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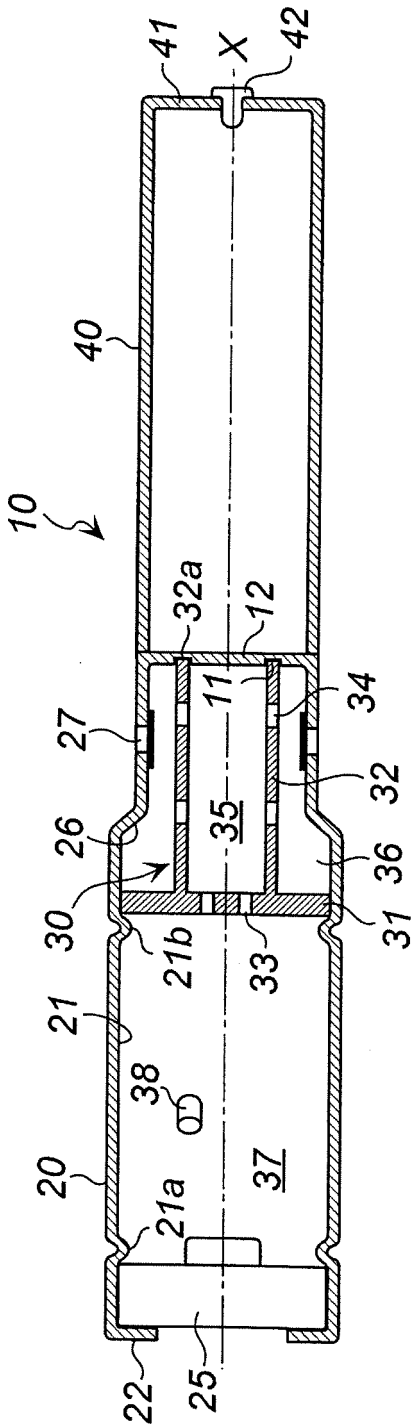
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(54) **GAS GENERATOR**

(57) The present invention provides a gas generator (10), including:
a cylindrical ignition device chamber housing(20) provided with a gas discharge port(27), accommodating an igniter(25) and a gas generating agent(38) therein, a cylindrical pressurized gas chamber housing(40) filled with pressurized gas, the cylindrical pressurized gas chamber housing being joined to the ignition device chamber housing(40) to form an outer shell container;
a closing member(12) being provided with a fragile portion(11) and closing between the ignition device chamber housing(20) and the pressurized gas chamber housing (40) ;
a multifunctional member(30) that is movable in an axial direction during activation being arranged inside the ignition device chamber housing(20) together with the igniter(25) and the gas generating agent(38), the igniter(25) closing an opening portion of the ignition device chamber housing(20) and being fixed thereto;
the multifunctional member(30) having,
a base plate portion(31) and a cylindrical wall portion(32) extending from one surface of the base plate portion(31), the cylindrical wall portion(32) having an opening portion at a distal end thereof
the base plate portion(31) abutting against an inner wall surface(21) of the ignition device chamber housing(20) and having a first through-hole(33) in a thickness direction, and
the cylindrical wall portion(32) having a smaller outer diameter than an outer diameter of the base plate portion (31), and being provided with a second through-hole(34) in the thickness direction thereof, the opening portion

abutting against the fragile portion(11) of the closing member(12);
a first plenum chamber(35) enclosed by the base plate portion(31), the cylindrical wall portion(32) and the closing member(12);
a second plenum chamber(36) formed by a cylindrical space between an outer wall surface of the cylindrical wall portion(32) and the inner wall surface(21) of the ignition device chamber housing, and
the gas discharge port(27) being provided in a circumferential wall portion of the ignition device chamber housing(20), to face the second plenum chamber(36);
a gas generating agent charging chamber(37) enclosed by the base plate portion(31), the igniter(25), and the inner wall surface(21) of the ignition device chamber housing and charged with the gas generating agent(38), by pressure increase inside the ignition device chamber housing(20) due to combustion gas generated by combustion of the gas generating agent(38), the multifunctional member(30) being moved in the axial direction to rupture the closing member(12), the combustion gas passing through the first through-hole(33), the first plenum chamber(35), the second through-hole(34) and the second plenum chamber(36), and then being discharged from the gas discharge port(27),
the pressurized gas inside the pressurized gas chamber housing(40) entering the first plenum chamber(35) from an opening portion obtained by rupture of the closing member(12), passing through the second through-hole (34) and the second plenum chamber(36), and then being discharged from the gas discharge port(27).

Fig. 1



Description

Technical Field

[0001] The present invention relates to a gas generator used in a restraining device of an air bag system for a vehicle and the like.

Background of the invention

[0002] Generally, in a gas generator using a pressurized gas (a pressurized medium), an opening portion of a bottle in which the pressurized gas is sealed in is closed by closing means and the pressurized gas is discharged by rupturing the closing means during activation.

[0003] Furthermore, such a gas generator is desired that the time measured from activation (for example, when an igniting current flows in an electric igniter) until start of gas discharge is minimized and prompt gas discharge is obtained (a restraining device or the like is promptly activated).

[0004] US-A No. 2006/0037662 discloses a gas generator which uses a pressurized gas, wherein at an igniter 20 attached to one end of a housing 16, a projectile 22 is attached to a cylindrical body 82 charged with an ignition charge. A chamber 38 filled with a pressurized gas and the igniter 20 are separated from each other by a closure member 14, and the projectile 22 abuts against the closure member 14.

