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(74)
:
(54)
,

Y X Y가 X , , ,
(X_i, Y_i) ,
, (X_i, Y_i) (i) ,
i = f(X_i, A_p) (i, X_i) 가 ,
(A_p) ,
'Invt' (X_{Target}) .

1 .

2 ,

3 (drift thrust) ,

4 (plot)

5 (μ_{max}) (G_{max})

6 (G_{max}) 50% , , (μ_{max}) (G_{max}) , $G_{max/2}$
 $(\mu_{50\%})$,

7 $(\mu/G)(G_{max} \text{ 50\% })$, (μ_{max}) 50% (μ_{max}) $(\mu_{ma}$
 $x)$ (μ/G) .

8 3 ,

9 .

10 Y , X Y X Y

11 .

, 'ABS' , 가 , ,
 , 'ESP'
 <4 , - (active anti-roll), ...> .
 (G) 가 ,
 μ_{max} ,

, 'ABS' 가 (grip) , ABS ().

가 , , .

, (μ_{max}) (G_{max}) G_{max} 가 ,

가 가 가 .

, ABS

, 가

, , ,

, 'ABS' 가 .

, , ,

, (generation)

3,980,346 .

가 .

가 ; , , ,

, ,

, 가

, (V_{Tyre}) , ($V_{Vehicle}$) 가 , ($G=1 - V_{Tyre} / V_{Vehicle}$)

가 가 , (automatic brake boosting)

가 (G_{max}), , (μ_{max}) .

0503025 , (μ) 가

(construction parameter) , (F_x) 가 (F_x)

가 , (F_z) , ($\mu = F_x / F_z$) 가

(F_y) ,

$$\mu = \frac{\sqrt{F_x^2 + F_y^2}}{F_z}$$

가 ,

, 가 ,

, 가

, (G) (μ) 가 가 .

1 가 2 .

, ,

가 ,

1, 2 가 ,

(bench) 가 (, , 가)

(μ_{max}) .

(Invariant), ,

가 ()가 .

Y X

X Y가 , , ,

'i' (X_i, Y_i) ,

(X_i, Y_i) (i) ,

$i = f(X_i, A_p)$ (A_p) (i, X_i) 가 ,

'Inv't' (X_{max}) .

(X_{max}) .

P , 가 , P Q가 , , Q

(ground contacting) , 가

'i' (P_i, Q_i) ,

(P_i, Q_i) (i) ,

$i = f(P_i, A_p)$ (A_p) (i, P_i) 가 ,

'Inv't' P Target ,

P Instantaneous P Target , ' '

가 , , , (

P_i, Q_i) (redundancy) (P_{Target}) (strategy) /

가 , / P P Target

P / .

가 , 'ABS' 가
가 ,
/ ,

4 2 MICHELIN XH1 195/65-15
(μ) 5 , (μ_{max})
가 ,
(μ/G) $G=G_{max}$ $G=G_{max}/2$ ('50%' ; 6)
7 400 , , 3000 μ/G at 50% of max
 μ_{max}/G_{max} (, ,) 7 'Invnt'가 가 가

$$\frac{\frac{\mu}{G}(G = G_{max})}{\frac{\mu}{G}(G = G_{max}/2)} \approx 0.58$$

'Invnt'

, $\mu(G)$ (8)가 . $\mu = \cdot G$.
G (G) 가 (가 , 9) :

$$\alpha = a \cdot G + b$$

'Invnt' , 가 :

$$a \cdot G_{max} + b = \text{Invnt} \cdot \left(a \cdot \frac{G_{max}}{2} + b \right)$$

G_{\max} 가 ,
 $G_{\max} = -\frac{b}{a} \cdot \frac{1 - \text{Inv}t}{1 - \frac{\text{Inv}t}{2}}$
 G_{\max} (μ_{\max} (ageing) 가) (G) .
0 가 (reversal) Y가 , (translation), Y(X) , 1
11) (10 가
X .
2 (G) (μ) (evolution) 가
. ,
가 .
- X
- $Y(0)(Y(0) \frac{X}{Y_{\max}})$ 10 Y : Y_{\max} ; Y
 G_{\max} 가 Y(X).); X_{\max}
X , Y(X) 가 (Y (robust)
) , (priori) (X Y .
Y .
:
(X_{\max}) (secant) , $X = X_{\max} / 2$ 가 .
() .
:

$$\text{Inv}t = \frac{\frac{Y}{X}(X_{\max})}{\frac{Y}{X}(p \cdot X_{\max})}$$
, p 1 . , p 0.25 0.75 . p ,
, , p 0.5 .
 $0 < \text{Inv}t < 1$. 'Inv't ,
(adjustment variable)
가 .
:
, :

$$\text{Invt} = \frac{\frac{Y}{X} (X_{\max})}{\frac{Y}{X} (\frac{X_{\max}}{2})} \quad [\text{Eq}]$$

$$X = \left(\frac{1}{\sqrt{2\pi}} e^{-\frac{1}{2}x^2} \right), \quad (X_{\max})$$

