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NOTICE OF ENTITLEMENT

We, SOLAR REACTOR TECHNOLOGIES, INC. of 2666 Tigertail Avenue, Miami, Florida 33176, United States of America state the following in connection with Australian Application No. 40511/89:

1. The nominated person is the assignee of the actual inventors.

Dated: 10 January 1992

By PHILLIPS ORMONDE & FITZPATRICK
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By:

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To: The Commissioner of Patents

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SOLAR AUGMENTED POWER SYSTEM

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(57) Claim

1. An augmented power system including:
supply vessel means for releasably storing diatomic reactants;
radiation means for focusing a radiation flux into a beam of radiation;
a reactor defining a closed volume, said reactor having means for receiving said beam of radiation and transmitting said beam into said closed volume defined by said reactor,
said reactor having means for receiving and charging said reactor with diatomic reactants supplied from said supply vessel means, said diatomic reactants being selected from the group consisting of halogens, interhalogens, and mixtures thereof, whereby the radiation flux focused into the reactor induces the reactants to react to disassociate in said reactor forming monatomic reaction products at elevated temperatures and pressures,
said reactor means further having means for discharging the reaction products from said reactor;
an energy converter for converting the energy contained in the thus formed and discharged reaction products

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into another energy form; and means for exchanging residual heat from the reaction products, the reaction products undergoing an exothermic reassociation reaction to regenerate the reactants, said exchanging means further comprising means for recycling the reactants to said supply vessel means.

6. Process for augmenting a power system including:
 - (a) collecting and focusing radiation into a beam of radiation;
 - (b) providing a reaction chamber;
 - (c) controllably supplying diatomic reactants, selected from the group consisting of halogens, inter-halogens and mixtures thereof, into said reaction chamber;
 - (d) directing said beam of radiation into said reaction chamber to induce the reactants to react to disassociate thereby generating heat and pressure whereby monatomic reaction products are obtained;
 - (e) withdrawing the pressurized and heated reaction products from said reaction chamber;
 - (f) converting the energy contained in the thus withdrawn reaction products to another energy form; and
 - (g) collecting the reaction products following the converting step and extracting any residual heat therefrom.

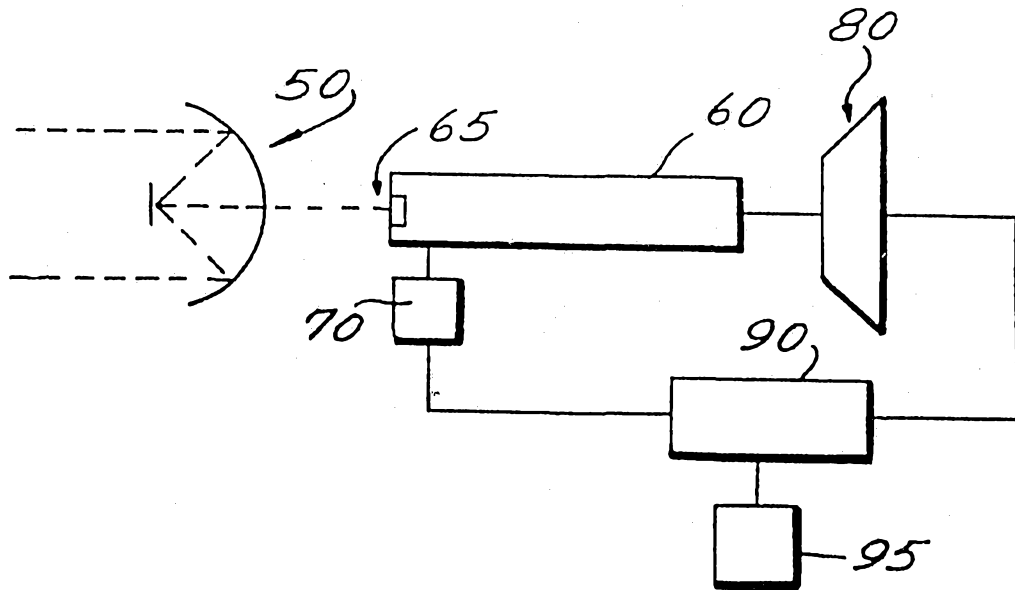
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<p>(21) International Application Number: PCT/US89/03020 (22) International Filing Date: 17 July 1989 (17.07.89)</p> <p>(60) Parent Application or Grant (63) Related by Continuation US 814,031 (CIP) Filed on 27 December 1985 (27.12.85)</p> <p>(71) Applicant (for all designated States except US): SOLAR REACTOR TECHNOLOGIES, INC. [US/US]; 2666 Tigertail Avenue, Miami, FL 33176 (US).</p> <p>(72) Inventors; and (75) Inventors/Applicants (for US only) : PARKER, Robin, Z. [US/US]; 10965 S.W. 95th Street, Miami, FL 33176 (US). HANRAHAN, Robert, J. [US/US]; 3730 16th Street, Gainesville, FL 32601 (US). COX, John, D. [US/US]; 3416 S.E. 29th Boulevard, Gainesville, FL 32601 (US).</p>	<p>(74) Agents: BRINKMAN, David, W. et al.; Cushman, Darby & Cushman, Eleventh Floor, 1615 L Street N.W., Washington, DC 20036-5601 (US).</p> <p>(81) Designated States: AT, AU, BB, BF (OAPI patent), BG, BJ (OAPI patent), BR, CF (OAPI patent), CG (OAPI patent), CH, CM (OAPI patent), DE*, DK, FI, GA (OAPI patent), GB, HU, JP, KP, KR, LK, LU, MC, MG, ML (OAPI patent), MR (OAPI patent), MW, NL, NO, RO, SD, SE, SN (OAPI patent), SU, TD (OAPI patent), TG (OAPI patent), US.</p> <p>Published With international search report.</p> <p style="font-size: 2em; text-align: center;">647373</p>
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(54) Title: SOLAR AUGMENTED POWER SYSTEM



(57) Abstract

The present invention relates to an energy conversion system and more particularly to the related apparatus and process. A reactor chamber (20, 60, 110, 500) is positioned with respect to a means for collecting and focussing (10, 50, 100). The focussed beam of radiation is employed to induce a reversible reaction in which the reaction products are converted into work in a work output means (30, 80, 150). Following that conversion, the reaction materials are passed through a heat sink (40, 90, 160) and are recycled so that the process can be continuously operated.

SOLAR AUGMENTED POWER SYSTEM

5 The present invention relates to controlled halogen reactions and more particularly to solar augmented photoreactions.

10 In the past, techniques for converting electromagnetic energy, such as, solar energy, to electrical or to mechanical energy usually involved a flat plate collector wherein fluids or gases were circulated to carry away the heat energy thus received. These solar collectors absorbed energy only in the near and far infrared spectrum leaving much of the visible spectrum unavailable for heat production. Moreover, these systems generally did not use the generated heat for driving
15 electro-mechanical devices, such as, turbines and generators.

20 Rhodes discloses, in U.S. Patent 4,084,577, a solar converting apparatus wherein halogens such as iodine or bromine are introduced into a sealed enclosure and irradiated with solar energy. The solar energy was converted to heat and utilized to heat a fluid passing through a pipe. Again there is no teaching of how such converted energy could be directly used to drive an electro-mechanical device such as a turbine or generator.