Summary of Invention

[0005] The invention 1 of the present invention provides a gas generator(10) including:

a cylindrical ignition device chamber housing(20) provided with a gas discharge port(27), accommodating an igniter(25) and a gas generating agent(38) therein, a cylindrical pressurized gas chamber housing(40) filled with a pressurized gas, the cylindrical pressurized gas chamber housing(40) being joined to the ignition device chamber housing(20) to form an outer shell container;

a closing member(12) being provided with a fragile portion(11) and closing between the ignition device chamber housing(20) and the pressurized gas chamber housing(40);

a multifunctional member(30) that is movable in an axial direction during activation being arranged inside the ignition device chamber housing(20) together with the igniter(25) and the gas generating agent(38),

the igniter(25) closing an opening portion of the ignition device chamber housing(20) and being fixed thereto;

the multifunctional member(30) having, a base plate portion(31) and a cylindrical wall portion(32) extending from one surface of the base plate

portion(31), the cylindrical wall portion(32) having an opening portion at a distal end thereof

the base plate portion(31) abutting against an inner wall surface(21) of the ignition device chamber housing(20) and having a first through-hole(33) in a thickness direction, and

the cylindrical wall portion(32) having a smaller outer diameter than an outer diameter of the base plate portion(31), and being provided with a second through-hole(34) in the thickness direction thereof, the opening portion abutting against the fragile portion(11) of the closing member(12);

a first plenum chamber(35) enclosed by the base plate portion(31), the cylindrical wall portion(32) and the closing member(12);

a second plenum chamber(36) formed by a cylindrical space between an outer wall surface of the cylindrical wall portion(32) and the inner wall surface(21) of the ignition device chamber housing, and the gas discharge port(27) being provided in a circumferential wall portion of the ignition device chamber housing(20), to face the second plenum chamber(36);

a gas generating agent charging chamber(37) enclosed by the base plate portion(31), the igniter(25), and the inner wall surface(21) of the ignition device chamber housing and charged with the gas generating agent(38),

by pressure increase inside the ignition device chamber housing(20) due to combustion gas generated by combustion of the gas generating agent(38), the multifunctional member(30) being moved in the axial direction to rupture the closing member(12), the combustion gas passing through the first through-hole(33), the first plenum chamber(35), the second through-hole(34) and the second plenum chamber(36), and then being discharged from the gas discharge port(27),

the pressurized gas inside the pressurized gas chamber housing(40) entering the first plenum chamber(35) from an opening portion obtained by rupture of the closing member(12), passing through the second through-hole(34) and the second plenum chamber(36), and then being discharged from the gas discharge port(27).

[0006] The invention 2 of the present invention provides a gas generator, including:

a cylindrical ignition device chamber housing provided with a gas discharge port, accommodating an igniter and a gas generating agent therein, a cylindrical pressurized gas chamber housing filled with a pressurized gas, the cylindrical pressurized gas chamber housing being joined to the ignition device chamber housing to form an outer shell container;

a closing member being provided with a fragile portion and closing between the ignition device chamber

housing and the pressurized gas chamber housing; a multifunctional member that is movable in an axial direction during activation being arranged inside the ignition device chamber housing together with the igniter and the gas generating agent, the igniter closing an opening portion of the ignition device chamber housing and being fixed thereto; the multifunctional member having, a base plate portion and a columnar portion extending from a central portion of one surface of the base plate portion, the base plate portion abutting against an inner wall surface of the ignition device chamber housing and having a first through-hole in a thickness direction, and the columnar portion abutting against the fragile portion of the closing member; a plenum chamber formed by the base plate portion, the inner wall surface of the ignition device chamber housing and the closing member, the gas discharge port being provided in a circumferential wall portion of the ignition device chamber housing and facing the plenum chamber; a gas generating agent charging chamber enclosed by the base plate portion, the igniter, and the inner wall surface of the ignition device chamber housing and charged with the gas generating agent, by pressure increase inside the ignition device chamber housing due to combustion gas generated by combustion of the gas generating agent, the multifunctional member being moved in the axial direction to rupture the closing member, the combustion gas passing through the first through-hole and the plenum chamber, and being discharged from the gas discharge port, the pressurized gas inside the pressurized gas chamber housing entering the plenum chamber from an opening portion obtained by rupture of the closing member, and being discharged from the gas discharge port.

Brief Description of Drawings

[0007] The present invention will become more fully understood from the detailed description given hereinbelow and the accompanying drawings which are given by way of illustration only, and thus are not limitative of the present invention and wherein:

[Fig. 1] Fig. 1 shows an axial sectional view of a gas generator according to the present invention;
 [Fig. 2] Fig. 2 shows a partial sectional view of Fig. 1;
 [Fig. 3] Fig. 3 shows a perspective view of a component of an embodiment that differs from the embodiment shown in Fig. 1; and
 [Fig. 4] Fig. 4 shows an axial partial sectional view of a gas generator according to still another embodiment that differs from the embodiment shown in Fig.

1.

Detailed Description of Invention

[0008] In the gas generator of US-A No. 2006/0037662, activation of the igniter 20 causes the projectile 22 to move and rupture the closure member 14, thereby the pressurized gas is discharged to the outside from a discharge port 18. However, since the gas is not discharged unless the closure member 14 is ruptured, the time measured from activation (activation of the igniter 20) until the gas is discharged may become prolonged. In this regard, there is still room for further improvement.

[0009] The present invention provides a gas generator capable of maintaining high performance during a life time of a vehicle and discharging gas early in an initial stage of activation when applied to a restraining device of an air bag system of the vehicle or the like.

