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3,163,215 PRODUCING PLURAL SUBTERRANEAN STRATA BY IN SITU COMBUSTION AND FLUID DRIVE Charles A. Stratton, Bartlesville, Okla., assignor to Phillips Petroleum Company, a corporation of

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This invention relates to a process for the production of 10 oil from two or more subterranean strata by in situ combustion and fluid drive.

In oil fields found in various locations, such as in the Monagas Field in Venezuela and the Danglemeyer Lease of North Texas, different oil zones having oil in different viscosities are spaced apart by impermeable barriers or strata. A less viscous oil zone may overlie a more viscous oil zone or vice versa. Also, a more viscous oil zone may lie between adjacent less viscous oil zones from which they are separated by impermeable barriers. The less 20 viscous oil zone may lie intermediate two or more viscous oil zones

Accordingly, it is an object of the invention to provide an improved process for producing two or more spacedapart, oil-bearing strata separated by permeable layers. 25 Another object is to provide a process for producing such strata utilizing a combination of fluid drive and in situ combustion. A further object is to provide an arrangement of apparatus in wells penetrating spaced-apart strata containing oil of different viscosities for producing said strata. Other objects of the invention will become apparent upon consideration of the accompanying disclosure.

A broad aspect of the invention comprises producing hydrocarbons from an oil field including a less viscous oil-bearing stratum and a more viscous oil-bearing stratum 35 separated by an impermeable barrier and penetrated by a pair of wells, which comprises producing the less viscous oil-bearing stratum by fluid drive between said wells to partially deplete same, igniting the more viscous oil-bearing stratum around one of said wells to establish a combustion zone therein, driving the resulting combustion zone through the more viscous oil-bearing stratum toward the other well by feeding combustion-supporting gas thereto so as to produce a hot gaseous effluent comprising hydrocarbons and combustion gases in one of said wells, passing at least a substantial portion of said hot effluent directly from said one well through the partially depleted, less viscous oil-bearing stratum to the other well to produce additional hydrocarbons and recovering the produced hydrocarbon from said other well.

The less viscous oil-bearing stratum may be produced by any type of fluid drive, such as miscible fluid drive, water flooding, steam drive, or other gas or liquid drive not involving in situ combustion. The more viscous oilbearing stratum is produced by either inverse or direct drive in situ combustion in a manner well known in the art. The gaseous effluent from the in situ combustion drive is passed directly from the production well through the partially depleted stratum containing the less viscous oil so as to produce additional oil therefrom and the hydrocarbons produced by both the in situ combustion step and the hot gas drive are recovered from one or more of the wells in the strata.

The less viscous oil-bearing strata referred to herein includes any stratum which contains oil sufficiently fluid to be produced by fluid flood in reasonable quantity, such as 10 to 15 or 20 percent of the oil in place. Oils of less than about 12 to 15 cps. are producible by fluid flooding in sufficient quantity for operation of the process. The more viscous oil-bearing strata referred to herein are those containing heavy oil or semisolid to solid hydrocarbon material not producible by fluid flooding but lo-

cated in a stratum of sufficient permeability to permit moving a combustion zone therethrough by either direct or inverse injection of air. The less viscous oils usually have an API gravity of at least 20 or 25, while the more viscous oils have an API gravity of less than about 12.

A more complete understanding of the invention may be obtained by reference to the accompanying drawing of which FIGURE 1 is a fragmentary section through a formation or oil field showing one arrangement of apparatus for effecting the invention; and FIGURE 2 is a plan view of a 5-spot well pattern for producing oil from an oil field in accordance with the invention.

Referring to FIGURE 1, a more viscous oil-bearing stratum 10 is separated from a less viscous oil-bearing stratum 12 by an impermeable barrier 14. These strata lie between an overburden 16 and a substratum 18. All of these strata are penetrated by a pair of outer wells 20 and an intermediate well 22. Outer wells 20 are provided with casing 24 and tubing string 26, while intermediate well 22 is provided with casing 28 and tubing string 30. Lines 32 connect with casing 20 and with the annulus 34 in wells 20. Tubing strings 26 are extended to at least the level of impermeable barrier 14 and are surrounded by packers 36 which pack off the annulus above and below impermeable stratum 14. A packer 38 may be provided around tubing string 30 and well 22, if desired. The casing in each of the wells is provided with perforations 40 which serve as means for passing fluids between the wells and the strata as required in the process.

Referring to FIGURE 2, central well 22 is surrounded by four corner wells 20. Wells 20 in FIGURE 1 may represent diagonally opposite wells 20 in FIGURE 2 and each may also represent one of the wells in two parallel lines of wells spaced from a line of central wells 22 for

in-line production.

