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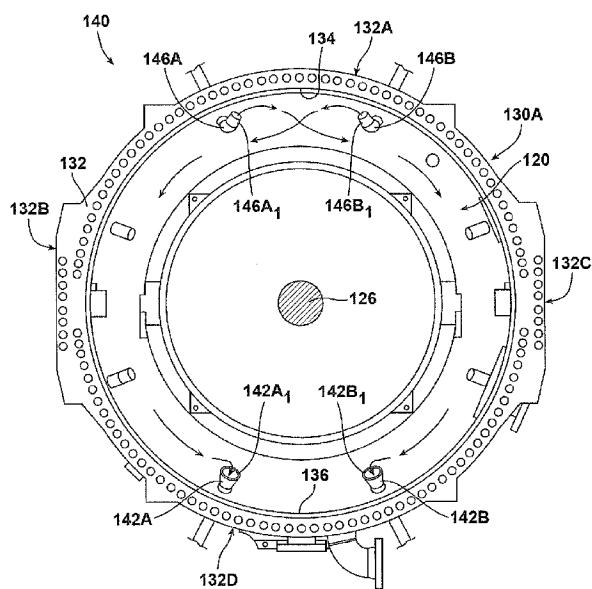
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(54) Title: METHOD FOR OPERATING A GAS TURBINE ENGINE INCLUDING A COMBUSTOR SHELL AIR RECIRCULATION SYSTEM

**FIG. 3**

(57) Abstract: During full load operation of gas turbine engine operation, a valve system is maintained in a closed position to substantially prevent air from passing through a piping system of a shell air recirculation system. Upon initiation of a turn down operation, which is implemented to transition the engine to a turning gear state or a shut down state, the valve system is opened to allow air to pass through the piping system. A blower is operated to extract air through at least one outlet port of the shell air recirculation system from an interior volume of an engine casing portion associated with the combustion section, to convey the extracted air through the piping system, and to inject the air into the interior volume of the engine casing portion through at least one inlet port of the shell air recirculation system to circulate air within the engine casing portion.



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## **METHOD FOR OPERATING A GAS TURBINE ENGINE INCLUDING A COMBUSTOR SHELL AIR RECIRCULATION SYSTEM**

### **FIELD OF THE INVENTION**

The present invention relates to a combustor shell air recirculation system in a gas turbine engine, wherein the recirculation system is operable during less than full load operation to create a more uniform air temperature distribution within the combustor shell.

### **BACKGROUND OF THE INVENTION**

During operation of a gas turbine engine, air is pressurized in a compressor section then mixed with fuel and burned in a combustion section to generate hot combustion gases. In a can annular gas turbine engine, the combustion section comprises an annular array of combustor apparatuses, sometimes referred to as "cans" or "combustors", which each supply hot combustion gases to a turbine section of the engine where the hot combustion gases are expanded to extract energy therefrom to provide output power, which is in turn used to produce electricity.

### **SUMMARY OF THE INVENTION**

In accordance with a first aspect of the present invention, a method is provided for operating a gas turbine engine including a longitudinal axis defining an axial direction of the engine. During a first mode of engine operation, air is compressed in a compressor section, at least a portion of which is mixed with a fuel and burned in a combustion section to create hot combustion gases. The hot combustion gases are expanded in a turbine section to extract energy from the combustion gases, wherein at least a portion of the extracted energy is used to rotate a turbine rotor. A valve system is maintained in a closed position to substantially prevent air from passing through a piping system of a shell air recirculation system. The shell air recirculation system is associated with a portion of an engine casing disposed about the combustion section

and comprises at least one outlet port formed in the engine casing portion, at least one inlet port formed in the engine casing portion, the piping system, which provides fluid communication between the at least one outlet port and the at least one inlet port, a blower for extracting air from an interior volume of the casing portion through the at least one outlet port and for conveying the extracted air to the at least one inlet port, and the valve system, which selectively allows and prevents air from passing through the piping system. Upon initiation of a turn down operation, which is implemented to transition the engine to one of a turning gear state and a shut down state, the amounts of air and fuel burned in the combustion section are decreased so as to decrease the amount of hot combustion gases created in the combustion section. The decreased amount of hot combustion gases are expanded in the turbine section to extract energy from the decreased amount of combustion gases, wherein at least a portion of the extracted energy is used to rotate the turbine rotor. The valve system is opened to allow air to pass through the piping system of the shell air recirculation system. The blower is operated to extract air from the interior volume of the casing portion through the at least one outlet port, to convey the extracted air to the at least one inlet port, and to inject the air into the interior volume of the engine casing portion through the at least one inlet port to circulate air within the engine casing portion.

