(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau

(43) International Publication Date
7 January 2016 (07.01.2016)

WIPO | PCT

(10) International Publication Number
WO 2016/003440 A1

(51) International Patent Classification:
A62D 1/06 (2006.01)

(21) International Application Number:
PCT/US2014/045046

(22) International Filing Date:
1 July 2014 (01.07.2014)

(25) Filing Language: English

(26) Publication Language: English

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(81) Designated States *(unless otherwise indicated, for every kind of national protection available)*: AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States *(unless otherwise indicated, for every kind of regional protection available)*: ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

— *of inventorship (Rule 4.17(iv))*

Published:

— *with international search report (Art. 21(3))*

(54) Title: DRY POWDER FIRE-FIGHTING COMPOSITION

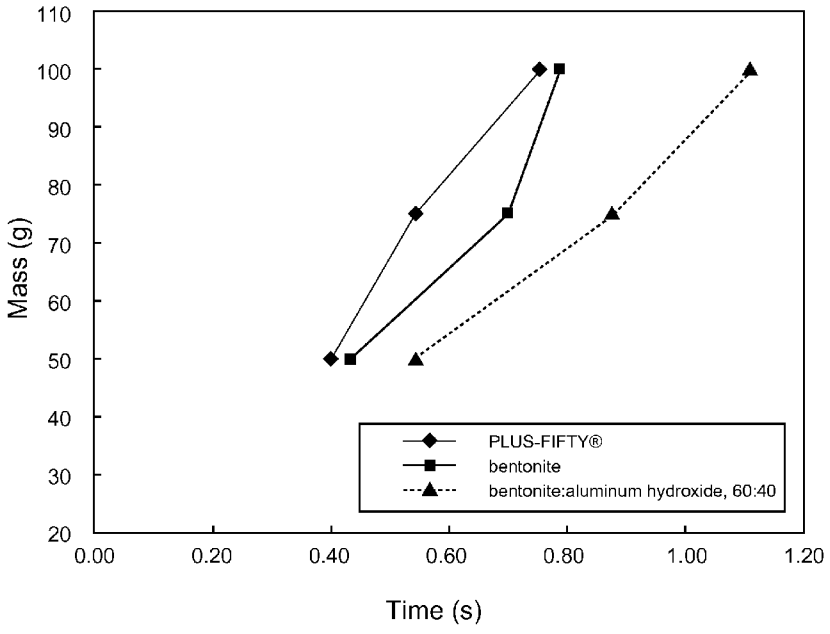


Fig. 1

(57) Abstract: Various embodiments disclosed relate to dry powder fire-fighting compositions. In various embodiments, the present invention provides a method of fighting a fire. The method can include contacting at least one of a fire and a source thereof with a composition including bentonite and aluminum hydroxide.

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DRY POWDER FIRE-FIGHTING COMPOSITION

BACKGROUND OF THE INVENTION

[0001] Fires and the associated smoke and toxic materials produced can be extremely destructive to structures and equipment as well as causing hazards to human and animal life. Fire is a complex, dynamic, physicochemical phenomenon and is a result of a rapid chemical reaction generating smoke, heat, flame, and light. Each fire exhibits individual characteristics that depend on the types of burning materials and environmental conditions.

[0002] Four components are necessary to sustain any fire: fuel, heat, oxygen, and an uninhibited chemical chain reaction. It thus follows that a fire may extinguished by at least one of removing the fuel, cooling the burning material, excluding oxygen, and inhibiting the chemical chain reaction. Available compositions for fire-fighting often suffer from high cost, little to no binding to a targeted area, and little to no removal of heat from the fire leading to inadequate reduction of the fire and inadequate suppression of fire spreading.

BRIEF DESCRIPTION OF THE FIGURES

[0003] The drawings illustrate generally, by way of example, but not by way of limitation, various embodiments discussed in the present document.

[0004] FIG. 1 illustrates the flow characteristics of various fire-extinguishing blends, in accordance with various embodiments.

DETAILED DESCRIPTION OF THE INVENTION

[0005] Reference will now be made in detail to certain embodiments of the disclosed subject matter. While the disclosed subject matter will be described in conjunction with the enumerated claims, it will be understood that the exemplified subject matter is not intended to limit the claims to the disclosed subject matter.

[0006] Values expressed in a range format should be interpreted in a flexible manner to include not only the numerical values explicitly recited as the limits of the range, but also to include all the individual numerical values or sub-ranges encompassed within that range as if each numerical value and sub-range is explicitly recited. For example, a range of “about 0.1% to

about 5%" or "about 0.1% to 5%" should be interpreted to include not just about 0.1% to about 5%, but also the individual values (e.g., 1%, 2%, 3%, and 4%) and the sub-ranges (e.g., 0.1% to 0.5%, 1.1% to 2.2%, 3.3% to 4.4%) within the indicated range. The statement "about X to Y" has the same meaning as "about X to about Y," unless indicated otherwise. Likewise, the statement "about X, Y, or about Z" has the same meaning as "about X, about Y, or about Z," unless indicated otherwise.

[0007] In this document, the terms "a," "an," or "the" are used to include one or more than one unless the context clearly dictates otherwise. The term "or" is used to refer to a nonexclusive "or" unless otherwise indicated. The statement "at least one of A and B" has the same meaning as "A, B, or A and B." In addition, it is to be understood that the phraseology or terminology employed herein, and not otherwise defined, is for the purpose of description only and not of limitation. Any use of section headings is intended to aid reading of the document and is not to be interpreted as limiting; information that is relevant to a section heading may occur within or outside of that particular section.

[0008] In the methods of manufacturing described herein, the steps can be carried out in any order without departing from the principles of the invention, except when a temporal or operational sequence is explicitly recited. Furthermore, specified steps can be carried out concurrently unless explicit claim language recites that they be carried out separately. For example, a claimed step of doing X and a claimed step of doing Y can be conducted simultaneously within a single operation, and the resulting process will fall within the literal scope of the claimed process.

[0009] The term "about" as used herein can allow for a degree of variability in a value or range, for example, within 10%, within 5%, or within 1% of a stated value or of a stated limit of a range.

[0010] The term "substantially" as used herein refers to a majority of, or mostly, as in at least about 50%, 60%, 70%, 80%, 90%, 95%, 96%, 97%, 98%, 99%, 99.5%, 99.9%, 99.99%, or at least about 99.999% or more.

[0011] The term "alkyl" as used herein refers to straight chain and branched alkyl groups and cycloalkyl groups having from 1 to 40 carbon atoms, 1 to about 20 carbon atoms, 1 to 12 carbons or, in some embodiments, from 1 to 8 carbon atoms. Examples of straight chain alkyl groups include those with from 1 to 8 carbon atoms such as methyl, ethyl, n-propyl, n-butyl, n-

pentyl, n-hexyl, n-heptyl, and n-octyl groups. Examples of branched alkyl groups include, but are not limited to, isopropyl, iso-butyl, sec-butyl, t-butyl, neopentyl, isopentyl, and 2,2-dimethylpropyl groups. As used herein, the term "alkyl" encompasses n-alkyl, isoalkyl, and anteisoalkyl groups as well as other branched chain forms of alkyl. Representative substituted alkyl groups can be substituted one or more times with any of the groups listed herein, for example, amino, hydroxy, cyano, carboxy, nitro, thio, alkoxy, and halogen groups.

[0012] As used herein, the term "hydrocarbyl" refers to a functional group derived from a straight chain, branched, or cyclic hydrocarbon, and can be alkyl, alkenyl, alkynyl, aryl, cycloalkyl, acyl, or any combination thereof.

[0013] The term "solvent" as used herein refers to a liquid that can dissolve a solid, liquid, or gas. Nonlimiting examples of solvents are silicones, organic compounds, water, alcohols, ionic liquids, and supercritical fluids.

[0014] As used herein, the term "polymer" refers to a molecule having at least one repeating unit and can include copolymers.

[0015] The term "copolymer" as used herein refers to a polymer that includes at least two different repeating units. A copolymer can include any suitable number of repeating units.

