



## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<b>(51) International Patent Classification <sup>7</sup> :</b>  <b>A61M</b>	<b>A2</b>	<b>(11) International Publication Number:</b> <b>WO 00/02602</b>  <b>(43) International Publication Date:</b> 20 January 2000 (20.01.00)
<b>(21) International Application Number:</b> PCT/US99/15687  <b>(22) International Filing Date:</b> 12 July 1999 (12.07.99)  <b>(30) Priority Data:</b> 60/092,460      11 July 1998 (11.07.98)      US  <b>(63) Related by Continuation (CON) or Continuation-in-Part (CIP) to Earlier Application</b> US      60/092,460 (CON) Filed on      11 July 1998 (11.07.98)  <b>(71)(72) Applicant and Inventor:</b> MULDNER, J., Scott [US/US]; 4796 Longly Lane, Reno, NV 89502 (US).  <b>(74) Agents:</b> LEARY, James, J. et al.; Leary & Associates, Suite 330, 505 W. Olive Avenue, Sunnyvale, CA 94086 (US).		<b>(81) Designated States:</b> AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).  <b>Published</b> <i>Without international search report and to be republished upon receipt of that report.</i>
<b>(54) Title:</b> SKIN ABRASION TREATMENT DEVICE  <div style="text-align: center;"> </div>		
<b>(57) Abstract</b>  <p>A nozzle with an abrasion chamber for removal of the outermost layer of skin and the skin treatment system for use therewith. The abrasive material flows across a slot formed in the abrasion chamber. The path of the abrasive material may be generally helical. In the preferred helical embodiments, the paths are either vertically or horizontally oriented within the abrasion nozzle. To promote the spiral path of the material, some embodiments feed the abrasive material into the abrasion chamber at an angle causing the material to flow down the curved sidewall of a generally cylindrical abrasion chamber, thereby encouraging the spiral path.</p>		

**FOR THE PURPOSES OF INFORMATION ONLY**

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece	ML	Mali	TR	Turkey
BG	Bulgaria	HU	Hungary	MN	Mongolia	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MR	Mauritania	UA	Ukraine
BR	Brazil	IL	Israel	MW	Malawi	UG	Uganda
BY	Belarus	IS	Iceland	MX	Mexico	US	United States of America
CA	Canada	IT	Italy	NE	Niger	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NL	Netherlands	VN	Viet Nam
CG	Congo	KE	Kenya	NO	Norway	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NZ	New Zealand	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	PL	Poland		
CM	Cameroon	KR	Republic of Korea	PT	Portugal		
CN	China	KZ	Kazakstan	RO	Romania		
CU	Cuba	LC	Saint Lucia	RU	Russian Federation		
CZ	Czech Republic	LI	Liechtenstein	SD	Sudan		
DE	Germany	LK	Sri Lanka	SE	Sweden		
DK	Denmark	LR	Liberia	SG	Singapore		
EE	Estonia						

5

## SKIN ABRASION TREATMENT DEVICE

## FIELD OF INVENTION

1 0       The present invention relates generally to abrasion devices for removing  
surface material. More particularly, it relates to an abrasion device for removing  
the surface of the human tissue, particularly the skin, having an abrasion  
chamber with a slot through which an abrasive material passes to abrade a  
surface. In some embodiments, the abrasive material flows in a generally helical,  
1 5       spiral, or vortex path.

## BACKGROUND OF THE INVENTION

      The removal of the exterior surface of the skin has been used to provide  
softer skin for years. Typically, this has taken the form of a scrub which a user  
2 0       may apply to the a portion of the body, frequently the face, and the scrub material  
is rubbed around on the skin abrading off the outermost layer of skin cells. The  
user then rinses off both the scrub and the removed skin tissue.

      In today's society, removal of the outer layer of skin tissue has become  
widely used. Application of this type of treatment is used to fade and sometimes  
2 5       even remove scars, stretch marks, and other blemishes on the skin, to decreases  
the appearance of wrinkles and other sign of aging, etc.

      As our society has more and more of a desire to have smooth, clear,  
young-looking skin, the demand for systems to perform the removal of the outer  
layer of skin will increase. To achieve the desired results, the systems need to  
3 0       work easily, safely and effectively.

## SUMMARY OF THE INVENTION

      The present invention takes the form of a nozzle with an abrasion  
chamber for removal of the outermost layer of skin and the skin treatment  
3 5       system for use therewith. The abrasive material flows across a slot formed in the  
abrasion chamber. The path of the abrasive material may be generally helical. In  
the preferred helical embodiments, the paths are either vertically or horizontally  
oriented within the abrasion nozzle. To promote the spiral path of the material,

some embodiments feed the abrasive material into the abrasion chamber at an angle causing the material to flow down the curved sidewall of a generally cylindrical abrasion chamber, thereby encouraging the spiral path. Other objects and advantages of the invention will no doubt occur to those skilled in the art upon reading and understanding the following detailed description along with the accompanying drawings.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 shows a side view of the first embodiment of the abrasion nozzle.  
10 Figure 2 shows a cross-sectional view of the abrasion nozzle of figure 1.  
Figure 3 shows a top view of the abrasion nozzle of figure 1.  
Figure 4 shows a back view of the abrasion nozzle of figure 1.  
Figure 5 shows an end view of the abrasion nozzle of figure 1.  
Figures 6A-C show a perspective, a cross-sectional and a side view of a second  
15 embodiment of the abrasion nozzle.  
Figure 7 shows a perspective view of the control unit for the abrasive system.  
Figures 8A & 8B show side and top views of a third embodiment of the nozzle.  
Figures 9A-9C show alternately shaped.  
Figure 10 shows a perspective view of the abrasion nozzle and system in use.