In accordance with a second aspect of the present invention, a method is provided for operating a gas turbine engine including a longitudinal axis defining an axial direction of the engine. During full load engine operation, air is compressed in a compressor section, at least a portion of which is mixed with a fuel and burned in a combustion section to create hot combustion gases. The hot combustion gases are expanded in a turbine section to extract energy from the combustion gases, wherein at least a portion of the extracted energy is used to rotate a turbine rotor. A valve system is maintained in a closed position to substantially prevent air from passing through a piping system of a shell air recirculation system. The shell air recirculation system is associated with a portion of an engine casing disposed about the combustion section and comprises at least one outlet port formed in the engine casing portion, at least one

inlet port formed in the engine casing portion, the piping system, which provides fluid communication between the at least one outlet port and the at least one inlet port, a blower for extracting air from an interior volume of the casing portion through the at least one outlet port and for conveying the extracted air to the at least one inlet port, and the valve system, which selectively allows and prevents air from passing through the piping system. Upon initiation of a turn down operation, which is implemented to transition the engine to a turning gear state, the amounts of air and fuel burned in the combustion section are decreased so as to decrease the amount of hot combustion gases created in the combustion section. The decreased amount of hot combustion gases is expanded in the turbine section to extract energy from the decreased amount of combustion gases, wherein at least a portion of the extracted energy is used to rotate the turbine rotor. The valve system is opened to allow air to pass through the piping system of the shell air recirculation system. The blower is operated to extract air from the interior volume of the casing portion through the at least one outlet port, to convey the extracted air to the at least one inlet port, and to inject the air into the interior volume of the engine casing portion through the at least one inlet port to circulate air within the engine casing portion. Upon the engine being transitioned to the turning gear state by the turn down operation, delivery of fuel to the combustion section is ceased so as to stop the creation of hot combustion gases in the combustion section. An external source of power is used to effect rotation of the turbine rotor. The valve system is maintained in an open position to allow air to pass through the piping system of the shell air recirculation system. Operation of the blower is continued to extract air from the interior volume of the casing portion through the at least one outlet port, to convey the extracted air to the at least one inlet port, and to inject the air into the interior volume of the engine casing portion through the at least one inlet port to circulate air within the engine casing portion.

## BRIEF DESCRIPTION OF THE DRAWINGS

While the specification concludes with claims particularly pointing out and distinctly claiming the present invention, it is believed that the present invention will be better understood from the following description in conjunction with the accompanying Drawing Figures, in which like reference numerals identify like elements, and wherein:

Fig. 1 is a side view, partially in section, of a gas turbine engine including a combustor shell air recirculation system according to an embodiment of the invention;

Fig. 2 is a schematic illustration of the combustor shell air recirculation system illustrated in Fig. 1; and

Fig. 3 is a sectional view of a portion of a combustor shell air recirculation system according to another aspect of the invention.

## DETAILED DESCRIPTION OF THE INVENTION

In the following detailed description of the preferred embodiments, reference is made to the accompanying drawings that form a part hereof, and in which is shown by way of illustration, and not by way of limitation, specific preferred embodiments in which the invention may be practiced. It is to be understood that other embodiments may be utilized and that changes may be made without departing from the spirit and scope of the present invention.

Referring to Fig. 1, a gas turbine engine 10 constructed in accordance with the present invention is shown. The engine 10 includes a compressor section 12, a combustion section 14 including a plurality of combustors 16, also referred to herein as "combustor apparatuses," and a turbine section 18. It is noted that only one combustor 16 is illustrated in Fig. 1 for clarity, but the engine 10 according to the present invention preferably comprises an annular array of combustors 16 that are disposed about a longitudinal axis  $L_A$  of the engine 10 that defines an axial direction within the engine 10. Such a configuration is typically referred to as a "can-annular combustion system".

The compressor section 12 inducts and pressurizes inlet air, at least a portion of which is directed to a combustor shell 20 for delivery to the combustors 16. The air in

the combustor shell 20 is hereinafter referred to as “shell air”. Other portions of the pressured air may be extracted from the combustion section 12 to cool various components within the engine 10.

Upon entering the combustors 16, the compressed air from the compressor section 12 is mixed with fuel and ignited to produce high temperature combustion gases flowing in a turbulent manner and at a high velocity within the respective combustor 16. The combustion gases in each combustor 16 then flow through a respective transition duct 22 to the turbine section 18 where the combustion gases are expanded to extract energy therefrom. The energy extracted from the combustion gases is used provide rotation of a turbine rotor 24, which extends parallel to a rotatable shaft 26 that extends axially through the engine 10.

As shown in Fig. 1, an engine casing 30 is provided to enclose the respective engine sections 12, 14, 18. A portion 30A of the casing 30 disposed about combustion section 14 comprises a casing wall 32 that defines the combustor shell 20, i.e., the combustor shell 20 defines an interior volume within the casing portion 30A. Referring to Fig. 2, the casing wall 32 includes a top wall section 32A, left and right side wall sections 32B, 32C, and a bottom wall section 32D. The top wall section 32A defines a top dead center 34 of the casing wall 32, which comprises an uppermost area of the casing portion 30A, and the bottom wall section 32D defines a bottom dead center 36 of the casing wall 32, which comprises a lowermost area of the casing portion 30A.

