



(43) International Publication Date
13 July 2006 (13.07.2006)

PCT

(10) International Publication Number
WO 2006/073644 A1

(51) International Patent Classification:
G02F 1/1335 (2006.01)

(21) International Application Number:
PCT/US2005/043738

(22) International Filing Date:
1 December 2005 (01.12.2005)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
11/027,172 30 December 2004 (30.12.2004) US

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(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, LY, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Declarations under Rule 4.17:

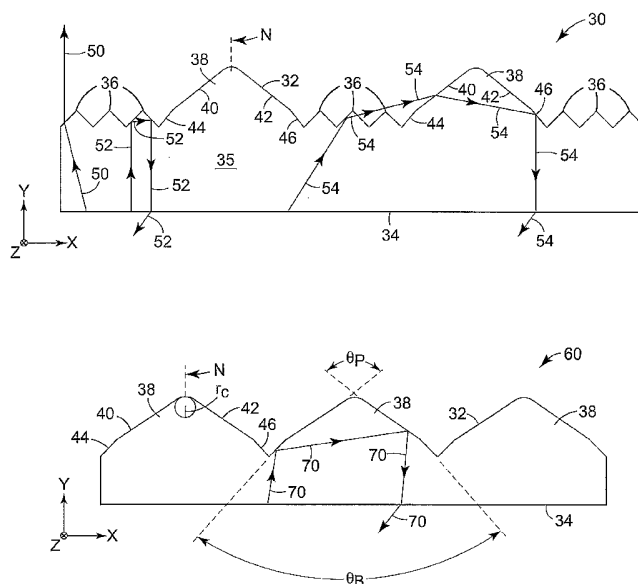
- as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))
- as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii))

Published:

- with international search report

[Continued on next page]

(54) Title: BRIGHTNESS ENHANCEMENT ARTICLE



(57) Abstract: The surface structure (32) of a transparent film (30, 60, 84) recycles light (54, 70) that would exit an LCD display (82) at angles greater than 75° for brightness enhancement. The disclosed structures might not include small prisms (36, with a height of 5-20μm) with facets angled at about 90°, but they all contain (large) prisms (38, with a height of 20-50μm) that feature a (rounded) peaks with facets (40,42) angled at about 96°, and a base with facets (44, 46) angled at about 90°. The radius of curvature (r_c) of a rounded peak is small (<10.5μm) to avoid undesirable brightness reduction.



— *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments*

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BRIGHTNESS ENHANCEMENT ARTICLE

BACKGROUND OF THE INVENTION

5 The present invention relates to structured optical films and optical displays incorporating the structured optical films. More specifically, the present invention relates to a brightness enhancement film with reduced glancing angle output.

Electronic devices that include electronic displays for conveying information to a viewer have become nearly ubiquitous. Mobile phones, handheld computers, personal digital assistants, electronic games, car stereos and indicators, public displays, automated teller machines, in-store kiosks, home appliances, computer monitors, televisions, etc., are all examples of devices that include displays that people view on a daily basis.

10 The typical electronic display assembly contains a light source that is required in order for people to observe the information presented by the display. In battery powered equipment, the light source can represent a substantial fraction of the total power draw of the equipment. Therefore, reducing the amount of power required to produce a given luminance increases battery life, which is especially desirable in battery powered equipment.

20 Structured optical films are used in electronic display systems and in other applications where control over the direction of light, transmitted and/or reflected, is desired to increase brightness, reduce glare, etc. A structured optical film essentially comprises films of light transmissible materials in which a series of prisms are located such that the films can be used to redirect light through reflection and refraction. When used in an optical display such as that found in laptop computers, watches, etc., the structured optical film can increase brightness of an optical display by limiting light escaping from the display to within a pair of planes disposed at desired angles from a normal axis running through the optical display. As a result, light that would exit the display outside of the allowable range is reflected back into the display where a portion of it can be "recycled" and returned back to the structured film at an angle that allows it to escape from the display. That recycling is useful because it can reduce power consumption needed to provide a display with a desired level of brightness.

30 In conventional structured optical films, some light is allowed to exit the display outside the allowable range of angles relative to the normal axis running through

the display. These high angle light rays may reduce the contrast of the display (the difference in brightness between light and dark areas of the display) and produce undesirable areas of brightness outside of a preferred viewing angle. It would be desirable to recycle these high angle light rays and return them back to the structured film for retransmission within the range of desired angles.

BRIEF SUMMARY OF THE INVENTION

The present invention is a brightness enhancement article for use in an optical system. The brightness enhancement article has a structured surface including first light directing protrusions. The first light directing protrusions include a peak and a base, the peak defined by a first pair of prism facets and the base defined by a second pair of prism facets. The first pair of prism facets has a first included angle and the second pair of prism facets has a second included angle, such that the first included angle is different than the second included angle.

In a preferred embodiment, the brightness enhancement article further includes a plurality of second light directing protrusions of lesser height than the first light directing protrusions. The second light directing protrusions are interleaved with the first light directing protrusions. The second light directing protrusions produce a light distribution having high angle lobes and lobes at preferred angles relative to a normal to the structured surface. The light distributed by the second light directing protrusions in the high angle lobes is redirected by the first light directing protrusions for retransmission at a preferred angle.

Preferably, the first included angle of the first light directing protrusions is greater than 90° and the second included angle of the second light directing protrusions is about 90° . Furthermore, the peak of the first light directing protrusions preferably has a rounded peak having a radius of curvature of less than about $10.5\ \mu\text{m}$. Also, at least one second light directing protrusion is positioned between adjacent first light directing protrusions.

The brightness enhancement article of the present invention is typically incorporated in a display module. The display module typically includes a display panel and a backlight assembly for providing light to the display panel. The brightness

enhancement article is located between the backlight assembly and the display panel, with the structured surface facing the display panel.

BRIEF DESCRIPTION OF THE DRAWINGS

5 FIG. 1A is a perspective view of a conventional structured optical film.

FIG. 1B is a cross-section view of the conventional structured optical film of FIG. 1A.

FIG. 2A is a perspective view of a structured optical film according to the present invention.

10 FIG. 2B is a partial cross-section view of the structured optical film of FIG. 2A, showing various parameters of the structured optical film.

FIG. 2C is a partial cross-section view of the structured optical film of FIG. 2A, showing the behavior of light rays entering the structured optical film at various angles.

15 FIG. 3 is a partial cross-section view of a structured optical film according to another embodiment of the present invention.

FIG. 4 is a cross-section view of an optical display assembly incorporating a structured optical film according to the present invention.

20 FIG. 5 is a luminous intensity distribution plot for the conventional structured optical film of FIGS. 1A and 1B, and for the structured optical film according to the present invention shown in FIGS. 2A-2C.

FIG. 6 is a scatter plot of merit function versus gain of a conventional structured optical film and an optical film according to the present invention.

25 DETAILED DESCRIPTION

FIGS. 1A and 1B generally illustrate the concept of structured optical films. FIG. 1A shows a perspective view and FIG. 1B shows a cross-section view of a regular, periodic structured optical film 10 including structured surface 12 and planar surface 14. Structured surface 12 includes a series of regularly spaced prisms 16 defined by facets 18 which form peaks 19. Prisms 16 have an included angle α_p (that is, the angle formed by facets 18). Typically, α_p is 90° , which allows for high optical gain. As can be seen, each

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prism 16 extends substantially uninterrupted across the structured surface along the length of its peak 19 (i.e., along the Z-axis).

