

(12) STANDARD PATENT
(19) AUSTRALIAN PATENT OFFICE

(11) Application No. **AU 2016238721 B2**

(54) Title
Hydroponic growing system

(51) International Patent Classification(s)
A01G 31/02 (2006.01) **A01G 9/04** (2006.01)

(21) Application No: **2016238721** (22) Date of Filing: **2016.03.09**

(87) WIPO No: **WO16/151186**

(30) Priority Data

(31) Number	(32) Date	(33) Country
20155214	2015.03.25	FI

(43) Publication Date: **2016.09.29**

(44) Accepted Journal Date: **2019.10.31**

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(56) Related Art
EP 0038709 A1
GB 2074834 A
WO 2012172187 A1
NL 1013090 C2



- (51) International Patent Classification:
A01G 31/02 (2006.01) A01G 9/04 (2006.01)
- (21) International Application Number:
PCT/FI2016/050140
- (22) International Filing Date:
9 March 2016 (09.03.2016)
- (25) Filing Language: Finnish
- (26) Publication Language: English
- (30) Priority Data:
20155214 25 March 2015 (25.03.2015) FI
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(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SA, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, ST, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LI, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

Published:

— with international search report (Art. 21(3))

(54) Title: HYDROPONIC GROWING SYSTEM

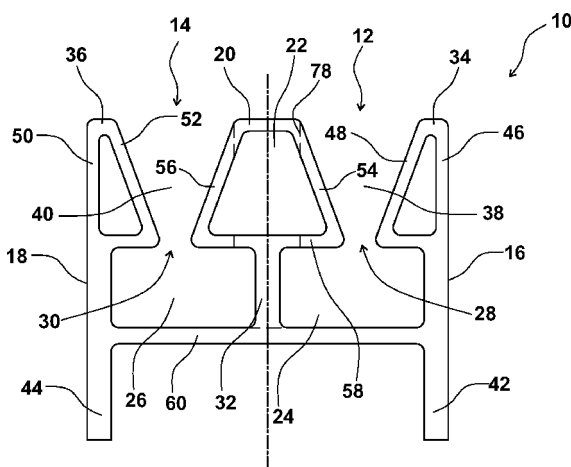


Fig. 1

(57) Abstract: A hydroponic growing system comprising an elongated trough. The trough (10) comprises at least a first side wall (34), an opposite second side wall (36), and a bottom wall (60), which all extend in the longitudinal direction of the trough and delimit a space in the centre of the trough, open at the top. The trough (10) also comprises a partition wall structure (20) extending in the longitudinal direction of the trough and dividing said central space into two adjacent elongated grooves (12, 14) which are open at the top and into which one or more substrates (74, 76) can be placed for the cultivation of plants (72). In an example, the partition wall structure (20) comprises an elongated overflow channel (22) extending in the longitudinal direction of the groove (10) and guides the irrigation water past the grooves (12, 14). The overflow channel (22) may be arranged in an elevated position with respect to the bottom wall (60).

HYDROPONIC GROWING SYSTEM

Field of the invention

- 5 The invention relates to a hydroponic growing system.

Background of the invention

- 10 The growing of green vegetables in greenhouses is based on hydroponic cultivation systems and the use of e.g. elongated troughs. The troughs are open at the top, or the top surface of the troughs is provided with openings in which the seedlings are placed. The trough is filled with a substrate for the plants, or the seedlings with root balls acting as the substrate are placed in the openings. The material of the substrate is, for example, peat or mineral
- 15 wool, such as glass wool. The root ball may also be surrounded by a supporting structure which is, for example, a mesh-like pot made of, for example, plastic or compressed peat. The seed of the plant can be sown in the substrate, which may be an elongated or ribbon-like element placed in the trough.

20

Publication WO 2012/172187 A1 discloses a hydroponic growing system and an elongated trough for the cultivation of plants, in which trough a growing substrate can be placed. Said trough can be utilized in greenhouses.

- 25 The trough is placed on a cultivation table in a greenhouse, where the seedling of the plant is allowed to grow as long as the plant is ready to be harvested. In some examples, the germination of the sown seeds is also performed in troughs on a cultivation table. Normally, automated cultivation tables are used, which automatically irrigate the plants and move the trough
- 30 forward, wherein the direction of movement is transverse to the longitudinal direction of the trough. The cultivation tables also change the spacing of the troughs so that the spacing of the troughs is automatically increased as the plant grows in size.
- 35 The roots of the seedlings are placed in the trough, into which irrigation water with nutrients is supplied as well. The roots of the seedlings take in the irriga-

tion water needed, some of the irrigation water is absorbed in the substrate, and the unused portion of the irrigation water can be drained off along the trough. In an example, the irrigation water is introduced in the trough via one end of the trough, and surplus irrigation water is discharged from the trough via the opposite other end of the trough. The trough is made of e.g. plastic, by applying e.g. extrusion as the manufacturing method.

The suitability of the troughs for several plants of different sizes is inadequate. Moreover, the troughs have drawbacks in the way of conveying irrigation water along the trough, and controlling its amount.

Brief summary of the invention

A hydroponic growing system according to the invention is presented in claim 1.

A solution is now presented for intensifying the cultivation of plants, particularly green vegetables, in greenhouses, and for improving the operation of the troughs.

