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(19) **United States**(12) **Patent Application Publication****Gill, IV et al.**(10) **Pub. No.: US 2021/0007585 A1**(43) **Pub. Date: Jan. 14, 2021**(54) **PORTABLE IMAGING SYSTEM  
EMPLOYING A MINIATURE ENDOSCOPE***A61B 1/04* (2006.01)*G02B 23/24* (2006.01)*A61B 1/07* (2006.01)(71) Applicant: **VisionScope Technologies LLC**,  
Littleton, MA (US)(52) **U.S. Cl.**CPC ..... *A61B 1/00142* (2013.01); *A61B 1/0607*(2013.01); *A61B 1/042* (2013.01); *A61B**1/00059* (2013.01); *G02B 23/2469* (2013.01);*G02B 3/0087* (2013.01); *A61B 1/00135*(2013.01); *A61B 1/00167* (2013.01); *G02B**23/2476* (2013.01); *A61B 1/00165* (2013.01);*A61B 1/07* (2013.01)(21) Appl. No.: **16/824,461**(22) Filed: **Mar. 19, 2020****Related U.S. Application Data**

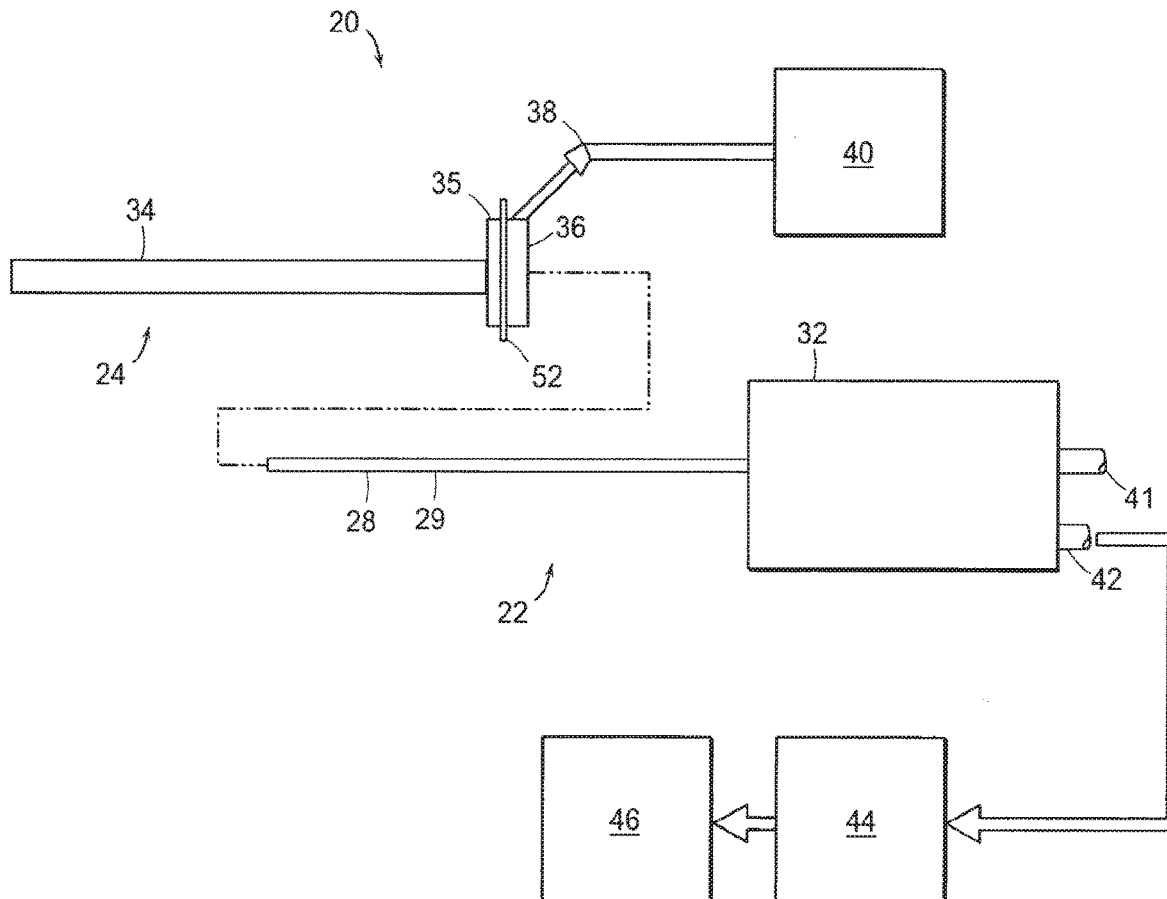
(63) Continuation of application No. 11/788,747, filed on Apr. 20, 2007, now Pat. No. 10,595,710, which is a continuation-in-part of application No. 11/512,715, filed on Aug. 30, 2006, now abandoned, which is a continuation-in-part of application No. PCT/US2006/008342, filed on Mar. 8, 2006, which is a continuation-in-part of application No. 11/075,827, filed on Mar. 8, 2005, now Pat. No. 8,038,602.

**Publication Classification**(51) **Int. Cl.***A61B 1/00* (2006.01)*A61B 1/06* (2006.01)

(57)

**ABSTRACT**

A cart or man-portable system and method for performing endoscopic procedures is provided. A portable display device, such as a laptop computer, is coupled to a handle comprising a miniature camera and fiber optic illumination subsystem. A sterile disposable portion is fitted over the illumination subsystem and inserted into a target area on a patient. Images of the target area are conveyed from the camera to the display device while an endoscopic procedure is performed, thus facilitating real-time diagnosis during the procedure.



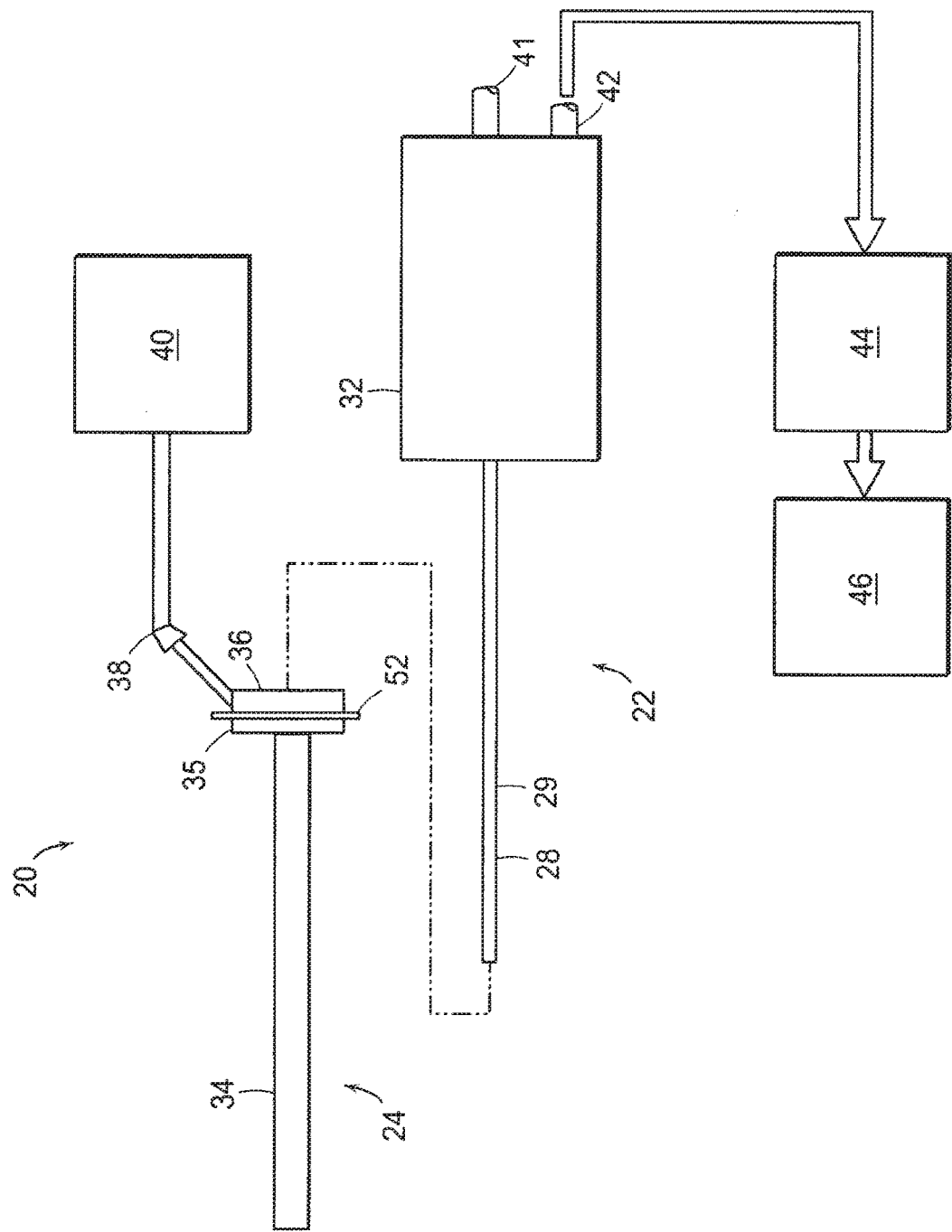


FIG. 1

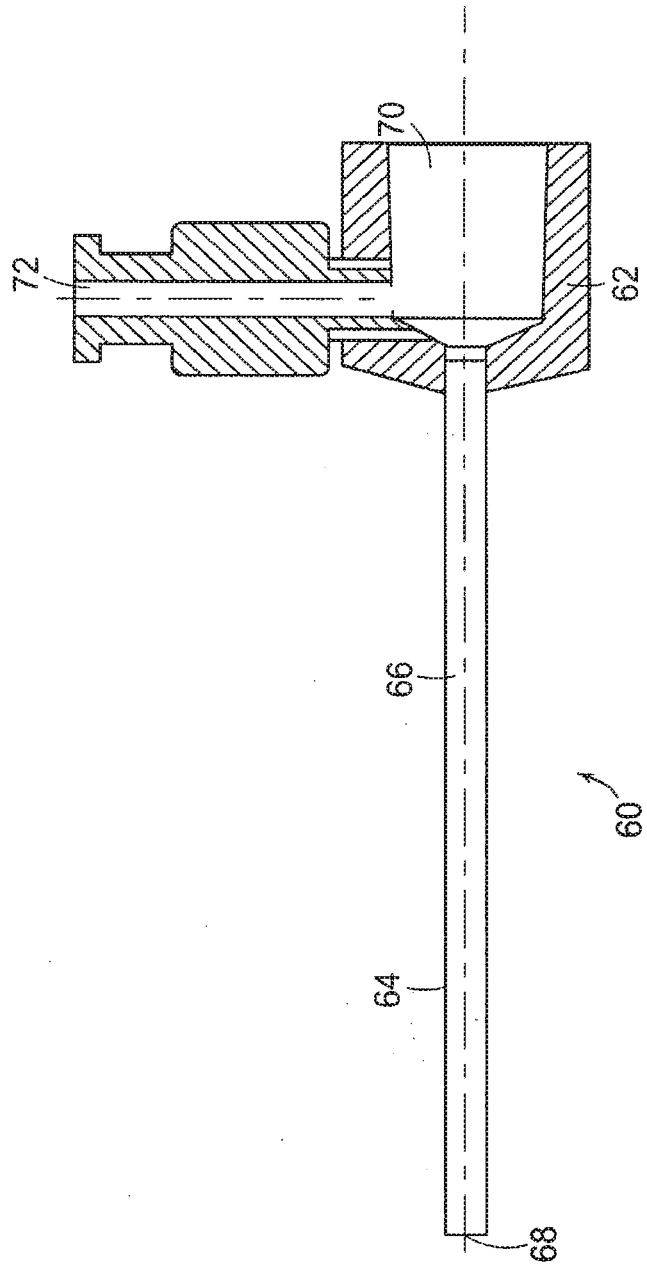


FIG. 2

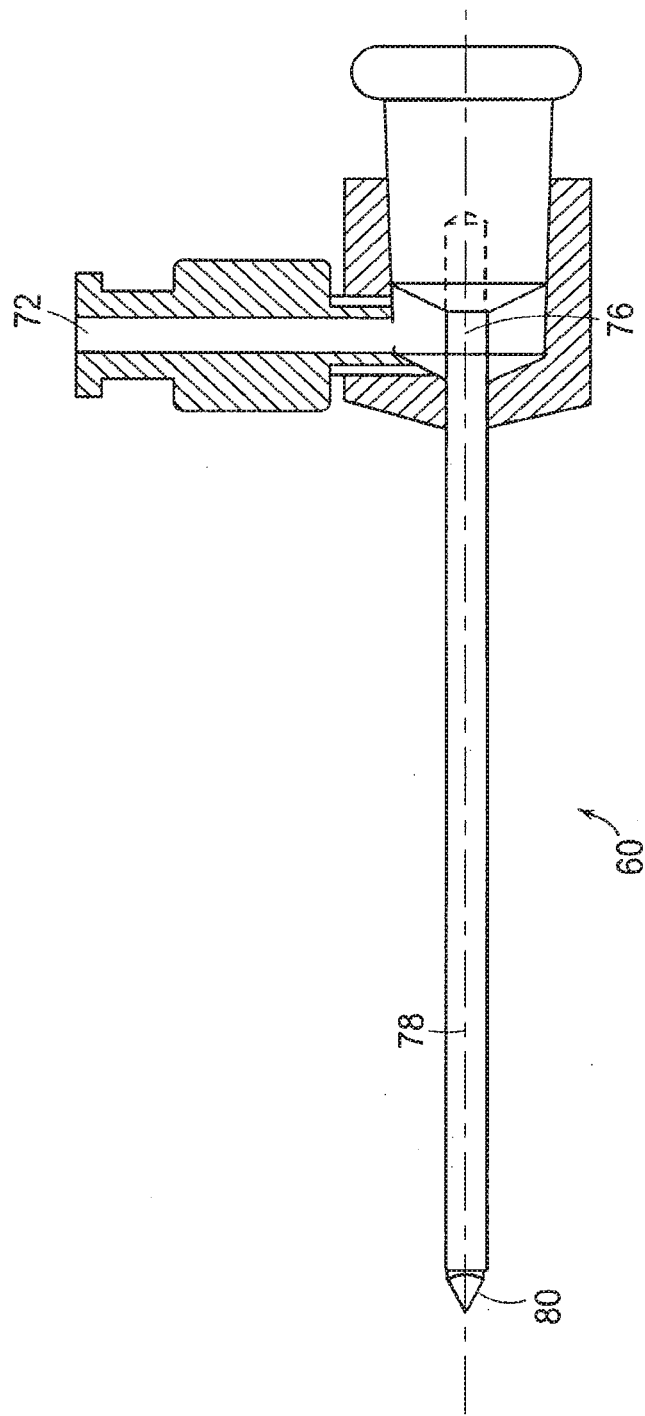
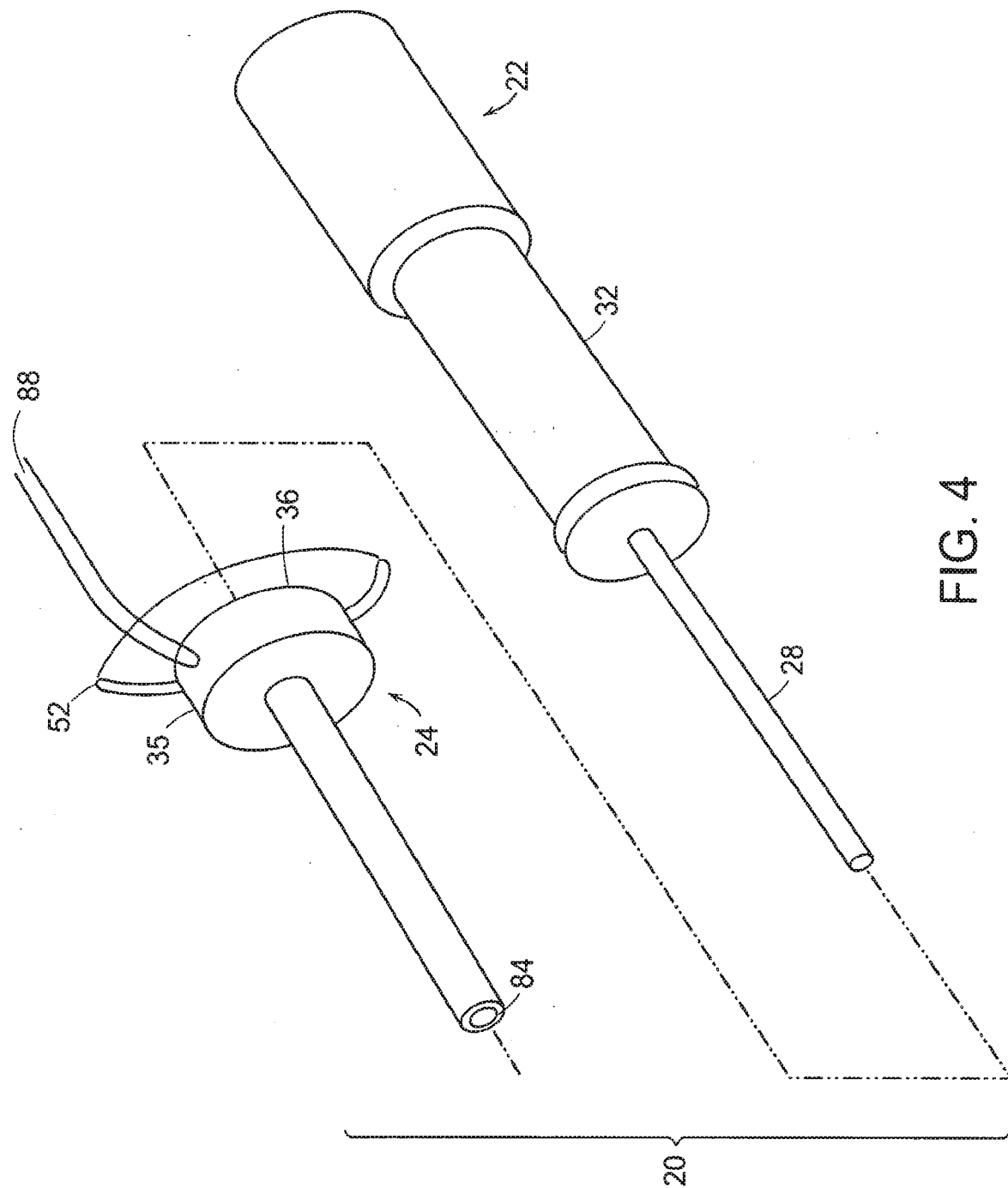


