



US 20160242588A1

(19) **United States**(12) **Patent Application Publication****Liu et al.**(10) **Pub. No.: US 2016/0242588 A1**(43) **Pub. Date: Aug. 25, 2016**(54) **TAMPER RESISTANT HOT POT**(71) Applicant: **Focus Products Group International, LLC**, Lincolnshire, IL (US)(72) Inventors: **Rong Liu**, Vernon Hills, IL (US);
Richard W. Abbott, Ringwood, NJ (US)(21) Appl. No.: **14/810,955**(22) Filed: **Jul. 28, 2015****Related U.S. Application Data**

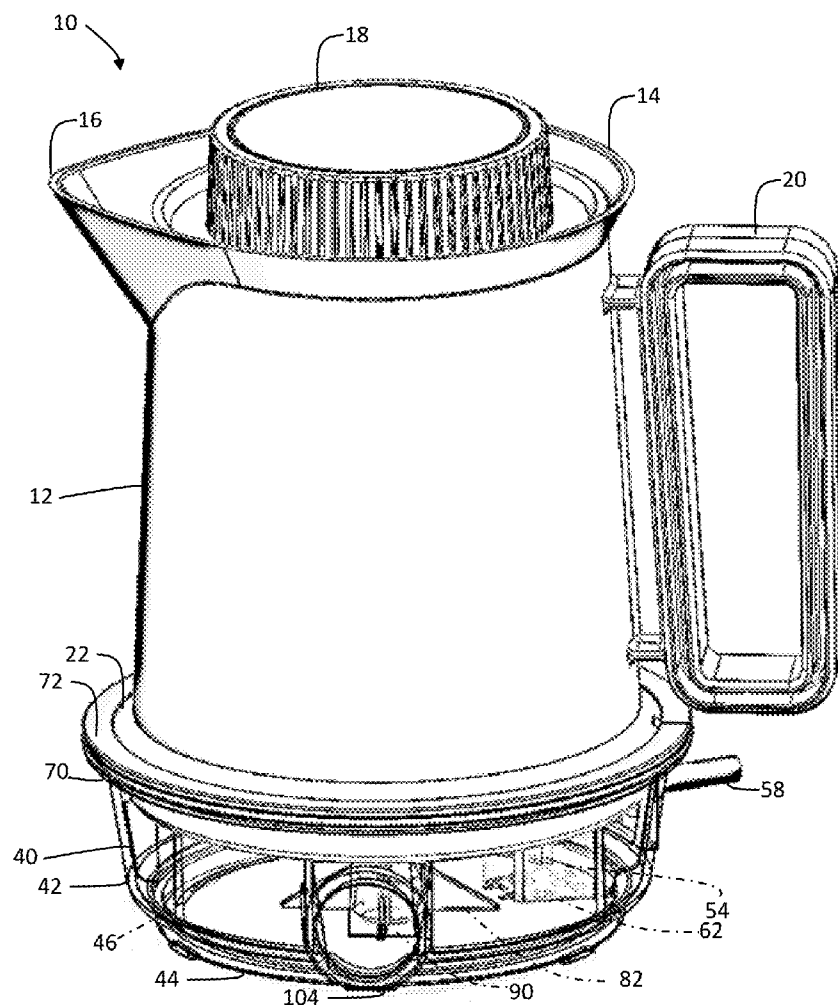
(63) Continuation of application No. 14/626,523, filed on Feb. 19, 2015.

Publication Classification(51) **Int. Cl.**
A47J 27/21 (2006.01)(52) **U.S. Cl.**CPC **A47J 27/21166** (2013.01); **A47J 27/21041** (2013.01)

(57)

ABSTRACT

A hot pot has a body with an open top and an outward rim around a periphery adjacent to a bottom of the body. A heating element support supports a heating element and extends across the bottom of the body to define a liquid-receiving volume for the hot pot. The hot pot has a base with a side wall and a bottom panel extending across the sidewall. The side wall and bottom panel define a hollow interior for the base. The side wall has an outward lip extending around the side wall opposite the bottom panel. The side wall lip abuts the body outwardly extending rim. The hot pot further has a security ring extending around the side wall lip and the body outward rim. The security ring is fixed to the hot pot in such a way as to destroy structural integrity of the hot pot upon its removal.



