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**N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximines as a seed treatment to control Coleopteran insects**

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(54) Title: N-SUBSTITUTED(6-HALOALKYLPYRIDIN-3-YL)ALKYL SULFOXIMINES AS A SEED TREATMENT TO CONTROL COLEOPTERAN INSECTS

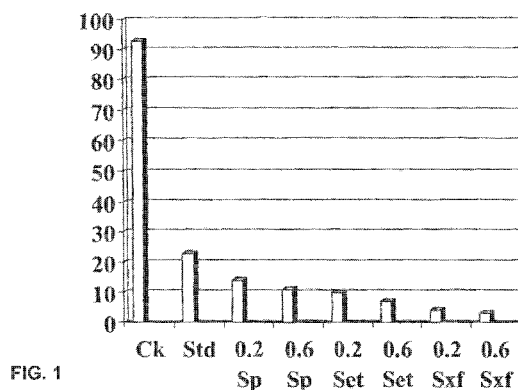


FIG. 1

(57) Abstract: Methods of using *N*-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximines, such as sulfoxaflor, as a seed treatment to control *Coleopteran* insects, such as flea beetles.

**N-SUBSTITUTED(6-HALOALKYLPYRIDIN-3-YL)ALKYL SULFOXIMINES  
AS A SEED TREATMENT TO CONTROL COLEOPTERAN INSECTS**

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**PRIORITY CLAIM**

This application claims the benefit of U.S. Provisional Patent Application  
Serial No. 61/635,082, filed April 18, 2012.

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**TECHNICAL FIELD**

Embodiments of the present disclosure relate to methods of using  
*N*-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximines as a seed treatment to control  
*Coleopteran* insects.

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**BACKGROUND**

There are more than ten thousand species of pests that cause losses in  
agriculture. These agricultural losses amount to billions of U.S. dollars each year. Flea  
beetles are a persistent and severe pest that feed a number of commercial crops,  
including canola (*Brassica napus*). Flea beetle control is required to mitigate costly  
commercial crop losses that not only have a significant economic impact but that may  
also deprive people of needed food. Currently over 90% of the Canadian canola  
market is treated with a seed treatment to control flea beetles. Such seed treatment is  
predominantly performed by the application of neonicotinoid insecticides, such as  
3-[(2-Chloro-1,3-thiazol-5-yl)methyl]-5-methyl-N-nitro-1,3,5-oxadiazinan-4-imine,  
generally referred to as "thiamethoxam."

Disadvantageously, insects can rapidly develop resistances to insecticides,  
including insecticides currently utilized in seed treatments to control flea beetles.  
Hundreds of insect species are resistant to one or more insecticides. The development  
of resistance to some older insecticides (e.g., DDT, carbamates, organophosphates) is  
well known. However, resistance has also developed to some newer pesticides.

To mitigate resistance development, insecticide rotation partners and/or  
alternative insecticides are needed. It would, therefore, be desirable to be able to use other  
insecticides as seed treatments to control insects, such as flea beetles. It would be  
further desirable if the use of such insecticides as seed treatments facilitated relatively

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increased insecticidal efficacy as compared to the insecticides conventionally used in seed treatments to control flea beetles.

### BRIEF DESCRIPTION OF DRAWINGS

FIG. 1 is a bar graph illustrating flea beetle feeding damage five days after canola emergence from seed treated with different insecticides;

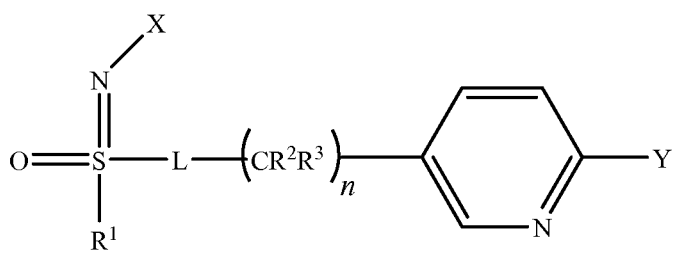
FIG. 2 is a bar graph illustrating flea beetle feeding damage twenty-seven days after canola emergence from seed treated with different insecticides;

FIG. 3 is a bar graph illustrating canola plant vigor thirteen days after canola emergence from seed treated with different insecticides; and

FIG. 4 is a bar graph illustrating canola plant yield 107 days after canola emergence from seed treated with different insecticides.

### DISCLOSURE

In accordance with one embodiment described herein, a method of controlling insects comprises contacting at least one seed with at least one N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine to control insects in Order Coleopteran, the at least one N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine comprising the following chemical structure:



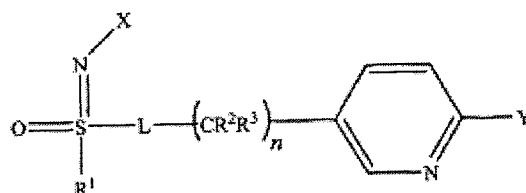
where X comprises nitrogen dioxide (NO<sub>2</sub>), cyanide (CN), or COOR<sup>4</sup>; L comprises a single bond or R<sup>1</sup>, S, and L taken together comprise a 4-, 5-, or 6-membered ring; R<sup>1</sup> comprises a (C<sub>1</sub>-C<sub>4</sub>) alkyl; R<sup>2</sup> and R<sup>3</sup> independently comprise hydrogen (H), methyl, ethyl, fluoro, chloro, or bromo; N comprises an integer from 0 to 3; Y comprises a (C<sub>1</sub>-C<sub>4</sub>) haloalkyl; and R<sup>4</sup> comprises a (C<sub>1</sub>-C<sub>4</sub>) alkyl.

In additional embodiments, a method of controlling insects comprises applying sulfoxaflor to at least one seed to control at least one flea beetle species.

In yet additional embodiments, a method of seed treatment comprises contacting at least one seed with an insecticidally effective amount of sulfoxaflor to

substantially protect at least one seed and other plant parts developing from damage effectuated by Coleopteran insects.

In yet additional embodiments, a method for protecting *Brassica* seed and plant from damage effectuated by flea beetles, the method comprising contacting at least one seed of a plant in genus *Brassica* with an insecticide consisting of N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine to protect the at least one *Brassica* seed and the *Brassica* plant grown from the at least one *Brassica* seed against attack by flea beetles, wherein the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine comprises the following chemical structure:



where X comprises nitrogen dioxide (NO<sub>2</sub>), cyanide (CN), or COOR<sup>4</sup>;

L comprises a single bond, or R<sup>1</sup>, S, and L taken together comprise a 4-, 5- or 6-membered ring;

R<sup>1</sup> comprises a (C<sub>1</sub>-C<sub>4</sub>) alkyl;

R<sup>2</sup> and R<sup>3</sup> independently comprise hydrogen (H), methyl, ethyl, fluoro, chloro, or bromo; n comprises an integer from 0 to 3;

Y comprises a (C<sub>1</sub>-C<sub>4</sub>) haloalkyl; and

R<sup>4</sup> comprises a (C<sub>1</sub>-C<sub>4</sub>) alkyl.

In yet additional embodiments, a method for protecting *Brassica* seed and plant from damage effectuated by flea beetles, the method comprising applying an insecticide consisting of sulfoxaflor to at least one seed of a plant in genus *Brassica* to protect the at least one *Brassica* seed and the *Brassica* plant developing therefrom from damage effectuated by flea beetles.

In yet additional embodiments, a method for protecting canola seed and plant from damage effectuated by flea beetles, the method comprising contacting at least one canola seed with an insecticide consisting of sulfoxaflor to substantially protect the at least one canola seed and other canola plant parts developing

therefrom from damage effectuated by flea beetles.

As used herein, except where the context requires otherwise, the term "comprise" and variations of the term, such as "comprising", "comprises" and "comprised", are not intended to exclude other additives, components, integers or steps.