FIG. 3



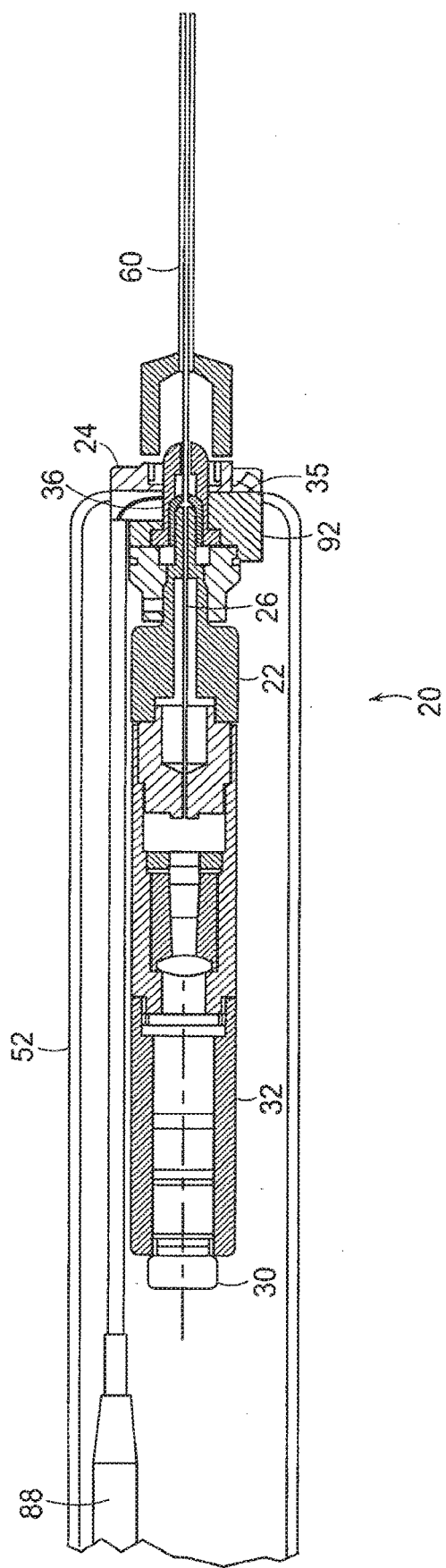


FIG. 5

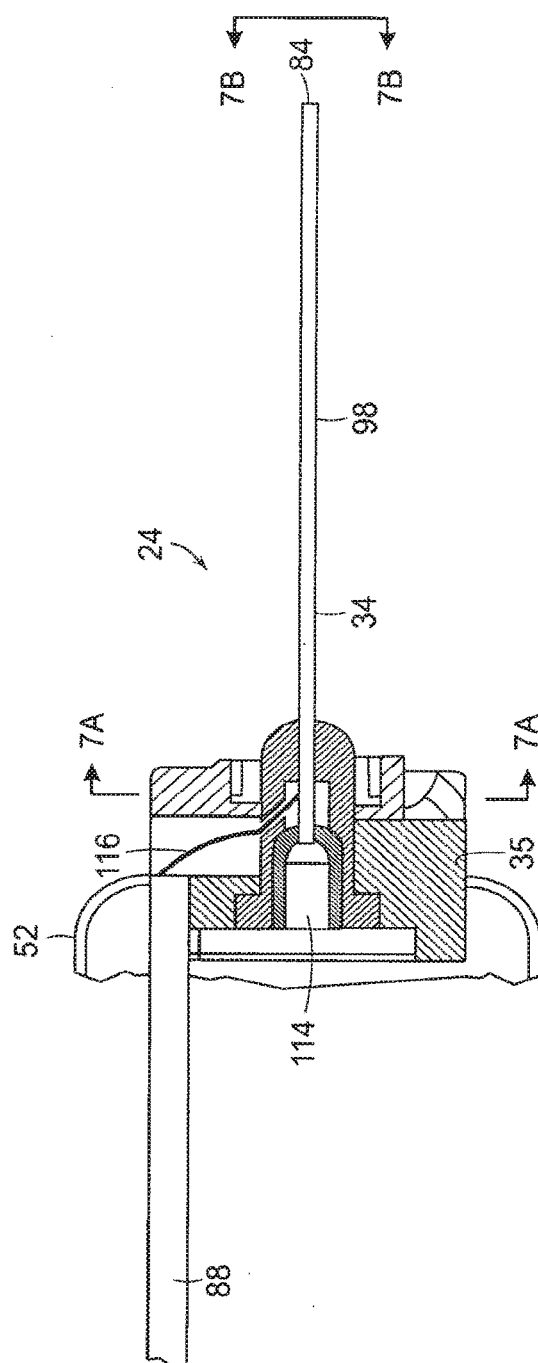


FIG. 6A

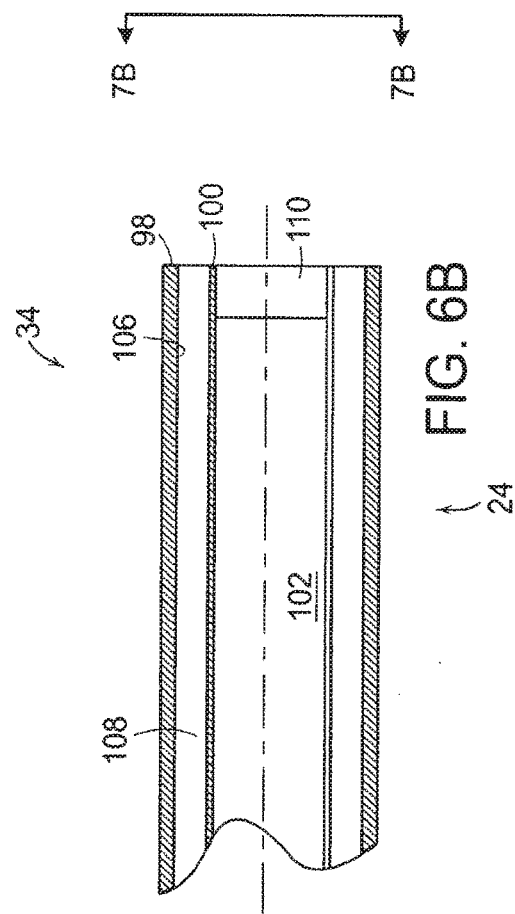


FIG. 6B

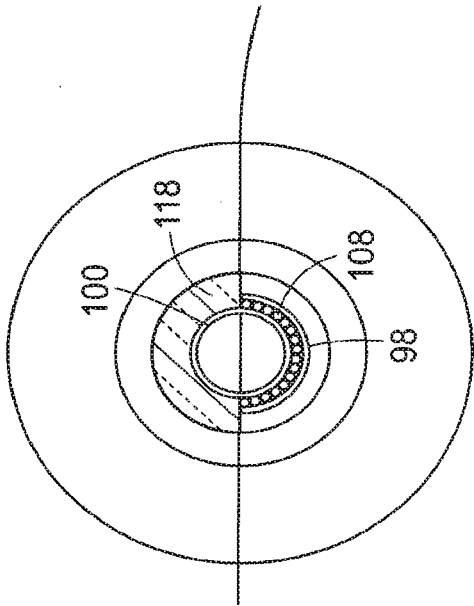


FIG. 7A

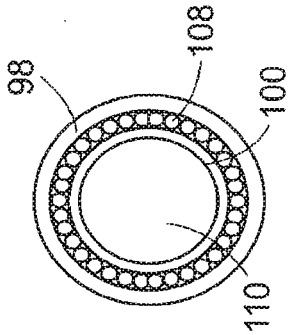


FIG. 7B

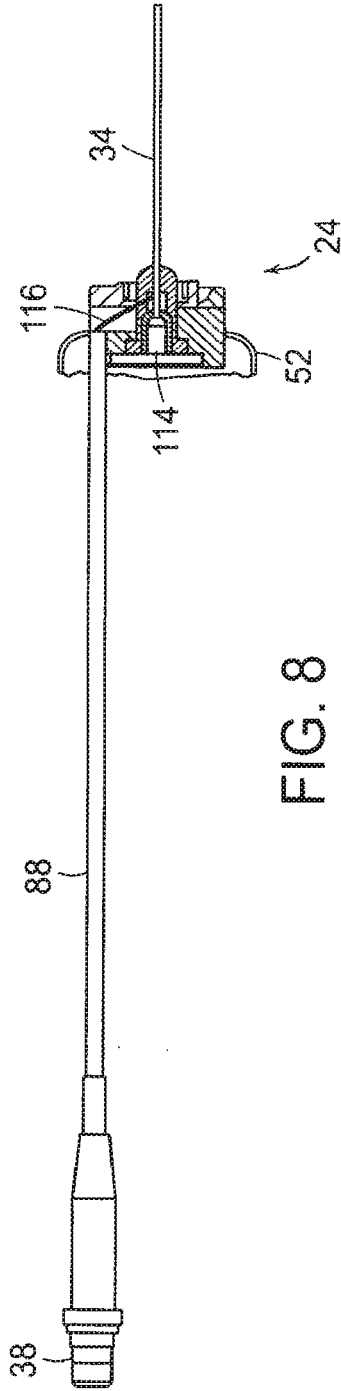


FIG. 8



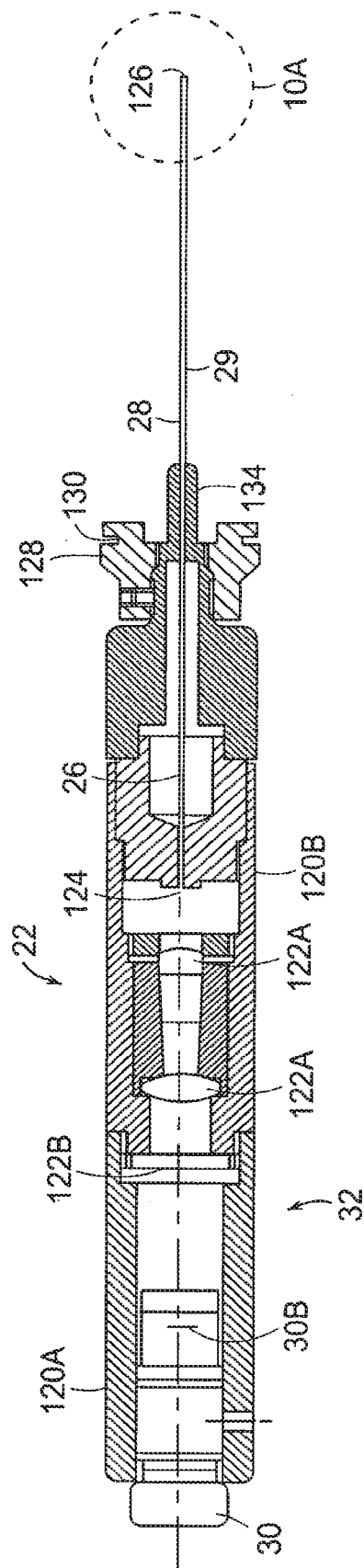


FIG. 9

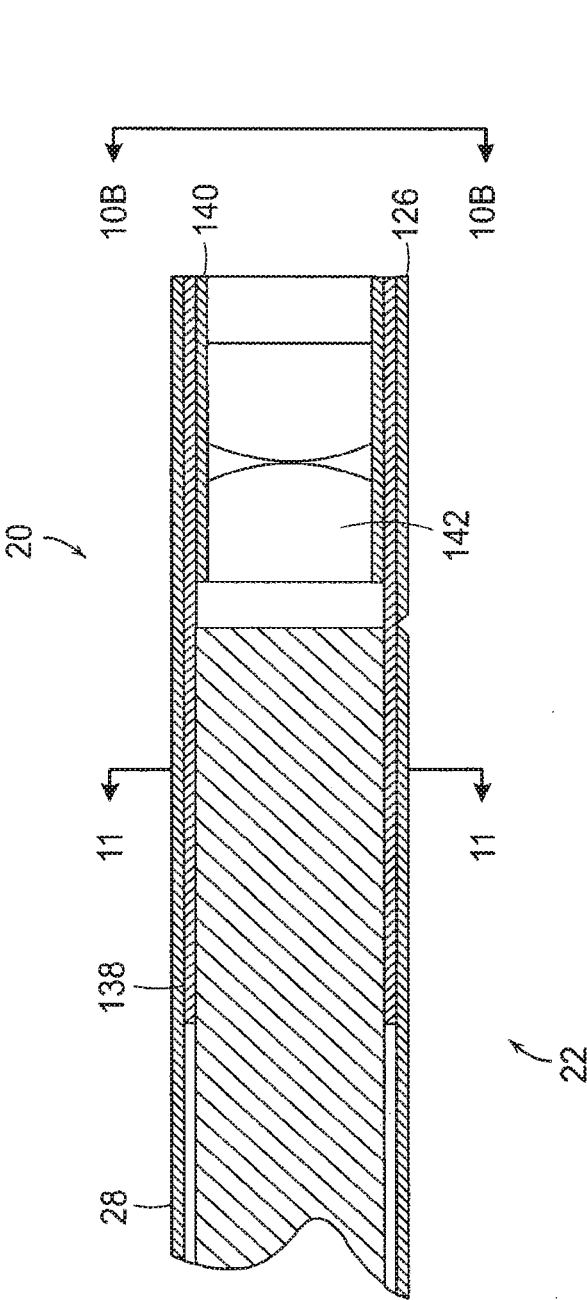


FIG. 10A

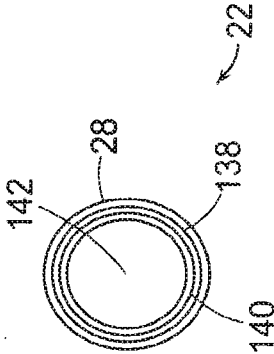


FIG. 10B

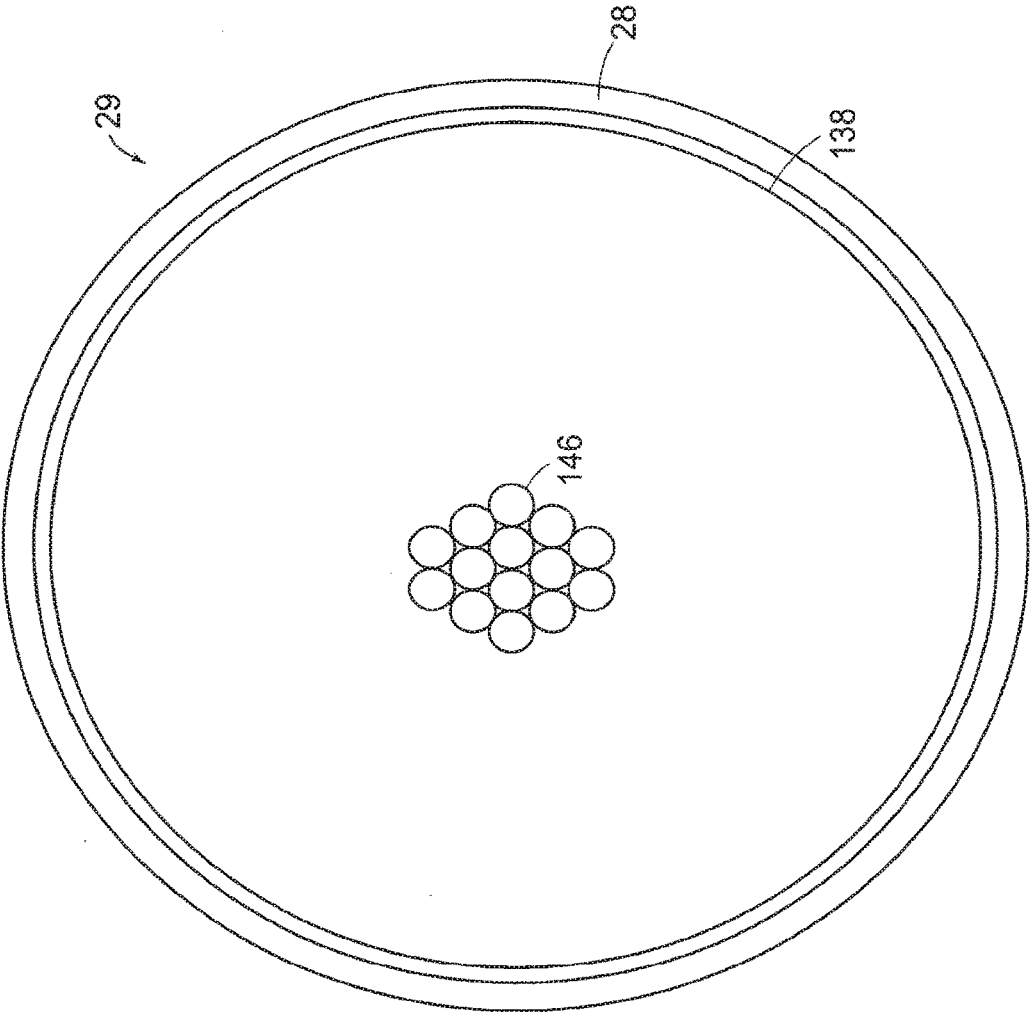


FIG. 11

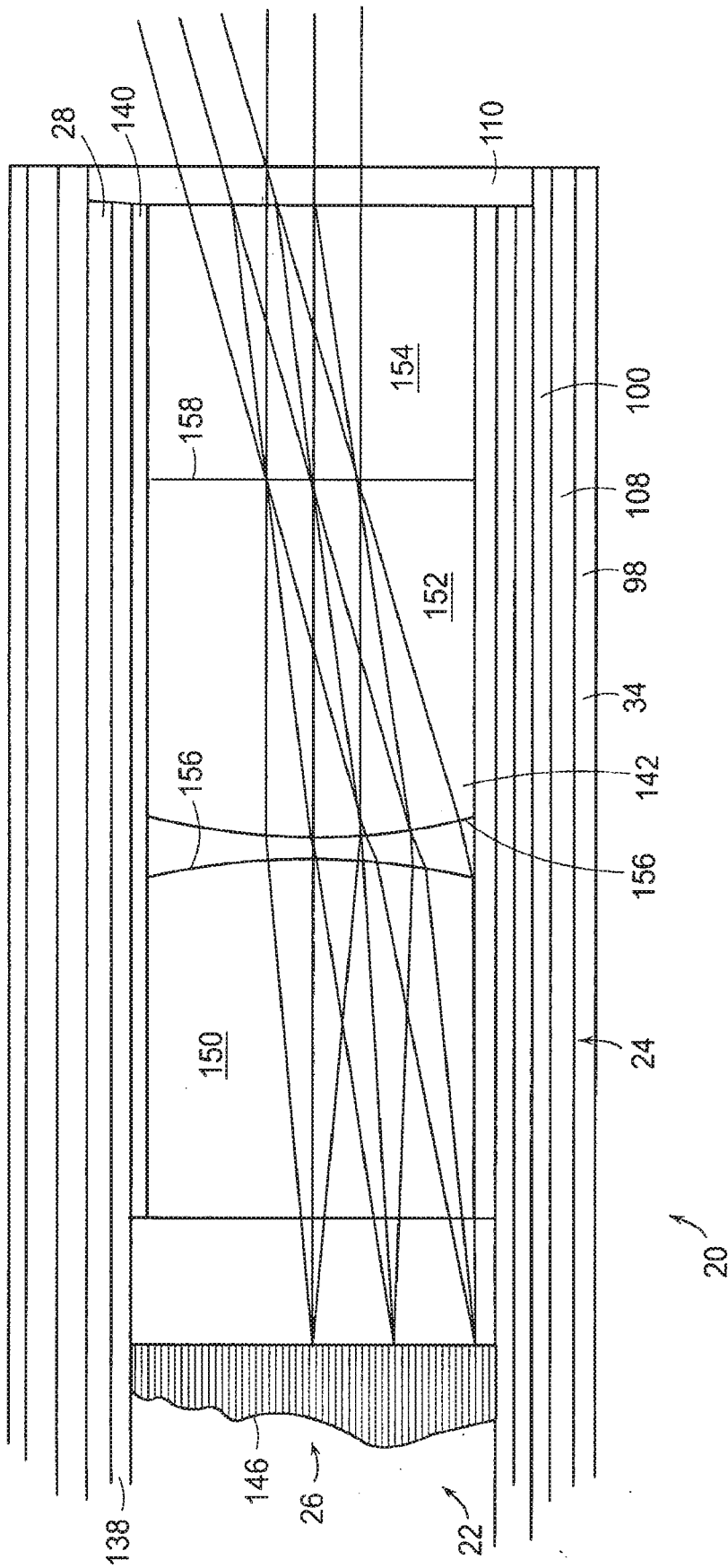


FIG. 12

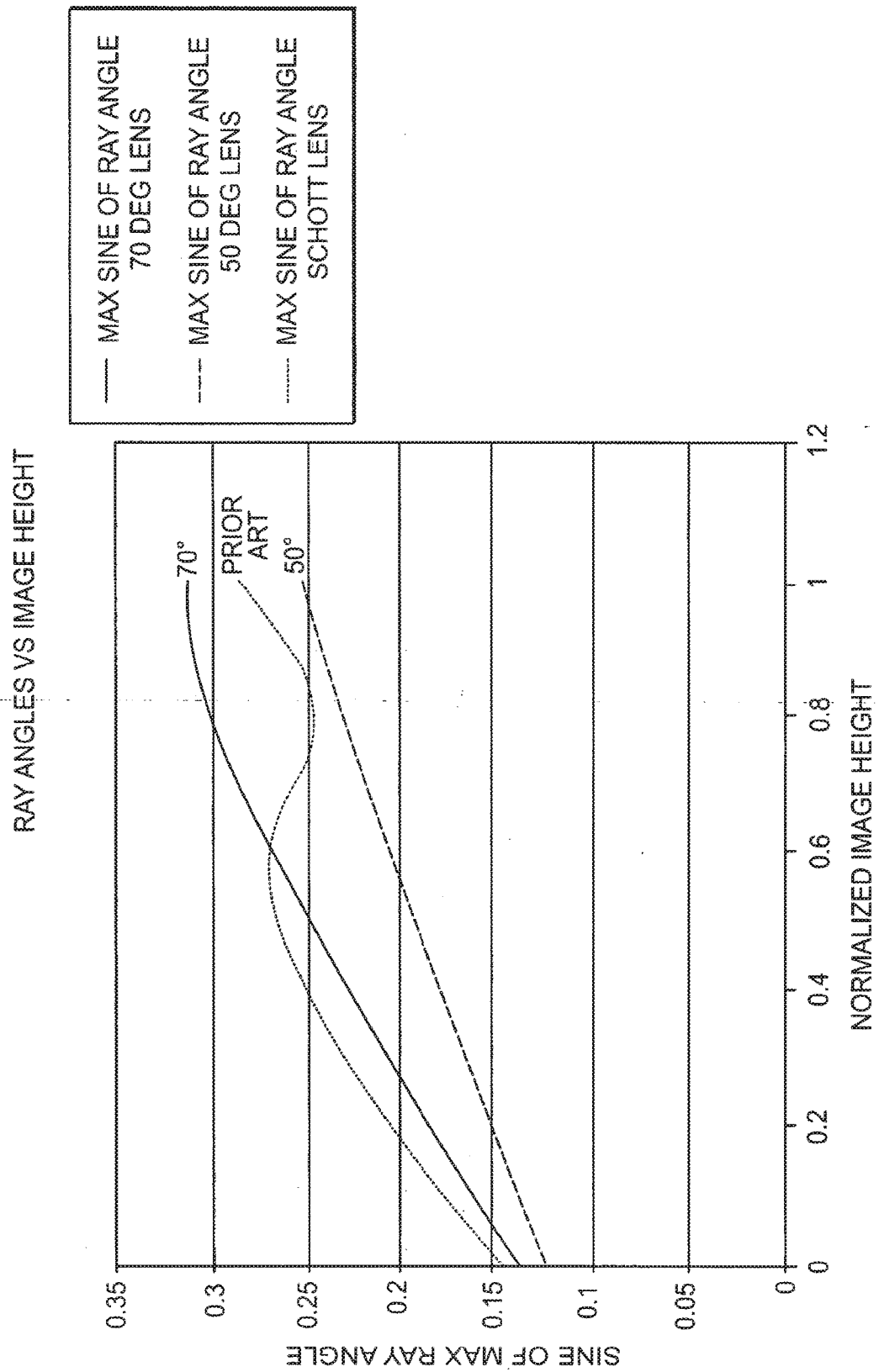


FIG. 13

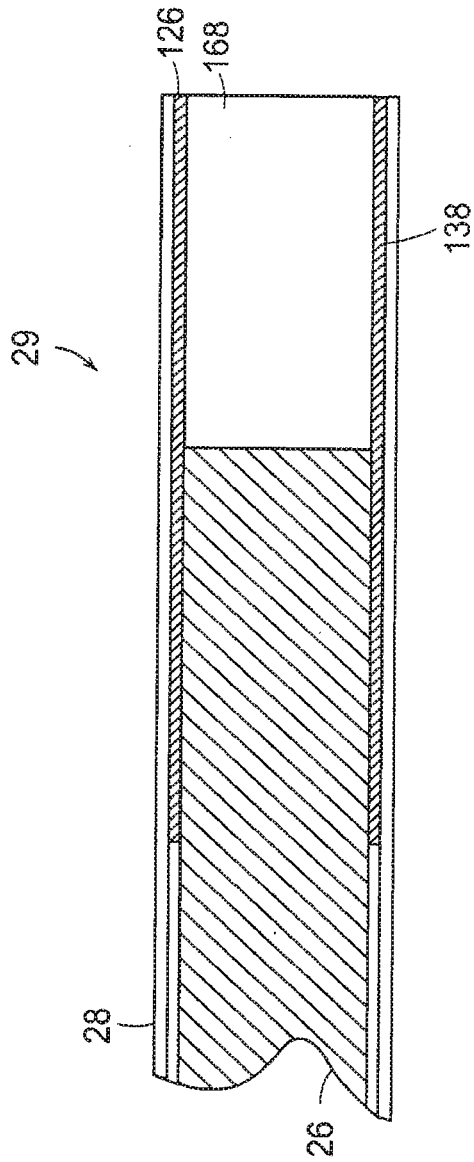


FIG. 14