25 In United States Patent No. 2,969,637, Rowekamp discloses a system for converting solar energy into mechanical energy. A volatile liquid

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such as dichloro-difluoro-methane is heated by means of exposure to sun rays with the resulting expansion of gases passing through a turbine having a shaft connected to the armature of an electrical generator. A disadvantage of this system is that dichloro-difluoro-methane has very limited absorption in the visible region, this material could not be used to absorb solar energy directly. The prior art process basically consists in a system of piping which is exposed to the sun. The piping heats the volatile liquid contained therein by conduction.

United States Patent No. 4,376,372, to English, also discloses a solar collector in which pipes containing liquid are heated to collect solar energy. United States Patent No. 4,068,474, to Dimitroff, discloses an apparatus based on similar principles in which solar radiation is focused on the head of a conductor which, in turn, heats water to produce steam. Yet another such process is disclosed in United States Patent No. 4,158,354, in which the heat exchanging fluid is ammonia.

Still further efforts to derive power from solar energy are disclosed in U.S. Patent Nos. 3,998,205, 4,024,715, 4,026,112, 4,175,381 and 4,426,354. Such additional efforts have certain drawbacks. For instance, fuel and oxidants are required for generating power from solar radiation. Also, additional processing steps are oftentimes required.

~~Disclosure of the Invention~~

The present invention related to an energy conversion system and more particularly to the related apparatus and process. The system includes a reactor chamber having an input for a



According to one aspect of the present invention there is provided an augmented power system including:

supply vessel means for releasably storing diatomic reactants;

5 radiation means for focusing a radiation flux into a beam of radiation;

a reactor defining a closed volume, said reactor having means for receiving said beam of radiation and transmitting said beam into said closed volume

10 defined by said reactor,

said reactor having means for receiving and charging said reactor with diatomic reactants supplied from said supply vessel means, said diatomic reactants being selected from the group consisting of halogens,

15 interhalogens, and mixtures thereof, whereby the radiation flux focused into the reactor induces the reactants to react to disassociate in said reactor forming monatomic reaction products at elevated temperatures and pressures,

20 said reactor ~~means~~ further having means for discharging the reaction products from said reactor;

an energy converter for converting the energy contained in the thus formed and discharged reaction products into another energy form; and

25 means for exchanging residual heat from the reaction products, the reaction products undergoing an exothermic reassociation reaction to regenerate the reactants, said exchanging means further comprising means for recycling the reactants to said supply

30 vessel means.

According to a further aspect of the present invention there is provided a process for augmenting a power system including:

- 35 (a) collecting and focusing radiation into a beam of radiation;
- (b) providing a reaction chamber;
- (c) controllably ^{starting material including} supplying diatomic reactants, selected from the group consisting of halogens, inter-halogens and mixtures thereof,



into said reaction chamber;

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- (d) directing said beam of radiation into said reaction chamber to induce the reactants to react to disassociate thereby generating heat and pressure whereby monatomic reaction products are obtained;
- (e) withdrawing the pressurized and heated reaction products from said reaction chamber;
- 10 (f) converting the energy contained in the thus withdrawn reaction products to another energy form; and
- (g) collecting the reaction products following the converting step and extracting any residual heat therefrom.

15 According to a still further aspect of the present invention there is provided a process for augmenting a power system including:

- 20 (a) collecting and focusing radiation into a beam of radiation;
- (b) providing a reaction chamber;
- (c) controllably supplying diatomic reactants selected from the group consisting of halogens, interhalogens, and mixtures thereof into said reaction chamber;
- 25 (d) directing said beam of radiation into said reaction chamber to induce the thus supplied reactants to react to disassociate thereby generating heat and pressure whereby monatomic reaction products are obtained, said reactants undergoing a reversible disassociation reaction such that upon subsequent exothermic recombination substantially no by products are formed;
- 30 (e) exhausting said reaction products from said reaction chamber and passing said reaction products through a heat exchanger;
- 35 (f) introducing a conversion fluid into the heat exchanger whereby the heat contained by said reaction products is absorbed by said



conversion fluid;

(g) exhausting the thus heated conversion fluid and passing said conversion fluid through an energy converter;

5 (h) thereafter, further cooling said conversion fluid and recycling said fluid through said heat exchanger;

whereby during said process said reaction products re-combine to form said starting materials, said re-combined reactants being re-cycled for re-supply to said reaction chamber.

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Preferred embodiments of the present invention will now be described with reference to the accompanying drawings wherein:-

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Brief Description of the Drawings

Figure 1 illustrates, in schematic form the components of the prepared embodiment of the present invention.

Figure 2 illustrates a preferred embodiment of the present invention.

Figure 3 illustrates another preferred embodiment of the present invention.

Figure 4 illustrates an embodiment of the reaction chamber used in the preferred embodiments of the present invention.

Figure 5 illustrates a preferred embodiment of the reaction chamber of the present invention.

Figure 6 shows dihalogen absorption spectra at 25°C.

Figure 7 shows interhalogen absorption spectra at 25°C.

Figure 8 shows the solar radiation spectrum in a vacuum.

Best Mode for Carrying out the Invention

The present invention will now be described in terms of the currently perceived preferred embodiments.

Electromagnetic radiation is concentrated and intensified by a parabolic reflector system. The parabolic reflector concentrates the radiation into a focal point reflector. The focal point reflector reflects the focused intense radiation beam through a window which is encased in the reactor wall or near an end of thereof. In the preferred mode of realizing this embodiment, the window is encased in one end of the reactor such that the intense focused



radiation beam passes through the window and travels lengthwise through the reactor in the direction of the other end of the reactor. A reactive material undergoes, preferably, a reversible, gas phase disassociation as the focused radiation beam is directed into the reactor into which the reactive material has been introduced. If the reactive materials are halogens, interhalogens, or mixtures thereof, the monatomic reaction products reassociate almost immediately to form molecular reaction products of higher rotational and vibrational energy. The reaction products, now at elevated temperature and pressure, are removed from the reactor and introduced into an energy converter, such as a turbine assembly. The energy converter should be protected against the corrosive attack of the reaction products. The pressurized and heated reaction products generated in the reactor drive the energy converter. As the heat and pressure are extracted, the exhaust products from the energy converter are passed through a heat exchange - heat sink assembly. The heat extracted from the assembly may be radiated as waste energy, stored for other uses, or used in an ammonia cycle for air conditioning. The exhaust products then exit from the heat exchange heat sink assembly. The reactive products reassociate and are re-introduced into a storage/supply vessel. Controllably interruptable supply lines run from the storage/supply vessel to the reactor. As is evident, the process may be continuously run.

More particularly, the reflector system includes additional advantageous features. In the case wherein the electromagnetic radiation source is the sun, the parabolic reflector system

tracks the sun by means of an azimuth tracking system. The azimuth tracking system governs the operation and direction of the reflector. The reflector may have a flat or convex shape. While
5 preferably the concentrator is a parabolic reflector, a Fresnel lens or Fresnel mirror may be used. Further, rough-shaped mirror and/or reflector arrays may be used and a reactor may, if desired, be provided with a window along a
10 side thereof instead of at the end to take advantage of the radiation flux focused by the reflector array.