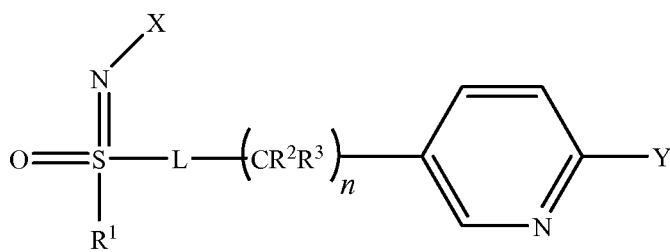
Reference to any prior art in the specification is not, and should not be taken as, an acknowledgment, or any form of suggestion, that this prior art forms part of the common general knowledge in Australia or any other jurisdiction or that this prior art could reasonably be expected to be ascertained, understood and regarded as relevant by a person skilled in the art.

#### MODE(S) OF CARRYING OUT THE INVENTION

Methods of using at least one N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine as a seed treatment to control Coleopteran insects are disclosed. As used herein, the phrase "at least one seed" means one seed or a plurality of seeds; for ease of discussion throughout this application, the use of the term "seed(s)" will refer to at least one seed. Likewise, as used herein, the phrase "at least one N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine" means one or more N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximines; for ease of discussion throughout this application, the use of the term "N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s)" will refer to at least one N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine. As used herein, the term "seed treatment" means and includes contacting seed(s) with an insecticidally effective amount of the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s). As used herein the term, "insecticidally effective amount" means and includes an amount of active material that causes an adverse effect to an insect and includes deviations from natural development, killing, regulation, and the like. Using the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) as a seed treatment may substantially protect the seed(s) from one or more insect species in the Order Coleoptera (e.g., from feeding damage imposed by the one or more insect species), and may also protect other plant parts (e.g., roots, seedling foliage) developing from the seed(s). For example, the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) may be translocated during the development of the plant from the seed(s) (e.g., the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) may spread from the seed(s) to at least one of the roots and/or the foliage of a developing seedling).

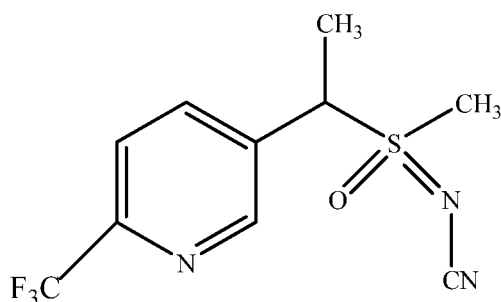
The N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) has the following chemical structure:

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where X represents nitrogen dioxide (NO<sub>2</sub>), cyanide (CN), or COOR<sup>4</sup>; L represents a single bond, or R<sup>1</sup>, S, and L taken together represent a 4-, 5-, or 6-membered ring; R<sup>1</sup> represents a (C<sub>1</sub>-C<sub>4</sub>) alkyl; R<sup>2</sup> and R<sup>3</sup> independently represent hydrogen (H), methyl, ethyl, fluoro, chloro, or bromo; N is an integer from 0 to 3; Y represents a (C<sub>1</sub>-C<sub>4</sub>) haloalkyl; and R<sup>4</sup> represents a (C<sub>1</sub>-C<sub>4</sub>) alkyl.

Suitable N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximines are described in U.S. Patent Number 7,687,634. By way of non-limiting example, in at least some embodiments, the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) may be N-[6-difluoromethylpyrid-3-yl]ethyl(methyl)oxido-λ4-sulphanylidene cyanamide, generally referred to as “sulfoxaflor,” which has the following chemical structure:



A wide variety of insects in the Order Coleopteran (beetles) may be controlled by using the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) as a seed treatment. For example, the method of the present disclosure may facilitate insecticidal activity against in the family Chrysomelidae (leaf beetle family), such as flea beetles in at least one of the following genera: Altica, Anthobiodes, Aphthona, Aphthonaltica, Aphthonoides, Apteopeda, Argopistes, Argopus, Arrhenocoela, Batophila, Blepharida, Chaetocnema, Clitea, Crepidodera, Derocrepis, Dibolia, Disonycha, Epitrix, Hermipyxis, Hermacophaga, Hespera, Hippuriphila, Horaia, Hyphasis, Lipromima, Liprus, Longitarsus, Luperomorpha, Lythraria, Manobia, Mantura, Meishania, Minota, Mniophila, Neicrepidodera, Nonarthra, Novofoudrasia, Ochrosis, Oedionychis, Oglobinia, Omeisphaera, Ophrida, Orestia, Paragopus, Pentamesa, Philopona, Phygasia, Phyllotreta, Podagrica, Podagricomela, Podontia, Pseudodera, Psylliodes,



Sangariola, Sinaltica, Sphaeroderma, Systema, Trachyaphthona, Xuthea, and Zipangia.

In one or more embodiments, the method of the present disclosure may be used to control at least one of Phyllotreta armoraciae (horseradish flea beetle), Phyllotreta cruciferae (canola flea beetle), Phyllotreta pusilla (western black flea beetle),

5 Phyllotreta nemorum (striped turnip flea beetle), Phyllotreta robusta (garden flea beetle), Phyllotreta striolata (striped flea beetle), Phyllotreta undulata, Psylliodes chrysocephala, and Psylliodes punctulata (hop flea beetle). In additional embodiments, the method of the present disclosure may be used to control at least one of Altica ambiens (alder flea beetle), Altica canadensis (prairie flea beetle), Altica chalybaea  
10 (grape flea beetle), Altica prasina (poplar flea beetle), Altica rosae (rose flea beetle), Altica Sylvia (blueberry flea beetle), Altica ulmi (elm flea beetle), Chaetocnema pulicaria (corn flea beetle), Chaetocnema conofinis (sweet potato flea beetle), Epitrix cucumeris (potato flea beetle), Systema blanda (palestripped flea beetle), and Systema frontalis (redheaded flea beetle).

15 In yet additional embodiments, the method of the present disclosure may be used to control other insects in the Order Coleoptera including, but not limited to, Acanthoscelides spp. (weevils), Acanthoscelides obtectus (common bean weevil), Agrilus planipennis (emerald ash borer), Agriotes spp. (wireworms), Anoplophora glabripennis (Asian longhorned beetle), Anthonomus spp. (weevils), Anthonomus  
20 grandis (boll weevil), Aphidius spp., Apion spp. (weevils), Apogonia spp. (grubs), Ataenius spretulus (Black Turfgrass Ataenius), Atomaria linearis (pygmy mangold beetle), Aulacophore spp., Bothynoderes punctiventris (beet root weevil), Bruchus spp. (weevils), Bruchus pisorum (pea weevil), Cacoesia spp., Callosobruchus maculatus (southern cow pea weevil), Carpophilus hemipteras (dried fruit beetle), Cassida vittata,  
25 Cerosterna spp., Cerotoma spp. (chrysomelids), Cerotoma trifurcata (bean leaf beetle), Ceutorhynchus spp. (weevils), Ceutorhynchus assimilis (cabbage seedpod weevil), Ceutorhynchus napi (cabbage curculio), Chaetocnema spp. (chrysomelids), Colaspis spp. (soil beetles), Conoderus scalaris, Conoderus stigmosus, Conotrachelus nenuphar (plum curculio), Cotinus nitidis (Green June beetle), Crioceris asparagi (asparagus  
30 beetle), Cryptolestes ferrugineus (rusty grain beetle), Cryptolestes pusillus (flat grain beetle), Cryptolestes turcicus (Turkish grain beetle), Ctenicera spp. (wireworms), Curculio spp. (weevils), Cyclocephala spp. (grubs), Cyllindropterus adspersus (sunflower stem weevil), Deporaus marginatus (mango leaf-cutting weevil), Dermestes