Optical film 10 is typically incorporated into an optical system including a backlight assembly which provides light to optical film 10. Light rays 20, 22, and 24 are shown in FIG. 1 to depict the behavior of light entering optical film 10 at various angles. Light rays 20 and 22 are shown in FIG. 1B to depict the desired operation of a structured optical film. Light ray 20, which is shown after entering optical film 10 via refraction through planar surface 14, depicts the situation in which a light ray contacts a facet 18 of prism 16 below the critical angle required for TIR. Light ray 20 is refracted through the facet within the preferred range of angles relative to film normal N.

Light ray 22, which also is shown after entering optical film 10 via refraction through planar surface 14, depicts the situation in which a light ray strikes the two facets 18 of a prism 16 above the critical angle required for TIR of the light ray to occur. As a result, light ray 22, which would have exited structured optical film 10 outside of the preferred range of angles, is reflected back toward the backlight assembly where a portion of it can be "recycled" and returned back to the structured film at an angle that allows it to escape from structured optical film 10.

With conventional structured optical film designs, some light is allowed to escape from prisms 16 at high glancing angles. This situation is depicted by light ray 24. The escape of light usually occurs when light ray 24 is reflected by TIR from a first facet to a second facet of a prism 16, and light ray 24 contacts the second facet below the critical angle required for TIR of light ray 24 by the second facet. The second facet consequently refracts light ray 24, which escapes structured optical film 10 outside of the preferred range of angles. These high angle light rays may reduce the contrast of the display and produce undesirable areas of brightness outside of the preferred viewing angles of the display (e.g., within 30° of optical film normal N).

The present invention, described in connection with the illustrative embodiments depicted in FIG. 2A and the following figures, provides a structured optical film wherein these high angle (e.g., angles greater than 60°) light rays are recaptured and redirected back toward the backlight assembly where a portion can be "recycled" and returned back to the structured film at an angle that allows it to escape from structured

optical film at a more desirable angle. This can improve contrast and increase brightness of the display at preferred viewing angles.

FIG. 2A is a perspective view and FIGS. 2B and 2C are partial cross-section views of structured optical film 30 according to an embodiment of the present invention. Structured optical film 30 includes structured surface 32 and planar surface 34. Structured surface 32 is formed on and planar surface 34 is defined by substrate 35. Structured surface 32 includes a plurality of prisms 36 and a plurality of prisms 38 arranged in a periodic pattern. As can be seen in FIG. 2A, prisms 36 and 38 extend substantially uninterrupted across structured surface 32 along the length of their peak (i.e., along the Z-axis). The geometry of structured surface 32 and the material used to manufacture film 30 foster total internal reflection (TIR) and refraction of light entering planar side 34 of film 30 and light transmitted from structured surface 32 at high glancing angles to minimize the escape of light through the structured surface outside of a desired range of angles relative to film normal N.

FIG. 2B is a partial cross-section view of structured optical film 30, showing various parameters of structured optical film 30. Prisms 36 have a first height h_1 and prisms 38 have a second height h_2 greater than first height h_1 ($h_2 > h_1$). Preferably, first height h_1 is less than 30% height h_2 . First height h_1 is preferably in the range of about 5 μm to about 20 μm , and second height h_2 is preferably in the range of about 20 μm to about 50 μm . Preferably h_1 and h_2 are chosen such that a light ray escaping from the peak of a prism 36 at an angle of 75° from the normal to the film will be intercepted by one of the prisms 38. It is expected that h_2 would generally be at least one and a half times as great as h_1 although smaller ratios may work depending on design of structured surface 32. Preferably h_2 is at least twice as great as h_1 and even more preferably h_2 is at least three times as great as h_1 . For cosmetic reasons, prisms 36 should be at least large enough that diffractive effects do not introduce undesirable color and prisms 38 should not be large enough to be visible to a user through the lcd panel with which the film is used.

Each prism 36 includes two facets which define an included angle θ_s . Included angle θ_s is preferably about 90° , which allows for maximum optical gain from light supplied by the backlight assembly. "Gain" refers to the ratio of the on-axis brightness (that is, the brightness in a direction normal to the display) of a backlit display

equipped with a brightness enhancing film to the perpendicular brightness of the display in the absence of the film.

Prisms 38 preferably include a peak and a base. The peak of prisms 38 is defined by a first pair of peak facets 40 and 42, which has an included angle θ_P (that is, the angle formed by peak facets 40 and 42). Included angle θ_P is preferably in the range of about 70° to about 110°. The base of prisms 38 is defined by a second pair of base facets 44 and 46, which has included angle of θ_B (that is, the angle at which base facets 44 and 46 are positioned with respect to each other). Included angle θ_B is preferably about 90°.

The peak and the base of each prism 38 are preferably integral with each other. Prisms 38 have a truncation height h_t , which is the height at which the base facets 44 and 46 meet peak facets 40 and 42. Preferably, truncation height h_t and height h_1 of prisms 36 are substantially similar. Furthermore, prisms 38 have width w_L and prisms 36 have a width w_S . As shown in FIG. 2B, width w_L is larger than width w_S ($w_L > w_S$). Preferably, width w_S is less than 30% width w_L . Width w_S is preferably in the range of 10 μm to about 40 μm , and width w_L is preferably in the range of about 40 μm to about 100 μm . Unit cell pitch P_{UC} is the width of a repeating unit of prisms (i.e., a unit cell) in optical film 30. In the embodiment shown in FIG. 2B, a unit cell includes three prisms 36 and one prism 38.

Peak facets 40 and 42 of prisms 38 meet to form peak tip 48. Peak tip 48 is shown in FIGS. 2A-2C having a rounded or blunted contour. The rounded contour is characterized by radius of curvature r_C . Radius of curvature r_C is preferably less than 10.5 μm , and most preferably radius of curvature r_C is about 6 μm . While rounding peak tips 48 results in a decrease of gain in prisms 38, scratching caused by breaking or marring of peak tips 48 during handling and use is prevented. Furthermore, because prisms 38 are taller than prisms 36, the peaks of prisms 36 are protected from damage during handling and use. This allows prisms 36 to have sharp peaks to maximize gain of prisms 36. Alternatively, if scratching optical film 30 can be avoided, prisms 38 may have sharp peak tips 48 (i.e., radius of curvature r_C of zero) to maximize gain of prisms 38.

FIG. 2C is a partial cross-section view of structured optical film 30, showing the behavior of light rays entering the structured optical film at various angles. Optical film 30 is typically incorporated into an optical system including a backlight

assembly which provides light to optical film 30. Light rays 50, 52, and 54 are shown in FIG. 2C to depict the behavior of light entering optical film 30 at various angles.

Light ray 50, which is shown after entering optical film 30 via refraction through planar surface 34, depicts the situation in which a light ray reaches prism 16 below the critical angle required for TIR. Light ray 50 is refracted through the facet within the preferred range of angles relative to film normal N.

Light ray 52, which also is shown after entering optical film 30 via refraction through planar surface 34, depicts the situation in which a light ray prism 16 above the critical angle required for TIR of the light ray to occur. As a result, light ray 50, which would have exited structured optical film 30 outside of the preferred range of angles, is reflected back toward the backlight assembly where a portion of it can be "recycled" and returned back to the structured film at an angle that allows it to escape from structured optical film 30.

