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54	TITLE OF INVENTION

Security bar transfer mechanism assembly

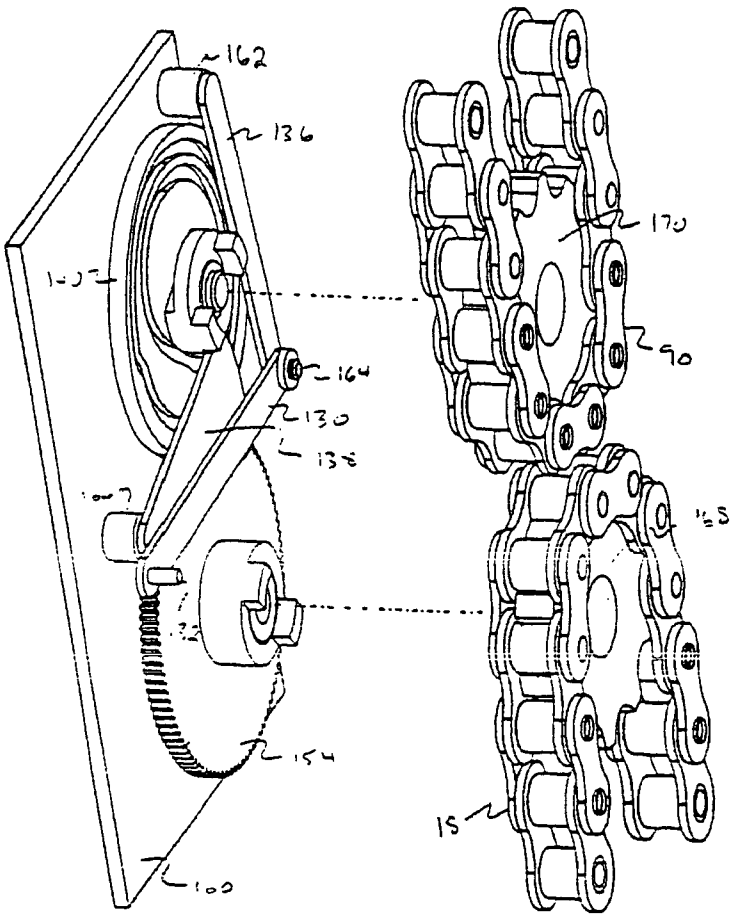
57	ABSTRACT (NOT MORE THAN 150 WORDS)

NUMBER OF SHEETS 58

The sheet(s) containing the abstract is/are attached.

If no classification is furnished, Form P.9 should accompany this form.
The figure of the drawing to which the abstract refers is attached.

A&A P208



(57) Abstract: A security bar assembly has a plurality of bars that extend across an opening and have ends joined to drive chains. The bars may extend between two channels positioned on opposite faces of the opening, and may be slidable within the channels. The ends of the bars may be retained in the channels and the ends may have connections to chain links in opposing drive chains which are spaced apart a predetermined number of links to keep the bars a predetermined distance apart. A drive mechanism may be provided for moving the drive chains to slide the bars in the channels and a storage area adjacent the opening associated with the channels to retain the bars when they are not in place over the opening. Transfer mechanisms are provided for moving the security bars between a stored position and a position in which the bars engage the bar drive chain.

SECURITY BAR TRANSFER MECHANISM ASSEMBLY

Field of the Invention

The present invention relates to a security bar assembly for a window or door opening in a building.

Background of the Invention

There is a requirement for security bars to be used in front of windows and doors and particularly in front of storefronts and the like. Such security bars are needed to deter break in attempts into a building. There are various types of security bars and shutters available. For example, U.S. Patent Nos. **5,957,181** and **6,035,917**(Cohen-Ravid) discloses security bar assemblies that have a plurality of bars extending across an opening. The bars have ends that join to drive chains. The bar ends are connected to chain links that have inserts disposed therein which cooperate with the end portions of the bars to drive the chain. A drive mechanism is disclosed that moves the drive chain such that the bars slide, and therefore cover, the opening.

Summary of the Invention

The present invention provides a security bar assembly for an opening comprising a plurality of bars extending between two channels, the two channels positioned one on opposite faces of the opening, the bars slidable within the channels and having ends of the bars retained in the channels over the opening; the two channels having bar drive chains having adjoining chain links guided within the two channels; each of the bars having a connection at each end to engage in chain links in the drive chains, the engaged chain links spaced apart a predetermined number of chain links in each of the drive chains, and retaining the bars a predetermined distance apart; a drive mechanism for moving the drive chains at substantially the same speed to slide the bars in the channels over the opening, and a storage area adjacent the opening associated with the channels to retain the bars when they are not in place over the opening. Transfer mechanisms are provided for moving the security bars between a stored position and a position in which the bars engage the bar drive chain.

The present invention also provides a method of forming a security bar assembly in an opening including a plurality of security bars, the bars having retained ends extending between two channels on opposing faces of the opening and slidable therein, comprising the steps of moving drive chains in guides within the two channels, the drive chains having adjoining chain links; feeding opposing retained ends of a first bar to engage in first chain links of the drive chains so the first bar slides across the opening; feeding a second bar to engage in second chain links spaced a predetermined number of chain links from the first chain links, and continuing moving the drive chains and engaging further bars in further chain links spaced the predetermined number of chain links apart until the security bar assembly covers the opening.

There is also provided in the present invention a method of forming a security bar assembly in an opening including a plurality of security bars having retained ends engaged in chain links of drive chains guided in two channels on opposite faces of the opening and slidable therein, comprising the steps of moving the drive chains in guides within the two channels until a first bar having ends engaged in first chain links of the drive chains slides across the opening; continuing moving the drive chains in the guides until a second bar having ends engaged in second chain links of the drive chains slides across the opening, and further moving the drive chains with further bars engaged in further chain links until the security bar assembly covers the opening.

Brief Description of the Drawings

In drawings which illustrate embodiments of the present invention,

Figure 1 is a front elevational view showing one embodiment of a portion of a security bar assembly with a drive chain in a side channel,

Figure 2 is a side sectional view showing a side channel and container for holding bars with connecting links in a stored configuration above an opening,

Figure 3 is a side sectional view showing a side channel and container for

holding bars with links in a stored configuration below an opening,

Figure 4 is a detailed front view showing a drive chain and sprocket for engaging ends of bars,

Figure 5 is a detailed sectional top view showing a drive chain in a channel guide connected to a bar across an opening,

Figure 6 is a detailed sectional front view showing another embodiment of a connection between a bar and a drive chain,

Figure 7 is a detailed sectional side view showing a further embodiment of a connection between a bar and a drive chain,

Figure 8 is a perspective view showing bars connecting to side channels with an upper container to store the raised bars above the opening,

Figure 9 is a detailed front elevational view showing the ends of bars joined to chain links and stored in a container above the opening,

Figure 10 is a detailed sectional top view showing the escapement mechanism for ensuring bars from an upper container engaging with chain links a predetermined number apart on a drive chain,

Figure 11 is an end view showing a container above an opening with bars and an escapement mechanism for feeding the bars into opposing chain links of drive chains on both sides of an opening,

Figure 12 is a front elevational view showing another embodiment of a security bar assembly with flexible connection spacers between adjacent bars,

Figure 13 is a perspective view showing tape flexible connection spacers,

Figure **14** is a perspective view showing cable flexible connection spacers,

Figure **15** is a side sectional view showing a linear container for retaining bars,

Figure **16** is a side sectional view showing a non-linear container for retaining bars,

Figure **17** is a side view showing a bar drive chain and a storage drive chain with bars spaced apart according to a further embodiment of the invention,

Figure **18** is a side view similar to Figure **17** showing two bars nestled together on the storage drive chain,

Figure **19** is a perspective view showing two bars with elongated anchors overlapping and the bars nestled together,

Figure **20** is a schematic perspective view showing the intermittent drive mechanism for the storage drive chain according to an embodiment of the invention,

Figure **21** is a partial front elevational view showing yet a further embodiment of the present invention wherein the bars are angled across the opening,

Figure **22** is a detailed sectional front view showing a drive chain which is not endless and stores the spare chain links between rods above the opening.

Figure **23** is a plan view showing a bar transfer mechanism for transferring bars from a drive chain to a storage drive chain.

Figure **24** is an isometric view of the bar transfer mechanism shown in Figure **23**, showing an exploded view of the partially broken away sprockets and chains of the drive chain and the storage drive chain.

Figure 26 is an isometric view showing the top of a bar end with an elongated

anchor for engaging a chain and a feed slot for engaging the feed pin of a bar transfer mechanism.

Figure **27** is a top plan view of the bar end of Figure **26**.

Figure **28** is an isometric view showing the bottom of the bar end of Figures **26** and **27**, showing the difference in construction of the feed slot on the bottom of the bar end compared to the top of the bar end.

Figure **29** is a bottom plan view of the bar end of Figures **26**, **27** and **28**.

Figure **30** is an isometric view of an alternative bar transfer mechanism, showing chain links having curved outside edges, wherein some of the chain links include a recess for engaging a pin on a bar end.

Figure **31** shows an alternative embodiment of a bar end, having a single pin.

Figure **32** shows an alternative embodiment of part of a bar transfer mechanism, having two plates on either side of a chain drive sprocket, each plate having a recesses adapted for feeding a bar end on to a chain.

Description of the Preferred Embodiments

A security bar assembly **10** is shown in Figure **1** with a plurality of bars **12** spaced apart by connecting links **14** which are interspaced between adjacent bars **12**. The connecting links **14** for two adjacent bars **12** are interspaced between connecting links **14** joined to bars above and below the two adjacent bars **12**. The ends of each bar **12** are inserted into channels **16** which have a drive chain **18** which moves on a first sprocket **20** and a second sprocket **22**.

Figure **2** shows a section of a security bar assembly **10** positioned in front of an opening **24** in a wall **26**. A storage area such as a container **28** is shown above the opening **24** and folded security bars **12** with connecting links **14** are shown in the

container **28**. Figure **3** shows a similar sectional view of a security bar assembly to that shown in Figure 2, the difference being that the container **28** is positioned below the opening **24**.

Details of the drive chain **18** are shown in Figure **4** rotating about the second sprocket **22** which has an axis of rotation projecting from the wall substantially perpendicular to the bars **12**. Each bar **12** has at either end a projection **30** which passes through a side slot **32** in the side of the channel **16**. The projection **30** has a disk member **34** to retain the end of the bar **12** within the channel **16** and has an end piece **36** that extends to fit exactly in an aperture of a chain link **38** of the drive chain **18**. A chain guide **40** in a lower channel member **42** acts to push the drive chain **18** away from the sprocket **22** so that the end piece **36** of each of the bars **12** do not interfere with the teeth of the sprocket **22**. The channels **16** are held to the wall beside the opening **24** by bolts **44** and a snap-on cover **46**, shown in Figure **5**, extends over the channel **16**. As the channel **16** is preferably placed on the inside of the building, the cover **46** can only be reached from the inside.

A multiple tooth connection is shown in Figure **6** wherein the disk member **34** on the projection **30** of the bar **12** has two end pieces **36** that are spaced apart the exact distance so that they engage in adjacent apertures between chain links **38**. The two end pieces **36** prevent the bar **12** from rotating.

Whereas Figures 4, 5 and 6 show the drive chains 18 with sprocket axes substantially at right angles to the bars **12**, Figure **7** shows another embodiment wherein the sprocket axes are substantially parallel to the bars **12**. A modified chain link plate **38A** is shown with an engagement groove **39** spaced away from the drive chain **18**. The end piece **36** of the bar **12** fits within the engagement groove **39** and holds the bar **12** as though it were held in the chain link in the manner shown in Figures **4**, **5** and **6**. The drive chain **18** and sprockets **20**,**22** are then turned through **90°** so the channels **16** can be placed in the sides of an opening.

Whereas Figure 1 shows connecting links **14** between bars **12**, Figure **8** is a perspective view showing a security bar assembly with bars 12 and no connecting

links joining the bars **12** together. This is possible because the opening is not too wide and the bars **12** cannot easily be pried apart. Figures **9**, **10** and **11** illustrate the mechanism for the shutter assembly shown in Figure **8**. The drive chain **18** as shown in Figure **9** rotates on the first sprocket **20** which is an eight tooth drive sprocket having one tooth missing. Every time the first sprocket **20** rotates and the missing tooth is open, the end piece **36** of the projection **30** from each bar **12** engages in a connection aperture in the chain link **38** and is then conveyed across the opening as the drive chain **18** moves around the sprocket **20**. The missing tooth on the sprocket **20** is shown more clearly in Figure **10** with the end piece **36** engaging in the chain link **38** of the drive chain **18**. The first sprocket **20** rotates on axle **48** which in turn is driven by a driven bevel gear **50**. A drive shaft **52** extends across the opening between the two drive chains **18**. While not shown, the drive shaft **52** is driven by a gear motor that can rotate in either direction to slide the bars **12** across the opening. On either end of the drive shaft is a drive bevel gear **54** that engages the driven bevel gear **50** on the axle **48** to drive the first sprocket **20**. Thus, rotation of the drive shaft **52** rotates both first sprockets **20** on either side of the opening in the channels **16** and moves the chains **18** at exactly the same speed so that the bars **12** remain substantially evenly spaced apart when they are engaged in individual chain links of the drive chain **18**.