- lardarius (larder beetle), Dermestes maculatus (hide beetle), Diabrotica spp. (chrysomelids), Epilachna varivestis (Mexican bean beetle), Faustinus cubae, Hylobius pales (pales weevil), Hypera spp. (weevils), Hypera postica (alfalfa weevil), Hyperdoes spp. (Hyperodes weevil), Hypothenemus hampei (coffee berry beetle), Ips spp. (engravers), Lasioderma serricorne (cigarette beetle), Leptinotarsa decemlineata (Colorado potato beetle), Liogenys fuscus, Liogenys suturalis, Lissorhoptrus oryzophilus (rice water weevil), Lyctus spp. (wood beetles/powder post beetles), Maecolaspis joliveti, Megascelis spp., Melanotus communis, Meligethes spp., Meligethes aeneus (blossom beetle), Melolontha melolontha (common European cockchafer), Oberea brevis, Oberea linearis, Oryctes rhinoceros (date palm beetle), Oryzaephilus mercator (merchant grain beetle), Oryzaephilus surinamensis (sawtoothed grain beetle), Otiorhynchus spp. (weevils), Oulema melanopus (cereal leaf beetle), Oulema oryzae, Pantomorus spp. (weevils), Phyllophaga spp. (May/June beetle), Phyllophaga cuyabana (chrysomelids), Phynchites spp., Popillia japonica (Japanese beetle), Prostephanus truncatus (larger grain borer), Rhizopertha dominica (lesser grain borer), Rhizotrogus spp. (European chafer), Rhynchophorus spp. (weevils), Scolytus spp. (wood beetles), Shenophorus spp. (Billbug), Sitona lineatus (pea leaf weevil), Sitophilus spp. (grain weevils), Sitophilus granaries (granary weevil), Sitophilus oryzae (rice weevil), Stegobium paniceum (drugstore beetle), Tribolium spp. (flour beetles), Tribolium castaneum (red flour beetle), Tribolium confusum (confused flour beetle), Trogoderma variabile (warehouse beetle), and Zabrus tenebrioides.

- The seed(s) may be any type of seed. The seed(s) may, for example, be a seed produced by a higher plant, such as a dicotyledonous plant or a monocotyledonous plant. In at least some embodiments, the seed(s) may be produced by a consumable plant, such as a commercial crop plant. As a non-limiting example, the seed(s) may be produced from a plant in the family Brassicaceae (mustard family), such as a plant in the genus Brassica including, for example, one of the following: B. napus (rapeseed, including cultivars such as, canola, and rutabaga), B. juncea (Indian mustard), B. carinata (Abyssinian mustard), B. rapa (turnip), B. oleracea (wild cabbage, including cultivars such as, kale, cabbage, broccoli, cauliflower, brussels sprouts, etc.) B. rupestris (brown mustard), B. septiceps (seventop mustard), B. nigra (black mustard), B. narinosa (broadbeaked mustard), B. perviridis (mustard spinach), B. tournefortii (asian mustard), and B. fruticulosa (Mediterranean cabbage). In additional

embodiments, the seed(s) may be produced from a different plant including, but not limited to, one of the following: *Glycine max* (soybean), *Linum usitatissimum* (linseed/flax), *Zea mays* (maize), *Carthamus tinctorius* (safflower), *Helianthus annuus* (sunflower), *Nicotiana tabacum* (tobacco), *Arabidopsis thaliana*, *Betholettia excelsa* (Brazil nut), *Ricinus communis* (castor bean), *Cocus nucifera* (coconut), *Coriandrum sativum* (coriander), *Gossypium* spp. (cotton), *Arachis hypogaea* (groundnut), *Simmondsia chinensis* (jojoba), *Elaeis gdieneis* (oil palm), *Olea eurpaea* (olive), *Oryza sativa* (rice), *Cucurbita maxima* (squash), *Hordeum vulgare* (barley), *Triticum aestivum* (wheat), and *Lemnaceae* spp (duckweed). The seed(s) may be produced from any genotype and cultivar of a plant, the selection of which is within the discretion of the practitioner. In at least some embodiments, the seed(s) is produced by a canola plant (i.e., the at least one is at least one canola seed).

The N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) may be applied to the seed(s) by any of a variety of conventional techniques (e.g., spraying, coating, dusting, and soaking). The sulfoximine can remain substantially on the surface of the seed in the seed treatment during seed storage. When the seed is planted and begins to germinate in the soil, the sulfoxamine can be absorbed by the plant roots and shoot and translocate to the above-ground plant tissues. Suitable application processes include, for example, those listed in P. Kusters et. al., "Seed Treatment: Progress and Prospects," 1994 BCPC Monograph No. 57. An insecticidally effective amount of the at least one N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine may be applied to the seed(s) at any time from the harvest of the seed(s) from an associated plant to the sowing of the seed(s). The N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) may be applied to the seed(s) before the planting of the seed(s), during the planting of the seed(s), or a combination thereof. If the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) is applied before the planting of the seed(s), the seed treatment may occur at any time within a range from substantially immediately before planting to about 12 months before planting. Multiple applications of the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) may be applied to the seed(s).

The N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) may be applied to (e.g., dusted on) the seed(s) without further treatment, or a formulation including the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) and at least one inert carrier

may be applied to the seed(s). Utilizing a formulation to treat the seed(s) may, for example, enhance one or more of ease of application, handling, storage, and maximum pesticidal activity. If a formulation is used, the at least one inert carrier may be a solid carrier (e.g., talc, pyrophyllite clay, silica, attapulgus clay, kaolin clay, kieselguhr, chalk, diatomaceous earth, lime, calcium carbonate, bentonite clay, Fuller's earth, cotton seed hulls, wheat flour, soybean flour, pumice, wood flour, walnut shell flour, lignin, combinations thereof, and the like), or may be a liquid carrier (e.g., water, toluene, xylene, petroleum naphtha, crop oil, acetone, methyl ethyl ketone, cyclohexanone, trichloroethylene, perchloroethylene, ethyl acetate, amyl acetate, butyl acetate, propylene glycol monomethyl ether and diethylene glycol monomethyl ether, methanol, ethanol, isopropanol, amyl alcohol, ethylene glycol, propylene glycol, glycerine, combinations thereof, and the like). In addition, if a formulation is used, the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) and the at least one inert carrier may be applied in the form of any of a variety of conventional formulation types including, but not limited to, a wettable powder, an emulsifiable concentrate, a suspension concentrate, an dilute emulsion (e.g., aqueous emulsion), a dilute suspension (e.g., aqueous suspension), a directly sprayable or dilutable solution, a coatable paste, and a dust. The aforementioned formulation types can be prepared according to procedures that are conventional in the agricultural chemical art.

If, for example, the formulation is applied to the seed(s) as a wettable powder, the wettable powder may comprise a mixture the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) and at least one solid carrier. The mixture may be compacted to form water-dispersible granules. The at least one solid carrier and the at least one surfactant may be blended with the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) and milled. A concentration of the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) in the wettable powder may be within a range of from about 10 percent by weight to about 90 percent by weight, such as from about 25 percent by weight to about 75 percent by weight. The wettable powder may, optionally, include at least one surfactant, such as a sulfonated lignin, a condensed naphthalenesulfonate, a naphthalenesulfonate, an alkylbenzenesulfonate, an alkyl sulfate, and a non-ionic surfactant (e.g., anethylene oxide adduct of an alkyl phenol). If present, a concentration at least one surfactant in the wettable powder may be within a range of from about 0.5 percent by weight to

about 10 percent by weight. The at least one surfactant may aid in at least one of the formation and the stabilization of the wettable powder.

