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- (71) **Applicant (for all designated States except US):** WÄRTSILÄ FINLAND OY [FI/FI]; Tarhaajantie 2, FI-65380 Vaasa (FI).
- (72) **Inventor; and**
- (75) **Inventor/Applicant (for US only):** PENSAR, Johan [FI/FI]; Rågatan 24, FI-65300 Vaasa (FI).
- (74) **Agent:** AWEK INDUSTRIAL PATENTS LTD OY; P.O.Box 230 (Lautatarhankatu 6), FI-00101 Helsinki (FI).
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CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

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(54) **Title:** SPEED CONTROLLER FOR PISTON ENGINE

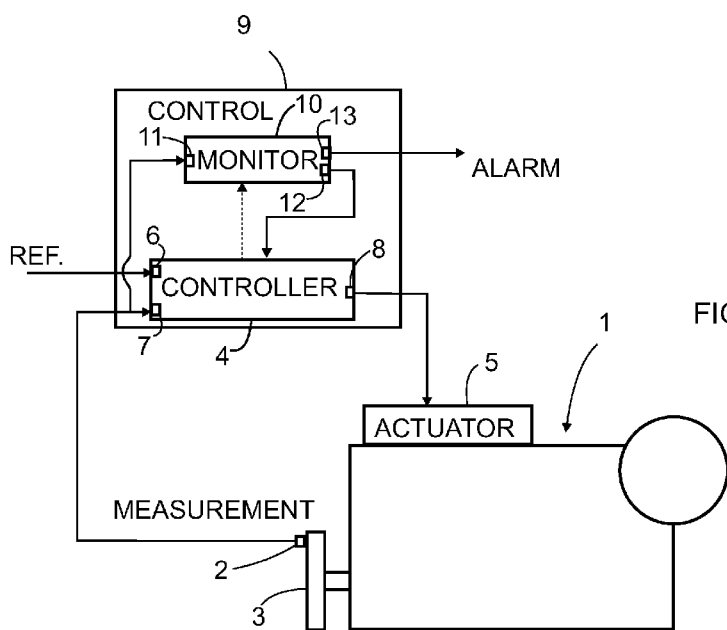


FIG. 2

(57) **Abstract:** The invention reduces oscillations in the rotational speed of an engine caused by the speed controller. This is achieved through a piston engine speed controller that can analyse the oscillations it is causing and take the necessary action on this basis. The action may constitute the generation and transmission of a message to a monitoring unit, or adjustment of the speed control to reduce oscillation. The speed controller has a monitoring section (10) for monitoring the responses in engine speed caused by the actions of the speed controller (4). The monitoring section is arranged to generate a control change signal to control the speed controller (4) as necessary, and to generate a message regarding the response caused by controller operation as necessary.

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Speed controller for piston engine

Field of technology

The invention relates to a speed controller for a piston engine. The invention
5 particularly relates to a speed controller for a ship piston engine.

Prior art

Figure 1 illustrates an example of a prior art speed controller 4 for a piston engine
1. The speed of the piston engine's main shaft, more precisely the rotational speed, is
10 measured using sensor 2 on the flywheel 3, for example. The measurement data
from the sensor is forwarded to the speed controller 4, which compares the measured
speed with the reference speed. On the basis of this comparison, the speed controller
issues control signals to an actuator or actuators 5 in the engine in order to adjust the
engine speed (more precisely the rotational speed of the engine's main shaft) to a
15 desired value known as the reference speed value. The speed controller comprises a
first interface 6 for receiving reference data (the reference signal), a second interface
7 for receiving measurement data (the measurement signal), and a third interface 8
for transmitting a control signal to the actuator. The actuator is usually a valve
regulating the quantity of fuel supplied into the engine, or the control signal may
20 control the cylinder-specific fuel injectors.

A speed controller is required to keep the engine speed at the desired value and
within the desired range. If there is no speed controller, the engine speed may
deviate from the intended operating range, and this may lead to engine damage. A
speed controller normally uses a PID algorithm. The controller is usually tuned so that
25 the engine speed would deviate as little as possible with changing engine load, and
that the engine speed would not oscillate at a stable speed. If the controller is tuned
to respond rapidly to changes in engine load, the engine speed will easily oscillate at
even load – that is, when operating the engine at a stable speed. On the other hand,
if the controller is tuned to completely or almost completely eliminate oscillation of the

engine speed at a stable speed, the controller will be slow to respond to changes in engine load.