Light ray 54 is shown after entering structured optical film 30 via refraction through planar surface 34 and depicts the situation in which a light ray is allowed to escape from prisms 36 at high glancing angles. This is the undesirable situation described with regard to light ray 24 of FIG. 1B. To recapitulate, light ray 54 is reflected by TIR from a first facet to a second facet of a prism 36. Light ray 54 contacts the second facet below the critical angle required for TIR of light ray 54 by the second facet. The second facet consequently refracts light ray 54, which escapes structured optical film 30 outside of the desired range of angles.

In structured optical film 30 according to the present invention, high angle light rays are reduced in two regards. First, high angle light rays transmitted by prisms 36 (e.g., light ray 54) are recaptured by prisms 38. That is, each prism 38 is shaped such that light distributed in high angle lobes by prisms 36 is captured and redirected by prism 38 to be eventually reflected back toward the backlight assembly. Light ray 54 is reflected via TIR by the various surfaces of optical film 30 until it reaches the backlight assembly. Second, prisms 38 have included angles θ_P and θ_B such that light rays that reach prisms 38 directly from the backlight assembly at undesirable angles are more likely to be reflected via TIR back toward the backlight assembly, rather than being transmitted from optical film 30 at a high glancing angle. In both cases, upon reaching the backlight assembly a

portion of the light is "recycled" and returned back to structured film 30 at an angle that allows it to escape from structured optical film 30 at a more desirable angle.

5 In order to facilitate the recapture and recycling of light distributed by prisms 36 in high angle lobes, angle θ_p formed by facets 40 and 42 is preferably in the range of about 70° to about 110°, and more preferably in the range of about 90° to about 110° (with an angle of about 96° most preferred). Facets 40 and 42 positioned at these preferred angles with respect to each other produce the greatest likelihood of recapture of high angle light rays. Furthermore, facets 40 and 42 are positioned at these preferred angles to minimize escape of light rays from prisms 38 in high angle lobes. In optical film 10 30 according to the present invention, intensity of light at angles greater than 75° from normal N is substantially eliminated. In particular, in a system including optical film 30 according to the present invention, light intensity at angles greater than about 75° from normal N are less than about 10% the light intensity along normal N.

15 The periodic pattern of prisms 36 and 38 (i.e., the unit cell configuration) as shown in FIGS. 2A-2C is merely exemplary, and other patterns may be used. For example, fewer or more prisms 36 may be positioned between prisms 38. While fewer high angle rays are captured with the additional space (i.e., additional prisms 36) between prisms 38, additional prisms 36 allow for an increase in gain, since prisms 36 are shaped to maximize gain. In general, larger prisms 38 are interspersed at regular intervals with 20 smaller prisms 36.

It is also important to note that optical film 30 may include only large prisms 38 (that is, no small prisms 36 interspersed between large prisms 38) for a reduction in high angle light rays over conventional films. This is because prisms 38 themselves are shaped to reduce distribution of light rays in high angle lobes. This 25 embodiment is depicted in FIG. 3 as optical film 60. In general, the parameters described with regard to prisms 38 in optical film 30 are applicable to prisms 38 in optical film 60. However, for this embodiment, included angle θ_p is preferably greater than 90° (with an angle of about 96° most preferred), to produce a reduction in high angle light rays over conventional films. FIG. 3 also shows light ray 70 reaching prism 38 at an undesirable angle and being reflected via TIR back toward the backlight assembly, rather than being 30 transmitted from optical film 60 at a high glancing angle.

Furthermore it is not necessary that all of prisms 38 be the same height or that all of prisms 36 be the same height. For various reasons these heights may be varied. However, in order to maximize the effectiveness of the film in enhancing brightness, it is preferred that there be no land spaces between the prisms regardless of whether they are all of the same height or have multiple heights. While it is understood that, at some level of magnification, the valleys between the prisms will be flat or rounded, the term “no land” shall be understood to mean that the valleys are reasonably sharp corners in view of standard machining and molding techniques.

It should also be noted that various parameters of prisms 36 and 38 may be adjusted without departing from the spirit and scope of the present invention. For example, first height h_1 of prisms 36 and second height h_2 of prisms 38 may be adjusted as system requirements and specifications dictate to adjust gain and recapture of high angle rays. Also, first height h_1 of prisms 36 and second height h_2 of prisms 38 may be varied along the length of their peaks (i.e., along the Z-axis). Furthermore, prisms 36 and 38 are shown in FIGS. 2A-2C and 3 with generally planar facets, but it will be understood that the present invention includes structured optical films having prisms and facets formed in any optically useful shape. For example, prisms 36 or 38 may include variations such as rounded valleys, curved facets, etc. In other words, the present invention is useful with any structured optical film that reduces light distributed in high angle lobes by recapturing and redirecting light for retransmission at more desirable angles.

Although the particular material used to manufacture structured optical films according to the present invention may vary, it is important that the material be substantially transparent to ensure high optical transmission. Useful polymeric materials for this purpose are commercially available such as, for example, acrylics, polycarbonates, acrylate, polyester, polypropylene, polystyrene, polyvinyl chloride, and the like. While the particular material is not critical, materials having higher indices of refraction will generally be preferred. More specifically, materials having indices of refraction greater than 1.5 are most preferable. Useful materials for forming structured optical films are discussed in U.S. Pat. Nos. 5,175,030 (Lu et al.) and 5,183,597 (Lu).

A structured surface film according to the present invention may be manufactured by any suitable molding process such as compression molding, injection molding or extrusion or by a cast and cure process such as is described in the Lu patents

cited above. If the film is manufactured by a cast and cure process the substrate on which the structures are formed may be any suitable material such as acrylic, polycarbonate, or polyester. In another embodiment, the substrate could be a multilayer reflective polarizer such as is taught in United States patent _____ or a cholesteric reflective polarizer in order to combine the beneficial effects of a structured surface brightness enhancing film with those of a reflective polarizer. Alternatively, regardless of the manufacturing method, a reflective polarizer could be laminated to the film. Furthermore, with or without a reflective polarizer, a relatively rigid sheet of plastic or glass could be laminated to the film in order to provide better resistance to warp.

FIG. 4 illustrates one application in which a layer of structured optical film according to the present invention can be advantageously used. The application is a backlit optical display assembly 80. Optical display assembly 80 includes a display panel 82 and structured optical film 84 according to the present invention. Optical display assembly 80 also includes backlight assembly 86 for use in those situations in which ambient light is insufficient to view display panel 84. Backlight assembly 86 is preferably generally wedge-shaped or slab-shaped, but it should be noted that any shape or type of backlight source may be used in place of the backlight assembly pictured including, but not limited to, a direct-lit type assembly (e.g., a direct-lit liquid crystal display (LCD) television), a surface-emission type assembly, a flat edge-lit type assembly, and so on. Backlight assembly 86 may be optically coupled to, or integral with, structured optical film 84. Furthermore, optical display assembly 80 is shown in its simplest form, and additional optically useful layers may be incorporated into optical display assembly 80 between display panel 82 and structured optical film 84, between structured optical film 84 and backlight assembly 86, and below backlight assembly 86. Examples of such optically useful layers include, but are not limited to, reflective polarizers, diffusers, cover sheets, and reflector layers. These optically useful layers may be optically coupled to, or integral with, structured optical film 84.