[0016] In various embodiments, the present invention provides a method of fighting a fire. The method includes contacting at least one of a fire and a source thereof with a fire-fighting composition including bentonite and aluminum hydroxide.

[0017] In various embodiments, the present invention provides a method of fighting a fire. The method includes contacting at least one of a fire and a source thereof with a fire-fighting composition. The fire includes at least one of a class A fire and a class B fire. The contacting is sufficient to extinguish at least part of the fire or decrease the intensity of at least part of the fire. The fire-fighting composition includes about 60 wt% to about 90 wt% bentonite. The bentonite has a median particle diameter (D_{50}) of about 40 μm to about 150 μm. The fire-fighting composition also includes about 30 wt% to about 70 wt% aluminum hydroxide. The aluminum hydroxide has a median particle diameter (D_{50}) of about 40 μm to about 150 μm. The median particle diameter (D_{50}) of the aluminum hydroxide and the median particle diameter (D_{50}) of the bentonite are within about 50 μm of one another. The ratio of the mass of the bentonite to the mass of the aluminum hydroxide is about 0.5:1 to about 2:1.

[0018] In various embodiments, the present invention provides an apparatus for fire-fighting. The apparatus includes a portable fire extinguisher. The portable fire extinguisher includes therein one or more pressurized gases. The portable fire extinguisher also includes therein a composition including bentonite and aluminum hydroxide. The one or more pressurized gases are configured in the portable fire extinguisher sufficiently to expel the composition upon triggering by a user of the portable fire extinguisher.

[0019] In various embodiments, the present invention provides a composition for fire-fighting. The composition includes bentonite. The composition also includes aluminum hydroxide.

[0020] In various embodiments, the present invention provides a composition for fire-fighting. The composition is a dry powder composition. The composition includes about 60 wt% to about 90 wt% bentonite having a median particle diameter (D_{50}) of about 40 μm to about 150 μm. The composition includes about 30 wt% to about 70 wt% aluminum hydroxide having a median particle diameter (D_{50}) of about 40 μm to about 150 μm. The aluminum hydroxide and the bentonite have median particle diameters (D_{50}) that are within about 50 μm of one another. The ratio of the mass of the bentonite to the mass of the aluminum hydroxide is about 0.5:1 to about 2:1.

[0021] In various embodiments, the present invention provides a method of preparing a fire-fighting composition. The method includes forming a composition including bentonite and aluminum hydroxide.

[0022] Various embodiments of the present invention can have certain advantages over other compositions, systems, and apparatus for fighting fires, at least some of which are unexpected. For example, in some embodiments, the fire-fighting composition can smother a fire by preventing or reducing contact between the fuel and the air. In various embodiments, the fire can cause the aluminum hydroxide to undergo a dehydration reaction, removing heat from the fire, which can help to reduce the fire and can inhibit the fire from spreading. In various embodiments, as the aluminum hydroxide loses water, the water can be at least partially absorbed into the bentonite, forming an aqueous gel. In various embodiments, the aqueous gel formed can prevent water runoff, helping to keep water in a targeted area. In various embodiments, the aqueous gel can bind the fire-fighting composition to the targeted area, concentrating the cooling effect on the targeted area. In various embodiments, the aqueous gel

can help to smother the fire by further reducing fuel-air contact. In various embodiments, the fire can cause the bentonite to lose water or to lose other compounds incorporated therein, allowing the bentonite to absorb heat from the fire, decreasing the size of the fire and decreasing the rate at which the fire spreads.

[0023] Many fire extinguisher formulations suffer from the disadvantage of being environmentally unfriendly. For example, halogen-based formulations extinguish fires by interrupting the chemical chain reaction, but the smoke generated from these compounds is toxic. Aqueous film forming foams (AFFFs) often incorporate toxic fluorosurfactants such as perfluorooctane sulfonate, which can contaminate groundwater and living organisms. In various embodiments, the composition including the bentonite and aluminum hydroxide is relatively harmless and it creates little to no environmentally-unfriendly residue subsequent to the use of the composition on a fire.

[0024] Compared to other fire extinguisher blends, various embodiments of the composition can be considerably more economical. In various embodiments, the total number of components in the composition can be small, and both aluminum hydroxide and bentonite are inexpensive. Various embodiments have a larger median particle size (D_{50}) and a broader particle size distribution than other fire-fighting compositions, allowing for less expensive production.

Method of fire-fighting.

[0025] Various embodiments of the present invention provide a method of fire-fighting. The method includes contacting at least one of a fire and the source of the fire (e.g., the fuel source that burns to produce the flames of the fire) with a fire-fighting composition including bentonite and aluminum hydroxide. The contacting is sufficient to extinguish at least part of the fire or decrease the intensity of at least part of the fire. The contacting is of sufficient magnitude and duration such that at least some extinguishing or decrease in intensity of the fire occurs.

[0026] The fire can be any suitable fire. In some examples, the fire can include at least one of a U.S. Class A fire (e.g., including ordinary combustibles such as wood, paper, fabric, plastic, or trash), a U.S. Class B fire (e.g., including flammable or combustible liquid or gas), a U.S. Class C fire (e.g., an electrical fire including energized or potentially energized electrical equipment), a U.S. Class D fire (e.g., a metal fire, including materials such as magnesium,

potassium, titanium, or zirconium), and a U.S. Class K fire (e.g., cooking oils). In some embodiments, the fire can include at least one of a U.S. Class A fire, a U.S. Class B fire, and a U.S. Class C fire. In some embodiments, the fire can include at least one of a U.S. Class A fire and a U.S. Class B fire.

[0027] Embodiments of the fire-fighting composition are not limited to any particular mechanism of action; any suitable mechanism of action to inhibit or extinguish fires can occur during the method. In various embodiments, the fire-fighting composition including bentonite and aluminum hydroxide can eliminate oxygen and heat from a burning fire. The oxygen can be hampered from access to the burning material by the physical means of the powder suffocating the fire when it is spread over the source by blocking the interface between fuel and the surrounding air. The aluminum hydroxide in the composition can remove heat via an endothermic dehydration reaction (e.g., $Al_3O_2 \cdot 3H_2O$ can convert to Al_3O_2 plus 3 water molecules), which can occur around 220 °C, causing flame retardation and smoke suppression. As fuel for the fire is cooled below its combustion point, the fire can be inhibited from spreading. The bentonite can also absorb heat as it dehydrates, with thermal energy being absorbed as interlayer water is removed between about 100 °C and about 200 °C, and when lattice water is removed (e.g., at about 500 °C). Similar cooling can occur concomitant with loss of other groups such as carboxylate, nitrate, sulfate, and other functional groups present in the bentonite.

[0028] In some embodiments, as water is released from the aluminum hydroxide it can at least partially hydrate the bentonite to create an aqueous gel. A viscous gel of this nature can offer several advantages over water in extinguishing a fire. For example, as the water-swellable bentonite absorbs moisture it can increase in viscosity, which can prevent water runoff toward untargeted areas. This can localize the cooling effect and minimize the required volume of extinguishing media. The gel can additionally enhance the smothering of the blend by further reducing fuel-air contact.

[0029] The composition can be any suitable fire-fighting composition including bentonite and aluminum hydroxide. In various embodiments, the composition is a powder. The composition can be a dry powder; for example, the composition can be a flowable powder not suspended in any fluid media. In some embodiments, prior to contacting with the fire or source thereof, the composition can have about no water (e.g., in the form of H_2O that is uncomplexed and unincorporated into any crystalline lattice of a salt or any other compound) or about 0.000,1

wt% water or less, or about 0.001 wt% water, 0.005, 0.01, 0.05, 0.1, 0.5, 1, 1.5, 2, 2.5, 3, 3.5, 4, 4.5, 5, 6, 7, 8, 9, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, or about 30 wt% water or more. In some embodiments, prior to contacting with the fire or source thereof, the composition can have about no liquid (e.g., water, organic solvents, oils, and the like, uncomplexed and unincorporated into any crystalline lattice of a salt or any other compound) or about 0.000,1 wt% or less, or about 0.001 wt%, 0.005, 0.01, 0.05, 0.1, 0.5, 1, 1.5, 2, 2.5, 3, 3.5, 4, 4.5, 5, 6, 7, 8, 9, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, or about 30 wt% or more liquid.

