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(54) **Window and insulating frame kit**

Fenster und Isolationsrahmenkit dafür

Fenêtre et kit de cadre d'isolation

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## Description

**[0001]** The present invention relates to a window for installation in an inclined roof surface according to the preamble of claim 1.

**[0002]** Windows or other roof penetrating structures installed in roof surfaces are particularly exposed to thermal loss. In order to improve the overall insulating properties, insulation of at least a part of the outer side of the window frame has been suggested. In the prior art, this insulation has been carried out in a number of manners.

**[0003]** For instance, DE patent publication No. 38 37 377, EP 0744512 and WO 98/31896 disclose arrangements in which only a small part of the outer side of the window frame pieces is covered.

**[0004]** EP patent No. 679773 discloses a window according to the preamble of claim 1 and discloses a supporting frame and an insulating frame which overlap the entire outer side of the window frame. However, such an arrangement necessitates that a relatively large aperture is formed in the roof, just as the width of the frame is affected, which is often not desirable from an aesthetic point of view.

**[0005]** In all of the above arrangements, special precautions must normally be taken in order to secure a weathertight transition between the roof window and the surrounding roofing. In most cases, this entails an adaptation of the flashing and cover members, or the provision of customized parts, which render the manufacturing and installation more expensive.

**[0006]** With this background it is an object of the present invention to provide a window of the kind mentioned in the introduction, in which the installation and utilisation conditions are improved, and which at the same time makes it possible to provide satisfactory insulating properties.

**[0007]** In the invention, this and further objects are met by the provision of a window according to claim 1.

**[0008]** By this design, a satisfactory balance has been found between the need for improving the insulating properties and considerations of installation and utilisation of the window. By forming the second leg of both the cover member and the flashing member with a predetermined angle corresponding to the angle of the second side of the insulating frame piece, the position of the window with respect to the plane of the roof may be adjusted, as these second legs may be displaced with respect to each other.

**[0009]** In an advantageous embodiment, the top portion of each insulating frame piece of said first insulating frame is positioned substantially in the plane of the upper side of the window frame piece. This provides for an optimum enclosure of the frame, which is insulated up to its maximum height.

**[0010]** In order to secure that humidity that for any reason is gathered under the flashing and/or cover is able to be drained off, the second leg of the flashing member and the second leg of the cover member may be posi-

tioned at a distance from the second side of the insulating frame piece of said first insulating frame. This allows for air to circulate in the gap thus formed.

**[0011]** According to the installation conditions and the desired overall appearance of the window, the predetermined angle may range from 45 to 80°, and is preferably 60-70°.

**[0012]** In order to improve the insulating properties, a second insulating frame is provided. Each piece of said second insulating frame extends from at least the lower side of the window frame piece substantially up to the bottom portion of the insulating frame piece of said first insulating frame. The insulating effect may be improved even further by a further development of this embodiment, in which a third insulating frame is provided, preferably also a fourth insulating frame.

**[0013]** In an embodiment, which is particularly advantageous with respect to the installation conditions, a plurality of flashing corner members is provided for connection of adjoining flashing members.

**[0014]** The water resulting from rain or other precipitation should be able to flow freely along the sides of the window and further out on the underlying roofing. In an embodiment, in which this property is insured in a particularly simple manner, the first leg of the flashing members has a predetermined width.

**[0015]** The flashing and the cover may be provided as separate items, however, in an embodiment which is particularly advantageous with respect to delivery and installation conditions, the second leg of each flashing member and the second leg of each cover member are connected with each other. This effect is improved even further, if the connection is made integral.

**[0016]** The material of the insulating frame may in principle be any suitable material possessing good insulating properties. Preferably, the insulating frame is made from polyurethane foam, which is easy to prepare and handle.

**[0017]** Advantageous embodiments are set forth in the dependent claims.

**[0018]** In the following the invention will be described in further detail with reference to the schematic drawings, in which

Fig. 1 is an exploded perspective view of a window, Fig. 2 is a cross-sectional view, on a larger scale, of the window of Fig. 1 along the line II-II,

Fig. 3 is a view corresponding to Fig. 2 of an embodiment of the window with a second insulating frame according to the invention, and

Fig. 4 is a perspective view of insulating frames.

**[0019]** The window shown in the drawings comprises a window frame having a plurality of frame pieces. In all windows shown in the drawings, the window is rectangular and the window frame comprises four frame pieces 1, 2, 3, 4, as shown in the windows of Figs. 1 and 2, and the right-hand frame piece 101 only is visible in Fig. 3. The window furthermore comprises a window sash,

which is openable with respect to the window frame. The right-hand sash piece 5 and 105, respectively, is shown in Figs. 2 and 3. In the following, only the right-hand side frame piece of the window frame and the elements associated with this frame piece will be described in further detail. It is noted that this description applies, with any necessary modifications, to the other frame pieces and the elements associated to these pieces.

