

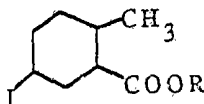
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- (54) Title  
**PERSISTENT ATTRACTANTS FOR THE MEDITERRANEAN FRUIT FLY, THE METHOD OF PREPARATION AND METHOD OF USE**
- International Patent Classification(s)  
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- (56) Prior Art Documents  
**US 4764366**  
**US 3016329**

(57) Attacking over 250 varieties of fruits, nuts and vegetables, the Medfly is one of our most serious crop pests. Found predominately in Hawaii, Central America, and subtropical regions of the world, the Medfly has periodically invaded the mainland of the United States causing major economic losses. Consequently, there exists a great need for effective programs to control this pest.

### CLAIM

1. An attractant to attract the Mediterranean Fruit Fly comprising an effective amount of a compound of the formula

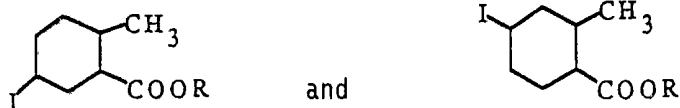


wherein -CH<sub>3</sub> and -COOR are in the trans-configuration and the iodo atom is equatorial, and wherein R is selected from the group consisting of ethyl, 2,2,2-trifluoroethyl, propyl, 1-methylethyl, and 1-methyl-2,2,2-trifluoroethyl, wherein said composition essentially is free of isomers of said compound having the iodo atom in the axial position.

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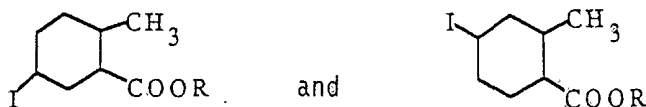
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4. A composition to attract the Mediterranean Fruit Fly comprising an attractant having an effective amount of a mixture of compounds of the formulas



wherein -CH<sub>3</sub> and -COOR are in the trans-configuration and the iodo atom is equatorial, and wherein R is selected from the group consisting of ethyl, 2,2,2-trifluoroethyl, propyl, 1-methylethyl and 1-methyl-2,2,2-trifluoroethyl, wherein said composition essentially is free of isomers of said compounds having the iodo atom in the axial position, said R in each of the formulas being identical.

7. A composition to attract the Mediterranean Fruit Fly, comprising an attractant having an effective amount of a mixture of compounds of the formulas



wherein -CH<sub>3</sub> and -COOR are in the trans-configuration and the iodo atom is equatorial and axial, but is more than 50% equatorial, and wherein R is selected from the group consisting of ethyl, 2,2,2-trifluoroethyl, propyl, 1-methylethyl and 1-methyl-2,2,2-trifluoroethyl, said R in each of the formulas being identical.

**PCT**

## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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<p><b>(21) International Application Number:</b> PCT/US89/01501</p> <p><b>(22) International Filing Date:</b> 14 April 1989 (14.04.89)</p> <p><b>(30) Priority data:</b> 186,990                      27 April 1988 (27.04.88)                      US</p> <p><b>(71) Applicant:</b> THE UNITED STATES OF AMERICA, as represented by, THE SECRETARY, U.S. DEPARTMENT OF COMMERCE [US/US]; 5285 Port Royal Road, Springfield, VA 22161 (US).</p> <p><b>(72) Inventors:</b> MCGOVERN, Terrence, P. ; 12507 Caswell Lane, Bowie, MD 20715 (US). CUNNINGHAM, Roy, T. ; 1158 Heauka Place, Hilo, HI 96720 (US).</p> <p><b>(74) Agents:</b> STERN, Marvin, R. et al.; Fleit, Jacobson, Cohn, Price, Holman &amp; Stern, The Jenifer Building, 400 Seventh St., N.W., Washington, DC 20004-2201 (US).</p>	<p><b>(81) Designated States:</b> AU, BR, JP.</p> <p><b>Published</b> <i>With international search report.</i></p>	
<p><b>(54) Title:</b> PERSISTENT ATTRACTANTS FOR THE MEDITERRANEAN FRUIT FLY, THE METHOD OF PREPARATION AND METHOD OF USE</p>		
<p><b>(57) Abstract</b></p> <p>Novel attractants for the Mediterranean Fruit Fly, "Medfly", are disclosed. The attractants comprise isomeric blends of esters of iodo-<i>trans</i>-2-methylcyclohexanecarboxylic acid. In use, the attractants are competitive in attraction with the "standard" Medfly attractant, Trimedlure, "TML", but are much more persistent than TML.</p>		

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2 PERSISTENT ATTRACTANTS FOR THE MEDITERRANEAN FRUIT FLY,  
3 THE METHOD OF PREPARATION AND METHOD OF USE

4

Background of the Invention

5 Field of the Invention

6 This invention relates to novel attractants for the  
7 Mediterranean Fruit Fly, Ceratitis capitata Wiedmann,  
8 hereinafter referred to as the "Medfly." More  
9 particularly, the present invention relates to novel  
10 isomeric blends of aliphatic esters of iodo-trans-2-  
11 methylcyclohexanecarboxylic acid, the method of their  
12 preparation and the method of use thereof to attract the  
13 Medfly for prolonged periods of time.