[0030] The method can include dispersing the composition for a fire extinguisher, such as a portable fire extinguisher, prior to the contacting of the fire-fighting composition and the fire or source thereof. The fire extinguisher can include the fire-fighting composition and one or more pressurized gases for dispersing the composition.

Bentonite and aluminum hydroxide.

[0031] The fire-fighting composition includes bentonite. The bentonite can be any one or more suitable bentonites, and can make up any suitable proportion of the composition, such that the composition can be used as described herein, such as about 10 wt% to about 90 wt%, about 30 wt% to about 70 wt%, about 10 wt% or less, or about 15 wt%, 20, 25, 30, 35, 40, 45, 50, 55, 60, 65, 70, 75, 80, 85, or about 90 wt% or more.

[0032] The bentonite can include at least one of sodium bentonite and calcium bentonite. In some embodiments the bentonite is substantially sodium bentonite. The bentonite can be untreated sodium bentonite clay. The bentonite can be untreated Wyoming sodium bentonite clay. The bentonite can include montmorillonite, for example, having the formula $(Na,Ca)_{0.33}(Al,Mg,Fe)_2(Si_4O_{10})(OH)_2 \cdot nH_2O$. The montmorillonite can include sodium montmorillonite. The montmorillonite can form any suitable proportion of the bentonite, such as about 40 wt% to about 100 wt%, or about 80 wt% to about 95 wt%, or about 40 wt% or less, or about 45 wt%, 50, 55, 60, 65, 70, 75, 80, 82, 84, 86, 88, 90, 92, 94, 96, 98, 99, 99.9, 99.99, or about 99.999 wt% or more.

[0033] The bentonite can include water (e.g., as uncomplexed/unincorporated free water or as water that is complexed with or incorporated into crystalline lattices of the bentonite or components thereof). In some embodiments, the bentonite is substantially free of water. In some embodiments, the bentonite has less than 2 wt%, 4, 6, 8, 10, 12, 14, 16, 18, or less than 20

wt% of water, or has about 0 wt% to about 20 wt% water, or about 0.001 wt% or less, or about 0.01 wt%, 0.1, 1, 2, 4, 6, 8, 10, 12, 14, 16, 18, or about 20 wt% water or more.

[0034] The bentonite can include at least one of feldspar (e.g., potassium feldspar or plagioclase), quartz, gypsum, dolomite, illite, mica, calcite, opal, dolomite, siderite, and clinoptilolite. For example, about 5 wt% to about 20 wt% of the bentonite can be at least one of feldspar, quartz, gypsum, dolomite, illite, mica, calcite, opal, dolomite, siderite, and clinoptiloliteor about 7 wt% to about 13 wt%, or about 5 wt% or less, or about 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, or about 20 wt% or more of the bentonite is at least one of feldspar, quartz, gypsum, dolomite, illite, mica, calcite, opal, dolomite, siderite, and clinoptilolite.

[0035] The bentonite can have any suitable bulk compacted density. For example, the bentonite can have a bulk compacted density of about 30 lb/ft^3 to about 95 lb/ft^3, about 40 lb/ft^3 to about 95 lb/ft^3, about 65 lb/ft^3 to about 80 lb/ft^3, about 30 lb/ft^3 or less, or about 32, 34, 36, 38, 40, 42, 44, 46, 48, 50, 52, 54, 56, 58, 60, 62, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 88, 90, 92, 94, or about 95 lb/ft^3 or more. In some examples, the bentonite can have a bulk uncompacted density of about 40 lb/ft^3 to about 95 lb/ft^3, about 55 lb/ft^3 to about 80 lb/ft^3, about 40 lb/ft^3 or less, or about 40, 45, 50, 55, 60, 62, 64, 66, 68, 70, 72, 74, 76, 78, 80, 82, 84, 86, 88, 90, 92, 94, or about 95 lb/ft^3 or more.

[0036] The bentonite can be granular and can have any suitable median particle diameter, which can be the largest dimension of a particle. The D_{50} median particle diameter can be the value of the diameter at which 50 volume% of the particles have a larger particle diameter, and 50 volume% of the particles have a smaller particle diameter. For example, the bentonite can have a median particle diameter (D_{50}) of about 10 μm to about 600 μm, about 40 μm to about 150 μm, about 60 μm to about 90 μm, or about 10 μm or less, or about 15 μm, 20, 25, 30, 35, 40, 45, 50, 55, 60, 62, 64, 66, 68, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 82, 84, 86, 88, 90, 95, 100, 105, 110, 115, 120, 125, 130, 135, 140, 150, 160, 170, 180, 190, 200, 225, 250, 275, 300, 350, 400, 450, 500, 550, or about 600 μm or more. In some embodiments, about 70 wt% to about 100 wt% of the bentonite particles can have a particle diameter between about 10 μm to about 600 μm, about 40 μm to about 150 μm, about 60 μm to about 90 μm, or about 90 wt% to about 98 wt%, or about 70 wt% or less, or about 75, 80, 82, 84, 86, 88, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 99.9, 99.99, or about 99.999 wt% or more of the bentonite particles. In some

embodiments, about 0.01 wt%, 0.1, 1, 2, 3, 4, 5, 6, 7, 8, 9, or about 10 wt% or more of the bentonite particles can have a particle diameter larger than about 10 μm, about 40 μm, or larger than about 60 μm. In some embodiments, about 0.000,1 wt%, 0.001, 0.01, 0.1, 1, 1.5, 2, 2.5, 3, 3.5, 4, 5, 6, 7, 8, 9, or about 10 wt% or more of the bentonite particles can have a particle diameter that is smaller than 600 μm, about 150 μm, or smaller than about 90 μm.

[0037] The fire-fighting composition includes aluminum hydroxide. The aluminum hydroxide can be any one or more suitable aluminum hydroxides, and can make up any suitable proportion of the composition, such that the composition can be used as described herein, such as about 10 wt% to about 90 wt%, about 30 wt% to about 70 wt%, about 10 wt% or less, or about 15 wt%, 20, 25, 30, 35, 40, 45, 50, 55, 60, 65, 70, 75, 80, 85, or about 90 wt% or more. The aluminum hydroxide can be at least one of $Al(OH)_3$ and $Al_2O_3 \cdot 3H_2O$. The aluminum hydroxide can be at least one of gibbsite, bayerite, doyelite, and nordstrandite.

[0038] The ratio of the mass of the bentonite to the mass of the aluminum hydroxide can be any suitable ratio, such as about 0.1:1 to about 10:1, about 0.5:1 to about 2:1, about 0.9:1 to about 1.1:1, or about 0.1:1 or less, or about 0.2:1, 0.3:1, 0.4:1, 0.5:1, 0.6:1, 0.7:1, 0.8:1, 0.9:1, 1:1, 1.1:1, 1.2:1, 1.3:1, 1.4:1, 1.5:1, 1.6:1, 1.7:1, 1.8:1, 1.9:1, 2:1, 3:1, 4:1, 5:1, 6:1, 7:1, 8:1, 9:1, or about 10:1 or more.