**[0020]** Referring now to Figs. 1 and 2, the frame piece 1 has an upper side 1a, a lower side 1b, an outer side 1c and an inner side 1b. A height direction A is defined by a direction extending from the lower side 1b to the upper side 1a, and a width direction B is defined by a direction extending from the inner side 1d to the outer side 1c. The window is secured to the underlying roof structure (not shown) by mounting brackets 6 and 7 positioned at the corners between adjoining frame pieces, i.e. as shown between the frame pieces 1,2 and 2,3, respectively. In this case, the mounting brackets 6,7 rest on and are secured to the laths and/or rafters of the underlying roof structure.

**[0021]** A set of cover members 11-14 is provided for protection of the window frame against the weathering. The cover member 11 of the right-hand frame piece 1 has a first leg 11a for covering the upper side 1a of the frame piece 1 and a second leg 11b extending at an angle with respect to the first leg 11a and covering a part of the outer side 1c of the frame piece 1.

**[0022]** In order to provide a weather-tight transition between the window and the surrounding roofing (not shown), a flashing frame is provided. In the window shown, the flashing frame includes four flashing members 21-24. The right-hand flashing member 21 has a first leg 21a lying substantially in the plane of the roof and a second leg 21b extending at an angle with respect to the first leg 21a. The second leg 21b is partly overlapped by the second leg 11b of the corresponding cover member 11. At the intersection between adjoining flashing members, the flashing members may be connected with each other in any suitable manner, e.g. by folding, welding or by any other method. Furthermore, a plurality of flashing corner members may be provided for connection of adjoining flashing members. In order to secure that water gathered at the top of the window is led down along the sides of the window and further down to the roofing below the window, possibly via a skirt 22c which in a manner known per se is connected with the flashing member 22, the first leg 21a of the flashing members should have a predetermined width, preferably such a width that corresponds to standard flashing members. This entails that the flashing members protrude a slight distance further out from the window in comparison with windows having standard flashings, where the first and second legs are substantially parallel with each other.

**[0023]** In order to improve the overall insulating properties of the window, a kit of insulating frames is provided. Such a kit may be provided separately, e.g. in a packaging separate from the window, or in connection with the

window. As will be described in further detail in the following, the kit according to the invention comprises at least a first insulating frame.

**[0024]** The first insulating frame includes a plurality of insulating frame pieces. In Fig. 1, only the right-hand and left-hand side insulating frame pieces 31 and 33, and the bottom insulating frame piece 32 are visible. The right-hand side insulating frame piece 31 has a first side 31a facing the window frame piece 1 and a second side 31b facing the flashing member 21 and the cover member 11. The insulating frame piece 31 has a bottom portion 31c having a predetermined maximum width  $w$  and positioned substantially in the plane of the first leg 21a of the flashing member 21. In the embodiment shown, the insulating frame 31 has a substantially triangular cross-section and ends in a top portion 31d substantially in the plane of upper side 1a of the window frame piece 1. The first side 31a should have such a height that a relatively large portion of the window piece is overlapped by the insulating frame piece. In the window shown, the window frame piece 1 is surrounded by insulation over substantially the whole height above the mounting bracket 6. Generally, the width between the first side 31a and the second side 31b decreases from the maximum width  $w$  in a direction parallel with the height direction A such that the second side 31b forms a predetermined angle  $\alpha$  other than perpendicular with the bottom portion 31c. The angle  $\alpha$  may suitably lie in the interval of  $45-80^\circ$ , preferably  $60-70^\circ$ , in the window shown approx.  $70^\circ$ .

**[0025]** The second leg 11b of the flashing member 11 and the second leg 21b of the cover member 21 each extends substantially in parallel with the second side 31b of the insulating frame piece 31. In the window shown, the second leg 21b of the flashing member and the second leg 11b of the cover member are positioned at a distance  $d$  from the second side 31b of the insulating frame piece 31. This makes it possible to let air circulate in the space provided. The second leg 21b of each flashing member 21 and the second leg 11b of each cover member 11 may be connected with each other, e.g. integrally. It is advantageously possible to adjust the position of the flashing member and the cover member in order to accommodate different thicknesses of the roofing and/or the under roof, which may affect the position of the flashing in relation to the window and thus the cover.

**[0026]** In order to insulate also the area of the window frame situated below the plane defined by the respective bottom parts of the frame pieces of the first insulating frame, a second, third and/or fourth insulating frame may be provided as indicated in Fig. 3. In the embodiment of Fig. 3, parts having similar and analogous function as corresponding parts in Figs. 1 and 2 are denoted by the same reference numerals to which 100 has been added.