X , X_{\max} , Y (scale error) (overestimate) X_{\max} 50%

1. X_i 가 0이면, (X_i, Y_i) 는

$$\sum_{j=1}^i x_j^2, \quad \sum_{j=1}^i x_j \cdot y_j, \quad \alpha_i = \frac{\sum_{j=1}^i x_j y_j}{\sum_{j=1}^i x_j^2}$$

3. (X_i, X_i) , 5, 'n'.

— : —

$$A^{\text{Lin}} = \frac{n \cdot \sum X \cdot \alpha - \sum X \cdot \sum \alpha}{n \cdot \sum X^2 - (\sum X)^2}, \quad B^{\text{Lin}} = \frac{\sum \alpha \cdot \sum X^2 - \sum X \cdot \alpha \cdot \sum X}{n \cdot \sum X^2 - (\sum X)^2}$$

— **1** —

$$A^{\text{Exp}} = \frac{n \cdot \sum X \cdot \ln(\alpha) - \sum X \cdot \sum \ln(\alpha)}{n \cdot \sum X^2 - (\sum X)^2},$$

$$B^{\text{Exp}} = \frac{\sum \ln(\alpha) \cdot \sum X^2 - \sum X \cdot \ln(\alpha) \cdot \sum X}{n \cdot \sum X^2 - (\sum X)^2}$$

가, A B가 . 가 ,

4. X_{\max} :

$$X_{\max} = -\frac{B^{\text{Lin}}}{A^{\text{Lin}}} \cdot \frac{1 - \text{Invt}}{1 - p \cdot \text{Invt}}$$

$$Y = A_{Lin} \cdot X + B_{Lin}$$

- :

$$X_{\max} = \frac{\ln(\text{Invt})}{p \cdot A^{\text{Exp}}}$$

$$e^{A^{\text{Exp}} \cdot X + B^{\text{Exp}}}$$

5. X_{\max} 가 , , 가 . , X_{\max}

6. , , Y_{\max} .

- , 가 , Y_{\max} , , $Y_{\text{coeff_lin}}$:

$$Y_{\max} = Y_{\text{Coeff_lin}} \cdot X_{\max} \cdot (A_{\text{Lin}} \cdot X_{\max} + B_{\text{Lin}})$$

- , 가 , Y_{\max} , , $Y_{\text{coeff_Exp}}$:

$$Y_{\max} = Y_{\text{Coeff_exp}} \cdot X_{\max} \cdot e^{A^{\text{Exp}} \cdot X_{\max} + B^{\text{Exp}}}$$

Y_{\max} :

$$: Y_{\max} = \frac{X_{\max}}{0.75} \cdot X_{\max} \cdot (A_{\text{Lin}} \cdot X_{\max} + B_{\text{Lin}})$$

$$: Y_{\max} = \frac{X_{\max}}{1.19} \cdot e^{A^{\text{Exp}} \cdot X_{\max} + B^{\text{Exp}}}$$

$$1/1.19 = Y_{\text{coeff_Exp}} \quad (1/0.75 = Y_{\text{coeff_lin}}, Y_{\max})$$

가 가 , ,

1 : (μ_{\max})

: $\mu(G)$, , 가 , , Y
 (μ) , , , X 가 (G) (, $G=0\%$, 가 , $G=100\%$).
 , , (,) , (,) , $G=0.15$, μ 1.2
 , (G) μ XH1 195/65R15 G 0.15 , μ 1.2
). 4 .

(G_{Opt}) (G) 가 (G_{Opt}) ,
 G_{\max} (μ_{\max}) .

가 . 가 , ,
 , 가 ,

, 'Invt' .

:

$$\text{Inv}t = \frac{\frac{\mu}{G} (G_{\max})}{\frac{\mu}{G} (p \cdot G_{\max})}$$

, p 1 가 .