Even if these two criteria could be sufficiently accounted for in the tuning of the controller, the tuning would only operate appropriately under the conditions prevalent at the time of tuning. In practice, the conditions prevalent in an engine change for many reasons, such as wear and tear of the engine's mechanical components, variations in engine load, variations in the quality of fuel, variations in environmental conditions, changes in the temperature of a flexible coupling linked to the engine shaft, etc. When conditions change, engine control becomes either more oscillatory or slower.

Attempts have been made to account for changes in conditions by using tables for different conditions that can be used to re-tune the controller appropriately. However, all of the underlying factors cannot be measured in practice and thus accounted for in the tables; an example of this is mechanical wear and tear. Another method is to model the entire engine system, which requires profound knowledge of the system process. In practice, information is either nonexistent or not available.

Therefore a PID controller (or other type of controller) must be tuned in practice without more detailed informational or theoretical support. Generally speaking, an oscillating engine constitutes a serious problem because oscillation speeds up wear and tear on the engine. In installations with a large engine (such as large ships), the engine is usually linked to the load (ship's generator, ship's propeller) through a flexible coupling. The coupling attenuates the natural oscillation of the engine, caused by crankshaft rotation. Crankshaft oscillation is due to the nonsimultaneous power strokes of the pistons connected to the crankshaft, which provide energy from the consumption of fuel. The flexible coupling is dimensioned to bear the normal oscillation and power of the engine.

The oscillation caused by the operation of the engine speed controller is substantially larger in magnitude compared to the engine's natural oscillation. The situation is particularly severe when the frequencies of the engine's natural oscillations and the oscillations caused by control occur at the resonant frequency of

the engine system (engine, coupling and system main shaft with load). The resonant system may damage system components. The flexible coupling is a component that will be likely to break.

Oscillation caused by control thus imposes additional stress on the flexible coupling. Additional stress increases the temperature of the internals of the coupling, which reduces its service life and, at worst, may cause damage to the coupling. Breakdown of the flexible coupling during operation may correspondingly cause damage to the engine and/or load.

10 Short description of invention

The objective of the invention is to reduce oscillations in the rotational speed of an engine caused by the speed controller. The objective will be achieved through a piston engine speed controller that can analyse the oscillations it is causing and take the necessary action on this basis. The action may constitute the generation and transmission of a message to a monitoring unit, or adjustment of the speed control to reduce oscillation. The speed controller has a monitoring section 10 for monitoring the responses in engine speed caused by the actions of the speed controller 4. The monitoring section is arranged to generate a control change signal to control the speed controller 4 as necessary, and to generate a message regarding the response caused by controller operation as necessary.

List of figures

In the following, the invention is described in more detail by reference to the enclosed drawings, where

- 25 Figure 1 illustrates an example of a prior art speed controller,
Figure 2 illustrates an example of a speed controller according to the invention,
Figure 3 illustrates an example of the monitoring section of a speed controller according to the invention.

Description of the invention

Figure 2 illustrates an example of an embodiment 9 of the invention. The speed controller 9 according to the invention comprises a speed controller section 4 (controller) and a monitoring section 10. The controller 4 is a normal speed controller of any known controller type, such as PID controller etc. The controller 4 has a first interface 6 for receiving reference data, a second interface 7 for receiving measurement data of the engine speed (more precisely the rotational speed), and a third interface 8 for transmitting a control signal to control the speed of the piston engine. The controller section 4 is arranged to generate said control signal in response to the received measurement data and reference data.

The purpose of the monitoring section 10 is to monitor the responses in engine speed caused by the actions of the speed controller 4. The monitoring section comprises a fourth interface 11 for receiving measurement data of the engine speed, a fifth interface 12 for transmitting a control change signal to the controller 4, and a sixth interface 13 for transmitting a message regarding the response in engine speed caused by controller operation. The monitoring section is thus arranged to generate a control change signal to control the controller 4 through the fifth interface 12 as necessary, and to generate a message regarding the response caused by controller operation for transmission through the sixth interface 13 as necessary.

The message to be transmitted can be an alarm of a certain level or a message of a lower level. The message shall be received, for example, at a separate monitoring centre where a supervisor can react to the message as considered appropriate.

