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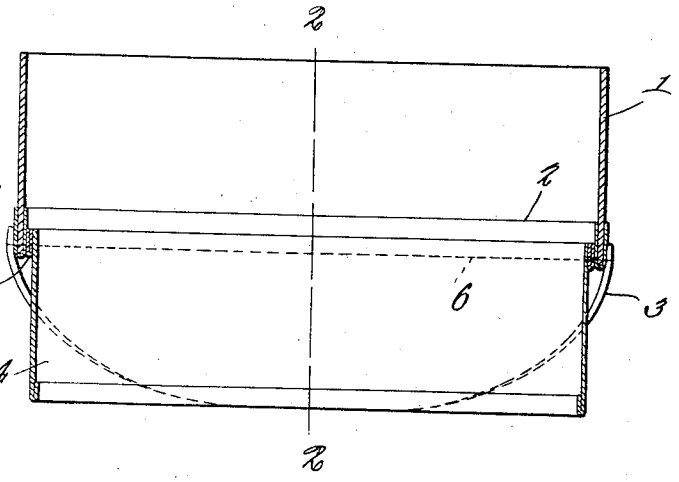
UNIFORM CAP.

APPLICATION FILED JUNE 21, 1917.

1,290,570.

Patented Jan. 7, 1919.

Fig. 1.



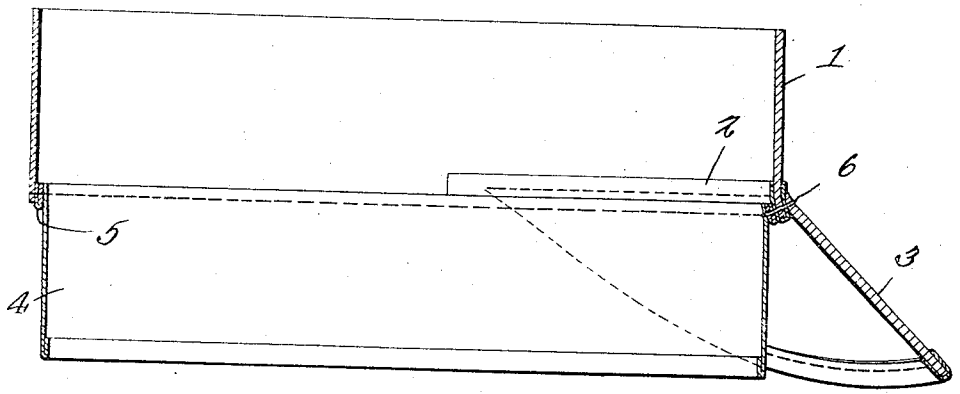


Fig. 2.

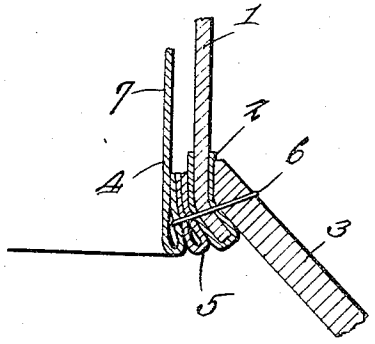


Fig. 3.

Witness

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UNITED STATES PATENT OFFICE.

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UNIFORM-CAP.

1,290,570. Specification of Letters Patent. Patented Jan. 7, 1919.

Application filed June 21, 1917. Serial No. 176,147.

To all whom it may concern:

Be it known that I, HERMAN JULICH, a citizen of the United States, residing at New Rochelle, in the county of Westchester and State of New York, have invented a new and useful Uniform-Cap, of which the following is a specification.

By way of explanation it may be stated that, heretofore, in the making of a cap, it has been customary to fold over the lower edge of the crown of the cap, a binding strip. The vizor is then machine-stitched to the crown and to both walls of the binding strip. Finally, the sweat band is sewed by hand to the inner wall of the binding strip. From the foregoing it will be obvious that two separate operations are necessary in order to attach the vizor to the crown and to attach the sweat band to the crown, the disadvantages of such a procedure being that much time is lost, and that the sweat band is not secured in place by a neat and invisible stitching.

In view of the foregoing, the present invention aims to provide a process whereby, in a single operation, the sweat band and the vizor of a cap are secured to the crown, the inner portion of the stitching being hid by the turned up portion of the sweat band.

With the above and other objects in view which will appear as the description proceeds, the invention resides in the combination and arrangement of parts and in the details of construction hereinafter described and claimed, it being understood that changes in the precise embodiment of the invention herein disclosed can be made within the scope of what is claimed, without departing from the spirit of the invention.

In the accompanying drawings:—

Figure 1 shows in cross section, a portion of a cap constructed in accordance with the present invention, the sweat band being turned down;

Fig. 2 is a section on the line 2—2 of Fig. 1;

Fig. 3 is a sectional detail on an enlarged scale, the cutting plane being on the line 2—2 of Fig. 1, the sweat band having been turned up.

In the drawings, the numeral 1 denotes a portion of the crown of a cap. A binding strip 2, ordinarily made of cloth, is folded over the lower edge of the crown 1. The numeral 3 denotes a vizor, and the numeral 4 marks a sweat band.

Heretofore, as stated, the vizor 3 has been machine stitched to the binding strip 2 and the crown 1, and subsequently, the sweat band has been sewed, along its lower edge, to the inner wall of the binding strip. As a consequence of the foregoing, two operations have been necessary in order to assemble the vizor and the sweat band with the crown, and, further, the hand stitching uniting the sweat band 4 with the inner wall of the binding strip 2 has been exposed and more or less irregular.

In carrying out the present invention, a folded reinforcement 5, which may be made of cloth, is applied to the sweat band 4, the reinforcement being placed against the inner wall of the binding strip 2, along with the sweat band 4. The vizor 3 is placed against the outer wall of the binding strip 2, and the vizor 3, both walls of the binding strip 2, the crown 1 and the sweat band 4 are machine stitched together, as indicated at 6, in a single operation. Finally, the sweat band 4 is turned up inside of the crown 1, as shown at 7, housing the stitching 6.

From the foregoing it will be seen that the vizor 3 and the sweat band 4 are assembled with the crown 1 in a single operation and, further, when the sweat band 4 is turned up as shown at 7 in Fig. 3, the stitching 6 is housed, on the inside of the cap, so that the stitching is not subject to deterioration, due to perspiration and, further, to the end that a perfectly smooth surface is presented by the sweat band 4 to the brow of the wearer.

Having thus described the invention, what is claimed is:—

A cap comprising a crown, a binding strip folded over the lower edge of the crown and comprising inner and outer walls; a vizor coacting with the outer wall of the binding strip; a reinforcement folded transversely upon itself to form inner and outer walls, the outer wall of the reinforcement coacting

with the inner wall of the binding strip; a sweat band coacting with the inner wall of the reinforcement; and a single securing means uniting the vizor, the crown, both walls of the binding strip, both walls of the reinforcement, and the sweat band, the sweat band being folded upwardly within the crown, to house the securing means.

In testimony that I claim the foregoing as my own, I have hereto affixed my signature in the presence of two witnesses.

HERMAN JULICH.

Witnesses:
ALBERT C. HEILAND,
HARRY MARGOLIS.