, p가 0.25 0.75 , , 0.5 , p

, .

$$\frac{\frac{\mu}{G} G = G_{\max}}{\frac{\mu}{G} G = G_{\max}/2} \approx 0.58$$

G) 'Inv' (μ_{\max}) Y X, (μ_{\max}) 50% 1 50% 2 25% 75% . 50% 가 (μ_{\max}) 25% 75% .

, (μ_i) 가 $\mu_i = \mu_i / G_i$, , , .

$$\sum_{GG} = \sum G_j^2, \quad \sum_{G\mu} = \sum G_j \cdot \mu_j, \quad \alpha_i = \frac{\sum_{GG} G\mu_i}{\sum_{GG}}$$

, A_p , A_B 가, 'n' :

$$A^{\text{Lin}} = \frac{n \cdot \sum G \cdot \alpha - \sum G \cdot \sum \alpha}{n \cdot \sum G^2 - (\sum G)^2}, \quad B^{\text{Lin}} = \frac{\sum \alpha \cdot \sum G^2 - \sum G \cdot \alpha \cdot \sum G}{n \cdot \sum G^2 - (\sum G)^2}$$

, 가 G_{Opt} 가 .

$$G^{\text{Opt}} = - \frac{B^{\text{Lin}}}{A^{\text{Lin}}} \cdot \frac{1 - \text{Inv}t}{1 - p \cdot \text{Inv}t}$$

, $= A^{\text{Lin}} \cdot G + B^{\text{Lin}}$.

, G_{Opt} μ 가 , , $\mu_{\text{coeff_lin}}$:

$$\mu = \mu_{\text{Coeff_lin}} \cdot G_{\text{Opt}} \cdot (A^{\text{Lin}} \cdot G_{\text{Opt}} + B^{\text{Lin}})$$

1 2

M

ICHELIN XH1 195/65-15 .

[1]

# 지면	1	2	3	4	5	6	7	8	9	10	11	12
실제 G^{\max}	10%	11%	11%	13%	13%	13%	12%	13%	9%	9%	15%	15%
실제 μ^{\max}	0.41	0.78	0.79	1.06	1.05	0.75	0.72	0.48	0.49	0.48	1.17	1.13
측정 A^{Lin}	-64	-109	-105	-108	-110	-76	-77	-60	-81	-127	-97	-88
측정 B^{Lin}	11	19	18	22	22	15	15	11	13	16	22	20
예측 G^{\max}	10%	11%	11%	12%	12%	13%	12%	12%	10%	8%	14%	14%
예측 μ^{\max}	0.41	0.75	0.76	1.03	1.03	0.73	0.71	0.48	0.48	0.48	1.16	1.12

, A_p , A_B 가 .

$$A^{\text{Exp}} = \frac{n \cdot \sum G \cdot \text{Ln}(\alpha) - \sum G \cdot \sum \text{Ln}(\alpha)}{n \cdot \sum G^2 - (\sum G)^2},$$

$$B^{\text{Exp}} = \frac{\sum \text{Ln}(\alpha) \cdot \sum G^2 - \sum G \cdot \text{Ln}(\alpha) \cdot \sum G}{n \cdot \sum G^2 - (\sum G)^2}$$

, 가 , G^{Opt} .

$$G^{\text{Opt}} = \frac{\text{Ln}(\text{Invt})}{p \cdot A^{\text{Exp}}}$$

, $e^{A^{\text{Exp}} \cdot G + B^{\text{Exp}}}$.

, μ_{\max} 가 , $\mu_{\text{coeff_lin}}$.

$$\mu_{\max} = \mu^{\text{Coeff_exp}} \cdot G^{\text{Opt}} \cdot e^{A^{\text{Exp}} \cdot G^{\text{Opt}} + B^{\text{Exp}}}$$

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가

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,

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(

,

;

)

가

,

(F_{z1})

가

,

가 ()
가 ,

$$(F_{x1}) ,$$

$$(\mu_1 = F_{x1} / F_{z1}) ,$$

$$'i' \quad (F_{xl} / F_{zl}) \quad (\mu_i) \quad 'i'$$

$$, \quad (G_i)$$

$$, \quad (G_i, \mu_i) \quad (i)$$

,

$$i = f(G_i, A_p) \quad (i, G_i) \text{ 가}$$

$$A_p ,$$

$$'Invnt' \quad (G_{Opt})$$

.