If, for example, the formulation is applied to the seed(s) as an emulsifiable concentrate, the emulsifiable concentrate may include the at least one

5 N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine, and at least one liquid carrier. The N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) may be substantially dissolved in the at least one liquid carrier. The emulsifiable concentrate may, optionally, include at least one emulsifier at a concentration within a range of from about 1 percent by weight to about 30 percent by weight. As used herein, the term

10 “emulsifier” means and includes a material that stabilizes a suspension of droplets of one liquid phase in another liquid phase. The at least one emulsifier may be non-ionic, anionic, cationic, or a combination thereof. Non-limiting examples of non-ionic emulsifiers include polyalkylene glycol ethers and condensation products of alkyl and aryl phenols, aliphatic alcohols, aliphatic amines or fatty acids with ethylene oxide,

15 propylene oxides such as the ethoxylated alkyl phenols, and carboxylic esters solubilized with the polyol or polyoxyalkylene. Non-limiting examples of anionic emulsifiers include oil-soluble salts (e.g., calcium) of alkylaryl sulphonic acids, oil-soluble salts, sulfated polyglycol ethers, and salts of phosphated polyglycol ether. Non-limiting examples of cationic emulsifiers include quaternary ammonium

20 compounds, and fatty amine salts. The emulsifiable concentrate may also contain other compatible additives, such as plant growth regulators and other biologically active compounds used in agriculture. A concentration of the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) in the emulsifiable concentrate may, for example, be within a range of from about 10 percent by weight to

25 about 50 percent by weight. In one or more embodiments, the emulsifiable concentrate may be diluted with water and oil to form spray mixtures in the form of oil-in-water emulsions.

If, for example, the formulation is applied to the seed(s) as an aqueous suspension, the aqueous suspension may include the

30 N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) dispersed in an aqueous liquid carrier (e.g., water). A concentration of the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) in the aqueous suspension may be within a range from about 5 to about 50 weight percent. The aqueous

suspension may be prepared by finely grinding the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s), and mixing the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) into the aqueous liquid carrier. The aqueous suspension may, optionally, include at least one surfactant that  
5 may aid in the formation and/or the stabilization of the aqueous suspension. Other materials, such as inorganic salts and synthetic or natural gums, may be added to increase one or more of the density and the viscosity of the aqueous suspension.

If, for example, the formulation is applied to the seed(s) as an aqueous emulsion, the aqueous emulsion may include the

10 N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) emulsified in an aqueous liquid carrier (e.g., water). A concentration of the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) in the aqueous emulsion may be within a range from about 5 to about 50 weight percent. The N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) can dissolved in a  
15 water-immiscible solvent before preparation of the aqueous emulsion. Non-limiting examples of suitable water-immiscible solvents include aromatic hydrocarbons derived from benzene, such as toluene, xylenes, other alkylated benzenes and the like, and naphthalene derivatives, aliphatic hydrocarbons such as hexane, octane, cyclohexane, and the like, mineral oils from the aliphatic or isoparaffinic series, and mixtures of  
20 aromatic and aliphatic hydrocarbons; halogenated aromatic or aliphatic hydrocarbons; vegetable, seed or animal oils such as soybean oil, rape seed oil, olive oil, castor oil, sunflower seed oil, coconut oil, corn oil, cotton seed oil, linseed oil, palm oil, peanut oil, safflower oil, sesame oil, tung oil and the like, and C1-C6 mono-esters derived from vegetable, seed or animal oils; C1-C6 dialkyl amides of C6-C20 saturated and  
25 unsaturated aliphatic carboxylic acids, such as, N-N-dimethyl alkyl amide; C1-C12 esters of aromatic carboxylic acids and dicarboxylic acids and C1-C12 esters of aliphatic and cyclo-aliphatic carboxylic acids; C4-C12 polyesters of dihydric, trihydric, or other lower polyalcohols such as, propylene glycol dioleate, di-octyl succinate, di-butyl adipate, di-octyl phthalate and the like. The aqueous emulsion may be  
30 prepared by emulsifying the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) or a water-immiscible solution thereof into the aqueous liquid carrier. The aqueous emulsion may, optionally, include at least one surfactant that may aid in at least one of the formation and the stabilization of the aqueous emulsion.

If, for example, the formulation is applied to the seed(s) as a granular dust, the granular formulation may include the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) dispersed in at least one solid carrier (e.g., kaolin clay, ground volcanic rock, etc.). The at least one solid carrier may be provided as a powder. A  
5 concentration of the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) in the dust may be within a range from about 1 weight percent to about 10 weight percent.

The N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s), or the formulation including the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s), may, optionally, be applied to the seed(s) concurrently (i.e., simultaneously) with or  
10 consecutively with (e.g., before or after) at least one additional material. The at least one additional material may be a material or compound that has a desired utility and that does not substantially interfere with the insecticidal activity of the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s). Whether or not the at least one additional material substantially interferes with the insecticidal activity of the  
15 N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) can be really determined by those of skill in the art using standard test formats including, but not limited to, those involving direct comparisons of the efficacy of the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) of the present disclosure with and without the at least one additional material. By way of non-limiting example,  
20 the at least one additional material may be one or more of at least one adjuvant material and at least one additional pesticide material.

The at least one adjuvant material, if used, may be a conventional adjuvant used in the agricultural sciences art including, but not limited to, a wetting agent, a dispersant, a binder, a penetrant, a fertilizer, a buffer, a dye, a sequestering agent, a drift  
25 reduction agent, a compatibility agent, a viscosity regulator, an anti-foam agent, a cleaning agent, a surfactant, an emulsifier, combinations thereof, and the like. Suitable adjuvant materials are well known in the agricultural sciences art (e.g., see "Chemistry and Technology of Agrochemical Formulations" edited by D. A. Knowles, copyright 1998 by Kluwer Academic Publishers; also see "Insecticides in Agriculture and  
30 Environment—Retrospects and Prospects" by A. S. Perry, I. Yamamoto, I. Ishaaya, and R. Perry, copyright 1998 by Springer-Verlag). In at least some embodiments, the at least one adjuvant material includes at least one binder (e.g., a polyacrylate, a polymethacrylate, a polybutene, a polyisobutylene, a polyether, a polyethyleneamine, a

polyethyleneamide, a polyethyleneimine, a polystyrene, a polyurethane, a polyvinylalcohol, a polyvinylpyrrolidone, polyvinylacetate, copolymers derived from such polymers, and combinations thereof) that may enhance the adhesion of the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) to the seed(s).

5           The at least one additional pesticide material, if used, may be any conventional pesticidal material including, but not limited to, at least one of an additional insecticide, a fungicide, and a herbicide, each of which are described in further detail below. For example, the at least one additional pesticide material may be used to control one or more of additional insects, diseases, and plants (e.g., weeds). Further non-limiting  
10       examples of pesticide materials that may be utilized include at least one of a nematocide, a miticide, an arthropodicide, and a bactericide. The N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) and the at least one additional pesticide may, for example, be present in a weight ratio of from about 1:100 to about 100:1.

15           If utilized, the additional insecticide may be used for the same insecticidal activity as the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s) (e.g., the control of insects in the Order Coleopteran, such as flea beetles) or may be used for a different insecticidal activity (e.g., to control insects of a different Order). As used herein, the term “insecticide,” means and includes an active material that kills,  
20       regulates, or otherwise adversely affects the growth of insects. Non-limiting examples of suitable insecticides that may be used as the at least one additional pesticide material include: antibiotic insecticides, such as allosamidin and thuringiensin; macrocyclic lactone insecticides, such as spinosad, spinetoram, and other spinosyns including the 21-butenyl spinosyns and their derivatives; avermectin insecticides, such as abamectin,  
25       doramectin, emamectin, eprinomectin, ivermectin and selamectin; milbemycin insecticides, such as lepimectin, milbemectin, milbemycin oxime and moxidectin; arsenical insecticides, such as calcium arsenate, copper acetoarsenite, copper arsenate, lead arsenate, potassium arsenite and sodium arsenite; biological insecticides such as *Bacillus popilliae*, *B. sphaericus*, *B. thuringiensis* subsp. *aizawai*, *B. thuringiensis* subsp. *kurstaki*, *B. thuringiensis* subsp. *tenebrionis*, *Beauveria bassiana*, *Cydia pomonella* granulosus virus, Douglas fir tussock moth NPV, gypsy moth NPV, *Helicoverpa zea* NPV, Indian meal moth granulosus virus, *Metarhizium anisopliae*, *Nosema locustae*, *Paecilomyces fumosoroseus*, *P. lilacinus*, *Photographus luminescens*,



