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<b>(21) International Application Number:</b> PCT/US80/00742  <b>(22) International Filing Date:</b> 12 June 1980 (12.06.80)  <b>(31) Priority Application Number:</b> 055,969  <b>(32) Priority Date:</b> 9 July 1979 (09.07.79)  <b>(33) Priority Country:</b> US  <b>(60) Parent Application or Grant</b> <b>(63) Related by Continuation</b> US 055,969 (CIP)  <b>(71) Applicant (for all designated States except US):</b> BURROUGHS CORPORATION [US/US]; Burroughs Place, Detroit, MI 48232 (US).  <b>(72) Inventor; and</b> <b>(75) Inventor/Applicant (for US only):</b> SNIDERMAN, Albert [US/US]; 7123 Pebble Park Drive, West Bloomfield, MI 48033 (US).		<b>(74) Agents:</b> AUGSPURGER, Lynn, L. et al.; Burroughs Corporation, Patent Division, 4B27, Burroughs Place, Detroit, MI 48232 (US).  <b>(81) Designated States:</b> BR, CH (European patent), DE (European patent), FR (European patent), GB (European patent), JP, NL (European patent), SE (European patent), US.  <b>Published</b> <i>With international search report</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>
<b>(54) Title:</b> STACKED DROP GENERATORS FOR PULSED INK JET PRINTING		
<b>(57) Abstract</b>  A stacked drop generator apparatus (20) for ink jet printing includes a stackable housing (22) of electrically nonconductive material having a cavity (24) containing fluid. A pressure wave is produced in the fluid by a device (26) which is deformed in response to electrical pulses. Each cavity (24) is flooded with fluid and has a nozzle (40) integral with the housing. The nozzle has an intake end (41) in the fluid cavity, an exit port (42) through which fluid is expelled from the housing. The cavity of the housing adjacent the nozzle has a tapered shape to concentrate the effect of the pressure wave on the fluid.		

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STACKED DROP GENERATORS  
FOR PULSED INK JET PRINTING

BACKGROUND OF THE INVENTION

1. Technical Field of the Invention

5 This invention relates to an improved stacked drop generator apparatus for ink jet printing.

2. Description of the Prior Art

Prior art generators for ink jet printing were bulky in size compared to the drop size produced.  
10 Consequently, the number of drop generators per printed character was physically limited. However, instead of decreasing the drop generator size to achieve closer spacing between ink drops, prior ink jet printers reduced the space between drops by increasing the size  
15 of the drop. As a result of the larger drop size, character definition and print quality are lessened.

Many ink jet printers have failed to successfully address the problem of fluid dribbling from the exit port once the jet has been energized to  
20 expel ink. The fluid, under static pressure in the ink reservoir and awaiting expulsion, was under no restraining force to inhibit leakage out the exit port.

The present invention promotes printed character definition and quality by utilizing the small



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size of the drop generator. More generators may be stacked to print each character. This feature permits a smaller drop size, better defined characters, and improved printing quality. In addition, the invention  
5 uses a deformable device to generate a pressure wave pulse through the printing fluid or ink. This wave expels a drop of fluid from a fluid filled cavity through an exit port. A reverse deformation of the device is then induced to withdraw the fluid at the  
10 exit port back into the fluid cavity. Consequently, an ink drop is generated and expelled on demand and ink dribbling from the exit port between drop generations is inhibited.

#### BRIEF SUMMARY OF THE INVENTION

15 A stackable drop generator for ink jet printing includes a stackable housing of electrically nonconductive material having a cavity containing fluid, an ink trough alignable with each housing for supplying the cavity with fluid, and holes which, when  
20 aligned, receive fastening devices for stacking multiple drop generators. In one form of the invention a piezoelectric ceramic driver is used to produce a pressure wave on the fluid and is located in the cavity of the housing. The driver is bidirectionally  
25 deformable in response to changing polarities of electrical pulses received from electrodes. These electrodes also have an ink trough and holes for receiving fastening devices which are alignable with the corresponding ink trough and holes in the housing  
30 when multiple drop generators are stacked. An end plate, having an ink supply well, is engageable with one end of a drop generator to store a volume of fluid. This fluid is fed to the ink trough of each housing in a stack of drop generators to flood each fluid cavity.  
35 An end plate without an ink well engages the opposite



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end of, and prevents fluid leakage from the drop generator.

In another form of the invention a bimorph driver is used to produce a pressure wave on the fluid.