**[0027]** The second insulating frame, represented by its right-hand member 141, may have any suitable configuration, but is advantageously an insulating frame as defined in Applicant's EP patent application No. 1061199

A1. In the embodiment shown, the piece 141 of the second insulating frame extends from at least the lower side of the window frame piece 101b substantially up to the bottom portion 131c of the insulating frame piece 131, in the installation situation in question up to the mounting bracket 106. The second insulating frame may have such width that the desired insulating properties below the level of the mounting brackets are attained by the second insulating frame alone.

[0028] However, the kit of insulating frames may also incorporate a third and a fourth insulating frame, of which frame pieces 151 and 161, respectively, are shown in Fig. 3. The respective cross-section of the second, third and fourth insulating frame pieces may as indicated be chosen such that a solid trapezoid shape is obtained. Other shapes are conceivable as well, including those in which spaces are provided in between individual pieces. The outwards facing section of the contour, here represented by the outer side 151b of the third insulating frame piece 151, is chosen such that a good connection with the surrounding insulation 170 is easily obtained.

[0029] The pieces of the insulating frames extend over substantially the entire length of the window frame piece. In case the window frame is secured to the underlying roof structure by means of mounting brackets positioned at the corners, the pieces of the first insulating frame may meet in any kind of joint, e.g. mitred joints. The pieces of the second, third and/or fourth insulating frames may have a length slightly shortened with respect to the corresponding piece of the first insulating frame.

[0030] In the embodiment of Fig. 3, the window frame is secured to the underlying roof structure by means of angular mounting brackets 106 which are attached to the side pieces of the window frame by means of a first leg 106a. In order to accommodate the leg 106a fastened to the side piece of the frame, the pieces of the first insulating frame may, at least at the side pieces, be provided with recesses. One possible design of forming such recesses is indicated in Fig. 4, in which a piece 231 of the first insulating frame is shown. In the side which is intended to face the window frame side piece, the insulating frame piece 231 is provided with a number of weakening lines 231e in the height direction of the piece 231. The weakening lines 231e may e.g. be provided as perforations extending to a predetermined depth in the width direction of the insulating frame piece 231. It is to be understood that a corresponding section of the material of the insulating frame piece 231 is only fastened to the remaining section of the piece 231 along these weakening lines 231e. A suitable distance between the weakening lines 231e is chosen such that one or two sections of material between adjacent weakening lines 231e are torn away in order to provide a recess to accommodate the first leg 106a of the mounting bracket 106. It is of course also conceivable to form the insulating frame piece without potential recesses, and to form the recesses manually. Eventually, the insulating frame may be used without recesses altogether, even in the case of

mounting brackets situated at the side pieces of the window frame.

[0031] The pieces of the insulating frame or frames may be made from polyurethane foam or any other suitable material. The pieces of one insulating frame may e.g. be produced as a coherent string of extruded material that is cut into appropriate lengths.

[0032] The invention should not be regarded as being limited to the embodiment shown, but various modifications and combinations may be carried out within the scope of the claims.

## Claims

1. A window for installation in an inclined roof surface, comprising
  - a window frame having a plurality of frame pieces (101), each frame piece having an upper side, a lower side, an inner side and an outer side, a height direction being defined by a direction extending from the lower side to the upper side,
  - mounting brackets for securing the window frame to the roof,
  - a set of cover members (111), each cover member having a first leg (111a) for covering the upper side of a respective frame piece and a second leg (111b) extending at an angle with respect to the first leg and covering a part of the outer side of the frame piece (101),
  - a flashing frame (121) including flashing members, each flashing member having a first leg (121a) lying substantially in the plane of the roof and a second leg (121b) extending at an angle with respect to the first leg, said second leg being at least partly overlapped by the second leg of the corresponding cover member,
  - a kit of insulating frames (131, 141) consisting of at least two insulating frames each including a plurality of insulating frame pieces extending over substantially the entire length of the window frame pieces, where a first insulating frame (131) of said kit of frames having insulating frame pieces with a first side (131a) facing the window frame piece (101) and a second side (131b) facing the flashing member and/or cover member, **characterised in that** each insulating frame piece of said first insulating frame has a bottom portion having a predetermined maximum width and positioned substantially in the plane of the first leg of the flashing member the width between the first side (131a) and the second side (131b) decreasing from said maximum width in the height direction of the insulating frame piece (101) such that the second side (131b) forms a predetermined angle ( $\alpha$ ) other than perpendicular with the bottom portion (131c), and that the second leg (121b) of the flashing member and the second leg (111b) of the cover member each