20

#### DETAILED DESCRIPTION OF THE INVENTION

Figure 1 shows a side view, figure 2 a cross-sectional view, figure 3 a top view, figure 4 a back view and figure 5 an end view of the first embodiment of the abrasion nozzle 10. The first embodiment of the skin abrasion nozzle 10 has  
25 an abrasion chamber 12, an inlet opening 14 leading into the abrasion chamber 12, and an outlet opening 16 through which the abrasive material and removed tissue material exit the abrasion chamber 12. Although not required, the inlet opening 14 is stepped or tapered to a smaller size to increase the velocity of the material flowing into the abrasion chamber 12. The outlet opening 16 may also  
30 be tapered or stepped outward to decrease the velocity of the material leaving the abrasion chamber 12. Reducing the velocity at which the abrasive material flows through the outer portion of the inlet opening 14 and outlet opening 16 and throughout the portions of the device other than the abrasion chamber 12, decreases the abrasion of the openings 14, 16, the tubing 32, 34 leading to and  
35 from the openings 14, 16, and the other portions of the device in contact with the abrasive material, thereby increasing the expected life of these parts.

The abrasion chamber 12 shown is generally cylindrical with sidewalls 18 having generally helical or spiral grooves and/or ridges 20. When the abrasive

material enters the abrasion chamber 12 through the inlet opening 14, the material is guided to flow in a generally helical or spiral path by the grooves 20. The material continues to follow the spiral path as it progresses along the abrasion chamber 12 towards the outlet opening 16. Offset from the inlet opening 14 is a slot 22 in the abrasion chamber 12. When the material reaches the slot 22, the material is generally steadily flowing in its helical path, and flows across the slot 22. A skin surface placed against the slot 22 will be abraded by the abrasive material as it flows past. At or near the other end of the abrasion chamber 12 is an outlet opening 16 through which the abrasive material and whatever other materials have been removed from the skin surface are collected and drawn out.

For the most abrasive action, the spiral grooves 20 should spiral at relatively shallow angle, thereby causing the highest number of passes of the abrasive material across the slot 22. For applications where a slightly steeper groove angle is acceptable or desired, two or more spirals may be entwined and travel across the nozzle 12 in a configuration similar to threading for a screw.

If preferred, the abrasion chamber 12 may have generally smooth interior walls. With the smooth walls, the abrasive material may flow from one end of the abrasion chamber 12 directly to the other end following a generally U-shaped path. The abrasive material is then flowing in a line generally parallel to the slot 22.

In embodiments utilizing the spiral flow of abrasive material, the inlet opening 14 may be located at an angle to the slot 22 in the abrasion chamber 12 as shown in figures 6A-C. The angled inlet opening 14 causes the abrasive material and carrier material, frequently air, to flow down the curved sidewall 18 of the abrasion chamber 12 and encourages the materials to begin a spiral path. The range of angle could be anywhere from 0 degrees (seen in figures 1-5), pointing to the slot 22, which would not provide an urging towards a spiral path, to 90 degrees, pointed perpendicular to the slot 22, or more. Although not preferred, the inlet opening 14 could even be 180 degrees offset, pointing directly away from the slot 22. To encourage to spiral path the angle between the slot 22 and the inlet opening 14 may be any angle between more than 0 degrees and less than 180 degrees. The angle is preferably between 5 degrees and 175 degrees, more preferably between 15 and 90 degrees and most preferably between 30 degrees and 60 degrees. The angle shown is approximately 45 degrees. The angled inlet opening 14 may be used with either the smooth walled abrasion chambers 12 or the abrasion chambers 12 having the spiral grooves 20.