An escapement wheel **56** is attached to the drive bevel gear **54** and has a notch **58** to engage the projection **30** of a bar **12**. Initially the bars **12** are stored in a stored configuration which in the embodiment shown is a container **28** above the opening and positioned above the cross shaft **52**. A guide strip **60** guides the bars **12** into a slot **62** where they individually fall. As the escapement wheel **56** rotates the projection **30** of the first bar **12** is engaged by the notch **58** which moves the bar **12** down until the end piece **36** of the bars **12** engages in the connection aperture of the chain link **38** that is positioned on the sprocket **20** at the location where the tooth is missing. This applies for both sprockets **20** for both drive chains **18** on either side of the opening. As the drive chains **18** move downward, the projections **30** of the bars **12** fit into the slots **32** of the channels **16**. The escapement wheel **56** continues to rotate until it picks up a second bar **12** and lowers that in the slots **32** of the channels **16**, at the same time each end piece **36** of the bars **12** fits into a connection aperture

of a chain link at the missing tooth position on the sprocket **20**. This continues until all of the bars **12** are spaced apart across the opening **24**. For an eight tooth sprocket **20**, the end piece **36** will engage in every eighth chain link. In one embodiment an eight tooth drive sprocket with one tooth missing provides **4**" spacing for the bars. In a further embodiment the speed of the drive chain represents **2**" per second both up and down.

When raising the bars, the drive chain moves in the opposite direction as does the escapement wheel **56**. The notch **58** in the escapement wheel **56** picks up the projections **30** of each bar **12** and disengages the end piece **36** from the drive chain **18**. The bar **12** is raised and pushed into the container **28** pushing other bars upwards. The container **28** is preferably lined with soft material to reduce the noise of the bars **12**. As the bars **12** move upwards they spread out to take up the space of the container **28**.

Whereas the mechanism shown in Figures **9**, **10** and **11** illustrates the container **28** being on top of the opening, in another embodiment the container **28** may be positioned below the opening. The same mechanism as is illustrated would be used for feeding individual horizontal bars **12** to engage with the chain **18**. However, there is a spring mechanism (not shown) provided to push each horizontal bar **12** up to ensure that each of the projections **30** engages in the notch **58** of the escapement wheel **56**.

In further embodiments, the security bar assembly may have the bars **12** substantially vertical, with the channels **16** and drive chains **18** at top and bottom. In this configuration, the engagement of the bars **12** in the drive chains **18** does not rely on gravity.

When connecting links **14** join the bars together, the escapement wheel is not essential providing the first bar **12** is always retained in a chain link **38** of the drive chain **18**. The sprocket with one tooth missing only allows the end piece **36** of a bar **12** to engage where that sprocket tooth is missing. With the mechanism shown in Figure **4**, a chain guide **40** pushes the drive chain **18** out from the sprocket **20**,**22** so

that the sprocket teeth do not interfere with the end piece **36** of the bar **12** engaging in a chain link **38** of the drive chain **18**. In this mechanism other spacing arrangements are provided. In one embodiment plugs **70** such as that shown in Figure **4**, are positioned in each of the so-called connection apertures or spaces in the chain links **38**. The plugs **70** are preferably made of plastic and move with the chain links **38**, thus preventing the end pieces **36** of the bars **12** engaging in a chain link **38**. By spacing the plugs **70** a predetermined number of chain links apart along the drive chain, the bars **12** are spaced apart the predetermined distance as they cannot engage in the chain **38** links where the plugs are located.

Another embodiment to maintain the predetermined distance apart is shown in Figure **12**. In this embodiment, the container **28** to retain the bars **12** is positioned below the opening under the second sprocket **22**.

The sprocket **22** is a truncated sprocket, that is to say, a sprocket with the tips of the teeth **22A** removed. By having truncated teeth, the end pieces **36** of the bars **12** do not interfere with the teeth **22A**.

Whereas a truncated sprocket is shown for this embodiment, a sprocket with a missing tooth as shown in Figure **9** may be used or, alternatively, chain guides **40**, as shown in Figure **4** may be used to move the chain away from the sprocket.

Flexible connection spacers **80** are shown attached to the projections **30** at each end of all the bars **12**. The spacers determine the predetermined distance between the bars **12** when they are across the opening, but fold as shown in Figure **12** when the bars are moved across the opening into the container **28** so they are able to nestle up to each other. When the first bar **12**, which is never disengaged from the drive chains **18**, moves up, the spacers **80** pull the adjacent bar behind it to engage in chain links of the drive chains **18**.

As shown in Figure **13**, the flexible connection spacer **80** is a tape with holes **82** that fit over the projection **30** at the ends of the bars **12**. In another embodiment separate tapes of predetermined lengths are attached between adjacent bars 12. In

Figure **14**, the flexible connection spacer **80** is a cable and fits through a hole **84** in the projections **30** at the ends of the bars **12**. Set screw clamps **86** through the end pieces **36** secure the cable spacer **80** to maintain the distance between the bars **12**. Figure **15** shows the container **28** shaped so that the bars **12** are positioned linearly therein. Figure **16** shows the container **28** shaped so that the bars are positioned non-linearly. The container **28** is positioned below the opening as shown in Figure **12**.

In Figures **17**, **18** and **19**, another embodiment is shown which has a second set of drive chains referred to as storage drive chains **90**. These storage drive chains **90** are positioned in line with the bar drive chains **18** either adjacent the first sprocket **20** positioned above the opening or positioned adjacent the second sprocket **22** below the opening. In the embodiments shown, the sprockets are all truncated sprockets as shown in Figure **12**, so the sprocket teeth do not interfere with the connections between the drive chains and the bars **12**. The bars **12** have projections **30** at each end to fit in side slots **32** of the channels **16** as shown in Figure **5**. Disk members **34** on the ends of the projections have elongated anchors **92** which have four protrusions **94** in line to engage in apertures of adjacent chain links. As shown in Figure **19**, the anchors **92** have a width less than half the width of the space between link plates in the chain link, and the anchors are arranged to overlap so that adjacent bars **12** have anchors offset so that the bars can be retained together when in the container **28**.

In Figure **17** the bars **12** are shown spaced apart with a first bar having the anchor **92** spanning between the bar drive chain **18** and the storage drive chain **90**. When the bars **12** are moved into storage, the bar drive chain **18** moves the anchor **92** so that it engages with the storage drive chain **90**, this chain is driven intermittently and it moves just sufficient for the top anchor **92** to clear the bar drive chain **18**. Then, as shown in Figure **18** the next bar **12** is moved up and the anchor **92** of the lower bar overlaps the anchor **92** of the first bar so the two bars **12** nestle together. Thus, when the bars are stored they are all nestled together on the storage drive chain **90**.

To lower or raise the bars **12**, depending upon whether the storage drive chain **90** is positioned above or below the opening, the storage drive chain **90** moves intermittently feeding the bars so the anchors **92** engage into the continuously moving bar drive chain **18**. The intermittent movement of the storage drive chain **90** is arranged to ensure that the space between bars, i.e., the number of chain links, is always the same across the opening.

Figure **20** is a schematic perspective view of the drive mechanism for the bar drive chain **18** and the storage drive chain shown in Figures **17** and **18**. An intermediate gear **100** meshes with a continuous drive gear **102** to drive the first or second sprockets **20,22** of the bar drive chain. An intermittent drive gear segment **104** is formed integral with the intermediate gear **100** and drives an intermittent drive gear **106** which drives the storage drive chain **90**. An intermittent lock wheel **108** is keyed to the intermediate gear **100** and has a cutout **110** which is positioned above the intermittent drive gear segment **104**. A locking dog **112** is attached to the intermittent drive gear **106** and only permits the intermittent drive gear **106** to rotate when the intermittent drive gear segment **104** meshes with the intermittent drive gear **106**. At all other times the intermittent gear locking dog **112** cannot rotate as it is prevented by the periphery of the locking wheel **108**.

The drive mechanism as described may be a gear drive motor to rotate the drive shaft **52**. In a preferred embodiment a brake is included with the motor so the bars **12** cannot be shifted when the power is off. In another embodiment a manual rotating crank arm (not shown) may be provided so that if there is power failure the bars **12** can be either lowered or raised manually simply by rotating the drive shaft **52**.

Furthermore, for emergencies, a clutch or release pin may be included between the gear drive motor and the drive shaft **52** to disengage the gear motor from the drive shaft **50**. This allows the bars **12** to be pushed up or down as the drive chains move freely. The drive chains **18** rotate on the sprockets **20,22** and when each horizontal bar comes to the ends of the drive chains **12** it disengages from the drive chain **18** and either falls onto the floor or, alternatively, falls into a container

depending upon the particular embodiment provided, thus providing an escape opening for an emergency. The security bar assembly is preferably placed on the inside of a building as intruders are not easily able to get at the operating mechanism.

Figures 23 through 29 illustrate an alternative embodiment of a transfer mechanism for transferring bars 12 between drive chain 18 and storage chain 90. In the illustrated embodiment, transfer arm 130 is provided with a transfer arm pin 132 which in operation moves about a rotational path, shown by dotted lines 134. Transfer arm pin 132 engages a bar end, as shown in Figures 26 through 29, to transfer a bar 12 from drive chain 18 to storage drive chain 90. The motion of transfer arm pin 132 along path 134 is actuated by a mechanism comprising transfer arm 130, lever arm 136 and lifting arm 138. Lever arm 136 is pivotably connected to back plate 160 at lever arm mount 162, and is pivotably connected to transfer arm 130 at arm joint 164. Lifting arm 138 is pivotably connected to back plate 160 by lifting arm mount 166. Arms 130, 136 and 138 are in turn actuated by cam wheel 140. Outer groove 142 in cam wheel 140 accommodates lever arm pin 146 provided on lever arm 136, so that rotation of cam wheel 140 moves lever arm 136 as lever arm pin 146 travels in outer groove 142. Similarly, inner groove 144 accommodates lifting arm pin 148 provided on lifting arm 138, so that rotation of cam wheel 140 moves lifting arm 138 as lifting arm pin 148 travels in outer groove 142. The motion of lifting arm 138 is communicated to transfer arm 130 by actuating pin 150 which travels in lifting arm groove 152. Cam wheel 140 is driven by drive wheel gear 154 via transfer gear 156, shown in phantom in Figure 23. Cam wheel 140 may be adapted to drive storage drive chain 90, and drive wheel gear 154 may be adapted to drive drive chain 18, as shown in Figure 24, which shows drive chain sprocket 168 and storage chain sprocket 170 in exploded view.

Figures 26 through 29 illustrate a bar end having elongated anchors 92, for engaging drive chain 18 and storage chain 90. As an alternative to the chain transfer mechanism illustrated in Figures 17 and 18, the bar ends of Figures 26 through 29 are adapted for use with the chain transfer mechanism of Figures 23 through 25. To engage transfer arm pin 132, the bar ends are provided with a top feed slot 172 and

a bottom feed slot **174**, each of which are adapted to be engaged by transfer arm pin **132** to carry bar **12** between storage drive chain **90** and bar drive chain **18**, in either direction.

Figure **30** shows an alternative configuration for the links in drive chain **18**, in which side plates **182** of each link have a convex arcuate conformation, which provides a smooth exterior curved surface as drive chain **18** moves around drive sprocket **168**. In such an embodiment, periodic links may be provided in which side plates **182** are provided with a recess **184** that is adapted to accommodate side pins **180** on the bar ends. In operation, as drive chain **18** travels around drive sprocket **168**, with bars **12** stacked above drive sprocket **168**, bars **12** will periodically be admitted to engagement with drive chain **18** when a recess **184** becomes available to accommodate a side pin **180**. Side pins **180** may be rotatable to facilitate movement against side plates **182**. Similarly, channel pins **181** may be rotatable to facilitate movement in channels **16**.

In alternative embodiments, as for example shown in Figure **32**, one or more circular rotatable cam disk(s) may be provided beside drive sprocket **168**, wherein the cam disk **188** has a recess analogous to recess **184** so that cam disk **188** functions in the same way as side plates **182** to achieve the same result of admitting bars **12** into engagement with drive chain **18** (somewhat analogous to the function of notch **58** in escapement wheel **56** shown in Figure **11**). The geometry of recess **184**, or recess **200** in side cam disk **188**, may be varied to facilitate handling of side pin **180**. In an alternative embodiment, as shown in Figure **31**, a single bar-end-pin **186** may function in a similar manner to both side pin **180** and channel pin **181**.

Figure **21** shows a security bar assembly wherein the ends of the bars **12** are connected together with a pivotal sliding bar attachment **120** that can have a single pin assembly for connecting to a chain link **38** as shown in Figure **4**, or a multiple connection as shown in Figure **6**. This permits the bars **12** to be zig-zagged across the opening.

