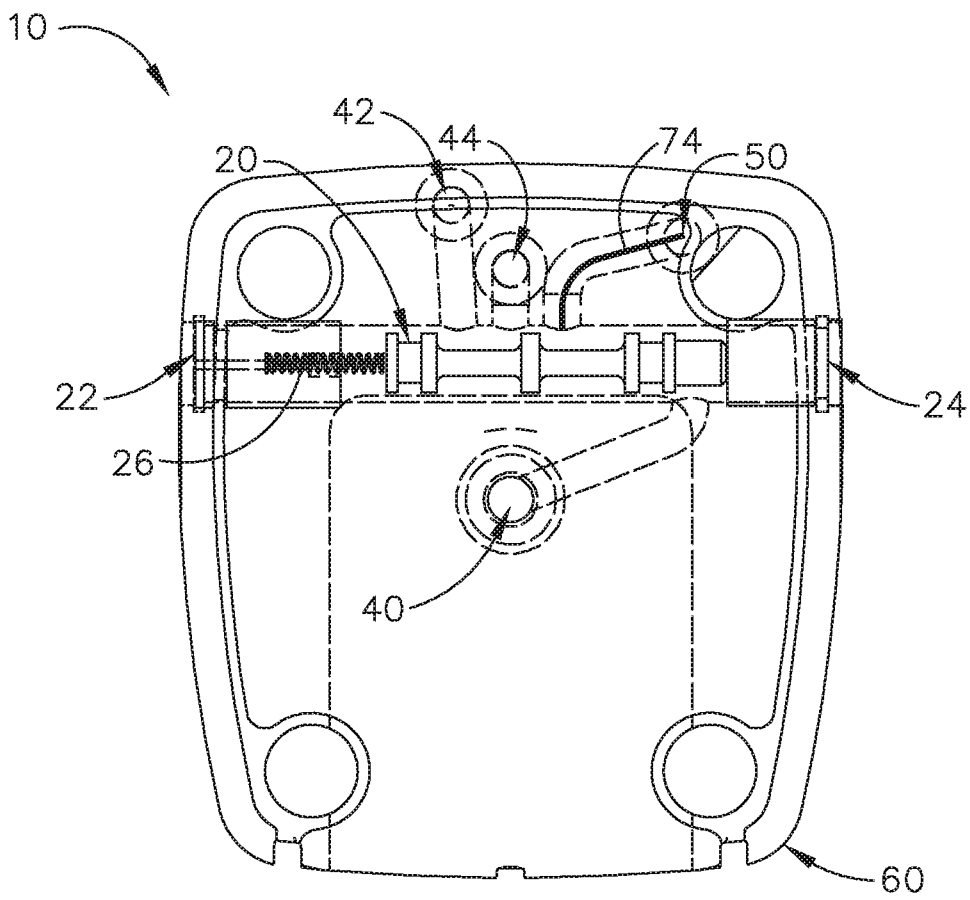


FIG. 8

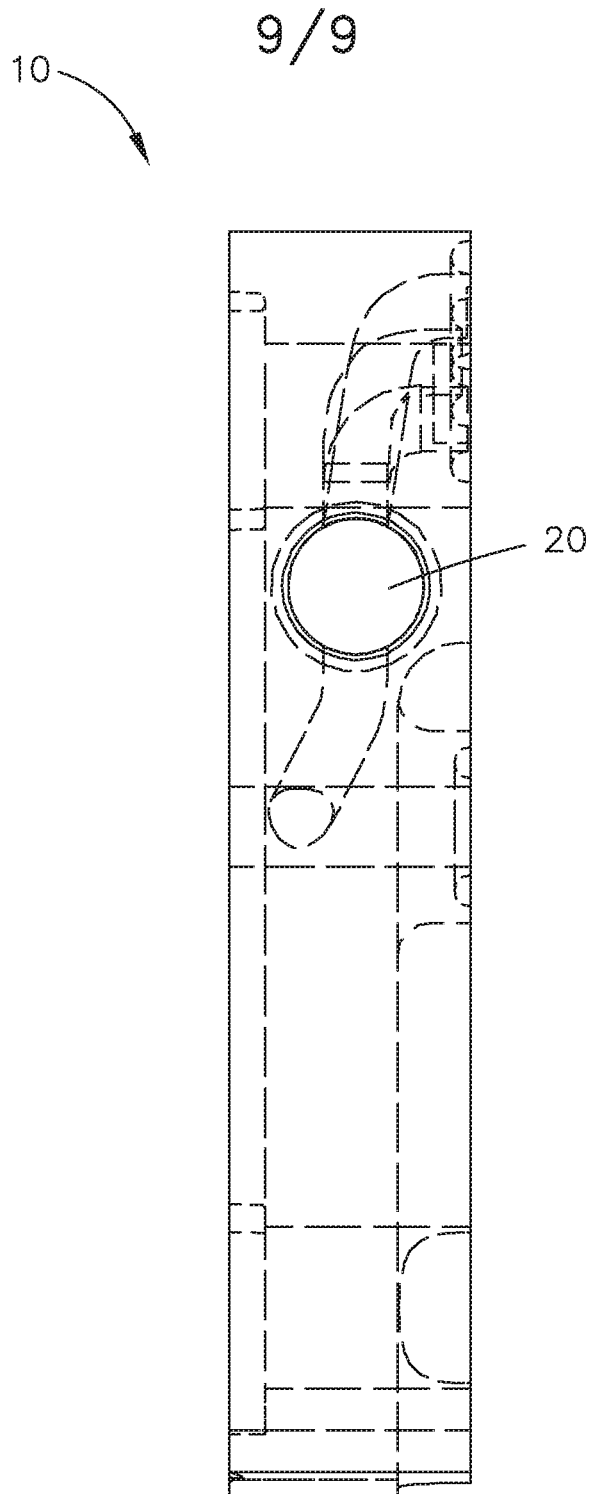


FIG. 9