[0039] The aluminum hydroxide can be granular and can have any suitable median particle diameter, which can be the largest dimension of a particle. For example, the aluminum hydroxide can have a median particle diameter (D_{50}) of about 10 μm to about 600 μm, about 40 μm to about 150 μm, about 60 μm to about 90 μm, or about 10 μm or less, or about 15 μm, 20, 25, 30, 35, 40, 45, 50, 55, 60, 62, 64, 66, 68, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 82, 84, 86, 88, 90, 95, 100, 105, 110, 115, 120, 125, 130, 135, 140, 150, 160, 170, 180, 190, 200, 225, 250, 275, 300, 350, 400, 450, 500, 550, or about 600 μm or more. In some embodiments, about 70 wt% to about 100 wt% of the aluminum hydroxide particles can have a particle diameter between about 10 μm to about 600 μm, about 40 μm to about 150 μm, about 60 μm to about 90 μm, or about 90 wt% to about 98 wt%, or about 70 wt% or less, or about 75, 80, 82, 84, 86, 88, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 99.9, 99.99, or about 99.999 wt% or more of the aluminum hydroxide particles. In some embodiments, about 0.01 wt%, 0.1, 1, 2, 3, 4, 5, 6, 7, 8, 9, or about 10 wt% or more of the aluminum hydroxide particles can have a particle diameter larger than about 10 μm, about 40 μm, or larger than about 60 μm. In some embodiments, about 0.000,1

wt%, 0.001, 0.01, 0.1, 1, 1.5, 2, 2.5, 3, 3.5, 4, 5, 6, 7, 8, 9, or about 10 wt% or more of the aluminum hydroxide particles can have a particle diameter that is smaller than 600 μm, about 150 μm, or smaller than about 90 μm.

[0040] In various embodiments, the aluminum hydroxide and the bentonite can have a median particle diameter (D_{50}) that is within about 1 μm to about 500 μm of one another, or within about 20 μm to about 200 μm of one another, or about 30 μm to about 100 μm of each other, about 0 μm (e.g., the aluminum hydroxide and the bentonite can have a median particle diameter (D_{50}) that is about the same), or about 1 μm or less of one another, or about 2 μm, 3, 4, 5, 6, 8, 10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 125, 150, 175, 200, 250, 300, 400, or about 500 μm of one another or more.

[0041] In various embodiments, all of the particles in the fire-fighting composition can have a median particle diameter (D_{50}) that is within about 1 μm to about 500 μm of one another, or within about 20 μm to about 200 μm of one another, or about 30 μm to about 100 μm of each other, about 0 μm, or about 1 μm or less of one another, or about 2 μm, 3, 4, 5, 6, 8, 10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 70, 80, 90, 100, 125, 150, 175, 200, 250, 300, 400, or about 500 μm of one another or more.

[0042] The composition, including all the particles therein, can have any suitable median particle diameter, which can be the largest dimension of a particle. For example, the composition can have a median particle diameter (D_{50}) of about 10 μm to about 600 μm, about 40 μm to about 150 μm, about 60 μm to about 90 μm, or about 10 μm or less, or about 15 μm, 20, 25, 30, 35, 40, 45, 50, 55, 60, 62, 64, 66, 68, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 82, 84, 86, 88, 90, 95, 100, 105, 110, 115, 120, 125, 130, 135, 140, 150, 160, 170, 180, 190, 200, 225, 250, 275, 300, 350, 400, 450, 500, 550, or about 600 μm or more. In some embodiments, about 70 wt% to about 100 wt% of the composition particles can have a particle diameter between about 10 μm to about 600 μm, about 40 μm to about 150 μm, about 60 μm to about 90 μm, or about 90 wt% to about 98 wt%, or about 70 wt% or less, or about 75, 80, 82, 84, 86, 88, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 99.9, 99.99, or about 99.999 wt% or more of the composition particles. In some embodiments, about 0.01 wt%, 0.1, 1, 2, 3, 4, 5, 6, 7, 8, 9, or about 10 wt% or more of the composition particles can have a particle diameter larger than about 10 μm, about 40 μm, or larger than about 60 μm. In some embodiments, about 0.000,1 wt%, 0.001, 0.01, 0.1, 1,

1.5, 2, 2.5, 3, 3.5, 4, 5, 6, 7, 8, 9, or about 10 wt% or more of the composition particles can have a particle diameter that is smaller than 600 μm, about 150 μm, or smaller than about 90 μm.

Other components.

[0043] The fire-fighting composition, or a mixture including the composition, can include any suitable additional component in any suitable proportion, such that the composition, or mixture including the same, can be used as described herein.

[0044] The composition can include one or more flow agents or anticaking agents. The flow agent or anticaking agent can be any suitable flow agent or anticaking agent, such as at least one of silica, hydrophobically modified silica (e.g., silica having at least some Si-OH groups modified to be less hydrophilic, such as converted to -Si-O-(C_1-C_5)alkyl groups or to -Si-O-Si(((C_1-C_5)alkyl)$_3$ groups), sodium silicate, calcium silicate, tricalcium phosphate, magnesium stearate, sodium bicarbonate, potassium bicarbonate, magnesium trisilicate, talc, sodium aluminosilicate, potassium aluminosilicate, calcium aluminosilicate, aluminum silicate, polydimethylsiloxane. The one or more flow agents or anticaking agents can be present in the composition in any suitable amount, such as about 0.001 wt% to about 5 wt% of the composition, about 0.001 wt% to about 2 wt%, about 0.5 wt% to about 1 wt%, about 0%, about 0.001 wt% or less, or about 0.005 wt%, 0.01, 0.05, 0.1, 0.5, 1, 1.5, 2, 2.5, 3, 3.5, 4, 4.5, or about 5 wt% of the composition or more.

[0045] In some embodiments, the composition, or a mixture including the same, can include any suitable amount of any material used in dry powder fire-fighting compositions. For example, the composition can further include at least one of an alkali metal bicarbonate (e.g., sodium bicarbonate or potassium bicarbonate), potassium chloride, an ammonium phosphate (e.g., monoammonium phosphate), a calcium phosphate (e.g., tricalcium phosphate), an addition product of urea with an alkali metal bicarbonate (e.g., with sodium bicarbonate or potassium bicarbonate), a metal salt of a fatty acid (e.g., a sodium, potassium, zinc, magnesium, or calcium salt of a (C_5-C_{50})hydrocarbylcarboxylic acid, such as of a (C_5-C_{50})alkanoic or alkenoic acid, such as zinc stearate or magnesium stearate), a silicone, a surfactant (e.g., a fluorocarbon surfactant), and mica. The composition, or a mixture including the same, can include at least one of water, a base, an oil, an organic solvent, a viscosifier, a crosslinker, a starch, cellulose or cellulose derivative, a sugar, a density control agent, a density modifier, an emulsifier, a dispersant, a

polymeric stabilizer, polyacrylamide, a polymer or combination of polymers, an antioxidant, a plasticizer, a filler or inorganic particle, a pigment or dye, a rheology modifier, a surfactant, a corrosion inhibitor, a gas, a salt, a lubricant, a desiccant, a filler, a surface modifying agent, or a combination thereof. The composition can include any suitable amount of any one or more components listed in this paragraph, such as about 0.001 wt% to about 50 wt%, about 0.01 wt% to about 30 wt%, about 0.1 wt% to about 10 wt%, or about 0 wt%, about 0.001 wt% or less, or about 0.005, 0.01, 0.05, 0.1, 0.5, 1, 1.5, 2, 2.5, 3, 3.5, 4, 4.5, 5, 6, 7, 8, 9, 10, 12, 14, 16, 18, 20, 25, 30, 35, 40, 45, or about 50 wt% or more.

Fire-fighting composition.

[0046] Various embodiments provide a composition useful for fighting fires. The composition can be any suitable composition that can be used to perform an embodiment of the method for fighting fires described herein. For example, the composition can include bentonite and aluminum hydroxide.

[0047] In some embodiments, the composition can be a dry powder composition. The composition can include about 60 wt% to about 90 wt% bentonite. The bentonite can have a median particle diameter (D_{50}) of about 40 μm to about 150 μm. The composition can include about 30 wt% to about 70 wt% aluminum hydroxide. The aluminum hydroxide can have a median particle diameter (D_{50}) of about 40 μm to about 150 μm. The aluminum hydroxide and the bentonite can have median particle diameters (D_{50}) that are within about 50 μm of one another. The ratio of the mass of the bentonite to the mass of the aluminum hydroxide can be about 0.5:1 to about 2:1.

System or apparatus.

[0048] In various embodiments, the present invention provides a system or apparatus for fire-fighting. The system or apparatus can be any suitable system or apparatus that can perform an embodiment of the method of using the fire-fighting composition described herein.