14 Description of the Prior Art

15 Attacking over 250 varieties of fruits, nuts and  
16 vegetables, the Medfly is one of our most serious crop  
17 pests. Found predominately in Hawaii, Central America, and  
18 subtropical regions of the world, the Medfly has  
19 periodically invaded the mainland of the United States  
20 causing major economic losses. Consequently, there exists  
21 a great need for effective programs to control this pest.

22 Several attractants for the Medfly are known. Siglure  
23 (1-methylpropyl trans-6-methyl-3-cyclohexenecarboxylate)  
24 was the first synthetic lure found to have significant  
25 attraction to the Medfly. Medlure (1-methylpropyl 4(and  
26 5)-chloro-trans-2-methylcyclohexanecarboxylate),

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1 hereinafter referred to as "TML," were later reported to be  
2 greatly superior as Medfly attractants.

3 Currently, TML is the "standard" attractant most  
4 widely used in traps for survey and detection of the  
5 Medfly. TML evaporates rapidly during hot weather thereby  
6 necessitating frequent and costly rebaiting of the traps.  
7 Further, the short residual life of TML (as well as Medlure  
8 and Siglure) mitigates against the development of an  
9 economical male-annihilation formulation of attractant plus  
10 insecticide. TML also forms crystals during cold-weather  
11 storage so that the amount of the attractant is reduced in  
12 the supernatant. Because these crystals do not readily  
13 redissolve, special storage problems can occur in large  
14 volume programs.

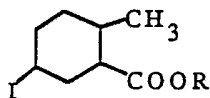
15 Summary of the Invention

16 An object of this invention is to provide novel  
17 attractants which are highly attractive to the Medfly for  
18 prolonged periods of time.

19 Another object of this invention is to provide  
20 persistent Medfly attractants which are comparable in  
21 attraction with TML but do not possess the deficiencies  
22 associated with TML.

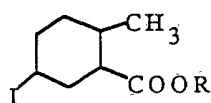
23 We have accomplished the aforementioned objects by  
24 providing certain isomeric blends of lower alkyl esters of  
25 4 (and 5)-iodo-trans-2-methylcyclohexanecarboxylic acid  
26 which when applied in an amount sufficient to attract the  
27 Medfly are highly effective for prolonged periods of time.  
28 In addition to being much more persistent than TML, the  
29 esters of the invention are not prone to crystallization as  
30 is TML, and may be more facilely and economically produced  
31 than TML.

According to a first embodiment of this invention, there is provided an attractant to attract the Mediterranean Fruit Fly comprising an effective amount of a compound of the formula

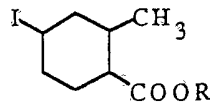


5 wherein -CH<sub>3</sub> and -COOR are in the trans-configuration and the iodo atom is equatorial, and wherein R is selected from the group consisting of ethyl, 2,2,2-trifluoroethyl, propyl, 1-methylethyl, and 1-methyl-2,2,2-trifluoroethyl, wherein said composition essentially is free of isomers of said compound having the iodo atom in the axial position.

10 According to a second embodiment of this invention, there is provided a composition to attract the Mediterranean Fruit Fly comprising an attractant having an effective amount of a mixture of compounds of the formulas

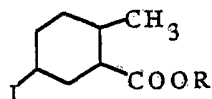


and

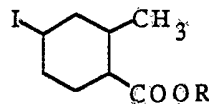


15 wherein -CH<sub>3</sub> and -COOR are in the trans-configuration and the iodo atom is equatorial, and wherein R is selected from the group consisting of ethyl, 2,2,2-trifluoroethyl, propyl, 1-methylethyl and 1-methyl-2,2,2-trifluoroethyl, wherein said composition essentially is free of isomers of said compounds having the iodo atom in the axial position, said R in each of the formulas being identical.

20 According to a third embodiment of this invention, there is provided a composition to attract the Mediterranean Fruit Fly, comprising an attractant having an effective amount of a mixture of compounds of the formulas



and

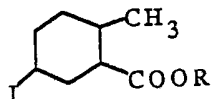


25 wherein -CH<sub>3</sub> and -COOR are in the trans-configuration and the iodo atom is equatorial and axial, but is more than 50% equatorial, and wherein R is selected from the group consisting of ethyl, 2,2,2-trifluoroethyl, propyl, 1-methylethyl and 1-methyl-2,2,2-trifluoroethyl, said R in each of the formulas being identical.