5 The bimorph is positioned outside the fluid cavity of the housing and acts on a diaphragm wall of the housing.

To permit one electrode to transmit electrical pulses to two adjacent drivers, each driver is alternately poled with respect to its adjacent driver in an adjacent drop generator. Upon application of an electrical pulse to a driver, a positive or negative deformation of the driver is produced, depending on the polarity of the pulse, and a corresponding pressure wave acts on the fluid of the cavity. In response to a positive driver deformation, a fluid drop of ink is expelled from the housing through a nozzle. This nozzle is integral with the housing and has an intake end in the cavity and forms an exit port from the housing for the ink drop. A negative driver deformation imparts a low pressure wave which withdraws the fluid into the cavity from the exit port of the nozzle to prevent dribbling of the fluid out of the nozzle. In addition to this negative deformation, the nozzle is composed of a nonwetting material, which inhibits fluid dribbling from the exit port.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is an exploded, isometric view of a drop generator apparatus embodying the present invention.

30 Figure 2 is a front view of a drop generator with the fluid in a steady state position;

Figure 2A is a sectional view of the drop generator in Figure 2 taken along line 2A-2A;

35 Figure 2B is a sectional view of the drop generator in Figure 2 taken along line 2B-2B;



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Figure 3 is a sectional top view of several stacked drop generators of the type shown in Figure 2;

Figure 4 is an assembled, front view of a stacked drop generator apparatus;

5        Figure 5 depicts a drop generator with a driver deformed to expel an ink drop from the exit port of the nozzle;

10       Figure 6 depicts a drop generator with a driver deformed to withdraw ink from the exit port of the nozzle into the fluid cavity;

Figure 7 illustrates representative electrical pulses to cause the driver of the drop generator to deform;

15       Figure 8A is a side view of another type of drop generator embodying the present invention with the fluid in a steady state position;

Figure 8B is a sectional view of the drop generator taken along line 8B-8B with the addition of electrode 34'; and

20       Figure 9 is a sectional top view of several stacked drop generators of the type shown in Figure 8A.  
DETAILED DESCRIPTION OF THE INVENTION

Referring to Figure 1, a drop generator apparatus 20 for ink jet printing includes a housing 22  
25 of electrically nonconductive material enclosing a cavity 24 filled with printing fluid 25 (Figure 2A). Insertable in cavity 24 for generating pressure waves in the fluid 25 is a driver 26 made of piezoelectric ceramic material which deforms in response to applied  
30 electrical pulses. The driver 26 is about .005 inch thick to allow the fluid drops to be closely spaced adjacent one another for good print definition. The driver 26 (Figure 3) within cavity 24 is contacted on adjacent sides by spring contacts 28 and 30 in  
35 electrodes 32 and 34, respectively. Preferably, the

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electrodes 32 and 34 separate adjacent cavities 24 by about .003 inch. The driver 26 is secured to the rear of housing 22 by an adhesive or other suitable means. The orientation of the spring contacts allows each

5 electrode to contact two drivers and transmit an electrical pulse of the same polarity to the adjacent sides 36 and 38 (Figure 3) of two drivers 26. Therefore, alternate poling of drivers 26 in the directions of arrows 3A and 3B is implemented to permit

10 a single electrode to contact two drivers 26. To prevent torquing of the drivers 26 due to electrical pulses being transmitted to drivers 26 through spring contacts 28 and 30, the spring contacts abut driver 26 at equal distances from the housing base 39. To

15 provide a passage out of housing 22 for the ink fluid 25, a nozzle 40 (Figure 2A), is integrally formed in housing 22, has an intake end 41 adjacent the cavity 24 and an exit port 42.

A complete drop generator apparatus 20 is

20 sealed to prevent fluid leakage through spring apertures 48 by fastening end plates 43 and 44 (Figures 1 and 4) over the outside electrode 32 and electrode 34 respectively. The bolts 45 pass through the apertures 46 (Figure 1) to secure the drop generator apparatus

25 20. An ink trough 49 (Figures 2A and 4) extends along the length of the stacked drop generator apparatus 20 due to matching holes in each electrode and housing to supply each cavity 24 with fluid. The trough 49 is fed by a volume of fluid stored in an ink supply well 50

30 located in end plate 43.

As shown in Figure 5, a fluid drop is expelled on demand from a housing 22 by a positive deformation of driver 26. Electrodes 32 and 34 transmit a positive voltage pulse 52 illustrated in Figure 7 through the

35 spring contacts 28 and 30 of the electrodes to deform



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the piezoelectric ceramic driver orthogonally to the electrodes. The positive driver deformation illustrated in Figure 5 produces a high pressure wave on the fluid 25 in the cavity 24. The wall of the cavity 24 adjacent the nozzle 40 has an exponential horn configuration and directs the pressure wave acting on the fluid 25 toward the nozzle 40. Following the positive voltage pulse 52, a negative voltage pulse 54 (Figure 7) is applied to electrodes 32 and 34 which negatively deforms driver 26 as illustrated in Figure 6 to produce a low pressure wave and withdraw the fluid at the exit port 42 of the nozzle 40 back toward the intake end of the nozzle.