Figure 3 illustrates the monitoring section 10 in more detail. The monitoring section 10 comprises a filter 15 for filtering the highest frequencies and the direct current component from the measurement data signal, a computation element 16 for calculating the values corresponding to a certain quantity or quantities from the filtered measurement data signal, a comparison element 17 for comparing the calculated values with a certain limit or limits, a selection element 18 for selecting the

appropriate action on the basis of the comparison, and action elements 19 for carrying out the selected action(s).

The filter section 15 can be, for example, an analogue low-pass filter or a digital filter such as a FIR filter. The implementation of the filter section, like the other
5 sections, depends on the intended way of constructing the monitoring section – with analogue components or digital components.

The computation element 16 is arranged to calculate the values of a quantity or quantities. A preferred and very useful arrangement is to calculate the variance value. Variance represents deviation of the signal in relation to its expected value. Variance
10 is normally defined as follows:

$$\text{var}(X) = E((X - \mu)^2) \quad (1)$$

in which X is the observed value of the variable at a certain observation point, and μ is the expected value of X (normally the average). (X - μ) thus constitutes the
15 difference between the variable's value at the observation point and the expected value. In practice, Formula (1) means that the average of the squares of the differences constitutes the expected value of deviation, also known as the variance. There are naturally also other ways of determining variance.

The engine's natural oscillations cause variance in the engine speed compared to
20 a completely non-oscillating speed. Uneven wear on the engine's cylinder also increases variance in engine speed. Thus the variance value is dependent on the quantity of oscillation and therefore the state of the engine. Conventional variance values in different states of the engine can be determined in advance.

The operation of the controller 4 causes high variance values for engine speed. A
25 comparison of the variance values calculated by the monitoring section 10 with predetermined conventional variance values makes it possible to conclude whether controller operation has caused oscillations in engine speed to a harmful extent. The comparison element 17 compares the calculated variance with predetermined values. A comparison can be made by comparing the values with each other or by

calculating the difference of the values. On the basis of the comparison, the selection element chooses the way of action. If the value stored in advance is less than the calculated value, the generation of a message and/or control signal is chosen. There may be several values stored in advance, and the action chosen may depend on how many stored values are exceeded by the calculated value. The stored values can thus serve as limits, and certain actions will be taken when the limits are exceeded. The limits can be set so that the monitoring section 10 will not be too sensitive to control the operation of the controller section 4. If the difference between the calculated value and stored value is used for comparison, the magnitude of the difference is the criterion for choosing the way of action.

The way of action (operations) can be chosen as follows, for example:

- a) choosing to generate a message if the calculated value exceeds the lowest stored value (small difference between values),
- b) choosing to generate a control signal if the calculated value exceeds the second lowest value (medium difference between values),
- c) choosing to generate an alarm-level message and a control signal to stop the engine if the calculated value exceeds the highest stored value (large difference between values).

As is evident from the example, many kinds of messages and control signals can be generated. Messages and control signals can be used separately or jointly to generate a way of action. The action elements 19 are arranged to generate the chosen control change signal to control the speed controller 4 and to generate a message regarding the response caused by controller operation. The action elements can be a single entity or one consisting of several parts.

As an alternative to variance, time information concerning the time when the controller 4 has executed a control action and when the variance value was calculated can be used. In this embodiment, the monitoring section also comprises a timing arrangement 21 arranged to provide time information (for time stamps) to other parts of the controller, and a seventh interface 22 to receive information of each control action executed by the controller 4. In this case the computation element 16 is

arranged to attach a time stamp to the calculated value, and an appropriate part of the monitoring section 10, such as the interface 22, is arranged to attach a time stamp to the action data of the controller 4. The comparison element 17 and the selection element 18 are arranged to utilise said time stamps to select action. If the
5 time stamp of calculated variance is close to the time stamp of control action by the controller 4, accounting for the time constants of the engine and controller, it can be concluded more precisely that control action has caused oscillation in engine speed.

In practice, the presented embodiments also contain section-specific memory capacity or a separate memory 20 that stores necessary information (values stored in
10 advance, information on control actions executed by the controller 4, values of calculated quantities and time stamps attached to data).

In an embodiment utilising time stamps, the controller section 4 must also have an arrangement for sending information on control action to the monitoring section 10. The arrangement can be a separate interface through which said data is forwarded to
15 the seventh interface in the monitoring section, or the control change signal can also be forwarded to the monitoring section. The dotted line in Figure 2 illustrates this arrangement.