A solar reflector system can capture and
15 generate about 1 kilowatt per square meter of reflector surface exposed to the electromagnetic radiation source.

The reactor itself is advantageously designed to provide for internal circulation of
20 the reaction products and reactants. The reactor is preferably, cylindrically shaped. A window is preferably encased in one end. The exhaust port is advantageously located at or proximal to the other end. The entry port for the reactive
25 material can be located proximal to the reactor end having the encased window. The focused radiation beam enters the reactor through the window and initiates the reaction in the region closest to the window. The reaction progresses
30 in a reaction zone extending away from the window toward the exhaust port. In this embodiment, the zone is hottest nearer the exhaust port and cooler rear the entrance of the chamber. Consequently, currents are generated within the
35 reactor such that, for instance, the reaction products migrate through the reaction zone toward the exhaust port. Cooler material circulated

along the reactor walls back toward the entrance. This embodiment continuously provides a cooling effect because cool material (gas/liquid) from the supply vessel is introduced to that portion of the reaction zone which is closest to the sight window. Still further, reactive material is supplied to that section of the reaction zone wherein the reaction is being initiated.

More specifically, the reaction zone and reaction products will have additional advantageous characteristics. In the case where the reaction products are atomic halogens, the reaction zone will have a temperature gradient. The temperature nearest the sight glass will be on order of 410°K to 600°K and will increase to about 1400°K near the end of the reaction. The halogen reaction products will thus be under high pressure and temperature. The enhanced pressure and temperature implies that there is a greater amount of potential convertible energy in the system. Still further, the reactant substance surprisingly exhibits very useful radiation absorption characteristics such that almost the complete spectrum of the electromagnetic radiation from a solar radiation source is useful in the photolysis reaction(s) in the reactor in the solar embodiment.

In a preferred embodiment of the present invention, the reactor chamber may comprise a plurality of transparent chambers each containing a different reactant. The advantage of such an embodiment is that a different portion of the solar spectrum may be absorbed by each reactant. By combining a plurality of reaction chambers containing different reactants the percentage of the solar spectrum utilized may be maximized.

The heat exchange/heat sink assembly is more appropriately characterized as a heat sink. The heat exchange/heat sink must be capable of withstanding high temperatures. A suitable heat
5 exchange/heat sink is a silicon carbide heat exchanger. More particularly, an exemplary heat exchange/heat sink may comprise, for instance, a carbonaceous boiler which includes a block of impervious, low permeability silicon carbide
10 capable of operating at temperatures in excess of 2000 °F. A suitable device is disclosed in U.S. Patent No. 4,055,165,

The fluid introduced into the reactor is
15 a reactive substance capable of undergoing a reversible disassociation reaction under the process conditions of the present invention such that upon exothermic recombination minimal or no side-product formation occurs. The fluid is
20 preferably a reactive gas. The reactive gas is preferably energy absorbing. Exemplary suitable reactive substances include halogens such as, bromine, iodine, chlorine or interhalogens such as iodine monochloride or bromine chloride.

25 The diatomic halogens Cl_2 , Br_2 , and I_2 have relatively broad absorptions peaking at about 330, 410 and 490 nm. The quantum yield for production of atoms from these molecules is essentially unity from 250 nm to 500 nm. Those
30 molecules, when reacted, convert from about 17% to approximately 30%, at 300°K, of the solar radiant energy into the heat of formation of ground state or excited atoms. When diatomic interhalogens are considered, the absorption
35 range is extended beyond 600 nm, and the solar absorption efficiency is above 35%, at 300°K.

When absorbed photon energy exceeds the heat of formation difference between product and parent, photo-disassociation occurs with the excess energy going to internal translational energy of the photolytic fragments. Consider the photochemical dissociation of chlorine induced by absorption in the 250 to 450 nm band. The peak of absorption at 330 nm corresponds to 86.6 kcal/mole (see item (1) below). Since two Cl (²P_{3/2}) atoms are formed, having a heat of formation of 2 x 28.9 kcal/mole or 57.8 kcal/mole, there are 28.8 kcal of extra photo-deposited energy per mole of chlorine dissociated. Alternatively, the dissociation process may form ²P* and

(1) $\text{Cl}_2 + h\nu > 2\text{Cl}^* \dots + 86.6 \text{ kcal/mole}$,
Radiation Augmentation of Cl₂ at 330 nm.

Terrestrial 330 nm radiation is scant, and the description herein will address radiation deposition (<500 nm), forming atomic chlorine, item (2).

(2) $\text{Cl}_2 + h\nu > 2\text{Cl} \dots + 57.8 \text{ kcal/mole}$,
Photolytic Dissociation of Cl₂ at 500 nm.

There are essentially two ways of recovering the augmented energy deposited. One is by the exothermic reaction generated by the recombination of the photolytic fragments back into the parent molecules, item (3),

(3) $2\text{Cl} > \text{Cl}_2 \dots -57.8 \text{ kcal/mole}$,
Recombination of Cl, or the second energy recovery method, item (4), is to combine the parents with an additional reactant to yield a new product.

(4) $2\text{Cl} + \text{H}_2 > 2\text{HCl} \dots -101.8 \text{ kcal/mole}$,
New Product Formation.

Diatomic chlorine has a relatively broad absorption spectrum, peaking at 330 nm. While this peak is in the UV range, at 1500°K, the absorption can broaden and will absorb 30% of the

solar spectrum, or complete absorption of available solar radiation below 500 nm. Pre-heating chlorine by depositing a longer wavelength photons in a solid body accesses
5 molecular vibration systems so that more of the radiation <500 nm will be used thereby assessing atomic electronic systems.

If the reactive fluid is essentially transparent to the radiation flux, then an
10 additional component must be introduced into the reactor to receive and absorb the energy from the radiation flux, and to then transmit to the energy to an absorbing reactive fluid. The energy absorbers/radiators include suitable
15 diluent materials and suitable structural apparatus members or inserted elements. In embodiments of the latter type, the reactive fluid is introduced into the reactor packed with opaque spheres and transparent spheres. The
20 latter packing arrangement provides physical distribution of the energy absorption and radiating opaque spheres. The flowing reaction fluid, gas or liquid, absorbs the energy of the radiation flux radiated from the packed spheres.

25 All of the radiant energy deposited into the gases will be released in a manner that is governed by the system kinetics and thermochemistry. All energy that is not re-radiated should eventually appear as sensible
30 heat of product gases at a composition and temperature governed by thermo-chemical equilibrium. This sensible heat is thus available to do work or be transferred to another medium. To the extent that absorbed radiation is
35 used to break bonds, it resides in the positive heat of formation of radicals such as Cl atoms. This energy is only available as product heat

upon return of the system to its original chemical state or to a state of equivalent or lower heat of formation. This results in a compromise or tradeoff between high gas
5 temperatures, which lead to efficient heat transfer and low gas temperatures, in which atom recombination is maximized and heat energy content is higher.

In the present invention, the augmented
10 energy deposited in the reactive material is recovered following the exothermic reaction generated by the recombination of the fragments (photolytic fragments in the solar embodiments) back into the parent molecules.