Whereas the drive chains **18** shown in the other Figures have been shown

rotating about first sprocket **20** second sprocket **22** in Figure **22** there is shown a drive chain **18A** which is not endless. A single drive sprocket **20A** is positioned at the top of the channel **16** and the drive chain **18A** has the end pieces **34** of the bar permanently attached to chain links **38** spaced a predetermined number of links apart. The sprocket **20A** is a truncated sprocket so the teeth do not interfere with the end pieces **36** of the bars **12**. When the bars **12** are moved up into the storage area **28** the intermediate chain links of the drive chain **18A** fold up as shown in the Figure, so the bars **12** are stored as close together as possible. The sprocket **20A** pulls the drive chain **18A** down feeding the bars **12** across the opening and provided the spacing between the bars **12**.

The security bar assembly may be provided with a cloth covering. The cloth covering may be retractable, for example, by being rolled on a spring-actuated shaft, with the ends of the covering adapted to connect to the distal portion of the security bar assembly, for example by hooks. Alternatively, the cloth may be provided in or around the bars **12**. For example, bars **12** may be threaded through pockets in the cloth, so that the cloth provides a screen that does not allow one to look through the security bar assembly.

Various changes may be made to the embodiments shown herein without departing from the scope of the present invention which is limited only by the following claims.

WE CLAIM:

1. A security bar assembly comprising:

a plurality of security bars driven by a bar drive chain; and

a transfer mechanism comprising a cam disk having a recess adapted for feeding a bar end on to the drive chain.

2. The security bar assembly of claim 1, wherein the cam disk is attached to a sprocket, the sprocket engages the bar drive chain and a bar end engages the bar drive chain when the bar is fed onto the bar drive chain.

3. A transfer mechanism for a security bar assembly, wherein the security bar assembly comprises security bars driven by a bar drive chain, wherein the transfer mechanism comprises side plates on the bar drive chain, and the side plates are adapted to engage the security bars.

4. The transfer mechanism of claim 3, wherein the side plates have an external convex arcuate conformation for engaging a side pin on the security bars, and wherein periodic side plates are provided with a recess adapted to accommodate the side pins on the security bars to admit the security bars to engagement with the drive chain.

5. A transfer mechanism for a security bar assembly, wherein the security bar assembly comprises security bars driven by a bar drive chain and a storage drive chain, wherein the transfer mechanism comprises a transfer arm for moving bars between the bar drive chain and the storage drive chain.

6. The transfer mechanism of claim 5 further comprising a cam wheel operably linked to the transfer arm to actuate the transfer arm.

7. The transfer mechanism of claim 6, further comprising a lever arm and a lifting arm, wherein the lever arm and the lifting arm are driven by engagement with the cam wheel, and wherein the transfer arm is operably connected to the lever arm and the lifting arm.

8. The transfer mechanism of claim 7, wherein the transfer mechanism is operably connected to the drive chain, so that the transfer mechanism is driven with the drive chain.

9. The transfer mechanism of claim 5, wherein the transfer arm is provided with a transfer arm pin and the security bars are provided with a feed slot for engaging the transfer arm pin.

10. A security bar assembly for an opening comprising:

a plurality of security bars driven by a bar drive chain and a storage drive chain; and

a transfer mechanism comprising a transfer arm for moving bars between the bar drive chain and the storage drive chain.

11. The security bar assembly of claim 10 wherein the transfer mechanism further comprises a transfer arm pin provided on the transfer arm to engage a bar end to transfer the bar end from the bar drive chain to the storage drive chain.