The housing 22 is formed from a material which is non-wetting with respect to the fluid 25 being used for printing. The preferred material for the housing 22 is a fluoro carbon resin, particularly polytetrafluoroethylene (TEFLON) or in the alternative fluorinated ethylene propylene or fluorocarbon co-polymers. As a result, the fluid 25 forms a convex meniscus 56 positioned inside the exit port 42 of the nozzle 40, under steady state conditions. The non-wetting surface of the housing 22 causes the meniscus 56 of the fluid to remain inside the nozzle 40 and thus prevents fluid dribbling on the face of the housing. If the housing 22 is formed from a wetting material a concave meniscus would result and the fluid would be drawn out of the nozzle 40 by capillary action with resultant fluid dribbling. The action of the driver 26 under negative deformation produces a low pressure wave on the fluid 25 and withdraws the fluid back into the nozzle in order to quickly return the fluid to the steady state condition with the meniscus 56 inside the nozzle. This feature is a further aid to prevent fluid dribbling.





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The meniscus 56 of fluid is positioned sufficiently inside the nozzle 40 that minor pressure variations in the fluid will not expel the fluid from the nozzle. However, the meniscus 56 is sufficiently close to the exit port 42 of the nozzle that the action of the driver 26 produce a high pressure wave will expel fluid from the exit port of the nozzle. The position of the meniscus can be varied by changing the shape of the cavity 24 adjacent the nozzle to constrict or enlarge the approach to the nozzle. Additionally, the position can be varied by changing the properties of the fluid 25 being used as a printing ink.

Another form of drop generator embodying the present invention is illustrated in Figures 8A, 8B and 9. In these figures the same numerals are used to identify unchanged elements while numerals with a prime superscript are used to identify modified elements. The modified drop generator utilizes a driver 26' which is positioned outside the cavity 25 on a diaphragm wall 58 of the housing 22'. The driver 26' is retained in grooves 60 formed in the housing 22' and can be affixed with a suitable adhesive to the diaphragm wall 58. The driver 26' is preferably a bimorph in order that large deflections can be achieved upon the application of positive and negative pulses.

The electrode 34' has a spring contact 28' which passes behind a convolution 62 in the diaphragm wall 58 to engage the rear of the bimorph driver 26'. The electrode 32' has a spring contact 30' which engages the front of the bimorph driver 26'.

The operation of the bimorph driver 26' is similar to the operation of the piezoelectric driver 26. A positive voltage pulse is applied to the bimorph driver 26' causing the driver to bow and flex the diaphragm wall 58 inward toward the nozzle 40 and expel



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fluid from the exit port 42. A negative pulse is then applied to the driver 26' causing the driver to bow in an opposite direction and flex the diaphragm wall 58 outward away from the nozzle 40 and withdraw the fluid 25 into the cavity 24.

Thus, it can be seen that the bimorph driver 26' functions to expel and withdraw fluid through the nozzle 40 in a manner which is equivalent to the operation of the piezoelectric driver 26'. One advantage to the exterior positioning of the bimorph driver 26' is that the fluid 25 does not interact with the driver. Consequently, the properties of the fluid 25 can be chosen without regard to whether the particular fluid will interact either chemically or electrically with the driver.

Figure 9 illustrates how the drop generators can be arranged so that the electrode 32' and the electrode 34' are able to contact a driver on either side of the electrode. The bimorph drivers 26' are positioned so that the polarity of adjacent drivers is opposite. This configuration achieves the same function as the arrangement of drop generators shown in Figure 3.

To permit the use of more drop generators than available with the prior art, the individual drop generators forming the apparatus 20 have been made thin, stackable, and sequentially addressable to print a well defined, predetermined, quality character.

A stack of ten drop generators arranged in a vertical array can be movably mounted as a print head in a page printer and caused to traverse a page horizontally. Selective activation of the vertical array of drop generators as the print head traverses a horizontal page would result in characters being printed on the page. In another application of the



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present invention an array of three groups of ten drop generators can be used to form a three-line check or document endorser. In this application, the array of drop generators remains fixed while the check or document is moved past the array. In both applications, the array of drop generators functions as a dot matrix printer. Consequently, a wide variety of character fonts can be achieved and the array has graphics printing capability. The electronic control for a dot matrix printer is well known in the art and can be implemented by a person having ordinary skill in the art.



