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EUROPEAN PATENT APPLICATION

21 Application number: 85303197.9

51 Int. Cl.⁴: **H 01 B 13/04**

22 Date of filing: 03.05.85

30 Priority: 27.07.84 CA 459922

43 Date of publication of application:
29.01.86 Bulletin 86/5

88 Date of deferred publication of search report: 03.06.87

84 Designated Contracting States:
CH DE FR GB IT LI SE

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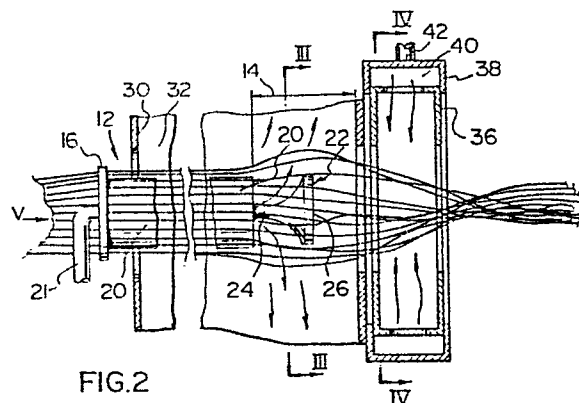
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54 **Manufacture of telecommunications cable core units.**

57 Changing relative positions of conductor pairs (10) along a telecommunications cable core (56) by passing the pairs as they approach a core unit forming means (34), in an array through a flow of air which causes relative sideways movement of the pairs and continual change in their positions. The array may be arcuate, conveniently circular, and the airflow moves outwardly from within the array. Alternatively, the array is primarily planar with the airflow moving from one side of the array.





EP 85 30 3197

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 4)
A	FR-A-2 260 852 (NIPPON TELEGRAPH AND TELEPHONE) * Page 5, line 33 - page 9, line 1; figure 1 *	1,15, 22-24	H 01 B 13/04
A	--- US-A-3 775 955 (SHAH) * Column 6, line 12 - column 8, line 21; figures 5-7 *	1,25	
A	--- US-A-3 001 353 (LAPSLEY) * Column 2, line 25 - column 5, line 63; figures 1-4 *	1,21, 24	
			TECHNICAL FIELDS SEARCHED (Int. Cl. 4)
			H 01 B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 18-03-1987	Examiner DEMOLDER J.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	