[0049] In one embodiment, the present invention provides a system including a fire-extinguishing apparatus that includes the fire-fighting composition including bentonite and aluminum hydroxide therein. In one embodiment, the present invention provides an apparatus for fire-fighting that includes a portable fire extinguisher, wherein the portable fire extinguisher

includes one or more pressurized gases and the fire-fighting composition including bentonite and aluminum hydroxide.

[0050] The fire extinguishing apparatus or fire extinguisher can be any apparatus suitable for dispersing the fire-fighting composition such that it can contact a fire or a source thereof. The fire extinguishing apparatus can be a portable fire extinguisher, or can be permanently or semi-permanently installed in a specific location. A portable fire extinguisher can be a cylindrical pressure vessel with a valve that can be opened by a user of the extinguisher, and can be designed for hand-held use or cart-mounted use. The one or more pressurized gases can be in the same chamber as the fire-fighting composition, or can be in a separate cartridge that can be punctured prior to discharge.

Method for preparing a fire-fighting composition.

[0051] In various embodiments, the present invention provides a method for preparing a composition for fire-fighting. The method can be any suitable method that produces an embodiment of the fire-fighting composition described herein. For example, the method can include forming a composition including bentonite and aluminum hydroxide, such as by mixing the bentonite and the aluminum hydroxide.

Examples

[0052] Various embodiments of the present invention can be better understood by reference to the following Examples which are offered by way of illustration. The present invention is not limited to the Examples given herein.

[0053] The bentonite used was National® Standard that was sieved to remove the material passing through a 325 mesh screen. The bentonite had a D_{10} of 32.67 μm (10 vol% of the particles had a diameter of 32.67 microns or less), a D_{25} of 53.71 μm, a D_{50} of 73.17 μm, a D_{75} of 105.9 μm, and a D_{90} of 139.3 μm. 0.00013 vol% of the particles had a diameter of 1 μm or less, 5.31 vol% of the particles had a diameter of 10 μm or less, 7.90 vol% of the particles had a diameter of 20 μm or less, 8.31 vol% of the particles had a diameter of 25 μm or less, and 14.4 vol% of the particles had a diameter of 44 μm or less.

[0054] The aluminum hydroxide used was "fine" particle size ATH from Riverland Industries, Inc. The aluminum hydroxide had a D_{10} of 13.01 μm, a D_{25} of 46.87 μm, a D_{50} of

75.05 μm, a D_{75} of 97.82 μm, and a D_{90} of 116.8 μm. 0.25 vol% of the particles had a diameter of 1 μm or less, 8.17 vol% of the particles had a diameter of 10 μm or less, 13.3 vol% of the particles had a diameter of 20 μm or less, 15.3 vol% of the particles had a diameter of 25 μm or less, and 23.4 vol% of the particles had a diameter of 44 μm or less.

[0055] The 50:50 blend of BPM National® Standard and ATH from Riverland Industries, Inc. had a D_{10} of 6.024 μm, a D_{25} of 20.82 μm, a D_{50} of 58.38 μm, a D_{75} of 90.38 μm, and a D_{90} of 116.5 μm. 0.26 vol% of the particles had a diameter of 1 μm or less, 16.1 vol% of the particles had a diameter of 10 μm or less, 24.5 vol% of the particles had a diameter of 20 μm or less, 27.0 vol% of the particles had a diameter of 25 μm or less, and 38.2 vol% of the particles had a diameter of 44 μm or less.

Example 1. Density and particle size.

[0056] The density and D_{50} of PLUS-FIFTY® (a sodium carbonate-based dry chemical fire-extinguishing composition), bentonite, a 60:40 (mass ratio) bentonite:aluminum hydroxide blend, and a 50:50 (mass ratio) bentonite:aluminum hydroxide blend. Density was measured as compacted density, adding 350-500 mL material to a graduated cylinder tared on a balance, agitating until a constant volume was achieved, and recording the resulting mass:volume ratio. The results are given in Table 1.

[0057] Table 1. Density and particle size.

Sample	Component A	Component B	Ratio (A:B)	D50 A (μm)	D50 B (μm)	Density (lb/ft^3)
1	PLUS-FIFTY®	-	-	24.41	-	66.7
2	bentonite	aluminum hydroxide	60:40	44-74	75.05	68.9
3	bentonite	aluminum hydroxide	50:50	73.17	75.05	79.8
4	bentonite	-	-	44-74	-	67.9

Example 2. Flow characteristics.

[0058] Table 2 and FIG. 1 illustrates the flow characteristics of the PLUS-FIFTY®, bentonite, and of the 60:40 bentonite:aluminum hydroxide blend used in Example 1. The flow characteristics were determined by measuring the amount of time a particular mass of

uncompacted sample flows from the bottom of a funnel by gravity. The times were determined from still frames of video. Each mass of each sample was tested three times.

[0059] Table 2. Flow characteristics.

Sample	mass (g)	avg. flow time (s)	SD (s)
PLUS-FIFTY ®	100	0.76	0.18
PLUS-FIFTY ®	75	0.54	0.04
PLUS-FIFTY ®	50	0.40	0.00
bentonite	100	0.79	0.05
bentonite	75	0.70	0.03
bentonite	50	0.43	0.06
bentonite:aluminum hydroxide, 60:40	100	1.11	0.20
bentonite:aluminum hydroxide, 60:40	75	0.88	0.15
bentonite:aluminum hydroxide, 60:40	50	0.54	0.07

Example 3. Fire-extinguishing tests.

[0060] The 50:50 bentonite:aluminum hydroxide blend was combined with 1 wt% Evonik Aerosil® R972, as a flow agent, to form a bentonite:aluminum hydroxide:R972 blend that was 49.5:49.5:1 mass ratio. A fire-extinguishing test was performed using the R972 blend and Foray® dry chemical extinguishing agent, a monoammonium phosphate-based dry chemical. The tests were performed on a diesel fire of consistent size for each test using an ANSUL® Model 1-A-20-G-1 extinguisher, using CO_2 cartridges, at approximately 200 psi pressure. The times were collected from still frames of video. The results are shown in Table 3.

[0061] Table 3. Fire-extinguishing test.

Sample	Time to extinguish Type B fire (s)	Total expulsion time (s)	Percent Material Expelled (%)
Foray	1.53	29.63	99.4
Bentonite:aluminum hydroxide:R972 49.5:49.5:1	2.73	26.77	95-97

[0062] Aluminum hydroxide and bentonite were tested individually under similar conditions and neither was found to be nearly as effective as a blend of the two materials.

[0063] The terms and expressions that have been employed are used as terms of description and not of limitation, and there is no intention in the use of such terms and expressions of excluding any equivalents of the features shown and described or portions thereof, but it is recognized that various modifications are possible within the scope of the embodiments of the present invention. Thus, it should be understood that although the present invention has been specifically disclosed by specific embodiments and optional features, modification and variation of the concepts herein disclosed may be resorted to by those of ordinary skill in the art, and that such modifications and variations are considered to be within the scope of embodiments of the present invention.

Additional Embodiments.

[0064] The following exemplary embodiments are provided, the numbering of which is not to be construed as designating levels of importance:

[0065] Embodiment 1 provides a method of fighting a fire, the method comprising:

contacting at least one of a fire and a source thereof with a composition comprising bentonite and aluminum hydroxide.

[0066] Embodiment 2 provides the method of Embodiment 1, wherein the contacting is sufficient to extinguish at least part of the fire or decrease the intensity of at least part of the fire.

[0067] Embodiment 3 provides the method of any one of Embodiments 1-2, wherein the composition is a powder.

[0068] Embodiment 4 provides the method of any one of Embodiments 1-3, wherein the composition is a dry powder.

[0069] Embodiment 5 provides the method of any one of Embodiments 1-4, wherein the fire comprises at least one of a class A and a class B fire.

[0070] Embodiment 6 provides the method of any one of Embodiments 1-5, further comprising dispersing the composition from a portable fire extinguisher prior to the contacting.

[0071] Embodiment 7 provides the method of Embodiment 6, wherein the portable fire extinguisher comprises the composition and one or more pressurized gases for dispersing the composition.