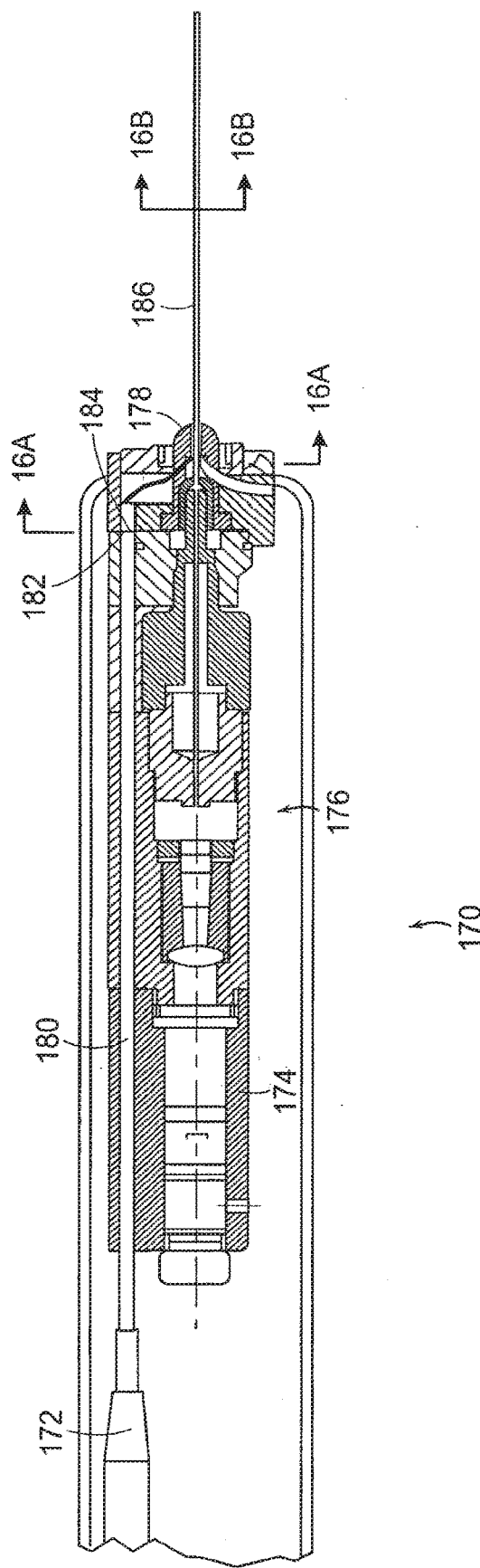


FIG. 15

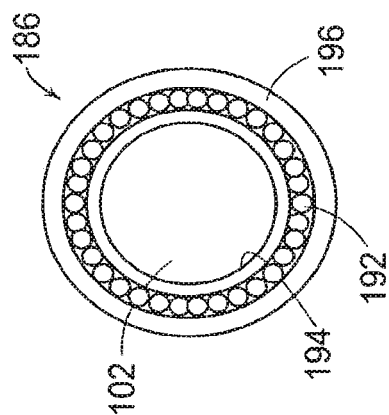


FIG. 16B

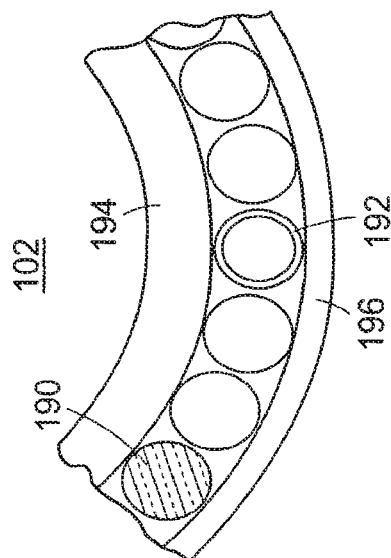


FIG. 16C

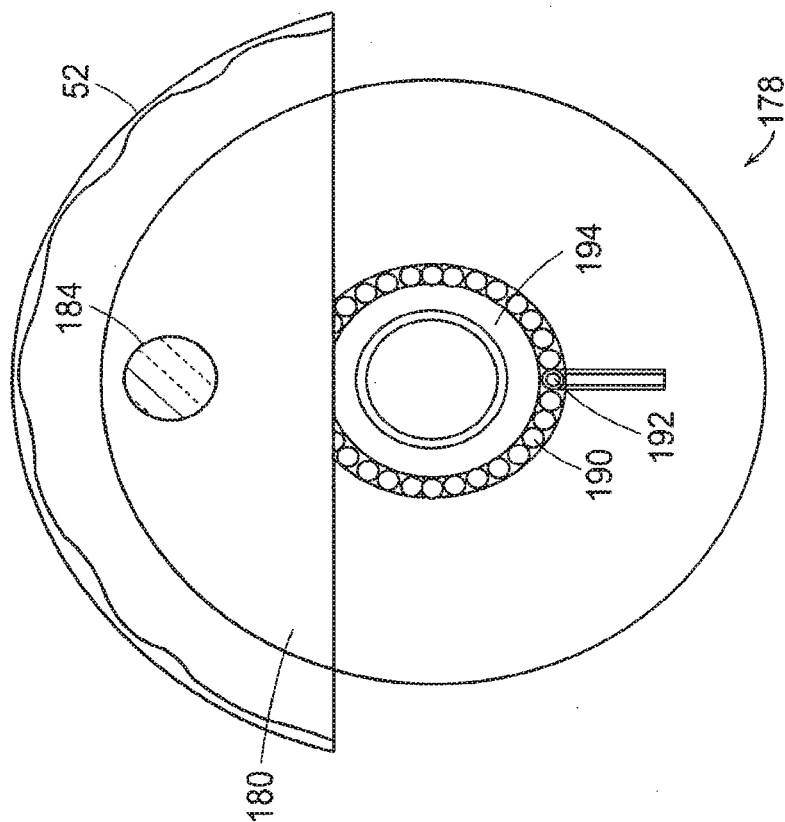


FIG. 16A



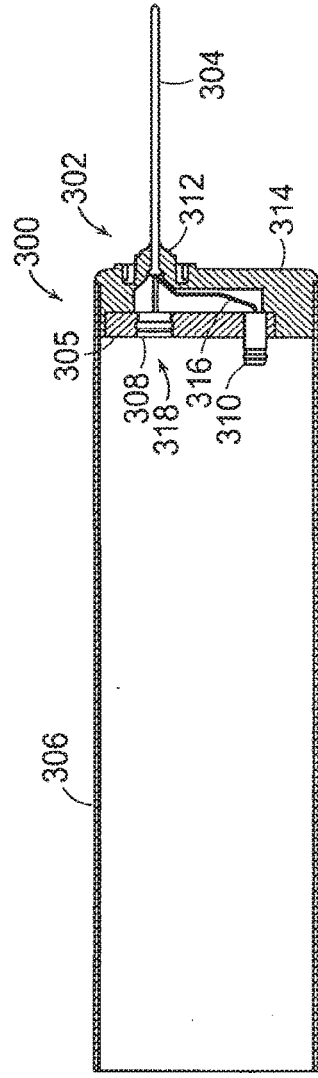


FIG. 16D

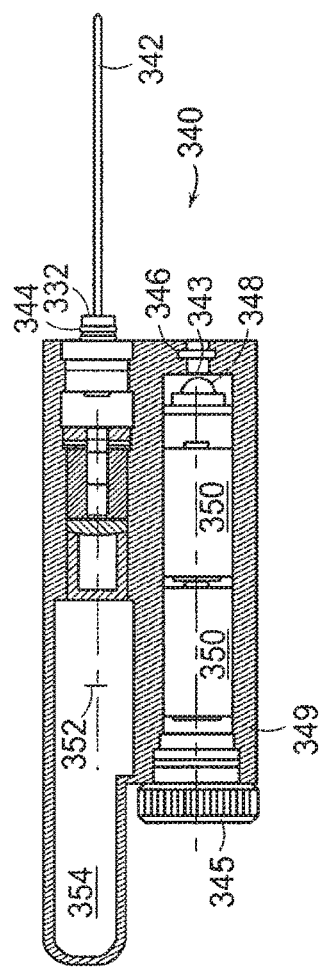


FIG. 16E

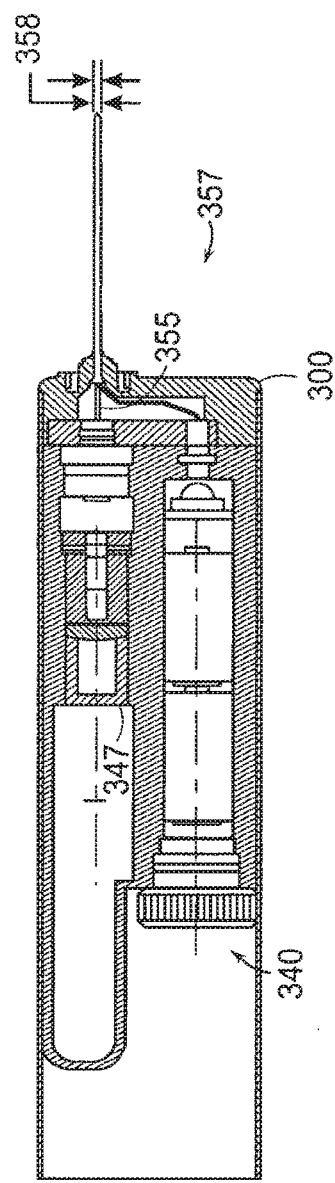


FIG. 16F

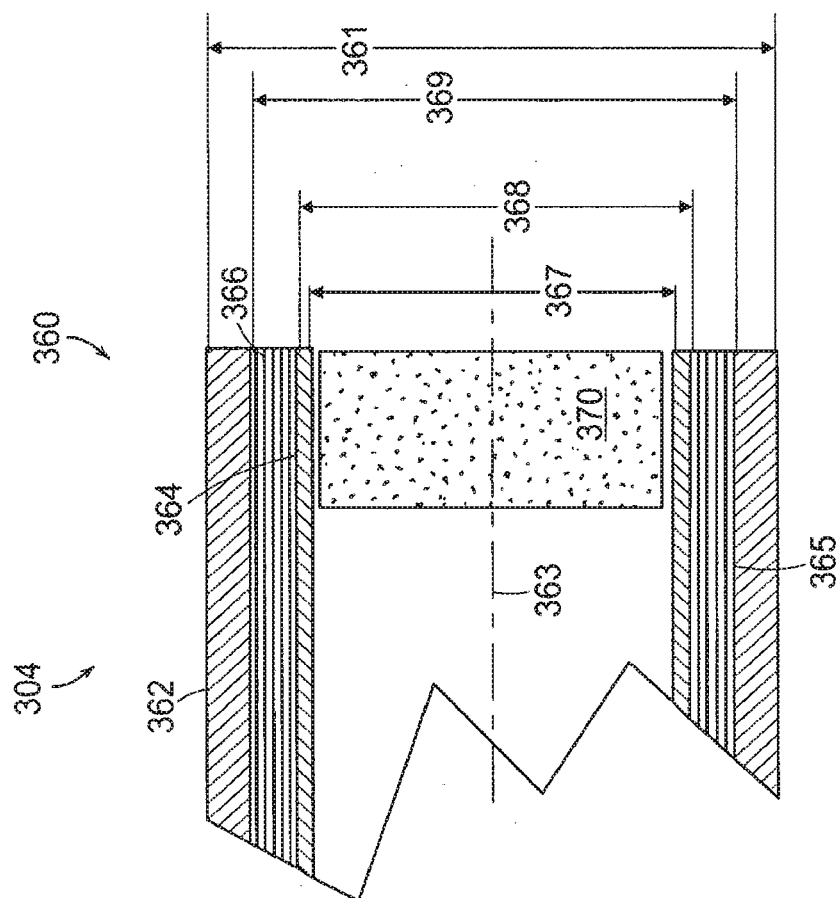


FIG. 16G

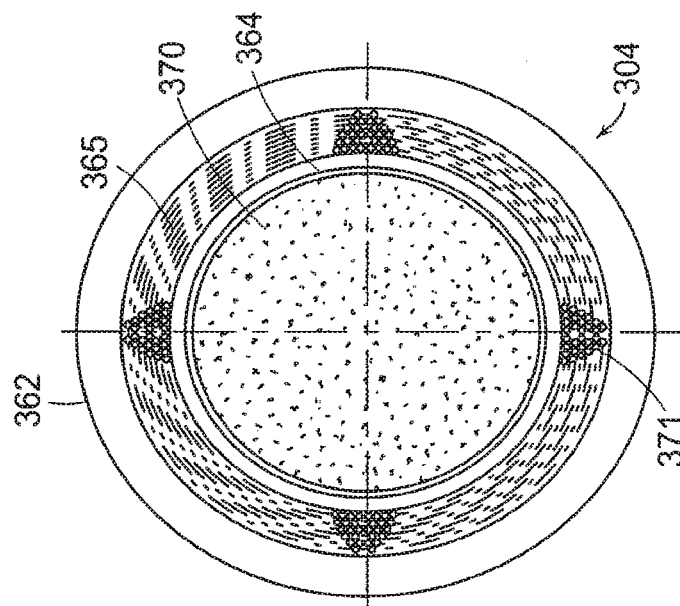


FIG. 16H

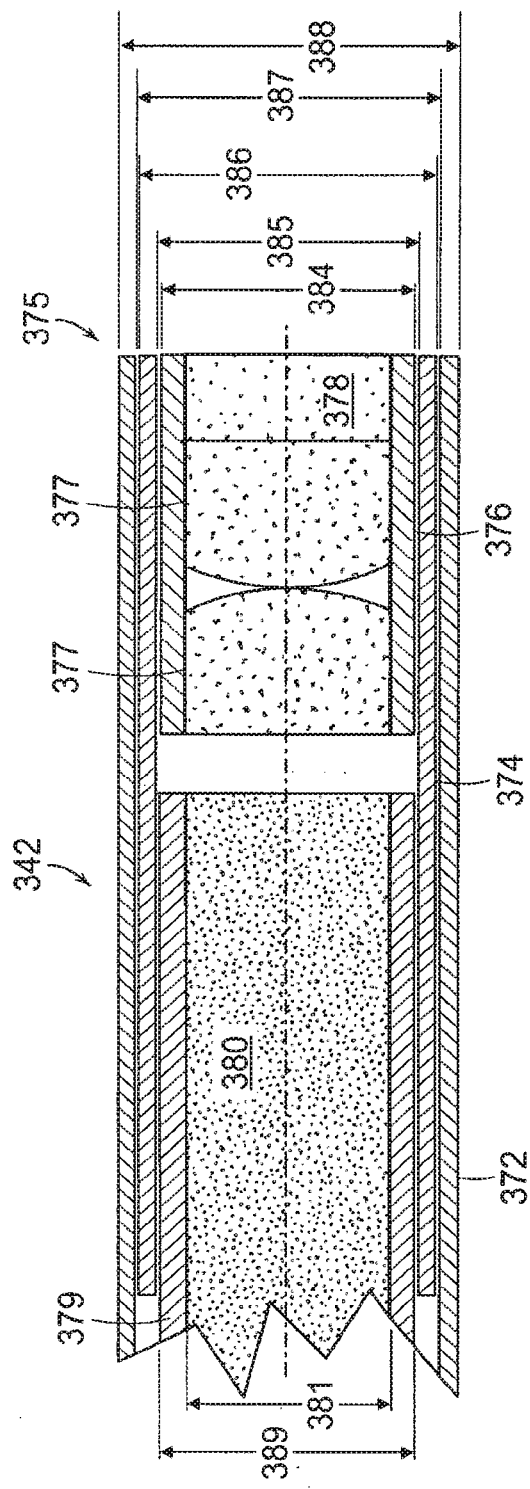
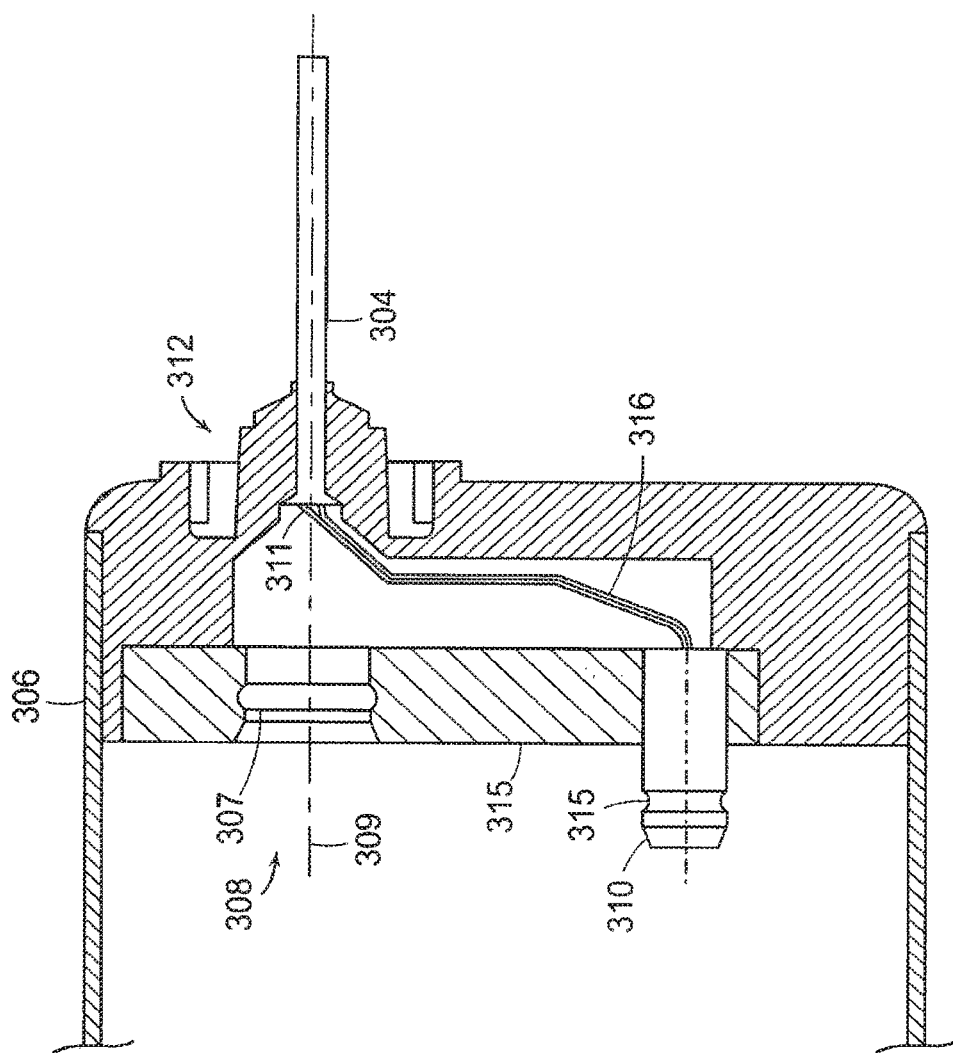
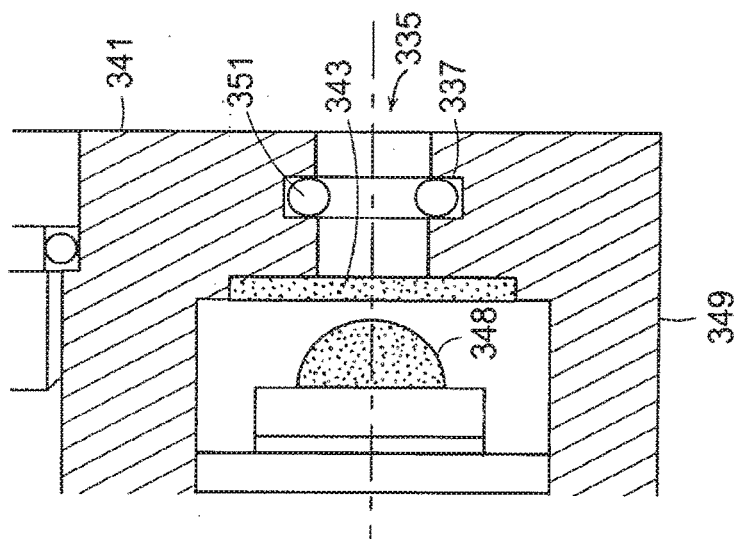


FIG. 16I







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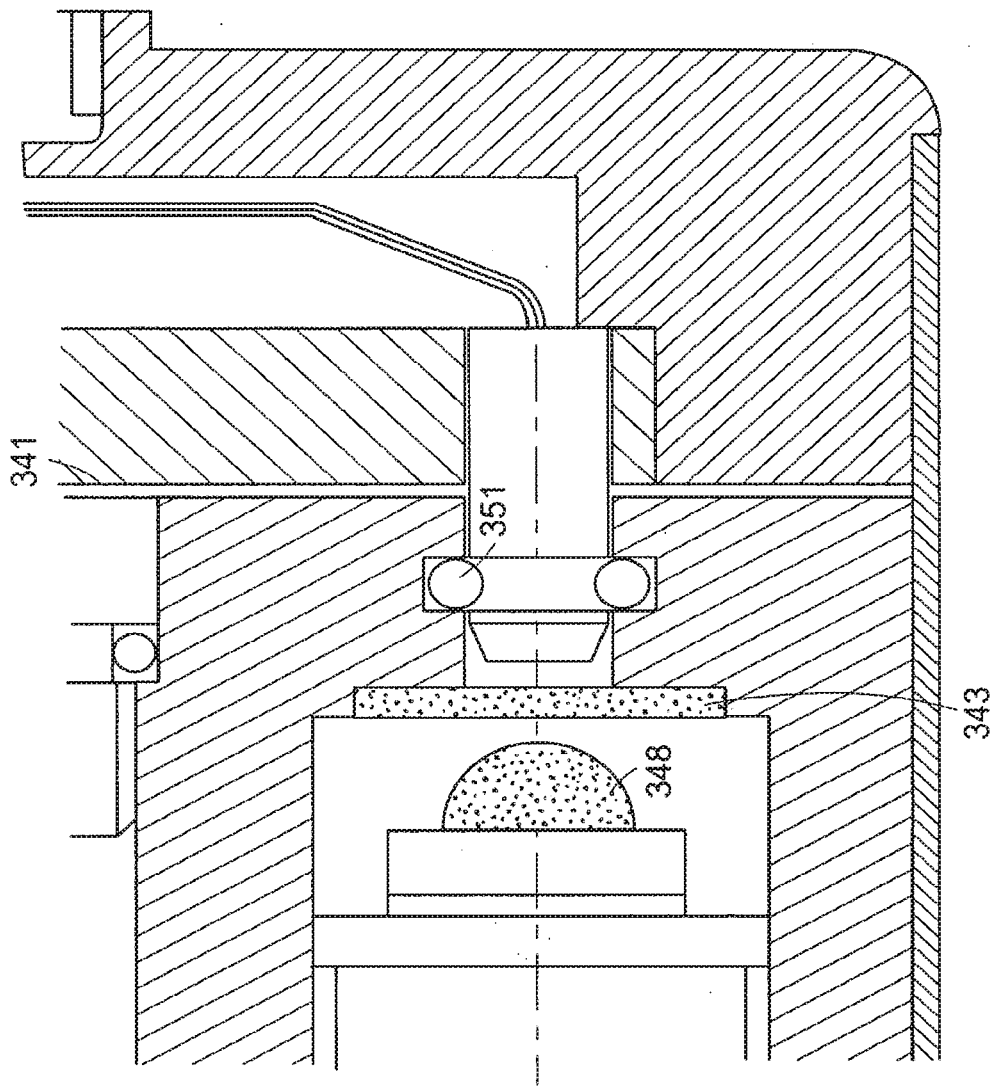