A shell air recirculation system 40 according to an aspect of the present invention will now be described. Referring to Fig. 2, the shell air recirculation system 40 in the embodiment shown comprises first and second outlet ports 42A, 42B located at the bottom wall section 32D of the casing wall 32. While the shell air recirculation system 40 according to this embodiment comprises first and second outlet ports 42A, 42B, any suitable number of outlet ports can be provided, including a single outlet port.

As shown in Fig. 2, the outlet ports 42A, 42B are circumferentially spaced apart and are located at generally the same axial location, wherein the bottom dead center 36 of the casing wall 32 is located between the outlet ports 42A, 42B. According to one

aspect of the invention, at least one of the outlet ports 42A, 42B may also function as a steam augmentation pipe to channel high pressure steam into the combustor shell 20 to effect an increase in output power of the engine 10, i.e., by effecting higher combustion gas flow rates through turbine section 18.

The shell air recirculation system 40 further comprises a piping system 44 that is provided to convey shell air that is extracted from the combustor shell 20 through the outlet ports 42A, 42B to first and second inlet ports 46A, 46B, which are located at the top wall section 32A of the casing wall 32. While the shell air recirculation system 40 according to this embodiment comprises first and second inlet ports 46A, 46B, any suitable number of inlet ports can be provided, including a single inlet port.

As shown in Fig. 2, the inlet ports 46A, 46B are circumferentially spaced apart and are located at generally the same axial location, wherein the first inlet port 46A is located near the left side wall section 32B of the casing wall 32 and the second inlet port 46B is located near the right side wall section 32C of the casing wall 32. According to one aspect of the invention, at least one of the inlet ports 46A, 46B may also function as a steam augmentation pipe to channel additional high pressure steam into the combustor shell 20.

The shell air recirculation system 40 still further comprises a valve system 48 comprising first and second valves 48A, 48B in the embodiment shown, and a blower 50. The valve system 48 and the blower 50 are controlled by a controller 52 to selectively allow or prevent shell air from passing through the piping system 44 from the outlet ports 42A, 42B to the inlet ports 46A, 46B, as will be described in detail below. The blower 50 is provided for extracting the shell air from the combustor shell 20 through the outlet ports 42A, 42B and for conveying the extracted shell air to the inlet ports 46A, 46B when the valve system 48 is open.

A method for utilizing the shell air recirculation system 40 will now be described. During normal operation of the engine 10, also known as full load or base load operation and also referred to herein as a first mode of engine operation, the first and second valves 48A, 48B are closed and the blower 50 is turned off or is otherwise not

operational. Hence, the valve system 48 substantially prevents shell air from passing through the piping system 44. At least a portion of the shell air is provided into the combustors 16 to be burned with fuel as discussed above. Additional portions of the shell air may be used to cool various components within the engine 10, as will be apparent to those having skill in the art.

Upon initiation of a turn down operation, which is implemented to transition the engine 10 to a shut down state or a turning gear state, fuel and shell air supplied to the combustors 16 is gradually ceased, such that the production of high temperature combustion gases in the combustors 16 is gradually decreased to null upon the engine 10 being transitioned to the shut down state or the turning gear state. Once combustion gases are no longer produced in the combustors 16, rotation of the turbine rotor 24 is not able to be effected by combustion gases. In such a situation, slow rotation of the turbine rotor 24 may be effected by an outside power supply (not shown), such as by a start-up motor, in an operating state referred to herein as a turning gear state.

Alternatively, rotation of the turbine rotor 24 may be completely stopped in an operating state referred to herein as a shut down state. In a typical engine 10, such a turn down operation may take at least about 10-15 minutes to completely transition the engine 10 to a turning gear state, during which time combustion of a gradually decreasing level continues in the combustors 16 to produce high temperature combustion gases, which gases are conveyed into the turbine section 18 to provide rotation of the turbine rotor 24. The second mode of engine operation, as used herein, is meant to encompass turn down operation, a turning gear state, or a shut down state of the engine 10.

According to an aspect of the present invention, upon the initiation of a turn down operation to transition the engine 10 to either a turning gear state or a shut down state, the controller 52 opens the first and second valves 48A, 48B such that the valve system 48 allows air to pass through the piping system 44. The blower 50 is turned on by the controller 52 during the second mode of operation to extract shell air from the bottom wall section 32D of the casing wall 32 through the outlet ports 42A, 42B. The blower 50 conveys, i.e., pumps, the extracted shell air through the piping system 44 such that the

extracted shell air is injected into the top wall section 32A of the casing wall 32 through the inlet ports 46A, 46B.

According to another aspect of the invention, the turn down operation may be implemented to transition the engine 10 from full load operation to a turning gear state, which may be run for a predetermined time or until one or more select engine components reaches a predefined temperature, at which point the engine 10 may be transitioned to a shut down state. Under this arrangement, during the turning gear state, the valves 48A, 48B are maintained in open positions and operation of the blower 50 is continued to extract shell air from the bottom wall section 32D of the casing wall 32 through the outlet ports 42A, 42B, to convey the extracted shell air through the piping system 44, and to inject the extracted shell air into the top wall section 32A of the casing wall 32 through the inlet ports 46A, 46B. However, upon the engine 10 entering the shut down state, i.e., after completion of the turning gear state, the blower 50 may be turned off or otherwise disabled to stop the pumping of shell air through the piping system 44. During the shut down state, the valves 48A, 48B may remain opened or the controller 52 may close them, but they would be closed by the controller 52 upon the initiation of an engine start up procedure.