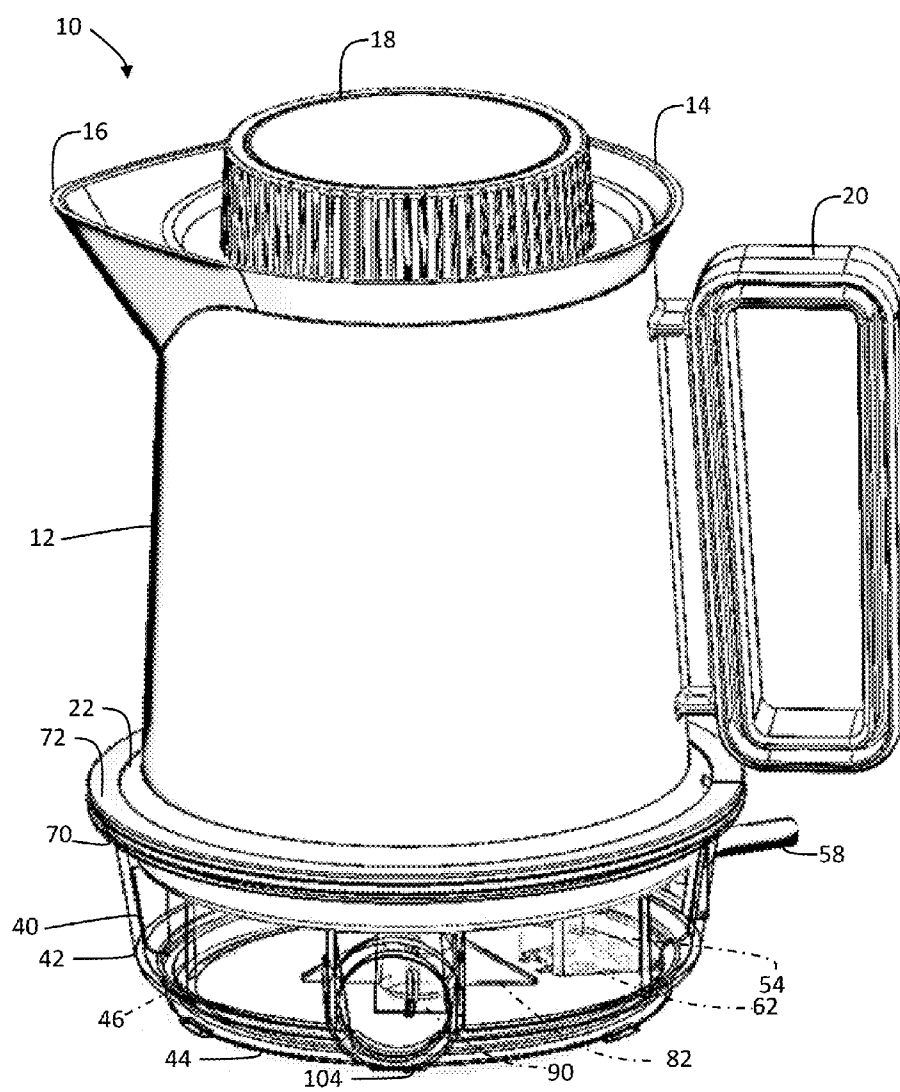


Fig. 1

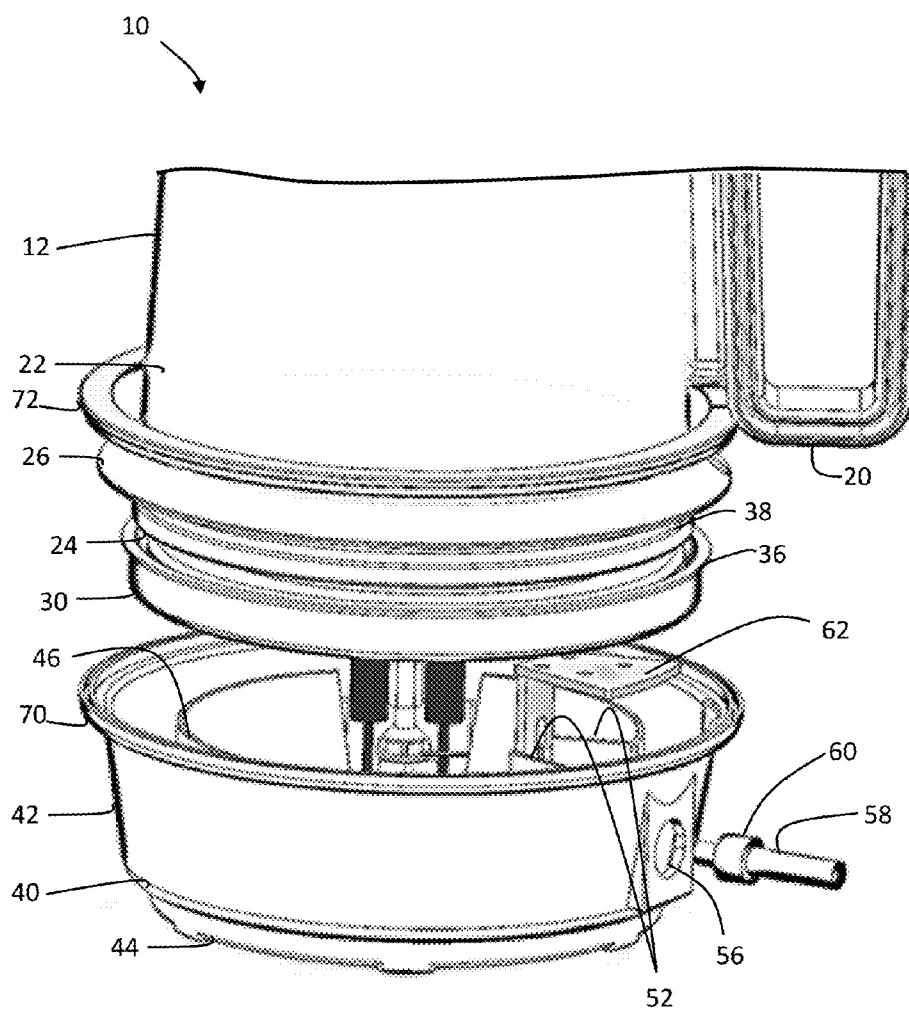


Fig. 2

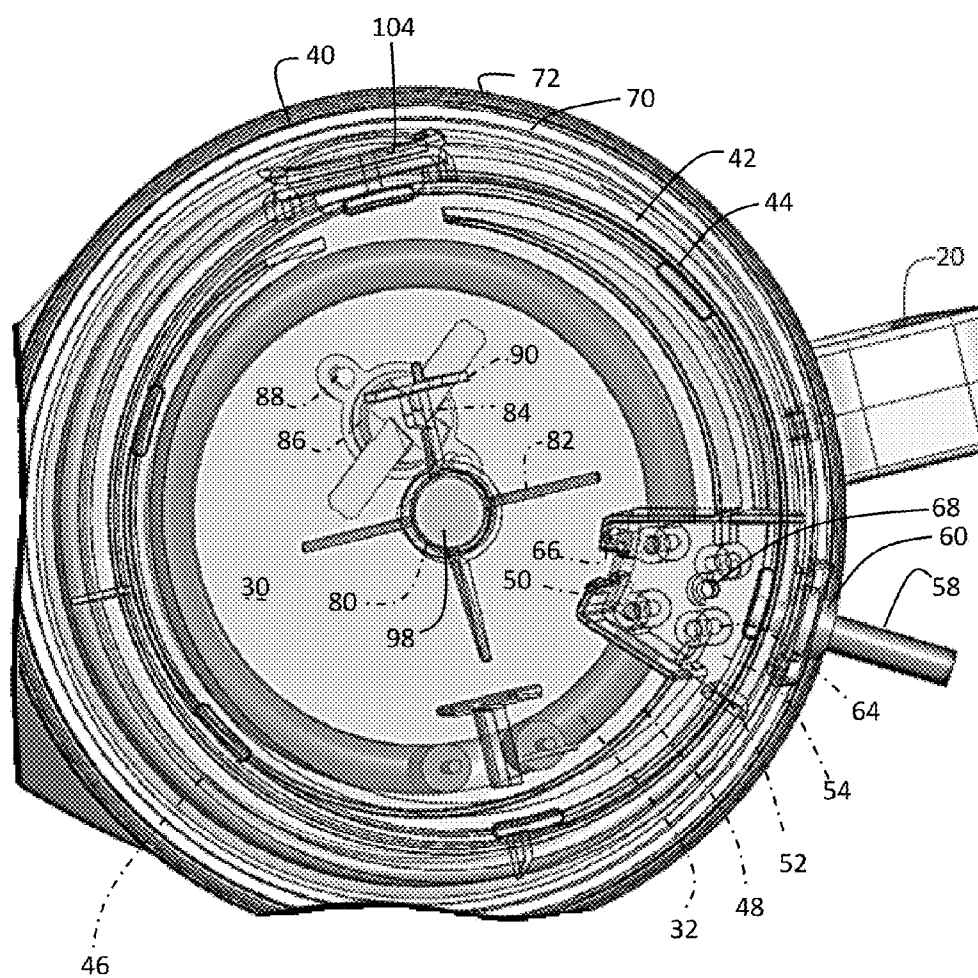


Fig. 3

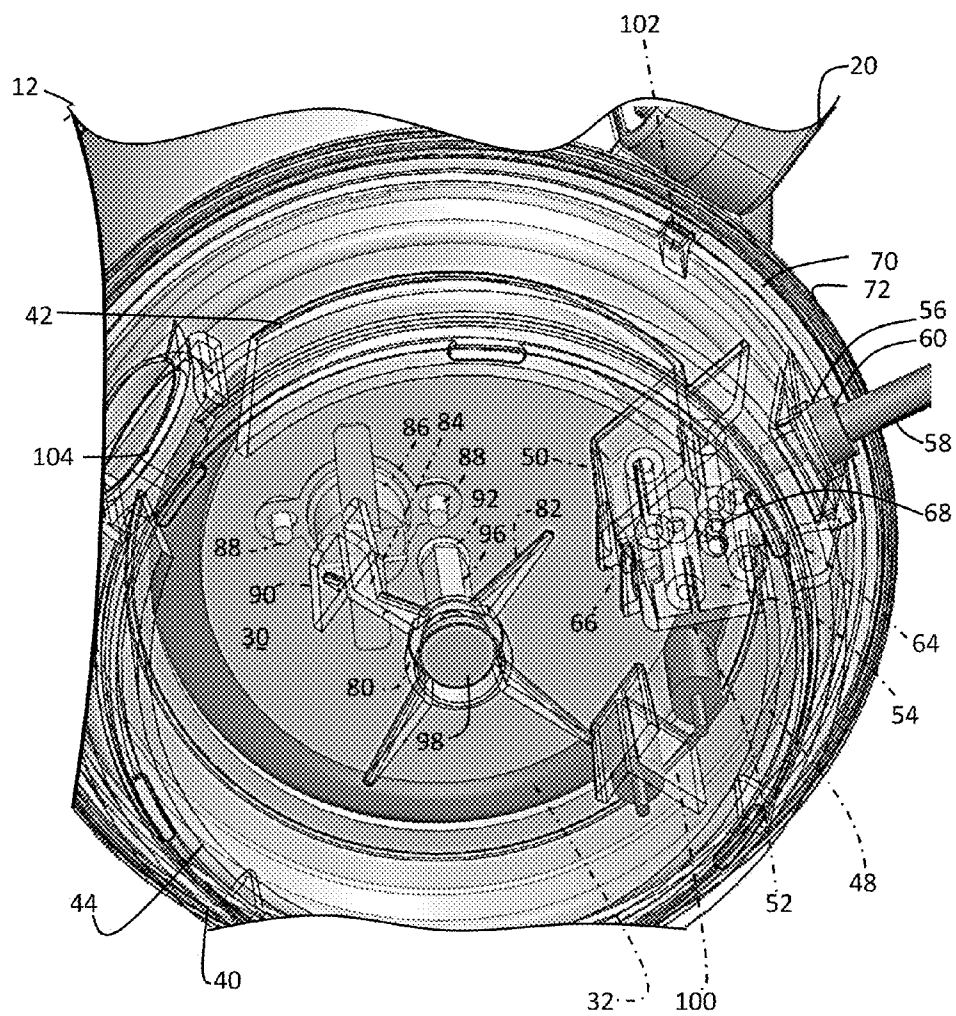


Fig. 4

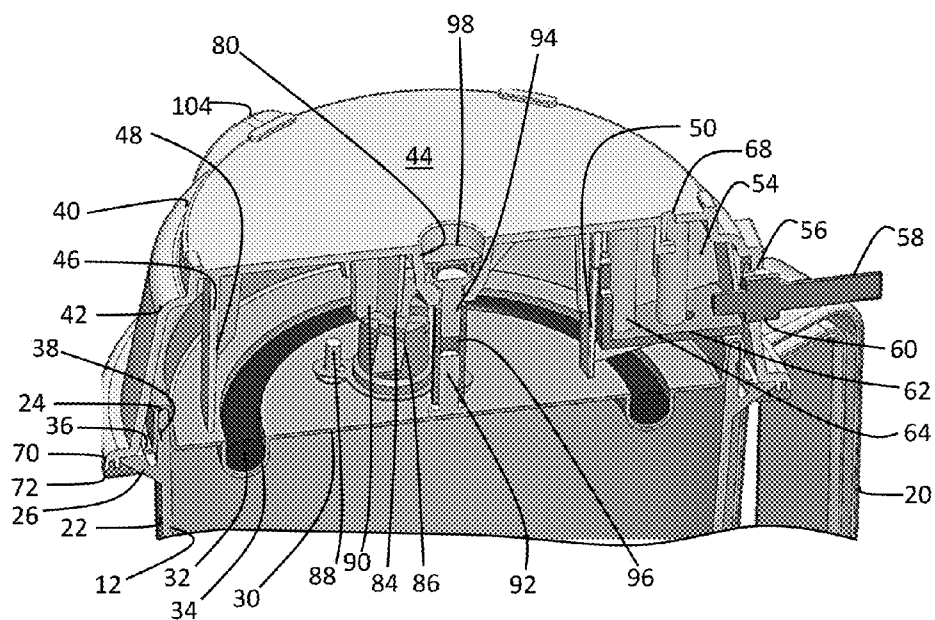


