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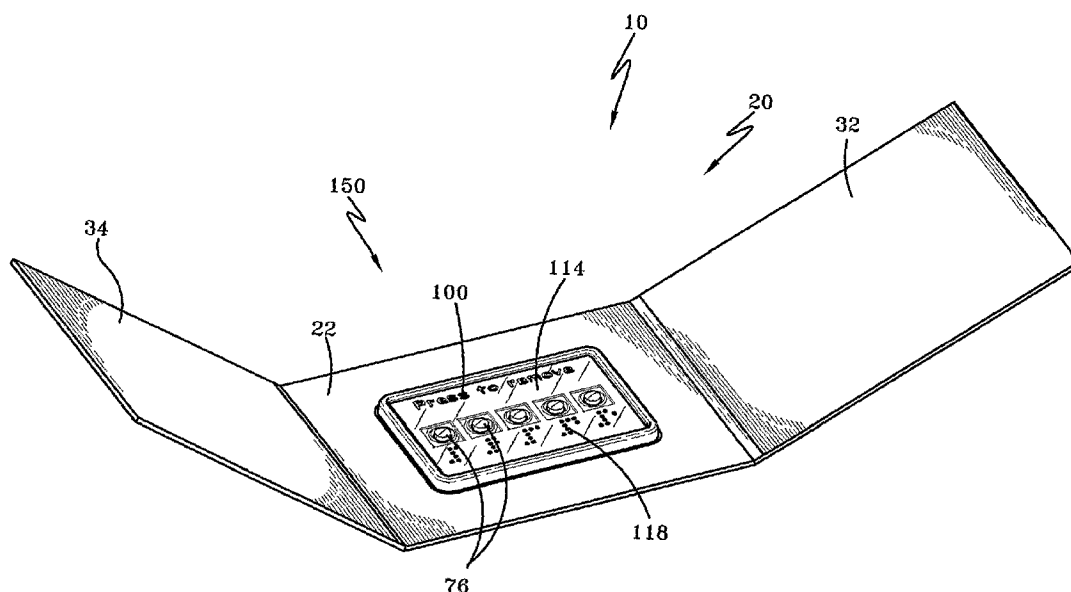
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For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: CHILD RESISTANT PRODUCT DISPENSER



(57) Abstract: A child resistant product dispenser includes a blister card having compartments for holding a product, a housing, and a blister cover, for use in covering the blister card compartments. The blister cover may include a dispensing area for each compartment of the blister card. To remove a product from the product dispenser the user presses a dispensing area against either a compartment thereby forcing the product through a frangible area on the blister card and through a frangible area in the housing or against a peelable area on the blister card and a frangible area in the housing. This creates an opening through which the product is removed.

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/US05/20626

A. CLASSIFICATION OF SUBJECT MATTER

IPC: **B65B 11/00**(2006.01)
B65D 83/04(2006.01)

USPC: 53/461

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
U.S. : 53/461; 493/84, 162, 386; 206/528, 531, 532, 534.1, 538, 539

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
EAST: blister pack, cover, peel, fold, card, housing, receptacle, container

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 6,540,081 B2 (BALZ et al.) 01 April 2003 (01.04.2003), Figure 1.	
A	US 5,927,500 A (GODFREY et al.) 27 July 1999 (27.07.1999), column 4, lines 9-13.	
X	US 5,242,055 A (PORA, Raymond I.) 07 September 1993 (07.09.1993), entire document.	1
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Y		28
Y	US 6,161,699 A (GARTLAND, Candace J.) 19 December 2000 (19.12.2000), Figures 2 and 4.	28, 29
X	US 2003/0234203 A1 (URBAN et al.) 25 December 2003 (25.12.2003), Figures 7 & 8, Paragraphs [0039] & [0040].	1, 2
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Y		28, 29



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents:	
"A" document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"E" earlier application or patent published on or after the international filing date	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"O" document referring to an oral disclosure, use, exhibition or other means	
"P" document published prior to the international filing date but later than the priority date claimed	"&" document member of the same patent family

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/US05/20626

Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:
Please See Continuation Sheet

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying additional fees, this Authority did not invite payment of any additional fees.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☒ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.: 1-9 and 28-36

- Remark on Protest**
- ☐ The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.
 - ☐ The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.
 - ☐ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US05/20626

BOX III. OBSERVATIONS WHERE UNITY OF INVENTION IS LACKING

This application contains the following inventions or groups of inventions which are not so linked as to form a single general inventive concept under PCT Rule 13.1. In order for all inventions to be examined, the appropriate additional examination fees must be paid.

Group I, claim(s) 1-9 and 28-36, drawn to a method of making a product dispenser.

Group II, claim(s) 10-27 and 37-49, drawn to a product and method of using a product dispenser.

The inventions listed as Groups I and II do not relate to a single general inventive concept under PCT Rule 13.1 because, under PCT Rule 13.2, they lack the same or corresponding special technical features for the following reasons: The prior art discloses that it was well known to provide a housing, position a blister card with respect to the housing, cover the blister card with a blister cover and connect the blister card and cover to the housing (see Balz et al (US Pat. 6,540,081). It was also well known to heat seal/adhere blister covers to housings as shown in Godfrey et al (US Pat. 5,927,500; see column 4, lines 9-13). Therefore, the technical features of the present invention do not define a contribution over the prior art and a lack of unity between Groups I and II is proper.