The abrasion nozzle 10 is connected to a control unit 30, shown in figure 7, by the inlet tube 32 and the outlet tube 34, these tubes 32, 34 are preferably formed of a flexible material so that the nozzle 10 may be easily manipulated to move the slot 22 over the skin surface to be treated. Alternate embodiments may use a more rigid system 28 if the patient being treated is manipulated instead of the nozzle 10. The tubes 32, 34 are also preferably formed of a material which does not react or quickly abrade when exposed to the abrasive material which is to be used. The control unit 30 may have controllers 36 for different settings for the unit. The controllers 36 may include, but are not required or limited to controlling the amount of material which flows through the system 28, the pressure within the system 28, etc. If the system 28 is using air to carry the abrasive material, the amount of material flowing into the system 28 may be controlled by controlling the amount of air entering the system 28. For a vacuum system 28, typical pressures and material flow rates for a dermatological application are in the range of 0-20 inches of mercury and 0-3 cubic feet per minute. For other applications and/or size of device, these values may vary significantly. The only limitation is that the abrasive material must be of a size able to flow into the slot 22 to reach the surface to be abraded and/or able to flow in a spiral, corkscrew, or vortex type of path. The control unit 30 may also display the actual values for pressure, flow, etc. by liquid crystal displays, LED's, gauges, etc. The control unit 30 may also contain a source chamber 38 for the abrasion material to be used and a material collection chamber 40 for the abrasion material and surface material abraded from the surface of the patient. If desired, the control unit 30 may be placed on a wheeled cart 42 or other movable object if it is desired to move the system 28. Alternately, the system 28 may be hard wired into a medical office in cases where the patient will visit the office, or wired into a vehicle if the system 28 will travel in a mobile vehicle, etc.

The system 28 is preferably driven by placing a vacuum source on the outlet side of the system 28. If the system 28 is set in this configuration, the abrasive material will only be drawn from the source chamber 38 when the slot 22 is placed tightly against an object, thereby completing the vacuum path. When the slot 22 is exposed to the general atmosphere, air will be drawn through the slot 22. At this point, there is insufficient vacuum pressure to draw abrasive material from the source chamber 38. When the slot 22 is placed near an object, the vacuum will tend to form a seal by drawing in a resilient object or sealing to a rigid object. Once the vacuum is complete, abrasive material will be drawn from the source chamber 38 through the inlet tubing 32 to the inlet opening 14. From the inlet opening 14, the material will flow through

the abrasion chamber 12 and abrade the skin surface exposed through the slot 22 as described above. The material will then flow through the outlet opening 16 to the outlet tubing 34 and to the collection chamber 40. The system 28, as described, forms a closed loop which recovers virtually all of the abrasive material and the surface tissue abraded off of the patient being treated, thereby reducing or eliminating the amount of contaminants which enter the atmosphere during use of the system 28. For some applications, keeping the environment sterile may be required for health issues, and for virtually all applications having a closed loop system means less or no cleanup other than removal of the material in the collection chamber 40. Alternate systems may also contain a separating mechanism which would separate the abrasive material from the surface material removed from the patient and allow the abrasive material to be reused or sterilized and reused.

The embodiment shown in figure 7 has an optional abrasion material injection system 50. The injection system 50 is connected to the inlet side of the system 28 and injects an quantity of abrasion material into the abrasive system 28. The injection system 50 may use a quantity of the carrier material to carry the abrasive material into the abrasion system 28. Alternately, the material itself may be placed or propelled into the flow stream of the carrier material, thereby causing the carrier material to carry the abrasive material to the nozzle 10. The injection system 50 may be used with either closed or open systems.

Alternate embodiments may use air pressure above standard atmospheric pressure to drive the system. This type of system would preferably be used in applications where collection and/or disposal of the abrasive material and/or abraded surface tissue material is handled by a separate system or is not necessary for the particular application.

Figures 8A and B show a third embodiment of the abrasion nozzle 60. The third embodiment 60 uses a vertically-oriented vortex-shaped material flow within the abrasion nozzle 60. In this case, the material inlet 61 is created by feeding the material into the upper portion 62 of a generally conical nozzle 60 near the edge 64. Grooves 66 running generally laterally and slightly downward lead the abrasive material to flow around and down the perimeter of the conical nozzle 60 forming a vortex. The base 68 of the nozzle 60 has an opening 70. The base of the vortex of abrasive material touches the patient's skin through the opening 70. The outlet 72 for the material is a generally vertical channel 72 running up through the center of the nozzle 60. The outlet 72 may taper outwards as it moves up the nozzle 60 to decrease the velocity of the material

moving through the outlet channel 72. The inlet 61 may also be modified to increase the velocity of the material as it flows into the nozzle 60.

Alternate embodiments may use a combination of the vertical and horizontal abrasion systems. For example, the horizontal abrasion chamber  
5 could be conical forming a horizontal vortex, or the cylindrical abrasion chamber may be oriented vertically, angled, or even contoured, within the nozzle. The shape and configuration of flow of material through the nozzle may be adjusted to fit the particular application desired. For example, figure 9A shows a side  
10 view of a concave nozzle; figure 9B shows a side view of a convex nozzle; and figure 9C shows a back view of a curved nozzle.

Although any appropriate material may be used, and materials for abrasion vary for different applications, currently air is used as a carrier material to move aluminum oxide as the abrasive material. Also, wet or fluid  
15 applications may be desired for alternate embodiments. In these cases, the fluid in the system may carry the abrasive material, or the fluid itself may act as the abrasive.