According to a fourth embodiment of this invention, there is provided a method of attracting the Mediterranean Fruit Fly, comprising the step of subjecting the fly for an extended period of time to a composition having an attractant with an effective amount of a compound of the formula

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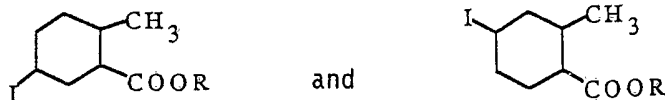


wherein  $-CH_3$  and  $-COOR$  are in the trans-configuration and the iodo atom is equatorial, and wherein R is selected from the group consisting of ethyl, 2,2,2-trifluoroethyl, propyl, 1-methylethyl and 1-methyl-2,2,2-trifluoroethyl, wherein said composition essentially is free of isomers of said compounds having the iodo atom in the axial position.

10

According to a fifth embodiment of this invention, there is provided a method of attracting the Mediterranean Fruit Fly, comprising the step of subjecting the fly for an extended period of time to a composition having an attractant with an effective amount of a mixture of compounds of the formulas

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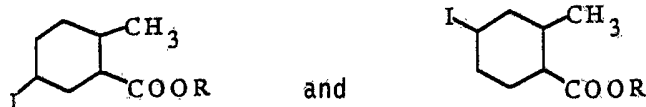
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wherein  $-CH_3$  and  $-COOR$  are in the trans-configuration and the iodo atom is equatorial, and wherein R is selected from the group consisting of ethyl, 2,2,2-trifluoroethyl, propyl, 1-methylethyl and 1-methyl-2,2,2-trifluoroethyl, wherein said composition essentially is free of isomers of said compounds having the iodo atom in the axial position, said R in each of the formulas being identical.

25

According to a sixth embodiment of this invention, there is provided a method of attracting the Mediterranean Fruit Fly, comprising the step of subjecting the fly for an extended period of time to a composition having an attractant with an effective amount of a mixture of compounds of the formulas

30



- 2C -

wherein  $-CH_3$  and  $-COOR$  are in the trans-configuration and the iodo atom is equatorial and axial, but is more than 50% equatorial, and wherein R is selected from the group consisting of ethyl, 2,2,2-trifluoroethyl, propyl, 1-methylethyl and 1-methyl-2,2,2-trifluoroethyl, said R in each of the  
5 formulas being identical.

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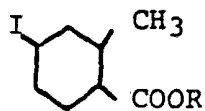
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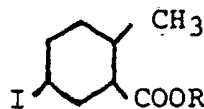
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1                    Detailed Description of the Invention

2                    In general, esters useful in the present invention are  
 3                    represented by the general formulae



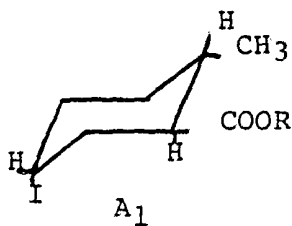
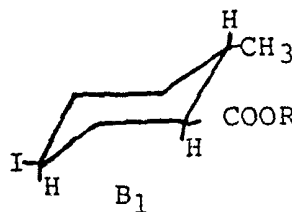
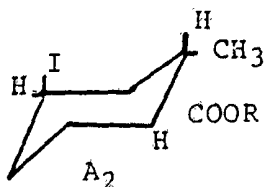
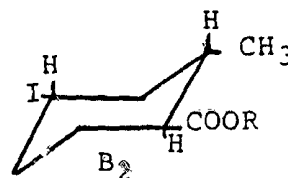
I



II

4                    wherein -CH<sub>3</sub> and -COOR are in the trans-configuration and  
 5                    I is in both the equatorial and axial conformation; and  
 6                    wherein R is an aliphatic radical having from 1-5 carbon  
 7                    atoms and is selected from the group consisting of lower  
 8                    alkyls and fluoro-substituted lower alkyls, said R in each  
 9                    of formulae I and II being identical.

10                   For purposes of the invention, the term "4 and 5" is  
 11                   used herein to designate a mixture of the 4- and 5-iodo  
 12                   isomers wherein the iodo atoms of the invention esters are  
 13                   in both an equatorial and axial conformation, thus  
 14                   providing a blend of four stereoisomers for each ester.  
 15                   The four stereoisomers are herein designated A<sub>1</sub>, A<sub>2</sub>, B<sub>1</sub> and  
 16                   B<sub>2</sub> as follows:

A<sub>1</sub>B<sub>1</sub>A<sub>2</sub>B<sub>2</sub>

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1           Examples of esters useful in the present invention are  
2 methyl 4 (and 5)-iodo-trans-2-methylcyclohexanecarboxylate;  
3 ethyl 4 (and 5)-iodo-trans-2-methylcyclohexanecarboxylate;  
4 propyl 4 (and 5)-iodo-trans-2-methylcyclohexanecarboxylate;  
5 1-methylpropyl 4 (and 5)-iodo-trans-2-  
6 methylcyclohexanecarboxylate; 2,2,2-trifluoroethyl 4 (and  
7 5)-iodo-trans-2-methylcyclohexanecarboxylate; 1-methyl-  
8 2,2,2-trifluoroethyl 4 (and 5)-iodo-trans-2-  
9 methylcyclohexanecarboxylate; 2,2,3,3,3-pentafluoro-1-  
10 methylpropyl 4 (and 5)-iodo-trans-2-  
11 methylcyclohexanecarboxylate; and 2,2,3,3,4,4,4-  
12 heptafluoro-1-methylbutyl 4 (and 5)-iodo-trans-2-  
13 methylcyclohexanecarboxylate.

14           Esters useful in the present invention may be prepared  
15 as follows:       The corresponding trans-6-methyl-3-  
16 cyclohexenecarboxylic acid (as prepared by a Diels-Alder  
17 reaction) is heated in a pressure vessel for 3 to 6 hours  
18 at elevated temperatures with aqueous hydriodic acid in the  
19 presence of an organic solvent, such as dioxane.   The  
20 resultant iodo-trans-2-methylcyclohexanecarboxylic acid is  
21 a mixture of the 4- and 5-iodo isomers and is converted to  
22 the corresponding acid halide by reacting with a suitable  
23 halogenating agent, such as thionyl chloride, phosphorus  
24 trichloride or phosphorus tribromide under mild conditions,  
25 preferably at room temperature.   The acid halide is then  
26 reacted with the appropriate alcohol in a suitable solvent  
27 such as benzene or anhydrous ethyl ether in the presence of  
28 a hydrochloric acid scavenger, such as pyridine, to yield  
29 the ester.

30           Isolation of the ester is accomplished by sequentially  
31 washing the crude reaction mixture with dilute acid, dilute  
32 base and saturated salt solutions.   The crude product is  
33 thereafter dried over a suitable drying agent, filtered and  
34 the solvent removed.   Final purification is accomplished by

1 fractional distillation under high vacuum. Individual  
2 stereoisomers of the esters can be separated by high-  
3 performance liquid chromatography.

4 The stereoisomeric content of the esters can be easily  
5 varied by changing the reaction temperature during  
6 preparation of the ester. For example, invention esters  
7 synthesized by the addition of hydrogen iodide to the  
8 Diels-Alder acid adduct at moderately elevated  
9 temperatures, i.e., from about 65°C to 80°C, consist of a  
10 isomeric blend which has isomers A<sub>1</sub> and A<sub>2</sub> as its major  
11 components, with isomers B<sub>1</sub> and B<sub>2</sub> comprising about 10% to  
12 20% of the blend. Esters synthesized by the addition of  
13 hydrogen iodide to the Diels-Alder acid adduct at about  
14 95°C to 130°C consist of an isomeric blend which consists  
15 of greater than 50% of isomers B<sub>1</sub> and B<sub>2</sub>. Consequently, the  
16 higher the temperature the greater the B<sub>1</sub>/B<sub>2</sub> isomeric  
17 content in the resulting ester.

18 Of the four stereoisomers, the most attractive isomer  
19 is isomer B<sub>1</sub> having an equatorial iodo atom attached at the  
20 5 carbon atom. For commercial practicalness, it is  
21 preferred to use a blend of isomers consisting  
22 predominately of isomers B<sub>1</sub> and B<sub>2</sub>. Preferably, the blend  
23 comprises an isomeric content of from about 50% to 100% of  
24 isomers B<sub>1</sub> and B<sub>2</sub> with isomers A<sub>1</sub> and A<sub>2</sub> comprising from  
25 about 0% to 50% of the blend.

26 The esters may be used as is or they may be dissolved  
27 in volatile inert solvents such as liquid hydrocarbons,  
28 emulsified in water, or admixed with any other solid or  
29 inert liquid carrier. When used in actual practice in the  
30 field, the compounds may be impregnated on a solid carrier  
31 such as paper, cloth, sawdust, wood chips, or other  
32 absorbent material. The attractants may also be dispersed  
33 into the atmosphere by spraying or by dipping wicks into  
34 containers holding the ester composition. Further, the

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1 attractants may be used in bait traps usually provided with  
2 means to prevent the exit of insects so that the size and  
3 location of infestations may be ascertained.

4 For optimum results, the esters of the invention  
5 should be used in a substantially pure form, that is, the  
6 esters must be free of undesirable contaminants that tend  
7 to mask or otherwise inhibit their effectiveness as an  
8 attractant. It is within the compass of the invention to  
9 use the esters either individually or in combination. The  
10 invention esters may also be used with other Medfly  
11 attractants or control agents, such as insecticides,  
12 chemosterilants or the like. When used, however, these  
13 agents should be used in an amount which, as readily  
14 determined by one skilled in the arts, will not interfere  
15 with the effectiveness of the invention esters.