, 1 , :1 . ,

$$Invnt = \frac{\frac{\mu}{G} (G_{max})}{\frac{\mu}{G} (p \cdot G_{max})}$$

, p 1 가 .

, A_p , , A_B가

, p , 0.25 0.75 , 0.5가 .

2 :

, , , (F_x) , , .

$$(,) , (\mu) , (G_{Opt})$$

$$:$$

$$- \quad (G_i) \quad 'i'$$

$$, \quad (\mu_i) ,$$

$$- \quad (G_i, \mu_i) \quad (i) ,$$

$$- \quad i = f(G_i, A_p) \quad (i, G_i) \text{ 가}$$

$$, \quad A_p ,$$

$$- \quad 'Invnt' \quad (G_{Opt}) ,$$

$$- \quad (G_{Opt}) .$$

가 ,

:

(G_i, μ_i) ,

:

$$\text{Invt} = \frac{\frac{\mu}{G}(G_{\max})}{\frac{\mu}{G}(p.G_{\max})}$$

, p 0.25 0.75 가 , 0.5 .

,

'Invt' (μ_{\max}) 가 , (μ_{\max})

ABS

- 40Hz

- ng) (). ABS (triggeri

- (, 1%)

- (G)

(GPS, , ...).

가

가

가

가 (F_x, F_y, F_z) / (,

3 : (F_y)()

가) (F_y) (F_y) ()(F_{ym}^{Opt})

), 가 (F_y) (functioning configuration) 가 ()가

Opt ()가 Opt ()가

(F_y) ()

가 μ G

$$\text{Invt} = \frac{\frac{F}{\delta} (\delta^{\text{Opt}})}{\frac{F}{\delta} (p \cdot \delta^{\text{Opt}})}$$

p가 , , 0.25 0.75, , 0.5 'Invt' , p , 2° , 0.8

3
cy 235/55R17 , (camber) , 5000N Michelin Prima
5935N 5.5° ,

, i . i = F_i / , ,

$$\sum_{\delta\delta} = \sum \delta_j^2, \quad \sum_{\delta F} = \sum \delta_j \cdot F_j, \quad \alpha_i = \frac{\sum_{\delta F}}{\sum_{\delta\delta}}$$

, A_p , , A B가 'n'

$$A^{\text{Lin}} = \frac{n \cdot \sum \delta \cdot \alpha - \sum \delta \cdot \sum \alpha}{n \cdot \sum \delta^2 - (\sum \delta)^2}, \quad B^{\text{Lin}} = \frac{\sum \alpha \cdot \sum \delta^2 - \sum \delta \cdot \alpha \cdot \sum \delta}{n \cdot \sum \delta^2 - (\sum \delta)^2}$$

, 가 , Opt :

$$\delta^{\text{Opt}} = -\frac{B^{\text{Lin}}}{A^{\text{Lin}}} \cdot \frac{1 - \text{Invt}}{1 - p \cdot \text{Invt}}$$

, = A^{Lin} . + B^{Lin} .

, (F_y) 6° () (,

, , Opt F , F_{coeff_lin} :

$$F_{\text{max}} = F_{\text{Coeff_lin}} \cdot \text{Opt} \cdot (A^{\text{Lin}} \cdot \text{Opt} + B^{\text{Lin}})$$

, A_p , A B가 'n'

$$A^{\text{Exp}} = \frac{n \cdot \sum \delta \cdot \text{Ln}(\alpha) - \sum \delta \cdot \sum \text{Ln}(\alpha)}{n \cdot \sum \delta^2 - (\sum \delta)^2},$$

$$B^{\text{Exp}} = \frac{\sum \text{Ln}(\alpha) \cdot \sum \delta^2 - \sum \delta \cdot \text{Ln}(\alpha) \cdot \sum \delta}{n \cdot \sum \delta^2 - (\sum \delta)^2}$$

, 가 , Opt .

$$\delta^{Opt} = \frac{\ln(Inv_t)}{p \cdot A^{Exp}}$$

$$e^{A^{Exp} \cdot \delta + B^{Exp}}$$

$$F_{target} \quad , \quad F_{coeff_exp}$$

:

$$F_{max} = F^{Coeff_exp} \cdot \delta^{Opt} \cdot e^{A^{Exp} \cdot \delta^{Opt} + B^{Exp}}$$

3a :

, , :

가 ,

(F_{z1}) 가 ,

가 (F_i) , (i) , (i)

(i, F_i) 'i' ,

, (i, F_i) (i) ,

$$i = f\left(\frac{A_p}{A_p}, (i, i)\right)$$

'Inv_t' (Opt) .