- extends substantially in parallel with the second side (131b) of the insulating frame piece (131), and that the second insulating frame (141) of said kit of frames has insulating frame, pieces each extending from at least the lower side (101b) of the window frame piece substantially up to the bottom portion (131c) of the insulating frame piece of said first insulating frame.
2. A window according to claim 1, in which the top portion of each insulating frame piece (131) of said first insulating frame is positioned substantially in the plane of the upper side of the window frame piece (101).
  3. A window according to claim 1 or 2, in which the second insulating frame (141) extends from at least the lower side (101b) of the window frame substantially up to the mounting brackets (106).
  4. A window according to any one of the preceding claims, in which said mounting brackets are angular and in which at least the side pieces of the first insulating frame is provided with recesses in order to accommodate a first leg (106a) of a mounting bracket (106), which first leg(106a)is fastened to the side piece of the frame.
  5. A window according to claim 4, in which the insulating frame piece (231), in the side facing the window frame side piece, is provided with a number of weakening lines (231e) in the height direction of the insulating frame piece, where a corresponding section of the material of the insulating frame piece (231) is only fastened to the remaining section of the insulating frame piece along these weakening lines, and where one or two sections of material between adjacent weakening lines (231e) may be torn away in order to provide a recess to accommodate the first leg (106a) of the mounting bracket(106)
  6. A window according to any of the preceding claims, in which the second leg (121b) of he flashing member and the second leg (111b) of the cover member are positioned at a distance from the second side (131b) of the insulating frame piece of said first insulating frame.
  7. A window according to any one of the preceding claims, in which said predetermined angle ( $\alpha$ ) is 45-80°, preferably 60-70°.
  8. A window according to any of the preceding claims, in which a third insulating frame (151) is provided, preferably also a fourth insulating frame (161).
  9. A window according to any one of the preceding claims, in which a plurality of flashing corner mem-

bers is provided for connection of adjoining flashing members.

10. A window according to any one of the preceding claims, in which the first leg (121a) of the flashing members has a predetermined width.
11. A window according to any one of the preceding claims, in which the second leg (121b) of each flashing member and the second leg (111b) of each cover member are connected with each other.
12. A window according to claim 11, in which said connection is made integral.
13. A window according to any one of the preceding claim, in which the insulating frame is made from polyurethane foam or any other suitable material.
14. An inclined roof structure with a window installed therein according to one of the preceeding claims

#### Patentansprüche

1. Fenster, das vorgesehen ist, um in einer schrägen Dachfläche installiert zu werden, umfassend einen Fensterrahmen, der eine Vielzahl von Rahmenteilen (101) aufweist, wobei jedes Rahmenteil eine Oberseite, eine Unterseite, eine Innenseite und eine Außenseite hat, wobei eine Höhenrichtung durch eine Richtung definiert ist, die sich von der Unterseite zu der Oberseite erstreckt, Befestigungsbeschläge, um den Fensterrahmen an dem Dach zu sichern, einen Satz von Abdeckelementen (111), wobei jedes Abdeckelement einen ersten Abschnitt (111a) zum Abdecken der Oberseite eines entsprechenden Rahmenteils und einen zweiten Abschnitt (111b), der sich in einem Winkel in Bezug auf den ersten Abschnitt erstreckt und einen Teil der Außenseite des Rahmenteils (101) abdeckt, aufweist, einen Eindeckrahmen (121) mit Eindeckelementen, wobei jedes Eindeckelement einen ersten Abschnitt (121a), der im Wesentlichen in der Ebene des Daches liegt, und einen zweiten Abschnitt (121b), der sich in einem Winkel in Bezug auf den ersten Abschnitt erstreckt, aufweist, wobei der zweite Abschnitt mindestens teilweise von dem zweiten Abschnitt des entsprechenden Abdeckelements überdeckt wird, einen Satz von Isolierrahmen (131, 141) bestehend aus mindestens zwei Isolierrahmen, wobei jeder dieser eine Vielzahl von Isolierrahmenteilen umfasst, die sich im Wesentlichen über die gesamte Länge der Fensterrahmenteile erstrecken, wobei ein erster Isolierrahmen (131) dieses Satzes von Rahmen Isolierrahmenteile mit einer ersten Seite (131a), die zu

dem Fensterrahmenteil (101) gerichtet ist, und einer zweiten Seite (131b), die zu dem Eindeckelement und/oder dem Abdeckelement gerichtet ist aufweist, **dadurch gekennzeichnet, dass**

jedes Isolierrahmenteil des ersten Isolierrahmens einen unteren Bereich aufweist, der eine vorbestimmte maximale Breite hat und im Wesentlichen in der Ebene des ersten Abschnitts des Eindeckelements angeordnet ist, wobei die Breite zwischen der ersten Seite (131a) und der zweiten Seite (131b) von der maximalen Breite aus in Höhenrichtung des Isolierrahmenteils (101) abnimmt, so dass die zweite Seite (131b) einen vorbestimmten Winkel ( $\alpha$ ) bildet, der nicht senkrecht zu dem unteren Bereich (131c) ist, und dass

sich der zweite Abschnitt (121b) des Eindeckelements und der zweite Abschnitt (111b) des Abdeckelements jeweils im Wesentlichen parallel zu der zweiten Seite (131b) des Isolierrahmenteils (131) erstrecken, und dass der zweite Isolierrahmen (141) dieses Satzes von Rahmen Isolierrahmenteile aufweist, wobei jedes dieser sich mindestens von der Unterseite (101b) des Fensterrahmenteils im Wesentlichen bis zu dem unteren Bereich (131c) des Isolierrahmenteils des ersten Isolierrahmens erstreckt.