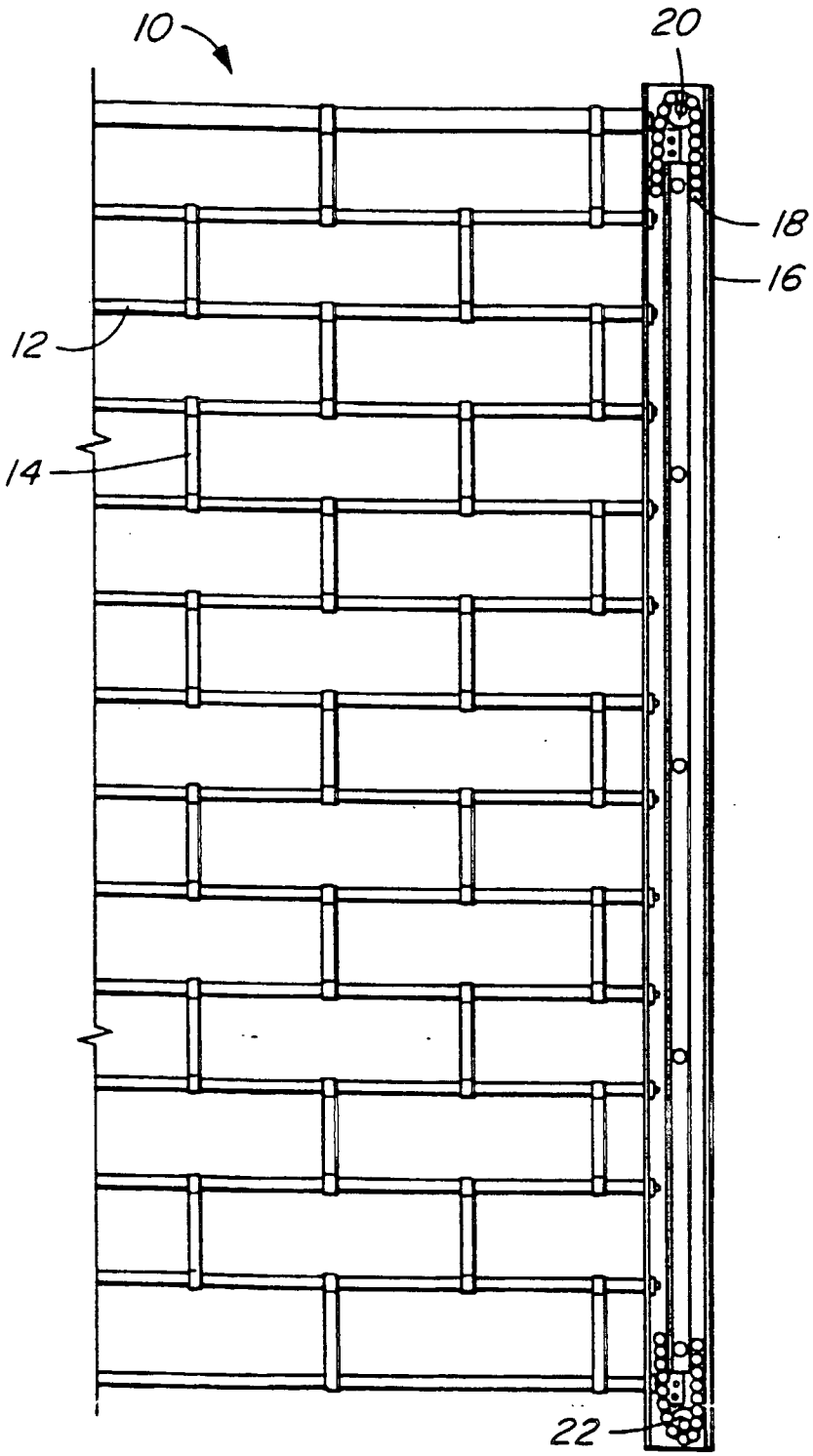


FIG. 1

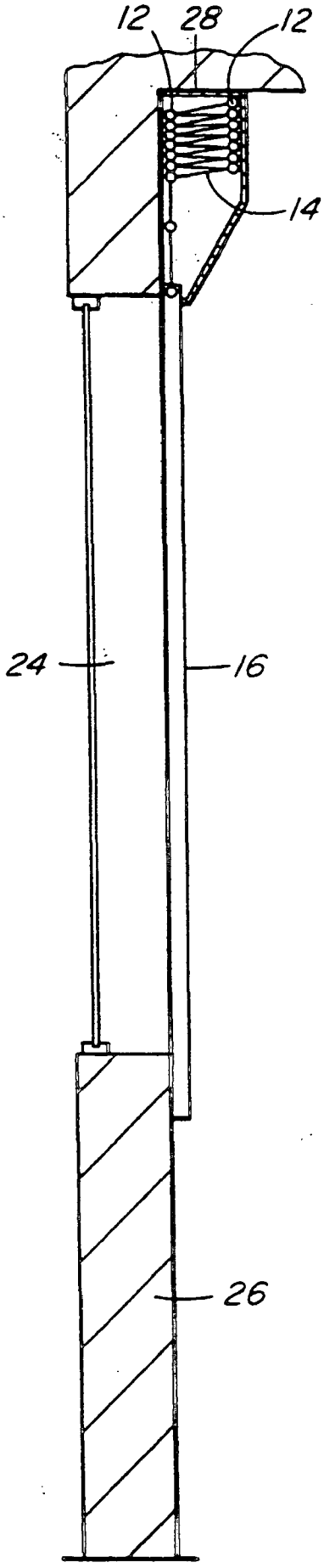


FIG. 2

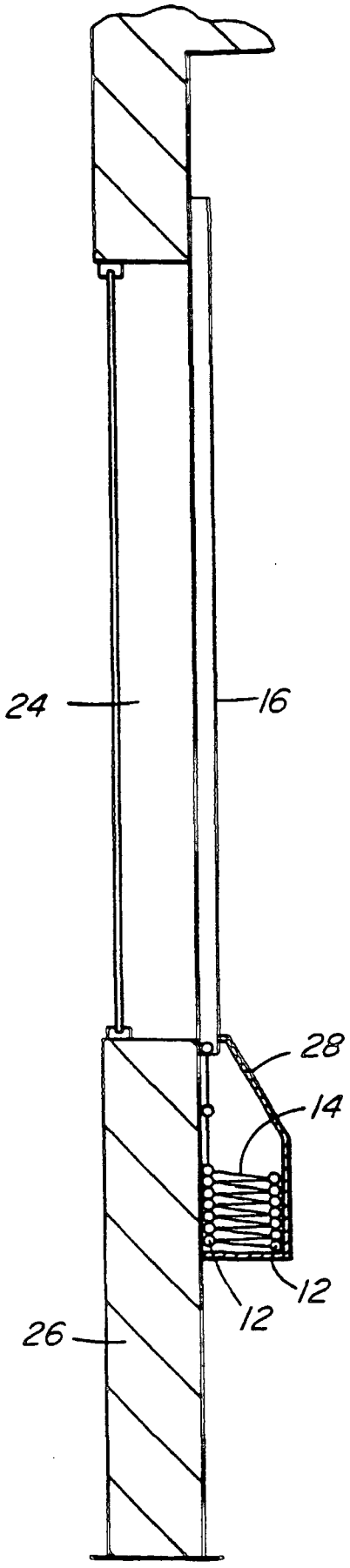


FIG. 3

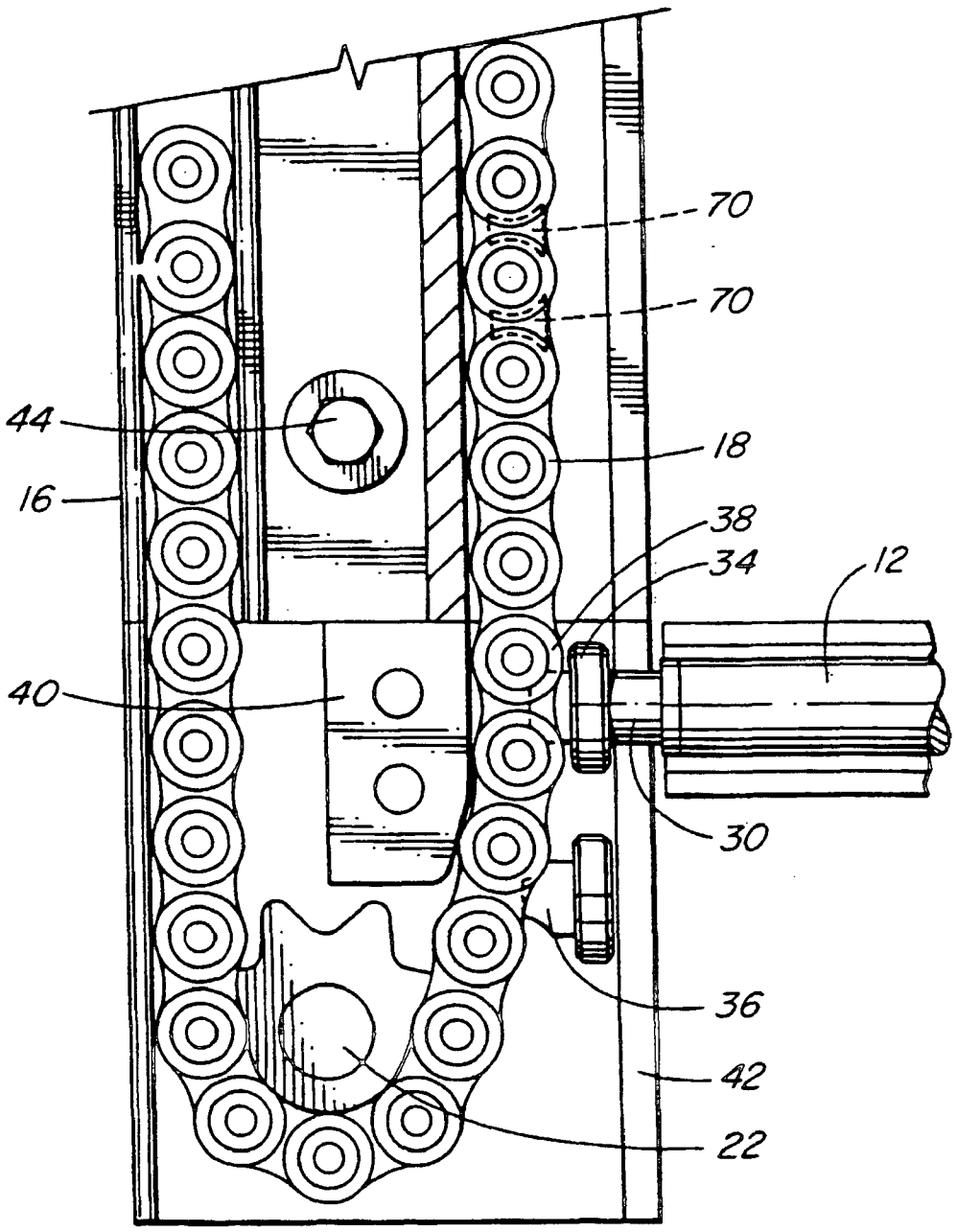


FIG. 4

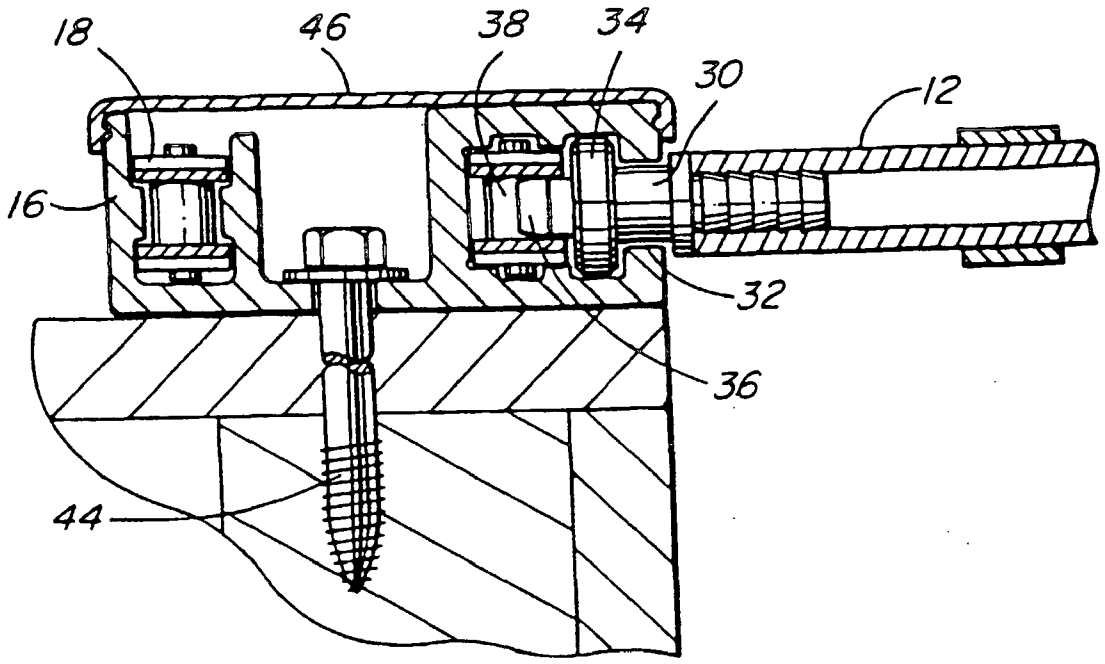


FIG. 5

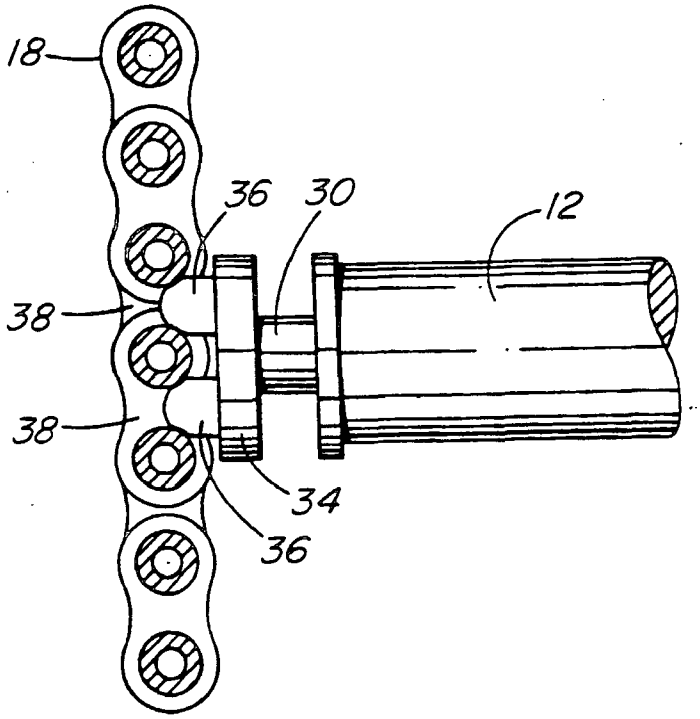


FIG. 6

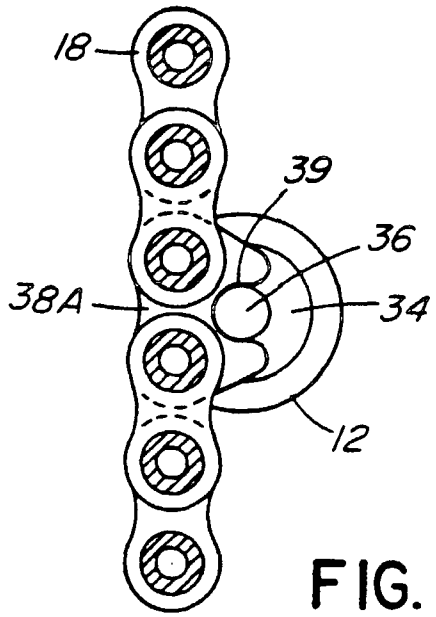