The nozzle 10, 60 may be made of any material which will resist abrasion by the abrasive material. Depending on the intended application, the longevity of the nozzle 10, 60 may vary. For example, the nozzle 10, 60 may be formed of  
20 an inexpensive and softer material which is disposed of after each patient. In this case, the inlet tube 32 and outlet tube 34 are removed from the inlet opening 14 and outlet opening 16 to remove and replace the nozzle 10, 60 in the system 28. Alternately, if a more durable material is used, the nozzle 10, 60 could be sterilized or otherwise cleaned for multiple uses.

Alternate embodiments of the nozzle 10, 60 may be made of flexible materials, which would allow the user to form the slot 22 to the surface being treated by pressing the nozzle 10, 60 against the patient's skin. Other  
25 embodiments may be formed of a semi-rigid material, which would allow the user to form the nozzle 10, 60 into a particular shape prior to applying the nozzle 10, 60 to the patient. This version would also allow the user to adjust the nozzle  
30 10, 60 during use for the different contours on the various part of the patient's body without putting undue pressure on the patient's skin.

The dimensions of the abrasion nozzle 10, 60 may vary depending on the size and shape of the part of the body being treated. However, in the current  
35 embodiment, the length of the abrasion nozzle 10, 60 is preferably in the range of 0.25 inches to 6.0 inches, more preferably in the range of 0.5 inches to 3.0 inches and most preferably in the range of 1.0 inches to 2.0 inches. The length of the abrasion nozzle 10 shown is 1.25 inches. The diameter of the abrasion nozzle 10



is preferably in the range of 0.1 inches to 2.0 inches, more preferably in the range of 0.25 inches to 1.5 inches and most preferably in the range of 0.25 inches to 0.75 inches. The embodiment shown has a diameter of 0.5 inches. The diameter of the abrasion chamber 12 is preferably in the range of 0.05 inches to 1.0 inches, more preferably in the range of 0.1 inches to 0.5 inches and most preferably in the range of 0.1 inches to 0.25 inches. The diameter of the inlet opening 14 and outlet opening 16 may differ from one another and are preferably in the range of 0.5 inches to 1.0 inches, more preferably in the range of 0.125 inches to 0.75 inches and most preferably in the range of 0.125 inches to .375 inches. The embodiment shown has a diameter of 0.25 inches. The optional taper (figures 6A-C) or step (figures 1-5) shown decreases the diameter of the inlet opening 14 by approximately half, thereby significantly increasing the speed of the abrasive material as it enters the abrasion chamber 12. The optional taper or step of the outlet opening 16 increases the diameter approximately a factor of two, thereby significantly decreasing the speed of the abrasive material as it exits the abrasion chamber 12. The amount of taper or step or the number of steps may be varied to achieve different velocities. The width of the slot 22 may be slightly smaller than the diameter of the abrasion chamber 12, as in the embodiments shown. In other embodiments, the slot 22 may be significantly smaller, especially in cases where the size of the abrasion chamber 12 is relatively large. The distance between the centers of the inlet opening 14 and outlet opening 16 are preferably in the range of 0.15 inches to 5.5 inches, more preferably in the range of 0.3 inches to 2.5 inches and most preferably in the range of 0.4 inches to 1.0 inches. In the embodiment shown, the distance between the openings 14, 16 is approximately 0.7 inches.

Figure 10 shows a perspective view of the abrasion nozzle 10 and system 28 in use removing the surface material from an object. In this case, the system 28 is on a wheeled cart 42 allowing the system 28 to move easily to a patient or other object for treatment.

The present invention has been described and shown as a treatment for skin abrasion. However, other uses of the system are possible, for example, abrading hulls of boats and ships, wood, cement, marble, etc. In these other application, other materials may be used, such as the abrasive material currently used for sanding, sand blasting, or otherwise removing surface material from an object. If the device is used for industrial applications, such as cleaning the hull of a ship, then the nozzle would preferably be formed of a more durable long-lasting material in order to last through longer term use. The dimensions given in the specification above are exemplary of a device for dermatological

applications. The dimensions would be altered depending on the chosen application. For example, if the device were used for abrading the hull of a ship, the size of the entire device would be significantly increased and/or the relative sizes of the parts may change. For highly sensitive or detailed applications, the  
5 size of the device may be reduced.

Many features have been listed with particular configurations, options, and embodiments. Any one or more of the features described may be added to or combined with any of the other embodiments or other standard devices to create alternate combinations and embodiments.

10 Although the examples given include many specificities, they are intended as illustrative of only a few possible embodiments of the invention. Other embodiments and modifications will, no doubt, occur to those skilled in the art. Thus, the examples given should only be interpreted as illustrations of some of the preferred embodiments of the invention, and the full scope of the  
15 invention should be determined by the appended claims and their legal equivalents.