2. Fenster nach Anspruch 1, wobei der obere Bereich jedes Isolierrahmenteils (131) des ersten Isolierrahmens im Wesentlichen in der Ebene der Oberseite des Fensterrahmenteils (101) angeordnet ist.
3. Fenster nach Anspruch 1 oder 2, wobei sich der zweite Isolierrahmen (141) mindestens von der Unterseite (101b) des Fensterrahmens im Wesentlichen bis zu den Befestigungsbeschlägen (106) erstreckt.
4. Fenster nach einem der vorhergehenden Ansprüche, wobei die Befestigungsbeschläge abgewinkelt sind und wobei mindestens die Seitenteile des ersten Isolierrahmens Aussparungen aufweisen, um einen ersten Abschnitt (106a) eines Befestigungsbeschlags (106) aufzunehmen, wobei der erste Abschnitt (106a) an dem Seitenteil des Rahmens befestigt ist.
5. Fenster nach Anspruch 4, wobei das Isolierrahmenteil (231) an der Seite, die zu dem Fensterrahmenteil gerichtet ist, eine Anzahl von Schwächungslinien (231e) in der Höhenrichtung des Isolierrahmenteils aufweist, wobei ein entsprechender Bereich des Materials des Isolierrahmenteils (231) nur an dem übrigen Bereich des Isolierrahmenteils entlang dieser Schwächungslinien befestigt ist, und wobei ein oder zwei Bereiche des Materials zwischen benachbarten Schwächungslinien (231e) herausgerissen werden können, um eine Ausspa-

rung vorzusehen, um den ersten Abschnitt (106a) des Befestigungsbeschlags (106) aufzunehmen.

6. Fenster nach einem der vorhergehenden Ansprüche, wobei der zweite Abschnitt (121b) des Eindecklements und der zweite Abschnitt (111b) des Abdecklements in einem Abstand von der zweiten Seite (131b) des Isolierrahmenteils des ersten Isolierrahmens angeordnet sind.
7. Fenster nach einem der vorhergehenden Ansprüche, wobei der vorbestimmte Winkel ( $\alpha$ ) 45 - 80°, vorzugsweise 60 - 70°, beträgt.
8. Fenster nach einem der vorhergehenden Ansprüche, wobei ein dritter Isolierrahmen (151), vorzugsweise auch ein vierter Isolierrahmen (161), vorgesehen ist.
9. Fenster nach einem der vorhergehenden Ansprüche, wobei eine Vielzahl von Eindeckelementen zum Verbinden der angrenzenden Eindeckelemente vorgesehen ist.
10. Fenster nach einem der vorhergehenden Ansprüche, wobei der erste Abschnitt (121a) der Eindeckelemente eine vorbestimmte Breite aufweist.
11. Fenster nach einem der vorhergehenden Ansprüche, wobei der zweite Abschnitt (121b) jeden Eindecklements und der zweite Abschnitt (111b) jedes Abdecklements miteinander verbunden sind.
12. Fenster nach Anspruch 11, wobei die Verbindung integral hergestellt ist.
13. Fenster nach einem der vorhergehenden Ansprüche, wobei der Isolierrahmen aus Polyurethanschaum oder einem anderen geeigneten Material hergestellt ist.
14. Schräger Dachaufbau mit einem Fenster nach einem der vorhergehenden Ansprüche, das darin installiert ist.

## Revendications

1. Fenêtre destinée à être installée dans une surface de toit inclinée, comprenant un cadre de fenêtre comportant une pluralité de pièces de cadre (101), chaque pièce de cadre présentant un côté supérieur, un côté inférieur, un côté intérieur et un côté extérieur, une direction de la hauteur étant définie par une direction s'étendant du côté inférieur vers le côté supérieur, des supports de montage permettant de fixer le cadre de fenêtre au toit ;

un ensemble d'éléments de recouvrement (111), chaque élément de recouvrement comportant une première branche (111a) pour couvrir le côté supérieur d'une pièce de cadre respectif et une seconde

branche (111b) s'étendant en formant un angle par rapport à la première branche et couvrant une partie du côté extérieur de la pièce de cadre (101) ; un cadre de raccordement (121) incluant des éléments de raccordement, chaque élément de raccordement comportant une première branche (121a) reposant essentiellement dans le plan du toit et une