16 Although the preparative procedures described above  
17 are the preferred synthesis for the compounds of the  
18 invention, it is within the scope of this invention to  
19 prepare the esters using any suitable hydriodic acid  
20 addition and esterification procedures.

21 The invention is further demonstrated by the following  
22 examples which are intended only to further illustrate the  
23 invention and not to limit the scope of the invention as  
24 defined by the claims.

25 Example 1

26 The preparation of a blend of ethyl 4 (and 5)-iodo-  
27 trans-2-methylcyclohexanecarboxylate comprising more than  
28 50% of isomers B<sub>1</sub> and B<sub>2</sub> using the Diels-Alder acid adduct  
29 intermediate is hereinafter illustrated.

30 21 g of trans-6-methyl-3-cyclohexenecarboxylic acid  
31 (0.15 mole) were added to a pressure bottle along with 60  
32 ml of 57% hydriodic acid and 30 ml of p-dioxane. The  
33 pressure bottle was equipped with a magnetic stirrer,

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1 securely capped, and placed in an oil bath held at 115 to  
2 125°C. The reaction mixture was stirred vigorously while  
3 being held in the bath for 3 hours. After cooling, the  
4 reaction mixture was poured into water and the organic  
5 layer was taken up in ether. The ether layer was washed 2  
6 times with water, then the organic acid was extracted from  
7 the crude reaction mixture with 10% aqueous sodium  
8 hydroxide. The alkaline portion was strongly acidified.  
9 The released organic acid was taken up in ether and was  
10 washed 3 times with water, then with dilute sodium  
11 bisulfite solution, again with water, dried over anhydrous  
12 magnesium sulfate and filtered. After removal of the  
13 solvent the crude iodo acid (ca 36 g) was used directly in  
14 the acid chloride synthesis. 26.8 g of the iodo acid (0.1  
15 mole) was dissolved in 25 ml of benzene and 9 ml of thionyl  
16 chloride (0.125 mole) was added dropwise at room  
17 temperature. The reaction mixture was stirred overnight  
18 and the excess thionyl chloride and benzene were removed  
19 under vacuum with slight warming (40°C). The crude acid  
20 chloride was added dropwise to an excess of ethanol (12 ml)  
21 and 8 ml of pyridine in anhydrous ether. After standing  
22 overnight, the reaction mixture was extracted sequentially  
23 with water, dilute aqueous hydrochloric acid and sodium  
24 hydroxide and finally with saturated salt solution. After  
25 drying over anhydrous magnesium sulfate, the crude product  
26 was isolated and purified by fractional distillation under  
27 high vacuum, b.p. 81°C/ 0.15mm Hg,  $n_D^{25}$  1.5130, recovered  
28 yield 15.0 g, approximately 67% of which consisted of  
29 isomers B<sub>1</sub> and B<sub>2</sub> and 33% of isomers A<sub>1</sub> and A<sub>2</sub> (from gc peak  
30 height measurement). If the product darkens excessively  
31 after distillation, the excessive color can be removed by  
32 washing the product with dilute sodium bisulfite solution.



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1 Data was analyzed by analysis of variance, and means  
2 were separated by Duncan's multiple range test at the P =  
3 0.05 level (Duncan 1951). The results are recorded in  
4 Table I.

5 Table I clearly shows the high attraction and superior  
6 persistence of ester blends comprising only isomers B<sub>1</sub> and  
7 B<sub>2</sub> over the normal blends. All of the B<sub>1</sub>B<sub>2</sub> blends were  
8 significantly more attractive than their corresponding  
9 normal blends. In no case throughout the test did the  
10 catch of the normal mixture equal the catch obtained with  
11 the corresponding B<sub>1</sub>B<sub>2</sub> blend. Of the ester blends tested,  
12 the B<sub>1</sub>B<sub>2</sub> isomeric blend of the ethyl ester was the most  
13 attractive. Although not as initially attractive as the  
14 ethyl ester blend, the B<sub>1</sub>B<sub>2</sub> isomeric blends of the propyl  
15 and the 1-methylethyl esters showed significant persistence  
16 over TML. After 2 days TML began to fail while the propyl  
17 and 1-methylethyl esters were effective up to 13 and 8  
18 days, respectively. Further, the propyl and 1-methylethyl  
19 blends outlasted the ethyl ester up to 5 and 2 days,  
20 respectively.

21 Example 4

22 The relative attractiveness of the four stereoisomers  
23 of ethyl 4 (and 5) - iodo - trans - 2 -  
24 methylcyclohexanecarboxylate, and mixtures thereof, were  
25 determined in a field test conducted in a macadamia nut  
26 orchard at Keaau, Hawaii, in February 1988.

