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(71) Applicant: APPLIED MATERIALS, INC. [US/US]; 3050 Bowers Avenue, Santa Clara, CA 95054 (US).

(72) Inventors: MATSUMURA, Naomi; 1-38-1 Himurodai, Hirakatashi-shi, Osaka, Osaka 573-0115 (JP). KOWAKA, Masahiko; 5-4-12 Mikatadai, Nishi-ku, Kobe City, 651-2277 (JP). BAGLEY, William, A.; 5845 Pistoia Way, San Jose, CA 95138 (US). TERASHI, Akira; 2235-354

Obuchi, Fuji-shi, Shizuoka, Shizuoka 417-0801 (JP). **KONDO, Hideaki**; 277-572 Magechi, Kumagaya-shi, Waitama, 360-0161 (JP).

- (74) Agents: PATTERSON, Todd, B. et al.; Moser, Patterson & Sheridan, L.L.P., 3040 Post Oak Boulevard, Suite 1500, Houston, TX 77056 (US).
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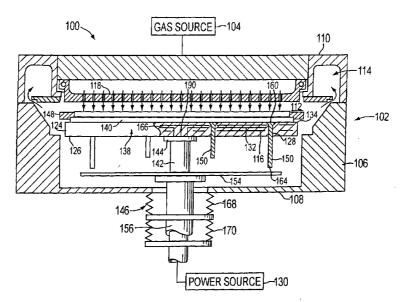
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(54) Title: SUBSTRATE SUPPORT AND METHOD OF FABRICATING THE SAME



(57) Abstract: A substract support and method of fabricating the same are provided. Generally, one method of fabrication includes assembling a subassembly comprising a first reinforcing member and a heating element, supporting the subassembly at least 40mm from a bottom of a mold, encapsulating the supported subassembly with molten aluminum, and applying pressure to the molten aluminum. Alternatively, a method of fabrication includes assembling a subassembly comprising a stud disposed through a heating element sandwiched between a first reinforcing member and a second reinforcing member, supporting the subassembly above a bottom of a mold, encapsulating the subassembly disposed in the mold with molten aluminum to form a casting, forming a hole in the casting by removing at least a portion of the stud, and disposing a plug in at least a portion of the hole.



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### INTERNATIONAL SEARCH REPORT

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ment published after the international filing date of date and not in conflict with the application but inderstand the principle or theory underlying the of particular relevance; the claimed invention e considered novel or cannot be considered to inventive step when the document is taken alone of particular relevance; the claimed invention e considered to involve an inventive step when the it is combined with one or more other such docular combination being obvious to a person skilled member of the same patent family
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### INTERNATIONAL SEARCH REPORT

Information on patent family members

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