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(54) **Ink jet printing apparatus**

(57) An ink jet printing apparatus comprises an ink jet head (109) for ejecting ink droplets; an ink tank (111) for supplying the ink to be ejected to the ink jet head; ink detection means for indicating a first amount of ink corresponding to the amount of ink remaining in the ink tank; a command detection unit (702) for detecting a command instructing cleaning of the ink jet head; a cleaning mechanism for cleaning the ink jet head using ink from the ink tank; and a control unit (708) responsive to said ink detection means and said command detection unit for driving the cleaning mechanism. The apparatus further comprises an evaluation unit (703) responsive to said command detection unit for comparing said first amount of ink with a second amount of ink corresponding to the amount of ink required by the cleaning mechanism to perform the instructed cleaning, and to determine that cleaning is possible when the first amount of ink is found to be equal to or greater than the second amount of ink. A notification unit (701) notifies the user auditorially and/or visually if the instructed cleaning is not possible.

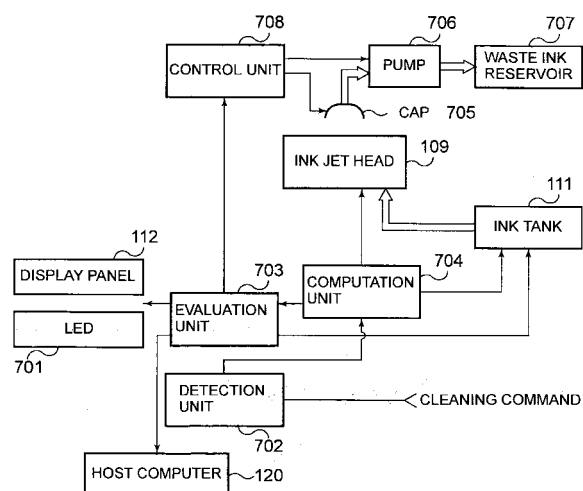


FIG.7

Description

The present invention relates to an ink jet printing apparatus:

[0001] Ink jet printers are commonly used for printing text and images on various kinds of printing medium such as paper, film, etc., by ejecting ink droplets from a plurality of nozzles of an ink jet head. The ink jet head typically receives ink through a tube from an ink tank to charge an ink reservoir inside the ink jet head. The ink is then ejected from selected nozzles by means of pressure pulses generated by pressure generating elements (typically electrostatic, piezoelectric or thermal actuators). In some cases the ink tank is accommodated in the ink jet head itself, in which case the ink jet head and the ink tank or only the ink tank is replaceable.

[0002] Various methods are known for cleaning the ink jet head and for preventing build-up of viscous ink on the nozzle surface, bubbles from entering the ink path through the nozzles, ink leakage onto the nozzle surface, and other problems. These cleaning methods include: wiping the nozzle surface, flushing the nozzles (ejecting ink from the nozzles), and capping the nozzles and then sucking ink off the nozzles through the cap by means of a pump. Some of the problems involved in these conventional methods are described below.

[0003] Ink from the ink tank is used for the cleaning by flushing and sucking. As a result, if the ink supply is depleted during the cleaning operation and the ink tank is vented, air will be introduced into the ink supply path.

[0004] US-A-5,382,969 discloses an ink jet printer and a method of cleaning its ink jet head. To ensure complete cleaning of the ink jet head, the cleaning operation is performed in combination with both a wiping operation and a flushing operation. The wiping operation is employed to wipe dust from the front face of the ink jet head by rubbing with a resilient plate piece. The flushing operation is to flush the nozzles with ink for restoring the meniscus that was destroyed by the wiping operation. The ink jet printer comprises a capping member for capping the front face of the ink jet head, a detector for checking the remaining quantity of ink in an ink container, a wiping device for physically wiping the front face of the ink jet head, and a control device for cleaning the ink jet head by a sequence of a wiping operation, an ink-suction operation, and a flushing operation. During the cleaning the remaining quantity of ink is monitored, and the ink suction operation is stopped when the remaining quantity of ink becomes smaller than a preset quantity of ink. At the same time the ink jet head is capped with the capping member after the flushing and wiping operations. With such a construction, during the cleaning operation, when the remaining quantity of ink in the ink container is smaller than a predetermined quantity of ink, the ink suction operation is brought to a stop. Then, the wiping operation and the flushing operation, and finally the capping operation are carried out. When the

amount of ink in the ink container is considerably small, a warning is issued and no cleaning performed.

[0005] In this prior art, if the ink supply is depleted during the cleaning operation and the ink tank must be replaced, the time consumed for the cleaning operation so far will have been wasted. The cleaning operation is particularly time-consuming, and it is, therefore, desirable to avoid consuming excess time as a result of cleaning operations that cannot be completed and must be repeated.

[0006] US-A-5,712,667 discloses an ink jet recording apparatus which is provided with an ink jet head for discharging ink, and an ink cartridge for supplying the ink to the ink jet head. The operation of the apparatus is controlled by a control unit which counts the number of ink discharge pulses, calculates the amount of used ink, effects recovery or cleaning processing, and detects whether the remaining amount of ink is less than a predetermined amount. Control means start calculating the amount of used ink when the amount of remaining ink has become smaller than the predetermined amount. The predetermined amount may be an amount sufficient for printing at least one page. This ensures that, after it has been detected that the remaining amount of ink is less than the predetermined amount, the printing need not be stopped before the page just being printed has been completed. While this document also refers the cleaning of the ink jet head, it is silent about what happens when ink is depleted during such cleaning.

[0007] JP-A-09 011490 discloses an ink jet recorder having counting means for counting the number of print dots from print data, means for calculating, from the counted value, a first ink amount used for printing, means for calculating a second ink amount consumed for cleaning operations, means for calculating the amount of ink remaining in the tank, display means for displaying a message regarding the remaining ink amount, and a nonvolatile memory for storing that amount. While this prior art takes account of the amount of ink used for cleaning operations when the amount of remaining ink is determined, it does not offer a solution to the problems resulting from ink being depleted during a cleaning operation.

[0008] The particular method used for cleaning the ink jet head may be adapted in accordance with the reason why cleaning is being performed; for example, the nozzle surface may only be wiped or the amount of ink pumped off the nozzles may set higher or lower. Some of the different reasons or factors that suggest an adaptation of the cleaning method are: initial charging after the ink tank has been replaced; the duration of the printer having been switched off; the duration of the printer having been idle (unused); and user-initiated cleaning. In these cases it is desirable and necessary to appropriately adjust the amount of ink used for the cleaning operation, and it is necessary to address this need.