27 Medfly captures obtained with fresh and aged TML was  
28 compared to captures obtained using the ethyl ester having  
29 the following isomeric content: (1) high A<sub>1</sub> and A<sub>2</sub>, that is,  
30 more than 50% of isomers A<sub>1</sub> and A<sub>2</sub>; (2) isomer A<sub>2</sub>; (3)  
31 isomers B<sub>1</sub> and B<sub>2</sub>; (4) isomer B<sub>1</sub> and (5) isomer B<sub>2</sub> with ca.  
32 2.5% of isomer B<sub>1</sub>.

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1           The bioassay was the same as described in Example 4  
2   except that a freshly baited TML wick was added to the test  
3   prior to each fly release and medflies were released at 0,  
4   1, 3, 4, 8, 9, 10, 11 and 14 days posttreatment.

5           Data were analyzed in accordance with Example 4. The  
6   results are reported in Table II.

7           Table II shows that of the four stereoisomers of the  
8   ethyl ester, the most attractive isomer was the B<sub>1</sub> isomer.  
9   Traps with the B<sub>1</sub> isomer had higher mean catches than those  
10   of fresh TML in the first 6 test periods and in 7 of the 9  
11   test periods overall, Medfly captures with blends  
12   comprising the B<sub>1</sub> isomer were significantly as attractive  
13   as fresh TML up to 10 days. All isomeric mixtures of the  
14   ethyl ester tested were more persistent than aged TML which  
15   began to fail between days 1 and 3.

16           It is understood that modifications and variations may  
17   be made to the foregoing disclosure without departing from  
18   the spirit and scope of the invention.

TABLE I

Attraction of the Mediterranean Fruit Fly to Esters of 4(and 5)-Iodo-trans-2-methylcyclohexane-1-carboxylic Acid When Compared With Trimedlure (TML), October, 1987, Keaau, Hawaii

Ester	Isomer blend <sup>a/</sup>	Weighted mean catch/trap after indicated days of exposure in the field <sup>b/ c/</sup>							
		0	1	2	3	4	8	10	13
TML-aged		162a	176a	122bc	14f	0f	0e	0d	0c
Methyl	Normal	5f	5a	6f	9f	7ef	0e	0d	0c
	B <sub>1</sub> B <sub>2</sub>	31de	38d	45de	49de	48d	0e	0d	0c
Ethyl	B <sub>1</sub> B <sub>2</sub>	157a	216a	190ab	200a	229a	93b	0d	0c
Propyl	Normal	33de	62cd	56de	97bc	91cd	52c	23b	6b
	B <sub>1</sub> B <sub>2</sub>	69bc	143ab	23bc	147ab	165ab	146a	65a	49a
1-Methylethyl	Normal	12ef	36d	49de	58cde	90cd	19d	7c	0c
	B <sub>1</sub> B <sub>2</sub>	47cd	84c	94cd	93bc	125bc	34cd	8c	0c
1-Methyl-2,2,2-trifluoroethyl	Normal	16ef	39d	33e	29ef	14e	0e	0d	0c
	B <sub>1</sub> B <sub>2</sub>	49cd	102bc	52de	64cd	65d	0e	0d	0c
2,2,2-Trifluoroethyl	Normal	107b	197a	207a	167a	144bc	0e	0d	0c

<sup>a/</sup>Normal blend is composed of 4 isomers, A<sub>1</sub>, A<sub>2</sub>, B<sub>1</sub>, and B<sub>2</sub> wherein isomers A<sub>1</sub> and A<sub>2</sub> are more than 50% of the blend

<sup>b/</sup>6 replicates; 0.025 ml dosage

<sup>c/</sup>Catches followed by the same letter within a column are not significantly different (P > 0.05; Duncan's (1951) multiple range test).

TABLE II

Attraction Of The Mediterranean Fruit Fly To Varying Isomeric Blends Of Ethyl 4 (and 5)-iodo-trans-2-methyl-cyclohexanecarboxylate And To Its Individual Isomers A<sub>2</sub>, B<sub>1</sub>, AND B<sub>2</sub> When Compared With Trimeclure (TML).

Isomer Content <sup>a/</sup>	Weighted mean catch/trap after indicated days in the field <sup>b/</sup>								
	0	1	3	4	8	9	10	11	14
TML (fresh)	152a	44ab	63a	92a	136a	130ab	125a	52b	119a
TML (aged)	78bc	19b	10b	0c	0c	0d	0e	0d	0c
High A <sub>1</sub> A <sub>2</sub> <sup>c/</sup>	19de	2c	5b	23b	15b	15c	12d	2cd	3b
A <sub>2</sub>	4e	0c	0c	0c	0c	0d	0e	0d	0c
High B <sub>1</sub> B <sub>2</sub> <sup>c/</sup>	113ab	40ab	50a	109a	96a	91b	41bc	7c	0c
B <sub>1</sub> B <sub>2</sub>	135ab	60a	65a	123a	126a	109ab	28cd	6c	0c
B <sub>1</sub>	172a	63a	73a	121a	139a	144a	103a	85a	116a
B <sub>2</sub> <sup>d/</sup>	40cd	3c	8b	22b	15b	12c	1e	0d	0c

<sup>a/</sup>The 4 isomers that compose the trans blend are designated A<sub>1</sub>, A<sub>2</sub>, B<sub>1</sub> and B<sub>2</sub>.

