

Sept. 26, 1967

A. T. BIEHL ET AL

3,343,766

NOZZLE INSERT

Original Filed April 2, 1965

FIG. 1.

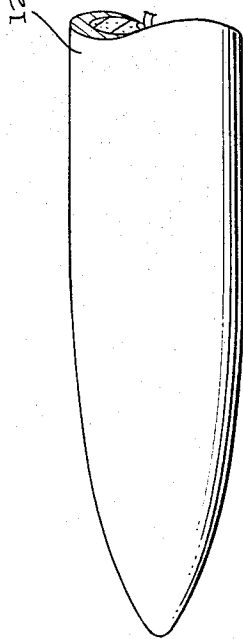


FIG. 2.

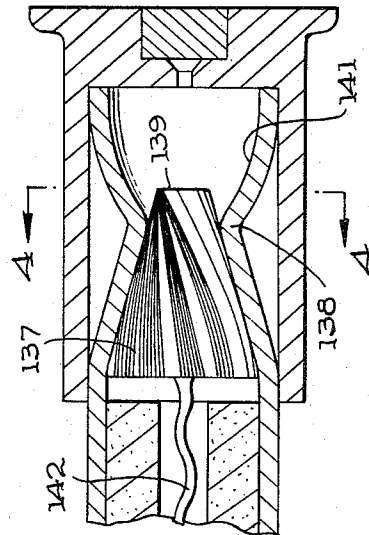
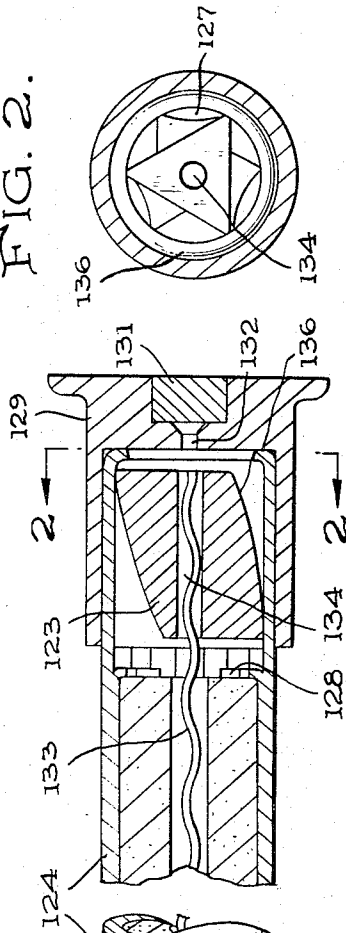


FIG. 4.

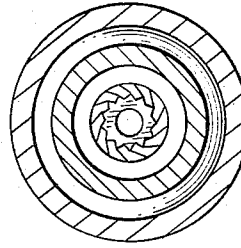


FIG. 3.

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NOZZLE INSERT

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Original application Apr. 2, 1965, Ser. No. 445,277, now
Patent No. 3,313,207, dated Apr. 11, 1967. Divided and
this application Oct. 22, 1965, Ser. No. 514,425
6 Claims. (Cl. 244—3.23)

This application is a divisional application of my co-
pending application Ser. No. 445,277, filed April 2, 1965,
now Patent No. 3,313,207, entitled "Underwater Weap-
on," which is a continuation-in-part of application Ser.
No. 225,672, filed Sept. 24, 1962, entitled "Underwater
Weapon," the latter application now abandoned.

The present invention relates in general to the field of
underwater weapons and more particularly to a hand
held underwater weapon wherein small rockets embodying
novel construction features are employed to obtain un-
usual underwater ordnance effects.

Heretofore, hand held underwater weapons for fishing
as well as for military applications have consisted of ar-
baletes, spring driven, compressed gas, and explosive driven
guns, all of which have certain disadvantages. Not the
least of these disadvantages are that these weapons have
relatively short range and very low penetrating power.
Moreover, they are complicated to fire and hard to re-
load. Some of the advantages which could be obtained by
using the underwater weapon comprising a rocket projec-
tile are apparent from experience with larger rockets.
Among these would be the elimination of recoil and
muzzle blast, both of which are very undesirable under-
water. Simplification of the design can be accomplished
through the reduction of the need for precision manufac-
turing of launching apparatus, and reduction of the over-
all size and weight of the weapon. The cost is comparable,
and in most cases less, than previously existing weapons.