Spodoptera exigua NPV, trypsin modulating oostatic factor, Xenorhabdus nematophilus, and X. bovienii, plant incorporated protectant insecticides such as Cry1Ab, Cry1Ac, Cry1F, Cry1A.105, Cry2Ab2, Cry3A, mir Cry3A, Cry3Bb1, Cry34, Cry35, and VIP3A; botanical insecticides, such as anabasine, azadirachtin, d-limonene, nicotine, pyrethrins, cinerins, cinerin I, cinerin II, jasmolin I, jasmolin II, pyrethrin I, pyrethrin II, quassia, rotenone, ryania and sabadilla; carbamate insecticides such as bendiocarb and carbaryl; benzofuranyl methylcarbamate insecticides, such as benfuracarb, carbofuran, carbosulfan, decarbofuran and furathiocarb; dimethylcarbamate insecticides dimitan, dimetilan, hyquincarb and pirimicarb; oxime carbamate insecticides, such as alanycarb, aldicarb, aldoxycarb, butocarboxim, butoxycarboxim, methomyl, nitrilacarb, oxamyl, tazimcarb, thiocarboxime, thiodicarb and thiofanox; phenyl methylcarbamate insecticides, such as allyxycarb, aminocarb, bufencarb, butacarb, carbanolate, cloethocarb, dicresyl, dioxacarb, EMPC, ethiofencarb, fenethacarb, fenobucarb, isoprocarb, methiocarb, metolcarb, mexacarbate, promacyl, promecarb, propoxur, trimethacarb, XMC and xylylcarb; dinitrophenol insecticides, such as dinex, dinoprop, dinosam and DNOC; fluorine insecticides, such as barium hexafluorosilicate, cryolite, sodium fluoride, sodium hexafluorosilicate and sulfluramid; formamidine insecticides, such as amitraz, chlordimeform, formetanate and formparanate; fumigant insecticides, such as acrylonitrile, carbon disulfide, carbon tetrachloride, chloroform, chloropicrin, para-dichlorobenzene, 1,2-dichloropropane, ethyl formate, ethylene dibromide, ethylene dichloride, ethylene oxide, hydrogen cyanide, iodomethane, methyl bromide, methylchloroform, methylene chloride, naphthalene, phosphine, sulfuryl fluoride and tetrachloroethane; inorganic insecticides, such as borax, calcium polysulfide, copper oleate, mercurous chloride, potassium thiocyanate and sodium thiocyanate; chitin synthesis inhibitors such as bistrifluron, buprofezin, chlorfluazuron, cyromazine, diflubenzuron, flucycloxuron, flufenoxuron, hexaflumuron, lufenuron, novaluron, noviflumuron, penfluron, teflubenzuron and triflumuron; juvenile hormone mimics, such as epofenonane, fenoxycarb, hydroprene, kinoprene, methoprene, pyriproxyfen and triprene; juvenile hormones such as juvenile hormone I, juvenile hormone II and juvenile hormone III; molting hormone agonists, such as chromafenozide, halofenozide, methoxyfenozide and tebufenozide; molting hormones such as  $\alpha$ -ecdysone and ecdysterone; molting inhibitors, such as diofenolan; precocenes, such

as precocene I, precocene II and precocene III; unclassified insect growth regulators, such as dicyclanil; nereistoxin analogue insecticides, such as bensultap, cartap, thiocyclam and thiosultap; nicotinoid insecticides, such as flonicamid; nitroguanidine insecticides, such as clothianidin, dinotefuran, imidacloprid and thiamethoxam;

5 aminofuranone neonicotinoids such as BYI-02960; semisynthetic fermentation products such as cypopen; nitromethylene insecticides, such as nitenpyram and nithiazine; pyridylmethylaniline insecticides, such as acetamiprid, imidacloprid, nitenpyram and thiacloprid; organochlorine insecticides, such as bromo-DDT, camphechlor, DDT, pp'-DDT, ethyl-DDD, HCH, gamma-HCH, lindane,

10 methoxychlor, pentachlorophenol and TDE; cyclodiene insecticides such as aldrin, bromocyclen, chlorbicyclen, chlordane, chlordecone, dieldrin, dilor, endosulfan, endrin, HEOD, heptachlor, HHDN, isobenzan, isodrin, kelevan and mirex; organophosphate insecticides, such as bromfenvinfos, chlorfenvinphos, crotoxyphos, dichlorvos, dicrotophos, dimethylvinphos, fospirate, heptenophos, methocrotophos,

15 mevinphos, monocrotophos, naled, naftalofos, phosphamidon, propaphos, TEPP and tetrachlorvinphos; organothiophosphate insecticides, such as dioxabenzofos, fosmethilan and phenthoate; aliphatic organothiophosphate insecticides, such as acethion, amiton, cadusafos, chlorethoxyfos, chlormephos, demephion, demephion-O, demephion-S, demeton, demeton-O, demeton-S, demeton-methyl, demeton-O-methyl,

20 demeton-S-methyl, demeton-S-methylsulphon, disulfoton, ethion, ethoprophos, IPSP, isothioate, malathion, methacrifos, oxydemeton-methyl, oxydeprofos, oxydisulfoton, phorate, sulfotep, terbufos and thiometon; aliphatic amide organothiophosphate insecticides, such as amidithion, cyanthoate, dimethoate, ethoate-methyl, formothion, mecarbam, omethoate, prothoate, sophamide and vamidothion; oxime

25 organothiophosphate insecticides, such as chlorphoxim, phoxim and phoxim-methyl; heterocyclic organothiophosphate insecticides, such as azamethiphos, coumaphos, coumithoate, dioxathion, endothion, menazon, morphothion, phosalone, pyraclofos, pyridaphenthion and quinothion; benzothiopyran organothiophosphate insecticides, such as dithicrofos and thicrofos; benzotriazine organothiophosphate insecticides such

30 as azinphos-ethyl and azinphos-methyl; isoindole organothiophosphate insecticides, such as dialifos and phosmet; isoxazole organothiophosphate insecticides, such as isoxathion and zolaprofos; pyrazolopyrimidine organothiophosphate insecticides, such as chlorprazophos and pyrazophos; pyridine organothiophosphate insecticides, such as

chlorpyrifos and chlorpyrifos-methyl; pyrimidine organothiophosphate insecticides, such as butathiofos, diazinon, etrimfos, lirimfos, pirimiphos-ethyl, pirimiphos-methyl, primidophos, pyrimitate and tebupirimfos; quinoxaline organothiophosphate insecticides, such as quinalphos and quinalphos-methyl; thiadiazole

5 organothiophosphate insecticides, such as athidathion, lythidathion, methidathion and prothidathion; triazole organothiophosphate insecticides, such as isazofos and triazophos; phenyl organothiophosphate insecticides, such as azothoate, bromophos, bromophos-ethyl, carbophenothion, chlorthiophos, cyanophos, cythioate, dicapthon, dichlofenthion, etaphos, famphur, fenchlorphos, fenitrothion fensulfothion, fenthion,

10 fenthion-ethyl, heterophos, jodfenphos, mesulfenfos, parathion, parathion-methyl, phenkapton, phosnichlor, profenofos, prothiofos, sulprofos, temephos, trichlormetaphos-3 and trifenofos; phosphonate insecticides, such as butonate and trichlorfon; phosphonothioate insecticides, such as mecarphon; phenyl ethylphosphonothioate insecticides, such as fonofos and trichloronat; phenyl