[0010] When the gas generator according to the present invention is used in a restraining device of an air bag system of a vehicle, the gas generator can be used as a hybrid gas generator which inflates an air bag using both pressurized gas filled in the cylindrical pressurized gas chamber housing and combustion gas generated by the combustion of the gas generating agent in the ignition device chamber housing.

[0011] Note that when a gas generator, in which a gas generating agent and an igniter are integrated with each other (for example, a gas generator described in JP-A No. 2005-225274 as a gas generator for a seatbelt retractor), is used as an ignition device, the gas generating agent can be omitted.

[0012] The multifunctional member used in the gas generator according to the present invention functions to hold and rupture a closing member, to retain the gas generating agent, and to secure a gas discharge path.

[0013] The multifunctional member has a base plate portion and a cylindrical wall portion extended from one surface of the base plate portion. In addition, an end of the cylindrical wall portion on an opposite side of the base plate portion is an opening portion.

[0014] The presence of the multifunctional member enables to exhibit functions (I) and (II) below, and additionally a function (III).

(I) Holding and rupturing functions of the closing member

[0015] Prior to activation (prior to activation of the ignition device; the same applies hereinafter), the opening portion of the cylindrical wall portion of the multifunctional member abuts against the fragile portion of the closing member, thereby the closing member is supported. That is, a circumferential edge of the opening portion of the cylindrical wall portion abutting against the fragile portion of the closing member.

[0016] Since the pressurized gas chamber housing is filled under high pressure with a pressurized gas, high

pressure is also applied to the closing member from the inside of the pressurized gas chamber housing.

[0017] In addition, since the fragile portion is formed in the closing member so as to be ruptured invariably during activation (during activation of the ignition device; the same applies hereinafter), maintaining pressure resistance particularly at the fragile portion is important.

[0018] In the present invention, since the fragile portion of the closing member is supported by the multifunctional member, the closing member that is under high pressure is sufficiently supported.

[0019] And, since the multifunctional member is fixed and held to the ignition device chamber housing and a load produced by the pressurized gas is distributed by the multifunctional member, a load does not concentrate at one location.

[0020] Furthermore, during activation, the multifunctional member (the base plate portion and the cylindrical wall portion) moves in the axial direction (toward the closing member) and the closing member is ruptured at the fragile portion by the opening portion of the cylindrical wall portion. As a result, a discharge path of the pressurized gas is opened.

[0021] The base plate portion of the multifunctional member is abutted against the inner wall surface of the ignition device chamber housing at such a degree that the base plate portion of the multifunctional member can readily move during activation.

(II) Function to secure a gas discharge path

[0022] In the multifunctional member, a first through-hole is formed in the base plate portion and a second through-hole is formed in the cylindrical wall portion.

[0023] The base plate portion is abutted against the inner wall surface of the ignition device chamber housing. The cylindrical wall portion has a smaller outer diameter than an outer diameter of the base plate portion.

[0024] By arranging the multifunctional member described above in the ignition device chamber housing, the first plenum chamber and the second plenum chamber are formed.

[0025] During activation, due to the arrangement of the multifunctional member and the presence of the first through-hole, the first plenum chamber, the second through-hole and the second plenum chamber, a discharge path of the combustion gas generated in the ignition device chamber housing and a discharge path of the pressurized gas are secured. Moreover, at least a section between the gas generating agent charging chamber and the second plenum chamber may be placed in a communicated state prior to activation.

[0026] A size of the first through-hole is set to an opening area which allows the combustion gas to create a differential pressure between the gas generating agent charging chamber, the first plenum chamber, and the second plenum chamber.

[0027] In addition, since the combustion gas immedi-

ately passes through the first through-hole, the first plenum chamber, the second through-hole, and the second plenum chamber and is discharged to the outside of the housing from the gas discharge path, an air bag is inflated in a reliable and prompt manner. At the same time, the multifunctional member is moved by pressure produced by the combustion gas and ruptures the closing member.

(III) Function to hold gas generating agent

[0028] The function to hold a gas generating agent may be directly performed by the multifunctional member used in the gas generator according to the present invention or may be performed via another member. The function to hold a gas generating agent may be directly performed as follows.

[0029] Prior to activation, one surface of the gas generating agent charging chamber is formed by the base plate portion of the multifunctional member and the charged gas generating agent is supported and fixed.

[0030] When mounted on a vehicle, the gas generator is also subjected to vibration over a long period of time. If the gas generating agent is insufficiently fixed, there is a risk that gas generating agents may rub against each other and become pulverized.

[0031] When the gas generating agent is pulverized in this manner, a designed combustion is not realized and performance of the gas generator is affected.

[0032] In the present invention, when the gas generating agent is directly supported and fixed by the multifunctional member, pulverization of the gas generating agent is prevented by the multifunctional member.

[0033] A preferable aspect 1 of the invention 1 provides the gas generator, wherein

the inner wall surface of the ignition device chamber housing has a first protrusion and a second protrusion formed inward at an interval in the axial direction, and prior to activation, the multifunctional member is fixed by the opening portion of the cylindrical wall portion abutted against the closing member and the base plate portion abutted against the first protrusion, and during activation, the opening portion of the cylindrical wall portion ruptures and opens the closing member, and movement of the multifunctional member in the axial direction is prevented by the base plate portion colliding with the second protrusion.

[0034] The preferable aspect 1 of the invention 1 enhances the functions to hold and rupture the closing member and the function to secure the gas discharge path by limiting movement of the multifunctional member in the axial direction during activation.

[0035] A preferable aspect 2 of the invention 1 provides the gas generator wherein the first protrusion is an inward protrusion formed by depressing a circumferential wall surface of the ignition device chamber housing from the outside, and

the second protrusion is a stepped portion formed in the circumferential wall surface of the ignition device cham-

ber housing facing the second plenum chamber.