Fig. 5

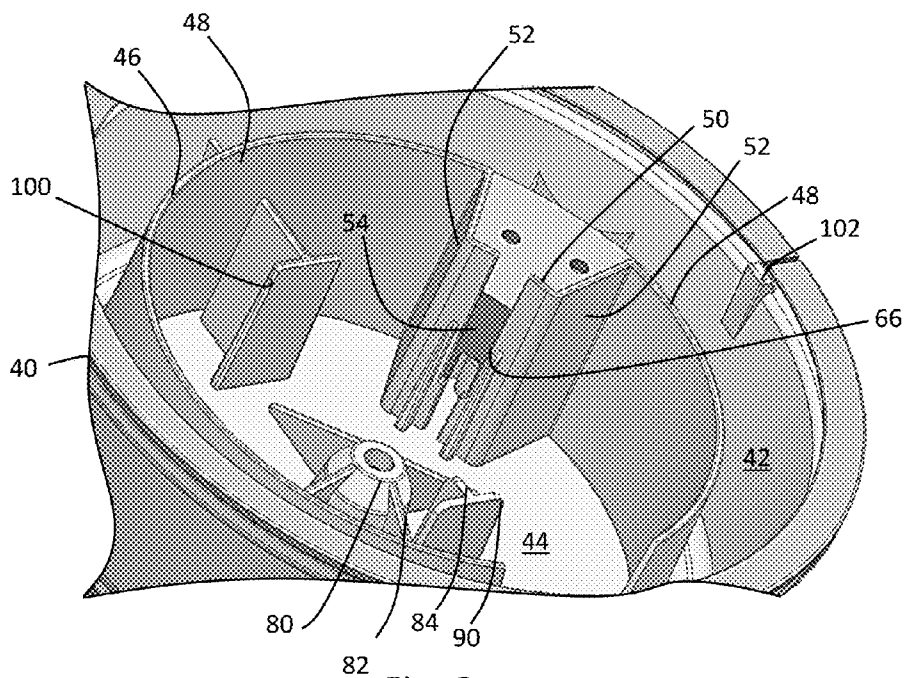


Fig. 6

TAMPER RESISTANT HOT POT

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This application is a continuation of application Ser. No. 14/626,523, filed Feb. 19, 2015, currently pending, the disclosure of which is incorporated by reference herein.

BACKGROUND AND SUMMARY

[0002] The following disclosure relates to a tamper resistant hot pot. In particular, the disclosure relates to a hot pot that may be used in institutional environments, such as prisons, detention facilities, or other like institutions, where there is a risk of a user tampering with the hot pot and creating an unsafe condition for institutional personnel and/or the user.