[0072] Embodiment 8 provides the method of any one of Embodiments 1-7, wherein about 10 wt% to about 90 wt% of the composition is the bentonite.

[0073] Embodiment 9 provides the method of any one of Embodiments 1-8, wherein about 30 wt% to about 70 wt% of the composition is the bentonite.

[0074] Embodiment 10 provides the method of any one of Embodiments 1-9, wherein about 30 wt% to about 90 wt% of the composition is the bentonite.

[0075] Embodiment 11 provides the method of any one of Embodiments 1-10, wherein about 60 wt% to about 80 wt% of the composition is the bentonite.

[0076] Embodiment 12 provides the method of any one of Embodiments 1-11, wherein the bentonite comprises at least one of sodium bentonite and calcium bentonite.

[0077] Embodiment 13 provides the method of any one of Embodiments 1-12, wherein the bentonite comprises untreated sodium bentonite clay.

[0078] Embodiment 14 provides the method of any one of Embodiments 1-13, wherein the bentonite comprises untreated Wyoming sodium bentonite clay.

[0079] Embodiment 15 provides the method of any one of Embodiments 1-14, wherein the bentonite comprises montmorillonite having the formula $(Na,Ca)_{0.33}(Al,Mg,Fe)_2(Si_4O_{10})(OH)_2 \cdot nH_2O$.

[0080] Embodiment 16 provides the method of any one of Embodiments 1-15, wherein the bentonite comprises sodium montmorillonite.

[0081] Embodiment 17 provides the method of any one of Embodiments 1-16, wherein about 40 wt% to about 100 wt% of the bentonite is montmorillonite.

[0082] Embodiment 18 provides the method of any one of Embodiments 1-17, wherein about 80 wt% to about 95 wt% of the bentonite is montmorillonite.

[0083] Embodiment 19 provides the method of any one of Embodiments 1-18, wherein about 0 wt% to about 20 wt% of the bentonite is water.

[0084] Embodiment 20 provides the method of any one of Embodiments 1-19, wherein about 5 wt% to about 20 wt% of the bentonite is at least one of feldspar, quartz, gypsum, dolomite, illite, mica, calcite, opal, dolomite, siderite, and clinoptilolite.

[0085] Embodiment 21 provides the method of any one of Embodiments 1-20, wherein about 7 wt% to about 13 wt% of the bentonite is at least one of feldspar, quartz, gypsum, dolomite, illite, mica, calcite, opal, dolomite, siderite, and clinoptilolite.

[0086] Embodiment 22 provides the method of any one of Embodiments 1-21, wherein the bentonite has a median particle diameter (D_{50}) of about 10 μm to about 600 μm.

[0087] Embodiment 23 provides the method of any one of Embodiments 1-22, wherein the bentonite has a median particle diameter (D_{50}) of about 40 μm to about 150 μm.

[0088] Embodiment 24 provides the method of any one of Embodiments 1-23, wherein the bentonite has a median particle diameter (D_{50}) of about 75 μm.

[0089] Embodiment 25 provides the method of any one of Embodiments 1-24, wherein the aluminum hydroxide is about 10 wt% to about 90 wt% of the composition.

[0090] Embodiment 26 provides the method of any one of Embodiments 1-25, wherein the aluminum hydroxide is about 30 wt% to about 70 wt% of the composition.

[0091] Embodiment 27 provides the method of any one of Embodiments 1-26, wherein (mass of the bentonite):(mass of the aluminum hydroxide) is about 0.1:1 to about 10:1.

[0092] Embodiment 28 provides the method of any one of Embodiments 1-27, wherein (mass of the bentonite):(mass of the aluminum hydroxide) is about 0.5:1 to about 2:1.

[0093] Embodiment 29 provides the method of any one of Embodiments 1-28, wherein (mass of the bentonite):(mass of the aluminum hydroxide) is about 0.9:1 to about 1.1:1.

[0094] Embodiment 30 provides the method of any one of Embodiments 1-29, wherein the aluminum hydroxide is at least one of $Al(OH)_3$ and $Al_2O_3 \cdot 3H_2O$.

[0095] Embodiment 31 provides the method of any one of Embodiments 1-30, wherein the aluminum hydroxide is at least one of gibbsite, bayerite, doyelite, and nordstrandite.

[0096] Embodiment 32 provides the method of any one of Embodiments 1-31, wherein the aluminum hydroxide has a median particle diameter (D_{50}) of about 10 μm to about 600 μm.

[0097] Embodiment 33 provides the method of any one of Embodiments 1-32, wherein the aluminum hydroxide has a median particle diameter (D_{50}) of about 40 μm to about 150 μm.

[0098] Embodiment 34 provides the method of any one of Embodiments 1-33, wherein the aluminum hydroxide has a median particle diameter (D_{50}) of about 75 μm.

[0099] Embodiment 35 provides the method of any one of Embodiments 1-34, wherein the aluminum hydroxide and the bentonite have a median particle diameter (D_{50}) that is within about 500 μm of one another.

[00100] Embodiment 36 provides the method of any one of Embodiments 1-35, wherein the aluminum hydroxide and the bentonite have a median particle diameter (D_{50}) that is within about 50 μm of one another.

[00101] Embodiment 37 provides the method of any one of Embodiments 1-36, wherein the aluminum hydroxide and the bentonite have a median particle diameter (D_{50}) that is about the same.

[00102] Embodiment 38 provides the method of any one of Embodiments 1-37, wherein the composition further comprises a flow agent or anticaking agent.

[00103] Embodiment 39 provides the method of Embodiment 38, wherein the flow agent or anticaking agent comprises at least one of silica, hydrophobically modified silica, sodium silicate, calcium silicate, tricalcium phosphate, magnesium stearate, sodium bicarbonate, potassium bicarbonate, magnesium trisilicate, talc, sodium aluminosilicate, potassium aluminosilicate, calcium aluminosilicate, aluminum silicate, and polydimethylsiloxane.

[00104] Embodiment 40 provides the method of any one of Embodiments 38-39, wherein the flow agent or anticaking agent is about 0.001 wt% to about 5 wt% of the composition.

[00105] Embodiment 41 provides the method of any one of Embodiments 38-40, wherein the flow agent or anticaking agent is about 0.5 wt% to about 1 wt% of the composition.

[00106] Embodiment 42 provides the method of any one of Embodiments 1-41, wherein the composition further comprises an alkali metal bicarbonate, potassium chloride, an ammonium phosphate, a calcium phosphate, an addition product of urea with an alkali metal bicarbonate, a metal salt of a fatty acid, a silicone, a surfactant, and mica.

[00107] Embodiment 43 provides the method of any one of Embodiments 1-42, wherein the composition further comprises water, a base, an oil, an organic solvent, a viscosifier, a crosslinker, a starch, cellulose or cellulose derivative, a sugar, a density control agent, a density modifier, an emulsifier, a dispersant, a polymeric stabilizer, polyacrylamide, a polymer or combination of polymers, an antioxidant, a plasticizer, a filler or inorganic particle, a pigment or dye, a rheology modifier, a surfactant, a corrosion inhibitor, a gas, a salt, a lubricant, a dessicant, a filler, a surface modifying agent, or a combination thereof.

[00108] Embodiment 44 provides a method of fighting a fire, the method comprising:

contacting at least one of a class A fire, a class B fire, and a source thereof with a composition comprising about 60 wt% to about 90 wt% bentonite and about 30 wt% to about 70 wt% aluminum hydroxide, wherein the contacting is sufficient to extinguish at least part of the fire or decrease the intensity of at least part of the fire;

wherein the bentonite has a median particle diameter (D_{50}) of about 40 μm to about 150 μm, the aluminum hydroxide has a median particle diameter (D_{50}) of about 40 μm to about 150 μm, the median particle diameter (D_{50}) of the aluminum hydroxide and the median particle diameter (D_{50}) of the bentonite are within about 50 μm of one another, and (mass of the bentonite):(mass of the aluminum hydroxide) is about 0.5:1 to about 2:1.

[00109] Embodiment 45 provides a system for performing the method of any one of Embodiments 1-44, the system comprising:

a fire-extinguishing apparatus comprising the composition therein.