[0009] There is therefore a need for a printing apparatus and a cleaning method whereby the time con-

sumed for the cleaning operation can be minimized and the cleaning operation can be dynamically adjusted to the current cleaning requirements.

[0010] An object of the present invention is to provide an ink jet printing apparatus capable of detecting the remaining ink supply and determining whether or not a cleaning operation can be performed.

[0011] This object is achieved with a printing apparatus as claimed in claim 1. Preferred embodiments of the invention are subject-matter of the dependent claims.

[0012] Other objects and attainments together with a fuller understanding of the invention will become apparent and appreciated by referring to the following description of preferred embodiments taken in conjunction with the accompanying drawings, in which:

Fig. 1 is a block diagram of a printer according to a first embodiment of the present invention;

Fig. 2 is a flow chart of an ink tank replacement process performed by the printer shown in Fig. 1;

Fig. 3 is a flow chart of a printing process performed by the printer shown in Fig. 1;

Fig. 4 is a flow chart of a cleaning process performed by the printer shown in Fig. 1;

Fig. 5 is a sectional view of an ink tank used in a printer according to a second embodiment of the present invention;

Fig. 6 is a flow chart of a cleaning process performed by a printer according to the second embodiment; and

Fig. 7 is a functional block diagram of the present invention.

Embodiment 1

[0013] A printer according a first preferred embodiment of the present invention is described below with reference to Fig. 1.

[0014] As shown in Fig. 1, a printer 101 according to the present invention comprises an interface 102 through which it communicates with a host computer 120 and receives control commands from the host computer 120.

[0015] Control commands received through the interface 102 are interpreted by a CPU 103. The control commands include print commands, cleaning commands and others. In case of print commands the CPU 103 drives an ink jet head 109 to print text and/or images on a printing medium.

[0016] The process performed by the CPU 103 is controlled by a program stored in read-only memory (ROM) 105. When power is turned on to printer 101, the CPU

103 copies this program from ROM 105 to random access memory (RAM) 106, and then executes the program.

[0017] The CPU 103 generates an image of the text and graphics to be printed in RAM 106, and uses this image to drive the ink jet head 109. Font information stored in ROM 105 is used to generate print images of text by referencing character codes for the text characters specified by the print command.

[0018] The printer 101 further comprises a cleaning mechanism 110 for cleaning the ink jet head 109. The ink jet head 109 draws ink from an ink tank 111 through an ink supply path 115, and ejects the supplied ink to print the text or graphics on the printing medium. The cleaning mechanism 110 comprises a cap for the nozzle surface, a tube connected to the cap, a pump connected to the tube, a waste ink reservoir, a rubber wiper for wiping the nozzle surface, and a motor for moving the wiper.

[0019] Exemplary cleaning methods include the following:

- Removing ink that has increased in viscosity ("viscous ink" below) and bubbles near to the nozzle orifices by capping the nozzle surface of the ink jet head 109, sucking ink by means of a pump through a tube connected to the cap, and collecting the waste ink into a waste ink reservoir.
- Flushing the nozzles to remove viscous ink by ejecting ink into the waste ink reservoir. This ink ejection step is unrelated to ejecting ink for printing.
- Wiping the nozzle surface to clean ink leakage and foreign matter from the nozzle surface around the nozzles.

[0020] The printer 101 further comprises a display panel 112 for displaying information such as the current status of the printer 101. This status information includes whether the printer is online, whether printing is in progress, and if a recording medium is loaded in the printer. When the remaining ink supply in the ink tank 111 drops to a specific level, it is possible to indicate on the display panel 112 that the ink tank 111 needs to be replaced.

[0021] The printer 101 further comprises a switch 114 which can be operated to, for example, advance the recording medium in the printer or manually initiate cleaning of the ink jet head 109.

[0022] The printer 101 yet further comprises nonvolatile memory 113, such as flash memory or an EEPROM, for storing how much ink has been consumed since use of the currently installed ink tank 111 began.

[0023] The interface 102, CPU 103, ROM 105, RAM 106, display panel 112, nonvolatile memory 113, and switch 114 may be interconnected by a bus as is well known in the art.

[0024] Fig. 7 is a functional block diagram of the

present invention. Ink for printing is supplied from the ink tank 111 to ink jet head 109. The ink nozzles of the ink jet head 109 are capped by a cap 705 which can be placed in contact with the nozzle surface. Ink is sucked from ink tank 111 by a pump 706 connected to the cap 705 to charge the ink jet head 109. Ink bubbles and foreign matter around the nozzle surface of the ink jet head 109 are sucked by pump 706 through cap 705, and the sucked waste ink is collected by an absorbent material in the waste ink reservoir 707.

[0025] The amount of ink used by this cleaning operation is determined by the operating time of the pump 706. The pump 706 and cap 705 are controlled by a control unit 708.

[0026] A detection unit 702 detects cleaning commands issued by a switch being depressed or a by a timer, determines the type of cleaning operation to perform, and sends the determined type to a computation unit 704. The computation unit 704 computes the remaining ink volume in the ink tank 111, the ejected ink volume from the ink jet head 109, and the cleaning volume required for the type of cleaning operation determined by the detection unit 702. The computation unit 704 sends the results to the evaluation unit 703.

[0027] The evaluation unit 703 determines whether cleaning can be performed based on the results received from the computation unit 704. If cleaning is possible, the evaluation unit 703 informs the control unit 708 that a cleaning operation was detected and can be performed. If cleaning is not possible, the evaluation unit 703 instructs the display panel 112 or LED 701 to indicate that cleaning cannot be performed or ink tank replacement is necessary, and similarly notifies the host computer 120.

[0028] When the control unit 708 is informed by the evaluation unit 703 that a cleaning operation is required, it moves the ink jet head 109 to the cleaning position and wipes the nozzle surface with the wiper, flushes the nozzles, or moves the cap 705 to the nozzle surface to cap the nozzle surface, and drives the pump 706 to suck waste ink off the ink jet head.

Ink tank replacement

[0029] The ink tank replacement process performed when the ink tank is replaced in a printer according to the present invention is described next with reference to Fig. 2. Fig. 2 is a flow chart of ink tank replacement control.

[0030] The CPU 103 first detects the status of switch 114 to determine whether ink tank 111 replacement has been completed (step S201). It is, therefore, necessary for the user to press switch 114 after replacing the ink tank 111 to notify the CPU 103 that ink tank replacement is completed. If ink tank replacement is not yet finished, step S201 returns No and loops back to itself.