BRIEF DESCRIPTION OF THE DRAWINGS

[0003] FIG. 1 is a perspective view of a hot pot.

[0004] FIG. 2 is an exploded view of the hot pot of FIG. 1 with the base detached from a body to show a heating element and other components of disposed in a hollow interior of the base.

[0005] FIG. 3 shows a bottom view of a base of the hot pot.

[0006] FIG. 4 shows an alternate bottom view of the base of the hot pot.

[0007] FIG. 5 shows a partial cross-sectional view of the hot pot showing an interior of the base and additional detail of the heating element.

[0008] FIG. 6 shows a top view into an interior of a base of the hot pot with a heating element support and a body of the hot pot removed to show additional detail of the interior compartment formed by the base.

DETAILED DESCRIPTION

[0009] The hot pot 10 comprises a body 12. The body is generally a cylindrical member with an open top 14. The body 12 may have a spout 16 at the top 14 to facilitate the pouring of liquids from the body of the hot pot. The body 12 may be provided with a lid 18 that seals over the open top 14, and may adjustably seal the spout 16 to regulate the flow of the liquid therefrom. The lid 18 may releasably press fit into the opening of the top 14 of the body. In the alternative, the lid may be removably connectable, i.e., via threading, to the top of the body. The body 12 may have a handle 20 projecting from its outer diameter surface to allow a user the ability to grip and pour the hot pot. The body 12 may have a bottom 22 opposite the top 14. The bottom 22 may have a bottom peripheral edge 24 defining the bottom of the body. The body 12 may be formed with an outward extending rim 26 adjacent the bottom of the body. The outward extending rim 26 may project from the body at an axial distance from a bottom peripheral edge 24 of the body. For instance, as best shown in FIG. 5, the body 12 has a bottom peripheral edge 24 which extends axially beyond the point where the outward extending rim 26 projects radially from the body.

[0010] A heating element support 30 may extend across the body 12 at or adjacent to the bottom 22 of the body. The heating element support 30 supports a heating element 32. The heating element 32 may be disposed in a channel 34. The channel 34 may present itself as a raised portion projecting into the volume defined by the body 12. An outer peripheral edge 36 of the heating element support may be shaped to cooperate with the bottom peripheral edge 24 of the body. For

instance, the outer peripheral edge 36 of the heating element support 30 may be crimped or clamped around the bottom edge 24 of the body 12 thereby attaching the body and the heating element support together. The bottom 22 of the body 12 may have grooves 38 or other features to allow such connections. The body and the heating element support may also be attached by other means including ultrasonic welding, tack or spot welding, or adhesive. The outer peripheral edge 36 of the heating element support 30 may extend to an area adjacent to but not interfering with the outwardly extending rim 26 of the bottom of the body 12.

[0011] A base 40 supports the body 12 and the heating element support 30. The base 40 comprises a generally cylindrical member with an annular side wall 42 and a bottom plate 44. The bottom plate 44 extends across the annular side wall 42 to define an interior volume of the base. Components for operating the hot pot may be disposed in the interior of the base 40. The base 40 may have an inner wall 46 formed adjacent to the side wall 42 in the interior of the base. The inner wall 46 may project from the bottom plate 44. The inner wall 46 and side wall 42 may support the heating element support 30. The inner wall 46 being spaced from the side wall 42 provides double wall protection for components disposed in the interior of the base and gives added strength to the base 40, making it more difficult to separate base from body by pulling electrical cord. The inner wall 46 may have a first portion 48 in general close proximity to the side wall, and a second portion 50 radially spaced from the outer portion. Radial wall portions 52 may extend between the first and second inner wall portions 48, 50 to define a power cord knot compartment 54. The material forming the side wall 42, inner wall 46, and the bottom plate 44 may be of a sufficient light transmissive material to allow viewing of the hollow interior of the base. For instance, the base 40 may be made from a material that is translucent or transparent. Such material would allow viewing of the contents of the base to determine whether contraband was contained therein.