[00110] Embodiment 46 provides an apparatus for fire-fighting comprising:

a portable fire extinguisher comprising therein

one or more pressurized gases; and

a composition comprising bentonite and aluminum hydroxide;

wherein the one or more pressurized gases are configured in the portable fire extinguisher sufficiently to expel the composition upon triggering by a user of the portable fire extinguisher.

[00111] Embodiment 47 provides a composition for fire-fighting, the composition comprising:

bentonite; and

aluminum hydroxide.

[00112] Embodiment 48 provides a composition for fire-fighting comprising:

about 60 wt% to about 90 wt% bentonite having a median particle diameter (D_{50}) of about 40 μm to about 150 μm;

about 30 wt% to about 70 wt% aluminum hydroxide having a median particle diameter (D_{50}) of about 40 μm to about 150 μm, wherein the median particle diameter (D_{50}) of the aluminum hydroxide and the median particle diameter (D_{50}) of the bentonite are within about 50 μm of one another;

wherein the composition is a dry powder composition, and the (mass of the bentonite):(mass of the aluminum hydroxide) is about 0.5:1 to about 2:1.

[00113] Embodiment 49 provides a method of preparing a fire-fighting composition, the method comprising:

forming a composition comprising

bentonite; and

aluminum hydroxide.

[00114] Embodiment 50 provides the composition, apparatus, or method of any one or any combination of Embodiments 1-49 optionally configured such that all elements or options recited are available to use or select from.

CLAIMS

What is claimed is:

1. A method of fighting a fire, the method comprising:

contacting at least one of a fire and a source thereof with a composition comprising bentonite and aluminum hydroxide.

2. The method of claim 1, wherein the contacting is sufficient to extinguish at least part of the fire or decrease the intensity of at least part of the fire.

3. The method of claim 1, wherein the composition is a powder.

4. The method of claim 1, wherein the composition is a dry powder.

5. The method of claim 1, wherein the fire comprises at least one of a class A and a class B fire.

6. The method of claim 1, further comprising dispersing the composition from a portable fire extinguisher prior to the contacting.

7. The method of claim 6, wherein the portable fire extinguisher comprises the composition and one or more pressurized gases for dispersing the composition.

8. The method of claim 1, wherein about 10 wt% to about 90 wt% of the composition is the bentonite.

9. The method of claim 1, wherein about 30 wt% to about 70 wt% of the composition is the bentonite.

10. The method of claim 1, wherein about 30 wt% to about 90 wt% of the composition is the bentonite.

11. The method of claim 1, wherein about 60 wt% to about 80 wt% of the composition is the bentonite.

12. The method of claim 1, wherein the bentonite comprises at least one of sodium bentonite and calcium bentonite.

13. The method of claim 1, wherein the bentonite comprises untreated sodium bentonite clay.

14. The method of claim 1, wherein the bentonite comprises untreated Wyoming sodium bentonite clay.

15. The method of claim 1, wherein the bentonite comprises montmorillonite having the formula $(Na,Ca)_{0.33}(Al,Mg,Fe)_2(Si_4O_{10})(OH)_2 \cdot nH_2O$.

16. The method of claim 1, wherein the bentonite comprises sodium montmorillonite.

17. The method of claim 1, wherein about 40 wt% to about 100 wt% of the bentonite is montmorillonite.

18. The method of claim 1, wherein about 80 wt% to about 95 wt% of the bentonite is montmorillonite.

19. The method of claim 1, wherein about 0 wt% to about 20 wt% of the bentonite is water.

20. The method of claim 1, wherein about 5 wt% to about 20 wt% of the bentonite is at least one of feldspar, quartz, gypsum, dolomite, illite, mica, calcite, opal, dolomite, siderite, and clinoptilolite.

21. The method of claim 1, wherein about 7 wt% to about 13 wt% of the bentonite is at least one of feldspar, quartz, gypsum, dolomite, illite, mica, calcite, opal, dolomite, siderite, and clinoptilolite.

22. The method of claim 1, wherein the bentonite has a median particle diameter (D_{50}) of about 10 μm to about 600 μm.

23. The method of claim 1, wherein the bentonite has a median particle diameter (D_{50}) of about 40 μm to about 150 μm.

24. The method of claim 1, wherein the bentonite has a median particle diameter (D_{50}) of about 75 μm.

25. The method of claim 1, wherein the aluminum hydroxide is about 10 wt% to about 90 wt% of the composition.

26. The method of claim 1, wherein the aluminum hydroxide is about 30 wt% to about 70 wt% of the composition.

27. The method of claim 1, wherein (mass of the bentonite):(mass of the aluminum hydroxide) is about 0.1:1 to about 10:1.

28. The method of claim 1, wherein (mass of the bentonite):(mass of the aluminum hydroxide) is about 0.5:1 to about 2:1.

29. The method of claim 1, wherein (mass of the bentonite):(mass of the aluminum hydroxide) is about 0.9:1 to about 1.1:1.

30. The method of claim 1, wherein the aluminum hydroxide is at least one of $Al(OH)_3$ and $Al_2O_3 \cdot 3H_2O$.

31. The method of claim 1, wherein the aluminum hydroxide is at least one of gibbsite, bayerite, doyelite, and nordstrandite.

32. The method of claim 1, wherein the aluminum hydroxide has a median particle diameter (D_{50}) of about 10 μm to about 600 μm.

33. The method of claim 1, wherein the aluminum hydroxide has a median particle diameter (D_{50}) of about 40 μm to about 150 μm.

34. The method of claim 1, wherein the aluminum hydroxide has a median particle diameter (D_{50}) of about 75 μm.

35. The method of claim 1, wherein the aluminum hydroxide and the bentonite have a median particle diameter (D_{50}) that is within about 500 μm of one another.

36. The method of claim 1, wherein the aluminum hydroxide and the bentonite have a median particle diameter (D_{50}) that is within about 50 μm of one another.

37. The method of claim 1, wherein the aluminum hydroxide and the bentonite have a median particle diameter (D_{50}) that is about the same.

38. The method of claim 1, wherein the composition further comprises a flow agent or anticaking agent.

39. The method of claim 38, wherein the flow agent or anticaking agent comprises at least one of silica, hydrophobically modified silica, sodium silicate, calcium silicate, tricalcium phosphate, magnesium stearate, sodium bicarbonate, potassium bicarbonate, magnesium trisilicate, talc, sodium aluminosilicate, potassium aluminosilicate, calcium aluminosilicate, aluminum silicate, and polydimethylsiloxane.

40. The method of claim 38, wherein the flow agent or anticaking agent is about 0.001 wt% to about 5 wt% of the composition.

41. The method of claim 38, wherein the flow agent or anticaking agent is about 0.5 wt% to about 1 wt% of the composition.

42. The method of claim 1, wherein the composition further comprises an alkali metal bicarbonate, potassium chloride, an ammonium phosphate, a calcium phosphate, an addition product of urea with an alkali metal bicarbonate, a metal salt of a fatty acid, a silicone, a surfactant, and mica.

43. The method of claim 1, wherein the composition further comprises water, a base, an oil, an organic solvent, a viscosifier, a crosslinker, a starch, cellulose or cellulose derivative, a sugar, a density control agent, a density modifier, an emulsifier, a dispersant, a polymeric stabilizer, polyacrylamide, a polymer or combination of polymers, an antioxidant, a plasticizer, a filler or inorganic particle, a pigment or dye, a rheology modifier, a surfactant, a corrosion inhibitor, a gas, a salt, a lubricant, a dessicant, a filler, a surface modifying agent, or a combination thereof.

44. A method of fighting a fire, the method comprising:

contacting at least one of a class A fire, a class B fire, and a source thereof with a composition comprising about 60 wt% to about 90 wt% bentonite and about 30 wt% to about 70 wt% aluminum hydroxide, wherein the contacting is sufficient to extinguish at least part of the fire or decrease the intensity of at least part of the fire;

wherein the bentonite has a median particle diameter (D_{50}) of about 40 μm to about 150 μm, the aluminum hydroxide has a median particle diameter (D_{50}) of about 40 μm to about 150 μm, the median particle diameter (D_{50}) of the aluminum hydroxide and the median particle diameter (D_{50}) of the bentonite are within about 50 μm of one another, and (mass of the bentonite):(mass of the aluminum hydroxide) is about 0.5:1 to about 2:1.