In accordance with the present invention the launcher
housing, launch tubes, and rockets may be made entirely
of a strong plastic or non-magnetic material so as not to
interfere with the operators compass, i.e., his navigation.
A rocket propelled projectile also has a decided advan-
tage over spring or arbaletes projectiles in that it attains
its maximum velocity at some distance from the launcher
whereby the projectiles have the greatest energy in the
target area. Although some compressed gas projectiles
may exhibit this feature, they have a much lower energy
potential wherefore the target range and effectiveness is
considerably less. Compressed gas weapons also require
undesirably heavy bulky containers for transporting the
gas. The use of a rocket projectile in underwater applica-
tions also affords utilization of the combustion chamber
flame to ignite a tracer as a pyrotechnic delay train which
may be used to set off high explosives in a warhead. Im-
pact initiated warheads are also contemplated and de-
scribed herein.

In accordance with the present invention some em-
bodiments of the rocket projectile are reusable, as propel-
lant charges may be replaced therein, allowing the use of
the entire casing and nozzle many times. Furthermore,
stabilization of these rockets is achieved by a drag or roll
induced through the configuration of the rocket nozzle or
projectile exterior design. Normal finned stabilizing tech-
niques could be used. The former two techniques obviate
the need for fins, which reduces the complexity and size
of the launchers required for these rockets. Novel ignition
techniques are also contemplated which provide control
of the launching sequence, as well as reliable ignition of
the rocket underwater, and are disclosed herein.

An object of this invention is to provide an underwater
weapon which is light weight, small, easily reloadable, in-

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expensive, and yet attains high energy with deep penetrat-
ing power at long range.

Another object of this invention is to provide an under-
water weapon which has very little recoil or muzzle blast,
and does not produce an unpleasant or unbearable under-
water sound effect.

A further object of this invention is to provide a minia-
ture rocket of novel construction features which is suit-
able for underwater operation and has a variety of lethal
warheads.

A still further object of this invention is to provide a
means for maintaining miniature underwater rockets in
dynamic stability.

Still another object of this invention is to provide an
underwater weapon comprising reusable rocket projectiles.

Yet another object of this invention is to provide novel
ignition techniques for underwater operation of small
rockets.

Other objects and advantages of this invention will be set
forth in the following description of the invention and
illustrated in the accompanying drawings, in which similar
reference characters relate to similar components and of
which drawings:

FIG. 1 is a side view partially in cross-section of one
type of roll stabilization means for a miniature rocket;

FIG. 2 is a view on line 2—2 of FIG. 1;

FIG. 3 is a side view partially in cross-section of an al-
ternative form of roll stabilization means for a miniature
rocket; and

FIG. 4 is a view on line 4—4 of FIG. 3.

Referring now to the drawings by reference characters
and referring particularly to FIG. 1, there is shown a
rocket casing 124 and an improved nozzle means for roll
stabilization of the rocket. This nozzle is produced by
taking a solid rod body, having a polygonal cross section,
preferably triangular, and twisting it about its longitudinal
axis to the desired helical degree. A piece of the twisted
rod 123 is then inserted and secured into the rocket casing
124 rearwardly of the propellant grain 126 and in spaced
relation thereto. This causes a constrictive cross section
in the exit portion 127 (FIG. 2) of the casing through
which the gases of combustion exhaust. The constricting
effect results in providing a nozzle for the rocket. As the
gases of combustion egress through this portion of the
casing, the helical configuration of the twisted rod causes
the gases to flow in such a manner that the linear momen-
tum thereof is partially converted to include an angular
moment which causes the rocket to rotate around its
longitudinal axis.