[0036] Both the first protrusion and the second protrusion of the preferable aspect 1 of the invention 1 may have any protruding shape as long the base plate portion is held and the movement of the base plate portion is limited. For example, as described in the preferable aspect 2 of the invention 1, the first protrusion is an inward protrusion formed by depressing a circumferential wall surface of the ignition device chamber housing from the outside and the second protrusion is a stepped portion formed on the circumferential wall surface of the ignition device chamber housing facing the second plenum chamber.

[0037] A preferable aspect 3 of the invention 1 provides the gas generator, wherein the substantially cylindrical member or the cylindrical wall portion has a slit portion formed in the axial direction thereof and the slit portion is a second through-hole.

[0038] The slit portion may be formed over an entire range from the tip (the opening portion) of the cylindrical wall portion to the base plate portion or formed in a partial range between the tip of the cylindrical wall portion and the base plate portion.

[0039] While the slit portion may be formed at a plurality of locations at intervals, slit intervals are adjusted so as to maintain a strength that enables the multifunctional member to perform predetermined functions.

[0040] For example, a slit width is set to 1 mm or less. However, since the slit width is adjusted in accordance with combustion pressure created in the ignition device chamber housing, a material of the multifunctional member, and a gas discharge rate, the slit width is not limited to this numerical value.

[0041] The invention of invention 2 differs from the invention 1 in a shape (structure) of the multifunctional member. In other essential features, functions or the like, it is the same as the invention 1.

[0042] The multifunctional member has a columnar portion extending from one surface of the base plate portion at a central portion of the base plate portion.

[0043] Using the multifunctional member, the (I) Functions to hold and rupture the closing member and the (II) Function to secure a gas discharge path is performed. And, the (III) Function to hold a gas generating agent is also performed.

[0044] Due to the use of a novel multifunctional member as a component, the gas generator according to present invention is capable of maintaining high performance during a service life of a vehicle when applied to a restraining device of an air bag system of the vehicle or the like.

Description of Embodiments

(1) Gas generator shown in Figs. 1 and 2

[0045] In a gas generator 10, an outer-shell container is formed by joining an ignition device chamber housing

20 to a pressurized gas chamber housing 40.

[0046] A closing member 12 having a fragile portion 11 closes between the ignition device chamber housing 20 and the pressurized gas chamber housing 40.

[0047] The closing member 12 is integrally formed with a circumferential wall portion at one end of the ignition device chamber housing 20 and is a bottom surface of the ignition device chamber housing 20.

[0048] The pressurized gas chamber housing 40 is welded and fixed to the ignition device chamber housing 20 on a side of closing member 12.

[0049] The fragile portion 11 is a portion of the closing member 12 which is scored or has a reduced thickness. The fragile portion 11 is preferentially ruptured during activation.

[0050] In Figs. 1 and 2, while the fragile portion 11 is formed on a surface of the closing member 12 in the side of the ignition device chamber housing 20, the fragile portion 11 may be formed on a surface of the closing member 12 in the side of the pressurized gas chamber housing 40 or on surfaces of both sides.

[0051] An opening portion (the opening portion opposite to the closing member 12) of the ignition device chamber housing 20 is closed by an electric igniter 25 fixed thereto.

[0052] The electric igniter 25 is fixed by being sandwiched in a direction of an axis X between an inward annular protrusion 21a formed on an inner wall surface 21 of the ignition device chamber housing 20 and an opening portion end portion 22 crimped inward.

[0053] A multifunctional member 30 having the functions (I) to (III) described above is arranged in the ignition device chamber housing 20.

[0054] The multifunctional member 30 has a base plate portion 31 and a cylindrical wall portion 32 extended from one surface of the base plate portion 31.

[0055] A preferable aspect 4 of the invention 1 and the invention 2 is that the first through-holes is closed.

[0056] The base plate portion 31 is movably abuts against the inner wall surface 21 of the ignition device chamber housing 20 and has a plurality of first through-holes 33 in a thickness direction. The plurality of first through-holes 33 may be closed by an aluminum adhesive tape or the like that is readily ruptured.

[0057] A preferable aspect 5 of invention 1 is that the fragile portion of the closing member is a groove which is circular corresponding to a circumferential edge of the opening portion of the cylindrical wall portion, a width of the fragile portion of the closing member is slightly greater than a width of the circumferential edge of the opening portion, and the entire circumferential edge of the opening portion is fitted into the fragile portion of the closing member, or

that the fragile portion is formed on the surface of the closing member in a side of the pressurized gas chamber housing, the circumferential edge of opening portion abuts against a position in a closing member, facing the fragile portion.

[0058] The cylindrical wall portion 32 shares a same central axis X as the base plate portion 31, and an outer diameter of the cylindrical wall portion 32 is set smaller than an outer diameter of the base plate portion 31. The cylindrical wall portion 32 has a plurality of second through-holes 34 in the thickness direction.

[0059] In the cylindrical wall portion 32, a circumferential edge of an opening portion (an opening portion circumferential edge) 32a abuts against the fragile portion 11 of the closing member 12. When the fragile portion 11 is formed on the surface of the closing member 12 in a side of the pressurized gas chamber housing 40, the opening portion circumferential edge 32a abuts against a position facing the fragile portion 11.

[0060] In the multifunctional member 30, an annular protrusion (a first protrusion) 21b is formed in the inner wall surface 21 of the ignition device chamber housing 20. Prior to activation, the multifunctional member 30 is fixed in the direction of the axis X due to the base plate portion 31 being abutted against the annular protrusion (the first protrusion) 21b and the circumferential edge 32a of the opening portion being abutted against the fragile portion 11 of the closing member.