FIG. 16L

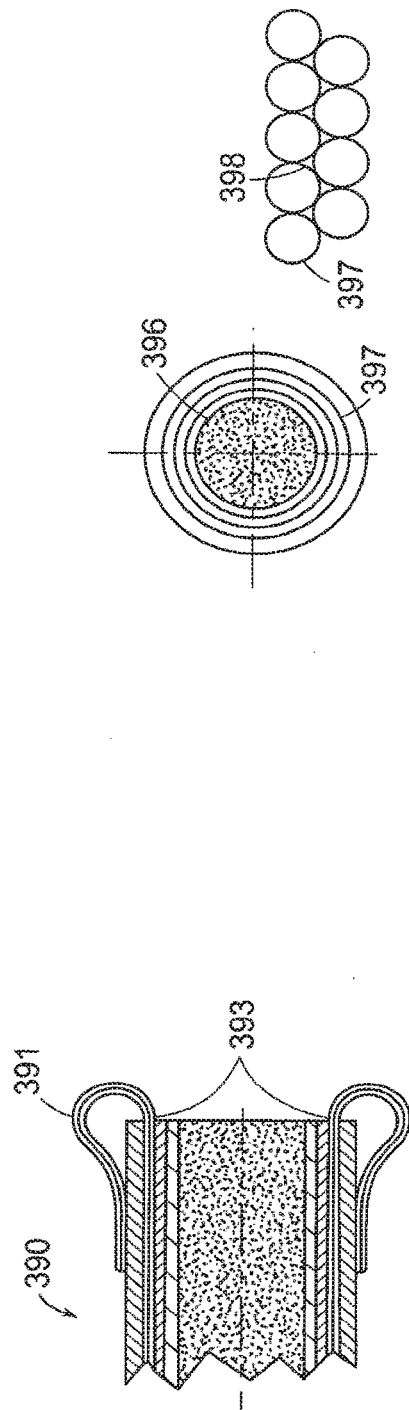


FIG. 16P

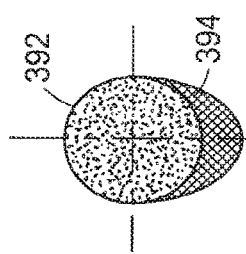


FIG. 16N

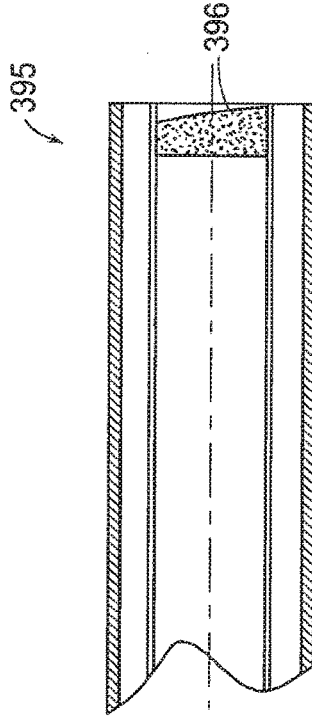


FIG. 16O

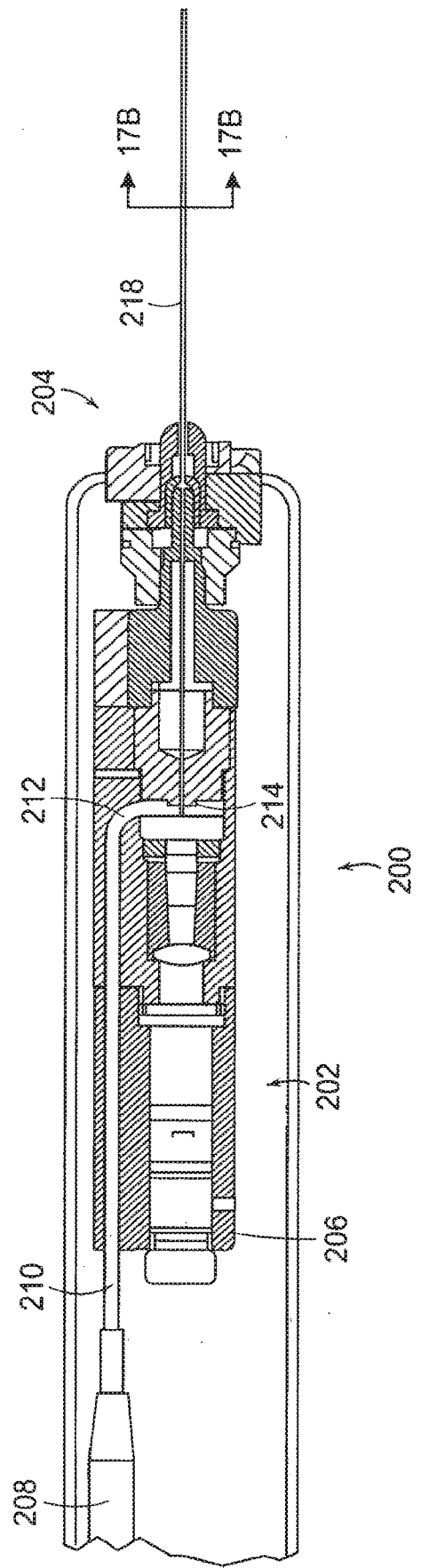


FIG. 17A

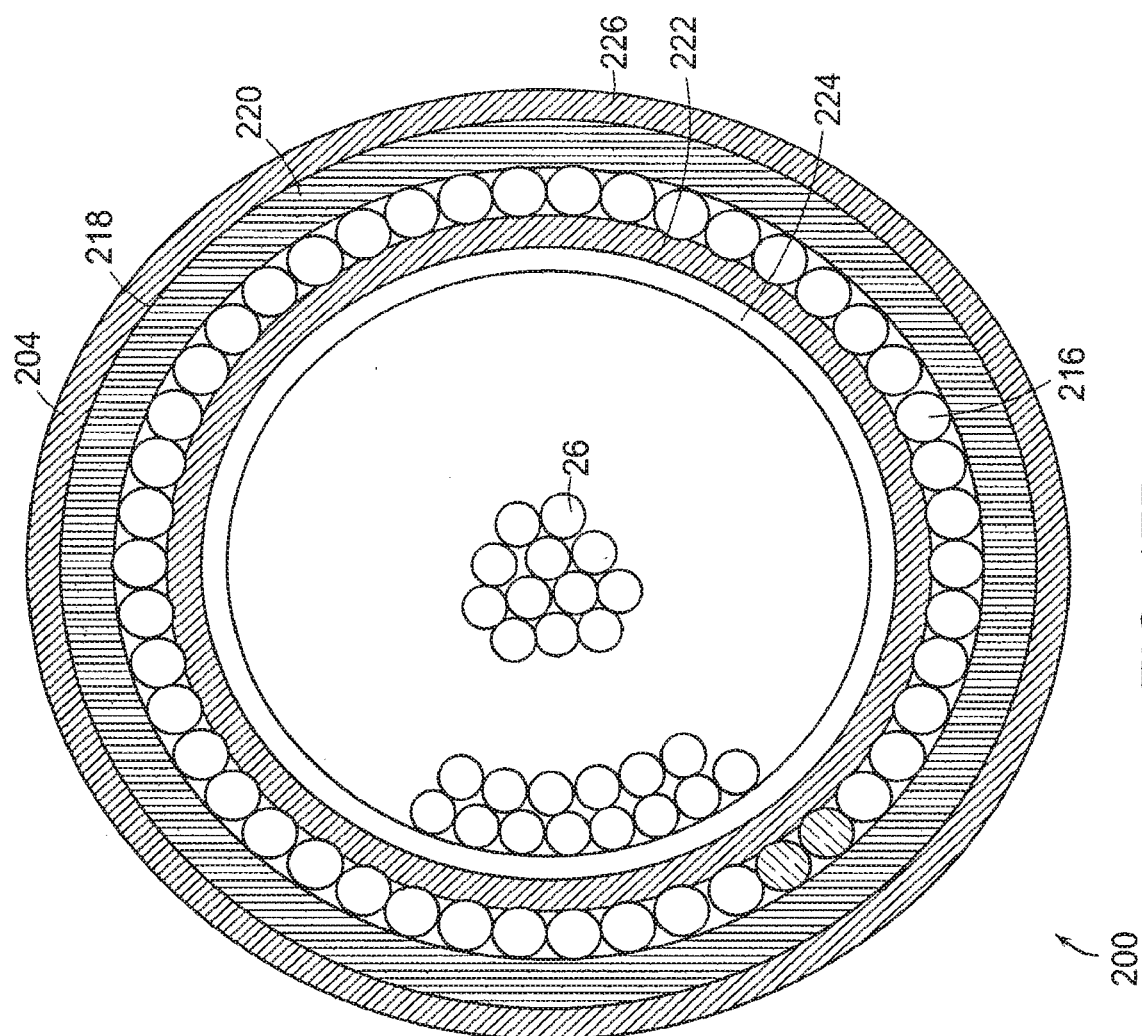
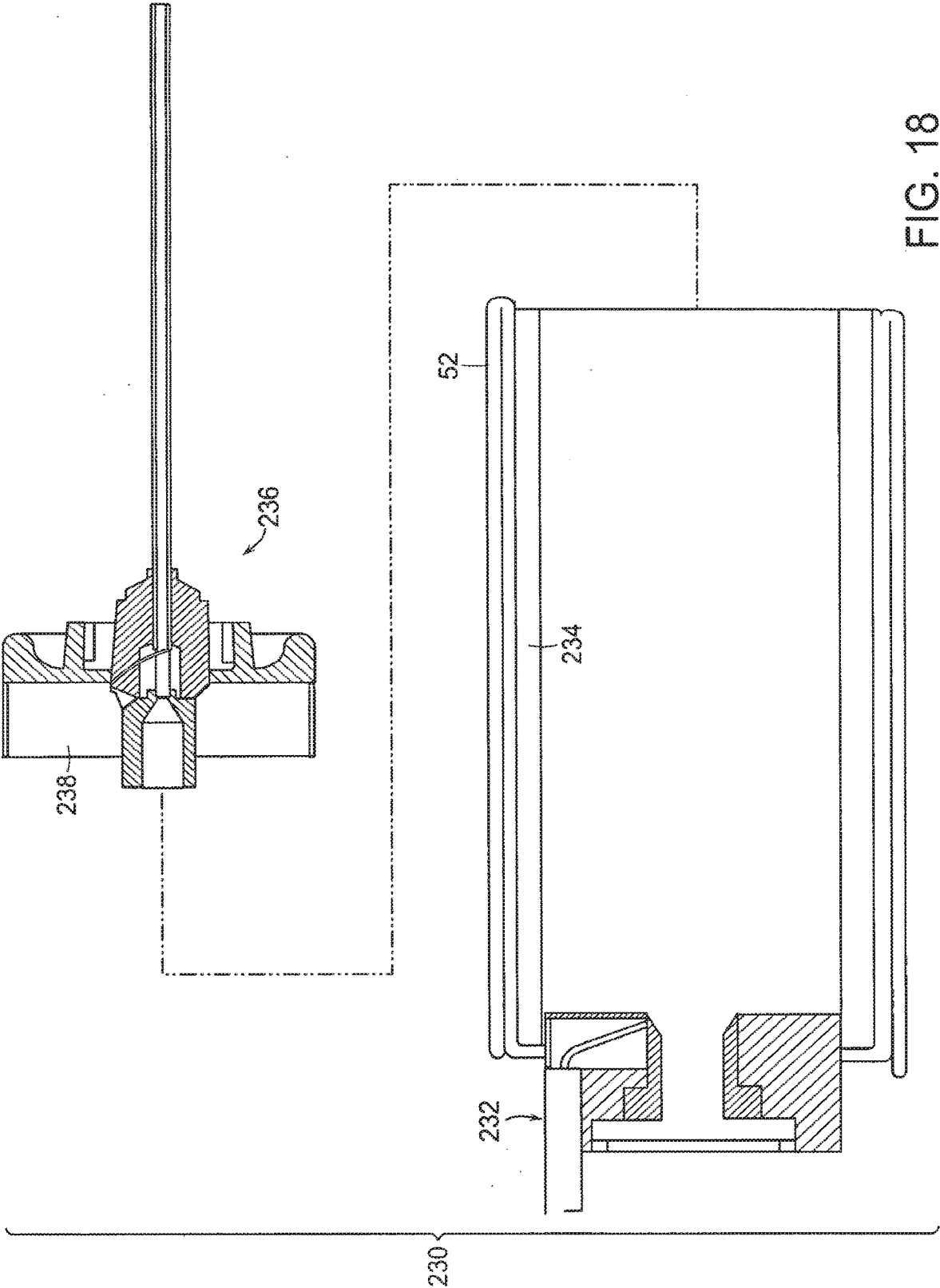


FIG. 17B





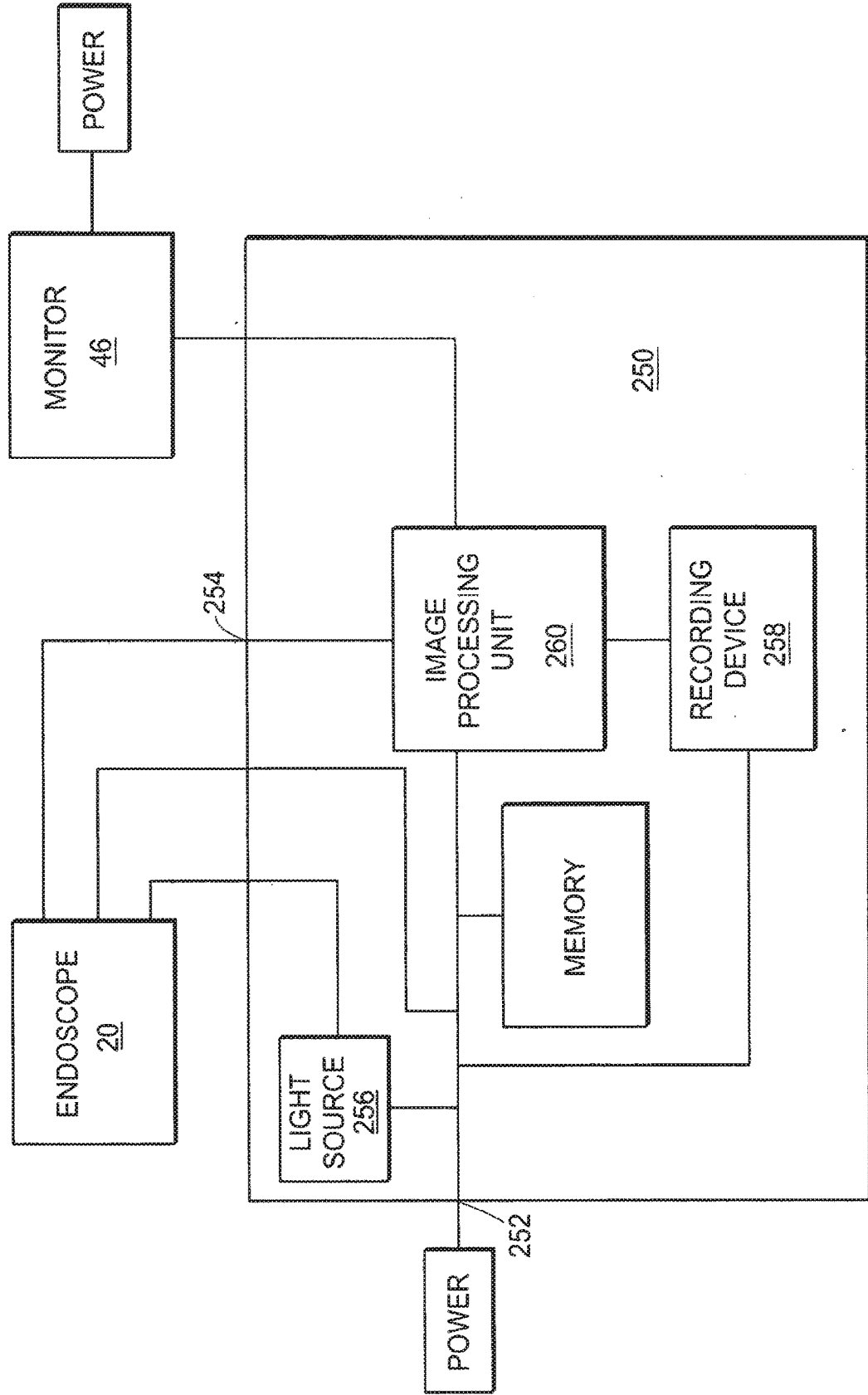


FIG. 19

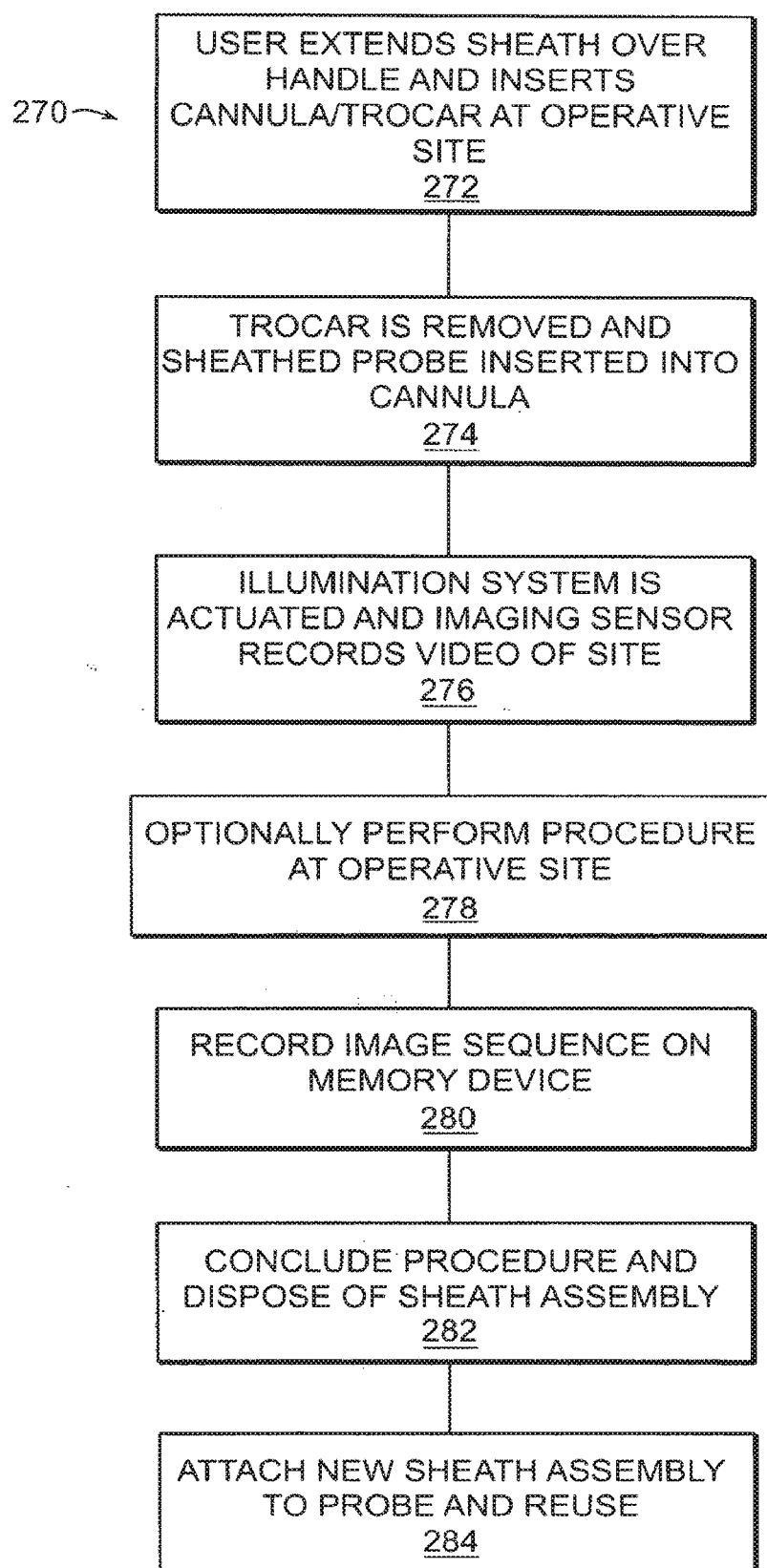
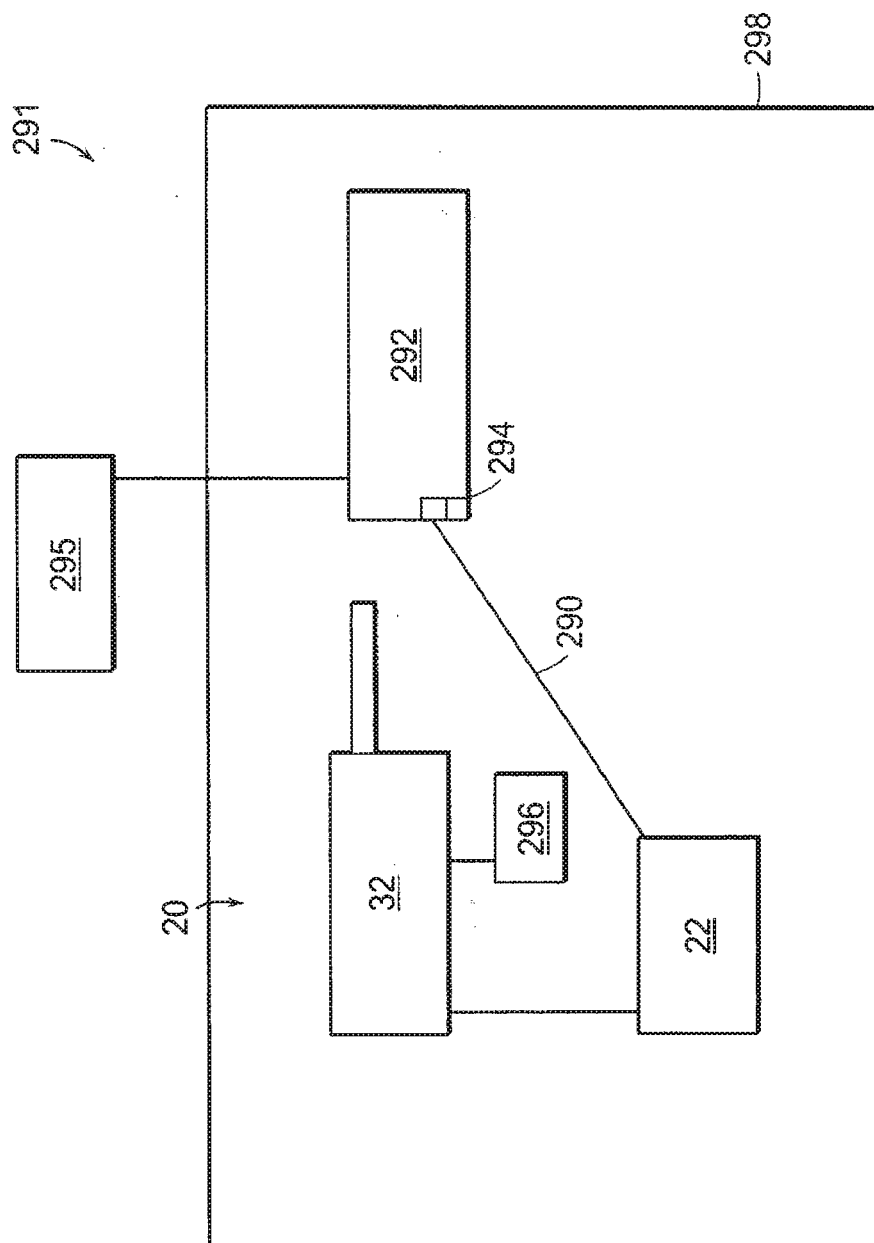


FIG. 20



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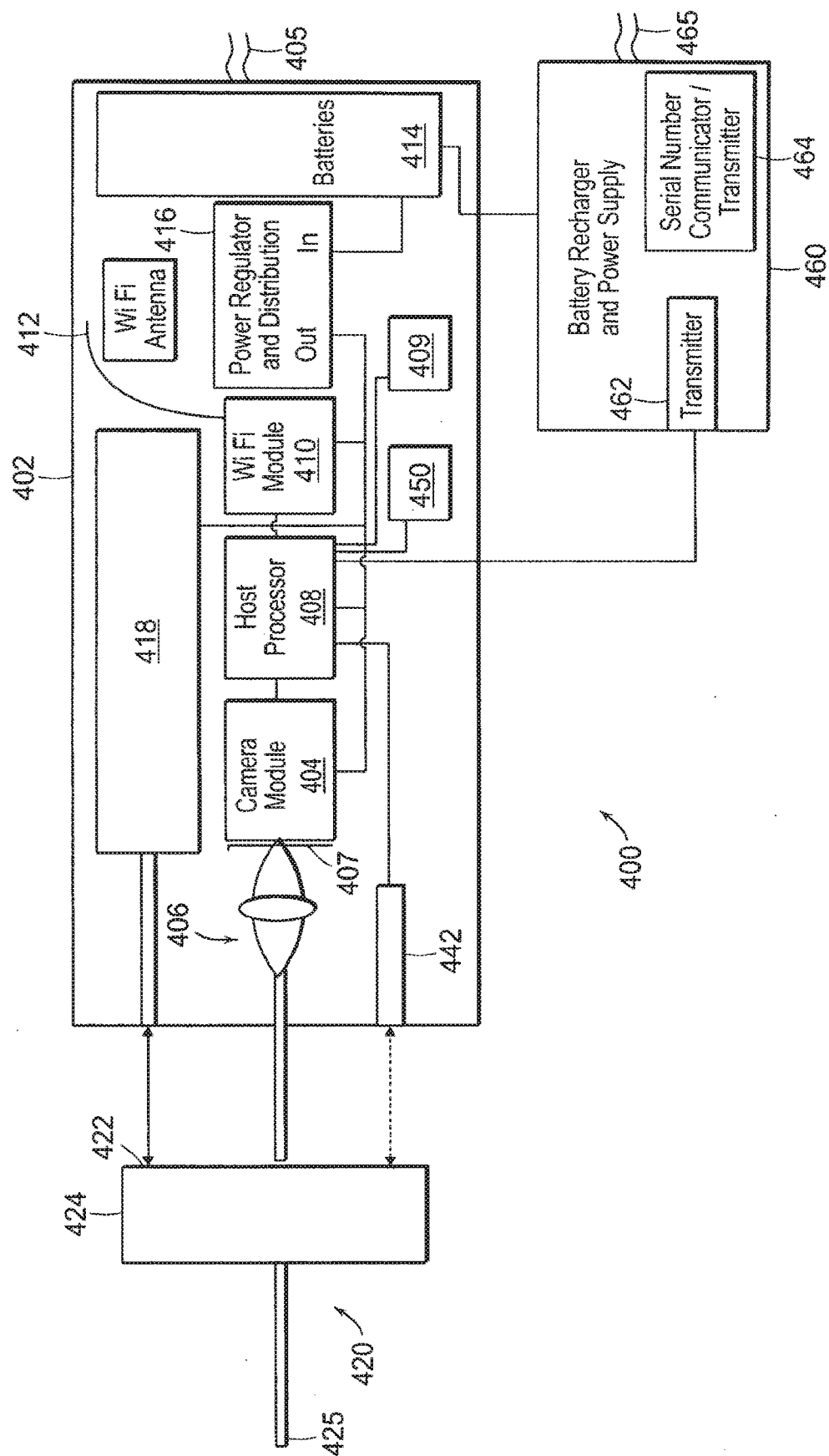