[0031] If ink tank replacement has been completed and step S201 returns Yes, the CPU 103 clears and re-

sets to zero the value (total ink volume) stored in a used-ink-volume area reserved in nonvolatile memory 113 (step S202). The value stored in this used-ink-volume area increases as ink is consumed.

[0032] An initial ink charging routine is then performed (step S203). This initial ink charging routine puts the cap (705 in Fig. 7) on the ink jet head 109, and then sucks ink off the ink jet head 109 through the cap. The ink jet head 109 is thus filled with ink from the ink tank 111 through a tube.

[0033] The ink tank replacement process shown in Fig. 2 is completed, after the initial ink charging routine (step S203) is completed. (In accordance with a second embodiment explained later, an ink near-end flag is reset (step S204) after the initial ink charging routine is completed, and then the ink tank replacement is completed.)

[0034] It is to be noted that the method taught in EP-A-0 972 644 is used for the initial ink charging process performed by a printer 101 according to the present invention.

Printing process

[0035] A printing process whereby a printer according to the present invention prints text or graphics is described next below with reference to Fig. 3.

[0036] The CPU 103 generates a print image in RAM 106 based on a print command received from the host computer 120 via interface 102 (step S301). This print image is information indicating which dots are black and which are white. More specifically, the print image is the information used to drive the pressure generating elements to eject ink from ink jet head 109. In the case of a color printer, this print image will include information indicating which printing elements for what colors are to be driven to eject ink.

[0037] The CPU 103 then drives the pressure generating elements of the ink jet head 109 based on the print image buffered in RAM 106 to eject ink droplets and, thereby, print the desired text and/or images on the printing medium (step S302). This step typically prints one line.

[0038] The CPU 103 then counts the number of black dots in the print image stored in RAM 106, that is, the number of times pressure generating elements are driven to eject a respective ink droplet, and calculates the volume of ink used for printing (step S303). In case of color printing, the same operation is performed for each ink color. The ink volume used for printing can be determined because the number of times the pressure generating elements of ink jet head 109 are driven in step S302 is known from the print image data in RAM 106. In addition, the ink volume consumed each time one pressure generating element is driven is known by measuring the volume of the ink droplet ejected in response to such operation. For example, if 1 nanogram ($= 10^{-9}$ g) of ink is ejected each time one nozzle is driven,

1 gram of ink is consumed for every 10^9 nozzle operations.

[0039] The ink volume thus calculated is then added to the value stored in the used-ink-volume area of non-volatile memory 113 (step S304). The value stored in the used-ink-volume area of the nonvolatile memory 113, therefore, represents the total ink consumption, that is, the total amount of ink consumed from the ink tank 111 since the ink tank 111 was installed.

[0040] The CPU 103 also determines whether the value stored in the used-ink-volume area, that is, the total ink consumption, exceeds a specific value, the "ink end value" (step S305). This ink end value can be determined by subtracting the maximum amount of ink required to print one full line, that is, the volume of ink consumed when all printing elements of the ink jet head 109 are driven to print every dot in one full line, from the volume of ink stored initially in the ink tank 111. This ink end value can therefore be considered a constant value determined by the type of ink tank 111 used.

[0041] The unit of the value stored in the used-ink-volume area is, for example, an ink dot equivalent. A typical ink tank may, for example, contain enough ink to print 10×10^9 dots, or 10 g of ink.

[0042] If the total ink consumption exceeds the ink end value (step S305 returns Yes), a display indicating that ink tank 111 needs to be replaced is displayed on the display panel 112, and/or a similar notice is sent to the host computer through interface 102 (step S306). The ink tank replacement process shown in Fig. 2, steps S201 to S203, is then performed (step S307), and the printing process ends.

[0043] If the total ink consumption is less than or equal to the ink end value (step S305 returns No), this printing process ends immediately after the line being currently printed has been completed.

[0044] It is to be noted that while the process described above handles a print command for printing one line only, a plurality of lines can be printed by repeating this process (steps S301 to S307) for each line to be printed.

[0045] It is therefore possible by means of the present invention to reliably print one full line whenever a command to print one line is received, and it is therefore possible to prevent incomplete printing of any single line.

Cleaning process

[0046] A cleaning process according to the present invention for cleaning the ink jet head of a printer according to the present invention is described next below with reference to Fig. 4.

[0047] The CPU 103 first determines the cleaning method to be used, and then calculates the ink volume required for the determined cleaning method (step S401). This ink volume is referred to below as the "cleaning volume." For example, if the user presses switch 114 to manually initiate cleaning, 5 mg of ink is

sucked off the nozzles all together. If cleaning is automatically initiated because five hours have passed since the last cleaning operation, 3 mg of ink is sucked off the nozzles. After every printing of ten lines, all nozzles are flushed by ejecting one droplet from each nozzle. As a result, each cleaning operation consumes a different amount of ink.

[0048] The CPU 103 adds the ink volume required for the cleaning operation, that is, the cleaning volume, to the value (the total ink consumption) stored in the used-ink-volume area of nonvolatile memory 113 (step S402).

[0049] Next, the CPU 103 determines whether the total ink consumption stored in the used-ink-volume area exceeds a specific value (the ink end value) (step S403). If it does not (step S403 returns No), the CPU 103 drives the cleaning mechanism 110 (step S404) to perform the particular cleaning operation and remove viscous ink or bubbles, for example, by sucking ink off the nozzles through the cap, flushing the nozzles, or wiping the nozzle surface with a wiper. This cleaning process then ends.

[0050] If the total ink consumption exceeds the ink end value (step S403 returns Yes), the ink supply might be depleted if the cleaning operation was performed. In this case, therefore, a display indicating that ink tank 111 needs to be replaced is presented and/or a similar notice is sent to the host computer through interface 102 (step S405), the above-described ink tank replacement process shown in Fig. 2 is performed (step S406), and the process ends.

[0051] The present invention thus prevents the ink supply from being depleted while a cleaning operation is in progress.

[0052] It is to be noted that the above-described cleaning process is performed in cases such as when the ink tank 111 has been replaced, a cleaning command is received through the interface 102, or printing had not been performed for a specific period of time.

[0053] Whether printing has been performed within a specific period of time can be easily detected by storing the time of the last one-line printing operation (step S302) in nonvolatile memory 113, and comparing the current time with the stored time before printing commences in step S302.