WHAT IS CLAIMED IS:

1. A stackable drop generator for ink jet printing comprising an ink chamber and exit orifice and means for causing ink to be expelled from the orifice by actuation of a deformably responsive fluid drive characterized by;

a modular stackable unit including a housing having a fluid cavity for receiving a supply of ink and supply means for supplying fluid to said cavity,

a nozzle having an intake end in the fluid cavity and an exit port formed as said exit orifice through which fluid is expelled from said unit, said nozzle having a tapered portion associated with said nozzle, said tapered portion having a larger section disposed toward said fluid cavity and a smaller section disposed toward said exit orifice to concentrate a fluid pressure wave in said fluid, and

said deformably responsive fluid drive causing the occurrence of said fluid pressure wave in fluid contained in said cavity in response to electrical signals.

2. A stackable drop generator according to Claim 1 characterized by said housing being formed of a non-wetting, insulating material which causes fluid contained in the cavity to form a convex meniscus adjacent said exit orifice.

3. A stackable drop generator according to Claim 1 or 2 wherein said deformably responsive fluid driver is driven by stackable electrical contacts disposed on each side of said housing to form side walls for the fluid cavity of said housing.

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4. A stackable drop generator for ink jet printing of Claim 1 or 2 characterized by a plurality of said modular stackable units fastened in stacked relationship.
5. A stackable drop generator of Claim 1 characterized by said deformably responsive driver being a bimorph.
6. A stackable drop generator of Claim 5 characterized by said bimorph being operably affixed to an exterior portion of a diaphragm wall of said housing.
7. A stackable drop generator of Claim 1 characterized by said deformably responsive driver being a piezoelectric device.
8. A stackable drop generator of Claim 1 or 7 wherein said deformably responsive driver is operably positioned within the cavity of said housing.



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9. A stackable drop generator apparatus for ink jet printing comprising:

a stackable housing of electrically nonconductive material having a cavity for containing a fluid;

means, deformably responsive to changing polarities of electrical pulses, for producing a pressure wave in the fluid;

stackable means for transmitting electrical pulses to the pressure wave producing means;

means for flooding each cavity with fluid; and

a nozzle, integral with the housing, having an intake end in the fluid cavity and an exit port through which fluid is expelled from within the housing, the fluid cavity having a tapered portion associated with the nozzle to concentrate the pressure wave on the fluid.

10. The invention of Claim 9, wherein the stackable housing further comprises electrically nonconductive material having an ink trough and apertures, the ink trough being aligned with the ink trough of each housing for supplying the cavity with fluid and the apertures being aligned with the apertures of each housing to receive fastening means for stacking drop generators.

11. The invention of Claim 9, wherein the means, deformably responsive to changing polarities of electrical pulses, for producing a pressure wave in the fluid comprises a bi-directionally deformable wafer of material located in the cavity.



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12. The invention of Claim 11, wherein the bi-directionally deformable wafer of material is a piezoelectric ceramic driver.

13. The invention of Claim 12, wherein the piezoelectric ceramic driver is alternately poled with respect to its adjacent driver in an adjacent drop generator so that one electrode transmits the electrical pulses to two adjacent drivers.

14. The invention of Claim 9, wherein the stackable means for transmitting electrical pulses to the pressure wave producing means comprises electrodes having an ink trough and apertures, the ink trough being aligned with the ink trough of each housing for supplying the housing cavity with fluid and the apertures being aligned with the apertures of each housing to receive fastening means for stacking drop generators.

15. The invention of Claim 9, wherein the means for flooding each cavity with fluid comprises:

an end plate, engageable with one end of the drop generator, having an ink supply well for storing a volume of fluid to be fed to the ink trough of each housing in a stack of drop generators; and

an end plate engageable with, and preventing fluid leakage from, an opposite end of the drop generator.

16. The invention of Claim 9, wherein the nozzle comprises a non-wetting material to inhibit fluid dribbling from the exit port.



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17. The invention of Claim 16, wherein the non-wetting material is a fluoro carbon resin.

18. The invention of Claim 9, wherein the tapered portion of the nozzle has the contour of an exponential horn.

19. The stackable drop generator of Claim 9 wherein the means for producing a pressure wave in the fluid comprises a bi-directionally deformable wafer of material positioned on an exterior portion of a diaphragm wall of said housing.