FIG. 7

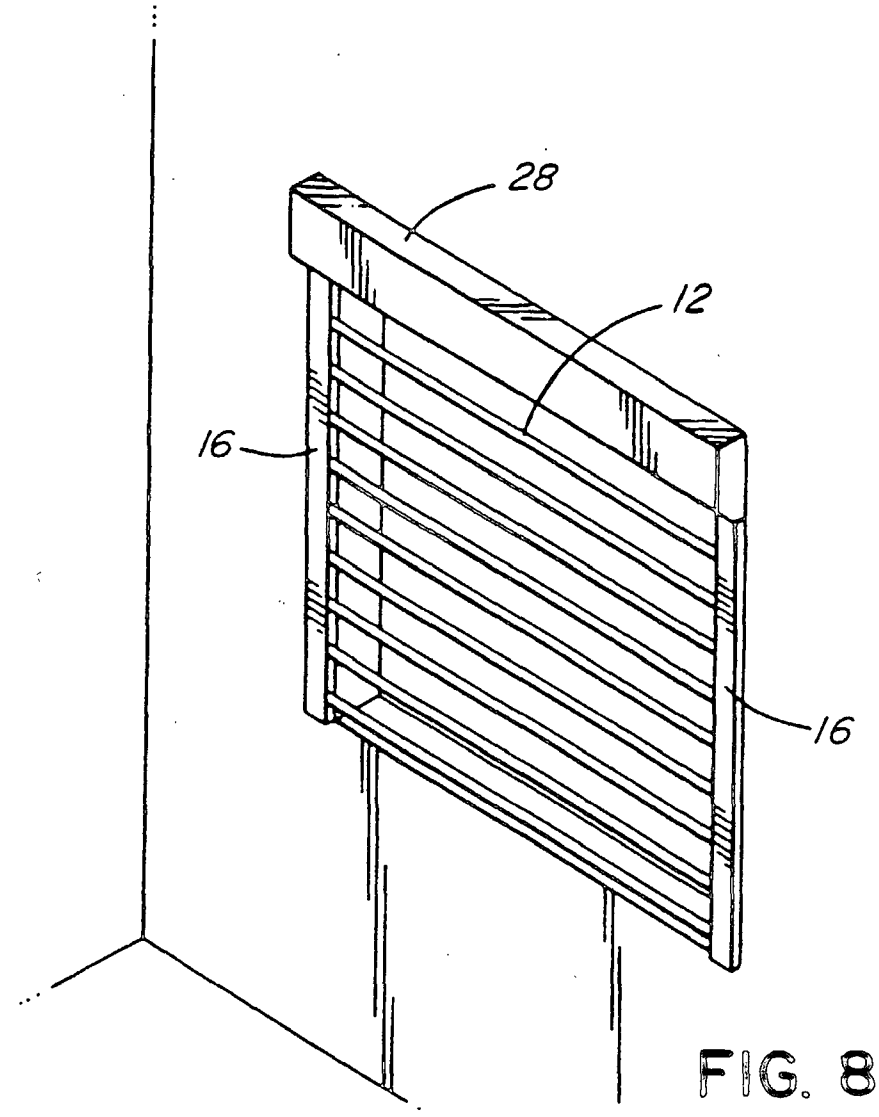


FIG. 8

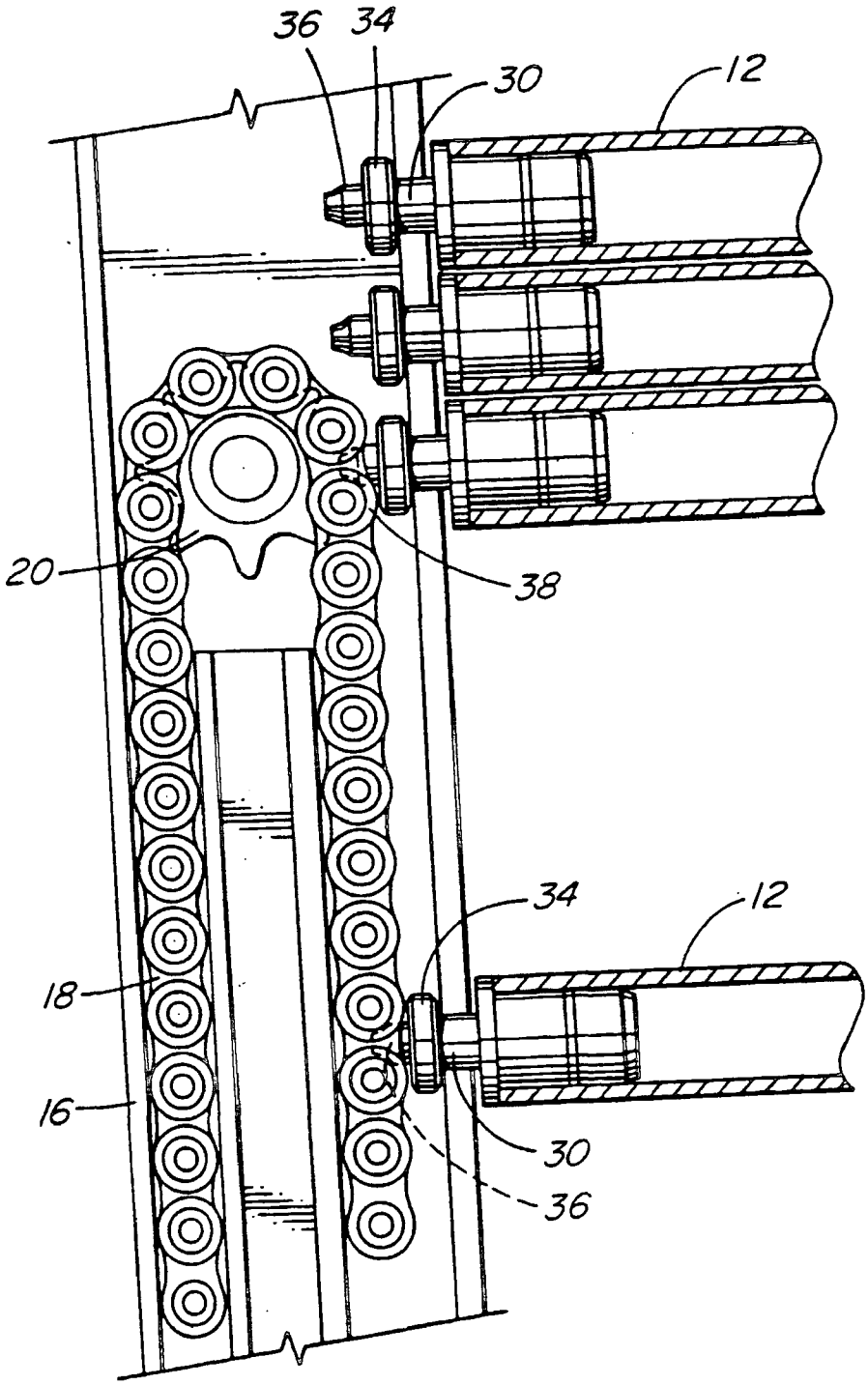


FIG. 9

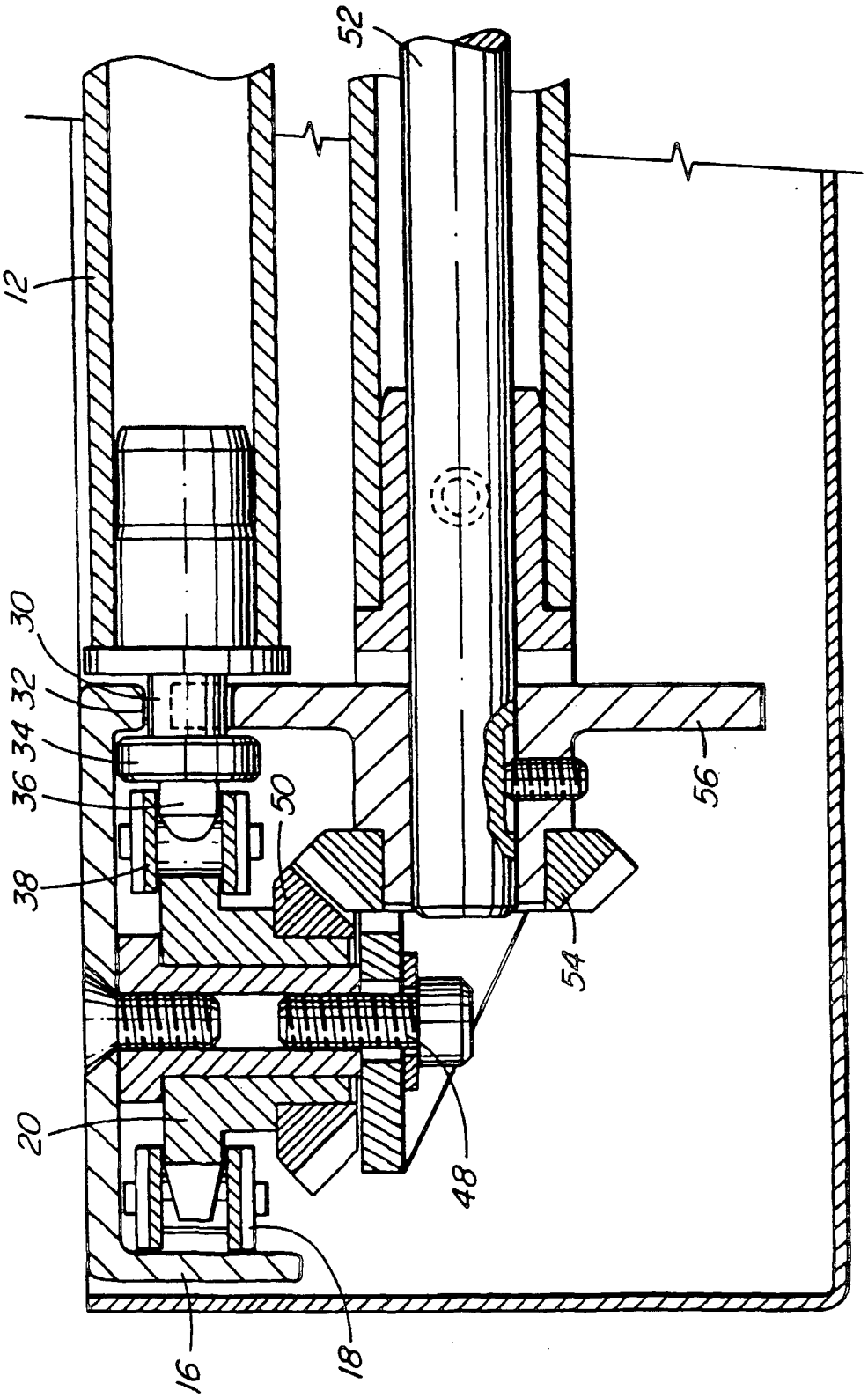


FIG. 10

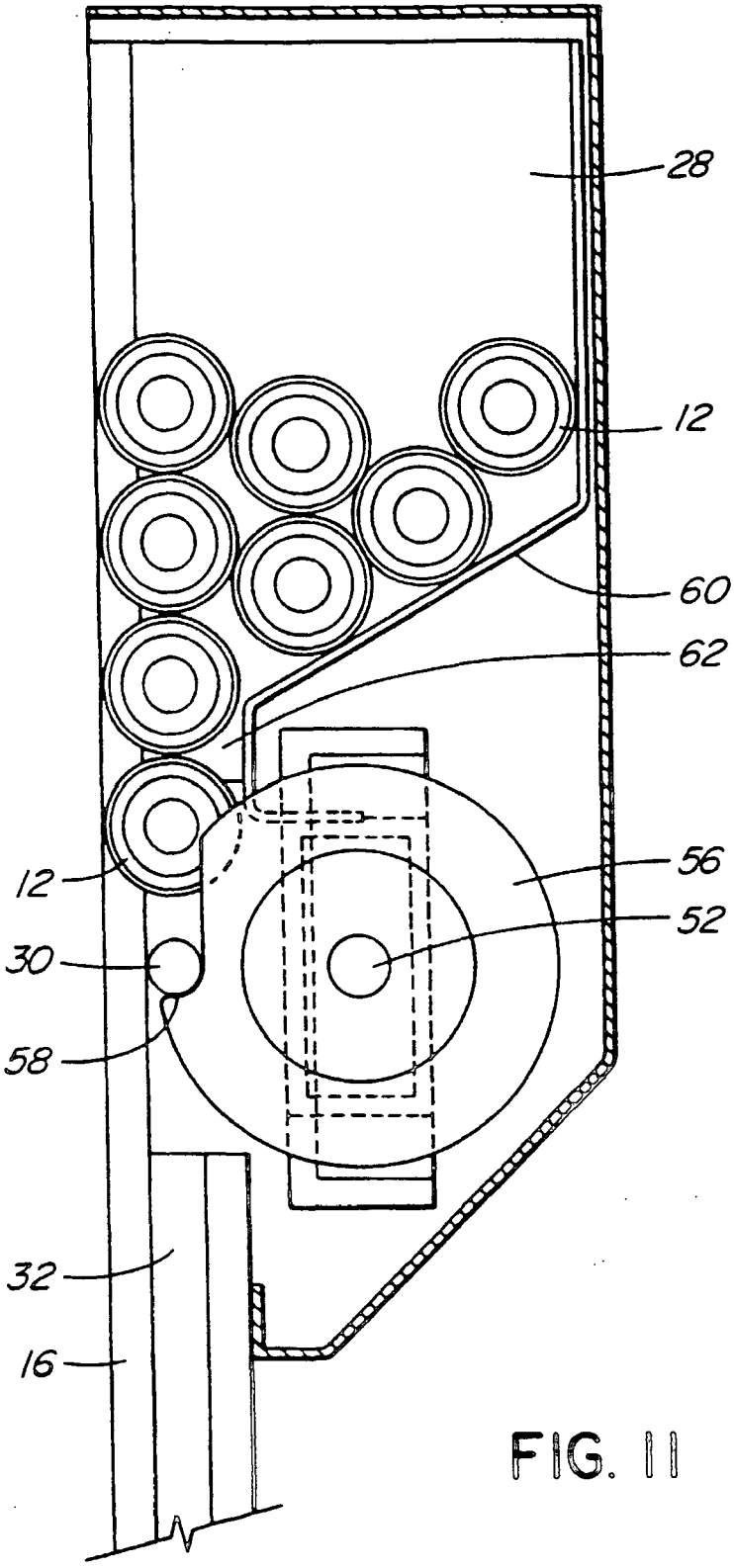


FIG. 11

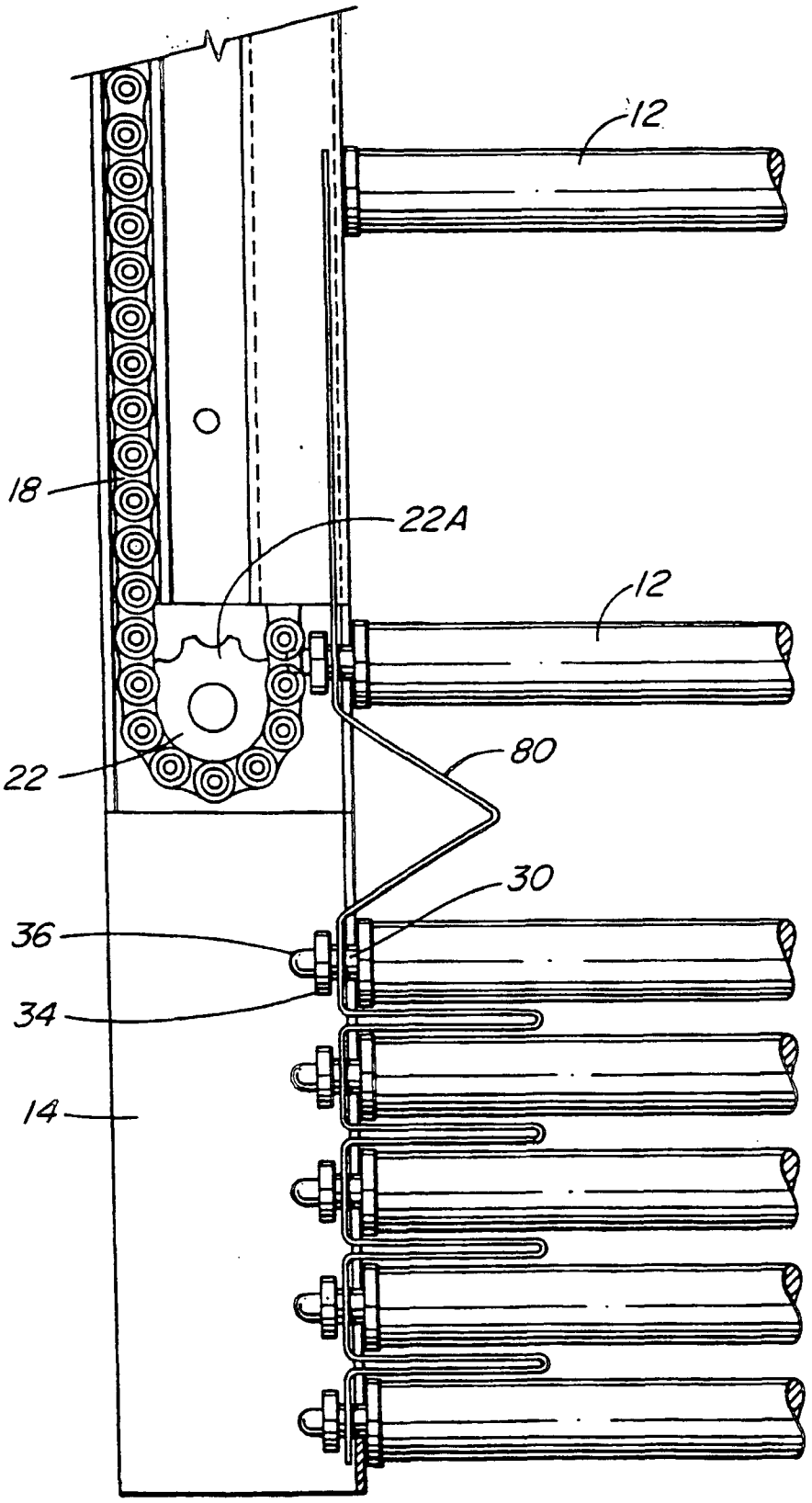


FIG. 12

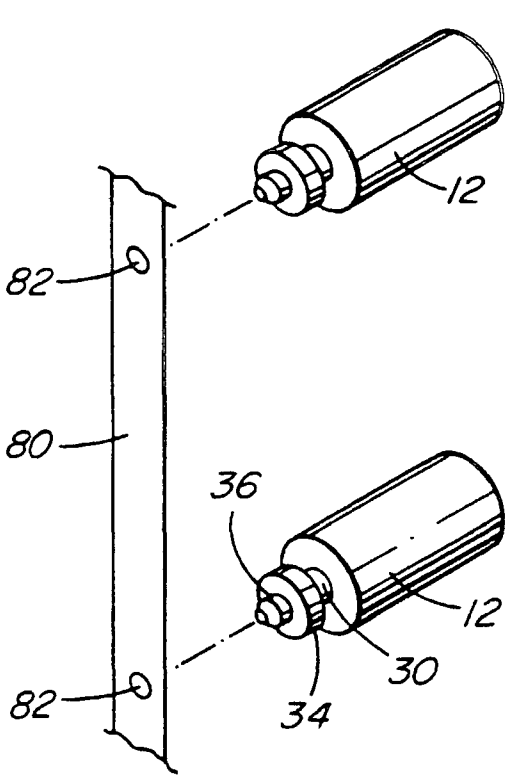


FIG. 13