Structured optical film 84 is a conceptual representation of any of the embodiments of the present invention (or variations thereof) heretofore described with regard to FIGS. 2A-2C and 3. Structured optical film 84 is preferably positioned between display panel 82 and backlight assembly 86 with the structured surface facing display panel 82 and the planar surface facing backlight assembly 86. The larger light directing

protrusions 90 of structured optical film 84 redirect light distributed by smaller light directing protrusions 92 in high angle lobes back toward backlight assembly 86. Furthermore, the larger light directing protrusions themselves are shaped to reduce distribution of light rays in high angle lobes. The redirected light is then “recycled” when it is reflected by backlight assembly 86 toward structured optical film 84 for retransmission to display panel 84 at a more desirable angle. This can improve contrast and increase brightness of the display at preferred viewing angles as a consequence of reducing high angle outputs of the shorter light directing protrusions.

FIG. 5 shows luminous intensity distribution plot 100 for conventional structured optical film 10 (as shown in FIGS. 1A and 1B) and luminous intensity distribution plot 110 for structured optical film 30 according to the present invention (as shown in FIGS. 2A-2C). Luminous intensity distribution plots 100 and 110 plot various angles relative to film normal N versus the radiant intensity at these angles in Watts/steradian (W/sr). For the various angles along the horizontal axis in FIG. 5, 0° is along film normal N (i.e., along the Y-axis in FIGS. 1A, 1B, and 2A-2C), and $\pm 90^\circ$ is perpendicular to film normal N (i.e., along the X-axis in FIGS. 1A, 1B, and 2A-2C). The radiant intensity for the plots in FIG. 5 is calculated in a system substantially similar to that shown in FIG. 4, wherein backlight assembly 86 provides a distribution of light and wherewith a radiant intensity detector is positioned on a side opposite of display panel 82 from structured optical film 84. The plots represent the calculated radiant intensity of light along the XY-plane in FIGS. 1A, 1B, in 2A-2C at various angles relative to film normal N.

Luminous intensity distribution plot 100 is shown for structured optical film 10, wherein prisms 16 have an included angle θ_s of 90° . As shown by plot 100, peak radiant intensity 102 occurs at 0° , or, along normal N of optical film 10. At increasing angles from optical film normal N, the radiant intensity decreases until around $\pm 45^\circ$ from normal N. At this point, light distributed by optical film 10 in high angle lobes (e.g., light ray 24 in FIG. 1B) produces areas of increased light intensity outside of preferred viewing angles. As shown by plot 100, the increased radiant intensity occurs at angles between about $\pm 45^\circ$ to $\pm 90^\circ$. The high radiant intensity at these high angles may reduce the contrast of the display and produce undesirable areas of brightness outside of a preferred viewing angle of the display. Furthermore, the high angle lobes reduce the light intensity

within the preferred viewing angles, since these rays escape structured optical film 10 without being recycled and retransmitted at a preferred viewing angle.

Luminous intensity distribution plot 110 is shown for structured optical film 30 according to the present invention. Plot 110 is for structured optical film 30 including configuration parameters as follows: included angle θ_P of 96° , included angles θ_B and θ_S of 90° , and radius of curvature r_C of $6\text{ }\mu\text{m}$. As shown by plot 110, peak radiant intensity 112 also occurs at 0° , or, along normal N of optical film 30. At increasing angles from optical film normal N, the radiant intensity decreases until about -55° and 55° from normal N. At this point, the radiant intensity at increasing angles from normal N is substantially constant. A small region of increased radiant intensity 114 occurs at angles greater than $\pm 60^\circ$ from film normal N due to a small amount of light escaping from optical film 30 at high angles. However, the drop in intensity at these angles is significant over conventional optical film 10.

For comparison, a merit function can be defined to demonstrate the advantage of the structured optical film of the present invention over conventional structured optical films. The merit function is defined as the ratio of the maximum radiant intensity (at 0° , or, along film normal N) to the radiant intensity at $\pm 75^\circ$ (i.e., at high glancing angles). As shown in FIG. 5, for conventional structured optical film 10 (plot 100), the radiant intensity at 0° is 0.2985 W/sr , and the radiant intensity at $\pm 75^\circ$ is 0.051 W/sr . Thus, the merit function is $(0.2985\text{ W/sr})/(0.051\text{ W/sr}) = 5.8529$.

For structured optical 30 according to the present invention (plot 110), the radiant intensity at 0° is 0.2953 W/sr , and the radiant intensity at $\pm 75^\circ$ is 0.026 W/sr . Thus, the merit function is $(0.2953\text{ W/sr})/(0.026\text{ W/sr}) = 11.358$. While peak radiant intensity 112 is slightly less than peak radiant intensity 102, the radiant intensity at $\pm 75^\circ$ in optical film 30 is nearly half the radiant intensity at $\pm 75^\circ$ in optical film 10. Thus, the decrease in high angle light rays output from a structured optical film according to the present invention is significant.

For further comparison, FIG. 6 is a scatterplot of merit function versus gain of conventional structured optical film 10 and optical film 30 according to the present invention. As stated above, gain refers to the ratio of the on-axis brightness (that is, the brightness in a direction normal to the display) of a backlit display equipped with a

brightness enhancing film to the on-axis brightness of the display in the absence of the film.

As described with regard to FIGS. 1A and 1B, conventional structured optical film 10 has an included angle α_p . Scatterplot 120 is for optical film 10 having prisms 16 with an included angle α_p of 90° and sharp peaks 19. As determined above, structured optical film 10 with this configuration has a merit function of 5.8529. Furthermore, structured optical film 10 with this configuration has a gain of about 1.61. This point is plotted in FIG. 6 as scatterplot 120.

The remaining scatterplots 125 in FIG. 6 show the merit function versus gain for a structured optical film 30 according to the present invention. To produce scatterplots 125, included angle θ_p of structured optical film 30 was varied, which resulted in variations of the merit function and gain of optical film 30. Included angle θ_s of prisms 36 and included angle θ_b of prisms 38 were maintained at 90° , and radius of curvature r_c was maintained at $6\text{ }\mu\text{m}$. As can be seen, while the gain is slightly decreased due to the variation of the shape of prisms 38, the increase in merit function is very significant compared to conventional structured optical film 10. In other words, the relative decrease in radiant intensity at high glancing angles (i.e., at angles greater than $\pm 75^\circ$) is significant over conventional structured optical film 10 at a minimal loss in gain and in intensity along the film normal. This can improve contrast and increase brightness of the display at preferred viewing angles as a consequence of reducing high angle outputs.

In summary, conventional optical films allow some light to exit an optical display outside the allowable range of angles relative to the normal axis running through the display. These high angle light rays produce undesirable areas of brightness outside of a preferred viewing angle that detract from potential additional brightness within the preferred viewing angle and may reduce the contrast of the display. The present invention is a brightness enhancement article for recycling these high angle light rays back to the structured film for retransmission within the range of desired angles. The brightness enhancement article has a structured surface including a plurality of light directing protrusions. Preferably, the structured surface includes a plurality of first light directing protrusions and a plurality of second light directing protrusions. Each of the first light directing protrusions has a first height and produces a light distribution having high angle lobes and lobes generally normal to the structured surface. The second light directing

protrusions are positioned with respect to the first light directing protrusions. Each of the second light directing protrusions has a second height greater than the first height and a shape which redirects light distributed by the first light directing protrusions in the high angle lobes. Furthermore, the second light directing protrusions have a shape such that light rays that reach the second light directing protrusions directly from the backlight assembly at undesirable angles are more likely to be reflected back toward the backlight assembly, rather than being transmitted from the optical film at a high glancing angle.