As shown in Fig. 2, the air injected by the inlet ports 46A, 46B into the combustor shell 20 flows from the top wall section 32A of the casing wall 32 down the respective left and right side wall sections 32B, 32C toward the bottom wall section 32D. The shell air recirculation system 40 thus functions to circulate the shell air within the combustor shell 20 during less than full load operation so as to create a more uniform shell air temperature distribution within the combustor shell 20. Otherwise, hotter shell air would tend to migrate to the top wall section 32A, thus resulting in hotter temperatures at the top wall section 32A than at the bottom wall section 32D. Further, the shell air toward the bottom wall section 32D that is extracted through the outlet ports 42A, 42B by the blower 50 and injected through the inlet ports 46A, 46B is generally cooler than the shell air toward the top wall section 32A, thus resulting in an even more uniform shell air temperature distribution within the combustor shell 20.

The more uniform shell air temperature distribution within the combustor shell 20 effected by the shell air recirculation system 40 is believed to reduce or prevent issues that might result from components within and around the combustor shell 20 thermally growing at different rates, such as distortion of the engine casing 30 and/or rubbing of turbine blade tips  $T_T$  in the turbine section 18 against the casing 30, thus lengthening a lifespan of these components and maintaining a tight blade tip clearance during full load operation for improved turbine efficiency. It is noted that since the shell air recirculation system 40 according to the present invention injects only shell air into the combustor shell 20, which shell air is extracted from the bottom wall section 32D through the outlet ports 42A, 42B by the blower 50, the cost and complexity of the shell air recirculation system 40 is reduced, i.e., compared to a system that uses structure such as an ejector to inject highly pressurized air into the combustor shell 20.

As noted above, one or more of the outlet and inlet ports 42A, 42B, 46A, 46B may also function as steam augmentation pipes to channel high pressure steam into the combustor shell 20 to effect an increase in output power of the engine 10. Such steam introduction is typically only performed during full load operation. If any of the outlet and inlet ports 42A, 42B, 46A, 46B also function as steam augmentation pipes, these ports 42A, 42B, 46A, 46B preferably extend straight into the casing wall 32 and terminate a short distance into the combustor shell 20, as shown in Figs. 1 and 2. Using the outlet and inlet ports 42A, 42B, 46A, 46B as steam augmentation pipes may be especially advantageous if the shell air recirculation system 40 is implemented in an existing engine 10, i.e., in a retrofit design, as additional pipes that extend through the casing wall 32 would not be required, thus reducing the complexity of installing the shell air recirculation system 40 in an existing engine 10.

If the outlet and inlet ports 42A, 42B, 46A, 46B are not to function as steam augmentation pipes, one or more of these ports 42A, 42B, 46A, 46B could have specially configured tips to modify shell air extraction and/or injection from and/or into the combustor shell 20. For example, referring to Fig. 3, a shell air recirculation system 140 constructed in accordance with another embodiment of the invention is shown,

wherein structure similar to that described above with reference to Figs. 1 and 2 includes the same reference number increased by 100. Further, only structure that differs from the embodiment discussed above with reference to Figs. 1 and 2 will be discussed herein for Fig. 3. As a point of reference, the view of the shell air recirculation system 140 shown in Fig. 3 is taken along line 3-3 illustrated in Fig. 1, and select engine 110 and shell air recirculation system 140 components have been removed from Fig. 3 for clarity.

In this embodiment, the outlet ports 142A, 142B have conical shaped tips 142A<sub>1</sub>, 142B<sub>1</sub> to increase the amount of shell air that can be extracted thereby.

Further, the inlet ports 146A, 146B according to this embodiment have tips 146A<sub>1</sub>, 146B<sub>1</sub> that are angled circumferentially toward one another and are also angled axially in a direction toward the compressor section (not shown in this embodiment) and away from the turbine section (not shown in this embodiment). The inlet ports 146A, 146B according to this embodiment are thus configured such that they inject shell air at least partially in the circumferential direction toward one another and toward the top dead center 134 of the casing wall 132, which is located circumferentially between the first and second inlet ports 146A, 146B as shown in Fig. 3, i.e., the shell air injected by the inlet ports 146A, 146B includes a circumferential velocity component.