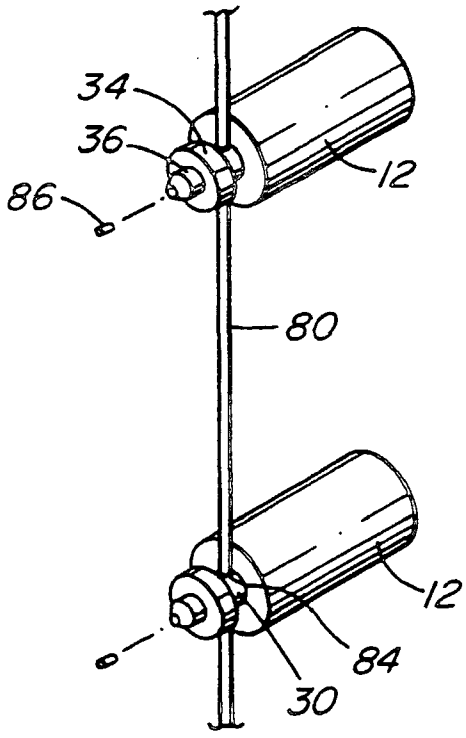


FIG. 14

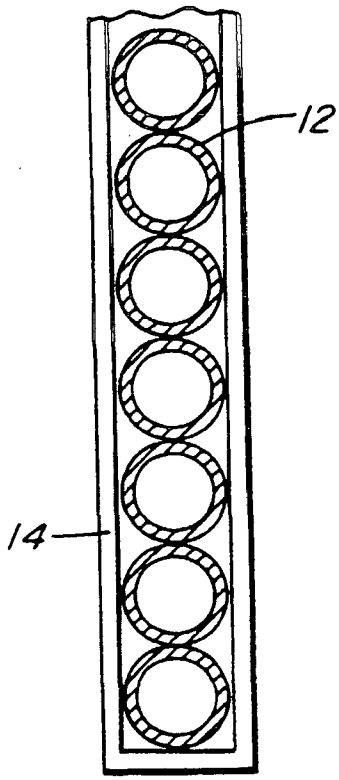


FIG. 15

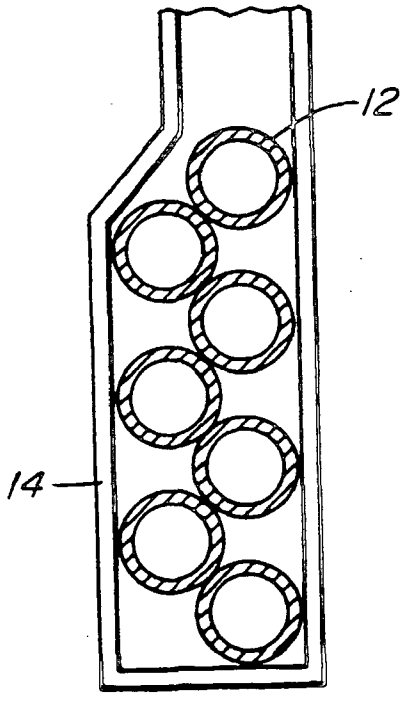


FIG. 16

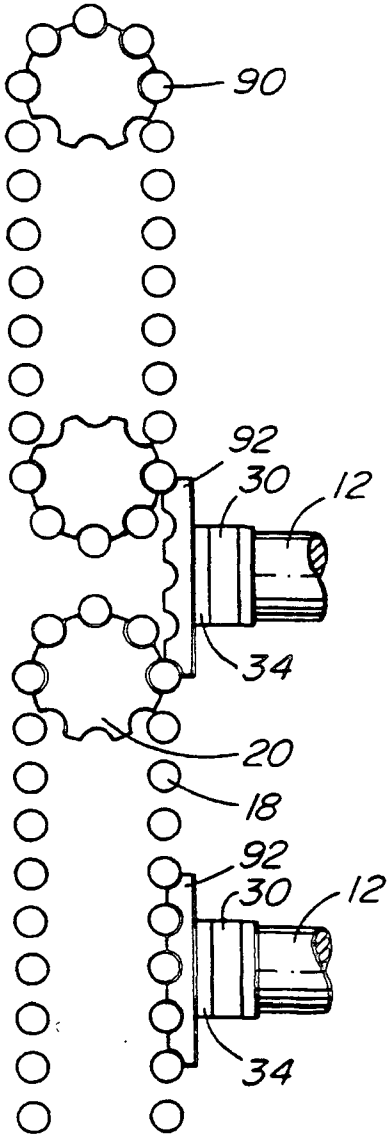


FIG. 17

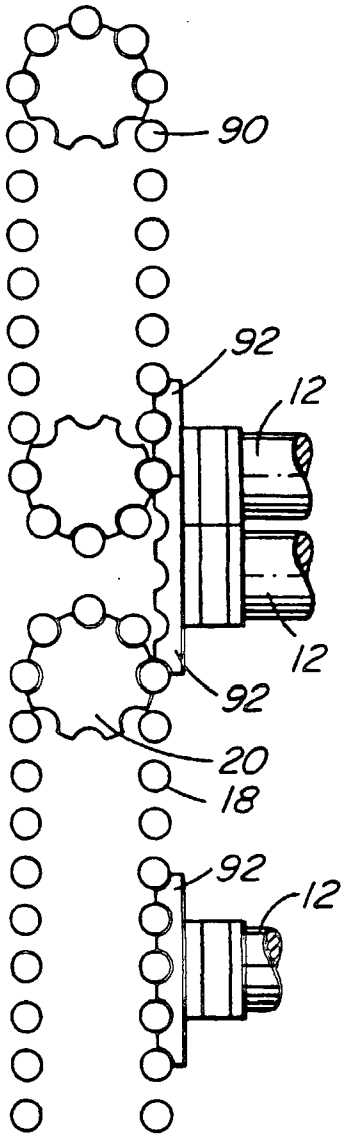


FIG. 18

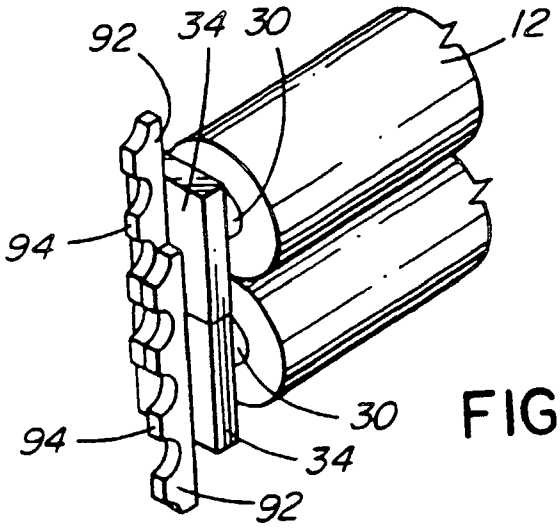


FIG. 19

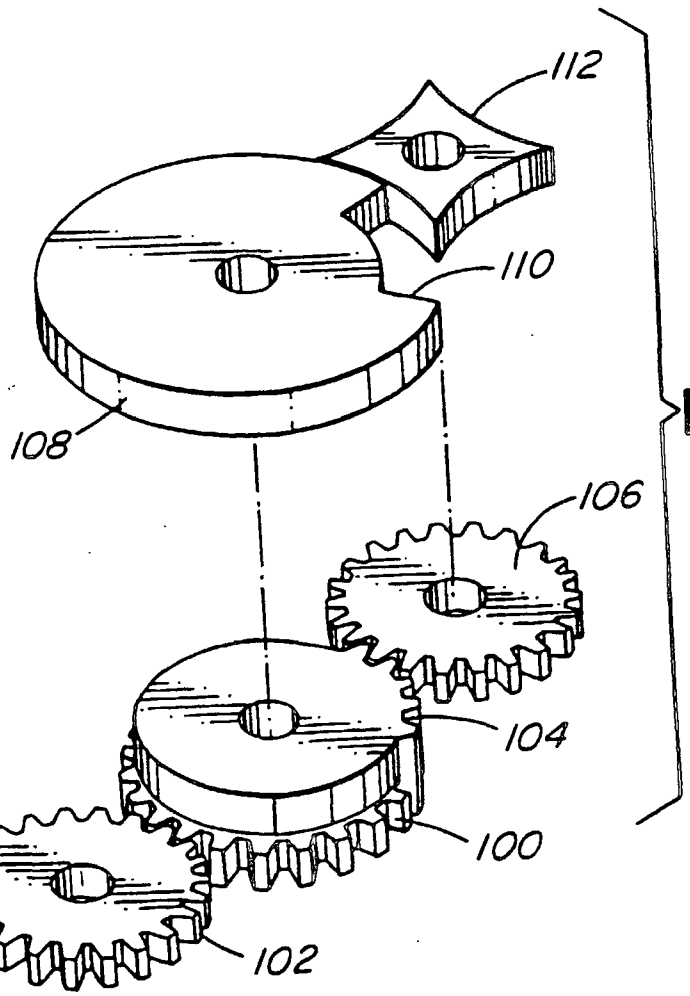