Although the present invention has been described with reference to preferred embodiments, workers skilled in the art will recognize that changes may be made in form and detail without departing from the spirit and scope of the invention.

CLAIMS:

1. A brightness enhancement article for use in an optical system, the brightness enhancement article having a structured surface comprising:
 - a plurality of first light directing protrusions, the first light directing protrusions including a peak and a base, the peak having a rounded contour defined by a first pair of prism facets and the base defined by a second pair of prism facets, wherein the first pair of prism facets has a first included angle and the second pair of prism facets has a second included angle, and wherein the first included angle is different than the second included angle.
2. The brightness enhancement article of claim 1, wherein the first included angle is greater than 90° and the second included angle is about 90° .
3. The optical display assembly of claim 1, wherein the peak has a radius of curvature of less than about $10.5\ \mu\text{m}$.
4. The brightness enhancement article of claim 1, wherein the structured surface is made of a material with a refractive index greater than about 1.5.
5. The brightness enhancement article of claim 1, further comprising:
 - a plurality of second light directing protrusions of lesser height than the first light directing protrusions, the second light directing protrusions interleaved with the first light directing protrusions and producing a light distribution having high angle lobes and lobes at preferred angles relative to a normal to the structured surface, wherein light distributed by the second light directing protrusions in the high angle lobes is redirected by the first light directing protrusions for retransmission at a preferred angle.
6. The brightness enhancement article of claim 5, wherein the second light directing protrusions are interleaved periodically with the first light directing protrusions.

7. The brightness enhancement article of claim 5, wherein at least one second light directing protrusion is positioned between adjacent first light directing protrusions.
8. The brightness enhancement article of claim 5, wherein the first included angle is greater than 90° and the second included angle is about 90° .
9. The brightness enhancement article of claim 5, wherein each of the second light directing protrusions includes a peak defined by two prism facets having an included angle of about 90° .
10. The brightness enhancement article of claim 5, wherein a truncation height of the second pair of prism facets is substantially similar to the height of the plurality of second light directing protrusions.
11. The brightness enhancement article of claim 5, wherein the structured surface is made of a material with a refractive index greater than about 1.5.
12. The brightness enhancement article of claim 5 wherein the first protrusions have heights at least 1.5 times the height of the second protrusions.
13. The brightness enhancement article of claim 12 wherein the first protrusions have heights at least twice times the heights of the second protrusions.
14. The brightness enhancement article of claim 13 wherein the first protrusions have heights at least three times the heights of the second protrusions.
15. The brightness enhancement article of claim 1 wherein there is no land between the protrusions.
16. A brightness enhancement article for use in an optical system having a backlight source, the brightness enhancement article having a structured surface facing

away from the backlight source and having a plurality of light directing protrusions shaped to substantially eliminate light distribution lobes at angles greater than about 75° from an axis normal to the brightness enhancement article.

17. The brightness enhancement article of claim 16, wherein the plurality of light directing protrusions comprises:

a plurality of small prisms, each small prism producing a light distribution having high angle lobes and lobes at preferred angles relative to a normal to the structured surface; and

a plurality of large prisms periodically interleaved with the small prisms, each of the large prisms being positioned and shaped to redirect light distributed by the small prisms in the high angle lobes.

18. The brightness enhancement article of claim 17, wherein the large prisms include a peak and a base, the peak defined by a first pair of prism facets and the base defined by a second pair of prism facets.

19. The brightness enhancement article of claim 18, wherein the first pair of prism facets is integral with the second pair of prism facets.

20. The brightness enhancement article of claim 18, wherein the first pair of prism facets has a first included angle and the second pair of prism facets has a second included angle, and wherein the first included angle is different than the second included angle.

21. The brightness enhancement article of claim 19, wherein the first included angle is greater than 90° and the second included angle is about 90°.

22. The brightness enhancement article of claim 18, wherein the peak has a rounded contour.

23. The brightness enhancement article of claim 17, wherein the small prisms have a height which is less than 30% a height of the large prisms.
24. The brightness enhancement article of claim 16, wherein the plurality of light directing protrusions comprises:
a plurality of multifaceted prisms including a peak and a base, the peak having a rounded contour defined by a first pair of prism facets and the base defined by a second pair of prism facets, wherein the first pair of prism facets has a first included angle and the second pair of prism facets has a second included angle, and wherein the first included angle is different than the second included angle.
25. The brightness enhancement article of claim 24, wherein the first included angle is greater than 90° and the second included angle is about 90°.
26. An optical display assembly comprising:
a display panel;
a backlight assembly; and
an optical film positioned between the backlight assembly and the display panel with a structured surface facing the display panel, the structured surface having a plurality of light directing protrusions configured to prevent light distribution in lobes at angles greater than about 75° from an axis normal to the optical film.
27. The optical display assembly of claim 26, wherein the display panel is a liquid crystal display (LCD).

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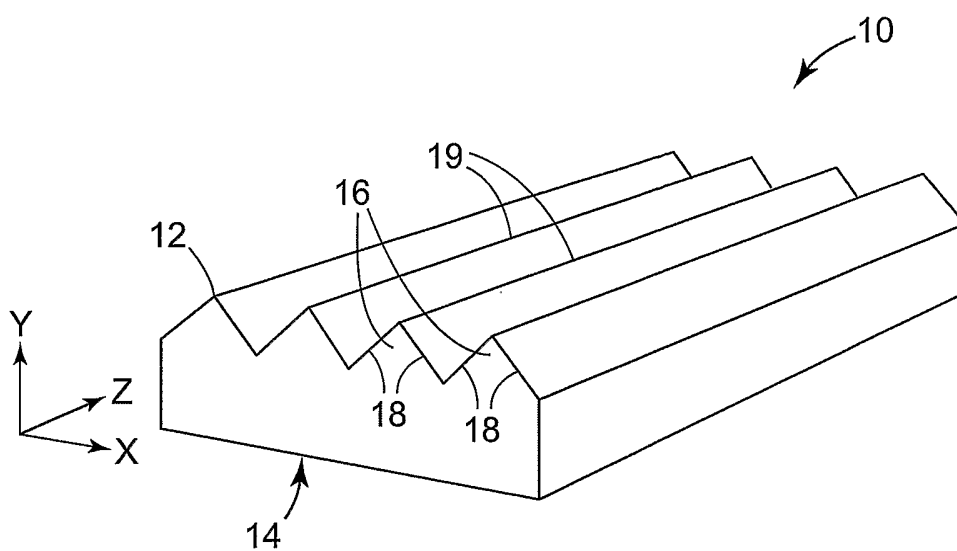