[0012] An aperture 56 formed in the sidewall may communicate with the power cord knot compartment 54. A power cord 58 may extend through the aperture 56 in the sidewall and into the power cord knot compartment 54. A strain relief 60 may be provided on the power cord 58 in the aperture 56 to secure the power cord to the side wall 42. To provide additional support for the power cord 58, the power cord may be anchored to the base 40 in the power cord knot compartment 54. The power cord knot compartment 54 may have a cover 62. The cover 62 may be supported in the interior by the inner wall radial wall portions 52 and the inner wall second portion 50. Projections 64 may extend from the base bottom plate 44 into the power cord knot compartment 54. The projections 64 may form a mounting surface for the cover 62. The projections 64 may have screw holes formed therein to allow the power cord knot compartment cover 62 to be anchored to the projections with mechanical fasteners. Together the strain relief 60 disposed in the aperture 56 of the side wall 42 and the anchor provided by the power cord knot compartment 54 may allow the power cord to be anchored to the base reliably and securely. The cover 62 may inhibit tampering with the power cord 58. The inner wall second portion 50 may have a gap 66 formed therein so that leads (not shown) extending from the power cord 58 may be directed to the heating element 32 of the heating element support 30. A water or condensation drain 68 may be formed in the power cord knot compartment 54 adjacent to a cylindrical projection 64. With the water drain

68 in the power cord knot compartment **54**, any attempted access to the hollow interior of the base through the water drain may be more difficult as the power cord knot compartment in effect forms a labyrinth seal for the water drain. The handle **20** on the body **12** may be located angularly offset (for instance, about 45 degrees) from the power cord **58** and the power cord compartment **54** rather than in a parallel configuration to limit the ability to create leverage when using the handle to pull the electric cord in attempting to dislodge the base **40** from the body **12**.

[0013] The base side wall **42** may have an outward extending lip **70** projecting radially from an outer periphery of the side wall at an upper-most portion of the side wall. The side wall lip **70** may be arranged to abut the body outward extending rim **26**. The side wall lip **70** may be crimped or mechanically connected with the body outward extending rim **26**. A security ring **72** may be provided around the outward extending rim and the sidewall lip. The security ring **72** may cover all or a portion the outward extending rim **26** and all or a portion of the side wall lip **70**. The security ring **72** may be ultrasonically welded or otherwise mechanically attached to the hot pot around the side wall lip **70** and the body outward extending rim **26**. The security ring **72** may be configured to prevent tampering with the connection between the base and the body. The security ring **72** may be brightly colored (for instance, orange or yellow, or fluorescent variations thereof) to provide a visual indication whether it has been tampered with or otherwise altered. The security ring **72** may be attached to the hot pot in such a manner that attempted removal of the security ring may decrease or prevent normal functionality of the hot pot. For instance, the security ring may be attached to the hot pot such that removal of the security ring from the hot pot may render the hot pot inoperative, e.g., result in damage to the side walls of the base, and/or the body, such that the hot pot will not be able to contain a liquid received therein.

[0014] The base **40** may have a center boss **80** in the bottom plate **44**. The center boss **80** may include a radial web **82** extending therefrom across the bottom plate and projecting inward into the hollow interior of the base. One or more radial webs may be provided. A radial web **82** may be formed with a finger **84** on its distal end projecting axially into the hollow interior of the base. The finger **84** may be sized and dimensioned to accommodate a thermostat element **86** disposed in the hollow interior of the base. As best shown in FIG. 4, the thermostat element **86** is disposed between the heating element support **30** and the finger **84**. To provide further support for the thermostat element **86**, the thermostat element **86** may be mounted to the heating element support **30** with mechanical fasteners **88**. The finger **84** may be sized and dimensioned to press fit the thermostat element **86** between the finger and the heating element support **30**. To provide further support for the thermostat element **86**, a cross rib **90** may be provided on the finger **86**. The cross rib **90** may extend across the thermostat element **86** in a direction generally transverse to the web **82** and the finger **84**. As shown in FIG. 3, the cross rib **90** press fits against the thermostat element **86** and provides additional support for the thermostat element **86** in the hollow interior of the base, and deters alteration of temperature. Also, as shown in the drawings, the thermostat element **86** is located away from the water drain **68** and the power cord compartment **54** to reduce the potential of gaining access to the thermostat element via the water drain.

