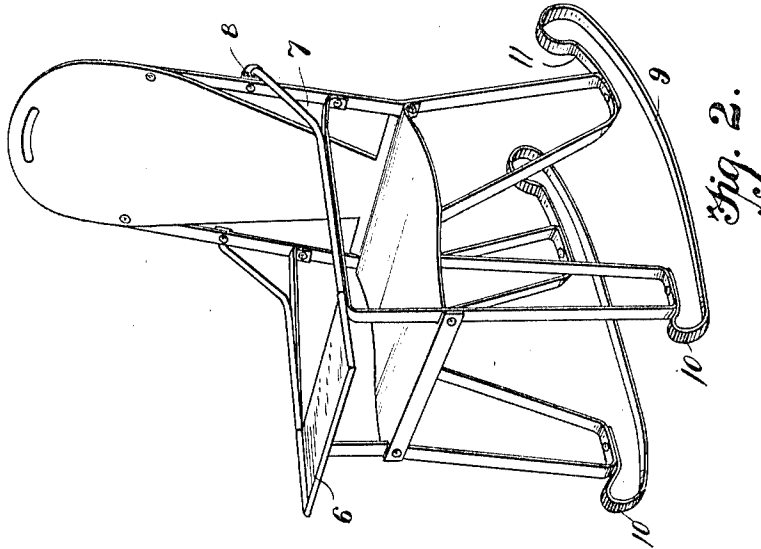
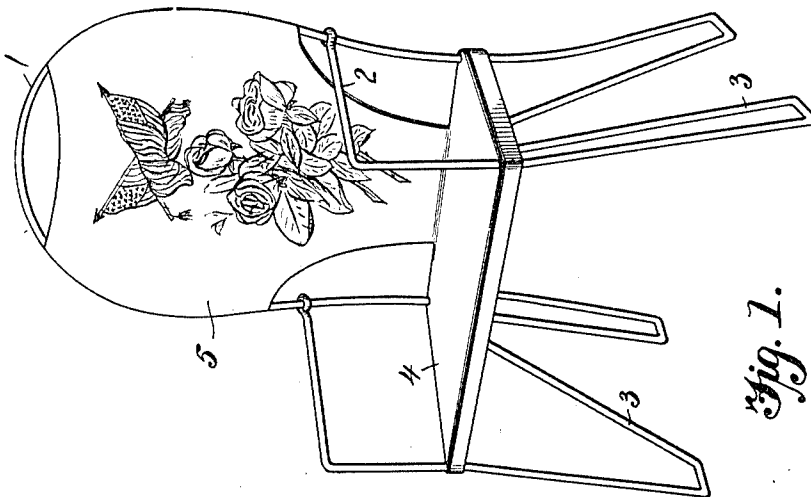


I. G. POLLARD.
 CHAIR.
 APPLICATION FILED OCT. 3, 1911.

1,074,012.

Patented Sept. 23, 1913.
 2 SHEETS—SHEET 1.



Witnesses:
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2 SHEETS—SHEET 2.

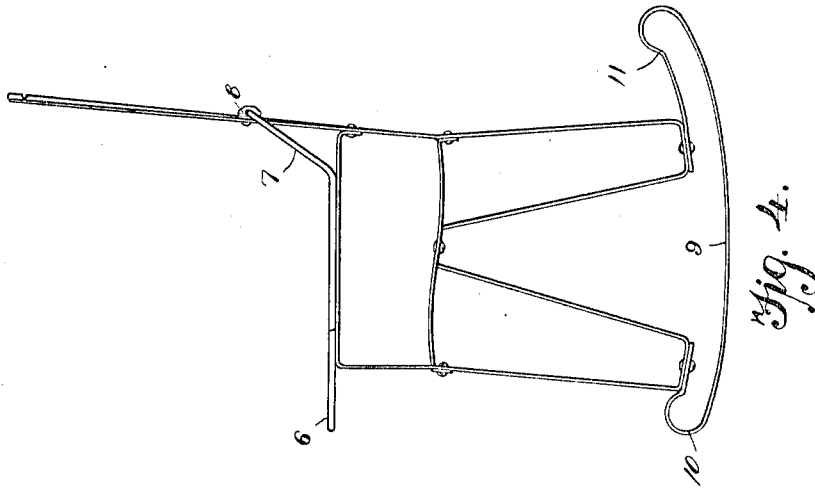


Fig. 4.

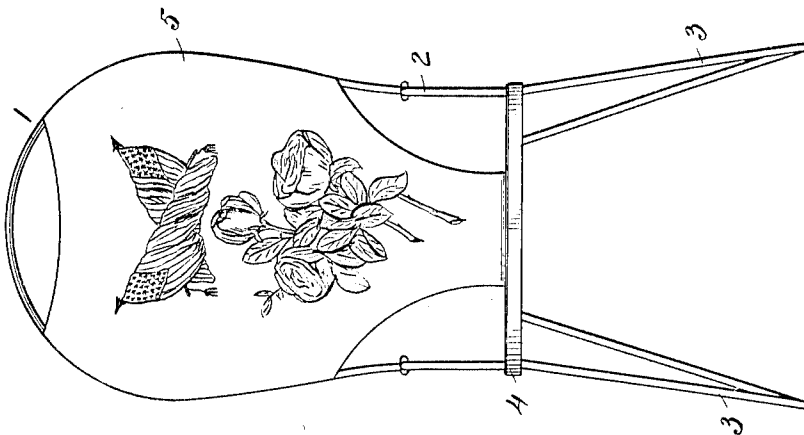


Fig. 3.