I claim:

- 1 1. A skin abrasion system for abrading the surface tissue of a patient, the skin  
2 abrasion system comprising:
  - 3 an abrasion material source chamber,
  - 4 an abrasion head having and elongated slot in a sidewall thereof,
  - 5 and a first passage leading from said abrasion material source chamber to
  - 6 said abrasion head.
- 1 2. The skin abrasion system of claim 1 further comprising:
  - 2 a material collection chamber,
  - 3 and a second passage leading from said abrasion head to said material
  - 4 collection chamber.
- 1 3. The skin abrasion system of claim 2 further comprising a vacuum source  
2 connected to said material collection chamber allowing an abrasive material to be  
3 sucked from said abrasion material source chamber, through said first passage,  
4 said abrasion head and said second passage and be collected in said material  
5 collection chamber.
- 1 4. The skin abrasion system of claim 3 wherein said system is a closed loop.
- 1 5. The skin abrasion system of claim 2 wherein said abrasion material source  
2 chamber contains a quantity of aluminum oxide.
- 1 6. The skin abrasion system of claim 1 wherein said abrasion material source  
2 chamber is connected to said abrasion head by an abrasive material injector.
- 1 7. The skin abrasion system of claim 1 wherein said slot leads into an abrasion  
2 chamber located within said abrasion nozzle.
- 1 8. The skin abrasion system of claim 7 wherein an interior surface of said  
2 abrasion chamber has at least one groove.
- 1 9. The skin abrasion system of claim 8 wherein said at least one groove spirals  
2 from an inlet opening to an outlet opening, wherein said first passage connects  
3 to said abrasion nozzle at said inlet opening and wherein said second passage  
4 connects to said abrasion nozzle at said outlet opening.

1 10. The skin abrasion system of claim 7 wherein said abrasion chamber has an  
2 inlet opening having a first diameter at an exterior surface of said abrasion  
3 nozzle and a second diameter at an interior surface, said first diameter being  
4 larger than said second diameter.

1 11. The skin abrasion system of claim 7 wherein said abrasion chamber has an  
2 outlet opening having a first diameter at an exterior surface of said abrasion  
3 nozzle and a second diameter at an interior surface, said first diameter being  
4 smaller than said second diameter.

1 12. The skin abrasion system of claim 1 wherein said abrasion nozzle has an  
2 inlet opening, said first passage being in fluid communication with said inlet  
3 opening, said inlet opening being at an angle to said slot in said sidewall of said  
4 abrasion nozzle.

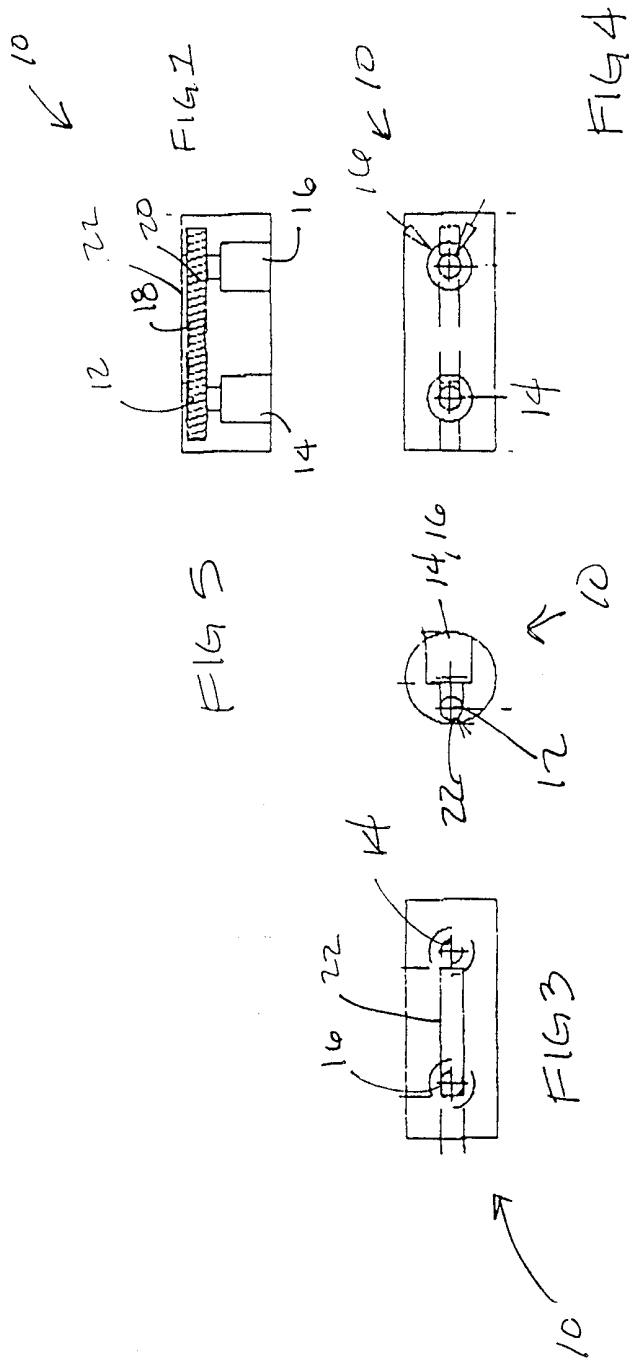
1 13. A skin abrasion system for abrading the surface tissue of a patient, the skin  
2 abrasion system comprising:  
3 an abrasion material source chamber,  
4 an abrasion nozzle having and elongated slot in a sidewall thereof,  
5 a material collection chamber,  
6 a first passage leading from said abrasion material source chamber to said  
7 abrasion nozzle,  
8 a second passage leading from said abrasion nozzle to said material  
9 collection chamber,  
10 and a spiral impelling means for impelling an abrasive material from said  
11 abrasion material source chamber to flow in a spiral path within said  
12 abrasion nozzle.