Figures 2 and 3 illustrate embodiments of the invention in very simplified form. It shall be kept in mind that practical embodiments can be implemented in several
20 different ways and may contain parts and functions not illustrated in Figures 2 and 3.

For example, the monitoring section can be implemented so that at least the computation element 16, the comparison element 17 and the selection element 18 are software entities intended to be executed in the monitoring section's processing unit. The software entity may be a separate program or a subpart of a larger program.
25 The monitoring section 10 in its entirety may also be a circuit board, such as a circuit board comprising an ASIC (Application Specific Integrated Circuit). The elements illustrated in Figure 3 can be separate parts or integrated into a single entity. There are thus different alternatives and combinations for implementing the monitoring section.

The monitoring section may also comprise an eighth interface 23 through which the monitoring section can be reconfigured as necessary.

5 The speed controller according to the invention is able to analyse the dynamic behaviour of the controller and engine in a simple and reliable way and to distinguish between engine speed oscillations caused by controller operation and the natural oscillations of the engine. No complex and detailed modelling of the engine needs to be known. The invention is well-suited to be used as a speed controller for ship engines. The invention can be implemented as a PID controller or other type of controller.

10 It is evident from the description and examples presented above that an embodiment of the invention can be created using a variety of different solutions. It is evident that the invention is not limited to the examples mentioned in this text but can be implemented in many other different embodiments.

15 Therefore any inventive embodiment can be implemented within the scope of the inventive idea.

Claims

1. A speed controller (4) for controlling the speed of a piston engine, said speed controller comprising a first interface (6) for receiving reference data, a second interface (7) for receiving measurement data on engine speed, and a third interface (8) for transmitting a control signal to control the speed of the piston engine, and said speed controller being arranged to generate said control signal in response to the received measurement data and reference data, **characterised** in that the speed controller comprises a monitoring section (10) for monitoring the responses in engine speed caused by the actions of the speed controller (4), said monitoring section comprising a fourth interface (11) for receiving measurement data of the engine speed, a fifth interface (12) for transmitting a control change signal to the controller (4), and a sixth interface (13) for transmitting a message regarding the response in engine speed caused by controller operation,

said monitoring section being arranged to generate a control change signal to control the speed controller (4) through the fifth interface (12) as necessary, and to generate a message regarding the response caused by controller operation for transmission through the sixth interface (13) as necessary.

2. A controller according to Claim 1, **characterised** in that the monitoring section (10) comprises a filter (15) for filtering the highest frequencies and the direct signal component from the measurement data signal, a computation element (16) for calculating the values corresponding to a certain quantity or quantities from the filtered measurement data signal, a comparison element (17) for comparing the calculated values with a certain limit or limits, a selection element (18) for selecting the appropriate action on the basis of the comparison, and action elements (19) for carrying out the selected action(s).

3. A controller according to Claim 2, **characterised** in that the computation element (16) is arranged to calculate a variance value.

4. A controller according to Claim 2 or 3, **characterised** in that the action elements (19) are arranged to generate a control change signal to control the speed controller (4) to generate a message regarding the response caused by controller operation.

5. A controller according to Claim 4, **characterised** in that the control change signal being generated is arranged to change the reference data used by the controller.

6. A controller according to any of the Claims from 2 to 5, **characterised** in that the
5 controller comprises a timing arrangement (21) arranged to provide time information to other parts of the controller.

7. A controller according to Claim 6, **characterised** in that the monitoring section
(10) comprises a seventh interface (22) for receiving information of each control
action executed by the controller (4), and the controller (4) comprises an arrangement
10 for transmitting information of control actions to the seventh interface.

and that the computation element (16) is arranged to attach a time stamp to the
calculated value, and the monitoring section is arranged to attach a time stamp to the
received control action data,