According to an embodiment, the solution is a hydroponic growing system comprising an elongated trough. Said trough comprises at least a first side wall, an opposite second side wall, and a bottom wall, which all extend in the longitudinal direction of the trough and delimit a space in the centre of the trough, open at the top.

Further, the trough comprises a partition wall structure placed between the first side wall and the second side wall, extending in the longitudinal direction of the trough, and dividing the space in the centre of the trough into two adjacent elongated grooves. Said grooves are open at the top, and one or more substrates can be placed in each, for the cultivation of plants. Thus, several plants can be placed one after another in the longitudinal direction of the trough.

By means of the solution, two adjacent rows of plants can be cultivated in the same trough. Advantages are obtained particularly in the case that the plants

are smaller in size than plants which fit in only one row in each trough. In this way, better space utilization and a higher plant density is achieved on the cultivation table utilized in the hydroponic growing system, several troughs being placed on top of it, adjacent to each other. The cultivation table is preferably automated, as presented above.

By means of the presented solution, it is now possible to use a trough with two rows of plants and having a width corresponding to the width of conventional troughs for one row of plants. The advantage is that no or only slight modifications need to be made in the operation of e.g. conventional cultivation tables, for applying a trough according to the presented solution.

According to an example of the solution, the partition wall comprises an elongated overflow channel extending in the longitudinal direction of the trough. The overflow channel is configured to receive irrigation water supplied to the trough, and to guide the irrigation water along the trough and forward, past the above mentioned grooves next to each other.

The advantage in this example is the improved control of the quantity and flow of irrigation water in the trough. By means of the separate overflow channel, surplus irrigation water can be efficiently discharged from the trough. By the placement of the overflow channel, for example by the choice of its height position, it is possible to control how high the irrigation water level is allowed to rise. With the improved control of the quantity and flow of irrigation water, it is also easier to avoid that e.g. material used in the growing substrate is entrained in the irrigation water or washed away from the trough.

By means of the overflow channel, irrigation water can be discharged from the trough even if the above mentioned groove or other channel intended for irrigation water has been silted up. A blockage may also be caused by plant roots that have grown to fill up said groove or irrigation channel. By means of the overflow channel, it is possible to lead irrigation water away from the blocked groove or irrigation channel past the blockage and back to said groove or irrigation channel.

According to an example of the solution, said groove may comprise an upper space placed at the top of the groove and intended for the substrate, and a lower space placed at the bottom of the groove and intended for irrigation water. The lower space is connected to the upper space via one or more
5 holes or slits. In the lower space, irrigation water can flow forward along the opening of the trough.

The advantage is the separate upper space for holding the growing substrate, for example by means of a funnel shape. The roots of the plant can
10 even grow through said hole or slit to the separate lower space in which the irrigation water flows. Via said hole or slit, the irrigation water can be absorbed into the substrate. Irrigation water will flow more easily along the trough via the separate lower space than in the case of having to pass through the growing substrate only.

15 The trough according to the presented solution can be applied, for example, in the hydroponic cultivation system of WO 2012/172187 A1. The hydroponic growing system may also comprise a cultivation table which is automated and functions as presented in this description, comprising means for distributing irrigation water to troughs according to the presented solution.
20

Description of the drawings

25 In the following, the presented solution will be described with reference to the appended drawings, in which:

Fig. 1 shows a trough according to an example of the solution in a cross-sectional view from the end of the trough;

30 Fig. 2 shows the structure of the elongated trough according to Fig. 1;

Fig. 3 shows a cross-section of the trough of Fig. 1, seen from the end of the trough and with a substrate placed in the trough;

35 Fig. 4 shows adjacent troughs according to Fig. 1, in a cross-sectional view from the end of the troughs,

Fig. 5 shows the trough according to Fig. 2, seen from one end of the trough; and

- 5 Fig. 6 shows a cross-section of the trough of Fig. 2, seen from the side of the trough and as a section at the point A–A of Fig. 5.

Detailed description of the invention

- 10 In the following, the presented solution will be described with reference to the appended drawings 1 to 6. In the drawings, the same reference numbers are used to refer to the same or corresponding parts.

- 15 Figures 1 and 2 show a hydroponic growing system according to an example of the present solution, comprising an elongated trough 10. Figure 1 shows a longitudinal cross-section of the trough 10, and the trough 10 is shown in the position of use, being substantially horizontal.

- 20 The trough may comprise at least a first side wall 34, an opposite second side wall 36, and a bottom wall 60, which all extend in the longitudinal direction of the trough 10 and delimit a space in the centre of the trough 10, open at the top.

- 25 Several troughs 10 may be placed on cultivation tables which preferably take care of the irrigation of the plants in the adjacent troughs in an automated way and move the troughs forward, and also change the spacing of the troughs automatically so that the spacing is increased as the plants grow in size. Now referring to Fig. 2, irrigation water is supplied to one end 66 of the trough 10 on the cultivation table, and irrigation water is discharged from the
30 trough via the opposite second end 70 of the trough 10.

- In an example of the solution and according to Fig. 1, the trough 10 comprises a partition wall structure 20 placed between the first side wall 34 and the second side wall 36, inside the trough 10 and spaced from the side walls
35 34, 36, and extending in the longitudinal direction of the trough 10. The parti-

tion wall structure 20 divides the central space of the trough 10 into two adjacent elongated grooves 12, 14 which are open at the top.