, , 1
:

$$Inv_t = \frac{\frac{F}{\delta}(\delta^{Opt})}{\frac{F}{\delta}(p \cdot \delta^{Opt})}$$

, p 1 가 .

, A_p , A B가 .

, p 0.25 0.75 , 0.5가 .

3b :

가

() () , ,)

, , , , .

, (/ , (rolling) 가) , , .

가

(F_{target})
가

(active anti-roll)
...))

(<< >>가

(<< >>가

((F_{target})

(Opt)

-

- << >> (i) , F_{Yi}

- (i , F_{Yi}) (i) ,

- i = f(i , A_p) (i , i) 가 , A_p ,

- 'Inv't (Opt) , (F_{target})

- ()가 Opt ,

(Opt) :

$$Inv't = \frac{\frac{F}{\delta}(\delta^{Opt})}{\frac{F}{\delta}(p \cdot \delta^{Opt})}$$

, p 0.25 0.75, 0.5 가 .

() (Opt) , 가 , 가 ,

(μ) :

- 'i' (G_i , μ_i) ,

- (G_{Opt})

- G_{instantaneous} G_{Opt} .

4 ()

(X ; 가

가 . 가 , 가 .

(57)

1.

Y

X

Y가 X

, , ,

'i'

(X_i, Y_i)

, , ,

, (X_i, Y_i)

(_i)

,

_i = f(X_i, A_p)

(_i, X_i) 가

(regression

) ,

(A_p)

,

'Invt'

(X_{max})

.

2.

1

,

X

X_{max}

.

3.

1

,

$$\text{Invt} = \frac{\frac{Y}{X} (X_{\max})}{\frac{Y}{X} (p \cdot X_{\max})}$$

, p 1

가

.

4.

3

,

p

0.25

0.75

.

5.

4

,

p

0.5

.

6.

1

,

(_i)

(_i = Y_i / X_i)

.

7.

1

,

(_i)

.

8.

1

,

$$\sum_{xx} = \sum X_j^2, \sum_{xy} = \sum X_j \cdot Y_j, \alpha_i = \frac{\sum_{xy}}{\sum_{xx}}$$

가

.

9.

1

,

A_p,

A

B가

$$A^{\text{Lin}} = \frac{n \cdot \sum X \cdot \alpha - \sum X \cdot \sum \alpha}{n \cdot \sum X^2 - (\sum X)^2}, \quad B^{\text{Lin}} = \frac{\sum \alpha \cdot \sum X^2 - \sum X \cdot \alpha \cdot \sum X}{n \cdot \sum X^2 - (\sum X)^2}$$

'n'

10.

1, A_p , A B가

$$A^{\text{Exp}} = \frac{n \cdot \sum X \cdot \ln(\alpha) - \sum X \cdot \sum \ln(\alpha)}{n \cdot \sum X^2 - (\sum X)^2},$$

$$B^{Exp} = \frac{\sum \ln(a) \cdot \sum x^2 - \sum x \cdot \ln(a) \cdot \sum x}{n \cdot \sum x^2 - (\sum x)^2}$$

'n'

11.

 $9, X_{\max}$

$$X_{\max} = - \frac{B^{\text{Lin}}}{A^{\text{Lin}}} \cdot \frac{1 - \text{Invt}}{1 - p \cdot \text{Invt}}$$

$$Y = A_{Lin} \cdot X + B_{Lin}$$

12.

10, X_{\max}

$$X_{\max} = \frac{\text{Ln}(\text{Invt})}{p \cdot A^{\text{Exp}}}$$

$$e^{A^{\text{Exp}} \cdot X + B^{\text{Exp}}}$$

13.

9 , 가 , Y_{max} $Y_{max} = Y_{Coeff_lin} \cdot X_{max} \cdot (A_{Lin} \cdot X_{max} + B_{Lin})$,

Y coeff_lin

14.

10, 가, Y_{\max}

$$Y_{\max} = Y^{\text{Coeff_exp}} \cdot X_{\max} \cdot e^{A^{\text{Exp}} \cdot X_{\max} + B^{\text{Exp}}}$$

$$Y_{\text{coeff_Exp}}$$

15.