FIG. 20

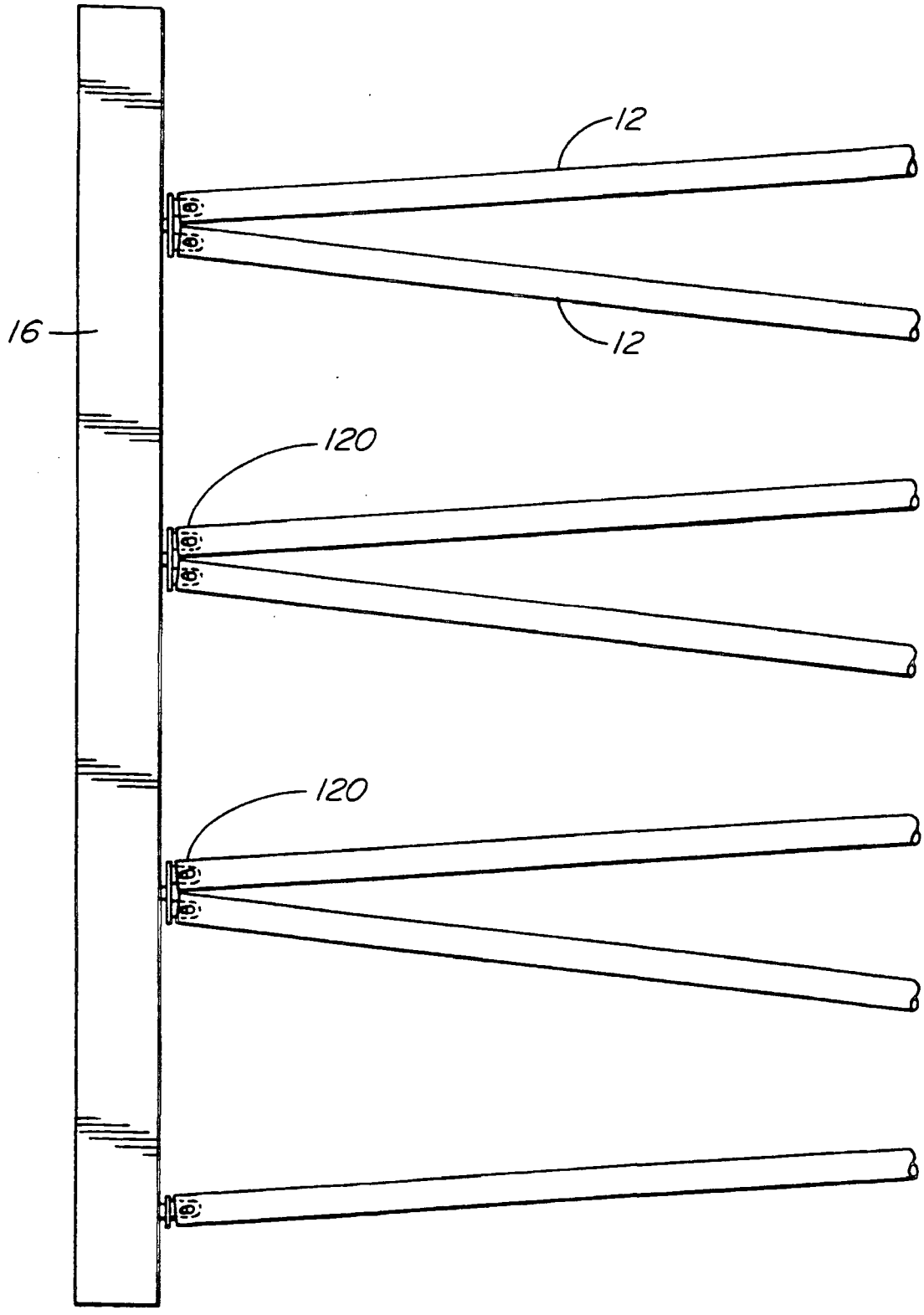


FIG. 21

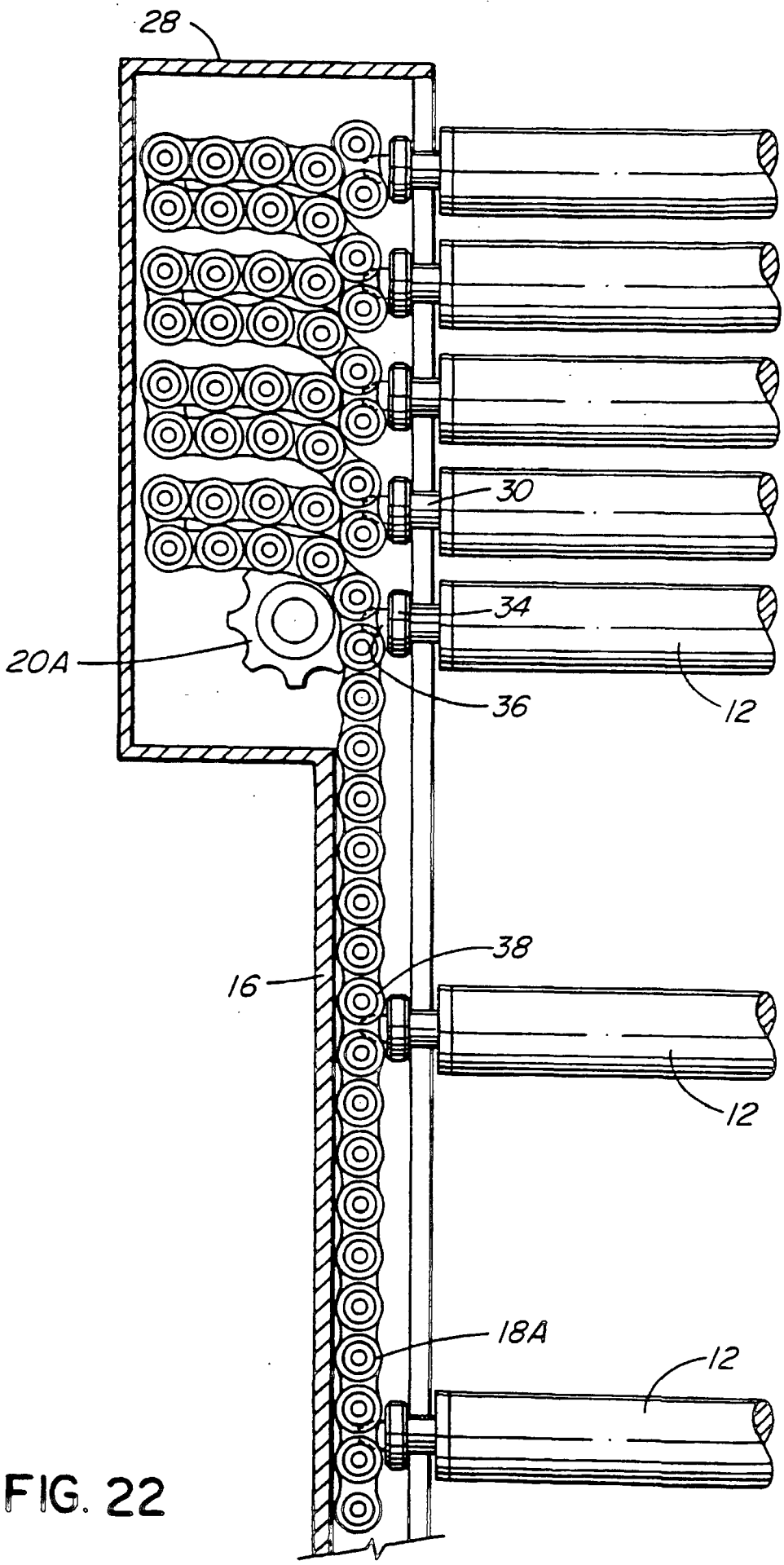


FIG. 22

Fig. 23

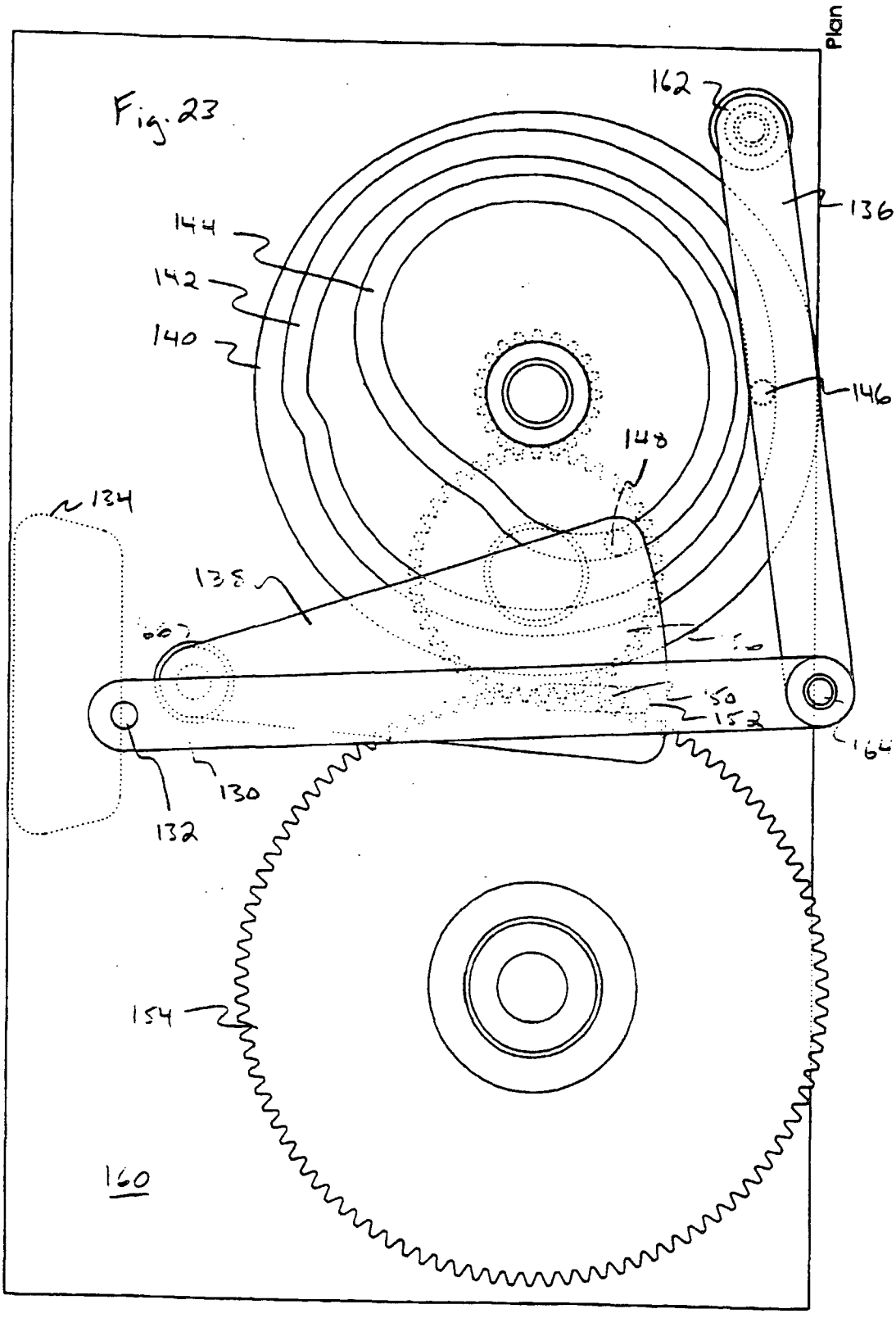

Plan
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Fig. 24

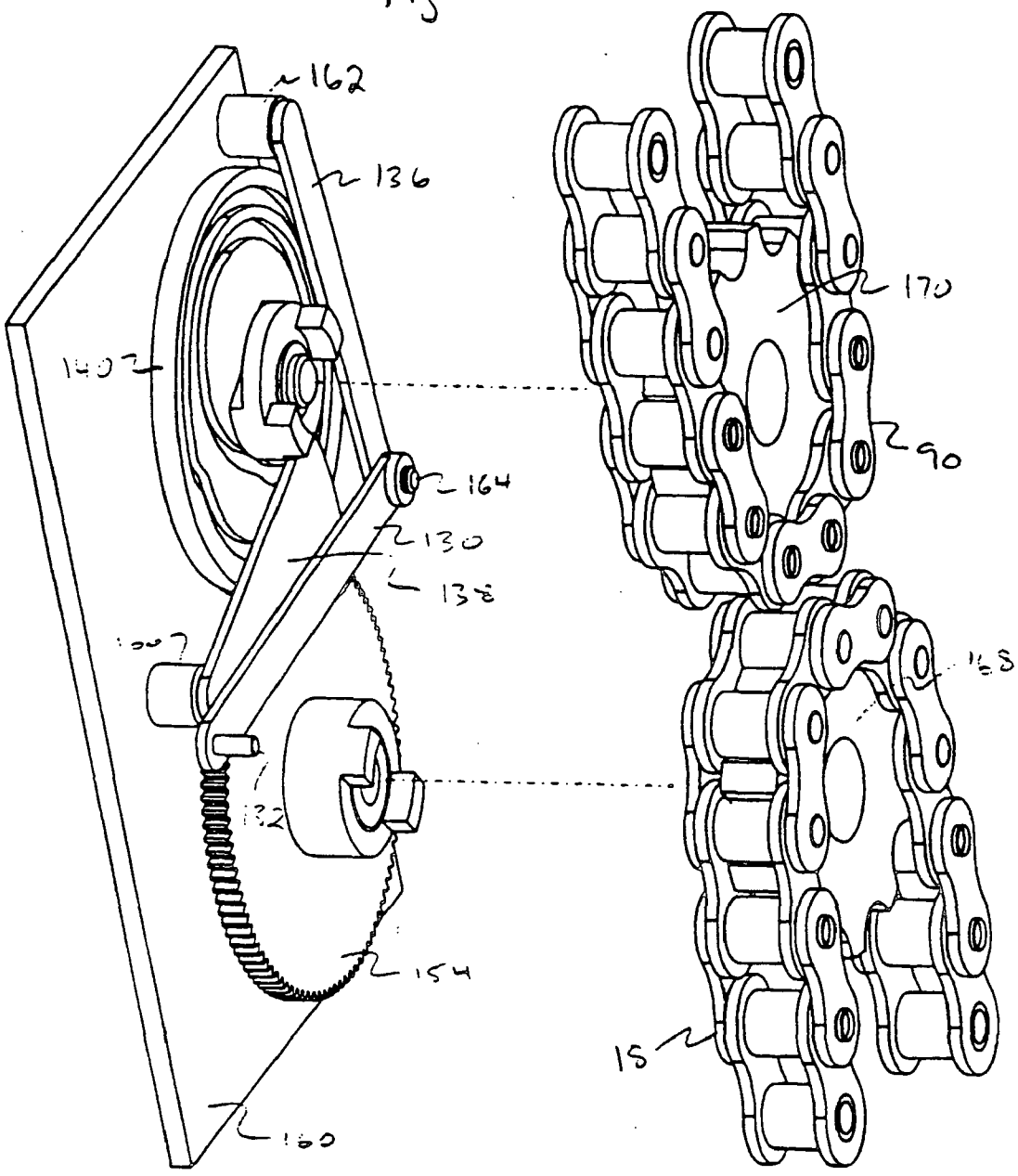


Fig25

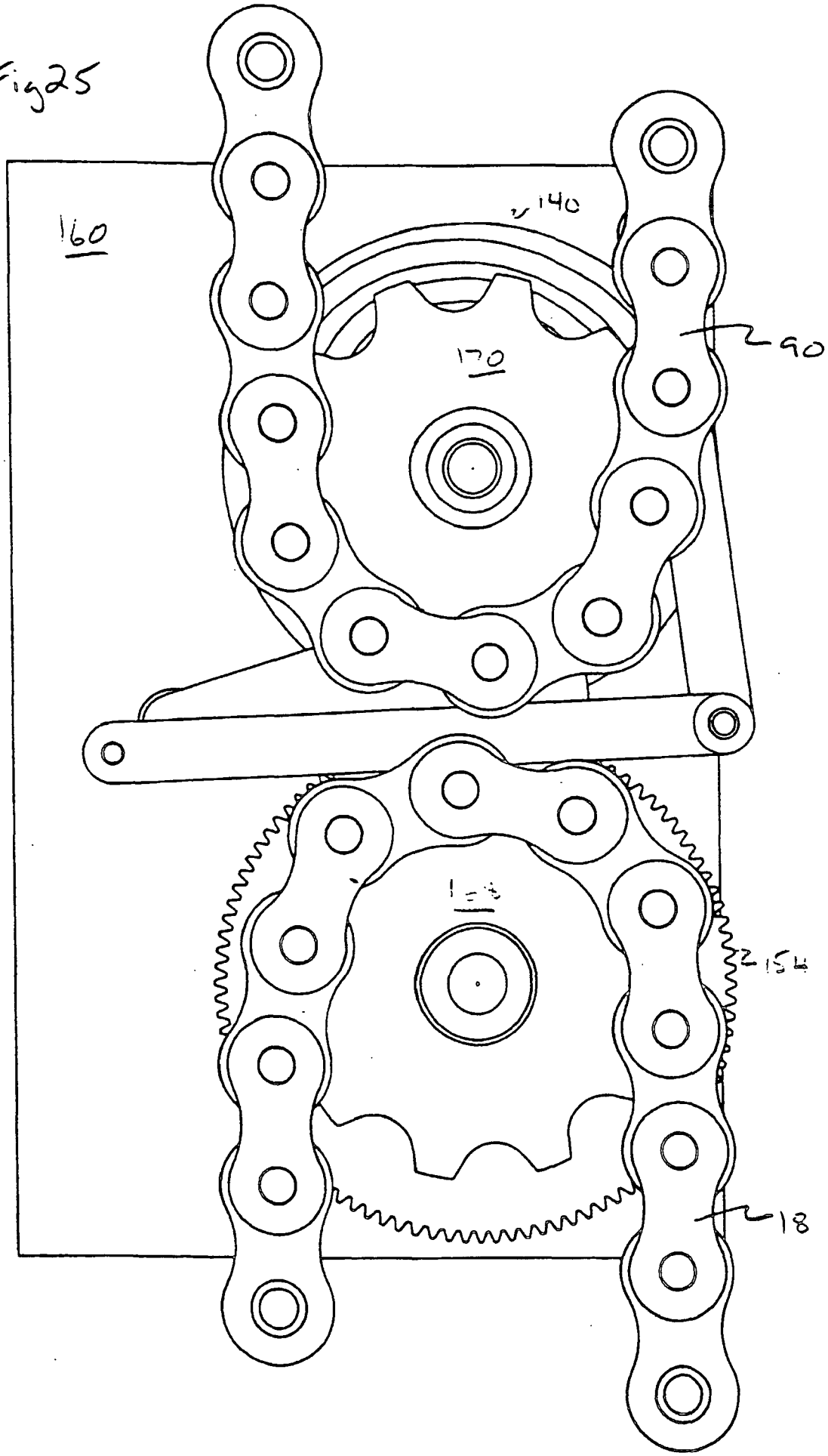


Fig. 26