5 For the cultivation of plants, separate growing substrates 74, 76 can be inserted in the grooves 12, 14 of the trough 10, in which the plants 72 are placed. The function of the grooves 12, 14 is to convey irrigation water along the trough 10 and to distribute it to the substrates 74, 76.

10 The growing substrate 74, 76 may consist of an elongate or ribbon-like material. The substrates 74, 76 may also consist of single or separate pieces or elements, or the substrate 74, 76 can be formed of loose material that is placed in the trough 10 and is suitable for cultivation. The substrate used may be, for example, peat or mineral wool, such as glass wool, even expanded clay. A seedling of the plant may be placed in the substrate 74, 76, or
15 seeds may be sown in it, which are germinated in the trough e.g. on the cultivation table or in a separate place.

The trough 10 is made of e.g. plastic by extrusion, wherein the cross-sectional shape of the trough 10 shown in Fig. 1 extends continuously in the longitudinal direction of the elongated trough 10 as shown in Fig. 2. The trough
20 10 is preferably uniform, and its different parts are seamlessly joined to each other .

25 According to an example and Fig. 1, the side walls 34, 36 may be vertical in their use position, and the bottom wall 60 may be horizontal. By means of the side walls 34, 36 and the bottom wall 60, the trough 10 is formed to correspond to e.g. a U-shape or an H-shape. The side walls 34, 36 may have side surfaces 16, 18 which are preferably vertical.

30 The side wall 34 may comprise walls 42, 46, 48 of variable thickness which may also encompass open or closed chambers or channels which may extend in the longitudinal direction of the trough 10. The side wall 36 may comprise walls 50, 52, 44 of variable thickness which may also encompass open or closed chambers of channels which may extend in the longitudinal direction of the trough 10.
35

According to an example and Fig. 1, the side walls 34, 36 may extend below the bottom wall 60 in the vertical direction, and their lower parts together with the walls 42, 44 form a leg structure on which the trough 10 rests and which holds the bottom wall 60 on a desired height level.

5

According to an example and Fig. 1, the top part of at least one side wall 34, 36 together with the walls 46, 48, 50, 52 forms a structure inside the trough 10 that becomes broader downwards in the transverse direction of the trough 10. The cross-section of said structure may have the shape of e.g. a triangle or a right-angled triangle. Said broadening structure extends down to the bottom wall 60 or close to it, or ends in the middle part of the trough 10.

10

The partition wall structure 20 may comprise walls 32, 54, 56, 58 of variable thickness which may also encompass open or closed chambers of channels which may extend in the longitudinal direction of the trough 10.

15

According to an example and Fig. 1, the lower part of the partition wall structure 20 together with the wall 32 forms a leg structure, via which the partition wall structure 20 is connected to the bottom wall 60. Preferably, the partition wall structure 20 extends upwards to the same height with at least one of the side walls 34, 36. The side walls 34, 36 preferably have the same height. Also preferably, the partition wall structure 20 is centrally placed in the trough 10, substantially at equal distances from both of the side walls 34, 36.

20

In an example and Fig. 1, the top part of the partition wall structure 20 together with the walls 54, 56, 58 forms a structure inside the trough 10 that becomes broader downwards in the transverse direction of the trough 10. Said structure follows the cross-sectional shape of e.g. a truncated pyramid or cone. In another example, said structure is provided on only one side of the partition wall structure 20, whereby said structure follows the cross-sectional shape of e.g. a triangle or a right-angled triangle. Said broadening structure extends down to the bottom wall 60 or close to it, or ends in the middle part of the trough 10, being fastened to the wall 32 acting as a leg structure.

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When both the partition wall structure 20 and the side walls 34, 36 have a downwards broadening shape, the tops of the grooves 12, 14 become narrower downwards in the transverse direction of the trough 10. Each tapering groove 12, 14, or one of them, extends down to the bottom wall 60 or close to it, or ends in the middle part of the trough 10.

In an example and Fig. 1, the partition wall structure 20 may comprise an elongated overflow channel 22 extending in the longitudinal direction of the trough 10.

The function of the overflow channel 22 is to receive irrigation water supplied into the trough 10 and to convey it forward along the trough 10 so that at least part of the irrigation water can bypass the grooves 12, 14 and the substrates 74, 76 placed therein, if necessary.

The overflow channel 22 may be the above presented open or closed chamber or channel formed in the partition wall structure 20. In an example and Fig. 1, the walls 54, 56, 58 delimit the overflow channel 22 which may be at least partly open at the top or from below. Preferably, the overflow channel 22 is closed at the top and enclosed by the walls 54, 56, 58.

In an example and Fig. 1, the overflow channel 22 is arranged in an elevated position with respect to the bottom wall 60. In other words, the overflow channel 22 is placed higher in the vertical direction of the trough 10 than the lower part of the groove 12, 14, along which the irrigation water is allowed to flow.

In an example and Fig. 1, the irrigation water flows along the bottom wall 60 in the groove 12, 14, so that the bottom wall 60 is placed lower than the level of the overflow channel 22, along which the the irrigation water can flow in the overflow channel 22. The height level of the overflow channel 22 is determined by e.g. the wall 32 used as the leg structure. In the overflow channel 22, the wall 58 may constitute the bottom surface, on which the irrigation water flows. Thus, the wall 58 is placed higher than the bottom wall 60.

In an example and Fig. 1, at least one of the grooves 12, 14 comprises an upper space 38, 40 placed in the upper part of said groove 12, 14. The upper space 38, 40 is intended for the growing substrate 74, 76, as shown in Fig. 3.