가, P, Q가, P, Q가, (ground contact system), 가, P

'i' (P_i, Q_i),

$$, \quad (P_i, Q_i) \quad (i)$$

$$i = f(P_i, A_p) \quad (i, P_i) \text{ 가}$$

'Invt' P Target ,
P Instantaneous P Target , ' '

16.

,
' ' (G_i, μ_i) ,
, (G_i, μ_i) () ,
 $\mu_i = f(G_i, A_p)$ (, G_i) 가
A_p , .

17.

16 , (G_{Opt}) 'Invt' ,
.

18.

17 , (G) G_{Opt} , .

19.

17 , 'Invt' 0.58 , .

20.

17 ,

$$\text{Invt} = \frac{\frac{\mu}{G} (G_{\max})}{\frac{\mu}{G} (p \cdot G_{\max})}$$

, p 1 가 , .

21.

20 , p 0.25 0.75 , .

22.

21 , p 0.5 , .

23.

17 , $\mu_i = \mu_i / G_i$,
.

24.

17 , μ_i , .

25.

17 ,

$$\sum_{GG} = \sum G_j^2, \sum_{G\mu} = \sum G_j \cdot \mu_j, \alpha_i = \frac{\sum_{G\mu} G\mu}{\sum_{GG}}$$

가 , .

26.

17 , A_p , A B가

$$A^{Lin} = \frac{n \cdot \sum G \cdot \alpha - \sum G \cdot \sum \alpha}{n \cdot \sum G^2 - (\sum G)^2}, \quad B^{Lin} = \frac{\sum \alpha \cdot \sum G^2 - \sum G \cdot \alpha \cdot \sum G}{n \cdot \sum G^2 - (\sum G)^2}$$

'n' , .

27.

17 , A_p , A B가

$$A^{Exp} = \frac{n \cdot \sum G \cdot \ln(\alpha) - \sum G \cdot \sum \ln(\alpha)}{n \cdot \sum G^2 - (\sum G)^2},$$

$$B^{Exp} = \frac{\sum \ln(\alpha) \cdot \sum G^2 - \sum G \cdot \ln(\alpha) \cdot \sum G}{n \cdot \sum G^2 - (\sum G)^2}$$

'n' , .

28.

26 , G^{Opt}

$$G^{Opt} = - \frac{B^{Lin}}{A^{Lin}} \cdot \frac{1 - Invt}{1 - p \cdot Invt}$$

, $= A^{Lin} \cdot G + B^{Lin}$, .

29.

27 , G^{Opt}

$$G^{Opt} = \frac{\ln(Invt)}{p \cdot A^{Exp}}$$

, $e^{A^{Exp} \cdot G + B^{Exp}}$, .

30.

26 , 가 , G^{Opt} $\mu \quad \mu = \mu_{Coeff_lin} \cdot G^{Opt} \cdot (A^{Lin} \cdot G^{Opt} + B^{Lin})$

, .

31.

27 , 가 , μ_{max}

$$\mu_{max} = \mu_{Coeff_exp} \cdot G^{Opt} \cdot e^{A^{Exp} \cdot G^{Opt} + B^{Exp}}$$

, .

32.

()

,

'i' (i , F_i) ,

, (i , F_i) (i) ,

$i = f(\quad , A_p)$ (i , i) 가 .

33.

32 , 'Invt' (Opt) ,
()가 Opt 가 .

34.

33 , Opt .

35.

33 , 가 , () .

36.

33 ,

$$\text{Invt} = \frac{\frac{F}{\delta} (\delta^{\text{Opt}})}{\frac{F}{\delta} (p \cdot \delta^{\text{Opt}})}$$

, p 1 가 .

37.

36 , p 0.25 0.75 .

38.

37 , p 0.5 .

39.

33 , (i) $i = F_i / i$.

40.

33 , (i) .

41.

33 ,

$$\sum_{\delta\delta} = \sum \delta_j^2, \quad \sum_{\delta F} = \sum \delta_j \cdot F_j, \quad \alpha_i = \frac{\sum_{\delta F}}{\sum_{\delta\delta}}$$

가 .

42.

33 , A p , A B가

$$A^{\text{Lin}} = \frac{n \cdot \sum \delta \cdot \alpha - \sum \delta \cdot \sum \alpha}{n \cdot \sum \delta^2 - (\sum \delta)^2}, \quad B^{\text{Lin}} = \frac{\sum \alpha \cdot \sum \delta^2 - \sum \delta \cdot \alpha \cdot \sum \delta}{n \cdot \sum \delta^2 - (\sum \delta)^2}$$

'n' .