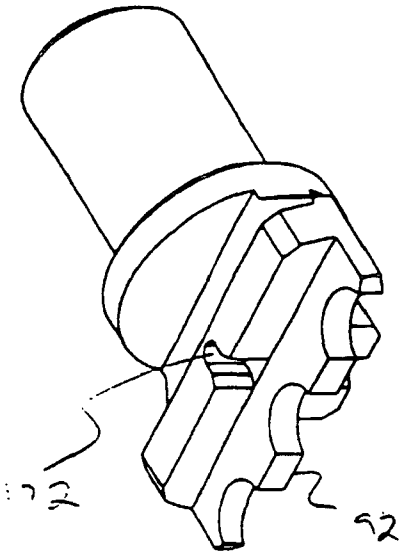


Fig. 28

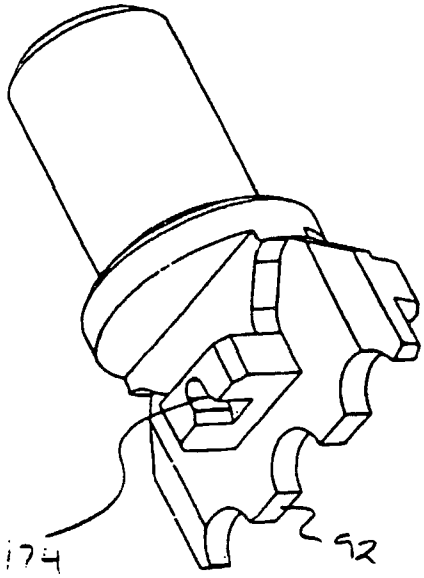
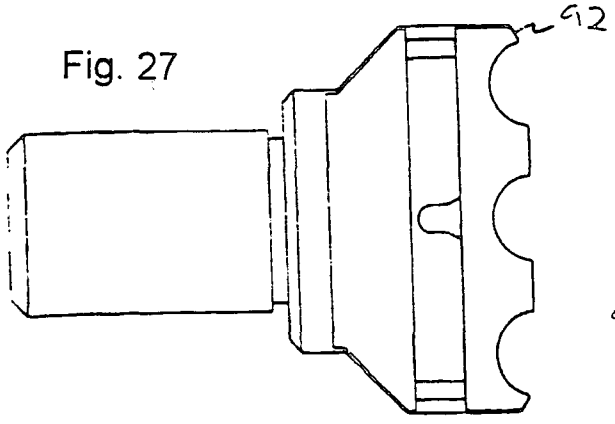


Fig. 27



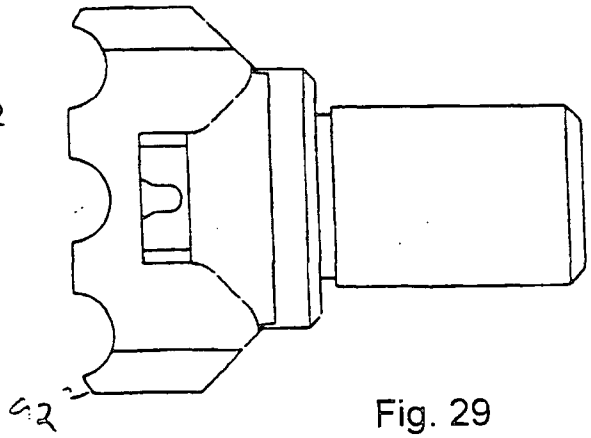
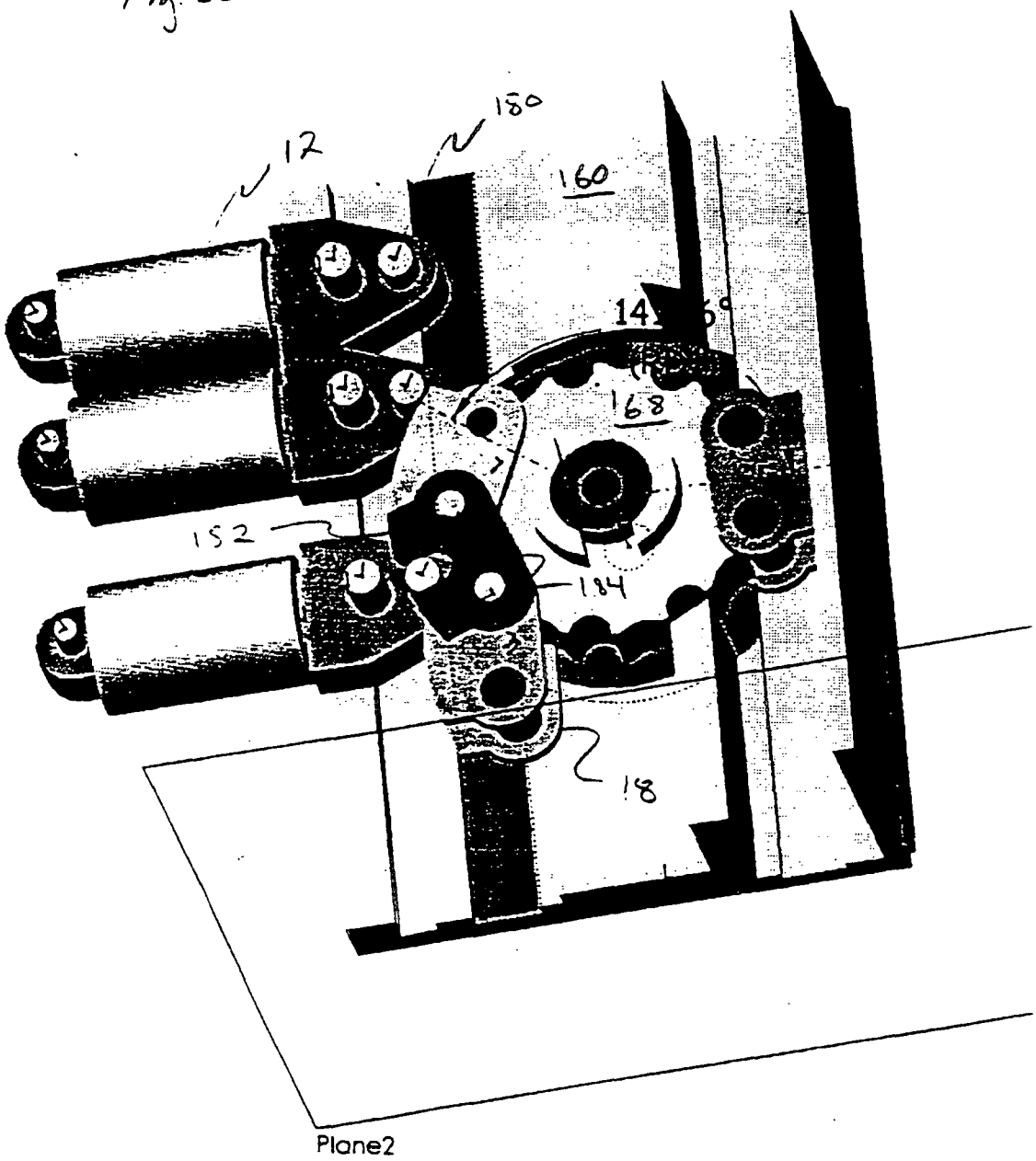


Fig. 29

Fig. 30



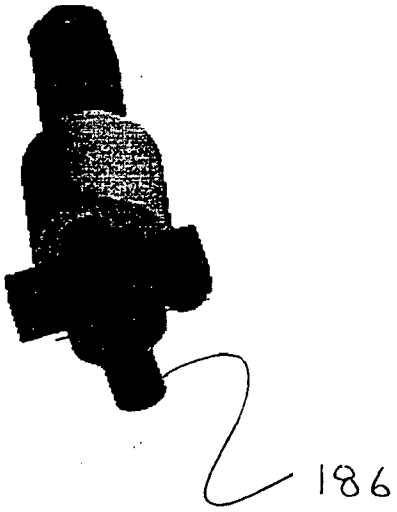


FIG. 31

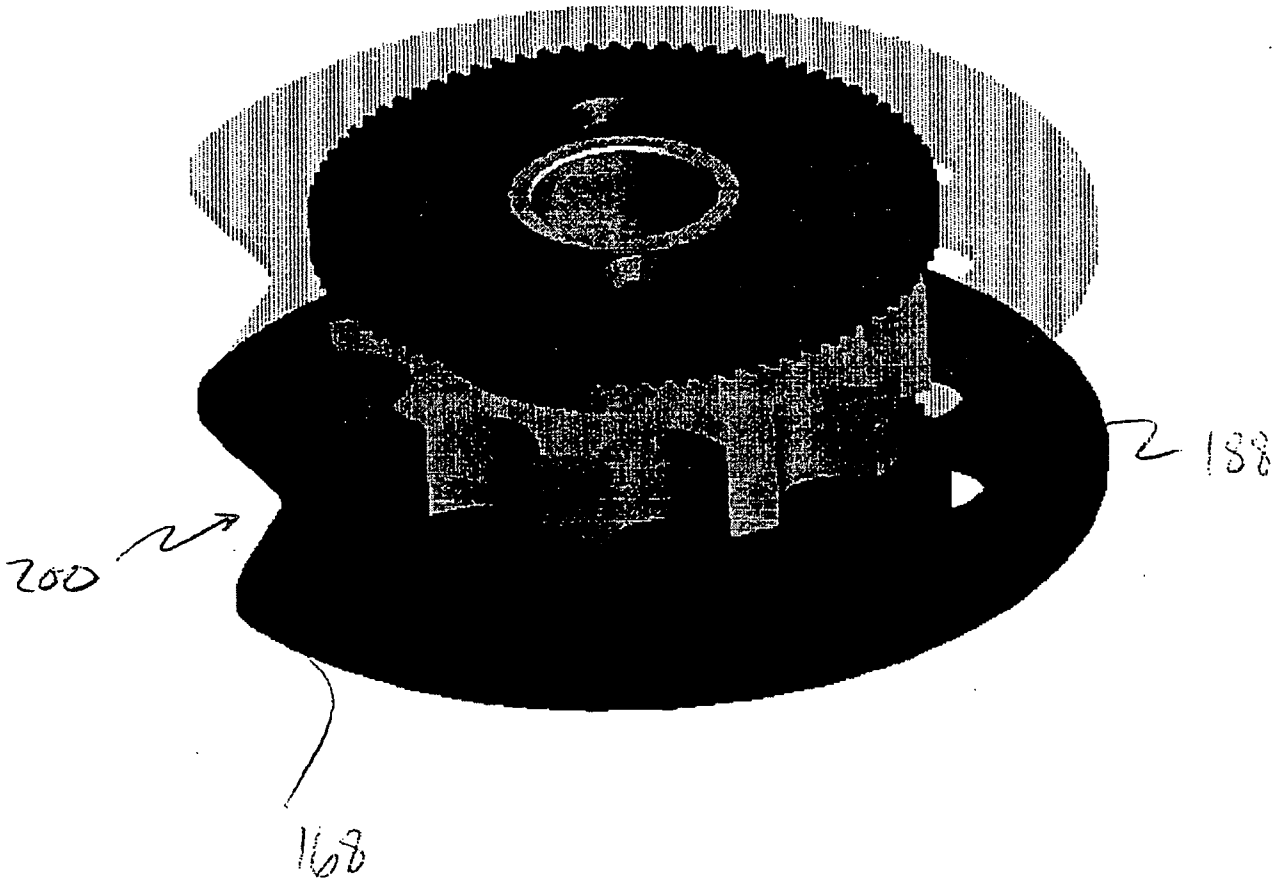


FIG 32