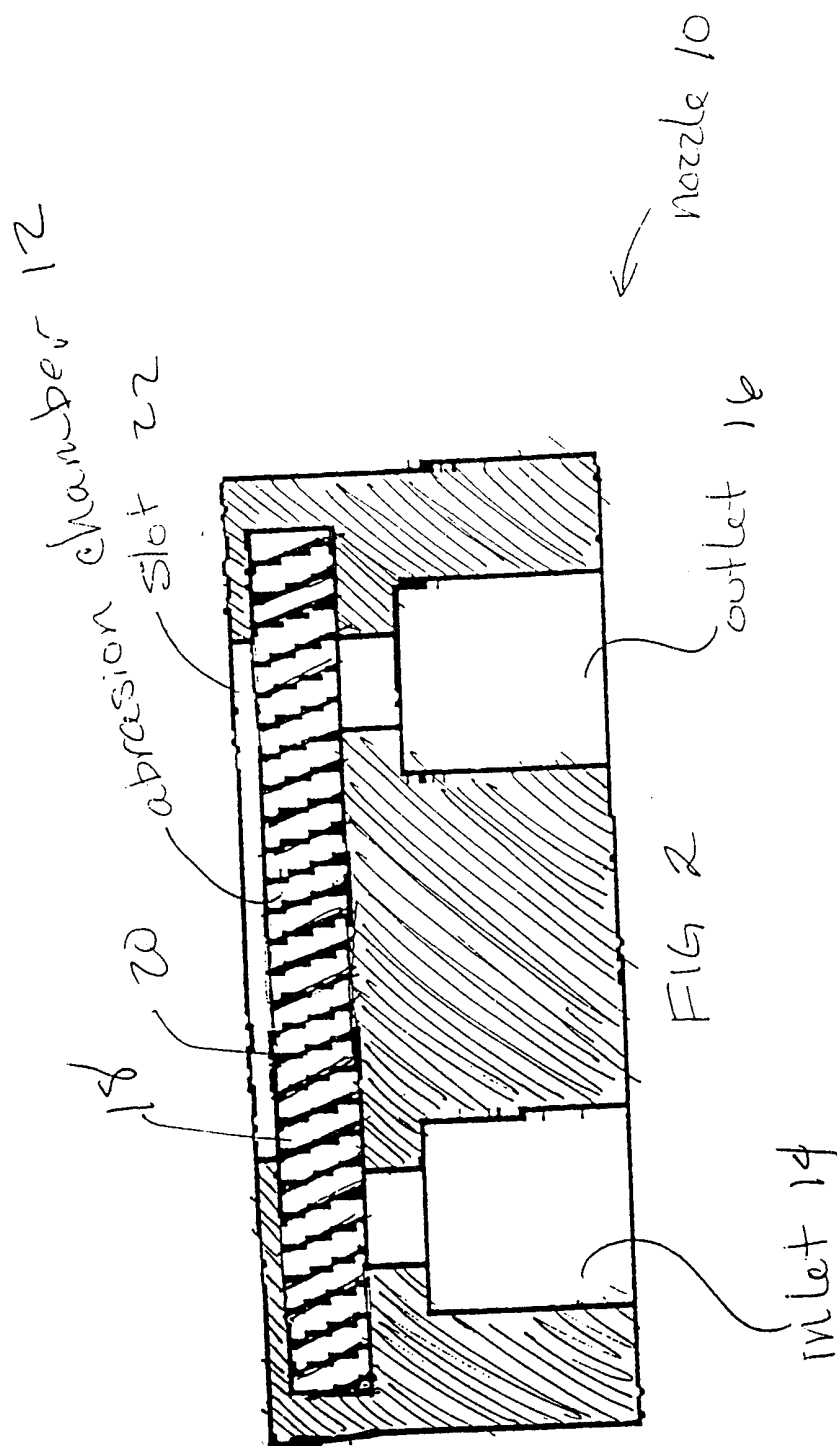
1 14. The skin abrasion system of claim 13 wherein said spiral impelling means is  
2 at least one groove on an interior surface of said abrasion nozzle, whereby when  
3 the abrasive material impacts said interior surface, said at least one groove urges  
4 the abrasive material to move follow a spiral path.

1 15. The skin abrasion system of claim 13 wherein said abrasion nozzle has an  
2 inlet opening, said first passage being in fluid communication with said inlet  
3 opening, said inlet opening being at an angle to said slot in said sidewall of said  
4 abrasion nozzle, wherein said angle is said spiral impelling means.