[0061] A width of the circumferential edge 32a at the opening portion and a width of the fragile portion 11 of the closing member may be about equal to each other or the width of the fragile portion 11 may be set the greater.

[0062] Preferably, the width of the circumferential edge 32a at the opening portion and the fragile portion 11 of the closing member are set such that the fragile portion 11 of the closing member is a groove which is circular similarly to the circumferential edge 32a of the opening portion, the width of the fragile portion 11 of the closing member is slightly greater than the width of the circumferential edge 32a of the opening portion, and the entire circumferential edge 32a of the opening portion is fitted into the fragile portion 11 of the closing member.

[0063] A stepped portion (a second protrusion) 26 is formed between the annular protrusion 21b and the closing member 12 on the inner wall surface 21 of the ignition device chamber housing.

[0064] A radius r1 in a side of the base plate portion 31 with respect to the stepped portion (the second protrusion) 26 and a radius r2 in a side of the closing member 12 with respect to the stepped portion (the second protrusion) 26 have a relationship expressed as $r1 > r2$.

[0065] A height ($r1 - r2$) of the stepped portion 26 is equal to or greater than a height (from the inner wall surface 21) of the annular protrusion 21b.

[0066] A plurality of gas discharge ports 27 are formed between the stepped portion 26 and the closing member 12 on the inner wall surface 21 of the ignition device chamber housing. For moisture-proofing, the plurality of gas discharge ports 27 are closed from the inside by an aluminum adhesive tape or the like.

[0067] A preferable aspect 6 of invention 1 is that a coolant/filter is arranged in the first plenum chamber.

[0068] A space enclosed by the base plate portion 31, the cylindrical wall portion 32, and the closing member 12 is a first plenum chamber 35 that corresponds to a gas discharge path. With the gas generator according to the present invention, a known coolant/filter can be arranged in the first plenum chamber 35.

[0069] A cylindrical space between an outer wall surface of the cylindrical wall portion 32 and the inner wall surface 21 of the ignition device chamber housing is a second plenum chamber 36 that corresponds to the gas discharge path. The gas discharge ports 27 face the second plenum chamber 36.

[0070] A space enclosed by the base plate portion 31, the igniter 25, and the inner wall surface 21 of the ignition device chamber housing is a gas generating agent charging chamber 37 charged with a known molded article of gas generating agent 38.

[0071] An amount of the molded article of gas generating agent 38 used is determined appropriately according to the type of the gas generator.

[0072] The pressurized gas chamber housing 40 is filled with a gas such as argon or helium under high pressure.

[0073] The gas is filled from a gap between a pore and a pin 42, which is inserted into the pore in a bottom surface 41. After the gas is filled, the pore is closed by welding the bottom surface 41 and the pin 42 to each other.

[0074] Operations of the gas generator (a hybrid-type gas generator) shown in Fig. 1 used in a restraining device of an air bag system for a vehicle will be described below.

[0075] When the igniter 25 is activated, the molded article of gas generating agent 38 in the gas generating agent charging chamber 37 is ignited and combusted to generate combustion gas.

[0076] Part of the generated combustion gas immediately enters the first plenum chamber 35 through the first through-hole 33, enters the second plenum chamber 36 through the second through-hole 34, ruptures the moisture-proofing seal tape, and is discharged from the gas discharge port 27 to inflate an air bag.

[0077] Thereby, a part of the combustion gas can be promptly discharged with the activation of the gas generator and activation (deployment) of a restraining device such as an air bag can be promptly started (a part of the combustion gas is discharged prior to discharge of the pressurized gas).

[0078] On the other hand, as pressure in the gas generating agent charging chamber 37 rises due to the generation of the combustion gas, the base plate portion 31 of the multifunctional member 30 is pushed in the direction of the axis X and the cylindrical wall portion 32 is moved in the direction of the axis X. At this point, due to the base plate portion 31 colliding with the stepped portion 26, the cylindrical wall portion 32 is prevented from further moving in the direction of the axis X.

[0079] In addition, as the movement of the cylindrical wall portion 32 causes the circumferential edge 32a at

the opening portion to push the fragile portion 11, and the closing member 12 is ruptured and opened.

[0080] The gas inside the pressurized gas chamber housing 40 enters the first plenum chamber 35 through the opening portion created when the closing member 12 is ruptured, and is discharged together with the remaining combustion gas from the gas discharge port 27 via the second through-hole 34 and the second plenum chamber 36 to inflate the airbag.

(2) Gas generator having multifunctional member shown in Fig. 3

[0081] Fig. 3 is a perspective view of a multifunctional member 130 which is used in a gas generator. The multifunctional member 130 has the same functions and operations as the multifunctional member 30 of the gas generator shown in Fig. 1 with the exception of a shape and a position of the second through-hole 34.

[0082] The multifunctional member 130 has a base plate portion 131 and a cylindrical wall portion 132 extended from one surface of the base plate portion 131.

[0083] The base plate portion 131 has a first through-hole in a similar manner to the base plate portion 31 shown in Fig. 1.

[0084] In the cylindrical wall portion 132, a slit portion 134a, extending from an opening portion circumferential edge 132a to the base plate portion 131, is formed. The slit portion 134a is a second through-hole.

[0085] The slit portion 134a may be formed in a part of a range between the opening portion circumferential edge 132a and the base plate portion 131. For example, the slit portion 134a can be formed up to a position approximately halfway in a length direction from the opening portion circumferential edge 132a.