43.

33 , A p , A B가

$$A^{\text{Exp}} = \frac{n \cdot \sum \delta \cdot \text{Ln}(\alpha) - \sum \delta \cdot \sum \text{Ln}(\alpha)}{n \cdot \sum \delta^2 - (\sum \delta)^2},$$

$$B^{\text{Exp}} = \frac{\sum \text{Ln}(\alpha) \cdot \sum \delta^2 - \sum \delta \cdot \text{Ln}(\alpha) \cdot \sum \delta}{n \cdot \sum \delta^2 - (\sum \delta)^2}$$

44.

42 , Opt

$$\delta^{Opt} = - \frac{B^{Lin}}{A^{Lin}} \cdot \frac{1 - Invt}{1 - p \cdot Invt}$$

, = A^{Lin} . + B^{Lin} .

45.

43 , Opt

$$\delta^{Opt} = \frac{\ln(Invt)}{p \cdot A^{Exp}}$$

, $e^{A^{Exp} \cdot \delta + B^{Exp}}$.

46.

43 , 가 , F_{target} F_{Target} = F_{Coeff_lin} . Opt . (A^{Lin} . Opt + B^{Lin}) .

47.

43 , 가 , F_{Target}

$$F^{Target} = F^{Coeff_exp} \cdot \delta^{Opt} \cdot e^{A^{Exp} \cdot \delta^{Opt} + B^{Exp}}$$

.

48.

,

가 ,

(F_{z1}) 가 ,

가 ,

(F_{x1}) ,(μ₁ = F_{x1} / F_{z1}) ,(G_i) 'i' (F_{xi} / F_{zi}) , 'i' (μ_i) ,, (G_i, μ₁) (i)

,

i = f(G_i, A_p) (i, G_i) 가
A_p ,'Invt' (G_{Opt}) .

.

49.

48 ,

$$\text{Invt} = \frac{\frac{\mu}{G} (G_{\max})}{\frac{\mu}{G} (p \cdot G_{\max})}$$

, p 1 가 .

50.

,
가 ,
(F_{z1}) 가 ,
가 (i) , (i)
(F_i) ,
'i' (i, F_i) ,
, (i, F_i) (i) ,
i = f(_i, A_p) (i, i)
A_p ,
'Invt' (Opt)

51.

50 ,

$$\text{Invt} = \frac{\frac{F}{\delta} (\delta^{\text{Opt}})}{\frac{F}{\delta} (p \cdot \delta^{\text{Opt}})}$$

, p 1 가 .

52.

48 51 , A_p

53.

48 50 , 35 () ,
p 0.25 0.75 .

54.

49 51 , 36 ()
p 0.5 .

55.