FIG. 22

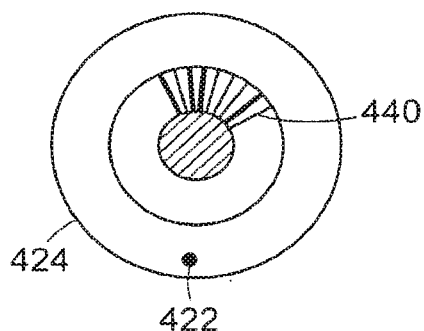


FIG. 23

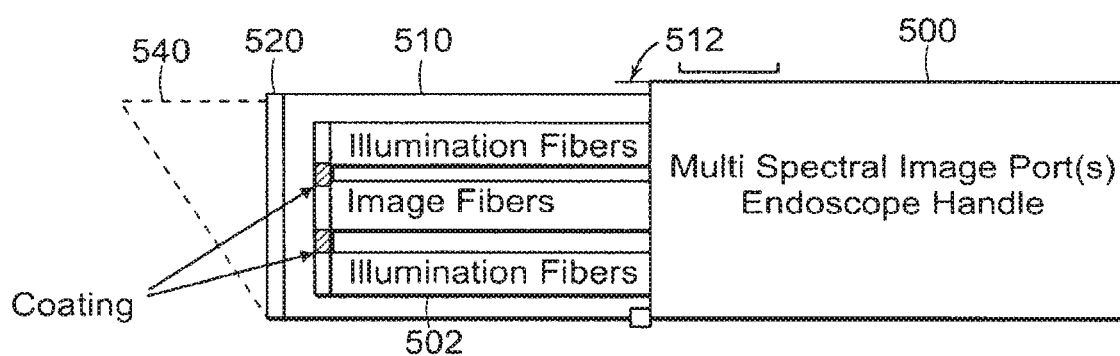


FIG. 24A

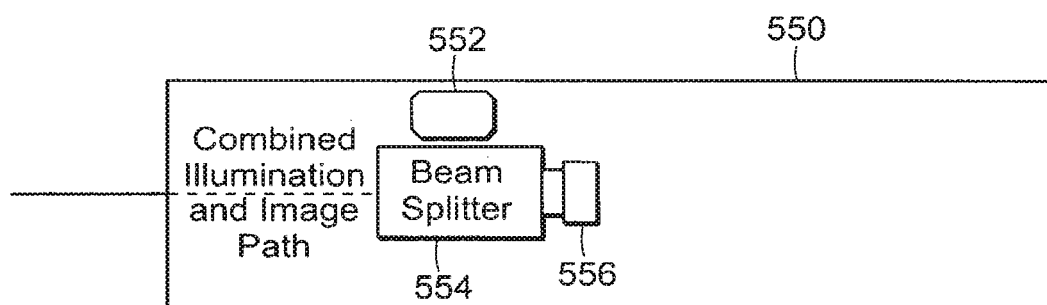


FIG. 25

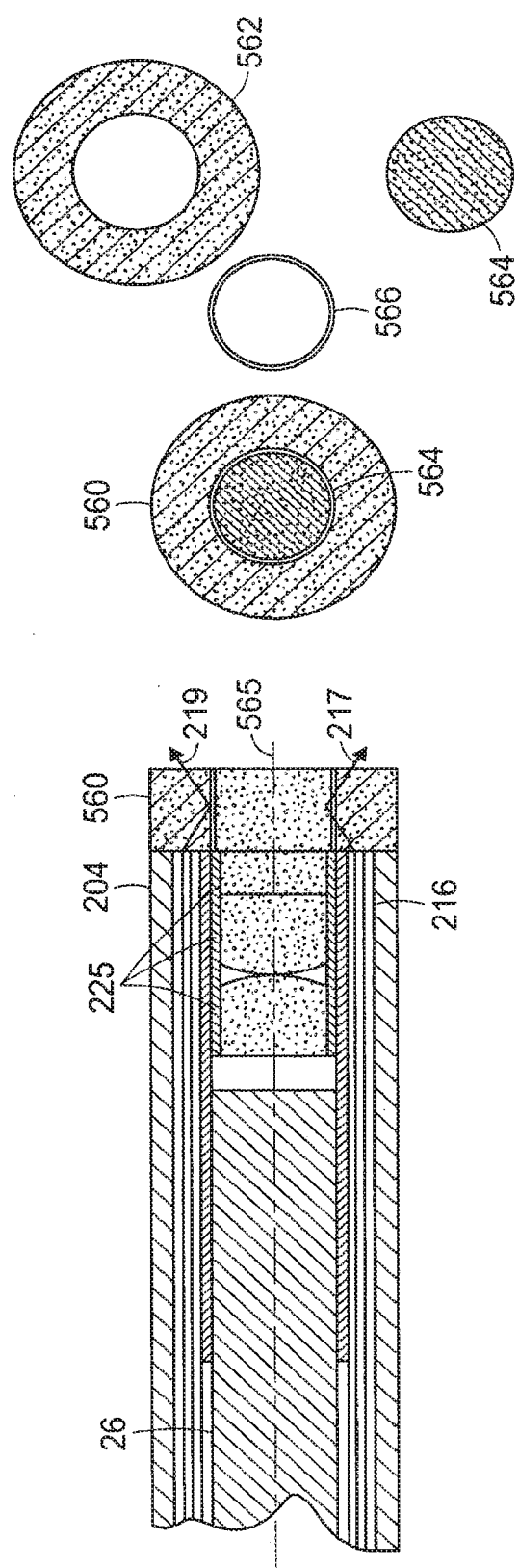


FIG. 24B

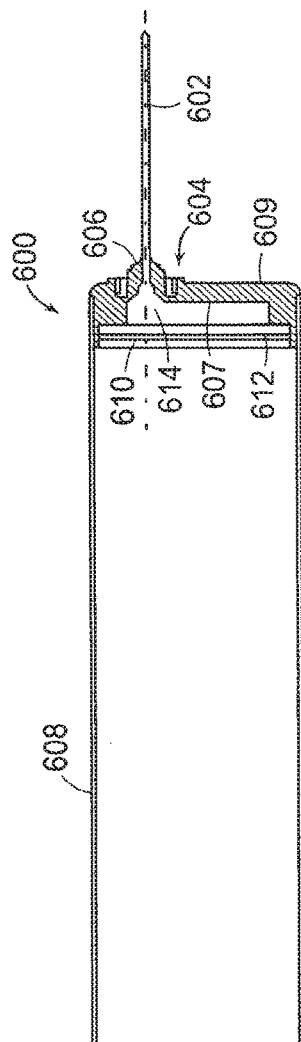


FIG. 24C

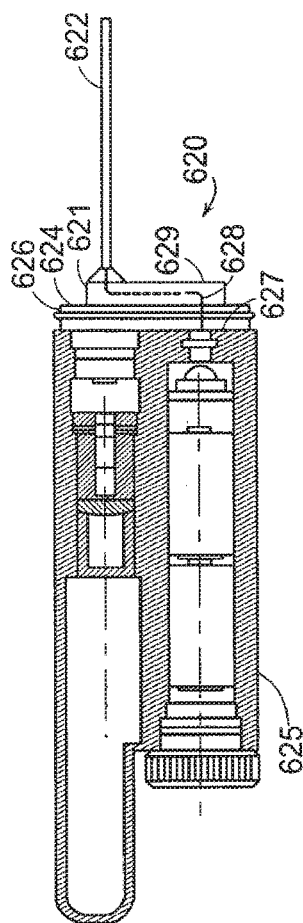


FIG. 24D

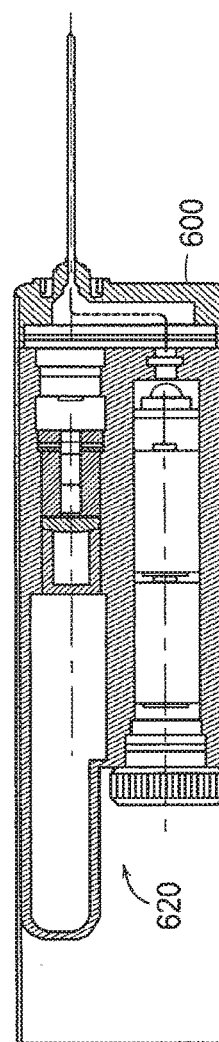


FIG. 24E



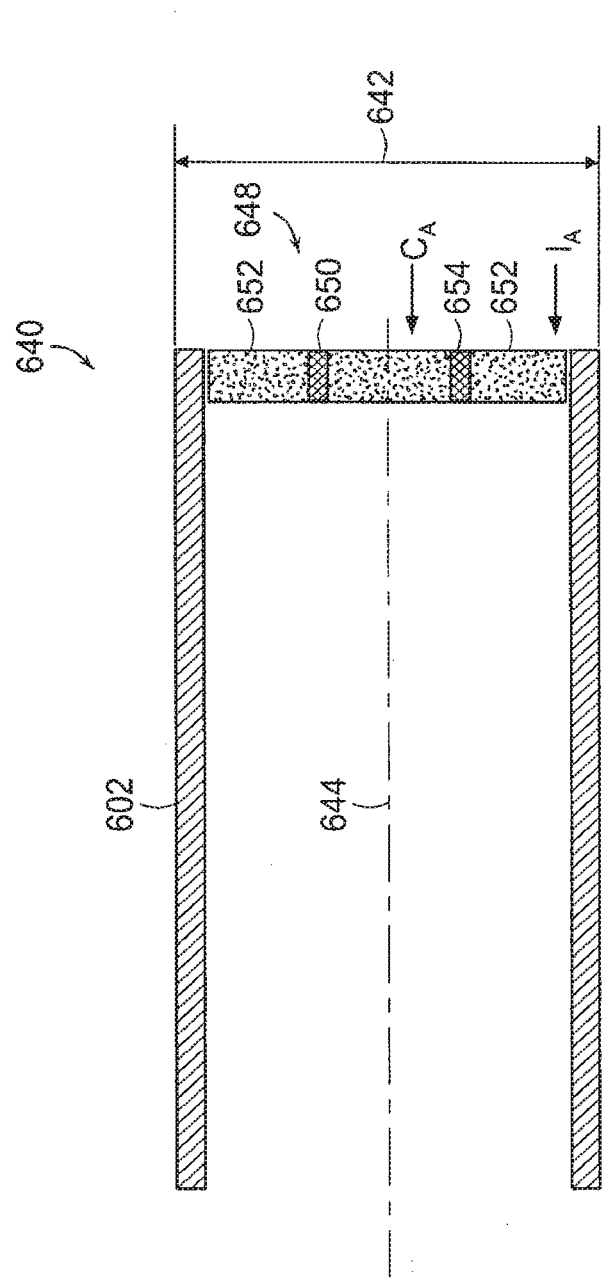


FIG. 24F

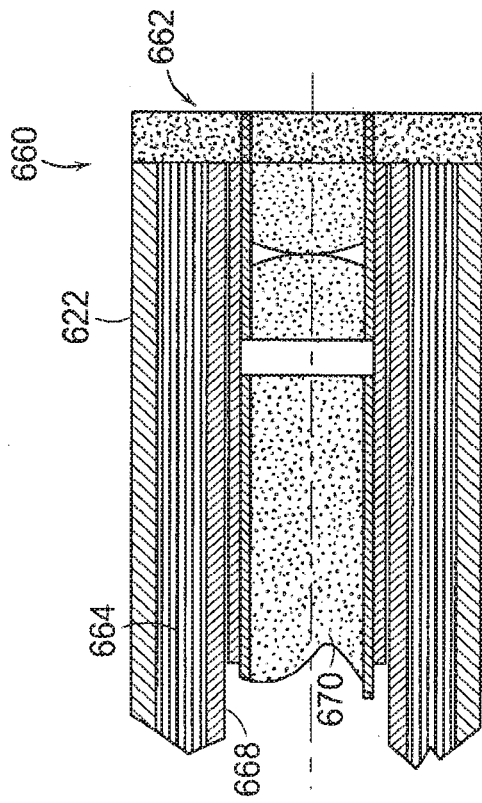


FIG. 24H

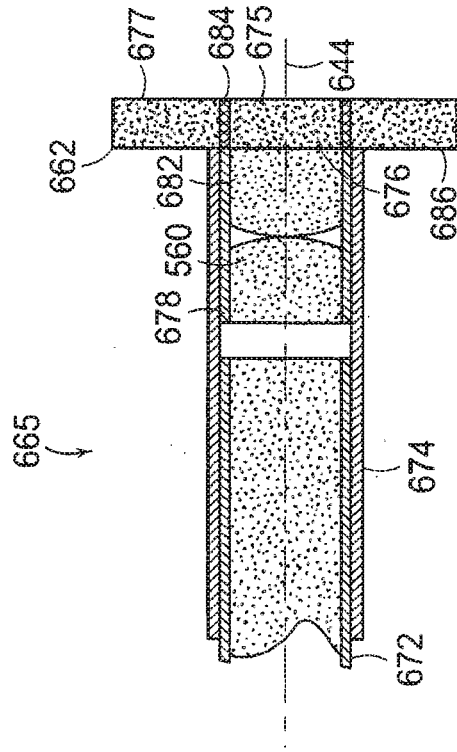


FIG. 24G

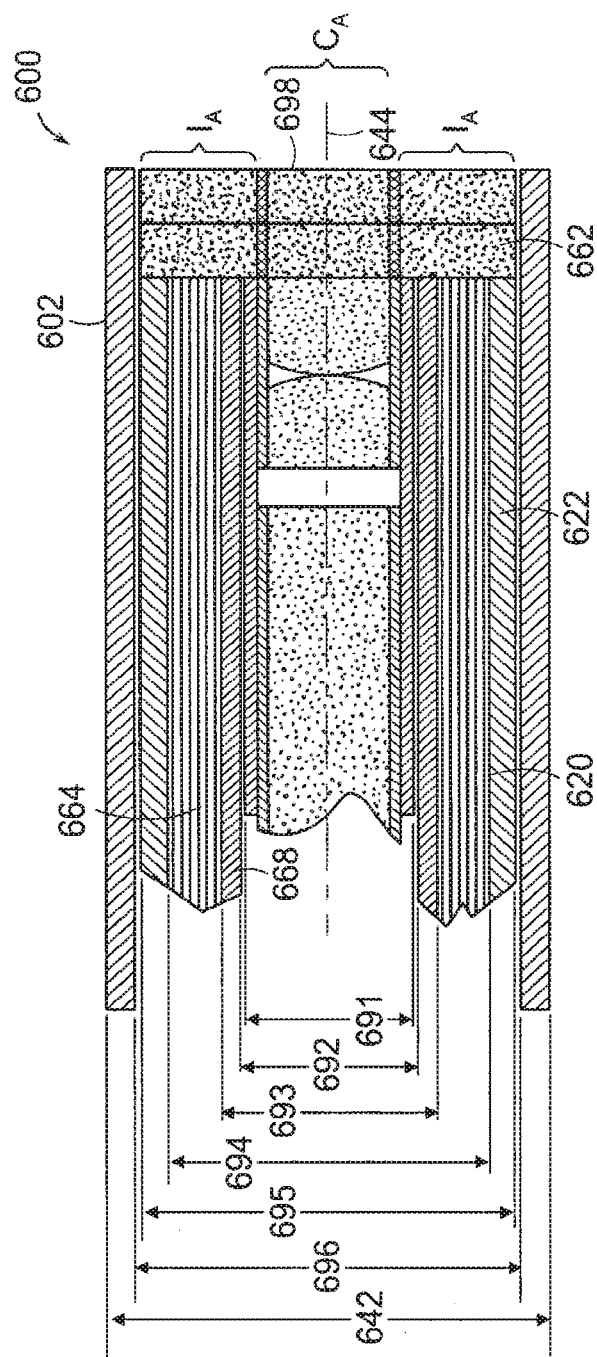


FIG. 24I

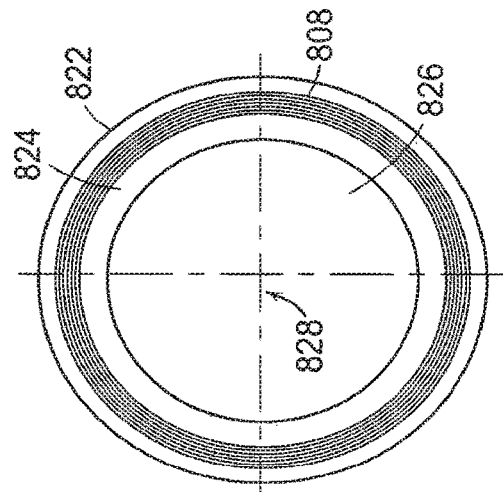
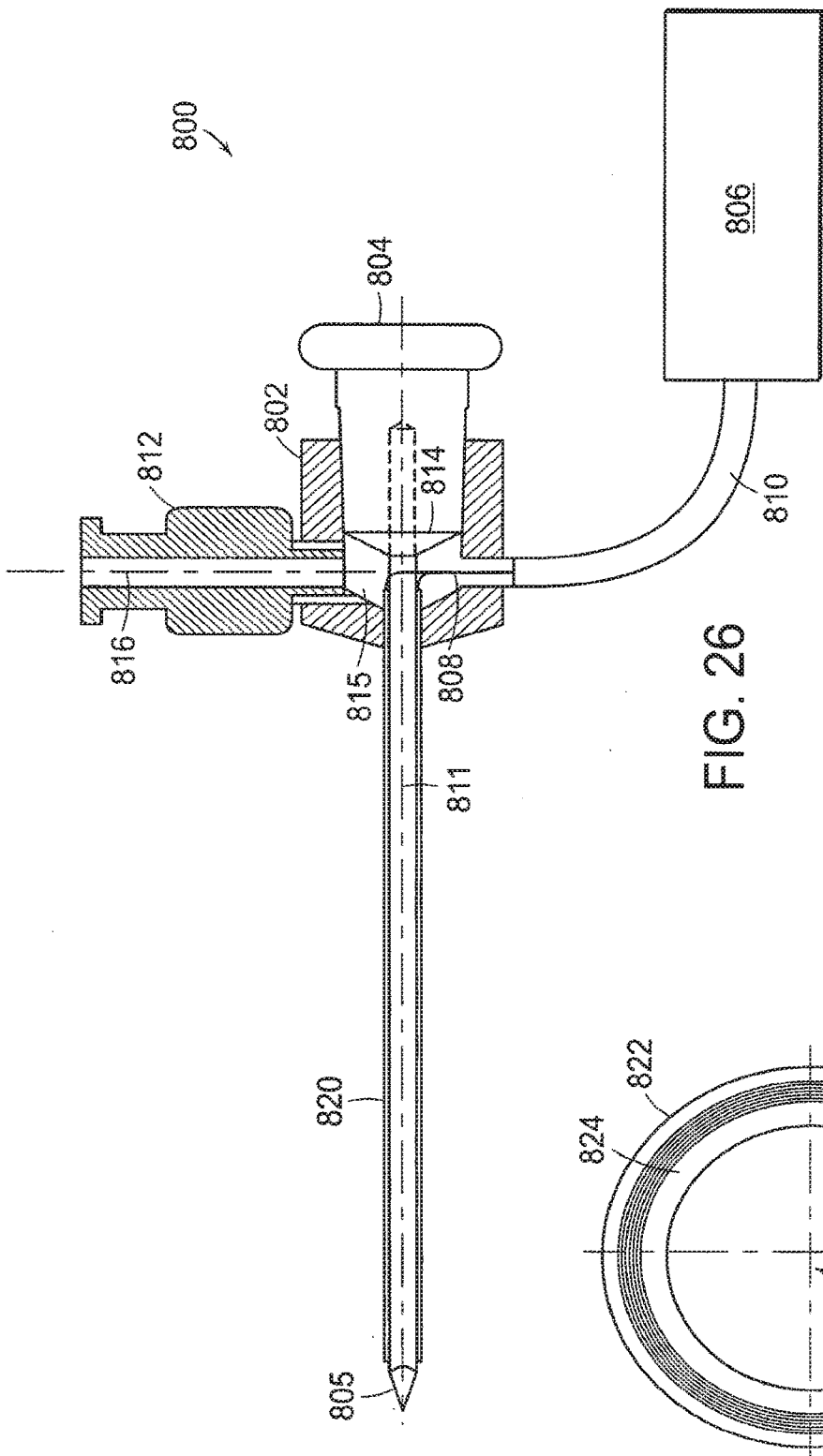


FIG. 27

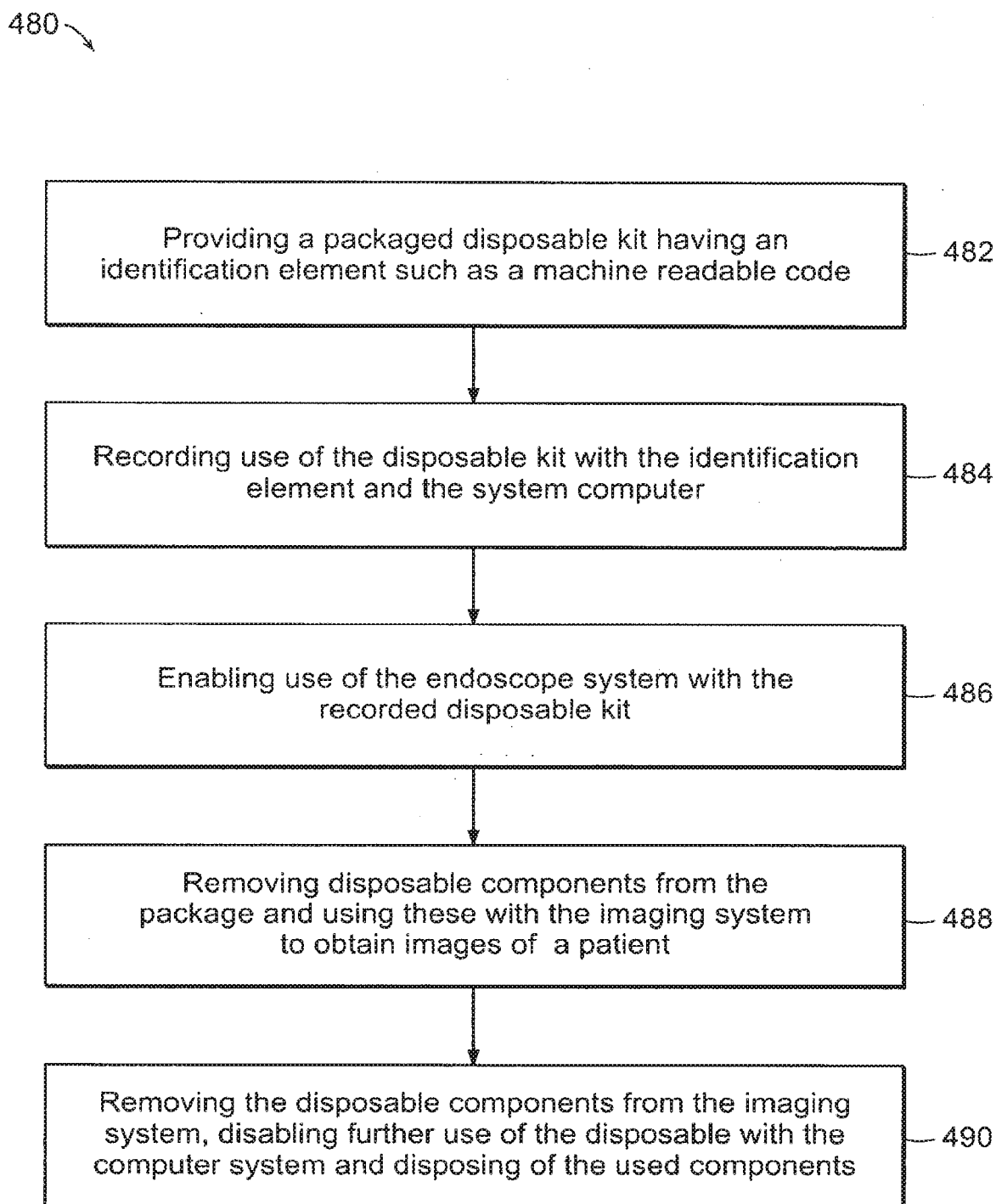


FIG. 28

## PORTABLE IMAGING SYSTEM EMPLOYING A MINIATURE ENDOSCOPE

### CROSS REFERENCE TO RELATED APPLICATIONS

[0001] The present application is a continuation of U.S. patent application Ser. No. 11/788,747, filed on Apr. 20, 2007, which is a continuation-in-part of U.S. patent application Ser. No. 11/512,715 filed on Aug. 30, 2006, which is a continuation-in-part of co-pending International Application No. PCT/US06/08342, filed Mar. 8, 2006, which is a continuation-in-part of U.S. patent application Ser. No. 11/075,827 filed on Mar. 8, 2005 and now U.S. Pat. 8,038,602. This application is related to U.S. patent application Ser. No. 11/072,685, entitled "Miniature Endoscope With Imaging Fiber System," filed Mar. 4, 2005 and now U.S. Pat. No. 7,942,814. The entire contents of the above patents and applications are incorporated herein by reference.

### BACKGROUND OF THE INVENTION

[0002] Endoscopes enable visual examination of structure inside cavities. In the field of medicine, the use of endoscopes permits inspection of organs for the purposes of diagnosis, viewing of a surgical site, sampling tissue, or facilitating the safe manipulation of other surgical instruments.

[0003] Laparoscopes, for example, are used particularly for examining organs in the abdominal area. Laparoscopes typically include a light pipe for illuminating the region to be viewed, at least one lens assembly for focusing and relaying the image of the illuminated object, and a housing for the entire assembly which is structured to minimize tissue damage during the surgical procedure. The light pipe can include a fiber optic element for illuminating the site. The laparoscope housing includes a distal section that can be inserted within a body cavity and a proximal section which can include a handle that a user grips to position the distal end near the surgical site.

[0004] Existing endoscopes can include an imaging device such as a charged coupled device (CCD). This device can capture an image of an object being viewed and convey it to a display device, such as a monitor. There is a continuing need to improve on the operational features and manufacturability of endoscope systems that improve imaging capability and reduce the risk to the patient.

### SUMMARY OF THE INVENTION

[0005] The present invention relates to a small diameter imaging probe or endoscope having improved durability, resolution, and field of view. In a preferred embodiment of the invention, the distal end of the probe including a disposable sheath, can be inserted into the tissue under examination. The probe is less than 3 millimeters in diameter, and preferably less than 2 millimeters in diameter, to reduce trauma at the point of insertion and thereby provide access to sites that are otherwise unavailable for endoscopic procedures.

[0006] In a preferred embodiment, the endoscope has a fiber optic waveguide that transmits an image from a distal end to a proximal end. A lens system is positioned at the distal end of the fiber optic waveguide. An imaging device is optically coupled to the proximal end of fiber optic waveguide. A sheath extends about the fiber optic wave-

guide, the sheath including illumination fibers. Although a preferred embodiment utilizes a probe and sheath assembly having an outer diameter of 2 mm or less, certain applications will accommodate a larger diameter instrument having a larger number of imaging fibers to provide a higher resolution image. These applications can utilize outer diameters in a range of 2-4 mm.

[0007] In one embodiment, the lens system having a first lens element, a second lens element and an aperture stop. The lens system couples light from any given position on the object to a plurality of optical fibers such that the numerical aperture of light varies as a function of the angle relative to the longitudinal axis of the lens system. This provides more efficient coupling to the fiber apertures. This is accomplished using a non-telecentric lens system.

[0008] A preferred embodiment of the lens system includes a pair of lenses and an aperture stop. The lenses are shaped to improve light collection around the periphery of the distal lens. This provides a clearer image across the entire field of view of the device. The aperture stop is positioned to provide efficient coupling to the array of fibers.