- 5 Preferably, said upper space 38, 40 has such a structure that it holds the substrate 74, 76 at a desired height, separate from the lower space 24, 26 of the groove 12, 14. The upper space 38, 40 may have a downwards tapering shape, as presented above. The upper space 38, 40 is open at the top and at least partly open from below. The shape of the upper space 38, 40 is defined
10 by the partition wall structure 20 and the side walls 34, 36.

- A narrowing, a collar or a wall may be provided between the upper space 38, 40 and the lower space 24, 26, for supporting the growing substrate. Said narrowing, collar or wall is formed in the partition wall structure 20 or the side
15 wall 34, 38, or both.

- The lower space 24, 26 can have a e.g. polygonal or rectangular shape, or it can be at least partly open at the top. Irrigation water flows in the lower space 24, 26 along the groove 12, 14 of the trough 10.
20

- The upper space 38, 40 is connected to the lower space 24, 26 via one or more holes or slits 28, 30. The above mentioned narrowing, collar or wall may constitute said hole or slit 28, 30. Alternatively, for example, said slit 28, 30 is formed between the partition wall 20 or the side wall 34, 38, or both, by
25 their shape, as also in the example of Fig. 1. The roots of the plant have access via the hole or slit 28, 30 to the lower part of the groove 12, 14, and irrigation water has access through the hole or slit 28, 30 to the upper part of the slit 12, 14 and to the growing substrate 74, 76.

- 30 In an example and Fig. 1, the hole or slit 28, 30 is elongated and extends in the longitudinal direction of the trough 10. The length of said hole or slit 28, 30 corresponds to the length of the partition wall structure 20.

- In an example and Fig. 1, the lower space 24, 26 constitutes an irrigation
35 channel extending in the longitudinal direction of the trough 10. Said irrigation channel is configured to convey irrigation water forward along the trough 10.

Said irrigation channel may also have the shape of a rectangle whose width in the transverse direction of the trough 10 is greater than the width of said hole or slit 28, 30.

- 5 In the example of Figs. 2 and 4, in at least one end 66, 70 of the trough 10, the side walls 34, 36 and the bottom wall 60 extend farther than the partition wall structure 20 in the longitudinal direction of the trough 10. This is preferably at least at the first end 66 of the trough 10 into which the irrigation water is intended to be supplied. As a result, a space is formed at the first end 66,
10 limited by the side walls 34, 36 and the bottom wall 60, into which space the irrigation water can be supplied.

- A corresponding space can be formed at the second end 70 of the trough 10, via which the irrigation water can be led out of the trough 10. The second end
15 70 may be open, without an end wall, whereby the irrigation water will be drained from the trough over the end edge of the bottom wall 60. In an example, in at least one end 66, 70 of the trough 10, the side walls 34, 36 extend farther than the bottom wall 60 in the longitudinal direction of the trough 10. This is preferably the case at the second end 70 of the trough 10, so that
20 the irrigation water can be discharged from the trough 10 across the end edge of the bottom wall 60 even before the terminal point of the side walls 34, 36. Thus, the second end 70 can be closed by an end wall, in the same way as in an example embodiment, in which the bottom wall 60 of the trough is provided with one or more openings, through which the irrigation water can
25 exit the trough and the groove 12, 14.

Also preferably, at least one end 66, 70 of the trough 10, particularly the first end 66, is closed by an end wall 62, as shown in Figs. 5 and 6.

- 30 In an example and Fig. 2, the end wall 62 is fastened to at least the first and the second side walls 34, 36 as well as the bottom wall 60, and seals off the first end 66. The irrigation water is thus guided along the trough 10 towards the opposite second end 70 of the trough 10. In an example and Figs. 2 and 6, the first end 66 is provided with an open space connected to both of the
35 grooves 12, 14 and the overflow channel 22, to which the irrigation water has access via e.g. the first end 64 of the partition wall structure 20. In an exam-

ple and Figs. 2 and 6, the second end 70 is also provided with an open space connected to both of the grooves 12, 14 and the overflow channel 22, from which the irrigation water is discharged via e.g. the second end 68 of the partition wall structure 20.

5

In an example and Figs. 1 and 2, the partition wall structure 20 is provided with one or more holes 78, via which the irrigation water can pass from either one or both of the grooves 12, 14 into the overflow channel 22 and *vice versa*. In an example and Figs. 1 and 2, the hole 78 enables the flow of irrigation
10 water from the groove 12 to the groove 14, and *vice versa*. Preferably, several holes 78 are provided and placed at a distance from each other in the longitudinal direction of the trough 10. In an example, the hole 78 is formed by drilling a vertical hole in the partition wall structure 20, extending to the level of the bottom wall 60 or close to it, or at least providing a connection
15 from the overflow channel 22 to at least one groove 12, 14 and possibly also between the grooves 12, 14.

In Fig. 4 and an example, the trough 10 is dimensioned so that the distance C between the centres of the grooves 12, 14 of the trough 10 in the transverse direction of the trough 10 is substantially equal to the distance C of the
20 centre of the outermost groove 12, 14 of said trough 10 to the centre of the closest groove 12, 14 of the adjacent trough 10, when the troughs 10 are placed next to each other, for example so that the side surfaces 16, 18 of the troughs 10 are abutting or close to each other. In this way, the plants can be
25 placed at regular intervals on the cultivation table.