15 phenylphosphonothioate insecticides, such as cyanofenphos, EPN and leptophos; phosphoramidate insecticides such as crufomate, fenamiphos, fosthietan, mephosfolan, phosfolan and pirimetaphos; phosphoramidothioate insecticides such as acephate, isocarbophos, isofenphos, methamidophos and propetamphos; phosphorodiamide insecticides, such as dimefox, mazidox, mipafox and schradan; oxadiazine insecticides,

20 such as indoxacarb; phthalimide insecticides, such as dialifos, phosmet and tetramethrin; pyrazole insecticides, such as acetoprole, ethiprole, fipronil, pyrafluprole, pyriprole, tebufenpyrad, tolfenpyrad and vaniliprole; pyrethroid ester insecticides, such as acrinathrin, allethrin, bioallethrin, barthrin, bifenthrin, bioethanomethrin, cyclothrin, cycloprothrin, cyfluthrin, beta-cyfluthrin, cyhalothrin, gamma-cyhalothrin,

25 lambda-cyhalothrin, cypermethrin, alpha-cypermethrin, beta-cypermethrin, theta-cypermethrin, zeta-cypermethrin, cyphenothrin, deltamethrin, dimefluthrin, dimethrin, empenthrin, fenfluthrin, fenpirithrin, fenpropathrin, fenvalerate, esfenvalerate, flucythrinate, fluvalinate, tau-fluvalinate, furethrin, imiprothrin, metofluthrin, permethrin, biopermethrin, transpermethrin, phenothrin, prallethrin,

30 profluthrin, pyresmethrin, resmethrin, bioresmethrin, cismethrin, tefluthrin, terallethrin, tetramethrin, tralomethrin and transfluthrin; pyrethroid ether insecticides, such as etofenprox, flufenprox, halfenprox, protrifenbute and silafluofen; pyrimidinamine insecticides, such as flufenerim and pyrimidifen; pyrrole insecticides, such as

chlorfenapyr; tetroneic acid insecticides, such as spirotetramat; thiourea insecticides such as diafenthiuron; urea insecticides, such as flucifuron and sulcofuron; and unclassified insecticides, such as AKD-3088, closantel, crotamiton, cyflumetofen, EXD, fenazaflor, fenazaquin, fenoxacrim, fenpyroximate, FKI-1033, flubendiamide, cyazypyr (cyantraniliprole), hydramethylnon, IKI-2002, isoprothiolane, malonoben, metaflumizone, metoxadiazole, nifluridide, NNI-9850, NNI-0101 (pyrifluquinazon), pymetrozine, pyridaben, pyridalyl, Qcide, rafoxanide, rynaxypyr (chlorantraniliprole), SYJ-159, triarathene, and triazamate, and any combinations thereof.

- 10 As used herein, the term “fungicide,” means and includes an active material that kills, controls, or otherwise adversely affects the growth of fungi or fungal spores. Non-limiting examples of suitable fungicides that may be used as the at least one additional pesticide material include 2-(thiocyanatomethylthio)-benzothiazole, 2-phenylphenol, 8-hydroxyquinoline sulfate, Ampelomyces, quisqualis, azaconazole, azoxystrobin, Bacillus subtilis, benalaxyl, benomyl, benthiavalicarb-isopropyl, benzylaminobenzene-sulfonate (BABS) salt, bicarbonates, biphenyl, bismethiazol, bitertanol, blasticidin-S, borax, Bordeaux mixture, boscalid, bromuconazole, bupirimate, calcium polysulfide, captafol, captan, carbendazim, carboxin, carpropamid, carvone, chloroneb, chlorothalonil, chlozolinate, Coniothyrium minitans, copper hydroxide, copper octanoate, copper oxychloride, copper sulfate, copper sulfate (tribasic), cuprous oxide, cyazofamid, cyflufenarnid, cymoxanil, cyproconazole, cyprodinil, dazomet, debacarb, diammonium ethylenebis-(dithiocarbamate), dichlofluanid, dichlorophen, diclocymet, diclomezine, dichloran, diethofencarb, difenoconazole, difenzoquat ion, diflumetorim, dimethomorph, dimoxystrobin, diniconazole, diniconazole-M, dinobuton, dinocap, diphenylamine, dithianon, dodemorph, dodemorph acetate, dodine, dodine free base, edifenphos, epoxiconazole, ethaboxam, ethoxyquin, etridiazole, famoxadone, fenamidone, fenarimol, fenbuconazole, fenfuram, fenhexamid, fenoxanil, fenpiclonil, fenpropidin, fenpropimorph, fentin, fentin acetate, fentin hydroxide, ferbam, ferimzone, fluazinam, fludioxonil, flumorph, fluopicolide, fluoroimide, fluoxastrobin, fluquinconazole, flusilazole, flusulfamide, flutolanil, flutriafol, folpet, formaldehyde, fosetyl, fosetyl-aluminium, fuberidazole, furalaxyl, furametpyr, guazatine, guazatine acetates, GY-81, hexachlorobenzene, hexaconazole, hymexazol, imazalil, imazalil sulfate,
- 15
- 20
- 25
- 30

imibenconazole, iminoctadine, iminoctadine triacetate, iminoctadine tris(albesilate),  
 ipconazole, iprobenfos, iprodione, iprovalicarb, isoprothiolane, kasugamycin,  
 kasugamycin hydrochloride hydrate, kresoxim-methyl, mancopper, mancozeb, maneb,  
 mepanipyrin, mepronil, mercuric chloride, mercuric oxide, mercurous chloride,  
 5 metalaxyl, mefenoxam, metalaxyl-M, metam, metam-ammonium, metam-potassium,  
 metam-sodium, metconazole, methasulfocarb, methyl iodide, methyl isothiocyanate,  
 metiram, metominostrobin, metrafenone, mildiomyacin, myclobutanil, nabam,  
 nitrothal-isopropyl, nuarimol, oethilinone, ofurace, oleic acid (fatty acids),  
 orysastrobin, oxadixyl, oxine-copper, oxpoconazole fumarate, oxycarboxin,  
 10 pefurazoate, penconazole, pencycuron, pentachlorophenol, pentachlorophenyl laurate,  
 penthiopyrad, phenylmercury acetate, phosphonic acid, phthalide, picoxystrobin,  
 polyoxin B, polyoxins, polyoxorim, potassium bicarbonate, potassium  
 hydroxyquinoline sulfate, probenazole, prochloraz, procymidone, propamocarb,  
 propamocarb hydrochloride, propiconazole, propineb, proquinazid, prothioconazole,  
 15 pyraclostrobin, pyrazophos, pyributicarb, pyrifenoxy, pyrimethanil, pyroquilon,  
 quinochloramine, quinoxyfen, quintozone, Reynoutria sachalinensis extract, silthiofam,  
 simeconazole, sodium 2-phenylphenoxide, sodium bicarbonate, sodium  
 pentachlorophenoxide, spiroxamine, sulfur, SYP-Z071, tar oils, tebuconazole,  
 tecnazene, tetraconazole, thiabendazole, thifluzamide, thiophanate-methyl, thiram,  
 20 tiadinil, tolclofos-methyl, tolylfluanid, triadimefon, triadimenol, triazoxide,  
 tricyclazole, tridemorph, trifloxystrobin, triflumizole, triforine, triticonazole,  
 validamycin, vinclozolin, zineb, ziram, zoxamide, *Candida oleophila*, *Fusarium*  
*oxysporum*, *Gliocladium* spp., *Phlebiopsis gigantea*, *Streptomyces griseoviridis*,  
*Trichoderma* spp., (RS)--N-(3,5-dichlorophenyl)-2-(methoxymethyl)-succinimide,  
 25 1,2-dichloropropane, 1,3-dichloro-1,1,3,3-tetrafluoroacetone hydrate,  
 1-chloro-2,4-dinitronaphthalene, 1-chloro-2-nitropropane,  
 2-(2-heptadecyl-2-imidazolin-1-yl)ethanol, 2,3-dihydro-5-phenyl-1,4-dithiane  
 1,1,4,4-tetraoxide, 2-methoxyethylmercury acetate, 2-methoxyethylmercury chloride,  
 2-methoxyethylmercury silicate, 3-(4-chlorophenyl)-5-methylrhodanine,  
 30 4-(2-nitroprop-1-enyl)phenyl thiocyanate: ampropylfos, anilazine, azithiram, barium  
 polysulfide, Bayer 32394, benodanil, benquinox, bentazone, benzamyl;  
 benzamyl-isobutyl, benzamyl, binapacryl, bis(methylmercury) sulfate,  
 bis(tributyltin) oxide, buthiobate, cadmium calcium copper zinc chromate sulfate,