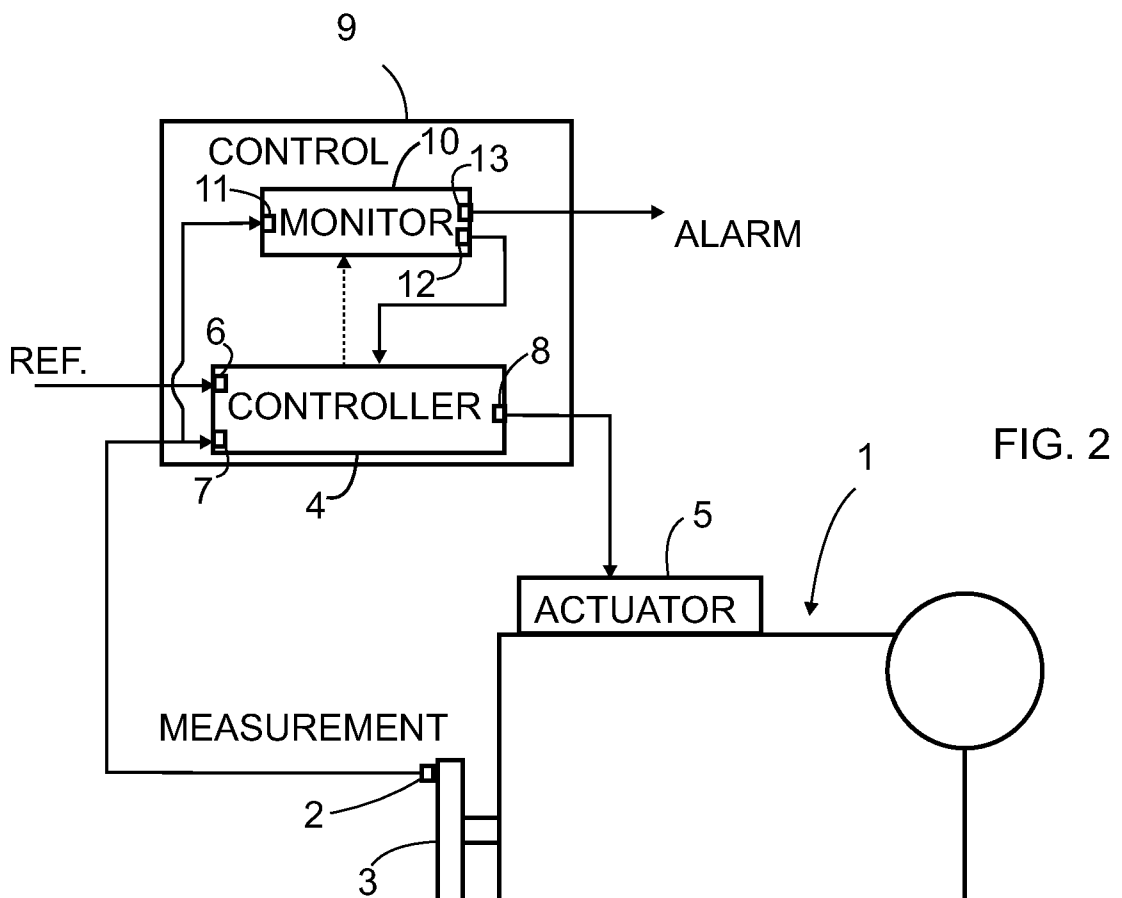
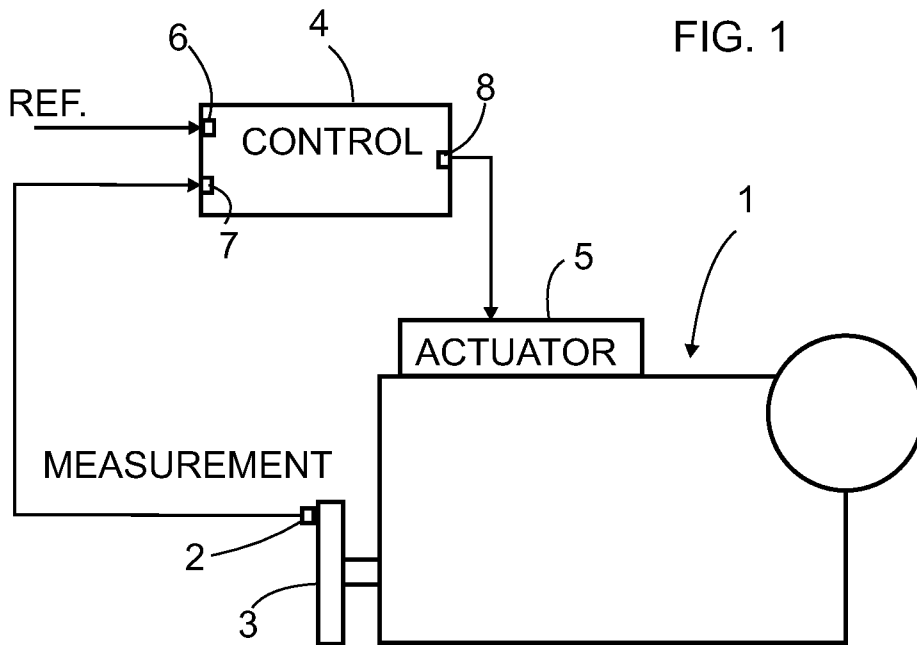
and the comparison element (17) and the selection element (18) are arranged to
15 utilise said time stamps to select action.