[0054] As mentioned above, the specific cleaning method preferably differs according to the reason for the cleaning operation being performed, and such different cleaning methods can be easily accommodated by simply changing the ink consumption calculated in step S401 according to the selected method. The ink consumption by these different cleaning methods can be experimentally determined.

Embodiment 2

[0055] Fig. 5 is a schematic sectional view of an ink tank used in a printer according to a second embodiment of the present invention. As shown in Fig. 5 (a),

the ink tank 501 has a lever 503 disposed in contact with a sack 502 in which ink is stored.

[0056] The ink tank 501 supplies ink through an ink supply opening 504. As the remaining ink supply decreases, the sack 502 shrinks and, at some point, lever 503 projects outside the ink tank 501 as shown in Fig. 5 (b).

[0057] Fig. 6 is a flow chart of a printing process according to this second embodiment.

[0058] The printer 101 in this exemplary embodiment further comprises a detection switch (not shown in the figure) that is depressed when the lever 503 projects from the ink tank 501. The CPU 103 monitors this detection switch, and performs cleaning and printing operations as required until the detection switch is pressed (step S601). When the detection switch is pressed (step S602 returns Yes), the printer 101 indicates a "near-end-of-ink" notice using the display panel 112 or by flashing an LED (such as 701 in Fig. 7), for example. A near-end-of-ink notice is also sent to the host computer 120 (step S603).

[0059] Then the CPU 103, checks whether ink near-end flag (cf. Fig. 2, step S204) is cleared (set to 0) (step S6031). If yes (S6031, Yes), i.e., there is more ink than the amount at which this flag is set to 1, a remaining ink volume counter is set to a specific value, which in this exemplary embodiment is 5 mg (step S604). If near-end-flag is 1 (S6031, No), i.e., the ink supply is near to its end, the process jumps to step S605.

[0060] Note that this specific value represents the ink volume in the sack 502 when the lever 503 projects and operates the detection switch minus the ink volume required to print one line.

[0061] There are often cases in which the user will continue printing without immediately replacing the ink tank when the near-end-of-ink notice is posted. As a result, when a print command is next received (step S605 returns Yes), the remaining ink volume is first checked at step S6051 and, if it is equal to or greater than zero (S6051 returns Yes), the command is executed and the ink consumed by the print operation is subtracted from the remaining ink volume, and the difference is stored as the new remaining ink volume (step S606). If S6051 is No, then the print operation is not executed and the process jumps to step S611. If S6051 returns No, the amount of ink actually remaining in the sack 502 is less than that required for printing one line.

[0062] If no print command is detected in step S605, the CPU 103 checks whether a cleaning command has been issued (step S607). If not, the process loops back to step S605. When a cleaning command is received, the CPU 103 calculates the ink volume required for the cleaning operation, that is, the above-noted cleaning volume (step S608). Note that a cleaning command is issued when the user presses a manual cleaning switch, a specific time period has passed since the last cleaning operation, etc. as described above in the first embodiment. The cleaning volume is then subtracted from the

remaining ink volume. If the cleaning volume is greater than the remaining ink volume (step S609 returns No), the cleaning mechanism is not driven, the user is notified that ink tank replacement is required using an LED, display panel 112, and/or notifying the host computer 120 (step S611), and the process ends.

[0063] If the remaining ink volume is equal to or greater than the cleaning volume (step S609 returns Yes), ink jet head cleaning is possible. The cleaning mechanism is therefore driven (step S610) to suck an ink volume determined by the selected cleaning method, and the near-end flag is set (step S612). The process then returns to step S605.

[0064] It should be noted that, in this second embodiment, a comparison similar to that in steps S305 and S403 in the first embodiment is performed only after the detection switch has been depressed.

[0065] It should be further noted that if the remaining ink volume is 3 mg and a cleaning command is received which, if executed, would result in an ink consumption of 5 mg, a notice requesting ink tank replacement is immediately posted by the process shown in the flow chart in Fig. 6. Unnecessary cleaning operations can therefore be prevented, the user can be immediately requested to replace the ink tank, and printer throughput can thus be improved.

[0066] As will be appreciated from the above description of preferred embodiment, the present invention provides the following benefits.

[0067] First, the ink tank replacement is immediately requested and enabled without attempting to perform cleaning operations that cannot be completed and would waste time to attempt.

[0068] In addition, cleaning and ink tank replacement operations are performed with consideration for the various types of cleaning operations required for different circumstances.

Claims

1. An ink jet printing apparatus comprising:

an ink tank (111) for supplying the ink to be ejected to the ink jet head;
ink detection means (103, 106, 503) for indicating a first amount of ink corresponding to the amount of ink remaining in the ink tank;
a command detection unit (103, 702) for detecting a command instructing cleaning of the ink jet head;
a cleaning mechanism (110) for cleaning the ink jet head using ink from the ink tank; and
a control unit (103, 708) responsive to said ink detection means and said command detection unit for driving the cleaning mechanism;

characterized by

an evaluation unit (103, 703) responsive to said command detection unit for comparing said first amount of ink with a second amount of ink corresponding to the amount of ink required by the cleaning mechanism (110) to perform the instructed cleaning, and to determine that cleaning is possible when the first amount of ink is found to be equal to or greater than the second amount of ink, 5

a notification unit (112, 701) for notifying the user auditorially and/or visually that the instructed cleaning is not possible, when the evaluation unit finds said first amount of ink to be smaller than said second amount of ink. 10

2. The apparatus of claim 1, wherein the evaluation unit (103, 703) determines that cleaning is not possible when said first amount of ink is equal to or smaller than said second amount of ink. 15

3. The apparatus of any one of the preceding claims, **characterized in that** said command detection means (103), said control unit (103, 708) and said evaluation unit (703) are implemented by means of a program controlled microprocessor. 20

4. A printer as set forth in claim 1, further comprising: 25

(h) a computation unit (704) for calculating the ink volume used by the cleaning mechanism (110) for cleaning, and the ink volume ejected from the ink jet head; 30

wherein the determination made by the evaluation unit (103, 703) is based on the ink volumes calculated by the calculation unit. 35