seconde branche (121b) s'étendant en formant un angle par rapport à la première branche, ladite seconde branche étant chevauchée, au moins partiellement, par la seconde branche de l'élément de recouvrement correspondant, un kit de cadres d'isolation (131, 141), constitué d'au moins deux cadres d'isolation comprenant, chacun, une pluralité de pièces de cadre d'isolation s'étendant essentiellement sur toute la longueur des pièces de cadre de fenêtre, dans lequel un premier cadre d'isolation (131) dudit kit de cadres comporte des pièces de cadre d'isolation dotées d'un premier côté (131a) qui fait face à la pièce de cadre de fenêtre (101) et d'un second côté (131b) qui fait face à l'élément de raccordement et/ou à l'élément de recouvrement, **caractérisée en ce que**

chaque pièce de cadre d'isolation dudit premier cadre d'isolation comporte une partie inférieure présentant une largeur maximale prédéterminée et positionnée essentiellement dans le plan de la première branche de l'élément de raccordement, la largeur comprise entre le premier côté (131a) et le second côté (131b) diminuant à partir de ladite largeur maximale dans la direction de la hauteur de la pièce de cadre d'isolation (101) de telle sorte que le second côté (131b) forme un angle prédéterminé ( $\alpha$ ) autre que perpendiculaire avec la partie inférieure (131c), **et en ce que**

la seconde branche (121b) de l'élément de raccordement et la seconde branche (111b) de l'élément de recouvrement s'étendent, chacune, essentiellement en parallèle avec le second côté (131b) de la pièce de cadre d'isolation (131),

**et en ce que** le deuxième cadre d'isolation (141) dudit kit de cadres comporte des pièces de cadre d'isolation, chacune s'étendant à partir d'au moins le côté inférieur (101b) de la pièce de cadre de fenêtre essentiellement jusqu'à la partie inférieure (131c) de la pièce de cadre d'isolation dudit premier cadre d'isolation.

2. Fenêtre selon la revendication 1, dans laquelle la partie supérieure de chaque pièce de cadre d'isolation (131) dudit premier cadre d'isolation est positionnée essentiellement dans le plan du côté supérieur de la pièce de cadre de fenêtre (101).

3. Fenêtre selon la revendication 1 ou 2, dans laquelle le deuxième cadre d'isolation (141) s'étend à partir, au moins, du côté inférieur (101b) du cadre de fenêtre essentiellement jusqu'aux supports de montage (106).

4. Fenêtre selon l'une quelconque des revendications précédentes, dans laquelle lesdits supports de montage sont angulaires et dans laquelle au moins les pièces latérales du premier cadre d'isolation sont pourvues d'évidements afin de loger une première branche (106a) d'un support de montage (106), laquelle première branche (106a) est fixée à la pièce latérale du cadre.

5. Fenêtre selon la revendication 4, dans laquelle la pièce de cadre d'isolation (231), dans le côté faisant face à la pièce latérale de cadre de fenêtre, est dotée d'un certain nombre de lignes d'affaiblissement (231e) dans la direction de la hauteur de la pièce de cadre d'isolation, où une section correspondante du matériau de la pièce de cadre d'isolation (231) est fixé seulement à la section restante de la pièce de cadre d'isolation le long de ces lignes d'affaiblissement, et où une ou deux sections de matériau entre des lignes d'affaiblissement adjacentes (231e) peuvent être arrachées afin de fournir un évidement destiné à recevoir la première branche (106a) du support de montage (106).

6. Fenêtre selon l'une quelconque des revendications précédentes, dans laquelle la seconde branche (121b) de l'élément de raccordement et la seconde branche (111b) de l'élément de recouvrement sont positionnées à une certaine distance du second côté (131b) de la pièce de cadre d'isolation dudit premier cadre d'isolation.

7. Fenêtre selon l'une quelconque des revendications précédentes, dans laquelle ledit angle prédéterminé ( $\alpha$ ) est de 45 à 80°, de préférence de 60 à 70°.

8. Fenêtre selon l'une quelconque des revendications précédentes, dans laquelle un troisième cadre d'isolation (151) est fourni, dans laquelle, de préférence également, un quatrième cadre d'isolation (161) est fourni.

9. Fenêtre selon l'une quelconque des revendications précédentes, dans laquelle une pluralité d'éléments d'angle de raccordement est fournie en vue de la connexion des éléments de raccordement adjacents.

10. Fenêtre selon l'une quelconque des revendications précédentes, dans laquelle la première branche (121a) des éléments de raccordement présente une largeur prédéterminée.