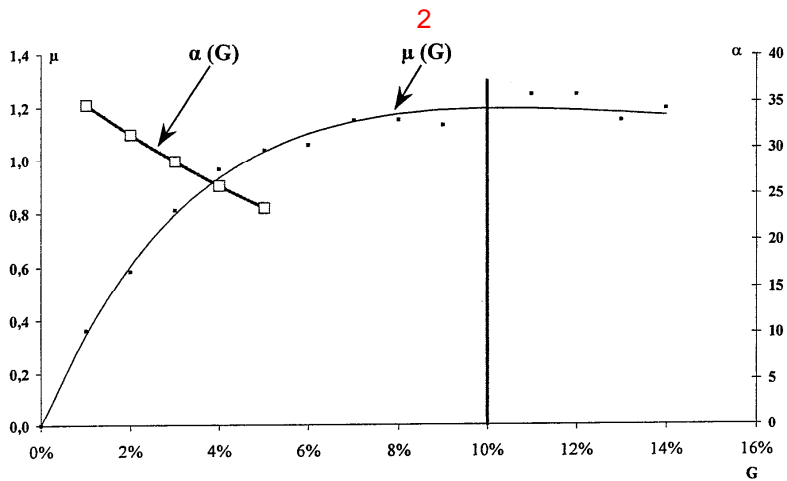
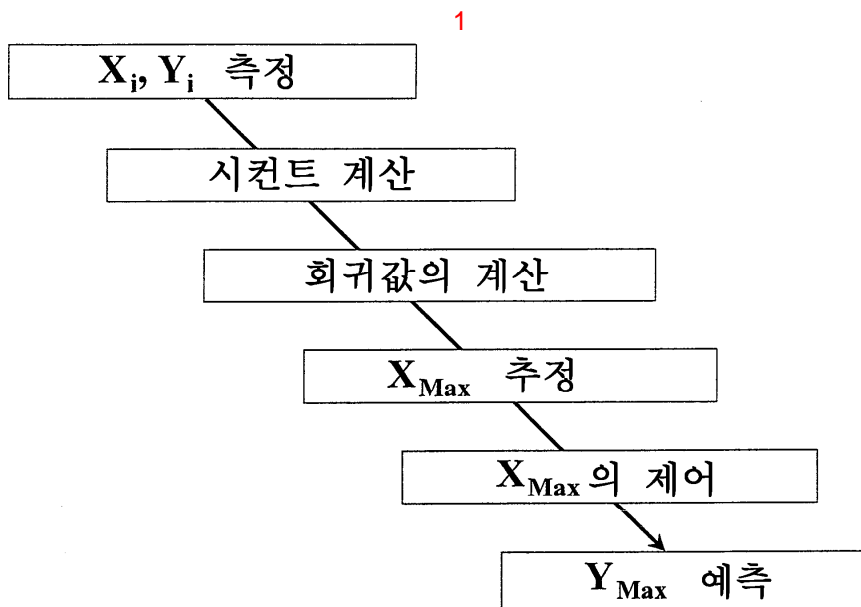
1 14 17 54 'Invt'

56.

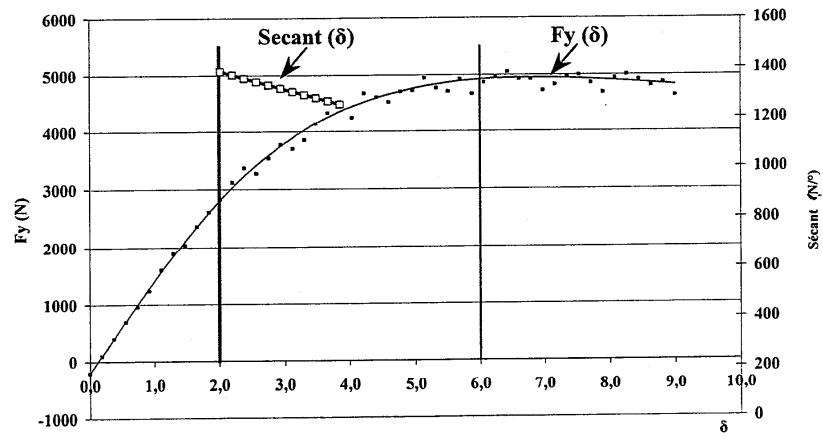
(μ) ,
,
'i' (G_i, μ_i) ,

(G Opt)

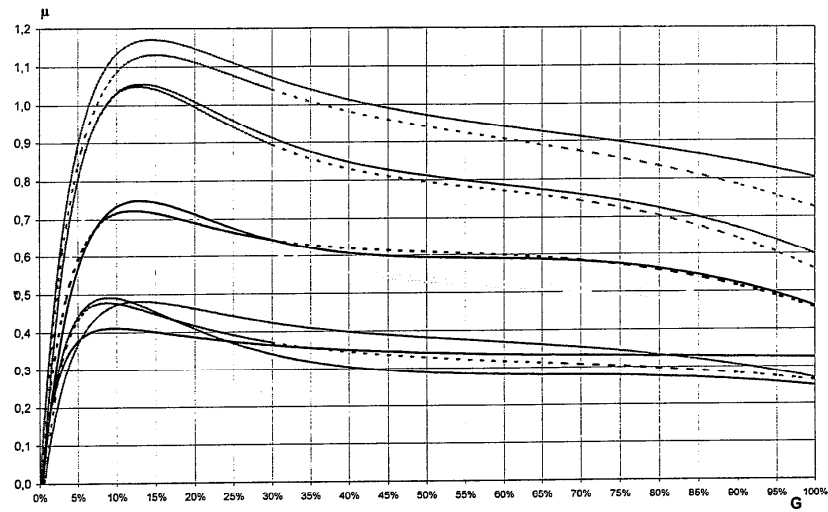
G instantaneous G Opt



3



4



5