15 The radiation flux has been described previously as electromagnetic radiation. Preferably, solar rays are the source of that radiation. However, it should be readily apparent to those skilled in the art that other
20 sources of particle and electromagnetic radiation energy are suitable.

Exemplary alternative sources include photons generated from nuclear excited flash lamps, alpha particles, beta particles, gamma
25 rays, x-rays, proton, or fission fragments. In the event an alternative radiation flux source is employed, then the window will, of course, be selected to transmit optimally the radiation being used. In the case of solar radiation, the
30 window must be optically transparent. In any event, the window must be transparent to the radiation flux used and must be physically strong enough to withstand the process conditions.

The choice of the energy convertor is
35 dictated by the energy deposition into the working fluid. Exemplary energy converter

include the previously mentioned turbine system and also piston or MHD systems.

The present invention will now be described with reference to Figures 1, 2, 3 and 4.

Figure 1 illustrates, in block diagram form the preferred embodiment of the present invention. Radiation source and focusing means 10 generates and/or focuses a radiation beam which is introduced into reactor 20. A reactive material, such as a halogen (e.g. chlorine) or interhalogen, is introduced into reactor 20 from supply vessel 25. The radiation beam introduced into reactor 20 initiates a reaction which, in the case of halogens such as chlorine, generates monatomic reaction products. The reversible reaction results in increased pressure and temperatures being rapidly attained within reactor 20. The pressurized and heated reaction products are exhausted from reactor 20 and introduced into an energy converter 30. Energy converter 30 converts the energy retained in the hot pressurized reaction products into useful work or, for instance, converts heat/pressure into energy by, for instance, generating electricity. After the reaction products complete the cycle through the energy converter, such products are introduced into and pass through heat exchanger/heat sink 40. Heat exchanger/heat sink 40 absorbs heat from the reaction products and thus cools the products. The cooled products are returned to the supply vessel 25. As the reaction products are introduced in and pass through the system before being recycled to the supply vessel, because of the reactions involved, the starting materials are re-generated. The apparatus described is

thus suitable for use in practicing the process on a continuous basis.

Figure 2 illustrates a preferred embodiment of the present invention. The reflector means 50 for capturing and for focusing solar rays produces a narrow intense focused solar beam. The reflector means may also include the previously described azimuth tracking means. The reflector means illustrated in Figure 2 is a Cassegrain optical system. Other suitable exemplary reflector means include a Fresnel lens or a Fresnel mirror. The solar beam is introduced through a solar optical window 65 located at a first end of cylindrically shaped solar furnace 60. The solar furnace 60 includes means for being charged with material which react to disassociate preferably reversibly. The materials are contained within reactant supply container 70. The second end of solar reactor has means for exhausting the reaction products produced by the reactions induced by the direct (or indirect) solar beam. The thus exhausted products are used to drive an energy converter 80, such as a turbine. The products exiting the energy converter 80 are cooled in a heat sink/heat exchanger 90. Heat sink/heat exchanger 90 may, for example, use the heat retained by the products or regenerated starting material, to heat water for other subsequent use. The products reassociate, i.e., regenerate, to form the starting materials. The cooled and regenerated starting materials are returned to reactant supply container 70 for re-use. An ammonia cycle 95, as is known in the art, may also be provided in combination with the heat sink/heat exchanger 90.

Figure 3 illustrates another preferred embodiment. A radiation source 100, such as a reflector assembly, focuses radiation flux into reactor 110. The energy absorbing fluid, i.e. reactant, is controllably released from storage and supply vessel 120 and introduced into reactor 110. The absorption fluid preferably is chlorine or an interhalogen. The absorbing fluid undergoes a reversible reaction in the reactor 110, with the equilibrium favoring the reaction product. The reaction products are exhausted, to a heat exchanger 130. A conversion fluid is also introduced into the heat exchanger 130 from conversion fluid reservoir 140. The heat contained by the reaction products is transferred within the heat exchanger 130 to the conversion fluid. The cooled reaction products re-associate to the starting materials. In the case of halogens and interhalogens, the reassociation may take place within the reactor itself. The reaction products, i.e., starting materials, which leave the heat exchanger 130 may be subjected to further heat exchange treatments prior to being returned to storage and supply vessel 120. The heated conversion fluid leaves the heat exchanger 130 and is introduced into an energy converter, such as turbine 150, where the heat energy of the conversion fluid is converted to useful work. The conversion fluid is exhausted from the energy converter and passed through a heat sink 160. That sink 160 may, for instance, be of the spiral fin type with a counter current flow of another fluid or, more advantageously, a radiating type of heat exchanger. In addition, an ammonia cycle 165 may be included to further extract heat energy from the system in the cooling stage.

The ammonia cycle may be used in combination with others known in air conditioning apparatus.

In this embodiment, the conversion fluid is, most advantageously, for example, monochlorobenzene. In principle it is also possible to use certain chloro-fluorocarbons and water.

The chief advantage of the two-stage embodiment is that the energy-absorbing subsystem can be selected for advantageous radiation absorbing and transferring characteristics, and the working substance in the energy converted subsystem may be selected for use for example, for driving a turbine.

Figure 4 shows a reactor 200 having a window 210, an exhaust port 220, and means for pre-circulating and pre-heating reactants. The means for pre-circulating and pre-heating reactants comprises an inlet for reactants 230, passageway(s) 240 in the reactor wall through which reactants may circulate, and means for introducing reactants into the chamber (defined by the interior walls) 250. Means 250 may comprise a manifold system having a plurality of openings.

With reference now to figure 5, a preferred embodiment of the reactor according to the present invention comprises a plurality of contiguous chambers. In figure 5, light enters chamber 510 through transparent window 501. Supply means (not shown) supply Br₂ into the chamber in the direction of arrow 504. Discharge means (not shown) discharge the monatomic reaction products in the direction of arrow 505. Light which is not absorbed by the bromine in chamber 510 passes through transparent wall 502

into chamber 520. Chamber 520 has means (not shown) for supplying I, into the chamber in the direction of arrow 506. Means are also provided (not shown) for discharging monatomic iodine reaction products in the direction of arrow 507. Light which is not absorbed by the I, in chamber 520 passes into chamber 530 by means of transparent window 503. Cl₂ is supplied into chamber 530 in the direction of arrow 508 and monatomic reaction products are discharged in the direction of arrow 509.

The embodiment of figure 5 can, of course, be modified to comprise two, three of more chambers capable of containing any desired halogen, interhalogen, or mixtures thereof. The absorption of the reactor may be tailored to suit the particular radiation available.

Table 1 illustrates the potential absorption efficiencies for the dissociation reactions of various halogens and interhalogens. The wavelength of maximum absorption for these reactions varies species varies from 330 nm for Cl₂ to 500 nm for IBr. It is therefore possible to cover a significant portion of the solar spectrum, for example by judicious selection of species in the reactor.