The propellant is restrained in the forward end of the
combustion chamber by metal tabs 128 extending from
the interior wall of the casing and formed by a breaching
tool. As with the devices of the previous embodiments,
primer cap ignition is also provided which consists of an
empty cartridge cap 129 coaxially pressure fitted to the
rear end of the casing and including a primer cap 131
which is disposed in a seat at the rear of the cap and pro-
vided with a communication port 132 to the interior of
the rocket. An igniter fuse 133 extends the length of the
perforation and through a longitudinal perforation 134
in the twisted rod. Alternatively, the igniter could be run
around the sides of the twisted rod, between the rod and
the casing wall, thereby eliminating a hole through the
center of the rod. Alternatively, a flash mix material could
be disposed on the surfaces of the rod before it is inserted
into the casing, which transmits the heat of ignition from
the primer cap to the igniter fuse.

FIG. 2 is an end view taken on line 2—2 of FIG. 1
showing how the piece of twisted rod is restrained in the
casing by means of the flange 136 which is rolled into the
rear end of the rocket casing securing the rod therein.

A sophisticated version of this embodiment would permit the use of the 4 or 5 or 6 sided rod whereby very small clearances are then provided between the wall of the casing and the rod. In this embodiment, a nozzle would then be formed down the center of the rod with a diverging exit cone or a converging-diverging orifice. This could simply be done by drilling and counterboring. With this arrangement a basic portion of the exhaust gases would be properly constricted for egress through the portion of the rod while only the small portion of the issuing gases would be diverted to escape around the outside of the rod between the casing wall and the rod surfaces. This would permit the basic or the largest portion of the exhaust gases to be used for propelling the rocket and the siphoning off of only a smaller percentage of the exhausting gases for providing the angular rotation.

FIG. 3 is a further alternate nozzle means for providing roll stabilization to the rocket. In this embodiment the skewed vanes 137 are positioned in the rocket nozzle forward of the constricted orifice 138. This is achieved by providing an insert 139 for the rocket casing which has a configuration comparable to a spiral miter gear. The insert tapers to conform to the converging portion of the nozzle cone. The spiral teeth on the insert provide the skewed vanes which divert the gases of combustion exhausting through the nozzle to create the angular moment. The nozzle throat is created by metal forming the nozzle casing over the insert and then metal forming a comparable diverging portion 141 to the casing whereby a converging-diverging nozzle cross section is formed in the rocket casing. Similarly, as with the embodiment of FIGURE 11 a central perforation could be provided in the insert to permit exhaustion of a basic portion of the gases of combustion whereby only a smaller portion is siphoned off to provide the angular turning moment. The skewedness of the vanes can range from one to approximately 35 degrees depending upon the degree of roll stabilization desired and how much of the gases of combustion will be routed through the skewed vanes. Ignition of the propellant grain through this insert can be effected down the center bore by means of an igniter fuse, if one is provided, or by means of an ignitor fuse routed between the vanes or by flash mix inserted on the surface of the insert between the vanes.

The use of the high powered underwater rockets of the present invention by underwater demolition teams of the

Navy has the additional advantage of providing a lethal weapon which can be used for self-defense out of the water. The rocket provides such thrusts that the rocket powered projectile will carry for considerable distances in air with excellent accuracy. Thus, the UDT man does not have to carry two types of weapons.

While changes can be made in the details of construction and methods of fabrication of the underwater rockets of the present invention without departing from the spirit and scope of the invention, it is not to be limited except as defined in the following claims.

I claim:

1. A rocket nozzle and an insert in said nozzle, said insert consisting of a rod-like body, said rod-like body having polygonal end surfaces and contoured side surfaces, said contoured side surfaces having a configuration such that the intersecting line between any two adjacent side surfaces follows a helical path.

2. A rocket nozzle and an insert in said nozzle as claimed in claim 1, wherein the contoured side surfaces of said rod-like body are formed to follow the helical path by twisting the rod-like body about a longitudinal axis.

3. A nozzle as claimed in claim 1, wherein the rod-like body is provided with a constricted axial perforation.

4. A nozzle as claimed in claim 1, wherein the rod-like body has a tripartite configuration.

5. A nozzle as claimed in claim 1, wherein the rod-like body consists of a frustum, said body having helically contoured edges equally spaced over the entire surface area thereof.

6. A nozzle as claimed in claim 5, wherein said casing is provided with a constricted area including a converging portion arranged to merge with a diverging portion, said frustum being positioned in the converging portion.

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