

L. SBORIGI.
FRAME.

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899,329.

Patented Sept. 22, 1908.

Fig. 1.

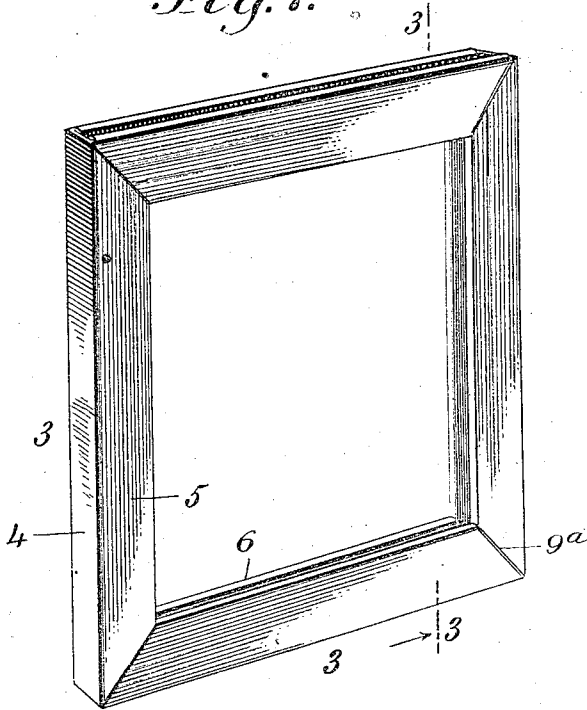


Fig. 3.

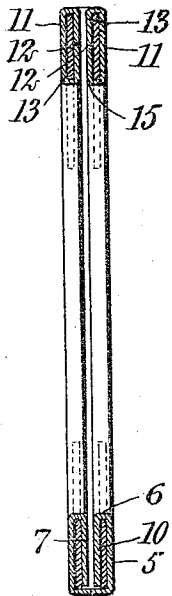
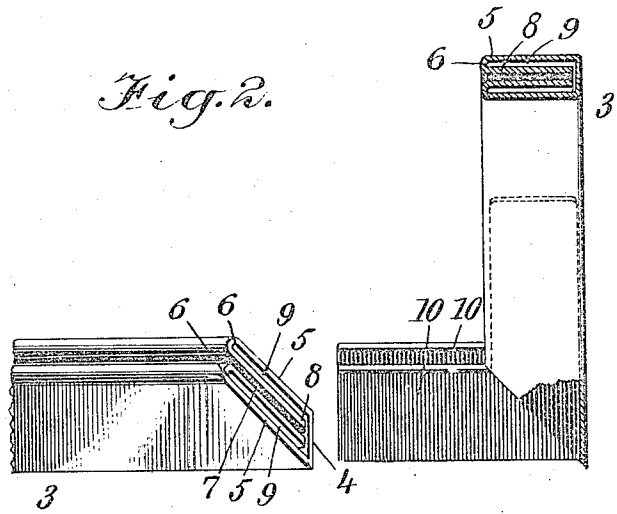


Fig. 2.



WITNESSES

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UNITED STATES PATENT OFFICE.

LEONARD SBORIGI, OF NEW YORK, N. Y.

FRAME.

No. 899,329.

Specification of Letters Patent.

Patented Sept. 22, 1908.

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To all whom it may concern:

Be it known that I, LEONARD SBORIGI, a citizen of the United States, and a resident of the city of New York, borough of Manhattan, in the county and State of New York, have invented a new and Improved Frame, of which the following is a full, clear, and exact description.

My invention relates to frames and comprises side and end bars of sheet metal, and corner pieces for securing together these side and end bars.

Reference is to be had to the accompanying drawings forming a part of this specification, in which similar characters of reference indicate corresponding parts in all the figures.

Figure 1 is a perspective showing the framework complete; Fig. 2 is an enlarged fragmentary perspective partly broken away and showing the manner in which the corner pieces are connected with the side and end bars; and Fig. 3 is a vertical section upon the line 3—3 of Fig. 1, looking in the direction of the arrow, through the framework, showing the construction of a pair of top bars and also the construction of the single bottom bar.

Side and end bars are shown at 3 and are exactly alike. These bars are mitered in order to enable them to be secured together properly. Each bar 3 is made of a single integral piece of sheet metal 4 bent so as to form side walls 5, and bent again so as to form a rounded border 6 and inner walls 7, 8, these inner walls being spaced from the outer walls 5 so as to form slots 9. Corner pieces 10, each having substantially a general L shape, are provided for securing the bars together. Each corner piece is so inserted into the slots 9 of the bars to be joined that the bars are brought directly together, as will be understood from Fig. 1. The mitered joints are then soldered at 9^a.

As may be understood from Fig. 3, there is at the top of the frame no bar similar to the bars 3, but instead of this there are two top bars 11 each made of a single integral piece of sheet metal, the opposite edges 12 of which are bent over and caused to abut each other. Each top bar 11 thus has a slot 13 somewhat similar to the slots 9 and used for the same purpose.

In assembling the parts the bars 3 and 11 are fitted upon the corner pieces 10 and all

exposed seams are soldered, preferably penetrating as far as practicable into all of the cracks and crevices, so as to make the joints secure. The two top bars are separated by a space or slot 15.

My invention is used as follows: The parts being fitted together and soldered, as above described, the framework is ready for use. Tickets or cards may now be readily inserted through the slot 15 and are guided in position by the portions 6 of the bars 3 so as to be readily removed at will. The general purpose of such ticket holders being old, I do not deem it necessary to describe it in further detail, my invention above stated relating simply to the construction of the framework.

Having thus described my invention, I claim as new and desire to secure by Letters Patent:

1. In a frame, the combination of a member of sheet metal bent upon itself so as to form side walls, and bent further upon itself so as to form inner walls parallel with said side walls, and separated therefrom by slots, a second member connected with said first-mentioned member, and corner pieces secured to said second-mentioned member and provided with portions projecting into said slots.

2. In a frame, the combination of a plurality of bars each made of sheet metal bent upon itself so as to form a central slot, said bars being secured together, and a pair of thinner bars connected with said first-mentioned bars and spaced apart so as to leave a slot therebetween.

3. As an article of manufacture, a member of sheet metal bent upon itself so as to form side walls, and further bent upon itself so as to form inner walls disposed adjacent to said side walls, the spacing of said inner walls from said side walls being such as to leave a slot therebetween, and a corner piece provided with a portion extending into said slot.

In testimony whereof I have signed my name to this specification in the presence of two subscribing witnesses.

LEONARD SBORIGI.

Witnesses:

WALTON HARRISON,
JOHN P. DAVIS.