[0009] The imaging device can be a charged coupled device (CCD), a CMOS imaging device or other solid state imaging sensor having a two dimensional array of pixel elements. The imaging sensor is mounted on a circuit board in a handle assembly. The sensor can capture an image as an object being viewed and an image processing circuit mounted onto the circuit board transfers the image data over a video cable to a computer for storage, processing and/or display.

[0010] The miniature endoscope system can be used for orthopedic, rheumatologic, general laparoscopic, gynecological or ear, nose and throat procedures small and large joints, cardiac, oncology, lung, breast, brain, GI and veterinary applications for example. Although many applications require a small diameter to reduce trauma, certain applications can accommodate larger diameters. The probe can include an open channel in either the sheath or the imaging probe to provide for the insertion of other operative elements to flush the site with fluid, direct light or other energy source onto a treatment site, or to remove a tissue sample.

[0011] The sheath assembly can include a concentric array of illumination fibers extending to a connector on a sheath hub assembly. Alternatively, the illumination fibers can couple to a fiber connector in the probe assembly that is coupled directly via fiber optic cable extending from the handle to a light source housing. The housing can include a video disk recorder that writes the video onto disk. For certain applications, an illumination bundle can be positioned within the probe such that the sheath is thinner or can accommodate a larger working channel.

[0012] The present system, has four preferred applications for orthopedic use: in-office diagnostics, operating room surgical resections/procedures, in office post-operative evaluation, and therapeutic usage for the delivery of medications into joints, while confirming their correct location under direct visualization.

[0013] In addition to its use in the office, the system can be used in the operating room instead of a standard arthroscope. By eliminating the need to use arthroscopic irrigation fluid for distension of tissue or a large-bore camera, the amount of pain and swelling following an arthroscopic procedure will be substantially reduced if not eliminated. The patient can return to the office or playing field the next day.

[0014] The system is used for the postoperative assessment of the healing process for tissue and bone graft procedures, which are not currently possible using conventional MRI techniques. Examples include: assessment of articular cartilage resurfacing procedures, meniscal repairs, labral repairs, rotator cuff repairs, fracture reductions of joint surfaces, ligament integrity, and other usages.

[0015] The system includes a computer (or other viewing system), camera, light source and reusable handle that does not require reprocessing between procedures and a sterile barrier and lens components that is single patient use and disposable. The system eliminates the space requirements, cost of reprocessing equipment, manpower and costs associated with the time sensitive endoscope re-sterilization.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0016] The foregoing and other objects, features and advantages of the invention will be apparent from the following more particular description of preferred embodiments of the invention, as illustrated in the accompanying drawings in which like reference characters refer to the same parts throughout the different views. The drawings are not necessarily to scale, emphasis instead being placed upon illustrating the principles of the invention.

[0017] FIG. 1 illustrates a schematic illustration of a miniature endoscope system according to the invention;

[0018] FIG. 2 is a cross-sectional view of cannula;

[0019] FIG. 3 is a cross-sectional view of a trocar within a cannula;

[0020] FIG. 4 is a perspective view of the miniature endoscope;

[0021] FIG. 5 is a sectional view of the miniature endoscope with a cannula overlying the disposable sheath;

[0022] FIG. 6A is a sectional view of the disposable sheath/illuminator unit;

[0023] FIG. 6B is an enlarged sectional view of the distal end to the disposable sheath;

[0024] FIG. 7A is a sectional view of the proximal end of the disposable sheath/illumination unit taken along line 7A-7A of FIG. 6A;

[0025] FIG. 7B is a front view of the distal end of the disposable sheath taken along the line 7B-7B of FIG. 6A and FIG. 6B;

[0026] FIG. 8 is a side view of the disposable sheath/illumination unit showing the illumination pigtail;

[0027] FIG. 9 is a sectional view of an imaging unit of the miniature endoscope;

[0028] FIG. 10A is an enlarged view of the distal end of the imaging unit as indicated by the portion defined 10A in FIG. 9;

[0029] FIG. 10B is a front view of the distal end of the imaging unit taken along the line 10B-10B of FIG. 10A;

[0030] FIG. 11 is a schematic of an enlarged partial sectional view of the imaging unit taken along the line 11-11 of FIG. 10A;

[0031] FIG. 12 is an enlarged view of the distal lens system;

[0032] FIG. 13 is a graph of the sine of the maximum ray angle versus normalized image height for different lens systems for the distal end of the endoscope;

[0033] FIG. 14 is an enlarged view of another embodiment of a distal lens system;

[0034] FIG. 15 is a sectional view of another embodiment of an endoscope;

[0035] FIG. 16A is a sectional view of the endoscope taken along line 16A-16A of FIG. 15;

[0036] FIG. 16B is a sectional view of the endoscope taken along line 16B-16B of FIG. 15;

[0037] FIG. 16C is an enlarged sectional view of the imaging unit as indicated by the portion defined by 10C in FIG. 16B;

[0038] FIG. 16D illustrates a cross-sectional view of a disposable sheath in accordance with preferred embodiments of the invention;

[0039] FIG. 16E is a cross-sectional view of a preferred embodiment of an endoscope handle in accordance with the invention;

[0040] FIG. 16F is an attached sheath and endoscope system in accordance with the invention;

[0041] FIGS. 16G-H show side and end cross-sectional views of a disposable sheath in accordance with a preferred embodiment of the invention;

[0042] FIG. 16I shows a cross-sectional view of a distal portion of an endoscope system;

[0043] FIG. 16J is a cross-sectional view of a light source in an endoscope handle in accordance with a preferred embodiment of the invention;

[0044] FIG. 16K shows a cross-sectional view of a disposable sheath for connection to a handle light source;

[0045] FIG. 16L shows a portion of handle light source coupled to disposable sheath;

[0046] FIGS. 16M-N illustrate optical fiber assembly in accordance with the invention;

[0047] FIG. 16O shows a distal prism mounted to a sheath;

[0048] FIG. 16P illustrates a cross-sectional view of the annular fiber array in accordance with the invention;

[0049] FIG. 17A is a sectional view of another embodiment of an endoscope;

[0050] FIG. 17B is a sectional view of the endoscope taken along the line 17B-17B of FIG. 17A;

[0051] FIG. 18 is a side view of a two-part disposable sheath/illuminator unit;

[0052] FIG. 19 is a schematic of a control unit for a preferred embodiment of the invention;

[0053] FIG. 20 illustrates a preferred method of using the invention;

[0054] FIG. 21 illustrates a preferred embodiment of a portable endoscopic system in accordance with the invention;

[0055] FIG. 22 illustrates a preferred embodiment of an endoscopic in accordance with the invention;

[0056] FIG. 23 is an end view of a sheath;

[0057] FIG. 24A is a schematic view of a preferred endoscopic device;

[0058] FIG. 24B is a cross-sectional view of the insertion portion of the probe;

[0059] FIG. 24C illustrates a preferred embodiment of a disposable sheath in accordance with the invention;

[0060] FIG. 24D illustrates an endoscope handle in accordance with preferred embodiments of the invention;

[0061] FIG. 24E illustrates an attached sheath and endoscope system in accordance with the invention;

[0062] FIG. 24F is a disposable sheath of another preferred embodiment of the invention;

[0063] FIGS. 24G-24I illustrate an endoscope body and sheath in accordance with a preferred embodiment of the invention;

[0064] FIG. 25 is a schematic view of another preferred embodiment of an endoscopic device;

[0065] FIG. 26 illustrates a cross-sectional view of an illumination cannula in accordance with another preferred embodiment of the invention;

[0066] FIG. 27 illustrates a cross-sectional view of the cannula of FIG. 26;

[0067] FIG. 28 illustrates a method of using a labeled disposable kit in accordance with a preferred embodiment of the invention.

#### DETAILED DESCRIPTION OF THE INVENTION

[0068] An embodiment of the invention is illustrated in FIG. 1 that shows a miniature endoscope 20. The endoscope 20 has an imaging unit 22 and a sheath/illuminator unit 24. The endoscope 20 has an image transmission path such as a plurality of optical fibers 26, as best seen at fibers 146 in FIGS. 11 and 12, in an elongated tube 28 of a rod tip 29 used to view objects to be examined. The optical fibers 26 are optically coupled to an imaging device 30, such as a charged coupled device as seen in FIG. 9, or other pixilated flat panel sensor, in a handle 32. A disposable sheath 34 of the sheath/illuminator unit 24 overlies the elongated tube 28 of the rod tip 29, which contains the optical fibers 26. The proximal end of the disposable sheath 34 has a base 35 with a mounting mechanism 36 for securing the sheath to the handle 32. In one embodiment, the disposable sheath 34 of the sheath/illuminator unit 24 has a plurality of optical fibers for transmitting light to the distal end of the disposable sheath 34 and the distal probe 29. The distal end of the disposable sheath/illuminator unit 24 has a connection 38 to connect to a light source 40.

[0069] The handle 32 can house a power input 41, used to provide power to the endoscope 20. It is recognized that the light source 40 and/or power source can be mounted within the handle 32.

[0070] The handle 32 can also house an image output 42. The image output 42 provides a connection between an imaging device in the imaging unit 22 of the endoscope 20 and an electronic storage and/or display device. In one embodiment, the storage device is a computer 44, which is connected to a monitor 46. A control unit 250 is described in greater detail with respect to FIG. 19.

[0071] As explained below in greater detail the imaging unit 22 does not need to be sterilized in that the imaging unit 22 does not contact or is not in direct exposure to the body. The sheath/illuminator unit 24 has the disposable sheath 34 that is a sleeve assembly 52 that is carried by the base 35 secured to the imaging unit 22 that overlies the elongated tube 28 to create a sterilized barrier. In addition, the sheath/illumination unit 24 has a sterilized drape 52 which is mounted to the base 35 of the sheath/illuminator unit 24 and is positioned to overlie the remaining portion of the imaging unit 22 to provide a sterile environment.

[0072] Endoscopes and endoscopes with disposable sheaths are described in PCT Application PCT/US00/25107 filed on Sep. 13, 2000 and U.S. patent application Ser. No. 09/518,954 filed on Mar. 6, 2000. The entire contents of the above applications are incorporated herein by reference in their entirety.

[0073] Prior to discussing the endoscope 20 in further detail, in order to use the endoscope 20, the endoscope 20 needs to be positioned in the body to view the desired

location. One such method is to insert a cannula 60 into the body and thread the endoscope 20 through the cannula 60. One method of inserting the cannula 60 into the body and then inserting the endoscope 20 into a body using the cannula 60 is described below.

[0074] During an insertion procedure, a cannula 60 such as seen in FIG. 2, is first inserted into a site within a body. The cannula 60 has a base 62 and a tube 64. The tube 64 has a shaft 66 which extends from the distal end 68 to a void 70 in the base 62. In one embodiment, the tube 64 is made of a flexible material such as plastic or thin wall stainless steel. The cannula 60 has a luer 72 for insertion of medications or fluids or for attachment to a suction device.

[0075] For insertion of the cannula 60 into the body, a trocar 76, as seen in FIG. 3, is inserted into cannula 60 with a rigid shaft 78 of the trocar 76 received within the shaft 66 of the cannula 60. The rigid shaft 78 of the trocar 76 extends slightly beyond the distal end of the tube 64 of the cannula 60 and has a stylet 80 to cut into the tissue at the surgical site if necessary. Once the cannula 60 is positioned at the surgical site, the trocar 76 is removed from the cannula 60 and the endoscope 20 is installed. The cannula 60 is positioned by the user's hands feeling the location.

[0076] While the cannula 60 and trocar 76 are of a relative minimal cost and can be reused after sterilization or disposed of after use, because of several components in the endoscope 20 such as components in the imaging unit 22, it is not desirous to dispose of the entire endoscope 20. The endoscope 20 uses a disposable sleeve or sheath 34 to aid in maintaining a sterile environment and reduce or eliminate the sterilization requirements prior to reuse.

[0077] With the method of inserting the endoscope 20 into the cannula 60 to have the distal end of the endoscope 20 at the proper location, previously described, the endoscope 20 is described in further detail. Referring to FIG. 4, a perspective view of the endoscope 20 is shown. The endoscope 20 has the reusable imaging unit 22 and the disposable sheath/illuminator unit 24. The disposable sheath/illuminator unit 24 has an elongated tube for overlying and encircling the elongated tube 28 of the imaging unit 22. The elongated tube of the sheath/illuminator unit 24 has a sealed distal end 84 and several embodiments include fiber optics for transmitting the illumination from an external light source 40, such as seen in FIG. 1, to the distal end 84. At the proximal end of the sheath/illuminator unit 24 is a base 35 with a mounting mechanism 36 for securing to the imaging unit 22 of the endoscope 20. An optical pigtail 88 projects from the base 35 for connecting to the light source 40. In addition, the sheath/illuminator unit 24 has a drape 52 which is mounted to the base 35 and is extended over the handle 32 of the imaging unit 22. The handle 32 of the imaging unit 22 contains optics and the imaging device 32 to receive the image transmitted through the optical fibers 26 located in the elongated tube 28 of the imaging unit 22 as described in further detail below with respect to FIGS. 9-11.

[0078] FIG. 5 is a sectional view of the miniature endoscope 20 including the reusable imaging unit 22 with imaging an optical fiber 26 and the disposable sheath/illuminator unit 24. The cannula 60 is shown overlying the disposable sheath 34 of the sheath/illuminator unit 24, which overlies the probe 29 of the imaging unit 22.

[0079] As seen in FIG. 5, the reusable imaging unit 22 of the endoscope 20 is encircled by the disposable sterile sheath/illuminator unit 24. The disposable/sheath illumina-



tor unit 24 has the disposable sheath 34 that is sealed at the distal end 84 and encircles and surrounds the elongated tube 28 carrying the optical fibers 26 of the imaging unit 22. The mounting mechanism 36 on the base 35 of the sheath/illuminator unit 24 is secured to a mounting mechanism 92 on the imaging unit 22.

[0080] The disposable sheath/illuminator unit 24 has the drape 52 which surrounds the handle of the imaging unit 22. In addition, the sheath/illuminator unit 24 has the illumination pigtail connecting to a light source 40 as seen in FIG. 1. The illumination pigtail 88 is optically coupled to the optical fibers in the sheath as explained in further detail below.

[0081] Referring to FIG. 6A, a side view of the sheath/illuminator unit 24 is shown. The sheath unit 24 has the disposable sheath 34 with an elongated outer sheath 98 which extends from the base 35 to the distal end 84. The illuminator pigtail 88 extends from the base and is optically coupled to illumination fibers within the sheath 34 as seen in FIG. 7A. The drape 52 is carried by the base 35 of the sheath/illuminator unit 24 for overlying the handle 35 of the imaging unit 22 when the two units 22 and 24 are combined.

[0082] FIG. 6B is an enlarged view of the distal end 84 of the disposable sheath 34 of the sheath/illuminator unit 24. The disposable sheath 34 has the outer sheath 98 which extends from within the base 35, as seen in FIG. 6A, and serves as protective covering and a sterile barrier for the sheath unit 24. Spaced and collinear with the outer sheath 98 is an inner tube 100 of the disposable sheath 34. The inner tube 100 defines a cylindrical void on space 102 for receiving the elongated tube 28 of the probe 29 of the imaging unit 22. The inner tube 100 likewise from the distal end 84 of the disposable sheath 34 to the base 35 of the sheath/illuminator unit 22. The inner tube 100 extends further than the outer sheath 98 to create a channel 106 to receive a plurality of illumination fibers 108 as best seen in FIG. 6A and 7A. At the distal end, of the inner tube 100 is located a window 110 which is secured to the inner tube 100 to make a sterile 84 barrier between the airspace 102 for receiving the elongated tube 28 of the image unit 22 and the outer portion of the sheath/illuminator unit 24 which is in contact with the body.

[0083] In a preferred embodiment, the outer sheath 98 of the disposable sheath 34 of the sheath/illuminator unit 24 is made of a stainless steel material and has an outer diameter of about 0.038 inches. The inner tube 100 is likewise made of a stainless steel material. The illumination fibers 108 are made of a glass or plastic fiber. Depending on the size of the device, the maximum number of illumination fibers 108 is used to fill channel 106. In one example, the disposable sheath 34 extends 2.246 inches from the base 35 of the sheath/illuminator unit 24.

[0084] Interposed between the outer sheath 98 and the inner tube is the plurality of illumination fibers 108 which encircle the inner tube 100 as best seen in FIGS. 7A and 7B. FIG. 7A is a sectional view through the base 35 of the disposable sheath 24. The outer sheath 98 is shown in the lower half of FIG. 7A and terminates prior to the portion sectioned in the upper half of FIG. 7A. The inner tube 100, however, which defines the airspace 102 to receive the elongated tube 28 of the imaging unit 22 extends to a receiving chamber 114 as seen in FIG. 6A and therefore is shown in both the upper and lower portions of FIG. 7A. The light is transmitted from the illumination pigtail 88 through fibers 108, as seen in FIG. 6A, to a transmission unit 118 as

seen in the upper half of FIG. 7A which abuts the illumination fibers 108 located between the outer sheath 98 and the inner tube 100 of the disposable sheath 34 of the sheath/illuminator unit 24.

[0085] FIG. 7B shows the distal end 84 of the disposable sheath/illumination unit 24. The window 110 overlies and seals the airspace 102 that receives the imaging unit 22 and is encircled by the inner tube 100. Interposed between the outer sheath 98 and the inner tube 100 is the plurality of illumination fibers 108. In the embodiment shown, the distal end of the illumination fibers 108 are not protected and are exposed to the body.

[0086] FIG. 8 is similar to FIG. 6A in that it shows the disposable sheath/illumination unit 24. In addition, FIG. 8 shows the entire illumination pigtail which is broken away in FIG. 6A.

[0087] The illumination pigtail 88 has a connection 38 for connecting to a connector on the light source 40. The illumination pigtail 88 has a plurality of optical fibers which run from the connection 38 to the fibers 108 which transmit the light received from the light source 40 to the transmission unit 118 shown in FIG. 7A and exit at 84.

[0088] Referring to FIG. 9, a sectional view of the imaging unit of the endoscope 20 is shown. The imaging unit 22 has the probe 29 with the elongated tube 28 that extends from the handle 32. At the proximal end of the handle 32, is the imaging device. In this embodiment, a charged coupled device (CCD) 30B which converts the optical image into an electrical image is carried in the detachable housing 120A of the handle 32. Interposed between the optical fiber or fibers 26 which extend in the elongated tube 28 and the CCD 30B is a plurality of lenses 122A for projecting the image of the proximal end 124 of the optical fiber or fibers 26 to the CCD 30B. The glass window 122B is attached to housing 120B and provides a seal to the scope. It also protects the lenses from contamination.

[0089] The imaging unit 22 enlarges the image from the end of the fiber optic 26 and couples it to the charged coupled device 30B. As indicated above, the charged coupled device is connected to an electronic storage and/or display device such as a computer 44 which is connected to a monitor 46 as seen in FIG. 1.

[0090] The handle 32 of the imaging unit 22 has a mounting mechanism 128 for coupling with the mounting mechanisms 36 of the sheath illuminator unit 24. The mounting mechanism 128 has slots 130 for receiving pins located on the mounting mechanisms 36. In addition, the mounting mechanism 128 has a projection 134, from which the probe 29 projects, that is received by the receiving chamber 114 of the sheath/illuminator unit 24 as seen in FIG. 6A.

[0091] An enlarged view of the distal end of the imaging unit 22 is shown in FIG. 10A. The rod tip 29 of the imaging unit 22 has the elongated tube 28 that extends from the distal end 126 to the housing 120 of the handle 32. At the distal end 126 of the rod tip 29 there is in addition a tube 138 which extends a slight distance from the distal end 126 and just a slight distance beyond the ends of the optical or image fibers 26. The tube 138 is commonly referred to as the long tube in that a shorter and smaller diameter tube 140 which is collinear with the long tube 138 is received within the long tube 138 and extends a lens system 142 at the distal end 126. The elongated or outer tube 128, long tube 138 and small tube 140 are mounted so that their distal ends are flush and are secured by an adhesive such as a medical grade epoxy.

At the end of the elongated tube **28** of the imaging unit **22** is the lens system **142** that is described in further detail below. The elongated tube **28** of the imaging unit **22** is received within the disposable sheath/illumination unit **24** and therefore does not need to be sterilized prior to the first use.

[0092] FIG. 10B is an end-view of the distal end **126** of the imaging unit **22**. The lens system **142**, the small tube **140**, the long tube **138** and the outer or elongated tube **28** are shown and are all collinear.

[0093] Referring to FIG. 11, a sectional view of the imaging unit **22** of the endoscope **20** is shown. The probe **29** of the imaging unit **22** has a plurality of fibers **146** for transmitting the image from the distal end **126** of the rod tip **29** to the handle **32**. Encircling the fiber **146** at the distal end of the rod tip **29** is the long tube **138** for holding the fibers **146** of the image fibers **26** in position. The outer or elongated tube **28** encircles the long tube **138** and protects the fibers **146** of the image fibers **26** from their beginning near the distal end **126** of the rod tip **29** to the other end within the handle **32**. There are typically thousands of fibers **146** as shown in FIG. 11 that are fused together. The loading of the image into them is done by the distal end lens system **142** which as described below arranges the light levels of the image in a relationship to the location of the image fiber bundle **26**.

[0094] In addition, the fibers are arranged in a disorder pack method. This disorder pack method limits transmission of images/light from one lens **142** to another as the image fiber bundle **26** extends from near the distal end **126** of the imaging unit **22** towards the proximal end of the fibers located within the handle **32**. The disorder packing of fibers is achieved by varying the doping of the fibers, which is the subject area to be examined hereinafter.

[0095] Referring to FIG. 12, a sectional view of the distal end of the rod tip **29** of the imaging unit **22** within the disposable sheath **34** of the sheath/illuminating unit **24** is shown. The disposable sheath **34** has the outer sheath **98** collinear with the inner tube **100**. Interposed between the outer sheath **98** and the inner tube **100** is the plurality of illumination fibers **108** as best seen in FIG. 7B for illumination. At the distal end of the disposable sheath is the window that is secured, such as by cementing, to create a boundary to the air space or inner channel **102** that receives the rod tip **29** of the imaging unit **22**. The imaging unit **22** has the elongated or outer tube **28** that extends from the





distal end **126** to within the handle **32** as shown in FIG. 9. Located in the distal end **126** of the rod tip **29** are two additional tubes or sleeves, the shorter inner sleeve, referred to as the small tube **140**, that retains and holds the lens elements of the distal lens system **142**. A larger longer sleeve, referred to as the long tube **138**, encircles the tube **140** and the beginning of the fibers **146** of the image fibers **26**.

[0096] The distal lens system **142** as shown in FIG. 12 is an achromatic lens system having a pair of lenses **150** and **152** and an aperture stop **154**. The lenses **150** and **152** each have a convex surface **156** that face each other. The second lens **152**, closer to the distal end **126**, has a planar surface **158** which abuts the optical aperture stop **154**. The aperture stop **154** and the lenses **150** and **152** are designed so that the sine of the maximum ray angle approaches the fibers at N.A. (numerical aperture).

[0097] The ray tracings **160** in FIG. 12 illustrate the projection of an image off the page to the right at the proper focal length and how this image is translated through the aperture stop **154** and through the lenses **152** and **150** to the plurality of fibers **146** in the image fibers **26**. The lens system is non-telecentric.

[0098] Referring to FIG. 13 a graph of the sign of the maximum ray angle versus the normalized image height for three different lens systems including a prior art lens system is shown. As discussed below, the field of view is dependent upon the lens configuration. The graph in FIG. 13 shows a line for the maximum sign of a ray angle for a 50 degree lens system and a second line for a maximum sign of ray angle of a 70 degree lens system. In the 70 degree system, the maximum sign is approximately 0.32. Therefore, the N.A. (numerical aperture) of the fiber is approximately the same. In contrast, the 50 degree field of view system has a sign of a maximum ray angle of approximately 0.25. Therefore, the fibers have this numerical aperture. The system can provide a field of view at any selected level from 30-80 degrees, for example.

[0099] In one embodiment, the endoscope **20** has 10,000 fiber elements. In this embodiment, each fiber element **146** has a diameter of 4.4 microns. The overall diameter of the fiber **26** is 0.46. The elongated or outer tube **28** of the imaging unit is made from stainless steel. It is recognized, that the scope can be formed in many sizes, the following table is merely an illustration of various intervening size scopes.