<sup>b/</sup>Catches followed by the same letter within a column are not significantly different (P > 0.05; Duncan's (1951) multiple range test); 0.02 ml dosage; 6 replicates.

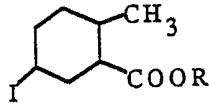
<sup>c/</sup>High A<sub>1</sub>/A<sub>2</sub> consists of isomers A<sub>1</sub>, A<sub>2</sub>, B<sub>1</sub> and B<sub>2</sub> wherein isomers A<sub>1</sub> and A<sub>2</sub> are more than 50% of the blend.

High B<sub>1</sub>/B<sub>2</sub> consists of isomers A<sub>1</sub>, A<sub>2</sub>, B<sub>1</sub> and B<sub>2</sub> wherein isomers B<sub>1</sub> and B<sub>2</sub> are more the 50% of the blend.

<sup>d/</sup>contained ca. 2.5% isomer B1.

The claims defining the invention are as follows:

1. An attractant to attract the Mediterranean Fruit Fly comprising an effective amount of a compound of the formula

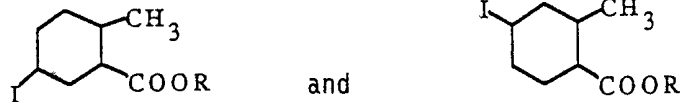


wherein -CH<sub>3</sub> and -COOR are in the trans-configuration and the iodo atom is equatorial, and wherein R is selected from the group consisting of ethyl, 2,2,2-trifluoroethyl, propyl, 1-methylethyl, and 1-methyl-2,2,2-trifluoroethyl, wherein said composition essentially is free of isomers of said compound having the iodo atom in the axial position.

2. A composition to attract the Mediterranean Fruit Fly comprising the attractant of claim 1, and an inert carrier for said compound.

3. The composition of claim 2, further comprising a control agent for the Mediterranean Fruit Fly.

4. A composition to attract the Mediterranean Fruit Fly comprising an attractant having an effective amount of a mixture of compounds of the formulas



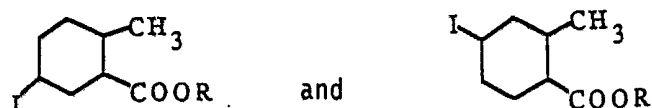
wherein -CH<sub>3</sub> and -COOR are in the trans-configuration and the iodo atom is equatorial, and wherein R is selected from the group consisting of ethyl, 2,2,2-trifluoroethyl, propyl, 1-methylethyl and 1-methyl-2,2,2-trifluoroethyl, wherein said composition essentially is free of isomers of said compounds having the iodo atom in the axial position, said R in each of the formulas being identical.

5. The composition of claim 4, further comprising an inert carrier for said compounds.

6. The composition of claim 4 or claim 5, further comprising a control agent for the Mediterranean Fruit Fly.

7. A composition to attract the Mediterranean Fruit Fly, comprising an attractant having an effective amount of a mixture of compounds of the formulas





wherein  $-CH_3$  and  $-COOR$  are in the trans-configuration and the iodo atom is equatorial and axial, but is more than 50% equatorial, and wherein R is selected from the group consisting of ethyl, 2,2,2-trifluoroethyl, propyl, 1-methylethyl and 1-methyl-2,2,2-trifluoroethyl, said R in each of the formulas being identical.

8. The composition of claim 7, wherein R is ethyl.

9. The composition of claim 7, wherein R is propyl.

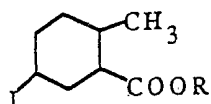
10. The composition of claim 7, wherein R is 2,2,2-trifluoroethyl.

11. The composition of any one of claims 7 to 10, further comprising an inert carrier for said compounds.

12. The composition of any one of claims 7 to 11, further comprising a control agent for the Mediterranean Fruit Fly.

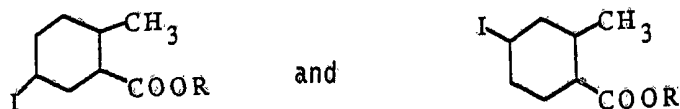
13. The composition of claim 12, wherein said control agent is an insecticide.