[0015] A mechanical fastener may extend through the base center boss **80** to the heating element support **30** to maintain

structural integrity for the hot pot. The mechanical fastener may comprise first and second threaded portions **92,94** which cooperate with a threaded bushing **96** in the hollow interior of the base. The first threaded portion **92** may comprise a threaded projection extending from the heating element support **30** to engage one side of the threaded bushing **96**. The second threaded portion **94** may comprise a threaded member directed through the center boss **80**. The second threaded portion **94** extend may be configured to prevent its removal. The head of the second threaded portion **94** may have a unidirectional drive that prevents removal of the second threaded portion. The head may also be coated with a material to prevent second threaded portion from being removed. Additionally, the head of the second threaded portion **94** may be disposed in the boss to prevent its removal. The boss **80** may have a recessed counter bore and the head of the second threaded screw portion **94** may be disposed in the recessed counter bore, and a cover **98** may extend across the center boss and be spaced apart from the head of second threaded portion **94** in the recessed counter bore. The cover **98** may be ultrasonically welded to the base **40** or may be attached to the base in such a way as to prevent access to the center boss and/or head of the second threaded portion **94**. The cover **98** or coating may be brightly colored to provide a visual indication of whether it has been tampered with or otherwise altered.

[0016] The base may have other web members **100** to provide structural integrity for the base and hot pot, and tabs **102** to facilitate assembly of the base **40**, heating element support **30** and body **12**. The base may also have features **104** to allow locating switching and indicator lights.

[0017] The hot pot as described herein may be used to warm up food. However, the hot pot has features that may limit the ability of a user to tamper with the hot pot, for instance, the temperature limiting devices (i.e. the thermostat element and the thermal cut-off). The hot pot security ring may limit the ability of a user to gain unauthorized access to the hollow interior of the base from between the body and the base. The combination of the power cord sidewall aperture strain relief and the power cord knot compartment anchor may provide additional safeguards for tampering with the power cord. The combination of the power cord sidewall aperture strain relief and the power cord knot compartment anchor may limit the ability of a user to gain access to the interior of the hot pot from the power cord connection. The double wall construction of the base also assists in preventing access to the internal temperature limiting devices of the hot pot.

[0018] In view of the foregoing, it will be seen that the several advantages of the invention are achieved and attained. The embodiments were chosen and described in order to best explain the principles of the invention and its practical application to thereby enable others skilled in the art to best utilize the invention in various embodiments and with various modifications as are suited to the particular use contemplated. As various modifications could be made in the constructions and methods herein described and illustrated without departing from the scope of the invention, it is intended that all matter contained in the foregoing description or shown in the accompanying drawings shall be interpreted as illustrative rather than limiting. Thus, the breadth and scope of the present invention should not be limited by any of the above-described

exemplary embodiments, but should be defined only in accordance with the following claims appended hereto and their equivalents.

1.-5. (canceled)

6. A hot pot comprising:

a body configured to hold a liquid for the hot pot;

a heating element support extending across a bottom of the body, the heating element support supporting a heating element;

a base having a side wall and a bottom panel extending across the side wall, the side wall and bottom panel defining a hollow interior for the base, the side wall in part supporting the heating element support, the base having an inner wall radially inward of the side wall, the inner wall having a first portion extending through the base interior generally adjacent to the side wall and a second portion extending radially inward from the first portion, the base having spaced apart radial walls extending between the inner wall first and second portions, each of the inner wall first and second portions and spaced apart radial walls projecting from the bottom panel, the inner wall first and second portions and spaced apart radial walls defining a power cord knot compartment with an interior, the power cord knot compartment being disposed in the base radially inward of the side wall and the inner wall first portion, the power cord knot

compartment having a cover spaced from the bottom panel, the bottom panel of the base having projections projecting from the bottom panel into the power cord knot compartment interior, the power cord knot compartment cover being mounted to the projections; and

a power cord for the hot pot extending through the side wall through a strain relief, and extending into the power cord knot compartment, the power cord being secured to the base in the power cord knot compartment around the projections in the interior of the power cord knot compartment, with leads of the power cord extending from the power cord knot compartment to the heating element.

7-8. (canceled)

9. The hot pot of claim **6** wherein the side wall and bottom panel are formed of a light transmissive material sufficient to allow the interior of the base to be viewed.

10. The hot pot of claim **6** wherein the power cord knot compartment has a drain through the bottom panel of the base.

11. The hot pot of claim **6** wherein the body has a handle that is generally on a same side of the hot pot as the power cord.

12.-22. (canceled)

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