In an example, the height Z of the trough 10 is between 30 and 50 mm, preferably about 40 mm. In an example, the width X of the trough 10 in the transverse direction is between 35 and 55 mm, preferably about 45 mm. In an ex-
30 ample, the distance C is between 18 and 28 mm, preferably about 23 mm. In an example, the length L of the trough 10 is between 5000 and 6000 mm.

In an example, the width of the slit 28, 30 in the transverse direction of the trough 10 is about 4 mm, the height of the upper space 38, 40 is about
35 16 mm, and the height of the lower space 24, 26 is about 10 mm. In an example, the thickness of the wall or walls of the trough is about 1.5 mm or

3 mm. In an example, seeds are placed at regular intervals of *e.g.* 50 mm in each growing substrate 74, 76. The seeds of adjacent growing substrates 74, 76 are placed in an interlocked manner with respect to each other in the longitudinal direction of the trough 10, at intervals of *e.g.* 25 mm.

5

The presented solution is not limited solely to the above presented examples, alternatives or embodiments. In the presented solution, it is possible to combine the above presented examples to form a hydroponic irrigation system of a desired type. The presented solution can be applied within the scope of the technical characteristics of the claims to be presented hereinbelow.

10

Throughout this specification, unless the context requires otherwise, the word "comprise", or variations such as "comprises" or "comprising", will be understood to imply the inclusion of a stated element or integer or group of elements or integers but not the exclusion of any other element or integer or group of elements or integers.

15

The reference in this specification to any prior publication (or information derived from it), or to any matter which is known, is not, and should be taken as an acknowledgement or admission or any form of suggestion that the prior publication (or information derived from it) or known matter forms part of the common general knowledge in the field of endeavour to which this specification relates.

20

25

Claims:

1. A hydroponic growing system, comprising an elongated trough comprising at least:

5 a first side wall, an opposite second side wall, and a bottom wall, which all extend in the longitudinal direction of the trough and delimit a space in the centre of the trough, open at the top; and

 a partition wall structure placed between the first side wall and the second side wall, extending in the longitudinal direction of the trough and dividing said central space into two adjacent elongated grooves which are open at the top and into which one or more substrates can be placed in each, for the cultivation of plants, wherein said partition wall structure comprises an elongated overflow channel extending in the longitudinal direction of the trough and configured to receive irrigation water supplied into the trough, and to
10 guide the irrigation water forward along the trough, past said adjacent grooves.
15

2. The growing system according to claim 1, wherein the overflow channel is configured at the first end of the trough to receive irrigation water supplied
20 into the first end of the trough and to guide irrigation water past said adjacent grooves towards the opposite second end of the trough.

3. The growing system according to claim 1 or 2, wherein the overflow channel is closed at the top over its whole length or almost its whole length.
25

4. The growing system according to any of the claims 1 to 3, wherein the overflow channel is arranged in an elevated position with respect to the bottom wall of the trough, on which the irrigation water is allowed to flow forward along said adjacent grooves.
30

5. The growing system according to any of the claims 1 to 3, wherein the overflow channel comprises a bottom wall, on which the irrigation water can flow along the overflow channel and which is placed higher than the bottom wall of the trough, on which the irrigation water can flow forward along said
35 adjacent grooves.

6. The growing system according to any of the claims 1 to 5, wherein the partition wall structure comprises two or more openings, gaps or holes which are configured

5 a) to convey irrigation water from the overflow channel to and from either one or both of the grooves, or

b) to convey irrigation water from one groove to another groove, and *vice versa*, or

to convey irrigation water according to both alternatives a) and b).

10 7. The growing system according to any of the claims 1 to 6, wherein in at least one end of the trough, the first and the second side walls and the bottom wall extend farther than said partition wall structure in the longitudinal direction of the trough.

15 8. The growing system according to any of the claims 1 to 7, wherein at least one end of the trough is closed by an end wall.

9. The growing system according to any of the claims 1 to 8, wherein at least one of said grooves comprises:

20 an upper space placed in the upper part of said groove, for the growing substrate, and

a lower space placed in the lower part of said groove, for irrigation water, and which is connected to the upper space via one or more holes or slits, and in which the irrigation water can flow forward along said groove.

25 10. The growing system according to claim 9, wherein the upper space comprises a shape which has a downwards tapering cross-section and which opens into the lower space via said hole or slit.

30 11. The growing system according to claim 9 or 10, wherein the lower space constitutes an irrigation channel extending in the longitudinal direction of the trough and configured to convey irrigation water forward along the trough, and having a width greater than the width of said hole or slit in the transverse direction of the trough.

35

12. The growing system according to any of the claims 9 to 11, wherein said hole or slit is elongated and extends in the longitudinal direction of the trough.

5 13. The growing system according to any of the claims 1 to 12, wherein the first and second side walls extend below the bottom wall and constitute a leg structure supporting the trough.

10 14. The growing system according to any of the claims 1 to 12,
 wherein at least one end of the trough is open for discharging irrigation
 water from the trough, or
 wherein, in at least one end of the trough, the first and the second side
 walls extend farther than the bottom wall in the longitudinal direction of the
 trough, or
 wherein, in at least one end of the trough, the bottom wall is provided
 15 with an opening.