20. The stackable drop generator of Claim 19, wherein the bi-directionally deformable wafer comprises a bimorph.





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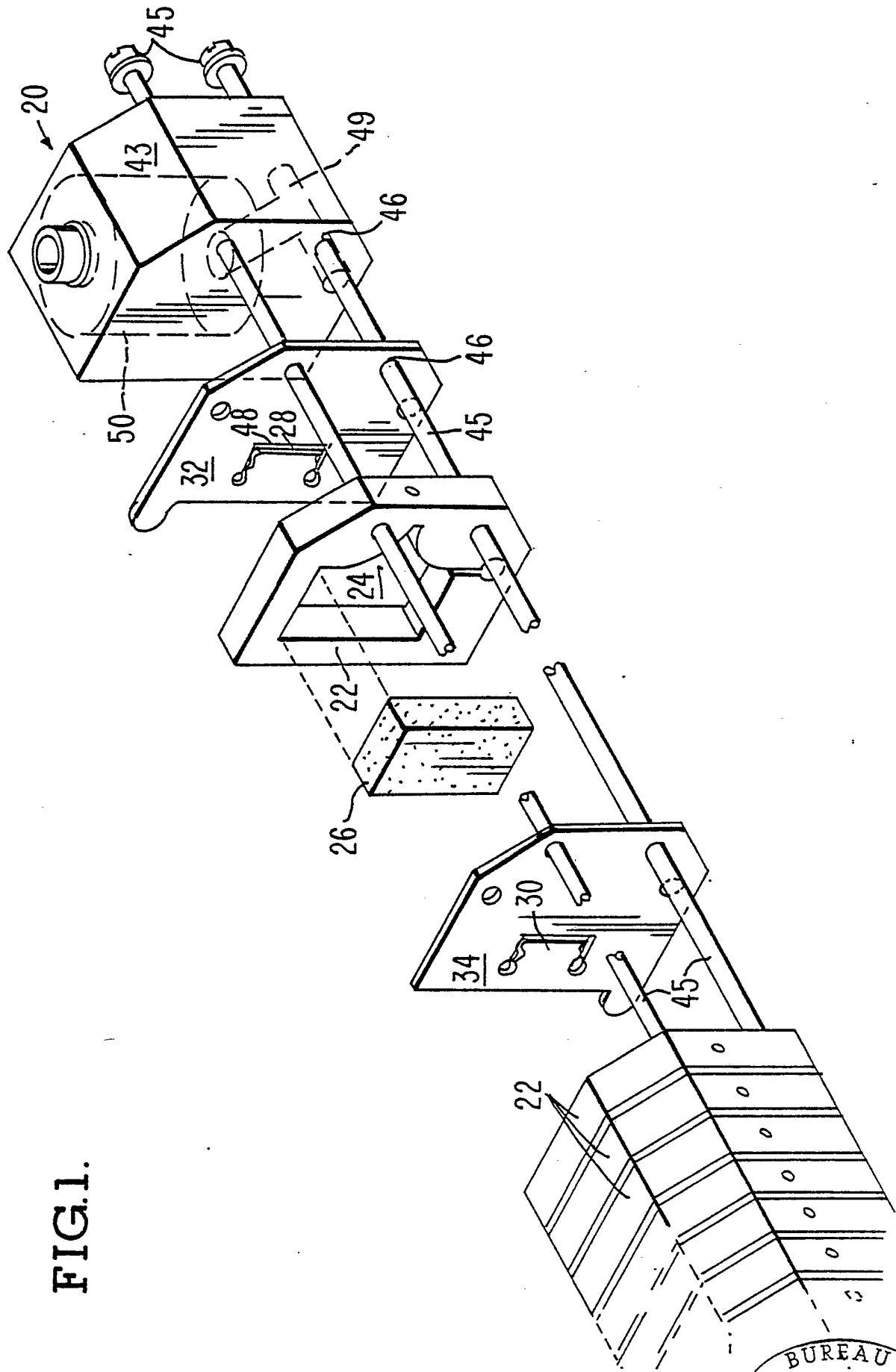


FIG. 1.

FIG.2.

FIG.2A.

FIG.2B.