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UNITED STATES PATENT OFFICE.

ISAAC G. POLLARD, OF HAMMOND, INDIANA.

CHAIR.

1,074,012.

Specification of Letters Patent.

Patented Sept. 23, 1913.

Application filed October 3, 1911. Serial No. 652,555.

To all whom it may concern:

Be it known that I, ISAAC G. POLLARD, a citizen of the United States, residing at Hammond, in the county of Lake and State of Indiana, have invented new and useful Improvements in Chairs, of which the following is a specification.

The invention is primarily designed to provide a chair for children and aims to supply an article of this nature which is light in structure, capable of being cheaply constructed and adapted to resist hard usage, the chair involving a minimum number of parts and a comparatively simple structure whereby it may be supplied at a nominal cost.

The invention provides a chair in which the frame, embodying the arm rests and legs, is formed of a single piece, such as a wire or bar, and in which the seat and back are formed of a single blank, thereby enabling the chair as a whole being formed with a minimum number of joints.

The invention consists of the novel features, details of construction and combination of parts, which hereinafter will be more particularly set forth, illustrated in the accompanying drawings, and pointed out in the appended claim.

Referring to the drawings, forming a part of the specification, Figure 1 is a perspective view of a chair embodying the invention. Fig. 2 is a perspective view of a modification, showing the chair mounted upon rockers. Fig. 3 is a front view of the modification illustrated in Fig. 2. Fig. 4 is a side view of the chair shown in Fig. 1.

Corresponding and like parts are referred to in the following description, and indicated in all the views of the drawings, by the same reference characters.

The frame of the chair is formed of a single length of stout wire or bar iron bent into the shape substantially as shown and comprising a back frame 1, arm rests 2 and legs 3. The body of the chair consists of a seat 4 and a back 5 both forming parts of a single piece of sheet material, preferably of metal. The back frame 1 appears of loop form and is located at the middle of the wire or metal bar from which the frame is constructed. Each of the legs 3 is likewise of loop form, the inner members inclining inwardly so as to come beneath the seat 4 and form a substantial support therefor. The arm rests 2 constitute end portions of the

wire or metal bar and their extremities are secured to the side members of the back frame 1 in any substantial way. The outer members of the legs flare slightly toward their lower ends and the inner members are upwardly inclined, thereby providing a structure which is substantial and braced. The outer members of the legs extend above the seat 4 and are bent to provide the arm rests and the back frame in the manner set forth.

The seat 4 and back 5 constitute parts of a single blank which is bent to throw the parts 4 and 5 substantially at a right angle to each other. The outer edge portions of the back 5 are secured to the back frame 1 in any manner, either by being bent about the said frame or by being soldered or riveted thereto. The seat 4 is supported upon the inner members of the legs 3 and its front and rear portions are positively connected to the front and rear members of the legs 3 in any manner. The seat may be strengthened and stiffened by bending the front and side edges downwardly to form flanges, said flanges being positively connected to the outer members of the legs 3 in any manner. The back may be embellished in any manner or may receive suitable matter according to the finish of the chair.

In some instances the chair may be provided with a table 6, which may be used for supporting a slate, table, book or sundry articles and which may be also used as means for preventing a child falling from the chair when placed therein. The table 6 may be connected to the back of the chair by means of rods 7, the latter being pivotally connected to the back to admit of the table 6 being thrown upwardly out of the way when it is required to place the child in the chair or remove it therefrom. The rods 7 may form parts of a U-shaped frame to the outer portion of which the table 6 is attached in any manner. Brackets 8 are attached to the side members of the back frame 1 and have the rear ends of the rods 7 pivotally connected thereto. The rods 7 are adapted to engage the arm rests 2 so as to support the table 6 in proper position.

It is also proposed to provide the chair with rockers, the latter serving as means for connecting the lower ends of the legs 3 so as to prevent spreading thereof. The

rockers 9 are preferably constructed of stout wire or bar metal, the ends of which are recurved, as indicated at 10 and 11, to make connection with the lower ends of the legs

5 3. The recurved portions 10 and 11 constitute springs which yieldingly support the chair and give a spring action thereto. By forming each rocker and the recurved end portions thereof of a single blank or length
10 of material the rocker as a whole possesses a spring action which affords ease and comfort to the occupant of the chair.

From the foregoing description, taken in connection with the accompanying drawings, the advantages of the construction and
15 of the method of operation will be readily apparent to those skilled in the art to which the invention appertains, and while I have described the principle of operation of the
20 invention, together with the device which I now consider to be the embodiment thereof, I desire to have it understood that the device shown is merely illustrative, and that such changes may be made when desired

as are within the scope of the claim appended hereto.

Having thus described the invention what is claimed as new, is:—

A chair having its back frame, legs and arm rests integral and formed from a single
30 wire which is doubled upon itself to form the back frame and the outer members of the rear legs, said wire having its end portions further bent to provide the inner
35 members of the rear legs and to form the front legs, which latter are of loop shape, the outer members of the front legs extending above the inner members of both the front and rear legs, and the end portions of
40 the wire being further bent to form the arm rests and having their extremities secured to the side members of the back frame.

In testimony whereof I affix my signature in presence of two witnesses.

ISAAC G. POLLARD.

Witnesses:

RAY A. WELLS,
J. H. POLLARD.