14. A method of attracting the Mediterranean Fruit Fly, comprising the step of subjecting the fly for an extended period of time to a composition having an attractant with an effective amount of a compound of the formula



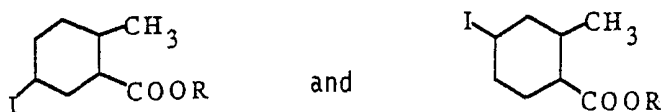
wherein  $-CH_3$  and  $-COOR$  are in the trans-configuration and the iodo atom is equatorial, and wherein R is selected from the group consisting of ethyl, 2,2,2-trifluoroethyl, propyl, 1-methylethyl and 1-methyl-2,2,2-trifluoroethyl, wherein said composition essentially is free of isomers of said compounds having the iodo atom in the axial position.

15. A method of attracting the Mediterranean Fruit Fly, comprising the step of subjecting the fly for an extended period of time to a composition having an attractant with an effective amount of a mixture of compounds of the formulas



wherein  $-CH_3$  and  $-COOR$  are in the trans-configuration and the iodo atom is equatorial, and wherein R is selected from the group consisting of ethyl, 2,2,2-trifluoroethyl, propyl, 1-methylethyl and 1-methyl-2,2,2-trifluoroethyl, wherein said composition essentially is free of isomers of said compounds having the iodo atom in the axial position, said R in each of the formulas being identical.

16. A method of attracting the Mediterranean Fruit Fly, comprising the step of subjecting the fly for an extended period of time to a composition having an attractant with an effective amount of a mixture of compounds of the formulas



wherein  $-CH_3$  and  $-COOR$  are in the trans-configuration and the iodo atom is equatorial and axial, but is more than 50% equatorial, and wherein R is selected from the group consisting of ethyl, 2,2,2-trifluoroethyl, propyl, 1-methylethyl and 1-methyl-2,2,2-trifluoroethyl, said R in each of the formulas being identical.

17. The method of claim 16, wherein R is ethyl.

18. The method of claim 16, wherein R is propyl.

19. A composition to attract the Mediterranean Fruit Fly, which composition is substantially as hereinbefore described with reference to Example 1 or Example 2.

20. A method of attracting the Mediterranean Fruit Fly, comprising the step of subjecting the fly for an extended period of time to the composition of claim 19.

DATED this EIGHTEENTH day of APRIL 1991  
The United States of America, as represented by the  
Secretary, US Department of Commerce

Patent Attorneys for the Applicant  
SPRUSON & FERGUSON



# INTERNATIONAL SEARCH REPORT

International Application No. PCT/US89/01501

<b>I. CLASSIFICATION OF SUBJECT MATTER</b> (if several classification symbols apply, indicate all) <sup>6</sup>		
According to International Patent Classification (IPC) or to both National Classification and IPC		
IPC(4): A01N 25/00		
U.S.C.I.: 424/84		
<b>II. FIELDS SEARCHED</b>		
Minimum Documentation Searched <sup>7</sup>		
Classification System	Classification Symbols	
U.S.	424/84	
Documentation Searched other than Minimum Documentation to the extent that such Documents are included in the Fields Searched <sup>8</sup>		
Chemical Abstracts - Subject 1909-1988 alkyl and haloalkyl esters of 2-methyl cyclohexanecarboxylic acid		
<b>III. DOCUMENTS CONSIDERED TO BE RELEVANT</b> <sup>9</sup>		
Category <sup>10</sup>	Citation of Document, <sup>11</sup> with indication, where appropriate, of the relevant passages <sup>12</sup>	Relevant to Claim No. <sup>13</sup>
& Y	US, A, 4,764,366 (McGOVERN ET AL) published 16 August 1988, see abstract and column 2, lines 15-49.	1-12
A	US, A, 4,152,422 (OHINATA ET AL) published 1 May 1979, see abstract.	1-12
Y	US, A, 3,016,329 (BEROZA ET AL) published 9 January 1962, see column 1, lines 44-68; column 4, lines 9-59; and column 6, lines 17-65.	1-12
A	N, Gertler et al, "Esters of 6-methyl-3-Cyclohexene-1-carboxylic acid as Attractants for the Mediterranean Fruit Fly", <u>Agricultural and Food Chemistry</u> , Vol. 6, No. 8 pp. 592-594, August 1958, see table I, on page 593.	1-12
A	N, Beroza et al, "New Attractants for the Mediterranean Fruit Fly", <u>Agricultural and Food Chemistry</u> , Vol. 9, No. 5, pp. 361-365, Sept/Oct. 1961, see table 1, on page 352.	1-12
<p><sup>10</sup> Special categories of cited documents:</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&amp;" document member of the same patent family</p>		
<b>IV. CERTIFICATION</b>		
Date of the Actual Completion of the International Search		Date of Mailing of this International Search Report
6 JULY 1989		26 JUL 1989
International Searching Authority		Signature of Authorized Officer
ISA/US		<i>Allen J. Robinson</i> ALLEN J. ROBINSON