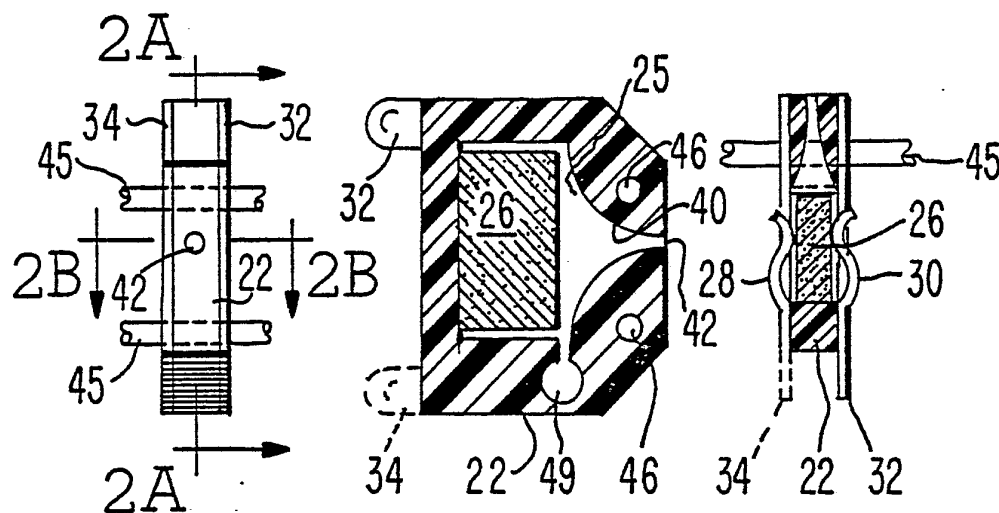
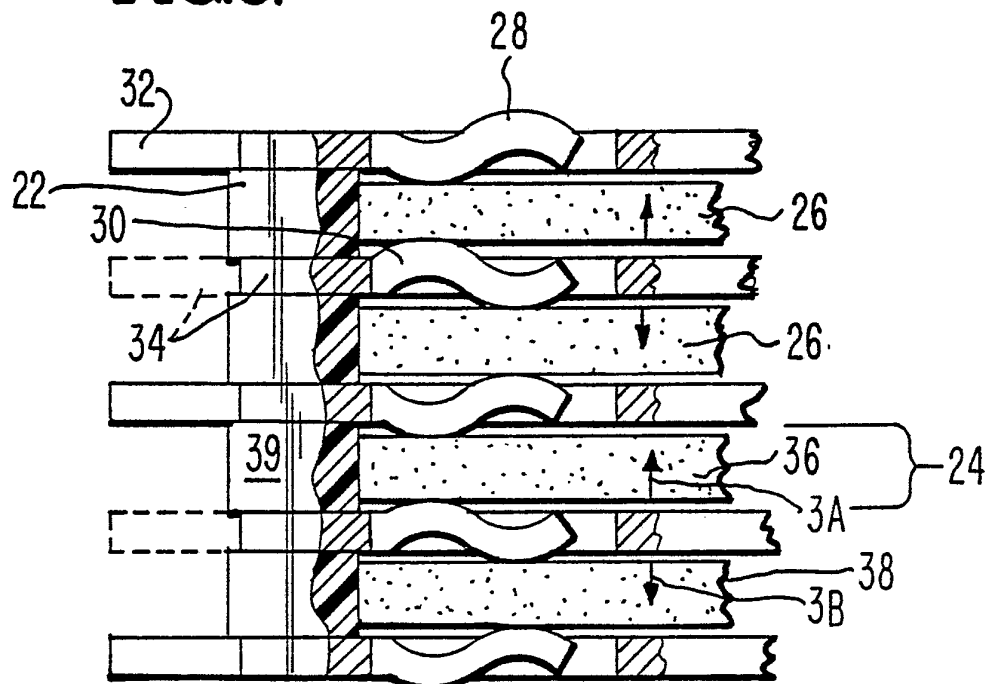
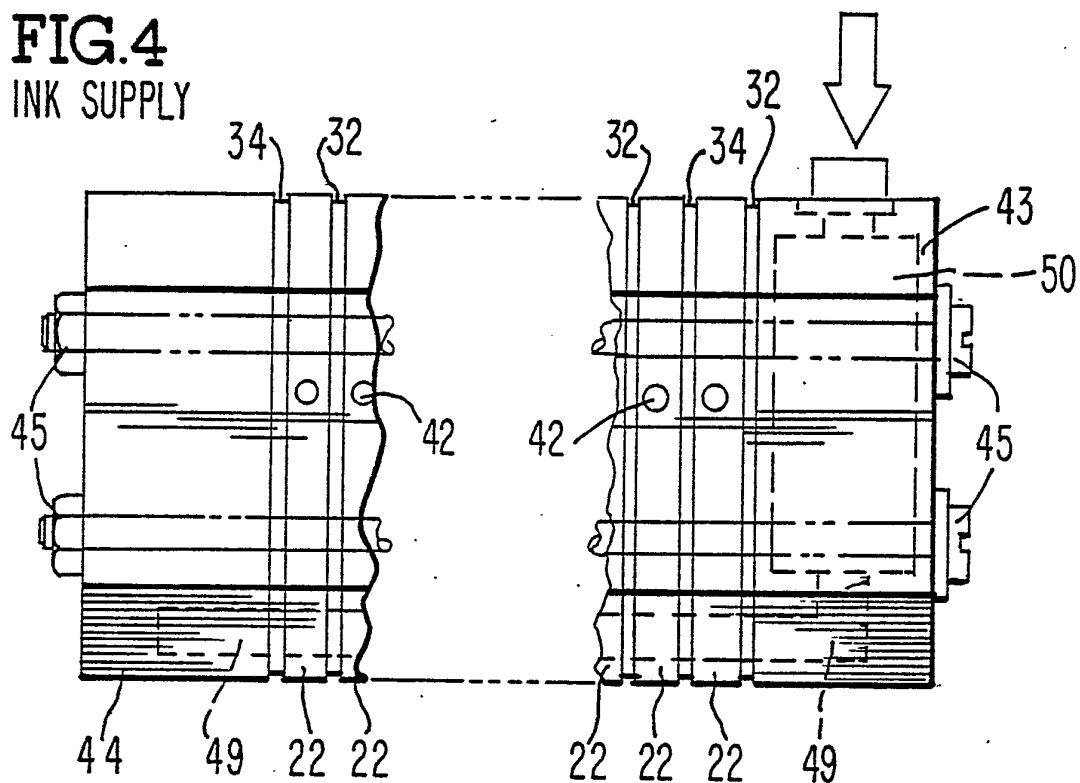