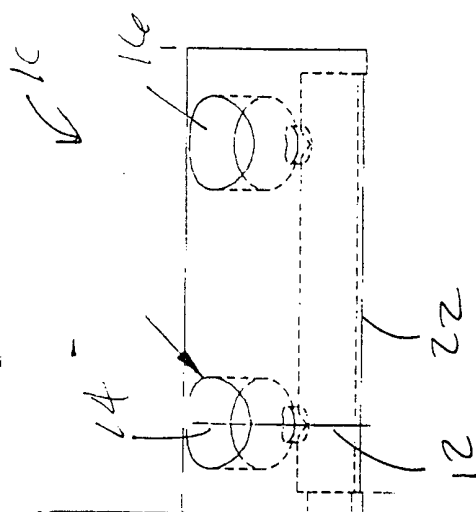
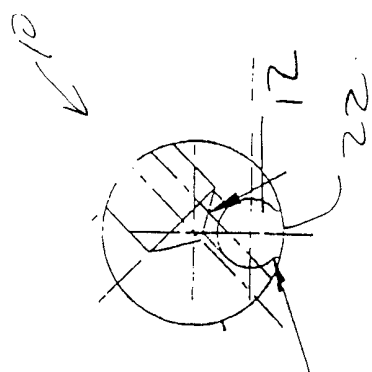
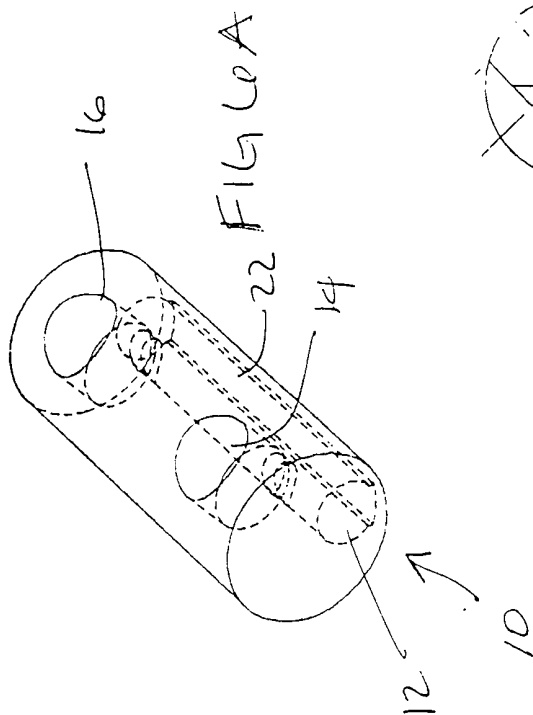
- 1 16. The skin abrasion system of claim 15 wherein said angle is greater than 0.
- 1 17. The skin abrasion system of claim 15 wherein said angle is between  
2 approximately 5 and 175 degrees.
- 1 18. The skin abrasion system of claim 15 wherein said angle is between  
2 approximately 15 and 90 degrees.
- 1 19. The skin abrasion system of claim 15 wherein said angle is between  
2 approximately 30 and 60 degrees.
- 1 20. The skin abrasion system of claim 15 wherein said angle is approximately 45  
2 degrees.
- 1 21. A abrasion system for abrading the surface of an object, the abrasion system  
2 comprising:  
3 an abrasion material source chamber,  
4 an abrasion head having an opening extending through a wall thereof,  
5 and a first passage leading from said abrasion material source chamber to  
6 said abrasion head.
- 1 22. The abrasion system of claim 21 further comprising:  
2 a material collection chamber,  
3 and a second passage leading from said abrasion head to said material  
4 collection chamber.
- 1 23. The abrasion system of claim 21 further comprising a vacuum source  
2 connected to said material collection chamber allowing an abrasive material to be  
3 sucked from said abrasion material source chamber, through said first passage,  
4 said abrasion head and said second passage and be collected in said material  
5 collection chamber.
- 1 24. The skin abrasion system of claim 21 wherein said abrasion material source  
2 chamber is connected to said abrasion head by an abrasive material injector.
- 1 25. The skin abrasion system of claim 21 wherein said slot leads into an abrasion  
2 chamber located within said abrasion nozzle.

- 1 26. The skin abrasion system of claim 25 wherein an interior surface of said  
2 abrasion chamber has at least one groove.
- 1 27. The skin abrasion system of claim 26 wherein said at least one groove spirals  
2 from an inlet opening to an outlet opening, wherein said first passage connects  
3 to said abrasion nozzle at said inlet opening and wherein said second passage  
4 connects to said abrasion nozzle at said outlet opening.
- 1 28. The skin abrasion system of claim 25 wherein said abrasion chamber has an  
2 inlet opening having a first diameter at an exterior surface of said abrasion  
3 nozzle and a second diameter at an interior surface, said first diameter being  
4 larger than said second diameter.
- 1 29. The skin abrasion system of claim 25 wherein said abrasion chamber has an  
2 outlet opening having a first diameter at an exterior surface of said abrasion  
3 nozzle and a second diameter at an interior surface, said first diameter being  
4 smaller than said second diameter.