After flowing to the top dead center 134 of the casing wall 132, the air injected by the inlet ports 146A, 146B flows from the top wall section 132A of the casing wall 132 down the respective left and right side wall sections 132B, 132C toward the bottom wall section 132D. Since the air injected by the inlet ports 146A, 146B according to this embodiment flows to the top dead center 134 of the casing wall 132, it is believed to be ensured that the shell air at the top dead center 134 of the casing wall 132, which may be the hottest shell air within the combustor shell 120, is circulated with the remaining shell air. Further, since the shell air injected by the inlet ports 146A, 146B according to this embodiment also flows in the axial direction toward the compressor section of the engine 110, i.e., the shell air injected by the inlet ports 146A, 146B includes an axial

velocity component, it is believed to be ensured that a greater amount of the shell air within the combustor shell 120 is circulated.

It is noted that the outlet and inlet ports described herein could be located at other axial locations within the casing portion than the locations shown in Figs. 1-3. Further, multiple rows of outlet and inlet ports may be utilized to further improve shell air circulation within the combustor shell.

It is also noted that if only a single inlet port is used, i.e., as opposed to using first and second inlet ports in the embodiments discussed above, the single inlet port could be configured to inject air down both the left and right side wall sections of the casing wall. Examples of such an inlet port include a dual tipped inlet port, wherein a first tip is directed to the left side wall section and a second tip is directed to the right side wall section, or the inlet port could have louvers or fins that are provide to inject air in the desired directions. Further, such a single inlet port could be located at the top dead center of the casing wall to provide a more efficient air circulation within the combustor shell. Moreover, such a single inlet port could also be configured such that the shell air injected thereby includes an axial velocity component.

While particular embodiments of the present invention have been illustrated and described, it would be obvious to those skilled in the art that various other changes and modifications can be made without departing from the spirit and scope of the invention. It is therefore intended to cover in the appended claims all such changes and modifications that are within the scope of this invention.

## CLAIMS

What is claimed is:

1. A method for operating a gas turbine engine including a longitudinal axis defining an axial direction of the engine, the method comprising:
  - during a first mode of engine operation:
    - compressing air in a compressor section;
    - mixing at least a portion of the compressed air with a fuel and burning the mixture in a combustion section to create hot combustion gases;
    - expanding the hot combustion gases in a turbine section to extract energy from the combustion gases, wherein at least a portion of the extracted energy is used to rotate a turbine rotor; and
    - maintaining a valve system in a closed position to substantially prevent air from passing through a piping system of a shell air recirculation system, the shell air recirculation system being associated with a portion of an engine casing disposed about the combustion section and comprising:
      - at least one outlet port formed in the engine casing portion;
      - at least one inlet port formed in the engine casing portion;
      - the piping system, which provides fluid communication between the at least one outlet port and the at least one inlet port;
      - a blower for extracting air from an interior volume of the casing portion through the at least one outlet port and for conveying the extracted air to the at least one inlet port; and
      - the valve system, which selectively allows and prevents air from passing through the piping system; and
  - upon initiation of a turn down operation, which is implemented to transition the engine to one of a turning gear state and a shut down state;

decreasing the amounts of air and fuel burned in the combustion section so as to decrease the amount of hot combustion gases created in the combustion section;

expanding the decreased amount of hot combustion gases in the turbine section to extract energy from the decreased amount of combustion gases, wherein at least a portion of the extracted energy is used to rotate the turbine rotor;

opening the valve system to allow air to pass through the piping system of the shell air recirculation system; and

operating the blower to:

extract air from the interior volume of the casing portion through the at least one outlet port;

convey the extracted air to the at least one inlet port; and

inject the air into the interior volume of the engine casing portion through the at least one inlet port to circulate air within the engine casing portion.

2. The method of claim 1, further comprising, upon the engine reaching the one of the turning gear state and the shut down state, maintaining the valve system in an open position to allow air to pass through the piping system of the shell air recirculation system and continuing to operate the blower to:

extract air from the interior volume of the casing portion through the at least one outlet port;

convey the extracted air to the at least one inlet port; and

inject the air into the engine casing portion through the at least one inlet port to circulate air within the engine casing portion.

3. The method of claim 2, wherein the first mode of engine operation is full load operation.

4. The method of claim 3, wherein the turn down operation is implemented to transition the engine to a turning gear state and further comprising disabling operation of the blower upon the engine entering a shut down state after completion of the turning gear state.
5. The method of claim 1, wherein the casing portion comprises a casing wall having a top wall section defining a top dead center, left and right side wall sections, and a bottom wall section defining a bottom dead center, wherein the at least one outlet port is formed in the bottom wall section and the at least one inlet port is formed in the top wall section.
6. The method of claim 5, wherein the at least one inlet port comprises two circumferentially spaced apart inlet parts located at generally the same axial location.
7. The method of claim 6, wherein inlet ports are configured such that the air injected thereby includes a velocity component in the circumferential direction.
8. The method of claim 7, wherein the inlet ports are configured such that they inject air at least partially in directions toward one another and toward the top dead center of the casing wall, which is located circumferentially between the inlet ports.
9. The method of claim 7, wherein the inlet ports are configured such that the air injected thereby flows from the top wall section of the casing wall down the left and right side wall sections of the casing wall toward the bottom wall section of the casing wall.
10. The method of claim 9, wherein the inlet ports are configured such that the air injected thereby includes a velocity component in the axial direction.