carbamorph, CECA, chlobenthiazone, chloraniformethan, chlorfenazole, chlorquinox, climbazole, copper bis(3-phenylsalicylate), copper zinc chromate, cufraneb, cupric hydrazinium sulfate, cuprobam, cyclafuramid, cypendazole, cyprofuram, decafentin, dichlone, dichlozoline, diclobutrazol, dimethirimol, dinocton, dinosulfon, dinoterbon, 5 dipyrithione, ditalimfos, dodicin, drazoxolon, EBP, ESBP, etaconazole, etem, ethirim, fenaminosulf, fenapanil, fenitropan, fluotrimazole, furcarbanil, furconazole, furconazole-cis, furmecyclox, furophanate, glyodine, griseofulvin, halacrinat, Hercules 3944, hexylthiofos, ICIA0858, isopamphos, isovaledione, mebenil, mecarbinzid, metazoxolon, methfuroxam, methylmercury dicyandiamide, metsulfovax, 10 milneb, mucochloric anhydride, myclozolin, N-3,5-dichlorophenyl-succinimide, N-3-nitrophenylitaconimide, natamycin, N-ethylmercurio-4-toluenesulfonanilide, nickel bis(dimethyldithiocarbamate), OCH, phenylmercury dimethyldithiocarbamate, phenylmercury nitrate, phosdiphen, prothiocarb; prothiocarb hydrochloride, pyracarbolid, pyridinitril, pyroxychlor, pyroxyfur, quinacetol; quinacetol sulfate, 15 quinazamid, quinconazole, rabenzazole, salicylanilide, SSF-109, sultropen, tecoram, thiadifluor, thicyofen, thiochlorfenphim, thiophanate, thioquinox, tioxyimid, triamiphos, triarimol, triazbutil, trichlamide, urbacid, XRD-563, and zarilamid, and any combinations thereof.

As used herein, the term "herbicide," means and includes an active material 20 that kills, controls, or otherwise adversely affects the growth of plants. Non-limiting examples of suitable herbicides that may be used as the at least one additional pesticide material include amide herbicides such as allidochlor, beflubutamid, benzadox, benzipram, bromobutide, cafenstrole, CDEA, chlorthiamid, cyprazole, dimethenamid, dimethenamid-P, diphenamid, epronaz, etnipromid, fentrazamide, flupoxam, 25 fomesafen, halosafen, isocarbamid, isoxaben, napropamide, naptalam, pethoxamid, propyzamide, quinonamid and tebutam; anilide herbicides such as chloranocryl, cisanilide, clomeprop, cypromid, diflufenican, etobenzanid, fenasulam, flufenacet, flufenican, mefenacet, mefluidide, metamifop, monalide, naproanilide, pentanochlor, picolinafen and propanil; arylalanine herbicides, such as benzoylprop, flamprop and 30 flamprop-M; chloroacetanilide herbicides, such as acetochlor, alachlor, butachlor, butenachlor, delachlor, diethatyl, dimethachlor, metazachlor, metolachlor, S-metolachlor, pretilachlor, propachlor, propisochlor, prynachlor, terbuchlor, thenylchlor and xylachlor; sulfonanilide herbicides, such as benzo-fluor, perfluidone,

pyrimisulfan and proflumizox; sulfonamide herbicides, such as asulam, carbasulam, fenasulam and oryzalin; antibiotic herbicides, such as bilanafos; benzoic acid herbicides, such as chloramben, dicamba, 2,3,6-TBA and tricamba; pyrimidinyloxybenzoic acid herbicides, such as bispyribac and pyriminobac; 5 pyrimidinylthiobenzoic acid herbicides, such as pyriithiobac; phthalic acid herbicides, such as chlorthal; picolinic acid herbicides such as aminopyralid, clopyralid and picloram; quinolinecarboxylic acid herbicides, such as quinclorac and quinmerac; arsenical herbicides, such as cacodylic acid, CMA, DSMA, hexaflurate, MAA, MAMA, MSMA, potassium arsenite and sodium arsenite; benzoylcyclohexanedione 10 herbicides, such as mesotrione, sulcotrione, tefuryltrione and tembotrione; benzofuranyl alkylsulfonate herbicides, such as benfuresate and ethofumesate; carbamate herbicides, such as asulam, carboxazole chlorprocarb, dichlormate, fenasulam, karbutilate and terbucarb; carbanilate herbicides, such as barban, BCPC, carbasulam, carbetamide, CEPC, chlorbufam, chlorpropham, CPPC, desmedipham, 15 phenisopham, phenmedipham, phenmedipham-ethyl, propham and swep; cyclohexene oxime herbicides, such as alloxymid, butoxydim, clethodim, cloproxydim, cycloxydim, profoxydim, sethoxydim, tepraloxymid and tralkoxydim; cyclopropylisoxazole herbicides, such as isoxachlortole and isoxaflutole; dicarboximide herbicides, such as benzfendazole, cinidon-ethyl, flumezin, flumiclorac, 20 flumioxazin and flumipropyn; dinitroaniline herbicides, such as benfluralin, butralin, dinitramine, ethalfluralin, fluchloralin, isopropalin, methalpropalin, nitralin, oryzalin, pendimethalin, prodiamine, profluralin and trifluralin; dinitrophenol herbicides, such as dinofenat, dinoprop, dinosam, dinoseb, dinoterb, DNOC, etinofen and medinoterb; diphenyl ether herbicides, such as ethoxyfen; nitrophenyl ether herbicides, such as 25 acifluorfen, aclonifen, bifenox, chlormethoxyfen, chlornitrofen, etniproamid, fluorodifen, fluoroglycofen, fluoronitrofen, fomesafen, furyloxyfen, halosafen, lactofen, nitrofen, nitrofluorfen and oxyfluorfen; dithiocarbamate herbicides, such as dazomet and metam; halogenated aliphatic herbicides, such as alorac, chloropon, dalapon, flupropanate, hexachloroacetone, iodomethane, methyl bromide, monochloroacetic 30 acid, SMA and TCA; imidazolinone herbicides, such as imazamethabenz, imazamox, imazapic, imazapyr, imazaquin and imazethapyr; inorganic herbicides, such as ammonium sulfamate, borax, calcium chlorate, copper sulfate, ferrous sulfate, potassium azide, potassium cyanate, sodium azide, sodium chlorate and sulfuric acid;