8. A controller according to any of the Claims 2 to 7, **characterised** in that it
comprises memory.

9. A controller according to any of the Claims 2 to 8, **characterised** in that at least
the computation element (16), the comparison element (17) and the selection
20 element (18) are software entities.

10. A controller according to any of the Claims 1 to 8, **characterised** in that the
monitoring section (10) is a circuit board.

11. A controller according to any of the Claims 1 to 10, **characterised** in that the
speed controller is a PID controller.



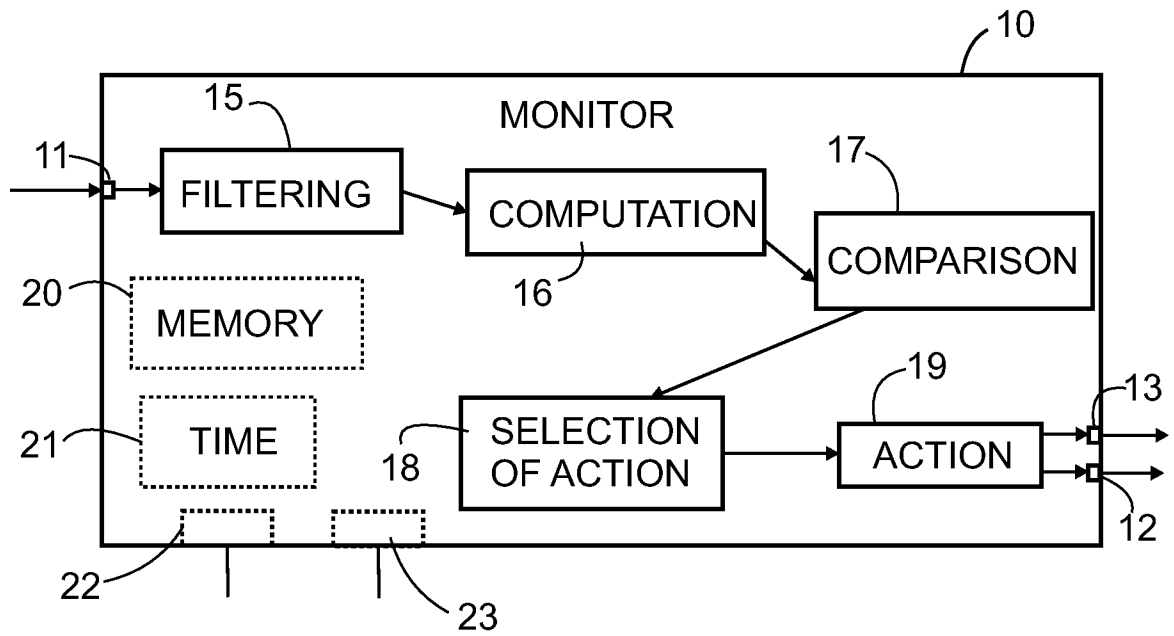


FIG. 3

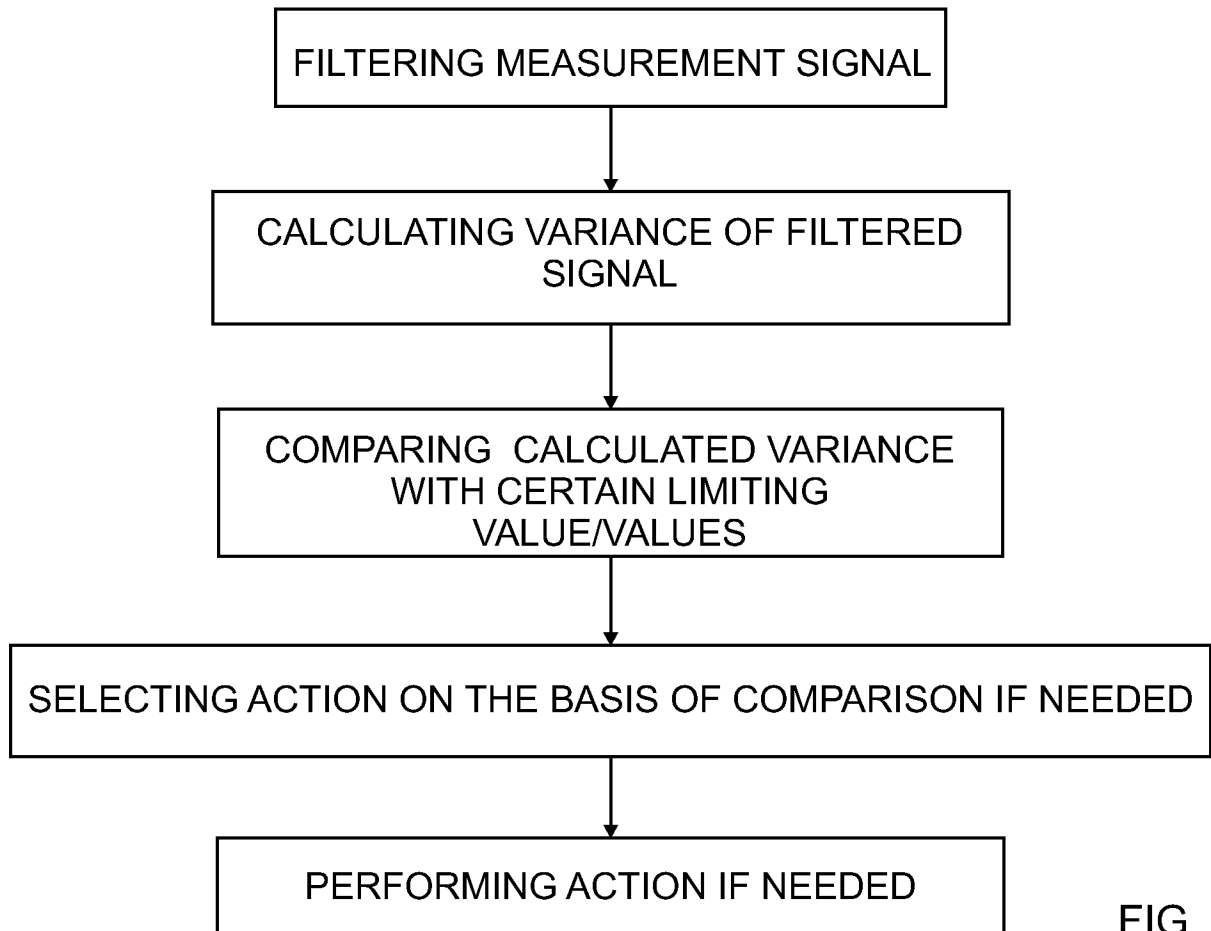


FIG. 4

INTERNATIONAL SEARCH REPORT

International application No
PCT/FI2009/050173

A. CLASSIFICATION OF SUBJECT MATTER
INV. F02D31/00 F02D41/24

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
F02D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2006/011167 A1 (DOLKER ARMIN [DE]) 19 January 2006 (2006-01-19) figures 2-4 paragraphs [0024], [0029]	1-11
X	EP 1 411 232 A (VOLKSWAGEN AG [DE]) 21 April 2004 (2004-04-21) figure 3 paragraph [0007] paragraphs [0015] - [0017]	1-11
X	US 2007/057512 A1 (ZOOK SCOTT A [US]) 15 March 2007 (2007-03-15) figures 2,3 paragraphs [0001], [0002] paragraph [0012] paragraphs [0014] - [0016]	1-11
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Further documents are listed in the continuation of Box C.

See patent family annex.

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Date of the actual completion of the international search

3 August 2009

Date of mailing of the international search report

11/08/2009

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NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040,
Fax: (+31-70) 340-3016

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INTERNATIONAL SEARCH REPORT

International application No
PCT/FI2009/050173

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0 597 232 A (HITACHI LTD [JP]) 18 May 1994 (1994-05-18) figures 11,12 column 10, line 31 - column 11, line 2 -----	3

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No PCT/FI2009/050173

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