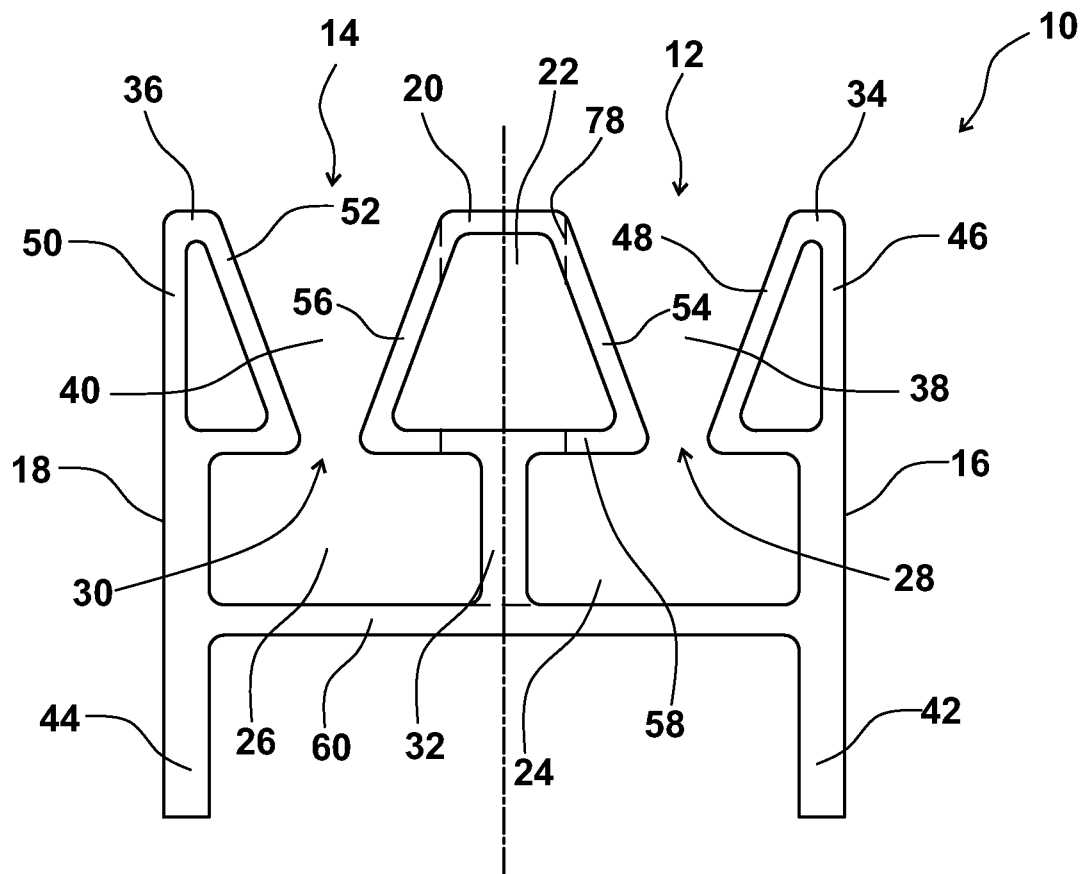


Fig. 1

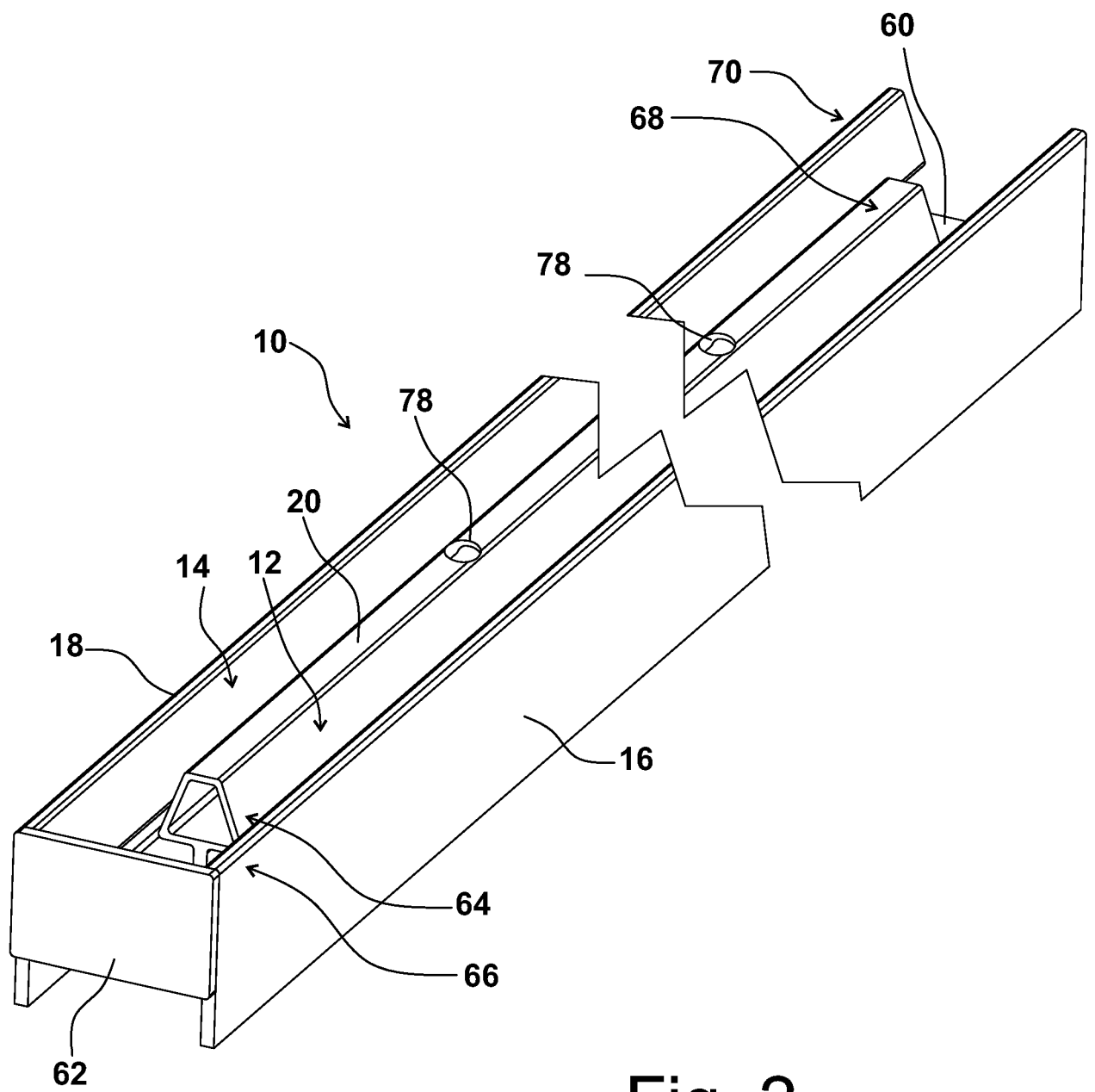


Fig. 2