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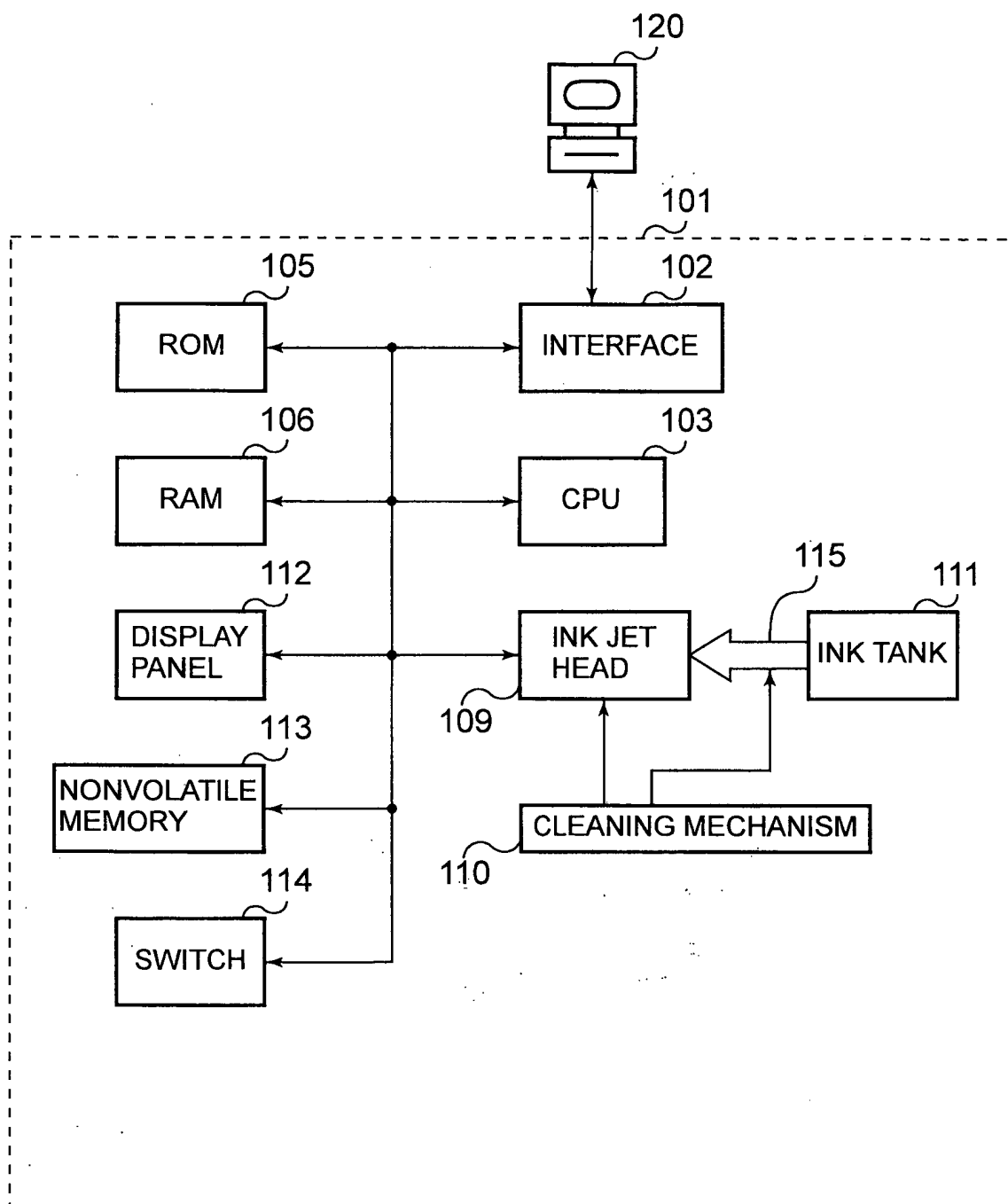