[0086] While only one slit portion 134a is shown in Fig. 3, two to four slit portions 134a can be formed at regular intervals. In this case, a slit width or a slit interval is adjusted so as to maintain a strength that enables the multifunctional member 130 to perform predetermined functions.

[0087] A preferable aspect 7 of invention 2 is that the fragile portion is a circular depression, and the columnar portion is fitted into the fragile portion of the closing member.

(3) Gas generator shown in Fig. 4

[0088] The gas generator shown in Fig. 4 is the same as the gas generator 10 shown in Fig. 1 with the exception of using a multifunctional member 230 in place of the multifunctional member 30.

[0089] The multifunctional member 230 has a base plate portion 231 and a columnar portion 232 extended from one surface of the base plate portion 231 at a central portion of the base plate portion 231.

[0090] The base plate portion 231 has a first through-hole 233 in a thickness direction.

[0091] The columnar portion 232 has a first supporting base portion 242 at the base plate portion 231 and a second supporting base portion 243 abutting against the fragile portion 11 of the closing member 12. The first supporting base portion 242 and the second supporting base portion 243 are coupled to each other by a supporting column portion 241.

[0092] Outer diameters of the first supporting base portion 242 and the second supporting base portion 243 are set greater than an outer diameter of the supporting column portion 241.

[0093] The second supporting base portion 243 abuts against the fragile portion 11 of the closing member.

[0094] The second supporting base portion 243 has a circular sectional shape and the fragile portion 11 is a circular depression. A tip surface of the second supporting base portion 243 is fitted into the fragile portion 11.

[0095] A plenum chamber 236 is formed by being enclosed by the base plate portion 231, the inner wall surface 21 of the ignition device chamber housing, and the closing member 12.

[0096] The gas discharge port 27 faces the plenum chamber 236.

[0097] Operations of the gas generator as a restraining device in an air bag system for a vehicle will be described below. In this gas generator (a hybrid gas generator), a part of the gas generator shown in Fig. 1 is replaced with that shown in Fig. 4.

[0098] When the igniter 25 is activated, the molded article of gas generating agent 38 in the gas generating agent charging chamber 37 is ignited and combusted to generate combustion gas. Part of the combustion gas immediately passes through the first through-hole 233 and the plenum chamber 236 and is discharged to outside of the housing from the gas discharge port 27.

[0099] On the other hand, as pressure in the gas generating agent charging chamber 37 rises due to the generation of the combustion gas, the base plate portion 231 of the multifunctional member 230 is pushed in the axial direction and the columnar portion 232 is moved in the axial direction. At this point, due to the base plate portion 231 colliding with the stepped portion 26, the columnar portion 232 is prevented from further moving in the axial direction.

[0100] In addition, as the movement of the columnar portion 232 causes the second supporting base portion 243 to push the fragile portion 11, the closing member 12 is ruptured and opened. Moreover, since the supporting column portion 241 has a smaller diameter, the columnar portion 232 never blocks the gas discharge path which is opened by the ruptured closing member 12 (a portion that remains while still being integrated with the ignition device chamber housing), and discharge of the pressurized gas is performed in a smooth manner.

[0101] The combustion gas generated in the gas generating agent charging chamber 37 enters the plenum chamber 236 from the first through-hole 233, ruptures the moisture-proofing seal tape, and is discharged from

the gas discharge port 27 to inflate the airbag.

[0102] And, the gas in the pressurized gas chamber housing 40 enters the plenum chamber 236 from an opening portion created due to the rupture of the closing member 12 and is discharged together with the remaining combustion gas from the gas discharge port 27 to inflate the air bag.

[0103] Note that, in the gas generator according to the present invention, a specific embodiment of the gas generator is not limited to the present embodiments as long as the problem described above can be solved. For example, different embodiments can be adopted with respect to a shape of the multifunctional member, the annular protrusion and the stepped portion formed on the ignition device chamber housing, and the like in order to realize similar functions.

[0104] The invention thus described, it will be obvious that the same may be varied in many ways. Such variations are not to be regarded as a departure from the spirit and scope of the invention, and all such modifications as would be obvious to one skilled in the art are intended to be included within the scope of the following claims.

Claims

1. A gas generator(10), comprising:

a cylindrical ignition device chamber housing(20) provided with a gas discharge port(27), accommodating an igniter(25) and a gas generating agent(38) therein, a cylindrical pressurized gas chamber housing(40) filled with a pressurized gas, the cylindrical pressurized gas chamber housing(40) being joined to the ignition device chamber housing(20) to form an outer shell container;

a closing member(12) being provided with a fragile portion(11) and closing between the ignition device chamber housing(20) and the pressurized gas chamber housing (40) ;

a multifunctional member(30) that is movable in an axial direction during activation being arranged inside the ignition device chamber housing(20) together with the igniter(25) and the gas generating agent(38),

the igniter(25) closing an opening portion of the ignition device chamber housing(20) and being fixed thereto;

the multifunctional member(30) having, a base plate portion(31) and a cylindrical wall portion(32) extending from one surface of the base plate portion(31), the cylindrical wall portion(32) having an opening portion at a distal end thereof

the base plate portion(31) abutting against an inner wall surface(21) of the ignition device chamber housing(20) and having a first through-

hole(33) in a thickness direction, and the cylindrical wall portion(32) having a smaller outer diameter than an outer diameter of the base plate portion(31), and being provided with a second through-hole(34) in the thickness direction thereof, the opening portion abutting against the fragile portion(11) of the closing member(12);

a first plenum chamber(35) enclosed by the base plate portion(31), the cylindrical wall portion(32) and the closing member(12);