	3k	10k	30k	50k	100k
Sheath / Illumination unit outer diameter	1-4 mm				
Imaging Unit rod tip outer diameter	0.5-3.5 mm				
No. of fiber elements	3,000	10,000	30,000	50,000	100,000
Fiber image diameter		0.46 mm	0.75 mm		
Fiber pixel size (individual fiber)	4.4 microns	4.4 microns	4.4 microns		
Lens Type	Achromatic or Selfoc Grin	Achromatic or Selfoc Grin	Achromatic	Achromatic	Achromatic
Depth of Field (DOF)		3 mm–20 mm			
Field of View (FOV)	Dependent on Lens 50° - 70°				

[0100] As can be seen from table above, an alternative to an acromat lens described above with respect to FIGS. 12 and 13 is a selfoc grin lens. FIG. 14 shows an alternative embodiment of the rod tip 29 of the imaging unit 22 of the endoscope 20 with a grin lens 168. The grin lens 168 as shown in FIG. 14 is a single element gradient index lens. The rod tip 29 of the image unit 22 as shown in FIG. 14 has an elongated or outer tube 28 that extends from the distal end 126 to the handle 32. In addition, similar to that of FIG. 10A, a tube 138 extends a slight distance from the distal end 126. This tube 138 is commonly referred to as the long tube, it extends just slightly beyond the ends of the optical image fibers 26. In contrast to the embodiment shown in FIG.

[0101] 10A in that the lens 170 is a single lens there is no need for a small tube 140 for retaining the elements of a lens system.

[0102] The grin lens 168 in general does not provide preferred image quality as that of the acromat lens system 142 described above in that the image becomes less clear (i.e., blurry and distorted) towards the edge of the image. In addition, the color correction, changes in intensity as a function of wavelength, is not as good as in the acromat lens system. However, the GRIN lens system 168 maybe desirable in situations where cost is a higher factor than the overall image quality. In addition, because of the grin lens 170 being a single element lens the depth of field may be limited. While only 2 different degrees of freedom are shown, it is recognized that lens systems with other fields of view can be made.

[0103] FIG. 15 is a sectional view of alternative endoscope 170. In this embodiment of the endoscope 170, the illuminator pigtail 172 is a part of the handle 174 of the imaging unit 176 and is therefore not part of a disposable sheath/illuminator unit 178. An optical fiber bundle 180 is used for transmitting the illumination light from the pigtail 172 to a handle interface 182 in the handle 184 where the light is transferred to a light interface 184 on the sheath/illuminator unit 178 to transmit light from the handle 184 to the disposable sheath 186.

[0104] FIG. 16A is a sectional view showing the interface. FIG. 16A is a sectional view of the base 188 of the disposable/sheath illuminator unit 178. The upper portion of FIG. 16A shows the drape 52 spaced from the base 188. The base 188 has a light interface 184 that receives light from the handle interface 182 carried on the handle 174.

[0105] In addition in the embodiment of the endoscope 170 shown in FIGS. 16A-16C, the sheath/illuminator unit 178 has one of the illumination fibers 190 replaced by a tube or channel 192. The tube 192 which is seen in FIGS. 15 and 16A-16C is capable of receiving a laser fiber. The user passes a laser fiber through the tube 192 from the proximal end of the illumination unit 178 in the base 188 as seen in FIG. 15, to the distal end of the illumination unit so that the user while viewing the image through the imaging fibers and CCD can complete a process using the laser fiber.

[0106] The lower half of FIG. 16A shows a cross-sectional view through the base 188 of the sheath/illuminator unit 178 in which the tube 192 extending through the base into the annular ring containing the illumination fibers 190. Similar to that shown in FIG. 7A, FIG. 16A shows an inner tube 194 around which the illumination fibers 190 are located. The inner tube 194 defines an airspace through which the probe 29 of the imaging unit 176 of the endoscope 170 passes.

[0107] FIG. 16B is a sectional view of the disposable sheath 186 showing an outer tube 196 of the disposable sheath 186 and circling the illumination fibers 190 and a signal hypotube 192. The inner tube 194 surrounds the airspace 102 which receives the probe 29 of the imaging unit 176. FIG. 16C is an enlarged view showing the hypotube 192 with its opening to receive the laser fiber in the annular ray containing the illumination fibers 190 between the inner tube 194 and outer sheath 196. While FIGS. 15-16C do not show a cannula 60, it is recognized in most uses of the endoscope 20 or 170, a cannula 60 can be used for extra protection of the endoscope 20 or 170.

[0108] Illustrated in FIG. 16 D-L is a disposable sheath and imaging assembly for a preferred embodiment of small diameter endoscope. FIG. 16D shows the disposable sheath 300 including the tubular portion 304 for insertion into the body, a base or hub assembly 302, which includes a sheath housing element 314 that is attached to the proximal end of tubular portion 304, a cannula connector 312 that snaps onto a proximal connector of the cannula described above. The sterile barrier 306 is attached to element 314 at the distal end of the barrier. The base 302 further includes a connector assembly 305 that is attached to housing element 314. The connector assembly can include an optical coupler 310 that optically connects the illumination fiber bundle 316 to a light source when the imaging device assembly 340, shown in FIG. 16E, is inserted into the sheath to provide the assembled endoscope 357 that is ready for use, as shown in FIG. 16F. The assembly 340 includes a first connector 346 that connects to the optical coupler 310 that can plug into the connector 346. Additionally, a second connector 344 on assembly 340 serves to mechanically attach the assembly 340 to a coupling element 308 positioned within connector assembly 305. Thus, to assemble the device for use as shown in FIG. 16F, the user grasps the handle portion 349 of element 340 and inserts the distal tip of tubular sheath 342 through the aperture 318 in the connector assembly at coupling element 308, and through a proximal opening 311 in the proximal end of tubular sheath 304. The first connector 346 and second connector 344 engage the optical coupler 310 and coupling element 308, respectively, substantially simultaneously.

[0109] As shown in the enlarged view of FIGS. 16J-16L, the optical coupling can be inserted through an opening 335 in the distal surface 341 of handle 349. The distal surface can be generally circular or oval in shape and have a diameter of 2-8 cm to easily fit within the hand of a user. The coupling can use an o-ring 351 that fits within an o-ring groove 337 on the inside wall of opening 335. The o-ring 351 comes to rest in the o-ring groove 315 of coupler 310. The proximal face of coupler 310 can comprise the polished proximal end of optical fiber bundle 316 which receives light through sealed window 343 from light source 348 which can be an LED or laser diode. Examples of white light LEDs suitable for imaging for many applications of the present invention are available from the American Opto Plus LED Corp., Pomona, Calif. Two or more different light sources having white, broadband or monochromatic emission spectra can be coupled to different optical fibers of bundle 316 so that the user can selectively illuminate a region of interest with different wavelengths or bands of light for imaging and/or spectroscopic analysis. The light source 348 can be powered by batteries 350 which can be inserted into the handle 349 by removing cap 345. Imaging device 352 can be a CCD or

CMOS imaging sensor within electronics module **354** which can include processing, control and wired or wireless connection as described elsewhere herein.

[0110] The optical relay described previously is located in optical housing **347** to couple light from the imaging channel to camera **352**. The o-ring **332** on connector **344** fits within groove **307** after the tube **342** is inserted along axis **309** through openings **318** and **311**.

[0111] The distal end **360** of tubular sheath **304** is shown in enlarged partial cross-sectional and end views of FIGS. **16G** and **16H**, respectively. The sheath can include an outer tube **362**, inner tube **364** co-axially mounted thereto about longitudinal axis **363**, optical fibers **365** that fit within the cylindrical cavity between the outer and inner tubes. The fibers **365** have a packing factor of at least 80%, and preferably over 85%, in order to provide good coupling and distribution of light from the light source **348** across a large field of view. An adhesive **366** is used to bond the distal ends of the fibers together and to the inner and outer tubes. During manufacture, the adhesive can be applied to the portion of the fibers extending out of cylindrical cavity between the inner and outer tubes, then the fibers are gently pulled in the proximal direction so that the adhesive covered walls of the fibers are pulled between the inner and outer tubes for at least 2 mm. The distal ends of the fibers are cut and polished to provide a single optical illumination surface.

[0112] It is desirable in a small diameter endoscope to provide a large field of view with sufficient illumination distributed evenly across the field of view to provide a diagnostically useful image at a given depth of field. Thus the ratio of area occupied by the distal illumination area  $I_d$ , formed by the area occupied by the distal ends of the illumination fibers **365**, to the area of the window **370**, or light collection area  $C_d$ , through which the image is collected becomes an important metric in defining the imaging characteristics of small diameter endoscopes of less than 3 mm in diameter. Generally, the smaller the device, the more critical this ratio becomes. By using small diameter optical fibers, the packing factor of the optical fibers can be increased, thus providing more efficient use of the illumination area.

[0113] As shown in FIG. **16H**, the individual fibers, shown in the quadrants **371**, extend completely around the circumference, and can have from one to ten rows of fibers, for example. Optical fibers having diameters of 30 microns to 50 microns can be used, for example, to more fully use the available volume. When 30 micron optical fiber is used, between 500 and 1000 optical fibers can be used depending on the size of the cylindrical volume between the inner tube **364** and the outer tube **362**. In a preferred embodiment, the outer diameter of outer tube **362** is 1.7 mm and the inner diameter of outer tube is 1.45 mm. The inner tube **364** has an outer diameter of 1.17 mm and an inner diameter of 1.072 mm<sup>2</sup>. In this embodiment, there are between 600 and 800 optical fibers that results in an illumination area of about 0.575 mm. The window has a diameter of about 1.07 mm and an area of about 0.9 mm<sup>2</sup>. Thus, the ratio  $I_d/C_d$  is about 0.64. The ratio is preferably between 0.5 and 1.0 but can be as high as 2.0 for certain applications.

[0114] Shown in FIG. **16M** is a cross sectional view of a sheath **390** during manufacture in which the ends of illumination fibers **391** are bent or splayed. After application of the adhesive to attach the fibers to the tubes of the sheath **390**, the distal ends of the fibers are cut off and the surfaces **393**

polished. Instead of a circular end, however, the distal end **392** of each fiber has a somewhat oval or noncircular shape **394**, as seen in FIG. **16N**, that alters the angle at which light exits the fiber and can increase the field of view by 5-10 degrees.

[0115] Instead of a window at the distal end of the sheath **395**, a prism **396** can be added as shown in FIG. **16O**. The prism **396** can shift the field of view by 1-10 degrees, for example. Alternatively, a prism with a face angled at 10-30 degrees can be inserted and attached to the inner tube of the sheath with an adhesive layer to provide side viewing at a greater oblique angle. In another embodiment, the prism can be attached to the distal end of the imaging channel and a sheath having an angled window conforming to the shape of the prism which can be used with a lens or prism mounted on the distal end of the illumination fibers, or the distal ends of the fibers can be angled within the sheath to provide the desired illumination area at the desired angle. FIG. **16P** shows the prism **396** and the surrounding illumination fibers **397** which have a small diameter, preferably in a range of 30-50 microns, so as to reduce the interstitial spacing **398** between the adjacent fibers to provide the desired packing factor of at least 80%.

[0116] Referring to FIG. **17A**, a sectional view of an alternative endoscope **200** is shown. The endoscope **200** has an imaging unit **202** and a sheath unit **204**. In contrast to the previous embodiments, the sheath **204** that is disposable does not include any part of the illumination unit. Referring to FIG. **17A**, the illumination source **40** is connected to the handle **206** of the imaging unit **202** by an illumination pigtail **208** similar to that shown in FIG. **15**. But in contrast, there is no coupling such that the light is transmitted to the disposable sheath **204**. Rather, as seen in FIG. **17A**, the illuminator pigtail **208** is a part of the handle **206** of the imaging unit **202**. An optical fiber **210** is used for transmitting the illumination light from the pigtail **208** to an interface **212** in the handle **206**. The interface **212** is located within the handle **206** and transfer the light to an annular ring **214** of a plurality of illumination fiber **216**.

[0117] Referring to FIG. **17B**, the probe **218** has an outer tube **220** and an inner tube **222**. Interposed between the tubes **220** and **222** is the annular space for receiving the plurality of illumination fibers **216**. Located in the inner tube **222**, which is similar to the elongated tube **28** in the first embodiment, is the image fiber bundle **26**. The fiber bundle **26** is spaced from the inner tube **222**. A long tube **224**, which extends for a slight distance from the distal end **126** to just beyond the ends of the image fiber bundle **26**, is interposed between the fibers **26** and the inner tube **222**.

[0118] In that the sheath is not required to carry illumination to the distal end of the rod tip **218** in the embodiment shown in FIG. **17B**, the sheath **204** has a single outer layer **226**. A window curved to avoid retroreflection is secured to the distal end of the single outer layer **226**.

[0119] Referring to FIG. **18**, a two piece disposable sheath/illuminator unit **230** is shown. The endoscope has a first unit **232** of the two piece disposable sheath/illumination unit **230**, a mounting and cover unit **232**, that is mounted to the handle **32** of the imaging unit **22**. The mounting and cover unit **232** has a drape **52** that extends over the handle **32** of the imaging unit **22** and the illumination pigtail **88** when used. The drape **52** is retained on a disposable sleeve **234** to hold the drape **52** until positioned over the handle **32**. The second unit **236** of the disposable sheath/illumination

unit **230**, a disposable sheath **236**, contains the elongated tube that covers the probe **29**. This second unit **236** has a mounting mechanism **238** to secure to the first unit **232**. It is therefore possible to remove the disposable sheath, the second unit, **236** and replace it with a new one while keeping the drape **52** that is mounted to the mounting and cover unit **232** over the handle.

[0120] FIG. **19** is a schematic of a control unit **250** for the endoscope. This control unit **250** has a power source output **252**, an input **254** for the image from the CCD and a light source **256**. In addition to a processing unit **260** for processing the image data, the unit has a recording device **258** such as a CD writer to create a storable medium to retain data such as a baseline for the patient.

[0121] The endoscope is used as shown generally in the process sequence **270** of FIG. **20**. The patient comes to the user/physician's office. The physician or technician uses a double gloved technique where two sterilized gloves are placed on each of the physician's hands. The physician takes the handle/illuminator unit which is not sterilized in one hand and secure the sterilized sheath/illuminator unit with the other hand. The physician then takes the lighting cord and secures the light cord to the pigtail on the disposable sheath/illuminator unit. The power and image output are likewise connected to the control unit. With the endoscope connected to the control unit, the drape portion of the sheath assembly is extended **272** over the handle and down the cords to such a length to provide a sterile field. With this completed, the physician takes off the first pair of gloves and is ready to begin the procedure.

[0122] After medicating the site, the cannula with the trocar is inserted into the body by a standard technique of probing with the physician's hand. Once the cannula is in position, the trocar is removed **274** and the tip of the endoscope is placed into the cannula. The endoscope is secured to the cannula using a screw or other attachment mechanism. The system is actuated **276** and video recording is initiated so that the physician is able to move the cannula in and out and around to position the probe for viewing of the desired site or as a monitor. The physician can perform a procedure **278** at the site using other instruments such as a laser scalpel or cautery tool, or electrosurgical tool and/or the operative channel in the probe or sheath assembly. The entire examination or operative procedure can be recorded **280** on a video disk or other memory device. The procedure is concluded and the sheath assembly can be disposed **282** of and another sterile sheath assembly can be attached **284** to the probe for another procedure.

[0123] A preferred embodiment provides multi spectral imaging capability. This embodiment includes the use of a light source and a detector to provide images over the wavelength range of 700 nm-1200 nm. This allows the user to see through blood to observe tissue.

[0124] Another embodiment uses the ultraviolet (UV) region of the electromagnetic spectrum (10 nm-380 nm) to be able to treat tissue. Ultraviolet light in the range of 325-250 nm can pull together and cauterize. Lasers or conventional broadband light sources can be used to provide light to the illumination system. The imaging fiber bundle can also be used for illumination with a beam splitter in the handle to couple light from one or more sources individually or simultaneously to the fiber bundle.

[0125] Embodiments of the invention can be employed in office-based settings for performing diagnostic imaging of

interior surfaces of a body. Office-based as used herein refers to locations other than essentially sterile environments such as, by way of example, hospital operating rooms, hospital procedure rooms, rooms proximate to sterilization means such as autoclaves, and the like. Examples of office locations are, but are not limited to, examination rooms at a physician's office, training rooms adjacent to locker rooms in sporting complexes, ambulances, residences, field hospitals, hospital corridors, examination rooms, emergency rooms, office buildings, stores, and the like.

[0126] On site sterilization of the entire miniature endoscope **20** is avoided by making all surfaces that directly contact a patient's skin in the vicinity of the insertion site disposable. The disposable portions are retained in sterile packaging until they are utilized for a single procedure. The use of disposable components allows the miniature endoscope **20** to be employed following accepted standards-of-care guidelines such as those used for routine arthroentesis.

[0127] In addition, the miniature endoscope **20** operates as a fluidless system, although fluid can be used if desired. A fluidless system refers to the fact that no liquid media, irrigation or distention fluid (e.g., saline solution) has to be injected into a patient's body in the vicinity of the target area, i.e. the area that will be viewed using the invention. In other words, the miniature endoscope can simply be inserted through a patient's skin, and used to view a target area without requiring additional instruments, injection means, consumable substances and without generating excess hazardous waste, other than the disposable portion, such as would be generated if irrigation fluids were injected into and removed from the target area.

[0128] The disposable portion **20** may comprise a disposable needle covering employing a transparent window in its distal end. The transparent window prevents fluids from a patient's body from coming into contact with non-disposable portions (e.g., **32**) of the system. Nondisposable portions operating in conjunction with the disposable portion **20** may include a thin shaft which slides inside the introducer and contains a fiber optic illumination system for conducting images of the target area to a miniature camera located in a handle **32**. The fiber optic illumination system may comprise a protective window and high resolution fiber optics and lens transmission means for conveying images to the camera. The disposable portion may also include a slide port for introduction of surgical instruments or for evacuation of fluids by suction or for introduction of medications to the target area.

[0129] In an embodiment of the invention, a highly portable miniature endoscopic imaging system is provided. The system shown in FIG. **21** is man-portable, in that it can be transported or carried by a person. FIG. **21** illustrates exemplary embodiments of a portable endoscopic system **291** comprising, among other things, miniature endoscope **20**, handle **32**, imaging unit **22**, cable **290** and laptop **292**. In FIG. **21**, the endoscopic unit and imaging unit **22** are connected directly to laptop **292** by way of cable **290**. For example, imaging unit **22** may output a video signal that is sent to a video in jack on laptop **292**. Laptop **292** is then used to enter patient information, session details, and is used to display real-time image data as the procedure is carried out.

[0130] An embodiment of the portable endoscopic system employs a personal computer memory card international association (PCMCIA) card for facilitating coupling of image data to laptop **292**. PCMCIA card may be an industry

standard card as known in the art, or it may be specially adapted for use with the miniature endoscope. A specially adapted PCMCIA card may include hardware for receiving and processing video signals received from the imaging unit. The output of PCMCIA card **294** may be an industry standard data format for conveying processed image data to a display associated with the laptop.

**[0131]** A portable endoscopic system **291** that includes imaging unit or an interface box **32** and an interface box cable **290** for conveying data to laptop **292**. Interface box may include more sophisticated imaging, image processing, and data communication hardware and/or software than can be employed in PCMCIA card **294** or directly inside laptop **292**. The interface box **296** may be configured to perform real-time image enhancement on data received through the distal end of miniature endoscope **20**. Image enhancement may be used to produce images suitable for performing diagnostics while making use of less costly components in miniature endoscope **20**. By way of example, a GRIN lens may be employed in miniature endoscope **20** to provide image data to the interface box. The interface box may employ image processing algorithms for enhancing the image quality produced by the edges of GRIN lenses. Interface box may then convey image data to laptop **292** in an industry standard format by way of cable. The system can also include mounting on a cart **298** for transport, as display **295** and a light source system **296**. The system can include a standard lamp for visible light imaging as well as infrared or ultraviolet light sources for imaging or treatment.

**[0132]** A generalized architecture can be used including a central processing unit (CPU), which is typically comprised of a microprocessor associated with random access memory (RAM) and read-only memory (ROM). Often, the CPU is also provided with cache memory and programmable FlashROM. The interface between the microprocessor and the various types of CPU memory is often referred to as a local bus, but also may be a more generic or industry standard bus. CPU processes and interprets machine-readable, or function-executable, instructions associated with an operating system, user-developed applications, diagnostic tools, patient data hospital servers, health provider computers, and computers associated with remote experts. A graphical user interface (GUI) can be used for patient data entry and display as well as image viewing.

**[0133]** Many computing platforms are also provided with one or more storage drives, such as a hard-disk drives (HDD), floppy disk drives, compact disc drives (CD, CD-R, CD-RW, DVD, DVD-R, etc.), and proprietary disk and tape drives (e.g., Iomega Zip™ and Jaz™, etc.). Additionally, some storage drives may be accessible over a computer network such as network-based storage system. The RAM is capable of storing machine-readable instructions and information necessary to operate software applications for processing and displaying image data received from miniature endoscope.

**[0134]** Many computing platforms are provided with one or more communication interfaces, according to the function intended of the computing platform. For example, a personal computer, laptop, or belt-wearable computer is often provided with a high speed serial port (RS-232, RS-422, etc.), an enhanced parallel port (EPP), and one or more universal serial bus (USB) ports. The computing platform may also be provided with a local area network (LAN) interface, such as

an Ethernet card, and other high-speed interfaces such as the High Performance Serial Bus IEEE-1394.

**[0135]** Computing platforms such as wireless telephones and wireless networked PDA's may also be provided with a radio frequency (RF) interface with antenna, as well. In some cases, the computing platform may also be provided with an infrared data arrangement (IrDA) interface.

**[0136]** Computing platforms are often equipped with one or more internal expansion slots, such as Industry Standard Architecture (ISA), Enhanced Industry Standard Architecture (EISA), Peripheral Component Interconnect (PCI), Personal Computer Memory Card International Association (PCMCIA), or proprietary interface slots for the addition of other hardware, such as sound cards, memory boards, and graphics accelerators.

**[0137]** Additionally, many units, such as laptop computers and PDA's, are provided with one or more external expansion slots allowing the user the ability to easily install and remove hardware expansion devices, such as PCMCIA cards, SmartMedia cards, and various proprietary modules such as removable hard drives, CD drives, and floppy drives.

**[0138]** Often, the storage drives, communication interfaces, internal expansion slots and external expansion slots are interconnected with the CPU via a standard or industry open bus architecture, such as ISA, EISA, or PCI.

**[0139]** A computing platform is usually provided with one or more user input devices, such as a keyboard or a keypad, and mouse or pointer device, and/or a touch-screen display. In the case of a personal computer, a full size keyboard is often provided along with a mouse or pointer device, such as a track ball or TrackPoint™. In the case of a web-enabled wireless telephone, a simple keypad may be provided with one or more function-specific keys. In the case of a PDA, a touch-screen is usually provided, often with handwriting recognition capabilities, and in the case of a laptop, a small keyboard and touch-sensitive display may be provided.

**[0140]** Additionally, a microphone, such as the microphone of a web-enabled wireless telephone or the microphone of a personal computer, is supplied with the computing platform. This microphone may be used for entering user choices, such as voice navigation of web sites, user menus associated with operating miniature endoscope **20**, conveying data to remote locations, or auto-dialing telephone numbers. Voice recognition capabilities normally in the form of software may be employed for facilitating speech based interaction with the computer.

**[0141]** Many computing platforms are also equipped with a camera device, such as a still digital camera or full motion video digital camera which can be used for facilitating collaboration between the person performing the endoscopic procedure and a remote expert that may be guiding the procedure and interpreting results in essentially real-time by way of a networked display device.

**[0142]** One or more user output devices, such as a display, are also provided with most computing platforms. The display may take many forms, including a Cathode Ray Tube (CRT), a Thin Film Transistor (TFT) array, a simple set of light emitting diodes (LED), liquid crystal display (LCD) indicators, a heads-up (i.e. hands free) display, or a projection display.

**[0143]** One or more speakers and/or annunciators are often associated with computing platforms, too. The speakers may be used to reproduce audio instructions. Annunciators may take the form of simple beep emitters or buzzers, commonly

found on certain devices such as PDAs and PIMs. Annunciators may be used to alert the operator of system that an error has occurred. These user input and output devices may be directly interconnected to the CPU via a proprietary bus structure and/or interfaces, or they may be interconnected through one or more industry open buses such as ISA, EISA, PCI, etc. The computing platform is also provided with one or more software and firmware programs to implement the desired functionality of the computing platforms.

**[0144]** A generalized organization of software and firmware on this range of computing platforms. One or more operating system (OS) native application programs may be provided on the computing platform, such as word processors, spreadsheets, contact management utilities, address book, calendar, email client, patient tracking, user menus for operating system, etc. Additionally, one or more portable or device-independent programs may be provided, which must be interpreted by an OS-native platform-specific interpreter, such as Java™ scripts and programs.