11. The method of claim 10, wherein the inlet ports are configured such that the air injected thereby is injected in the axial direction toward the compressor section and away from the turbine section.

12. The method of claim 1, further comprising, during the first mode of engine operation, injecting high pressure steam into the interior volume of the casing portion through at least one of the at least one outlet port and the at least one inlet port.

13. The method of claim 1, further comprising, during the first mode of engine operation, injecting high pressure steam into the interior volume of the casing portion through each of the outlet and inlet ports.

14. A method for operating a gas turbine engine including a longitudinal axis defining an axial direction of the engine, the method comprising:

    during full load engine operation:

        compressing air in a compressor section;

        mixing at least a portion of the compressed air with a fuel and burning the mixture in a combustion section to create hot combustion gases;

        expanding the hot combustion gases in a turbine section to extract energy from the combustion gases, wherein at least a portion of the extracted energy is used to rotate a turbine rotor; and

        maintaining a valve system in a closed position to substantially prevent air from passing through a piping system of a shell air recirculation system, the shell air recirculation system being associated with a portion of an engine casing disposed about the combustion section and comprising:

            at least one outlet port formed in the engine casing portion;

            at least one inlet port formed in the engine casing portion;

            the piping system, which provides fluid communication between the at least one outlet port and the at least one inlet port;

a blower for extracting air from an interior volume of the casing portion through the at least one outlet port and for conveying the extracted air to the at least one inlet port; and

the valve system, which selectively allows and prevents air from passing through the piping system;

upon initiation of a turn down operation, which is implemented to transition the engine to a turning gear state;

decreasing the amounts of air and fuel burned in the combustion section so as to decrease the amount of hot combustion gases created in the combustion section;

expanding the decreased amount of hot combustion gases in the turbine section to extract energy from the decreased amount of combustion gases, wherein at least a portion of the extracted energy is used to rotate the turbine rotor;

opening the valve system to allow air to pass through the piping system of the shell air recirculation system; and

operating the blower to:

extract air from the interior volume of the casing portion through the at least one outlet port;

convey the extracted air to the at least one inlet port; and

inject the air into the interior volume of the engine casing portion through the at least one inlet port to circulate air within the engine casing portion; and

upon the engine being transitioned to the turning gear state by the turn down operation:

ceasing delivery of fuel to the combustion section so as to stop the creation of hot combustion gases in the combustion section;

using an external source of power to effect rotation of the turbine rotor;

maintaining the valve system in an open position to allow air to pass through the piping system of the shell air recirculation system; and continuing to operate the blower to:

extract air from the interior volume of the casing portion through the at least one outlet port;  
convey the extracted air to the at least one inlet port; and  
inject the air into the interior volume of the engine casing portion through the at least one inlet port to circulate air within the engine casing portion.

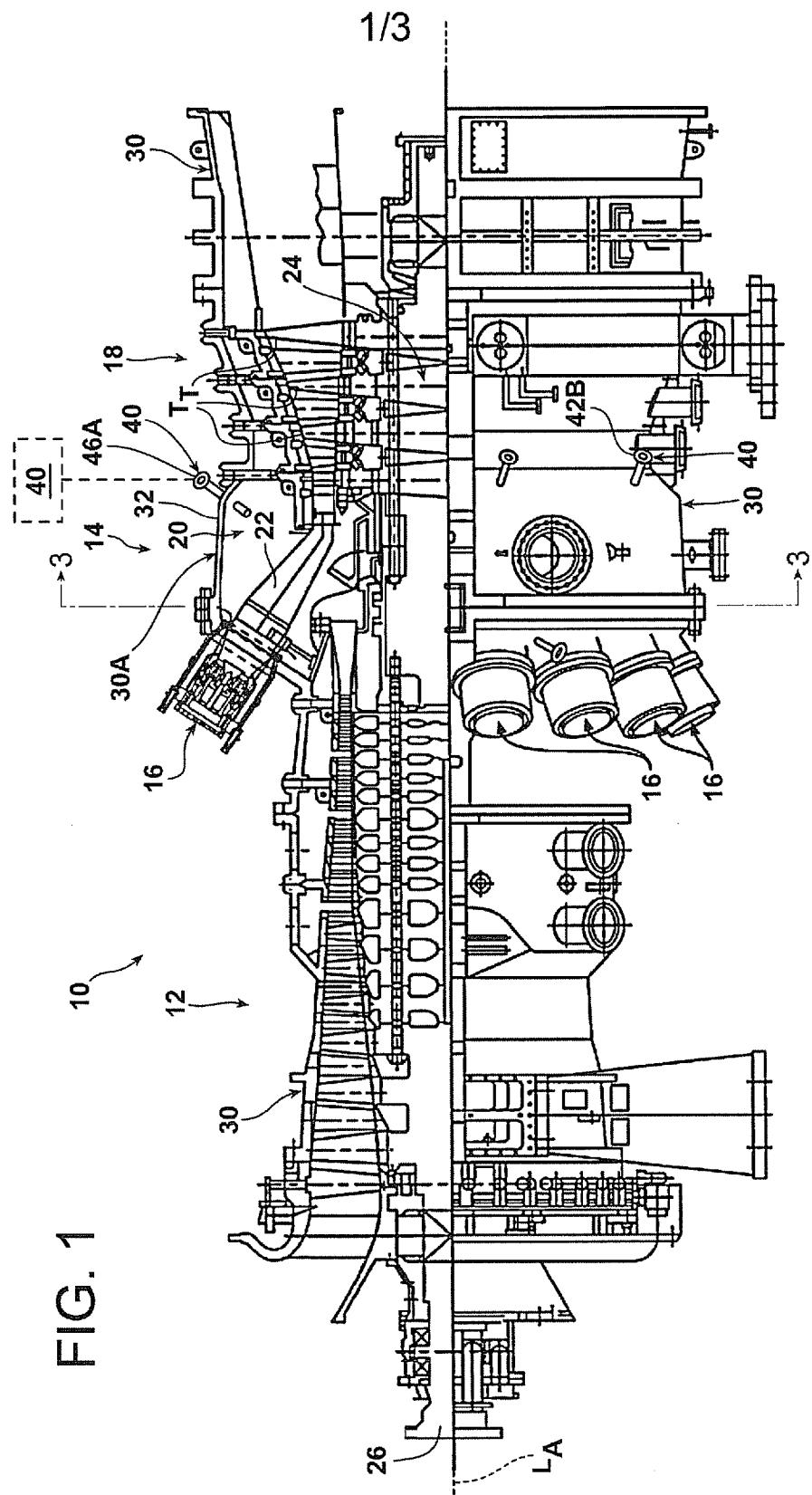
15. The method of claim 14, further comprising disabling operation of the blower upon the engine entering a shut down state after completion of the turning gear state.