TABLE 1. POTENTIAL SOLAR ABSORPTION EFFICIENCY

REACTION	max (nm)	max/ (kcal/mol)	range (nm)	POTENTIAL SOLAR ABSORPTION EFFICIENCY (% of 1353 W/m ²)
Cl ₂ → Cl(² P _{3/2})	330	86.640	250-450	14
Br ₂ → Br(² P _{3/2}) + Br(² P _{3/2,1/2})	446.2	61.328	300-510 (600)*	6
I ₂ → I(² P _{3/2}) + I(² P _{3/2})	499.5	57.239	400-500 (650)*	21
IBr → I(² P _{3/2}) + Br(² P _{1/2,3/2})	500	57.182	220-600	32
IC → I(² P _{3/2}) + C(² P _{3/2,1/2})	470	60.832	220-570	29
BrC → Br(² P _{3/2}) + C(² P _{3/2,1/2})	370	77.273	220-510	22

+Br₂ and I₂ photodissociation for 510 to 600 nm and for 500 to 540 nm, respectively, proceeds at a quantum yield of about 0.5.

Figure 6 and 7 are graphic representations of the absorption spectra of dihalogens and interhalogens respectively. The solar spectrum is shown in figure 8. It can be readily seen by comparing figure 8 with figures 6 and 7 that several halogen and interhalogen species have absorption maxima at or near the maxima of solar radiation.

Although the present invention is described in terms of preferred embodiments, one of ordinary skill in the art will recognize that departures may be made while remaining within the scope of the present invention.

THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

1. An augmented power system including:
supply vessel means for releasably storing diatomic
5 reactants;
radiation means for focusing a radiation flux into a
beam of radiation;
a reactor defining a closed volume, said reactor having
means for receiving said beam of radiation and
10 transmitting said beam into said closed volume
defined by said reactor,
said reactor having means for receiving and charging
said reactor with diatomic reactants supplied from
said supply vessel means, said diatomic reactants
15 being selected from the group consisting of halogens,
interhalogens, and mixtures thereof, whereby the
radiation flux focused into the reactor induces
the reactants to react to disassociate in said reactor
forming monatomic reaction products at elevated
20 temperatures and pressures,
said reactor ~~means~~ further having means for discharging
the reaction products from said reactor;
an energy converter for converting the energy contained
in the thus formed and discharged reaction products
25 into another energy form; and
means for exchanging residual heat from the reaction
products, the reaction products undergoing an
exothermic reassociation reaction to regenerate the
reactants, said exchanging means further comprising
30 means for recycling the reactants to said supply
vessel means.
2. An augmented power system according to claim 1,
wherein said radiation means is a parabolic reflector and
focusing assembly for collecting and focusing solar rays
35 into a beam of radiation.
3. An augmented power system according to claim 1,
wherein said radiation means is a Fresnel lens or Fresnel
mirror.
4. An augmented power system according to claim 1, 2 or



3 wherein said another energy form is electromechanical energy.

5. An augmented power system according to any one of the preceding claims wherein said ^{diatomic reactants include} ~~halogen is~~ chlorine.

5 6. Process for augmenting a power system including:

(a) collecting and focusing radiation into a beam of radiation;

(b) providing a reaction chamber;

10 (c) controllably supplying diatomic reactants, selected from the group consisting of halogens, inter-halogens and mixtures thereof, into said reaction chamber;

15 (d) directing said beam of radiation into said reaction chamber to induce the reactants to react to disassociate thereby generating heat and pressure whereby monatomic reaction products are obtained;

(e) withdrawing the pressurized and heated reaction products from said reaction chamber;

20 (f) converting the energy contained in the thus withdrawn reaction products to another energy form; and

25 (g) collecting the reaction products following the converting step and extracting any residual heat therefrom.

7. Process according to claim 6, wherein said cooled reaction products recombine to form reactants, said recombined reaction products being recycled and re-supplied to said reaction chamber.

30 8. Process according to claim 6 or 7 wherein: a solar reflector is used to perform said collecting and focusing; and said radiation ~~flux~~ is solar radiation.

35 9. Process according to claim 6, 7 or 8, wherein in step (g) the residual heat is extracted using a heat exchanger.

10. Process according to any one of claims 6-9, wherein said step of converting the energy formed in the thus withdrawn reaction products to another energy form



comprises rotating a turbine.

11. Process for augmenting a power system including:

- 5 (a) collecting and focusing radiation into a beam of radiation;
- (b) providing a reaction chamber;
- 10 (c) controllably ^{starting materials including} supplying a diatomic reactants selected from the group consisting of halogens, interhalogens, and mixtures thereof into said reaction chamber;
- 15 (d) directing said beam of radiation into said reaction chamber to induce the thus supplied reactants to react to disassociate thereby generating heat and pressure whereby monatomic reaction products are obtained, said reactants undergoing a reversible disassociation reaction such that upon subsequent exothermic recombination substantially no by products are formed;
- 20 (e) exhausting said reaction products from said reaction chamber and passing said reaction products through a heat exchanger;
- (f) introducing a conversion fluid into the heat exchanger whereby the heat contained by said reaction products is absorbed by said
- 25 conversion fluid;
- (g) exhausting the thus heated conversion fluid and passing said conversion fluid through an energy converter;
- 30 (h) thereafter, further cooling said conversion fluid and recycling said fluid through said heat exchanger;

whereby during said process said reaction products re-combine to form said starting materials, said re-combined reactants being re-cycled for

35 re-supply to said reaction chamber.

12. Process according to claim 11 wherein:

a solar reflector assembly is used to perform said collecting and focusing;

said radiation is solar radiation;



said conversion fluid is monochloro benzene; and
said energy converter is a turbine.

13. An augmented power system substantially as herein
described with reference to the accompanying drawings.

5 14. Process for augmenting a power system substantially
as herein described with reference to the accompanying
drawings.

10 Dated: 29 October 1993

PHILLIPS ORMONDE & FITZPATRICK.

Attorneys for:

David Fitzpatrick

SOLAR REACTOR TECHNOLOGIES, INC.

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Fig. 1.

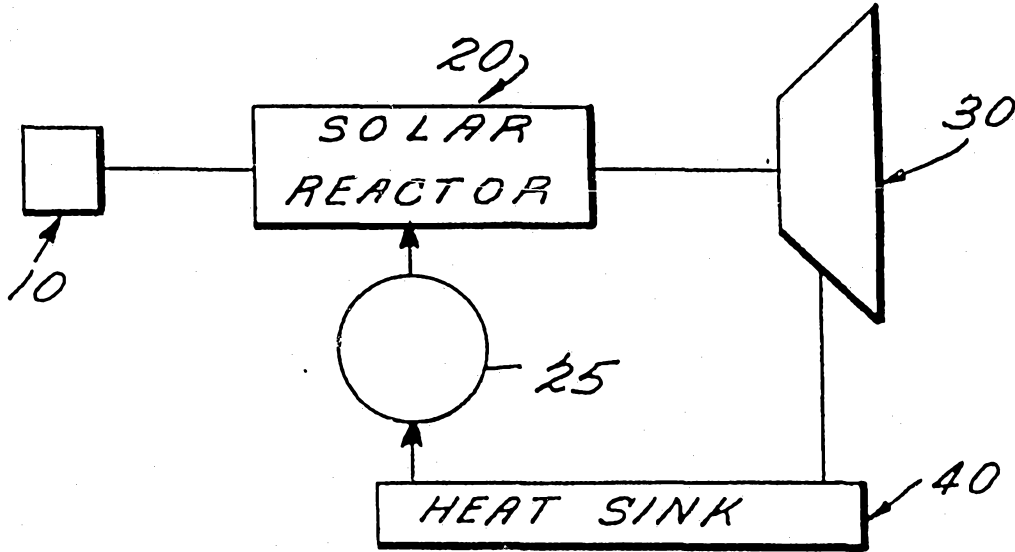


Fig. 3.