45. A system for performing the method of claim 1, the system comprising:

a fire-extinguishing apparatus comprising the composition therein.

46. An apparatus for fire-fighting comprising:

a portable fire extinguisher comprising therein

one or more pressurized gases; and

a composition comprising bentonite and aluminum hydroxide;

wherein the one or more pressurized gases are configured in the portable fire extinguisher sufficiently to expel the composition upon triggering by a user of the portable fire extinguisher.

47. A composition for fire-fighting, the composition comprising:

bentonite; and

aluminum hydroxide.

48. A composition for fire-fighting comprising:

about 60 wt% to about 90 wt% bentonite having a median particle diameter (D_{50}) of about 40 μm to about 150 μm;

about 30 wt% to about 70 wt% aluminum hydroxide having a median particle diameter (D_{50}) of about 40 μm to about 150 μm, wherein the median particle diameter (D_{50}) of the aluminum hydroxide and the median particle diameter (D_{50}) of the bentonite are within about 50 μm of one another;

wherein the composition is a dry powder composition, and the (mass of the bentonite):(mass of the aluminum hydroxide) is about 0.5:1 to about 2:1.

49. A method of preparing a fire-fighting composition, the method comprising:

forming a composition comprising

bentonite; and

aluminum hydroxide.

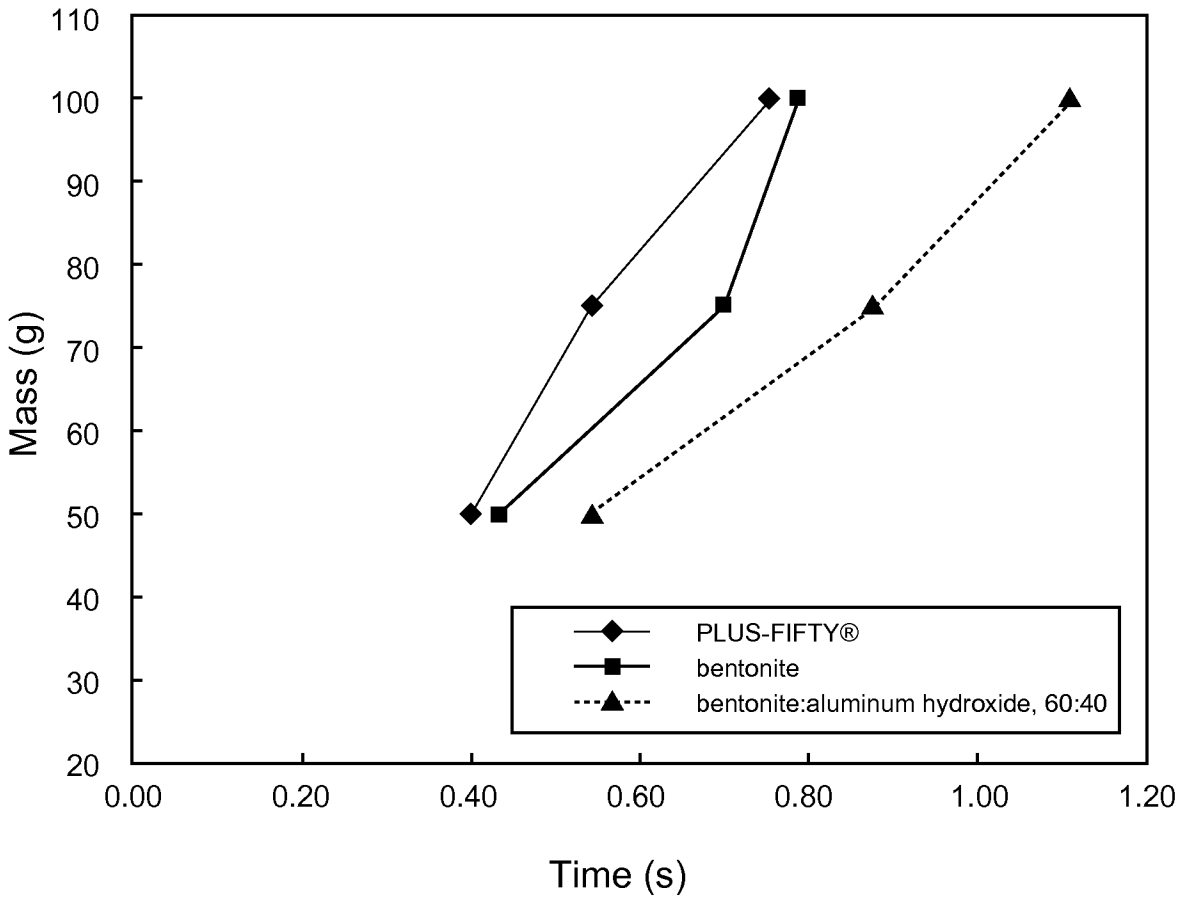

110
100
90
80
70
60
50
40
30
20
Mass (g)
0.00
0.20
0.40
0.60
0.80
1.00
1.20
Time (s)
PLUS-FIFTY®
bentonite
bentonite:aluminum hydroxide, 60:40

Fig. 1

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US2014/045046

A. CLASSIFICATION OF SUBJECT MATTER

A62D 1/06(2006.01)i

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
A62D 1/06; A62D 1/00; B01J 13/00; C08K 7/26; C08L 79/08; C01F 7/02; C09K 3/00; C08K 3/22

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
Korean utility models and applications for utility models
Japanese utility models and applications for utility models

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
eKOMPASS(KIPO internal) & Keywords: aluminum hydroxide, bentonite, montmorillonite, fire extinguisher

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	CN 102500086 A (XI`AN UNIVERSITY OF SCIENCE AND TECHNOLOGY) 20 June 2012 See abstract; paragraphs [0003]-[0007] and [0011]-[0020]; and claims 1 and 3.	1-11,15,17-49
Y		12-14,16
Y	US 3976580 A (KAMINSTEIN, BERNARD et al.) 24 August 1976 See abstract; column 1, line 56 - column 2, line 61; and claims 1-7.	12-14,16
A	US 4251430 A (KENNEDY-SKIPTON, HENRY K. et al.) 17 February 1981 See abstract; column 2, line 17 - column 3, line 16; and claims 1-6.	1-49
A	US 2012-0228548 A1 (KAWAI, SHUJI et al.) 13 September 2012 See abstract; paragraphs [0026]-[0037]; and claims 1-3.	1-49
A	US 2011-0288210 A1 (PINNAVAIA, THOMAS J. et al.) 24 November 2011 See abstract; paragraphs [0027]-[0036]; and claims 18 and 25.	1-49

☐ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

* Special categories of cited documents:
"A" document defining the general state of the art which is not considered to be of particular relevance
"E" earlier application or patent but published on or after the international filing date
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
"O" document referring to an oral disclosure, use, exhibition or other means
"P" document published prior to the international filing date but later than the priority date claimed
"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents,such combination being obvious to a person skilled in the art
"&" document member of the same patent family

Date of the actual completion of the international search	Date of mailing of the international search report
25 March 2015 (25.03.2015)	**26 March 2015 (26.03.2015)**

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/US2014/045046

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
CN 102500086 A	20/06/2012	CN 102500086 B	20/11/2013
US 3976580 A	24/08/1976	None	
US 4251430 A	17/02/1981	None	
US 2012-0228548 A1	13/09/2012	CN 102674876 A	19/09/2012
		JP 2012-188307 A	04/10/2012
		JP 5659883 B2	28/01/2015
		KR 10-2012-0103472 A	19/09/2012
		TW 201237002 A	16/09/2012
US 2011-0288210 A1	24/11/2011	US 2014-0179831 A1	26/06/2014
		WO 2011-146811 A2	24/11/2011
		WO 2011-146811 A3	26/04/2012