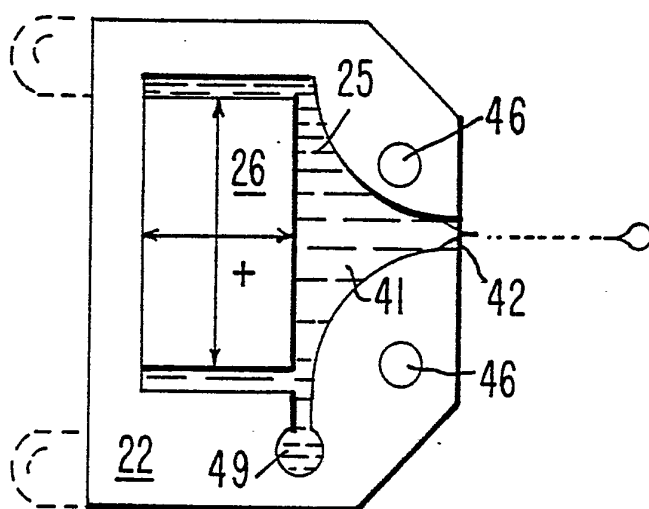
FIG.3.



**FIG.4**  
INK SUPPLY



**FIG.5.**  
POSITIVE DIAPHRAM DEFORMATION



**FIG.6.**  
NEGATIVE DIAPHRAM DEFORMATION

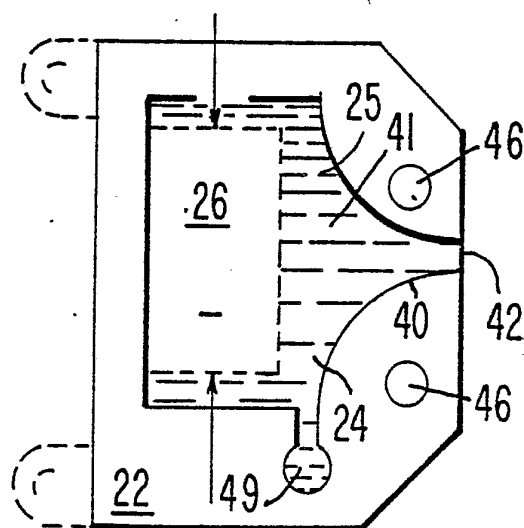


FIG. 8A.

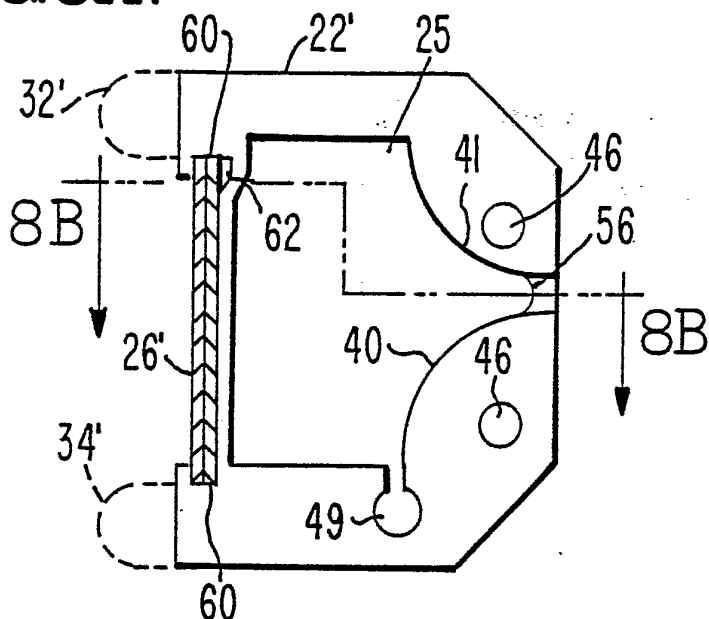


FIG. 8B.