16. The method of claim 14, wherein the at least one inlet port is configured such that the air injected thereby flows from the top wall section of the casing wall down the left and right side wall sections of the casing wall toward the bottom wall section of the casing wall.

17. The method of claim 16, wherein the at least one inlet port is configured such that the air injected thereby is injected in the axial direction toward the compressor section and away from the turbine section.

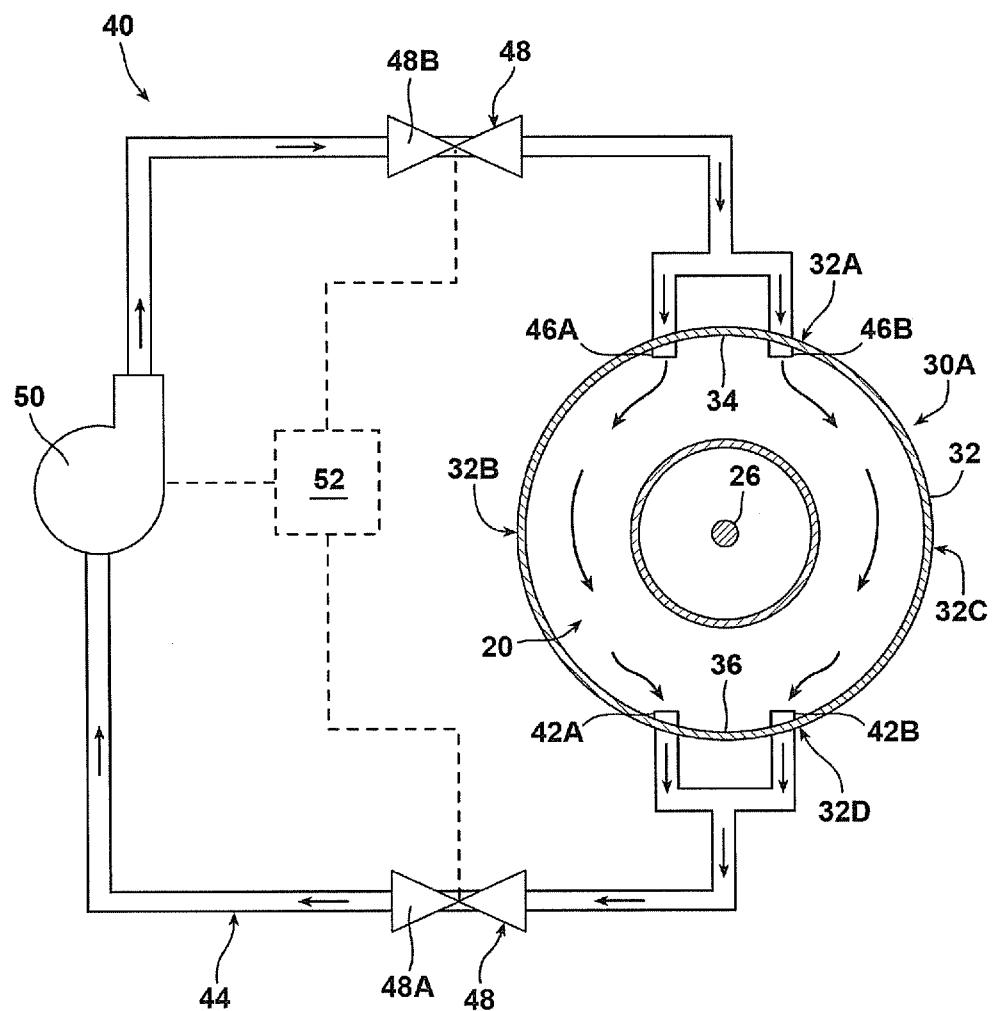
18. The method of claim 14, further comprising, during full load engine operation, injecting high pressure steam into the interior volume of the casing portion through at least one of the outlet and inlet ports.