**[0145]** Often, computing platforms are also provided with a form of web browser or micro-browser, which may also include one or more extensions to the browser such as browser plug-ins and configured to facilitate transmission and reception of image data over network.

**[0146]** The computing device is often provided with an operating system, such as Microsoft Windows™, UNIX®, IBM OS/2™, or AIX®, LINUX, MAC OS™, Sun Solaris™, or other platform specific operating systems. Smaller devices such as PDA's and wireless telephones may be equipped with other forms of operating systems such as real-time operating systems (RTOS) or Palm Computing's PalmOS™.

**[0147]** A set of basic input and output functions (BIOS) and hardware device drivers **356** are often provided to allow the operating system and programs to interface to and control the specific hardware functions provided with the computing platform. Additionally, one or more embedded firmware programs **358** are commonly provided with many computing platforms, which are executed by onboard or "embedded" microprocessors as part of the peripheral device, such as a microcontroller or a hard drive, a communication processor, network interface card, or sound or graphics card.

**[0148]** Various hardware components, software and firmware programs of a wide variety of computing platforms, including but not limited to personal computers, laptops, workstations, servers, web-enabled telephones, and other like appliances can be used. It will be readily recognized by those skilled in the art that the following methods and processes may be alternatively realized as hardware functions, in part or in whole, without departing from the spirit and scope of the invention.

**[0149]** An exemplary system uses portable system operating in conjunction with a network. A doctor's office containing portable system, a network, a health insurance provider having data storage associated therewith, a hospital server having data storage, a remote expert computer and a network-based storage system.

**[0150]** The doctor's office employs a portable system for performing diagnostic evaluations of one or more patients. Image data obtained from a session may be stored on the laptop memory and conveyed to one or more remote locations by way of a network. The network may be any type of network running any kind of network protocol. By way of

example, the network may be an intranet such as a local area network (LAN) operating within a corporate location or university campus, a metropolitan area network (MAN) operating within a geographic region such as a city and its surrounding suburbs, or a wide area network (WAN) such as the world wide web. In addition, the network may run any type of networking protocol such as, for example, transmission control protocol and Internet protocol (TCP/IP), asynchronous transfer mode (ATM), synchronous optical network (Sonet), frame relay, integrated services digital network (ISDN), open shortest path first (OSPF), etc. The network may employ a plurality of links for coupling network elements and locations. Links may be comprised of hardwired links and/or wireless links. Examples of hardwired links are, but are not limited to, coaxial cable, twisted pair cable, optical fibers, etc.; and examples of wireless links are, but are not limited to, radio frequency (RF) such as IEEE 802.11 based links, or free space optical links. The network may also comprise gateways and/or firewalls for providing access to the network and for providing protection against undesirable network traffic such as denial-of-service attacks as well as network traffic containing malicious code such as computer worms and viruses.

**[0151]** Data conveyed from the portable system to the network may be directed to a health insurance provider. The health insurance provider may archive received data on data storage by way of link for future use. The health insurance provider may employ its own experts, alone or in combination with automated analysis systems, to review data obtained during an endoscopic procedure using the invention. A portable system may also convey data to a hospital server. The hospital server may further include data storage coupled thereto by link. Hospital server may serve as a pooling resource for maintaining data associated with patients having an affiliation therewith. By way of example, if a patient required surgery based on a diagnosis obtained using portable system, the image data could be reviewed by a surgeon prior to, or during, surgery to ensure that proper and complete treatment is rendered in an efficient manner.

**[0152]** Data obtained using portable system may further be sent to a remote expert computer by way of network. A remote expert, using remote expert computer, may review image data post mortem or in quasi-real-time. The remote expert may provide a second opinion prior to scheduling more invasive procedures or the remote expert may provide the primary diagnosis in situations where a skilled operator is performing the procedure with miniature endoscope **20**. For example, disaster relief personnel may be on scene at a remote location and performing a diagnostic procedure on a disaster victim. A remote expert may be viewing image data received over a free space satellite network in real-time to direct the on-scene personnel with respect to the diagnostic procedure. The remote expert may then direct an on-scene person to mark an insertion location on a victim/patient, to introduce the needle covering, to maneuver the endoscope **20**, and then may use real-time data to recommend accurate treatment for the victim without having to be on site. Data from the portable system may further be conveyed to a network-based storage system. The network-based storage system may serve as secure and redundant storage for image data resident on laptop. In addition, the network-based storage system may serve to keep image data in a location that is more readily accessed for replay than if the data were kept solely on laptop. The system and other remote entities



may be communicated with using portable system without departing from the spirit of the invention.

**[0153]** A preferred method for using the miniature endoscope **20** in conjunction with portable system involves performing diagnostic procedures. The system can be transported by cart into an examination room or other site where the procedure will be performed. Then a camera is coupled to the viewing system. Next, an insertion site is prepared on a patient's body. Preparation of the insertion site may include, among other things, marking the site using a medically approved writing instrument, and cleansing the area with an antiseptic solution, etc. A disposable needle covering may be coupled to the imaging and viewing system. As previously discussed herein, only disposable portions of miniature endoscope **20** contact the patient so no special sterilization processes need be applied on site. The needle covering of miniature endoscope **20** is then inserted into a target area of a patient. After the needle point is in the vicinity of the target, the imaging and viewing system may be activated. Image data is viewed and recorded using laptop during the diagnostic procedure. When the diagnosis is complete, the needle is withdrawn from the target area. After needle withdrawal, the insertion location may be dressed using sutures, liquid adhesives approved for topical wound dressing, butterfly closures, or conventional small wound dressings such as gauze or bandages.

**[0154]** Recorded image data can be reviewed by the diagnostician and shown to the patient in the procedure room. After review, recorded data can be archived locally on a laptop, on removable storage media, or by way of network-based storage system. In addition, image data long with alphanumeric and/or voice annotations may be sent to one or more remote locations using network. Then the portable system may be returned to its storage location, and the patient immediately discharged after the procedure, since no complex anesthesia was required.

**[0155]** While exemplary embodiments of the invention have been described and illustrated hereinabove, the invention is not limited thereto. Many alternative embodiments and implementations are possible in light of the disclosure without departing from the spirit of the invention. For example, the portable system may be deployed in a distributed architecture where the user is located at a first geographic location, with a patient and the miniature endoscope comprising elements **20**, **21** and **22** while the laptop display is located a distance away and is coupled to the miniature endoscope by way of a wireless network. In another alternative embodiment, the invention may be deployed in a ruggedized configuration for use in battlefield triage and/or for responding to disasters in remote and rugged locations. In still other embodiments, the portable endoscopic system may be integrated into mechanized conveyances such as trains, ambulances, air planes, ships, vehicles, etc. In yet other embodiments, images generated using the portable endoscopic system may be replayed and used for training purposes.

**[0156]** In still further embodiments, the portable endoscopic system may comprise a belt-wearable computer having a short range high bandwidth link to handle for receiving image data. In this embodiment, handle may comprise a self-contained power source such as a rechargeable battery. This embodiment may further utilize a heads-up display worn on a user's head. Such a configuration provides the user with maximum mobility and minimum weight. The

belt-wearable embodiment may further communicate with network by way of a wireless link.

**[0157]** In yet another alternative embodiment, the laptop can be replaced with a customized processing device that can take on essentially any form factor and user interface configuration. For example, it may be desirable to have a dedicated processing module having only an on/off switch. When switched on, the customized processing device may gather image data and store it for later review or it may automatically transmit data to a remote location using a wireless RF or free space optical link.

**[0158]** FIG. **22** illustrates another preferred embodiment of a portable endoscope **400** in accordance with the invention including a handle **402** having a camera module **404**, an optical coupler **406**, a processor **408**, a wireless communications module **410**, a wireless antenna **412**, a battery **414** and a power regulator **416**. Also included in the portable system is a light source **418** within handle **402**. The light source **418** preferably comprises an LED assembly such as an EOS™ LED fiber optic illuminator available from Edmund Optics, Barrington, N.J. The light source can also comprise one or more laser diodes or a combination of laser diodes and LEDs, a laser or laser diode in the ultraviolet portion of the spectrum can be used to induce fluorescence in tissue for diagnostic purposes or for cautery. The handle can have a control panel **409** with buttons that the user employs to electrically operate the handle.

**[0159]** The camera **404** can be a CCD or CMOS imaging sensor such as the TC7040 two megapixel CMOS imaging sensor device available from TransChip Israel Research Center, Ltd. This device includes a 1600x1200 pixel color sensor array that is packaged with a clock, controller, image processor and local SRAM memory in a single chip package. The camera preferably has sensitivity in the infrared portion of the spectrum (750-1000 nm) as well as the visible. For certain applications it is preferable to use an infrared imaging sensor that can detect light in the range of 1500 nm to 1900 nm, for example, as this improves imaging of tissue through blood. An infrared light source as well as spectral or cutoff filters **407** for the detector may be needed for certain spectral imaging applications.

**[0160]** The disposable **420** as described previously herein has a port **422** for coupling light from the light source into the fiber optic illumination bundle within the coupler **424** of the disposable. The distal end of the sheath can have a cutting element **425** that can be recessed during insertion and imaging and mechanically actuated by wire or other means to cut a tissue sample from a region of interest within the body.

**[0161]** The handle **402** can also include a bar code reader **442** or other device that uniquely identifies the disposable component being attached thereto. The bar code **440** can be imprinted on the proximal end of the disposable coupler **424** shown in FIG. **23**. This bar code can have a radial or rectangular array. A radial array can be scanned past the reader **442** while the coupler **424** rotates into the locked position with the handle **402**. Alternatively some other electronic identifying and recording device such as a radio frequency identification (RFID) system can be used or a chip with a serial number can be in the disposable. This can be used for safety and record/inventory purposes. In another alternative embodiment, one or more disposable components can be inserted into a bag, container or package having a machine readable element or code as described above. This

machine readable element uniquely identifies the disposable or disposable kit that is contained within the package. This kit can include the disposable sheath, the cannula and the trocar as described in connection with the various embodiments of the present invention. As described in the process sequence 480 of FIG. 28, the machine readable package or container 482 is scanned by a scanner connected to the system computer which then records 484 the specific disposable package or kit and enables 486 operation of the system. After the disposable is attached and used 488 to obtain images, the disposable is detached and disposed of for safety. The system computer is programmed to require a new package code to be scanned before enabling the system to operate further.

[0162] The wireless module provides for delivery of video from the handle to a receiver in communication with a desktop or laptop computer. A cable 405 can also optionally be connected to the handle 402 to provide a connection to the computer and associated display. A display 450 can also be integrated directly into the handle 402 for viewing by the user. The video or still images taken with the camera can also be recorded onto removable media such as a compact flash card, CD, DVD, mini DVD or SD card. Compact media can be inserted into a slot in the handle 402.

[0163] For certain applications it can be desirable to use the imaging waveguide to deliver light onto the tissue as well. A beam splitter within the handle can be used for this purpose as described previously.

[0164] The handle 402 can also be configured to dock with a base unit 460 that can transmit and receive images and data from the processor 408 with a transceiver 462. The base 460 can also be used as a recharger for the battery 414 and can include a communications circuit for a network or internet connection, a facsimile device or standard telephone data connection.

[0165] The disposable can also include a lens at the distal end, or a prism or mirror for side-viewing applications. The disposable can have a length of between 20 mm and 2500 mm depending on the application. For small joints or bones such as the hand or foot smaller lengths are used. For applications such as the hip, longer lengths up to 2500 mm may be used. For imaging applications such as the breast or brain, imaging in the visible portion of the spectrum can be supplemented by imaging in the near infrared or infrared portions of the spectrum. This can be used to supplement mammographic screening. Other imaging and diagnostic applications include ovarian cancer diagnostic imaging and spectral diagnosis, endometriosis, pre-natal diagnostic imaging, prolapse or fibroid imaging and treatment, and urinary tract diagnostics. The system can also be used for upper respiratory applications including the ear, nose and throat. These embodiments can employ a flexible probe in which polymeric tubes are used to house the distal imaging channel assembly and form the tubular wall of the disposable sheath. A biopsy can also be used to collect a tissue sample, if needed. Dyes or tissue autofluorescence can also be used with a narrowband light source such as a laser diode emitting at a wavelength in a range of 300 nm to 500 nm, for example. Gallium nitride diode lasers can be used for this purpose.

[0166] FIG. 24A shows a preferred embodiment in which the illumination fibers 502 are rigidly attached to the handle 500. The disposable 510 is connected with connector 512 to the handle and can include a lens 520 or a mirror or prism

540 for angled or side viewing. A cross-sectional side view of such an embodiment is illustrated in FIG. 24B which is also seen in the sectional view of FIG. 17B. This embodiment employs a distal window 560 on the end of the disposable sheath 204 that has a fluid tight seal to the sheath. In this embodiment the window has an outer transparent element or illumination window 562 that transmits the illuminating light from the fibers 216 in a distal direction as shown by light rays 217, 219. The window 560 can have a separate inner element or light collection window 564 which receives light returning from the illuminated region of interest. The outer and inner window elements are optically decoupled by a light barrier 566 that can be a stainless steel spacer that is attached to both the outer and inner elements 562, 564 using an adhesive, for example. The imaging fibers 26 receive light collected through element 564 and focused by lens system 225 onto the imaging fibers generally along longitudinal axis 565.

[0167] Shown in FIGS. 24C-24E are cross-sectional view of a preferred embodiment of a small diameter endoscope including a disposable sheath 600 and an imaging and illumination assembly 620. The disposable sheath 600 shown in FIG. 24C, does not incorporate the illumination channel, but rather has a thin walled tube 602 sealed at the distal end with a window assembly described herein. The tube 602 is attached at its proximal end to a hub 604 that includes a cannula connector 606 mounted on a sheath housing element 605. A sheath connector 610 is attached to the proximal side of housing element 605 and the sterile barrier 608 is attached to the outer wall of housing element 605.

[0168] The sheath connector 610 includes an o-ring groove 612 such that upon insertion of the imaging and illumination assembly 620 into the sheath 600, an o-ring 626 on a mating connector 624 will "snap" into the connector 610. During insertion, the distal end of tube 622 is inserted through the central opening in the connector 610 and into the proximal opening 614 of tube 602. The distal surface 629 of the distal hub 621 on handle 625 can butt against the proximal surface 607 of element 605. In this embodiment, as shown in FIG. 24D, the fiber optic illumination bundle 628 extends through the distal hub 621 to the optical coupler 627 that is optically coupled to the light source without the need for a window to seal the light source as in the embodiment of FIG. 16E. The embodiment of FIG. 24D can have handle components identical to those in FIG. 16E except as described above. The assembled unit shown in FIG. 24E is ready for use.

[0169] The distal end 640 of tube 602 of the sheath 600 is shown in the embodiment of FIG. 24F. The outer diameter 642 is 3 mm or less with a preferred embodiment of 2 mm or less. Particular examples of the sheath have outer diameters of 1.7 mm and 1.2 mm. Smaller diameters are important for minimizing discomfort to the patient in many applications. The distal end 640 is sealed with window assembly 648. The window assembly 648 can include a light collection window 650 with a light collection area  $C_A$  and an illumination window 652 with an illumination area  $I_A$  that extends circumferentially around window 650. An opaque adhesive layer or tube element 654 that is held in place with an adhesive forms a light barrier between the outer window 652 and central window 650. The window 650 is aligned along the optical axis 644 of the disposable sheath 600.

[0170] In another preferred embodiment, the window assembly 648 can be replaced by a prism assembly to provide angled viewing. Alternatively, a prism assembly can be mounted on the distal end of assembly 620 that is enclosed by a disposable sheath with a window assembly that is shaped to conform to the prism assembly to provide for angled viewing. The prism assembly can be attached to the distal end by an adhesive or a snap connector, for example.

[0171] The ratio of the light illumination area  $I_A$  to the light collection area  $C_A$  is an important metric in small diameter endoscopes as it represents the light distribution required to provide the needed image quality for a given application. A ratio in the range of 0.5 to 2.5 is preferred, particularly for arthroscopic applications where it is desirable to have a field of view in a range of 60 degrees to 75 degrees and a depth of field in a range of 1.5 mm to 50 mm, depending on the application. For arthroscopic applications, such as the knee, shoulder or hip, the far field of 25-50 mm is important so that the system is tuned to have a depth of field of 3 mm-50 mm. For smaller joints, such as the wrist or foot, a near field is preferred with a range of 1.5-25 mm.

[0172] The aperture stop 676 can be adjusted to improve imaging for the desired depth of field. This provides a large image and field of view by reducing the volume occupied by the illumination fiber.

[0173] The distal end 660 of the tube 622 for the imaging and illumination assembly 620 is shown in FIGS. 24G-24H. The tube 622 has a second window assembly 662 that seals the distal end. As seen in FIG. 24G, the second window assembly 662 includes an inner window 675, an adhesive layer or tube 684 that provides an opaque light barrier between the inner window 675 and outer window 677. The proximal surface of window 675 can have an aperture stop 676 in the form of a thin film. The lens elements 680, 682 are fixed within tube 678 with an adhesive. The lens and window assembly 662 is mounted to the imaging fibers 670 within tube 672 with coupling tube 674. The assembly of FIG. 24G then slides into the inner tube 668 that holds the illumination fibers 664 along with tube 622. An adhesive layer on surface 686 can be used to secure the window assembly 662 to the distal surface of fibers 664.

[0174] Shown in FIG. 24I is cross sectional view of the distal end of the imaging assembly 620 upon insertion into the sheath 600. The window assembly 648 is aligned with the second window assembly 662 along axis 644. The outer tube 602 has an outer diameter 642 of 3 mm or less, and preferably 2 mm or less. The inner diameter 696 of tube 602 is just large enough to accommodate the outer diameter 695 of tube 622 as it slides into place such that the distal surface of second window assembly 662 butts against the proximal surface of window assembly 648. Thus, light from the illumination fibers 664 is directed through window elements 677 and 652 and light reflected off the tissue structure to be imaged and collected through window elements 650 and 675. The illumination fibers 664 are situated between the inner diameter 694 of tube 622 and the outer diameter 693 of tube 668. The inner diameter 692 of tube 668 is just larger than the outer diameter 691 of tube 674 so that it will slide into place during manufacture as described above. A preferred embodiment has a tube 602 outer diameter 642 of 1.67 mm, tube 602 inner diameter 696 of 1.47 mm, illumination outer tube 622 diameter 695 of 1.42 mm, the tube 622 having an inner diameter 694 of 1.22 mm, an illumination

inner tube 668 with outer diameter 693 of 1.07 mm and an inner diameter 692 of 0.91 mm, and finally the outer diameter 691 of tube 674 is 0.89 mm. The central window 650 has a diameter of 0.6 mm in this particular embodiment. The illumination area  $I_A$  for this embodiment is about 1.09 mm<sup>2</sup> and the collection window has an area  $C_A$  of about 0.442 mm<sup>2</sup>, thus providing a ratio of about 2.47.

[0175] In another embodiment, during manufacture of the illumination component including outer tube 622, inner tube 668 and fibers 664, it can be advantageous to use a Teflon tube for inner tube 668 such that after the distal ends of the fibers are bound together with the adhesive, the inner Teflon tube can be removed, thus creating a larger diameter cavity in which the imaging channel can be inserted. The diameter of the central window is consequently larger and the inner diameter of the illumination window is also larger, thereby reducing the illumination area. In this embodiment the ratio of the illumination area to collection area is about 1.6.

[0176] FIG. 25 illustrates an embodiment in which a beam splitter 554 in the handle 550 optically couples both the light source 552 and the imaging device 556 to a single fiber bundle. This provides for illumination and light collection through a single light channel. The light source can be LED source and/or a laser as described previously herein.

[0177] Shown in FIGS. 26 and 27 are side and end cross sectional views of a fiber optic illumination cannula 800 suitable for use in a preferred embodiment of the invention. The cannula assembly 800 includes a cannula housing 802 that is rigidly attached to a fluid connector 812 having a fluid channel 816 for introducing fluids into the cannula housing 802 which can then be delivered through channel 826 of distal probe 820 into a patient. A trocar 804 has a distal end 805 that extends distally from the end of probe 820 with a sharp point to aid in penetration of the probe into tissue of the patient. The trocar 804 can have a flange 814 that seals against the wall of the inner channel 815 such that fluid injected through channel 816 and directed through channel 826 around the trocar probe 811.

[0178] The illumination fibers 808 can be connected to a light source 806 via cable 810. As seen in FIG. 27, the distal ends of fibers 808 form an illumination surface at the distal end of the probe 820 between outer tube 822 and inner tube 824. The distal faces of the fibers can be cut at an angle to provide improved ease of insertion and which directs the light toward the central axis 828. After insertion of the cannula/trocar assembly into the patient and removal of the trocar, the imaging unit with a disposable tubular sheath with a window at the distal end can be inserted through channel 826 as generally described herein. The sheath or imaging assembly can also be fitted with a prism to provide angled viewing as described herein.

[0179] Alternatively, as in previous embodiments, the light source can be positioned within the handle and coupled directly into the illumination fibers. However, the illumination fibers will have an optical coupler at the proximal end that receives light through a sealing window in the hub of the disposable sheath from the light source in the handle. This is necessary to maintain a sterile environment of the imaging unit. The sterile barrier in this embodiment can be attached to the disposable sheath adjacent the hub with the proximal connector to the imaging unit.

[0180] Many changes in the details, materials and arrangements of parts, herein described and illustrated, can be made by those skilled in the art in light of teachings contained

hereinabove. Accordingly, it will be understood that the following claims are not to be limited to the embodiments disclosed herein and can include practices other than those specifically described, and are to be interpreted as broadly as allowed under the law.

**1-45.** (canceled)

**46.** A small diameter endoscope for viewing within a mammalian body comprising:

- an endoscope having a handle connected to a tubular probe for insertion through the skin of a patient, the tubular probe having a diameter of less than 2 mm wherein the endoscope includes an imaging device, a processor and an LED light source; and
- a lens at the distal end of the tubular probe that couples an image to the imaging device;
- a fluid delivery port; and
- a cannula wherein the tubular probe is inserted through the cannula.

**47.** The endoscope of claim 46 further comprising a disposable sheath that encloses a fiber optic imaging tube when the sheath is detachably connected to the handle with a connector, the disposable sheath further including a sheath base and an annular illumination channel having a plurality of optical fibers that are optically coupled with a fiber optic bundle in the sheath base to the light interface.

**48.** The probe of claim 46 further comprising red, green and blue light emitting diodes.

**49.** The probe of claim 46 further comprising laser light source, wherein the laser comprises a gallium nitride diode laser.

**50.** The probe of claim 46 further comprising a battery, an antenna, a wireless receiver and a wireless transmitter that transmits video images to a control unit.

**51.** The probe of claim 46 further comprising of power regulation circuit connected to a battery, the LED light source, the processor and the imaging device.

**52.** The probe of claim 46 further comprising a disposable sheath having a concentric optical fiber array that fills a cavity between an inner tube and an outer tube having a diameter less than 2 mm.

**53.** The probe of claim 46 wherein the probe comprises an imaging fiber bundle that is rigidly connected to the handle,

a proximal end of the imaging fiber bundle being optically coupled to the optical coupler.

**54.** The probe of claim 46 wherein the probe comprises imaging tube is detachable from the handle.

**55.** The probe of claim 46 wherein the endoscope is insertable into an orthopedic joint in a body for imaging of the joint without a distending fluid.

**56.** The probe of claim 46 further comprising a second lens that optically couples images to the imaging device.

**57.** The probe of claim 46 wherein the handle is electrically connected to the base unit.

**58.** The probe of claim 57 wherein the base unit comprises a battery charger, a network connection; a transmitter; and/or a facsimile device.

**59.** The probe of claim 46 further comprising a cable connecting the handle to a computer.

**60.** The probe of claim 59 wherein the computer controls operation of the handle.

**61.** The probe of claim 60 wherein the computer comprises a laptop computer and a display.

**62.** The probe of claim 46 wherein the imaging device comprises a CMOS imaging device.

**63.** The probe of claim 46 wherein the imaging device detects light in a range of 300 nm to 1900 nm.

**64.** The probe of claim 46 further comprising an identification circuit that identifies the endoscope.

**65.** The probe of claim 46 wherein the endoscope includes a sheath that comprises an electronic identifier.

**66.** The probe of claim 46 further comprising a cutting element to collect tissue samples.

**67.** The probe of claim 46 wherein the endoscope includes a lens, a mirror or a prism at a distal end for side viewing.

**68.** The probe of claim 46 wherein the endoscope is between 50 mm and 2500 mm in length.

**69.** The probe of claim 46 further comprising a fluid delivery channel for delivering medication or imaging dye to a region of interest in a body lumen or cavity.

**70.** The probe of claim 46 further comprising a control panel on the handle.

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