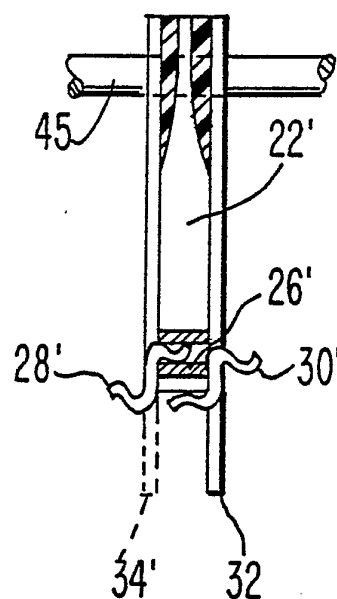


FIG. 9.

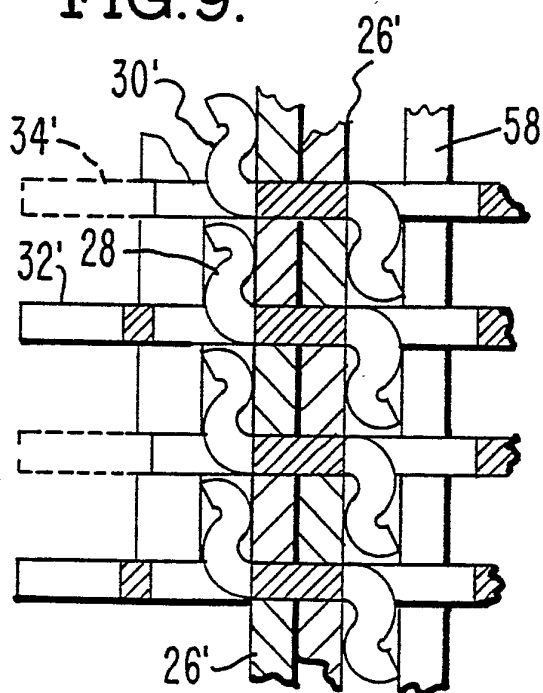
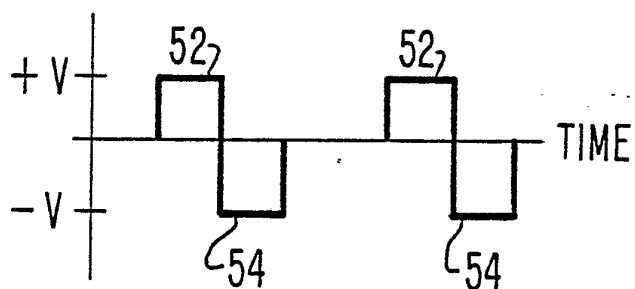


FIG. 7.



# INTERNATIONAL SEARCH REPORT

International Application No PCT/US80/00742

## I. CLASSIFICATION OF SUBJECT MATTER (If several classification symbols apply, indicate all) \*

According to International Patent Classification (IPC) or to both National Classification and IPC

Int. Cl. <sup>3</sup> G 01 D 15/18

U.S. Cl. 346-140PD

## II. FIELDS SEARCHED

Minimum Documentation Searched <sup>4</sup>

Classification System

Classification Symbols

U.S. . 346-1,75, -140 PD; 400-126

Documentation Searched other than Minimum Documentation  
to the Extent that such Documents are Included in the Fields Searched <sup>5</sup>

## III. DOCUMENTS CONSIDERED TO BE RELEVANT <sup>14</sup>

Category *	Citation of Document, <sup>16</sup> with indication, where appropriate, of the relevant passages <sup>17</sup>	Relevant to Claim No. <sup>18</sup>
A	US, A 3,211,088 Published 12 Oct. 1965 Naiman	1-20
A, P	US, A 4,166,277 Published 28 Aug. 1979 Cielo et al	1-20

\* Special categories of cited documents: <sup>15</sup>

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"P" document published prior to the international filing date but on or after the priority date claimed

"T" later document published on or after the international filing date or priority date and not in conflict with the application, but cited to understand the principle or theory underlying the invention

"X" document of particular relevance

## IV. CERTIFICATION

Date of the Actual Completion of the International Search <sup>2</sup>

29 October 1980

Date of Mailing of this International Search Report <sup>2</sup>

26 NOV 1980

International Searching Authority <sup>1</sup>

ISA/US

Signature of Authorized Officer <sup>30</sup>

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