11. Fenêtre selon l'une quelconque des revendications précédentes, dans laquelle la seconde branche (121b) de chaque élément de raccordement et la seconde branche (111b) de chaque élément de recouvrement sont connectées l'une à l'autre. 5
12. Fenêtre selon la revendication 11, dans laquelle ladite connexion est faite de façon solidaire.
13. Fenêtre selon l'une quelconque des revendications précédentes, dans laquelle le cadre d'isolation est constitué de mousse de polyuréthane ou d'un tout autre matériau approprié. 10
14. Structure de toit en pente comportant, installée en elle, une fenêtre selon l'une des revendications précédentes. 15

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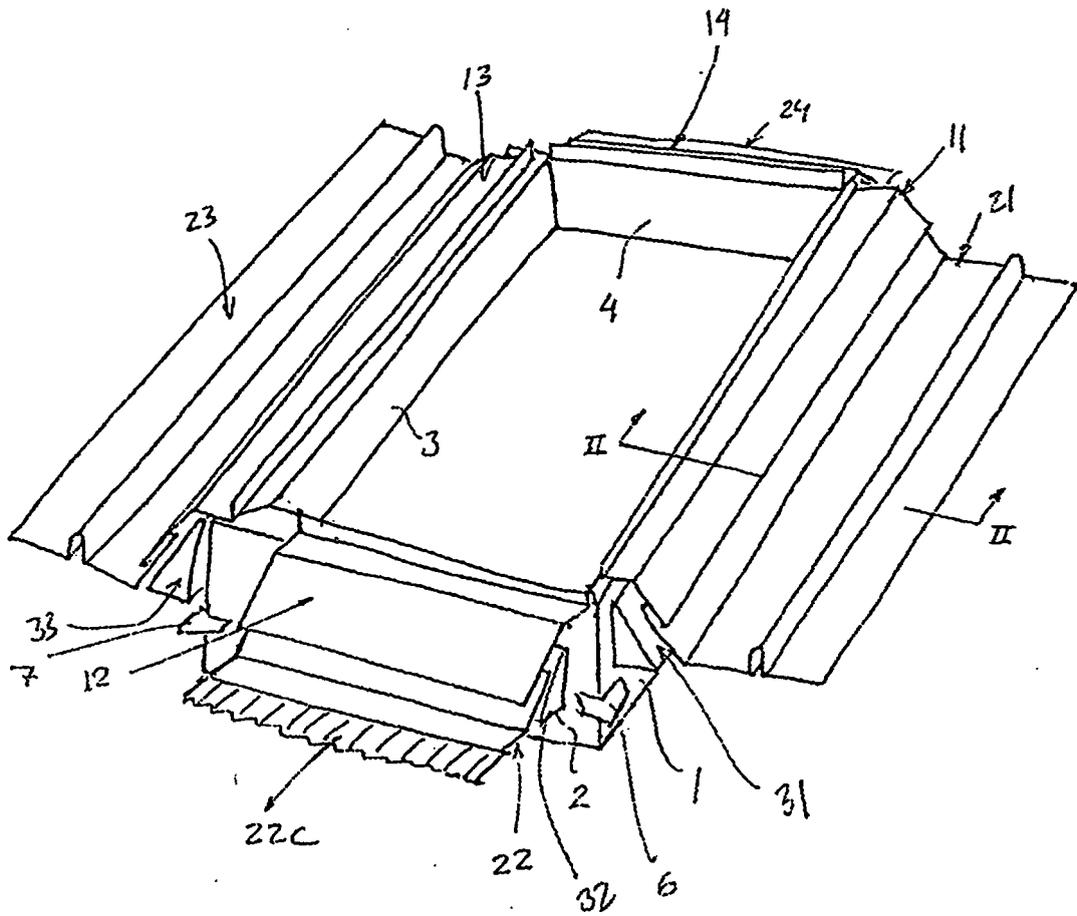
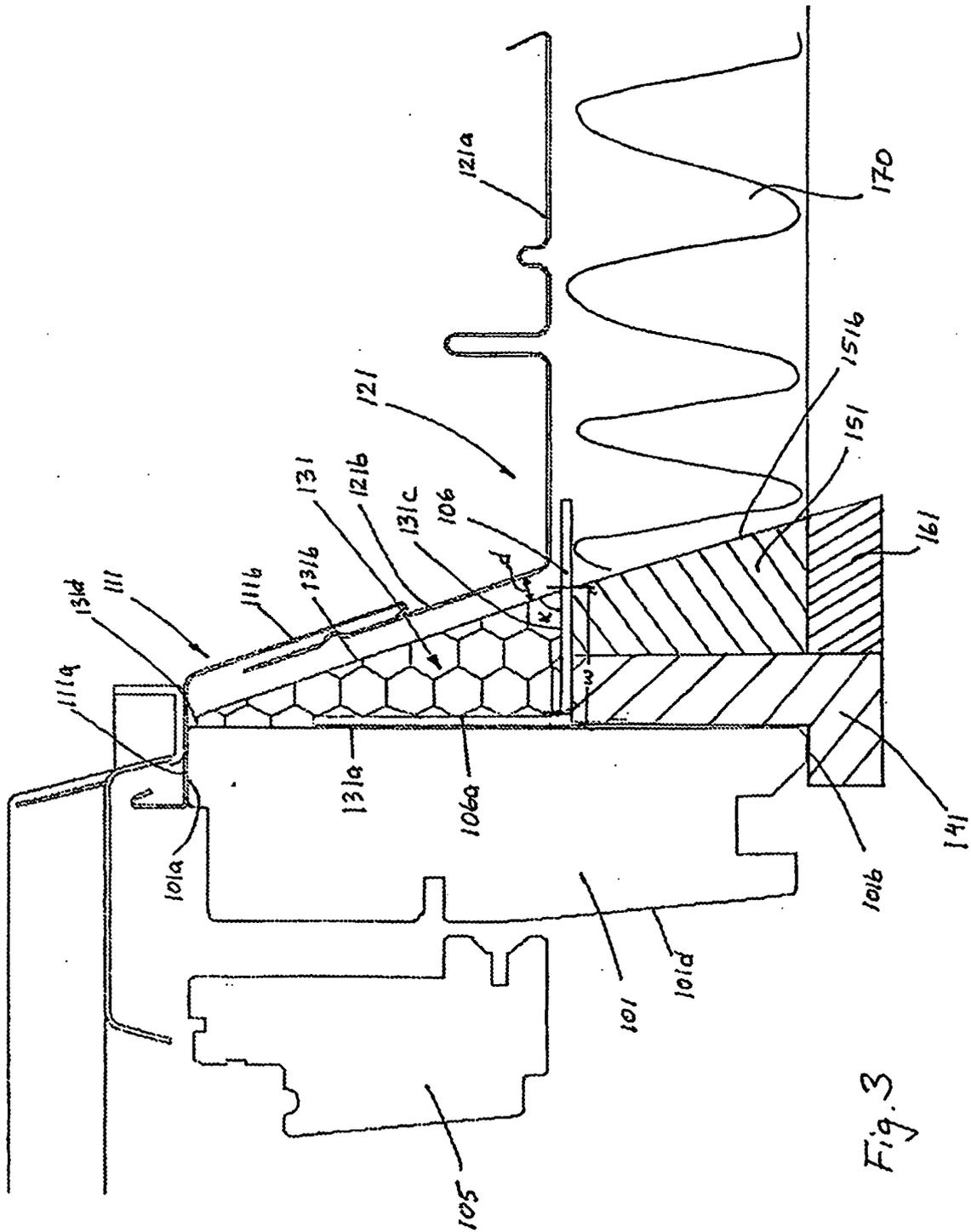