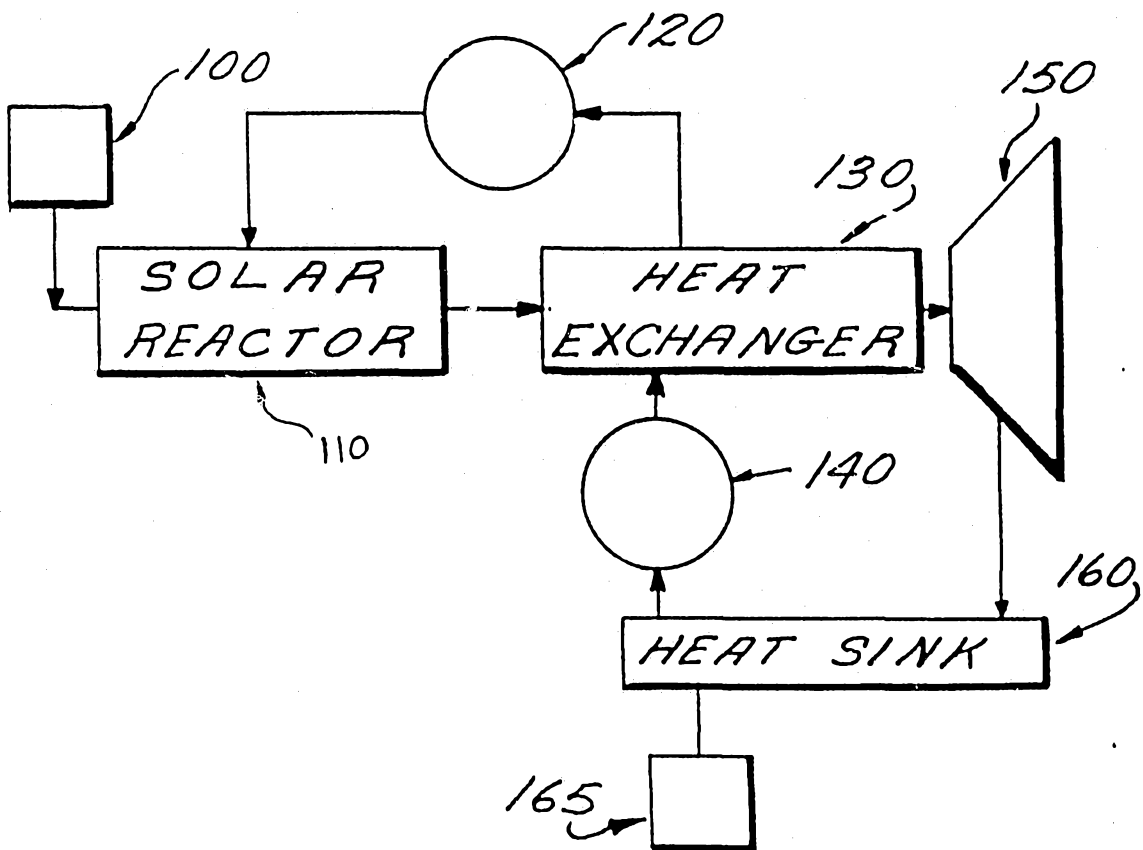


Fig. 2.

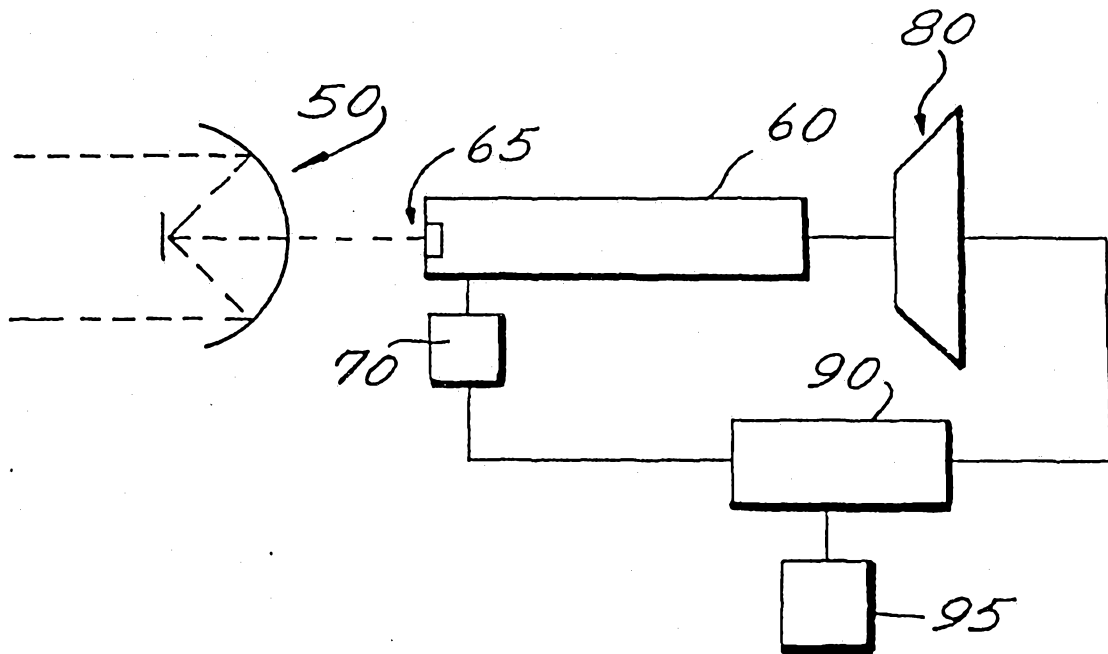


Fig. 4.

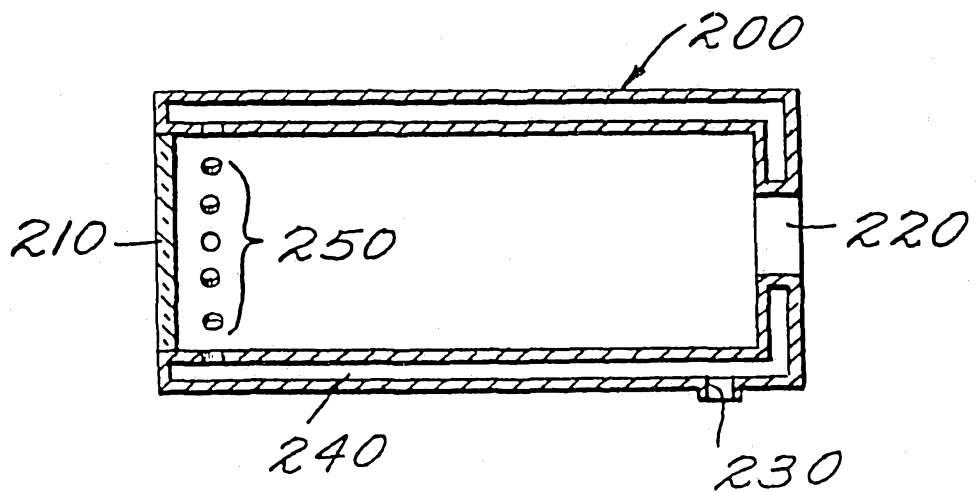


Fig. 5.