a second plenum chamber(36) formed by a cylindrical space between an outer wall surface of the cylindrical wall portion(32) and the inner wall surface(21) of the ignition device chamber housing, and

the gas discharge port(27) being provided in a circumferential wall portion of the ignition device chamber housing(20), to face the second plenum chamber(36);

a gas generating agent charging chamber(37) enclosed by the base plate portion(31), the igniter(25), and the inner wall surface(21) of the ignition device chamber housing and charged with the gas generating agent(38),

by pressure increase inside the ignition device chamber housing(20) due to combustion gas generated by combustion of the gas generating agent(38), the multifunctional member(30) being moved in the axial direction to rupture the closing member(12), the combustion gas passing through the first through-hole(33), the first plenum chamber(35), the second through-hole(34) and the second plenum chamber(36), and then being discharged from the gas discharge port(27),

the pressurized gas inside the pressurized gas chamber housing(40) entering the first plenum chamber(35) from an opening portion obtained by rupture of the closing member(12), passing through the second through-hole(34) and the second plenum chamber(36), and then being discharged from the gas discharge port(27).

2. The gas generator according to claim 1, wherein:

the inner wall surface of the ignition device chamber housing has a first protrusion and a second protrusion formed inward at an interval in the axial direction, and

prior to activation, the multifunctional member is fixed by the opening portion of the cylindrical wall portion abutted against the closing member and the base plate portion abutted against the first protrusion, and

during activation, the opening portion of the cylindrical wall portion ruptures and opens the closing member, and movement of the multi-

functional member in the axial direction is prevented by the base plate portion colliding with the second protrusion.

3. The gas generator according to claim 2, wherein the first protrusion is an inward protrusion formed by depressing a circumferential wall surface of the ignition device chamber housing from the outside, and the second protrusion is a stepped portion formed in the circumferential wall surface of the ignition device chamber housing facing the second plenum chamber. 5
4. The gas generator according to any one of claims 1 to 3, wherein the substantially cylindrical member has a slit portion formed in the cylindrical wall portion in the axial direction thereof and the slit portion is a second through-hole. 10
5. A gas generator, comprising: 15
 - a cylindrical ignition device chamber housing provided with a gas discharge port, accommodating an igniter and a gas generating agent therein, a cylindrical pressurized gas chamber housing filled with a pressurized gas, the cylindrical pressurized gas chamber housing being joined to the ignition device chamber housing to form an outer shell container; 20
 - a closing member being provided with a fragile portion and closing between the ignition device chamber housing and the pressurized gas chamber housing; 25
 - a multifunctional member that is movable in an axial direction during activation being arranged inside the ignition device chamber housing together with the igniter and the gas generating agent, 30
 - the igniter closing an opening portion of the ignition device chamber housing and being fixed thereto; 35
 - the multifunctional member having,
 - a base plate portion and a columnar portion extending from a central portion of one surface of the base plate portion, 40
 - the base plate portion abutting against an inner wall surface of the ignition device chamber housing and having a first through-hole in a thickness direction, and 45
 - the columnar portion abutting against the fragile portion of the closing member; 50
 - a plenum chamber formed by the base plate portion, the inner wall surface of the ignition device chamber housing and the closing member, the gas discharge port being provided in a circumferential wall portion of the ignition device chamber housing to face the plenum chamber; 55
 - a gas generating agent charging chamber en-

closed by the base plate portion, the igniter, and the inner wall surface of the ignition device chamber housing and charged with the gas generating agent,

by pressure increase inside the ignition device chamber housing due to combustion gas generated by combustion of the gas generating agent, the multifunctional member being moved in the axial direction to rupture the closing member, the combustion gas passing through the first through-hole and the plenum chamber, and then being discharged from the gas discharge port, the pressurized gas inside the pressurized gas chamber housing entering the plenum chamber from an opening portion obtained by rupture of the closing member, and being discharged from the gas discharge port.

6. The gas generator according to any one of claims 1 to 5, wherein the first through-hole is closed. 20
7. The gas generator according to any one of claims 1 to 4, wherein: 25
 - the fragile portion of the closing member is a groove which is circular corresponding to a circumferential edge of the opening portion of the cylindrical wall portion, a width of the fragile portion of the closing member is slightly greater than a width of the circumferential edge of the opening portion, and the entire circumferential edge of the opening portion is fitted into the fragile portion of the closing member, or 30
 - the fragile portion is formed on the surface of the closing member in a side of the pressurized gas chamber housing, the circumferential edge of the opening portion abuts against a position in the closing member, facing the fragile portion. 35
8. The gas generator according to any one of claims 1 to 4, wherein a coolant/filter is arranged in the first plenum chamber. 40
9. The gas generator according to claim 5, wherein the fragile portion is a circular depression, and the columnar portion is fitted into the fragile portion of the closing member. 45