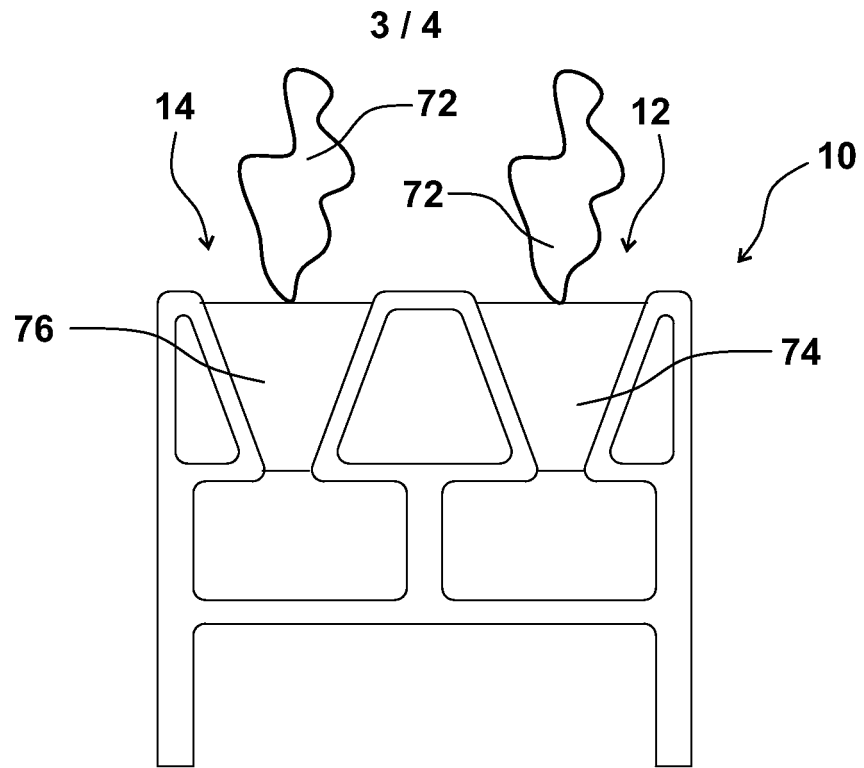


Fig. 3

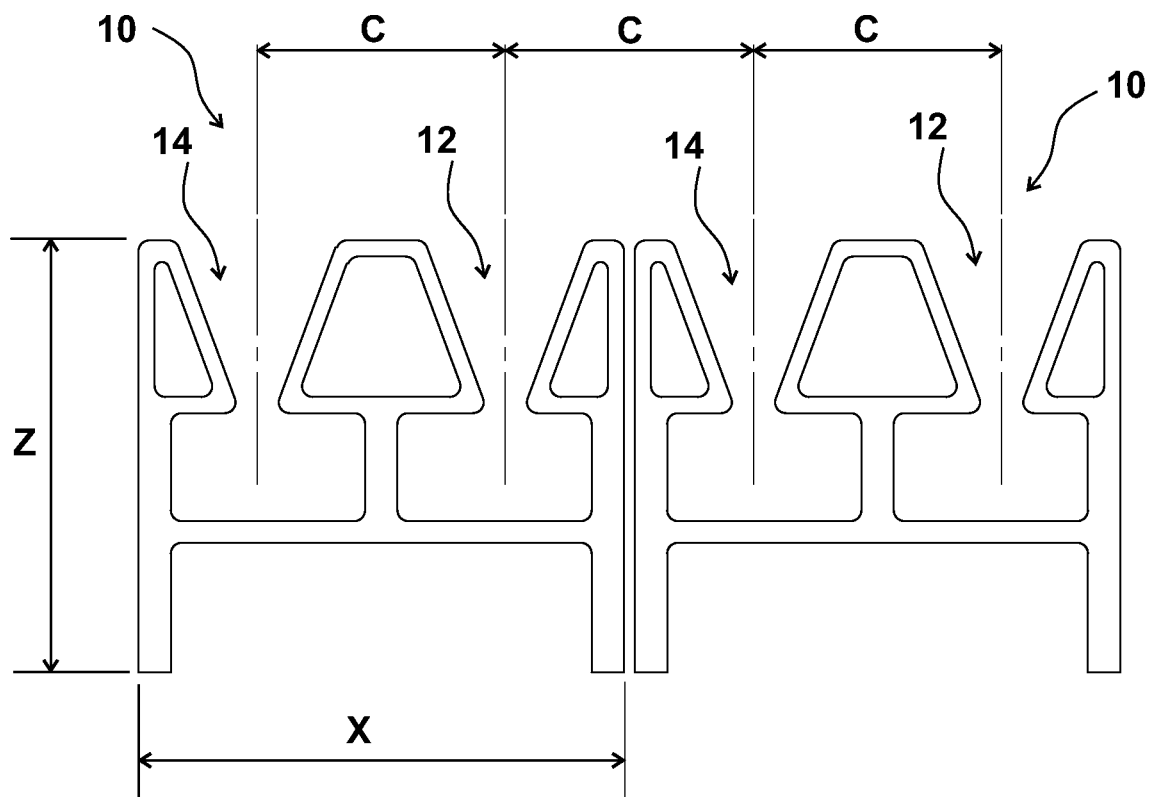


Fig. 4