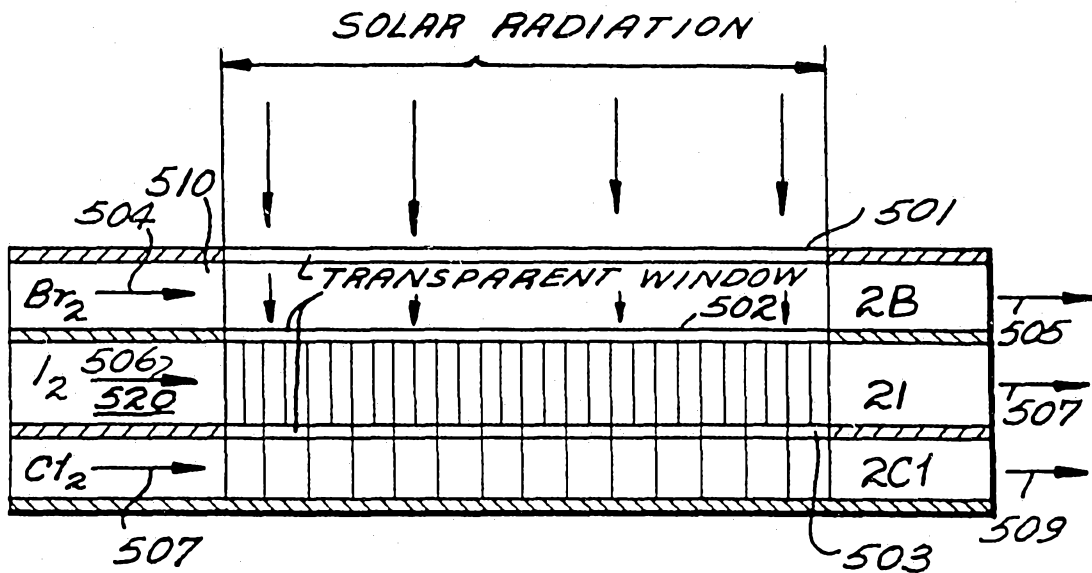


Fig. 6.

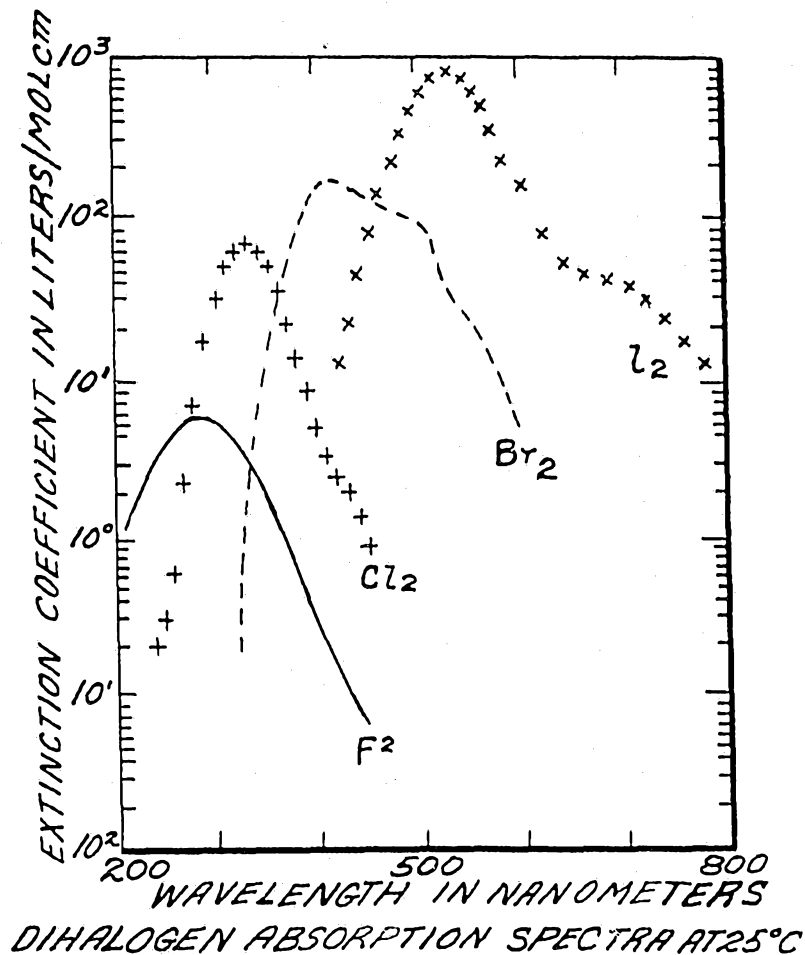


Fig. 7.