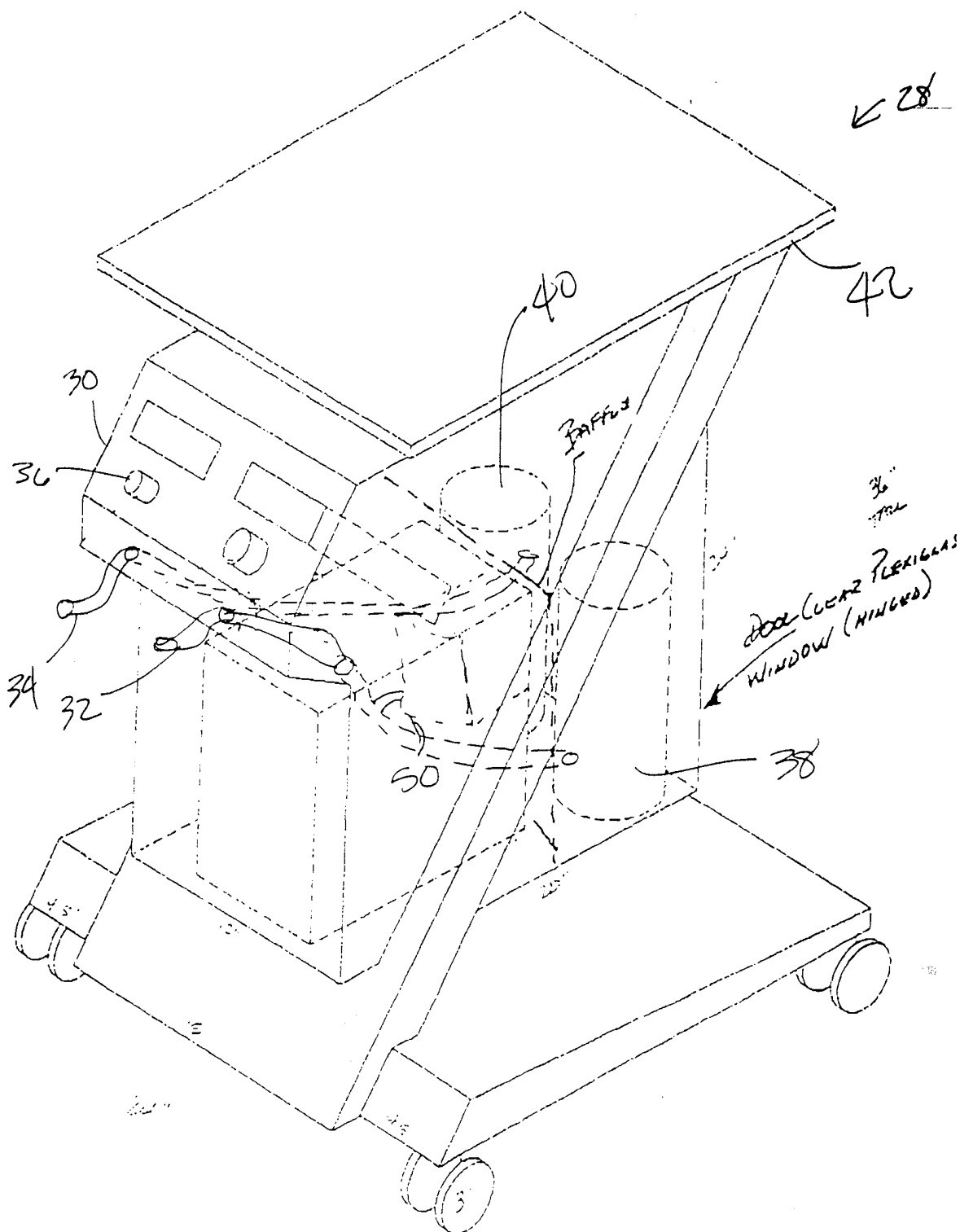


FIG 7



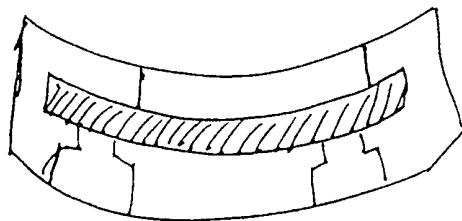


FIG 9A

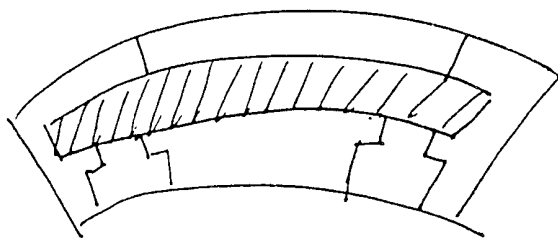


FIG 9B

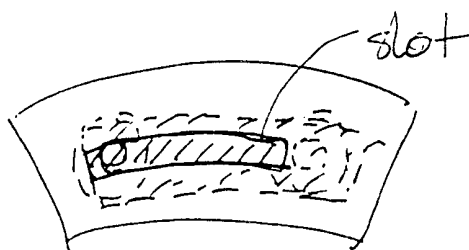


FIG 9C