Utilizing the arrangement of apparatus shown in the drawing, less viscous oil-bearing stratum 12 is produced by fluid drive and by pumping in a conventional manner as by injecting fluid through tubing 30 and forcing same through stratum 12 into wells 20 from which production is recovered by pumping or pressure lift through tubing 26. In this operation lines 32 must be kept closed so that injected fluid cannot pass through stratum 10 to annulus 34 of wells 20. After partial depletion of stratum 12, stratum 10 is ignited adjacent well 22 by any suitable means, and the resulting combustion zone is moved outwardly toward wells 20 by injecting combustion-supporting, O₂-containing gas, such as air, through lines 32 so as to move combustion zone 50 by inverse drive toward wells The hot produced gases pass into well 22 through perforations 40 leading into stratum 12 containing residual oil. The hot gases comprising hydrocarbons, combustion gas, and steam are forced through stratum 12 to wells 20 from which they are recovered, along with additional oil produced from stratum 12, through tube string 26 in each

It is feasible to produce a stratum containing highly viscous oil and one of low permeability by in situ combustion, particularly by inverse drive as illustrated in FIGURE 1 when the stratum is not amenable to production by fluid drive. The heating of the stratum by combustion of a portion of the oil raises the temperature thereof to a high level, such as 800 or 900° to 1400 or 1500° F., which renders the produced hydrocarbons substantially completely vaporous, thereby facilitating the drive of these vaporous hydrocarbons through the burned out, more permeable stratum behind the combustion zone. The hot vaporous effluent from the in situ combustion step provides an excellent gas for a gas drive through the partially depleted stratum containing less viscous oil.

In oil fields where stratum 10 contains oil of intermediate viscosity and sufficient permeability is available in this

stratum, the combustion zone may be driven through the stratum by direct drive. In this case, either combustion zones are established adjacent wells 20 and air is injected through lines 32 or well 22 is equipped with a line 32 and a packer 36 around tubing 30 at the level of stratum 14 so that air can be injected through line 32 (connected with casing 28) so as to drive combustion zone 50 by direct drive through stratum 10 into wells 20 from which the hot gas is forced into stratum 12 by omitting packers 36 in wells 20. In this type of operation the arrangement 10 of tubing and packers in wells 20 and well 22 is reversed so that produced gases are driven from stratum 10 into wells 20 from which these gases pass directly into stratum 12 and are produced through tubing 30 which is extended below or at least to the level of stratum 14.

Where production is effected by means of three rows of in-line wells, the same techniques may be applied. It is to be understood that it is not necessary to produce all of the effluent gas from the in situ combustion step in effluent may be passed through a third stratum (partially depleted) lying above the stratum 10, or below stratum 12. In the event the third stratum lies above stratum 10, packer 38 must be placed above this third stratum. It is also feasible to simultaneously produce more than one 25 stratum, such as 10, by in situ combustion and force all of the produced gases through one or more partially depleted strata in the same field.

Certain modifications of the invention will become apparent to those skilled in the art and the illustrative de- 30 tails disclosed are not to be construed as imposing unnecessary limitations on the invention.

I claim:

1. A process for producing hydrocarbons from an oil field including a first permeable stratum containing liquid 35 oil of relatively low viscosity and a second permeable stratum containing liquid oil of relatively high viscosity, said first and second strata being separated by an impermeable barrier and penetrated by a pair of wells, which comprises the steps of:

(1) substantially partially depleting the oil from said first stratum by fluid drive to recover oil therefrom

and render same more permeable;

(2) igniting the liquid oil along the vertical extent of said second stratum around one of said wells to establish a combustion zone coextensive vertically with stratum;

(3) driving the combustion zone of step (2) thru the second stratum by feeding combustion-supporting gas thereto thru the pores of the permeable stratum so as to sweep a full cross section of the stratum and produce a hot gaseous effluent in one of said wells comprising a substantial proportion of oil and combustion gases;

(4) passing at least a substantial proportion of the hot effluent of step (3) directly from said one well thru the partially depleted stratum of step (1) to the other well to produce additional oil from last said stratum;

and

(5) recovering oil produced from both strata from last said other well.

2. The process of claim 1 wherein said combustionstratum 10 through stratum 12. A portion of this hot 20 supporting gas is injected thru said other well so as to move said combustion zone by inverse drive thru said second stratum.

3. The process of claim 1 wherein said combustionsupporting gas is injected thru said one of said wells so as to move said combustion zone by direct drive thru said second stratum.

4. The process of claim 1 wherein said fluid drive comprises a miscible fluid drive.

5. The process of claim 1 wherein said fluid drive comprises water flood.

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