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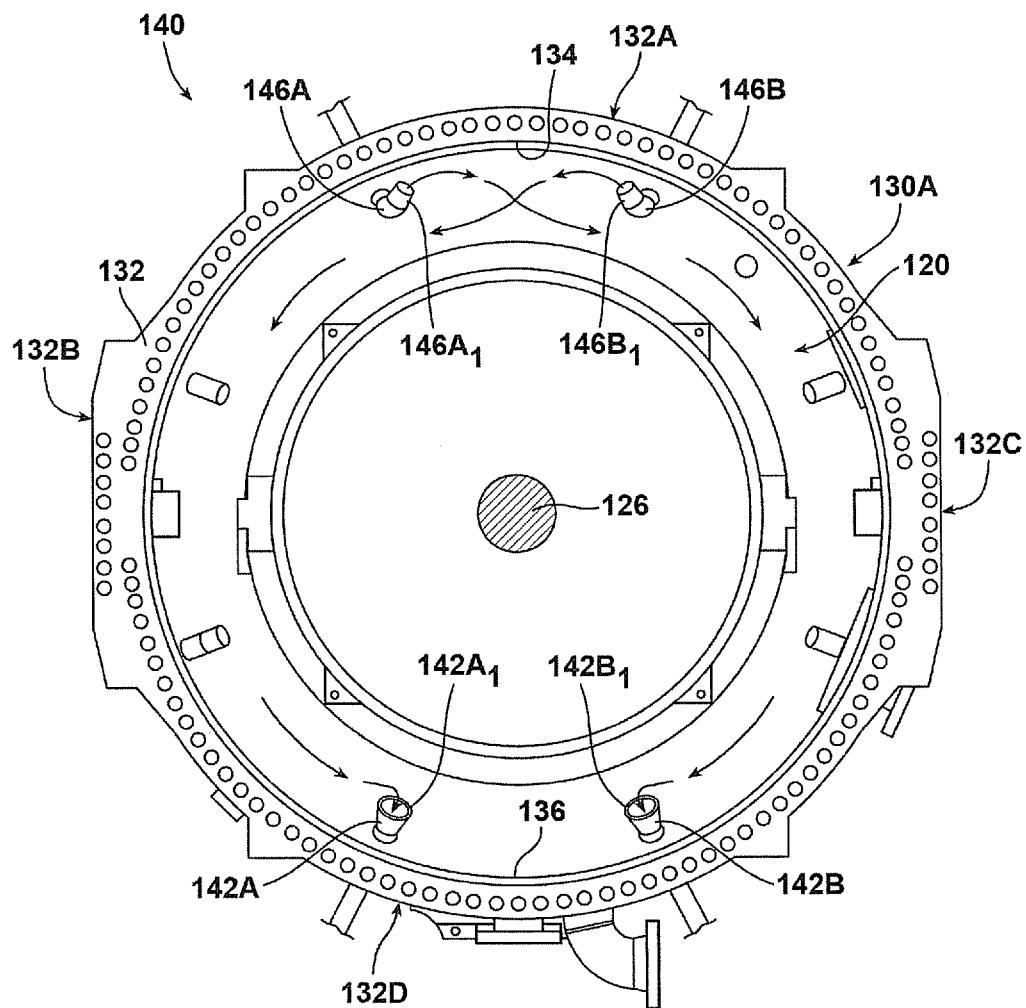
2/3

FIG. 2



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FIG. 3



# INTERNATIONAL SEARCH REPORT

International application No  
PCT/US2013/056720

## A. CLASSIFICATION OF SUBJECT MATTER

INV. F01D21/00 F01D25/14 F02C6/08 F02C7/18  
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

F01D F02C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

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X	US 2006/073010 A1 (BUSEKROS ARMIN [CH] ET AL) 6 April 2006 (2006-04-06) paragraph [0019]; claim 12; figures 1,2,4	1-3,14, 16,17 9
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Y	US 6 478 534 B2 (BANGERT BORIS [DE] ET AL) 12 November 2002 (2002-11-12)	16
A	abstract; figure 1	9
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Further documents are listed in the continuation of Box C.



See patent family annex.

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Date of the actual completion of the international search

Date of mailing of the international search report

9 January 2014

16/01/2014

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## C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

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