Fig. 1





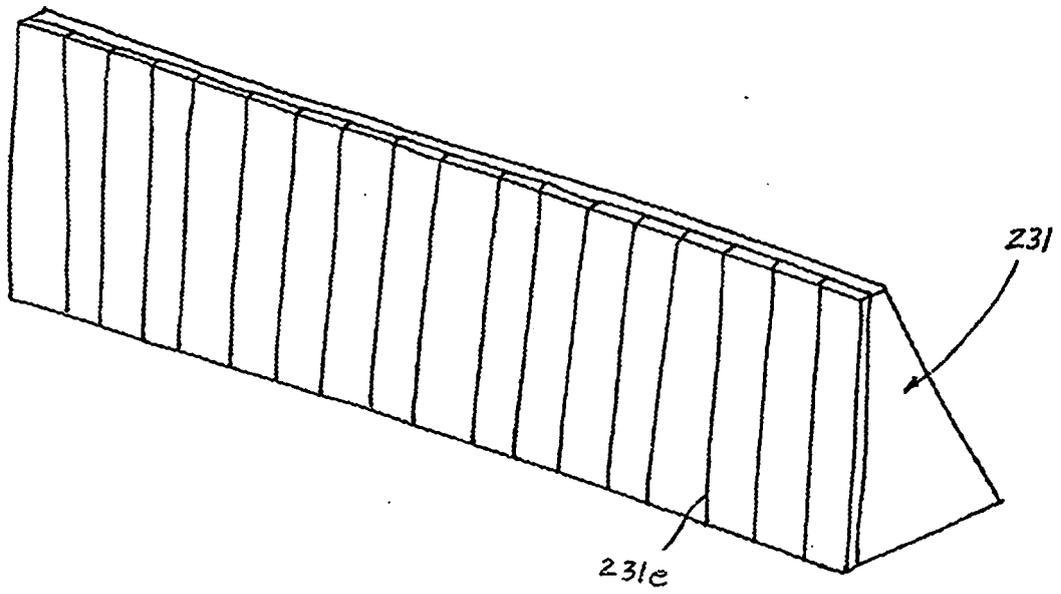


Fig. 4

**REFERENCES CITED IN THE DESCRIPTION**

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