FIG. 1A
PRIOR ART

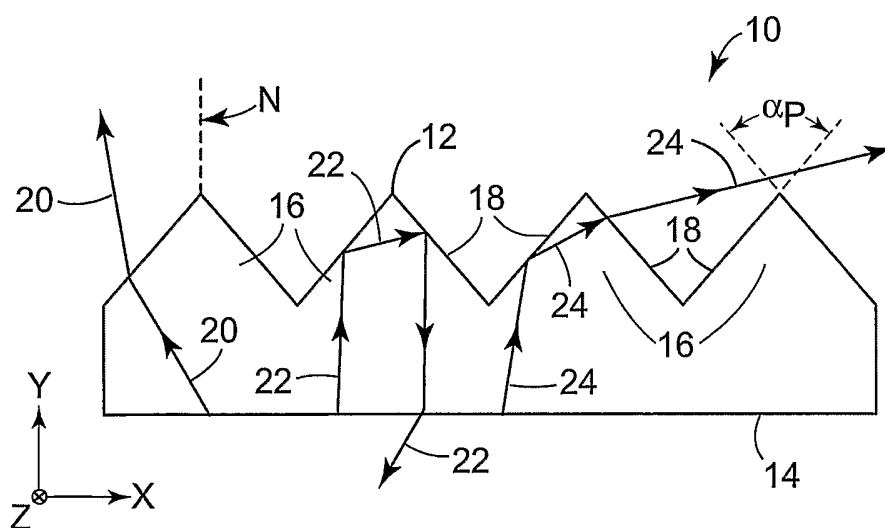


FIG. 1B
PRIOR ART

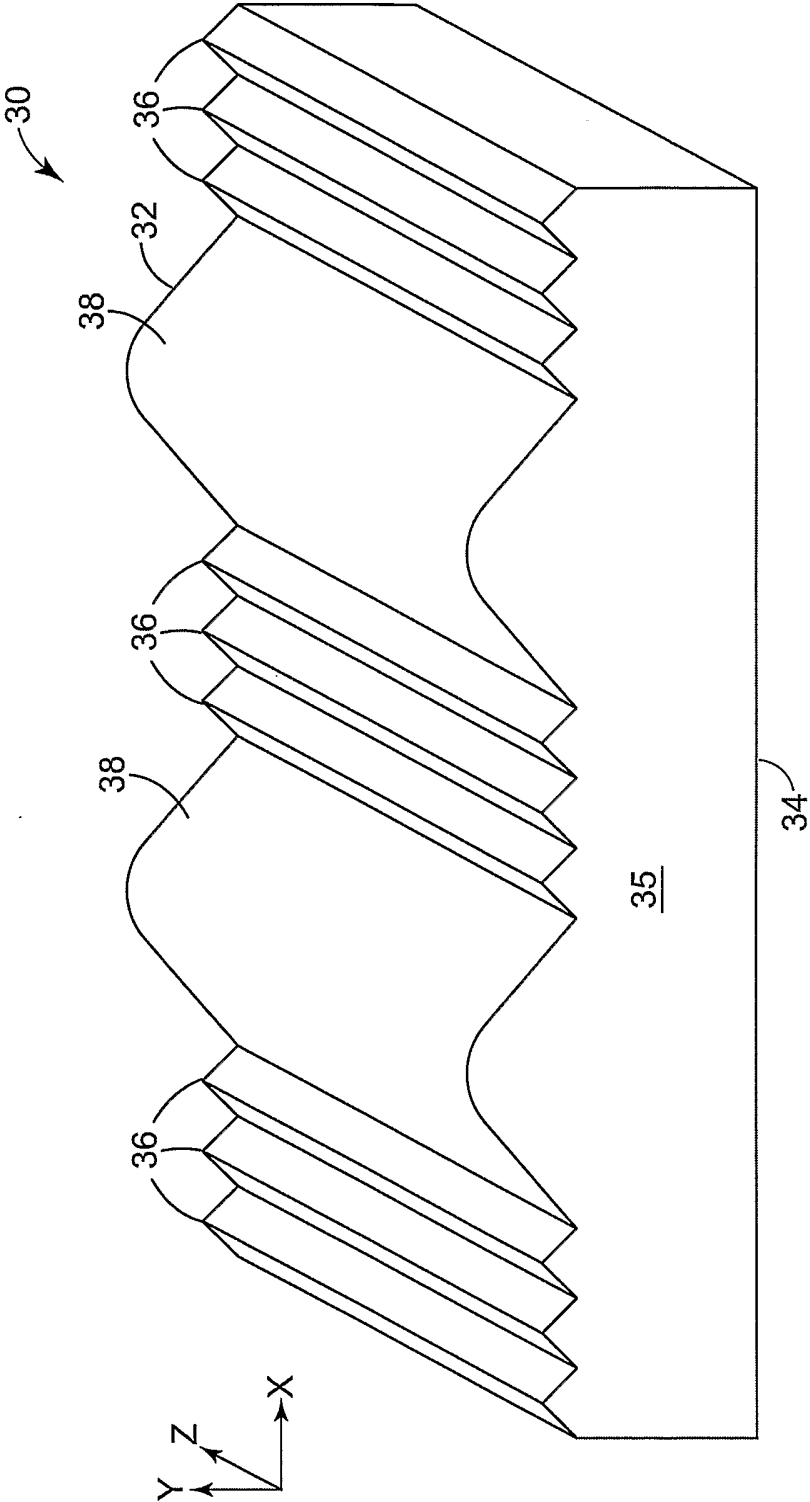


FIG. 2A

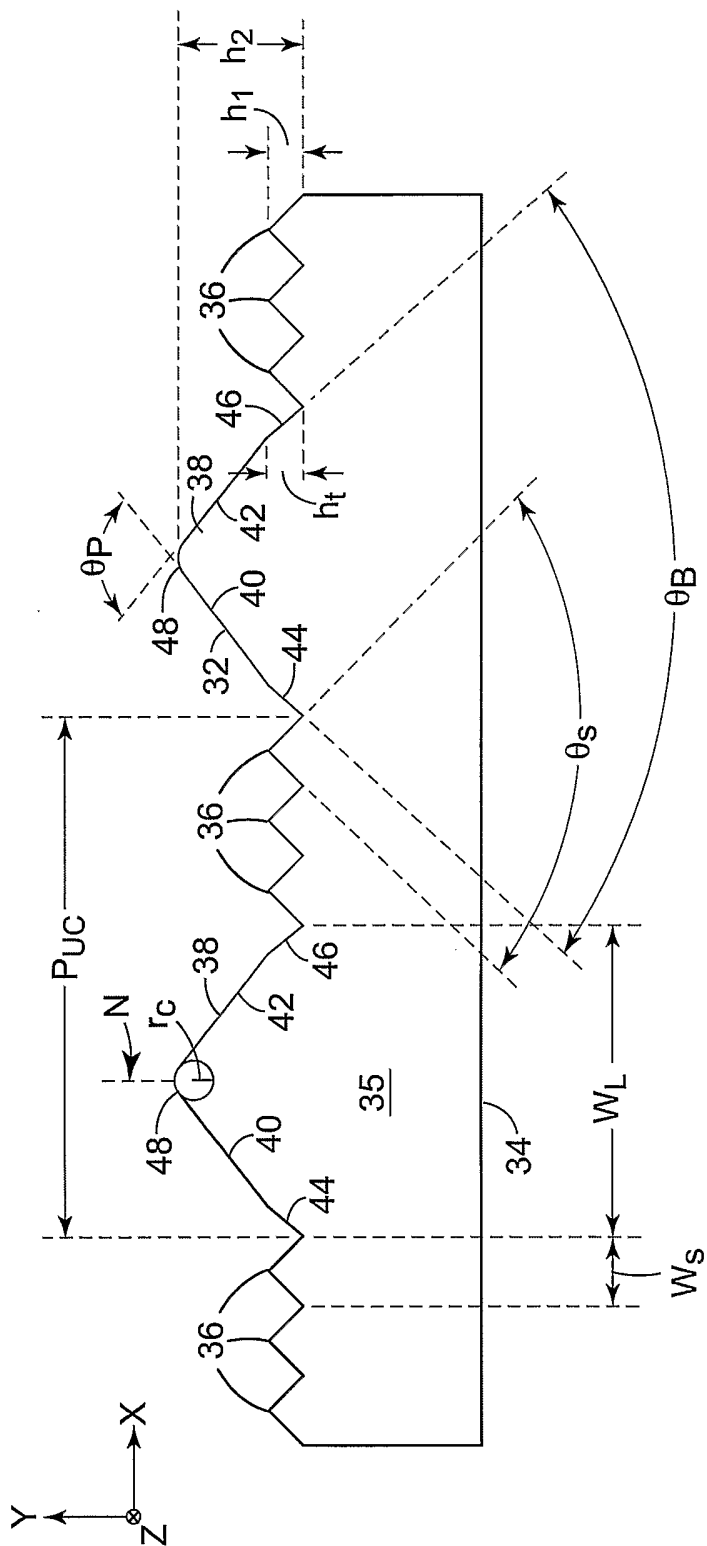


FIG. 2B

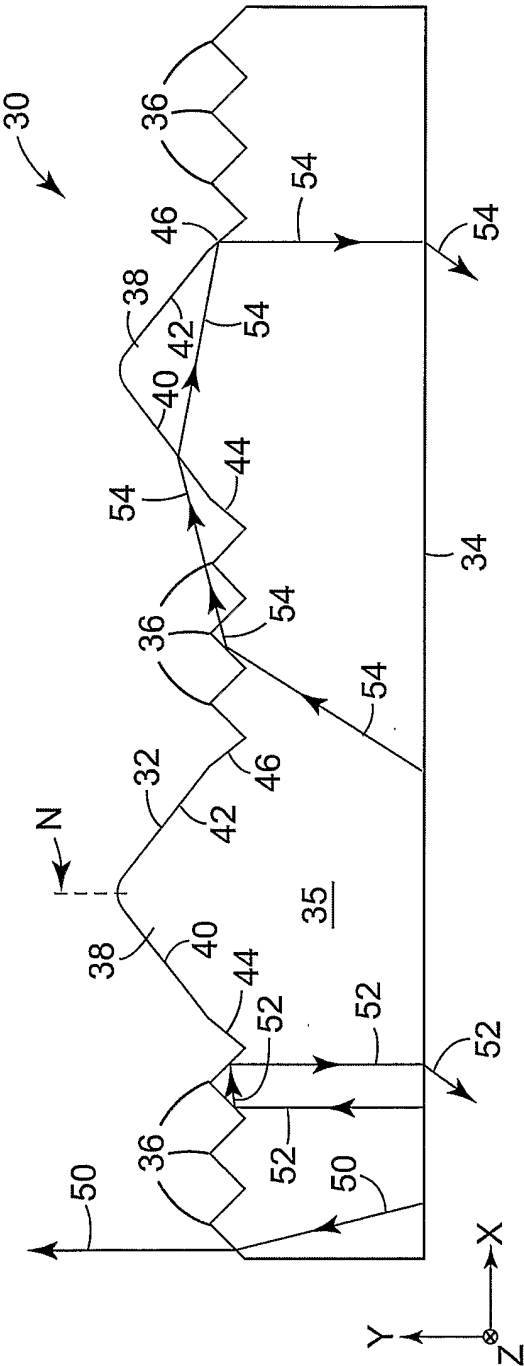


FIG. 2C

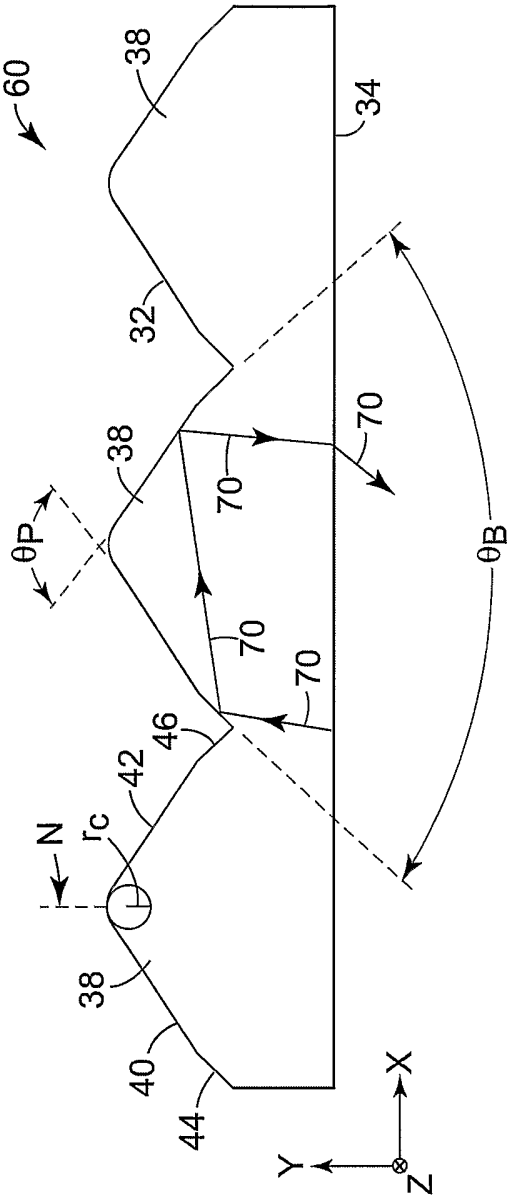
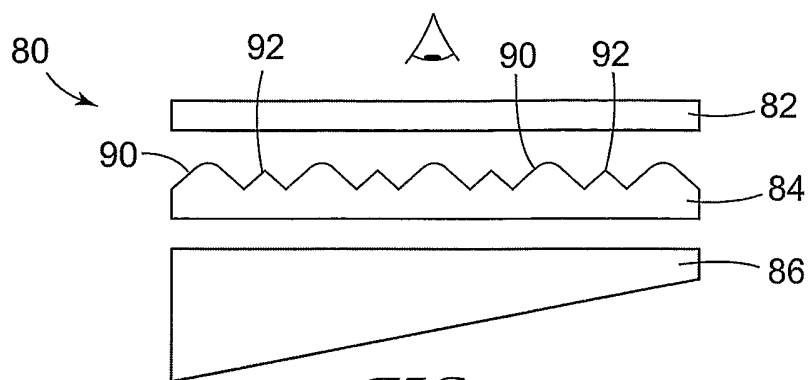
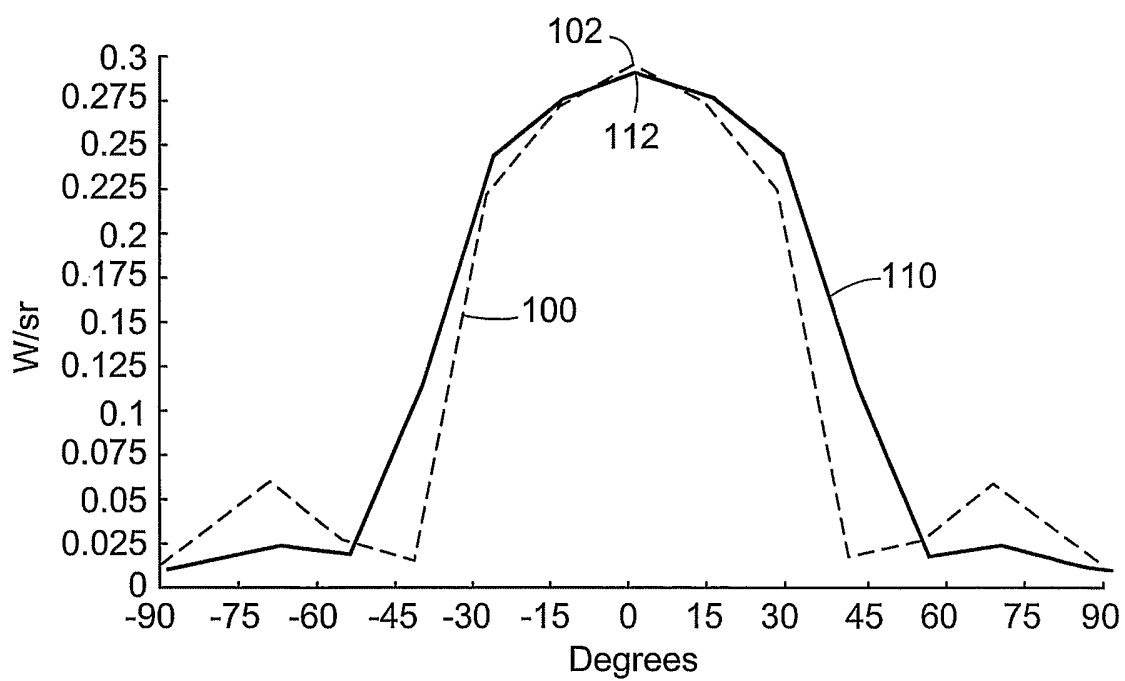
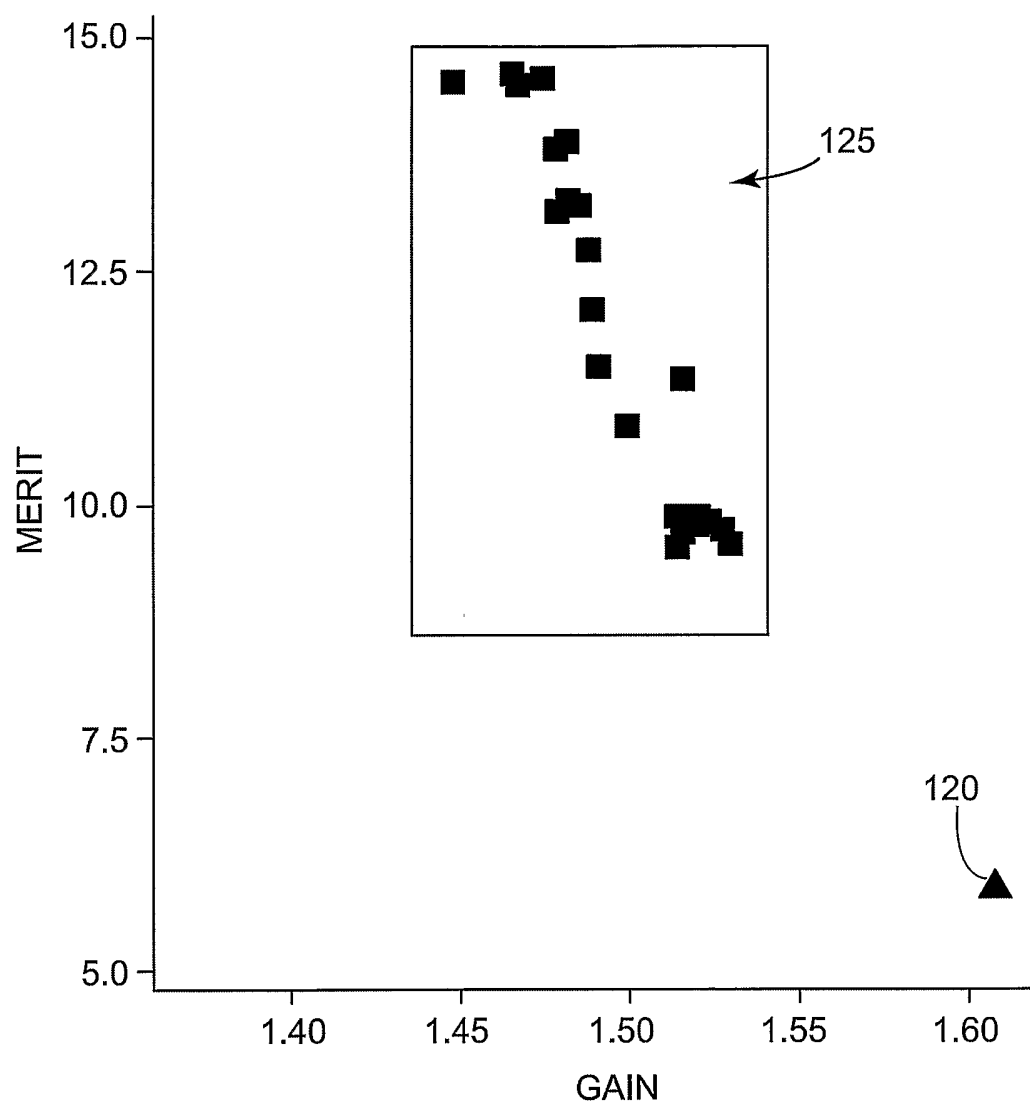


FIG. 3

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*FIG. 4**FIG. 5*

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*FIG. 6*

INTERNATIONAL SEARCH REPORT

Int. application No
PCT/US2005/043738

A. CLASSIFICATION OF SUBJECT MATTER
INV. G02F1/1335

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
G02F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 2004/061536 A (GENERAL ELECTRIC COMPANY; OLCZAK, EUGENE; LIANG, ERWIN, W) 22 July 2004 (2004-07-22) claim 13; figures 7,14	1-4,15, 16,24-27
A	-----	8,11, 18-22
X	US 5 851 062 A (SHINOHARA ET AL) 22 December 1998 (1998-12-22) claim 13; figures 7,14	16,17,23
A	-----	5-7, 12-15
A	US 4 906 070 A (COBB, JR. ET AL) 6 March 1990 (1990-03-06) column 4, line 53 - line 65; figure 8	1,3,22, 24



Further documents are listed in the continuation of Box C.



See patent family annex.

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P document published prior to the international filing date but later than the priority date claimed

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Y document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

Z document member of the same patent family

Date of the actual completion of the international search

26 April 2006

Date of mailing of the international search report

17/05/2006

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No
PCT/US2005/043738

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