Fig. 1

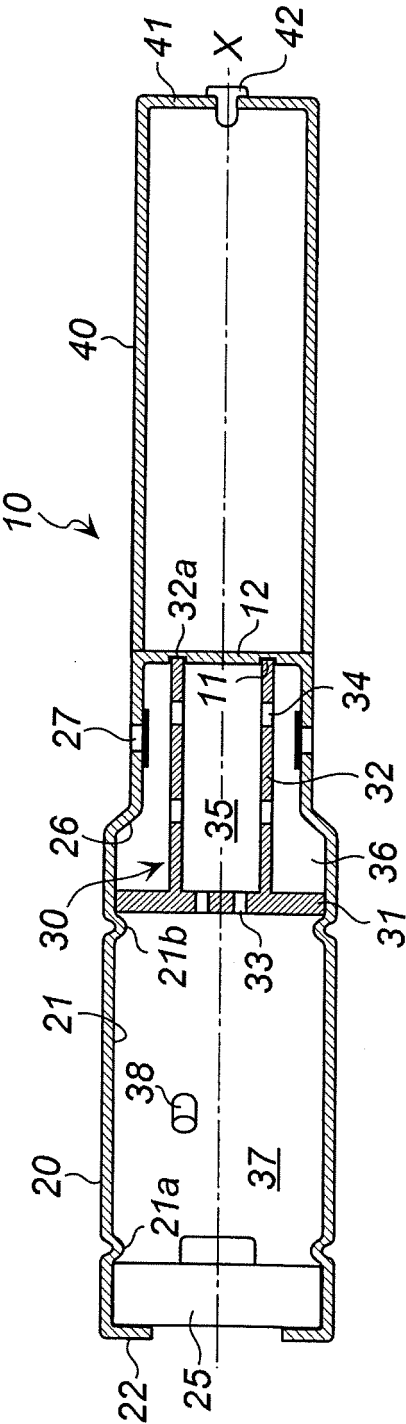


Fig. 2

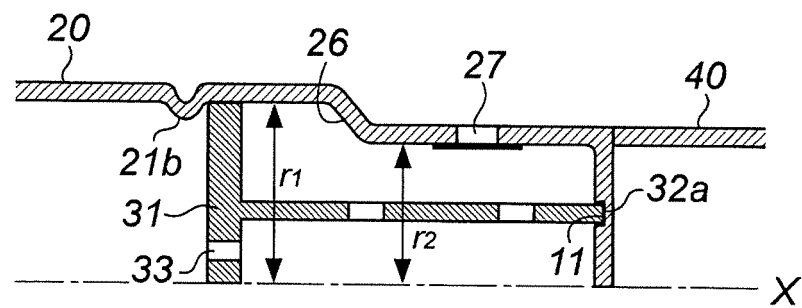


Fig. 3

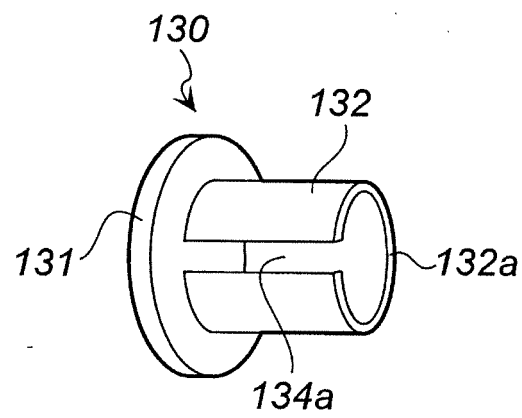
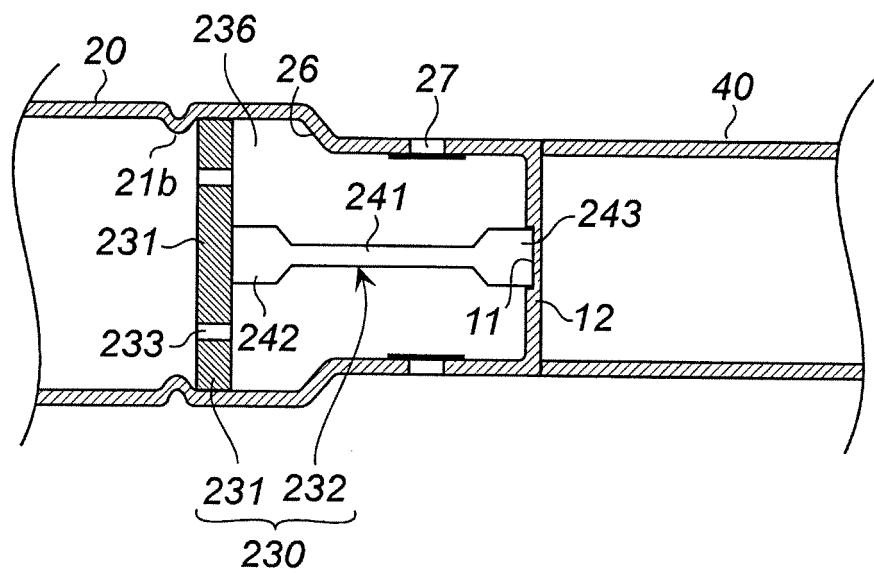


Fig. 4



INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP2013/077936

A. CLASSIFICATION OF SUBJECT MATTER

B60R21/272 (2006.01) i

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

B60R21/272, B01J7/00

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Jitsuyo Shinan Koho 1922-1996 Jitsuyo Shinan Toroku Koho 1996-2014

Kokai Jitsuyo Shinan Koho 1971-2014 Toroku Jitsuyo Shinan Koho 1994-2014

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	JP 2002-513347 A (Dynamit Nobel GmbH Explosivstoff-und Systemtechnik), 08 May 2002 (08.05.2002), entire text; all drawings & US 6234522 B1 & EP 927116 A & WO 1998/012078 A1 & DE 19638838 A1 & DE 59705694 D & CZ 9900954 A & PL 332304 A & BR 9714616 A & AT 210035 T & ES 2165089 T	1-9

☒ Further documents are listed in the continuation of Box C.
 ☐ See patent family annex.

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Date of the actual completion of the international search

16 January, 2014 (16.01.14)

Date of mailing of the international search report

28 January, 2014 (28.01.14)

Name and mailing address of the ISA/
Japanese Patent Office

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP2013/077936

C (Continuation).	DOCUMENTS CONSIDERED TO BE RELEVANT	
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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REFERENCES CITED IN THE DESCRIPTION

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