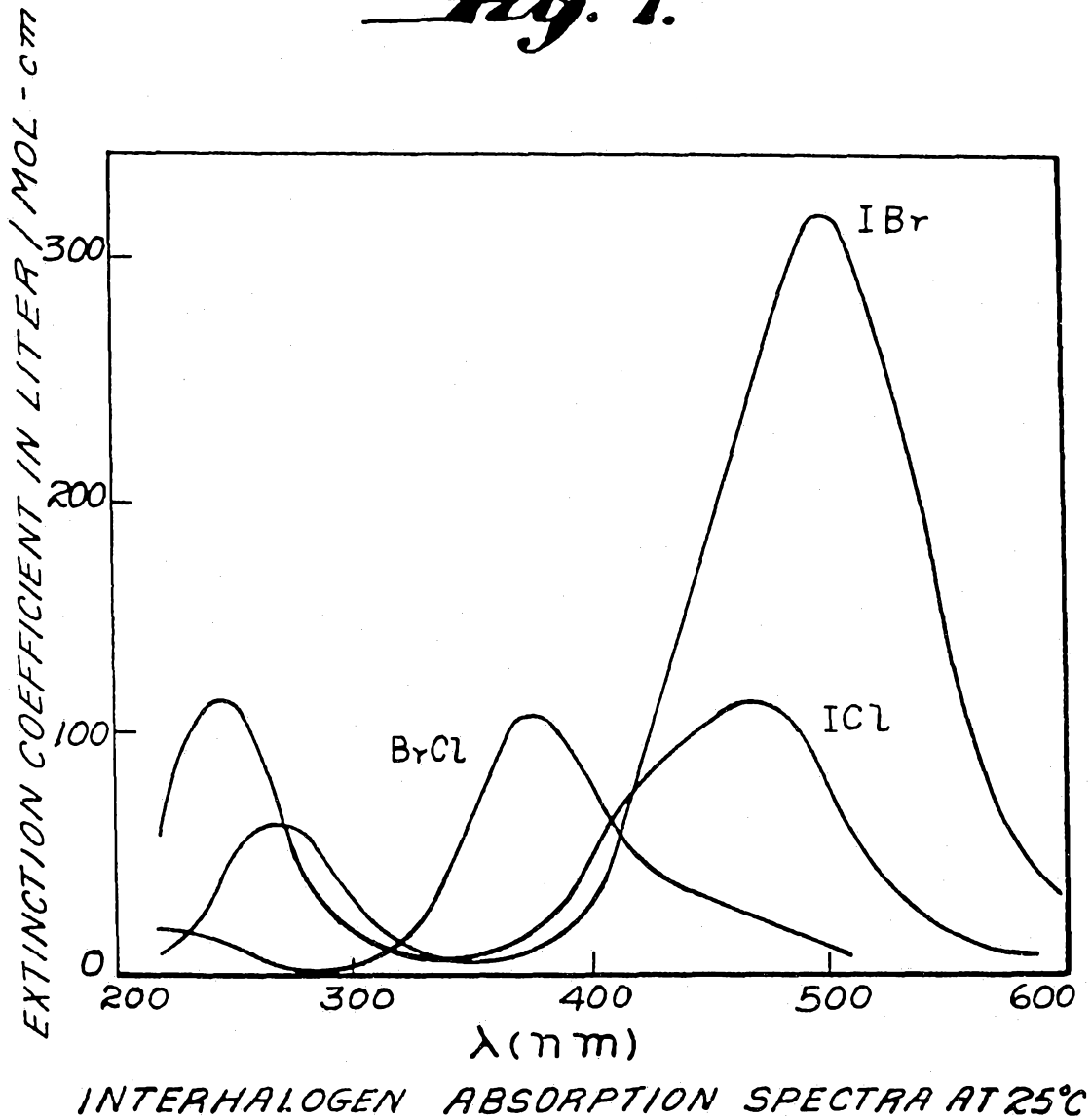
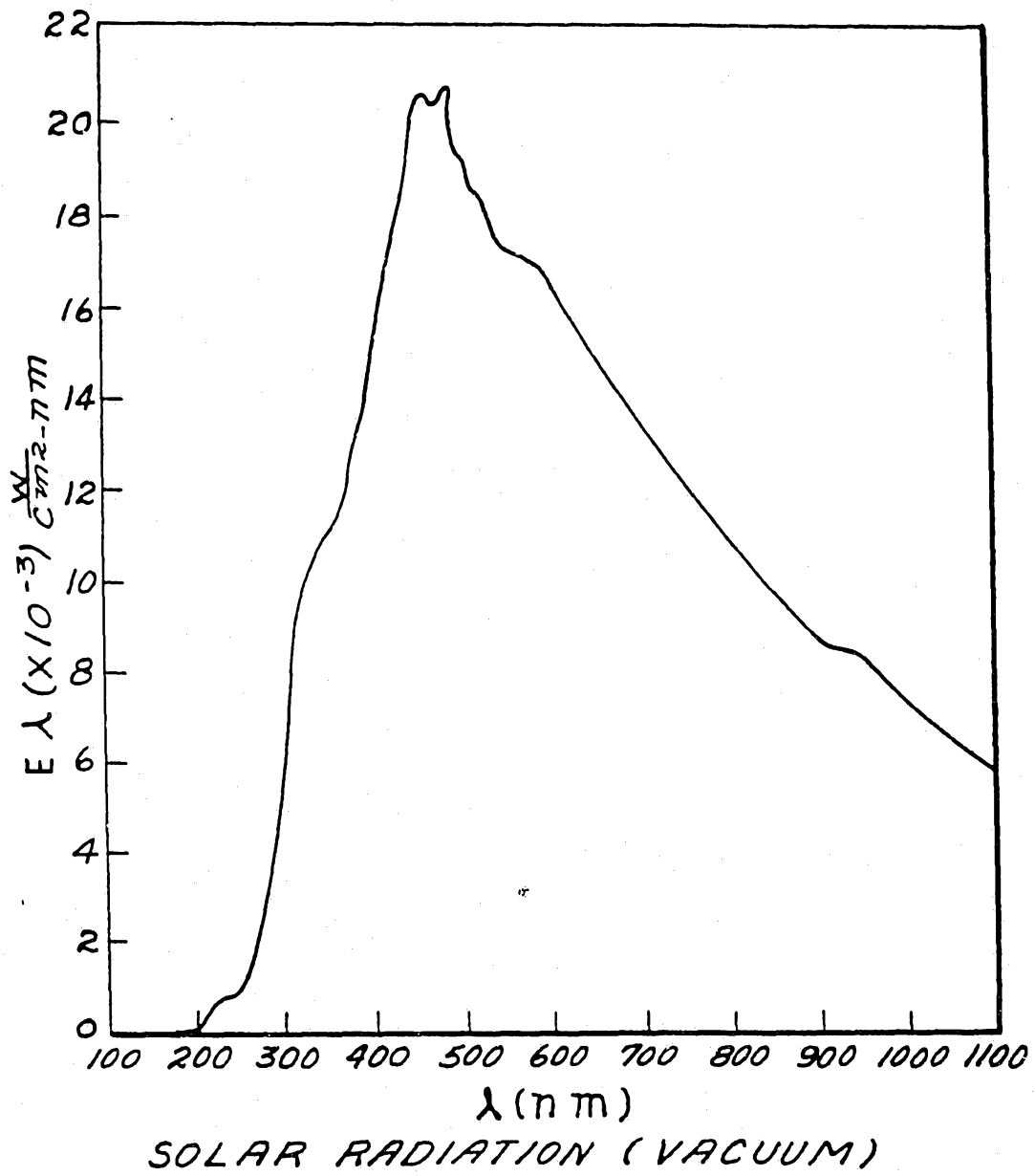


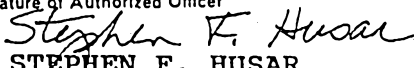
Fig. 8.



SUBSTITUTE SHEET

INTERNATIONAL SEARCH REPORT

International Application No. PCT/US 89/03020

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ⁶		
According to International Patent Classification (IPC) or to both National Classification and IPC		
IPC F03G 7/04		
US. Cl. 60/641.15, 649, 673		
II. FIELDS SEARCHED		
Minimum Documentation Searched ⁷		
Classification System	Classification Symbols	
U.S. Cl.	60/641.8, 641.15, 649, 673; 62/235.1 ; 126/900; 165 / 104.12	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched ⁸		
III. DOCUMENTS CONSIDERED TO BE RELEVANT ⁹		
Category [*]	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
X, E	US, A 4,848,087 Parker et al. 18 July 1989 (18.07.89)	1-11
A	US, A 4,084,577 Rhodes 18 April 1978 (18.04.78)	1-16
A	US, A 4,799,357 Hanrahan et al. 24 January 1989 (24.01.89)	1-16
A	US, A 4,829,768 Carden 16 May 1989 (16.05.89)	1-16
<p>[*] Special categories of cited documents: ¹⁰</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"Δ" document member of the same patent family</p>		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	
05 September 1989 (05.09.89)	10 OCT 1989	
International Searching Authority	Signature of Authorized Officer	
ISA/ US	 STEPHEN F. HUSAR	