4 / 4

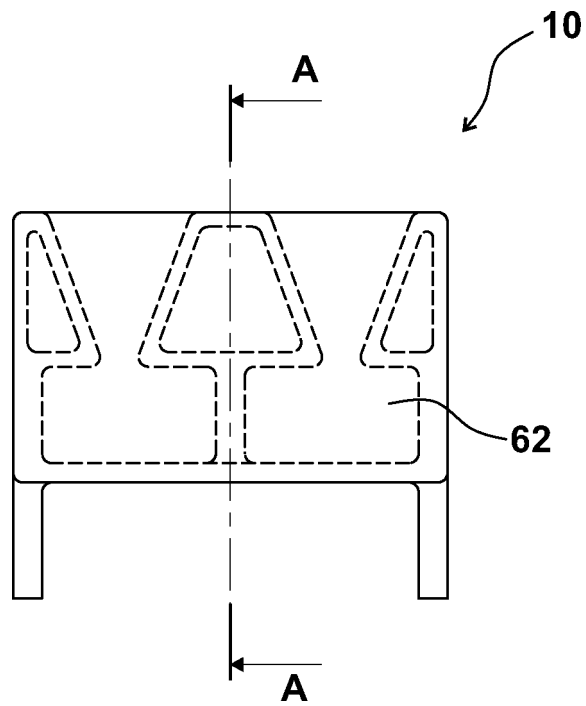


Fig. 5

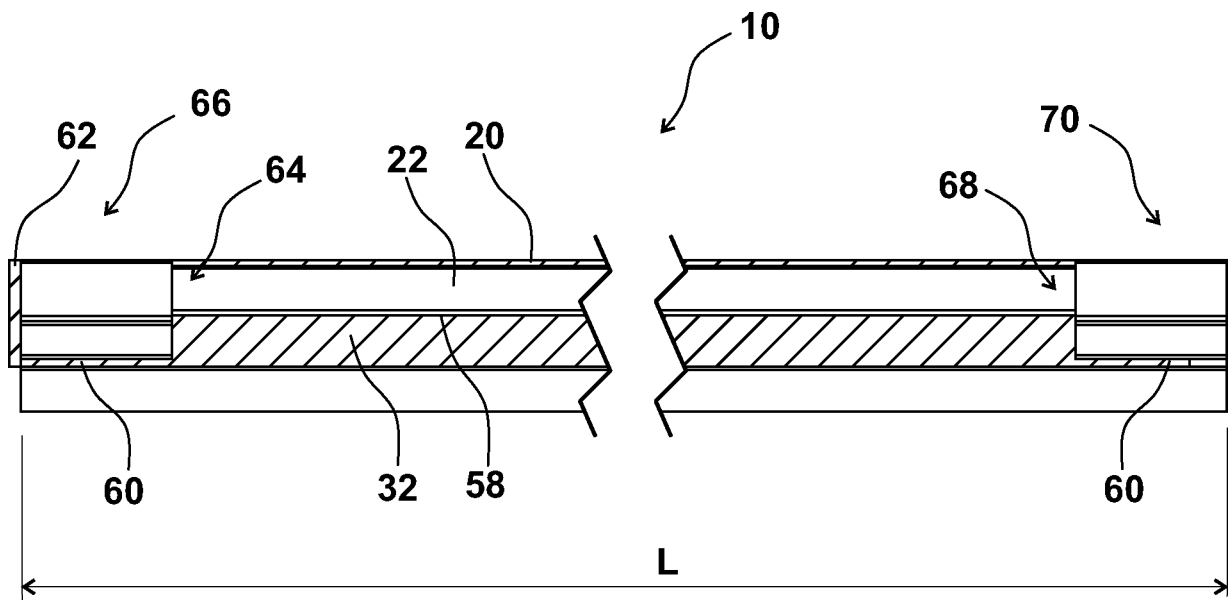


Fig. 6