FIG.1

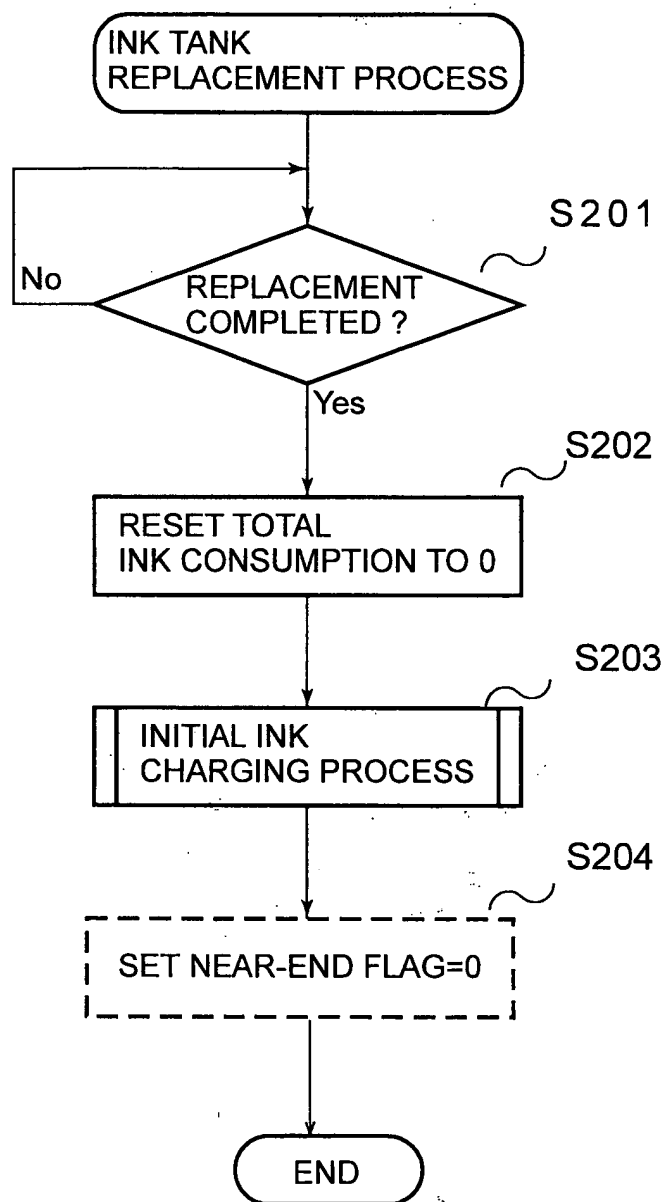


FIG.2

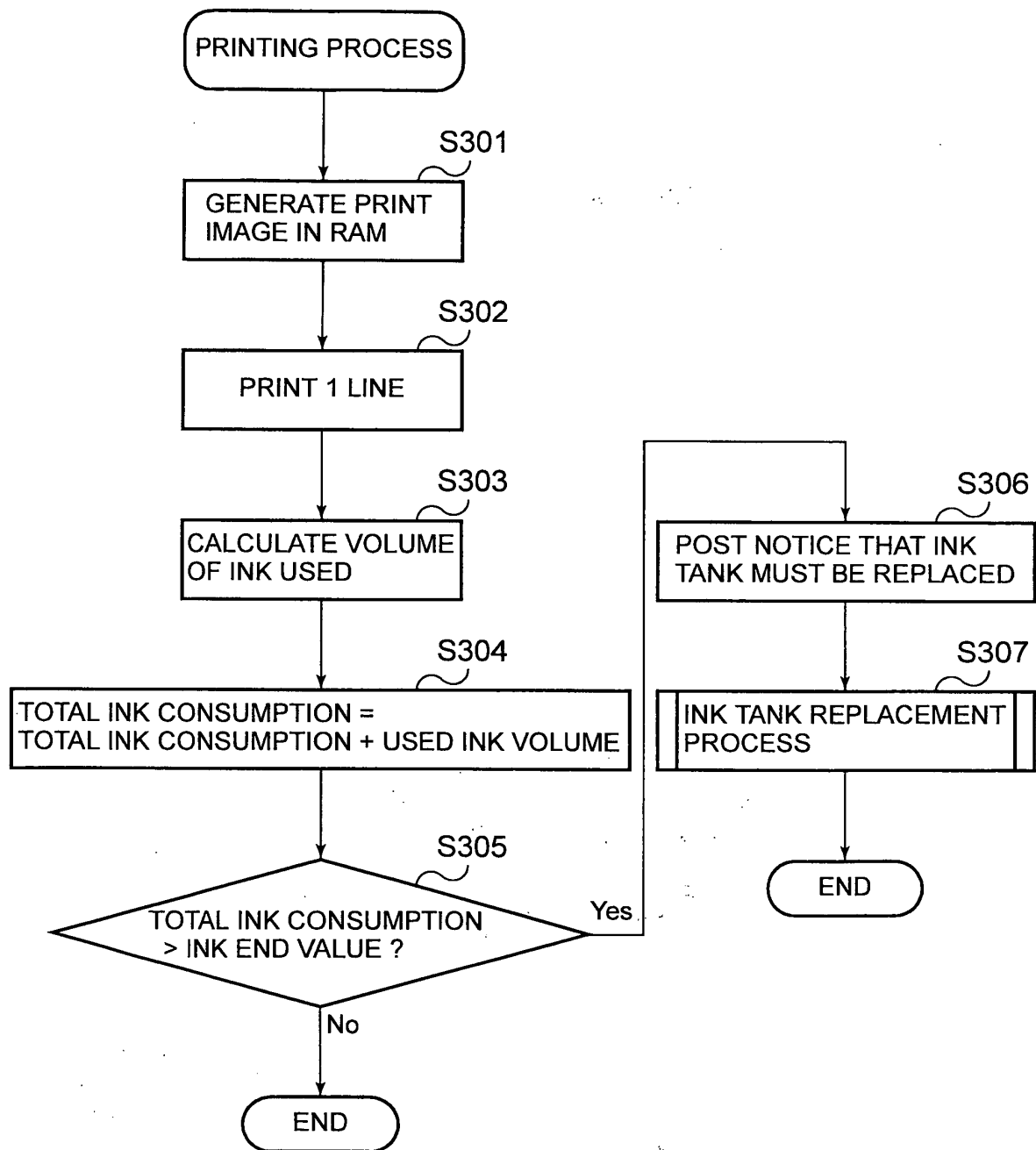


FIG.3

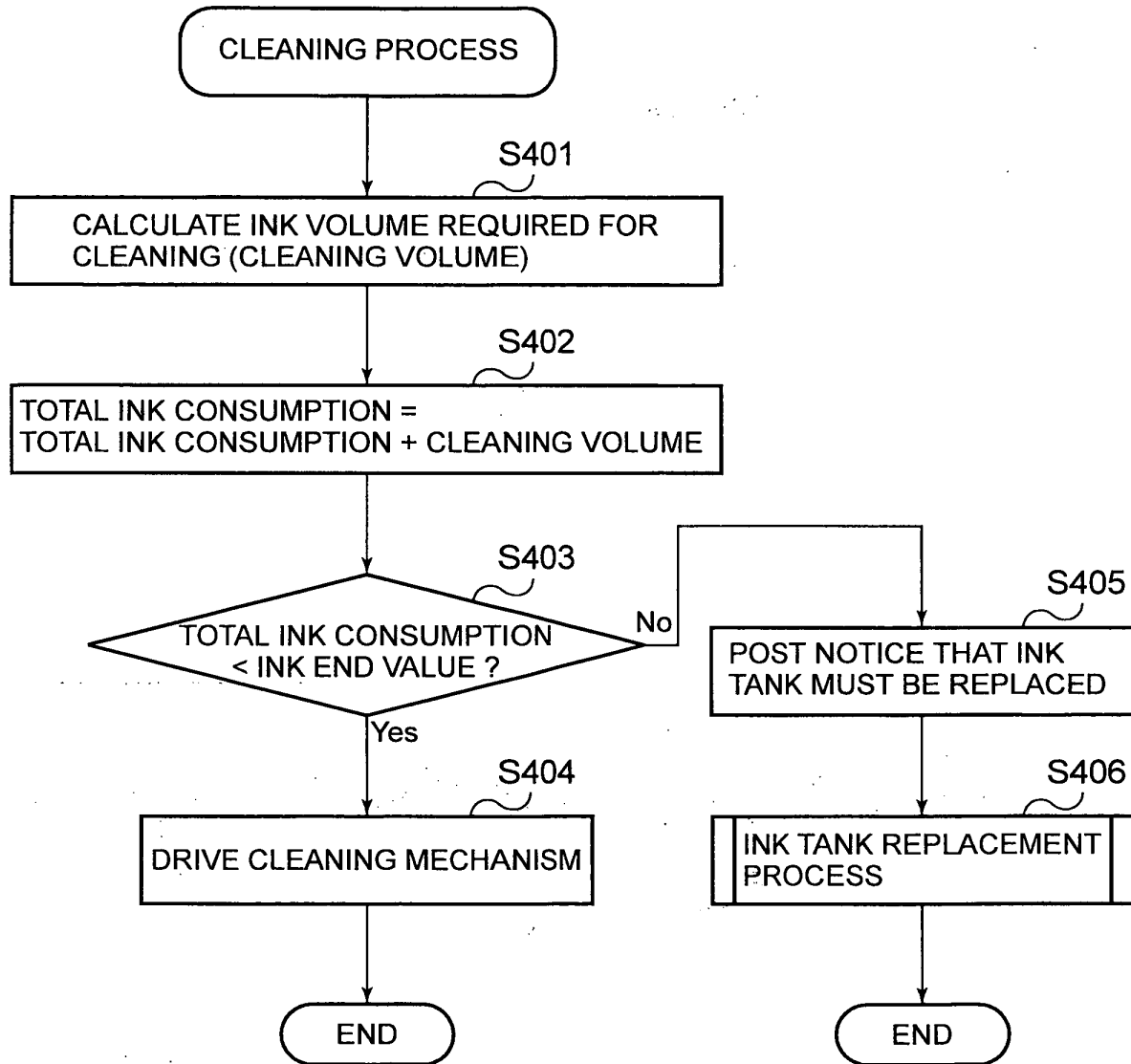


FIG.4

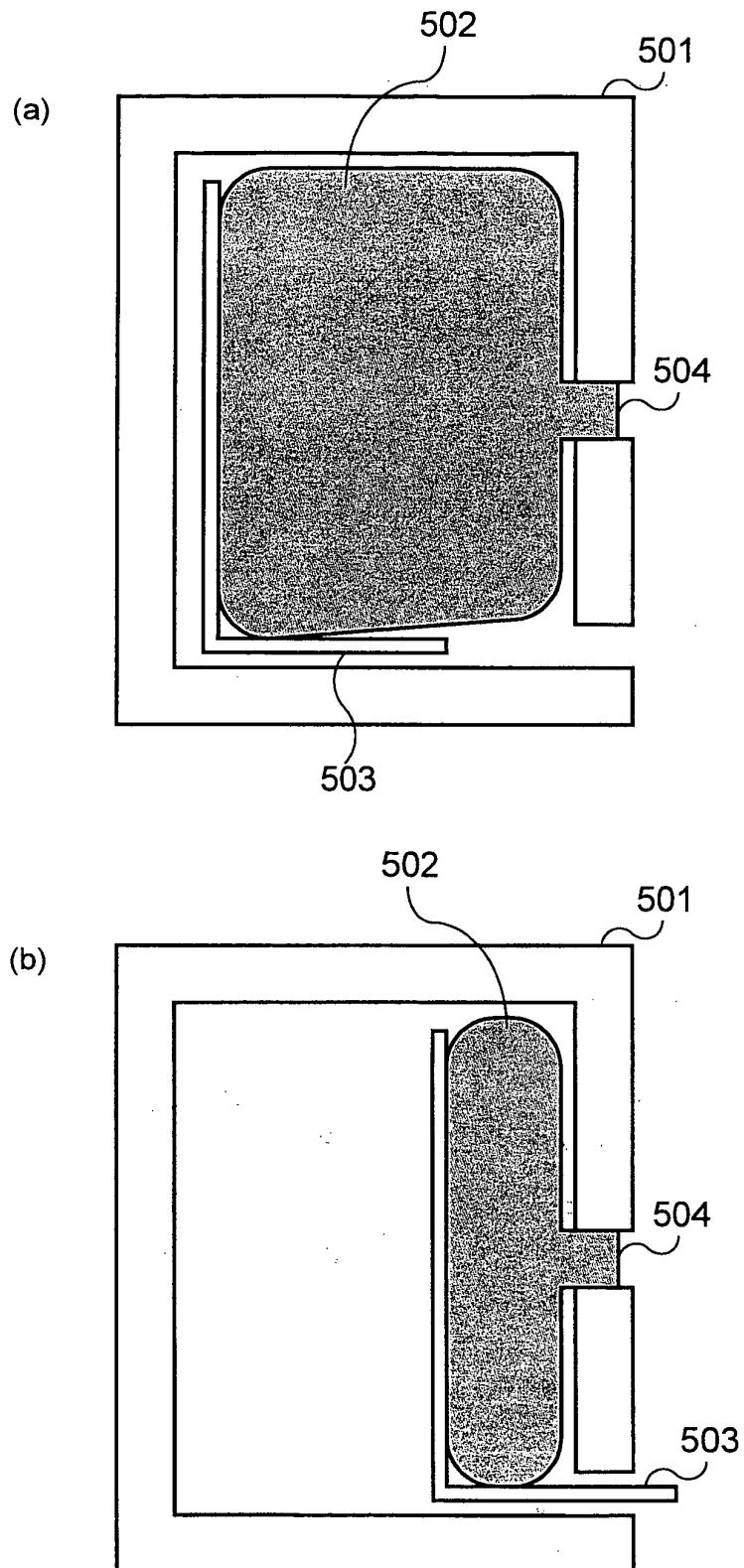


FIG.5

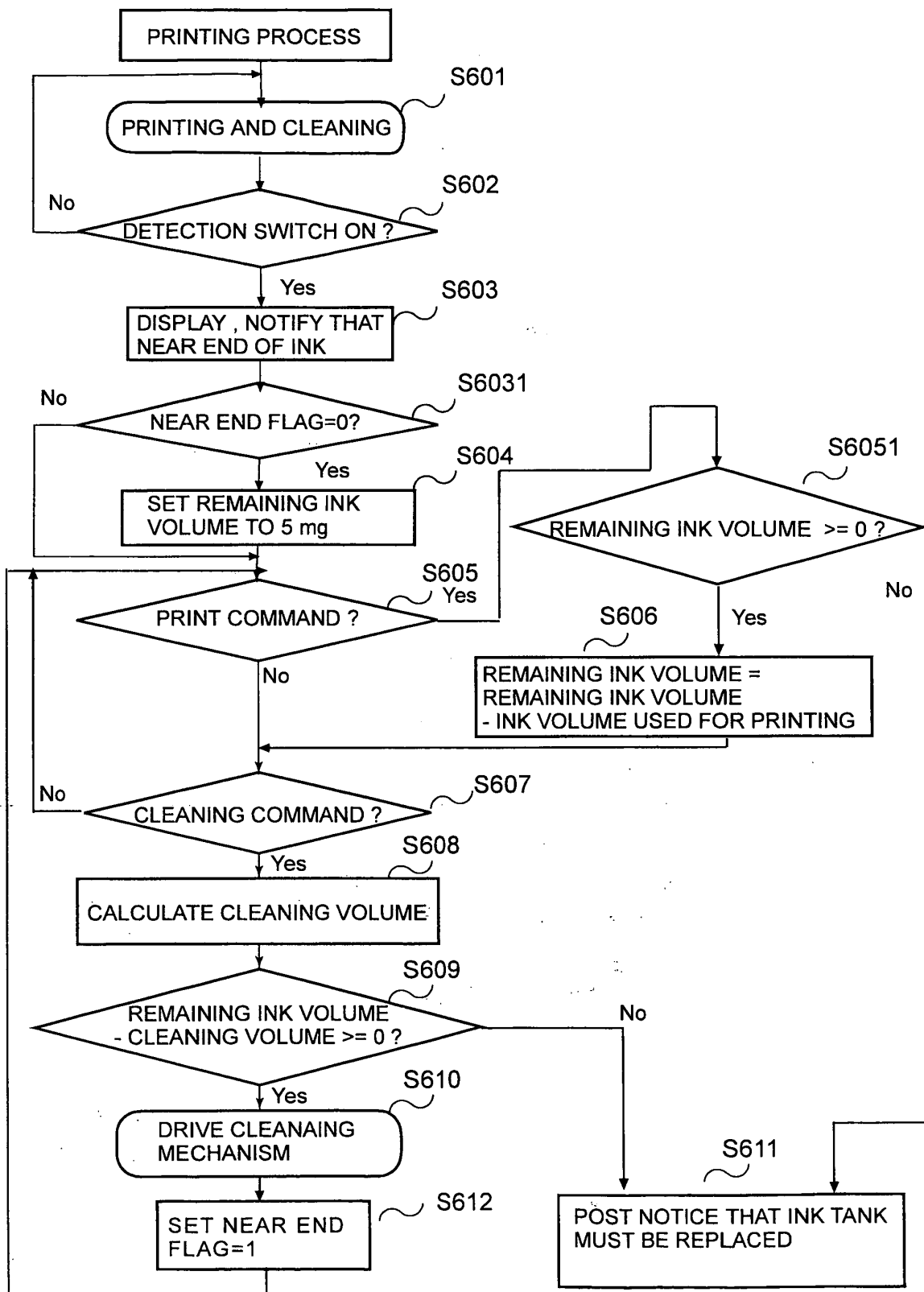


FIG.6

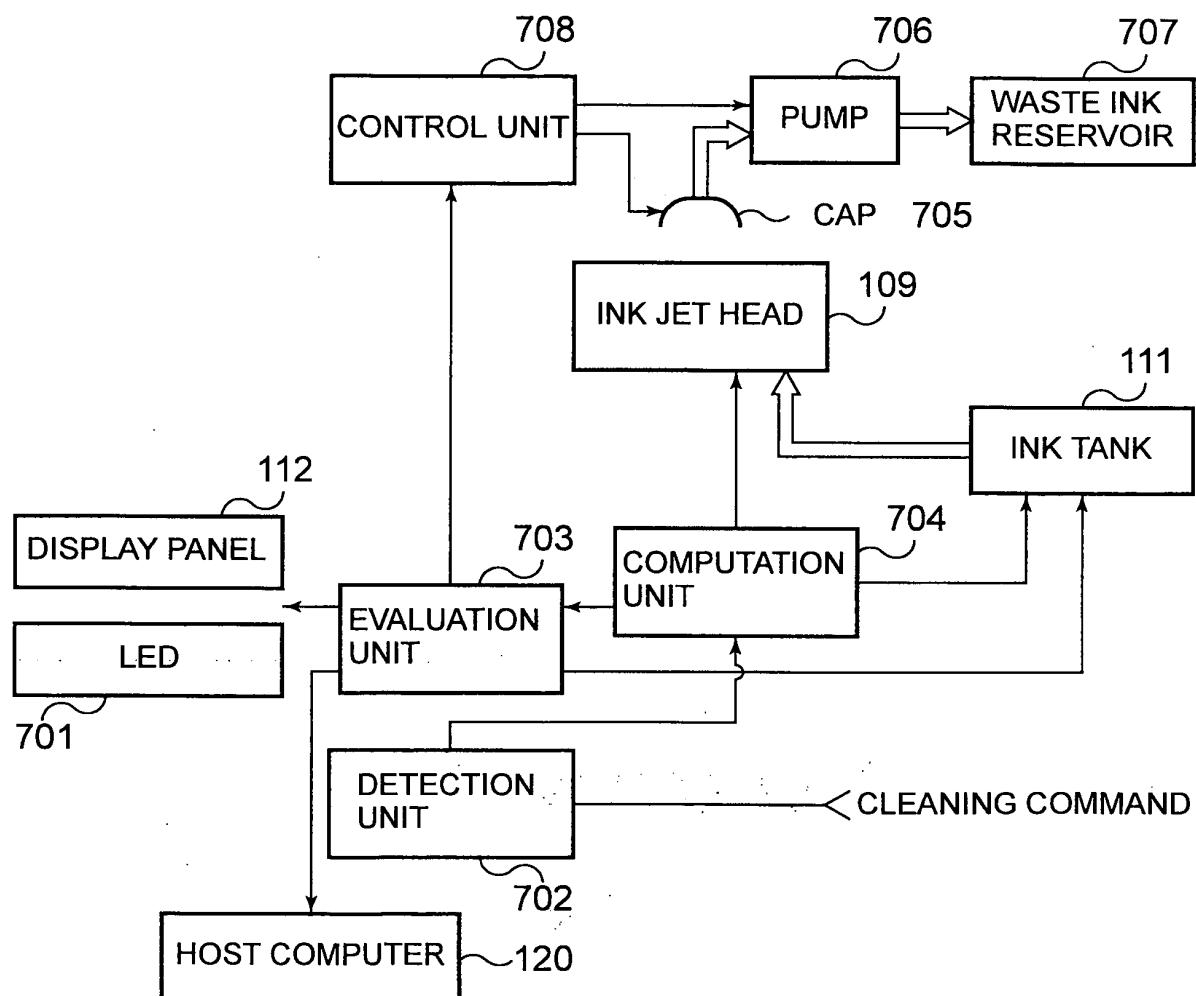


FIG.7



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 05 00 4662

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
D,A	EP 0 552 472 A (SEIKO EPSON CORP) 28 July 1993 (1993-07-28) * column 4, line 39 - column 8, line 40; figures 5,7 *	1-4	B41J2/165 B41J2/175
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			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			B41J
The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
The Hague		15 April 2005	De Groot, R
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

 1
EPO FORM 1503 03.82 (P04C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 05 00 4662

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
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15-04-2005

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