nitrite herbicides, such as bromobonil, bromoxynil, chloroxynil, dichlobenil, iodobonil, ioxynil and pyraclonil; organophosphorus herbicides, such as amiprofos-methyl, anilofos, bensulide, bilanafos, butamifos, 2,4-DEP, DMPA, EBEP, fosamine, glufosinate, glyphosate and piperophos; phenoxy herbicides, such as bromofenoxim, 5 clomeprop, 2,4-DEB, 2,4-DEP, difenopenten, disul, erbon, etnipromid, fenteracol and trifopsime; phenoxyacetic herbicides, such as 4-CPA, 2,4-D, 3,4-DA, MCPA, MCPA-thioethyl and 2,4,5-T; phenoxybutyric herbicides, such as 4-CPB, 2,4-DB, 3,4-DB, MCPB and 2,4,5-TB; phenoxypropionic herbicides, such as cloprop, 4-CPP, dichlorprop, dichlorprop-P, 3,4-DP, fenoprop, mecoprop and mecoprop-P; 10 aryloxyphenoxypropionic herbicides, such as chlorazifop, clodinafop, clofop, cyhalofop, diclofop, fenoxaprop, fenoxaprop-P, fenthiaprop, fluazifop, fluazifop-P, haloxyfop, haloxyfop-P, isoxapyrifop, metamifop, propaquizafop, quizalofop, quizalofop-P and trifop; phenylenediamine herbicides, such as dinitramine and prodiamine; pyrazolyl herbicides, such as benzoferap, pyrazolynate, pyrasulfotole, pyrazoxyfen, pyroxasulfone and topramezone; pyrazolylphenyl herbicides, such as 15 fluazolate and pyraflufen; pyridazine herbicides, such as credazine, pyridafol and pyridate; pyridazinone herbicides, such as brompyrazon, chloridazon, dimidazon, flufenpyr, metflurazon, norflurazon, oxapyrazon and pydanon; pyridine herbicides such as aminopyralid, clodinate, clopyralid, dithiopyr, fluroxypyr, haloxydine, picloram, 20 picolinafen, pyriclor, thiazopyr and triclopyr; pyrimidinediamine herbicides, such as iprymidam and tioclorim; quaternary ammonium herbicides, such as cyperquat, diethamquat, difenzoquat, diquat, morfamquat and paraquat; thiocarbamate herbicides, such as butylate, cycloate, di-allate, EPTC, esprocarb, ethiolate, isopolinate, methiobencarb, molinate, orbencarb, pebulate, prosulfocarb, pyributicarb, sulfallate, 25 thiobencarb, tiocarbazil, tri-allate and vemolate; thiocarbonate herbicides, such as dimexano, EXD and proxan; thiourea herbicides such as methiuron; triazine herbicides, such as dipropetryn, triaziflam and trihydroxytriazine; chlorotriazine herbicides, such as atrazine, chlorazine, cyanazine, cyprazine, eglinazine, ipazine, mesoprazine, procyazine, proglinazine, propazine, sebuthylazine, simazine, terbuthylazine and 30 trietazine; methoxytriazine herbicides, such as atraton, methometon, prometon, sebumeton, simeton and terbumeton; methylthiotriazine herbicides, such as ametryn, aziprotryne, cyanatryn, desmetryn, dimethametryn, methoprotryne, prometryn, simetryn and terbutryn; triazinone herbicides, such as ametrudione, amibuzin,



hexazinone, isomethiozin, metamitron and metribuzin; triazole herbicides, such as amitrole, cafenstrole, epronaz and flupoxam; triazolone herbicides, such as amicarbazone, bencarbazone, carfentrazone, flucarbazone, propoxycarbazone, sulfentrazone and thienicarbazone-methyl; triazolopyrimidine herbicides, such as

5 cloransulam, diclosulam, florasulam, flumetsulam, metosulam, penoxsulam and pyroxsulam; uracil herbicides, such as butafenacil, bromacil, flupropacil, isocil, lenacil and terbacil; 3-phenyluracils; urea herbicides, such as benzthiazuron, cumyluron, cycluron, dichloralurea, diflufenzoppyr, isonoruron, isouron, methabenzthiazuron, monisouron and noruron; phenylurea herbicides, such as anisuron, buturon,

10 chlorbromuron, chloreturon, chlorotoluron, chloroxuron, daimuron, difenoxuron, dimefuron, diuron, fenuron, fluometuron, fluothiuuron, isoproturon, linuron, methiuron, methylglyphosate, metobenzuron, metobromuron, metoxuron, monolinuron, monuron, neburon, parafluron, phenobenzuron, siduron, tetrafluron and thidiazuron; pyrimidinylsulfonylurea herbicides, such as amidosulfuron, azimsulfuron, bensulfuron,

15 chlorimuron, cyclosulfamuron, ethoxysulfuron, flazasulfuron, flucetosulfuron, flupyrsulfuron, foramsulfuron, halosulfuron, imazosulfuron, mesosulfuron, nicosulfuron, orthosulfamuron, oxasulfuron, primisulfuron, pyrazosulfuron, rimsulfuron, sulfometuron, sulfosulfuron and trifloxysulfuron; triazinylsulfonylurea herbicides, such as chlorsulfuron, cinosulfuron, ethametsulfuron, iodosulfuron,

20 metsulfuron, prosulfuron, thifensulfuron, triasulfuron, tribenuron, triflusulfuron and tritosulfuron; thiadiazolylurea herbicides, such as buthiuron, ethidimuron, tebuthiuron, thiazafluron and thidiazuron; and unclassified herbicides such as acrolein, allyl alcohol, azafenidin, benazolin, bentazone, benzobicyclon, buthidazole, calcium cyanamide, cambendichlor, chlorfenac, chlorfenprop, chlorflurazole, chlorflurenol, cinmethylin,

25 clomazone, CPMF, cresol, ortho-dichlorobenzene, dimepiperate, endothal, fluoromidine, fluridone, flurochloridone, flurtamone, fluthiacet, indanofan, methazole, methyl isothiocyanate, nipyraclufen, OCH, oxadiargyl, oxadiazon, oxaziclomefone, pentachlorophenol, pentoxazone, phenylmercury acetate, pinoxaden, prosulfalin, pyribenzoxim, pyriftalid, quinoclamine, rhodethanil, sulglycapin, thidiazimin,

30 tridiphane, trimeturon, tripropindan, and tritac.

The use of the N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine(s), such as sulfoxaflor, as a seed treatment to control Coleopteran insects, such as flea beetles, advantageously mitigates insect resistance development to current insecticides used as

seed treatments to control Coleopteran insects, expands the utility and efficacy of N-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine as an insecticide, and facilitate increased insecticidal activity and efficacy as compared to insecticides conventionally used as seed treatments to control Coleopteran insects.

5           The following examples serve to explain embodiments of the present disclosure in more detail. These examples are not to be construed as being exhaustive or exclusive as to the scope of this invention.

### Examples

#### 10                           Example 1: Comparative Examples

The effectiveness of sulfoxaflor as a canola (*Brassica napus*) seed treatment to control feeding damage by cabbage flea beetle (*Phyllotreta cruciferae*) was evaluated against the commercial standard thiamethoxam (Helix Xtra). Canola seeds were sprayed with a range of insecticides, including Helix Xtra at a use rate of about 0.4  
15 milligrams (mg) thiamethoxam ai/seed, spinosyn A and spinosyn D (spinosad) at a low use rate of about 0.2 mg ai/seed and a high use rate of about 0.6 mg ai/seed, spinetoram at a low use rate of about 0.2 mg ai/seed and a high use rate about 0.6 mg ai/seed, and sulfoxaflor at a low use rate of about 0.2 mg ai/seed and a high use rate about 0.6 mg ai/seed. Each treatment was replicated four (4) times. The canola seeds were planted  
20 and then exposed to a natural infestation of the cabbage flea beetles soon after emergence.

Flea beetle feeding damage was evaluated at five (5) days and twenty-seven (27) days after the canola seed emerged from the ground described above. FIG. 1 shows the flea beetle feeding damage at 5 days, and FIG. 2 shows the flea beetle  
25 feeding damage at 27 days. In FIGS. 1 and 2, and in each of FIGS. 3 and 4, described below, "Ck" represents untreated canola seeds, "Std" represents canola seeds treated with Helix Xtra, "Sp" represents canola seeds treated with spinosad, "Set" represents canola seeds treated with Spinetoram, and "Sxf" represents canola seeds treated with sulfoxaflor. As depicted in FIG. 1, both the low rate of sulfoxaflor seed treatment and  
30 the high rate of sulfoxaflor facilitated improved insecticidal activity against *Phyllotreta cruciferae*, as compared to Helix Xtra at 5 days. At 5 days, the low use rate of sulfoxaflor resulted in about 4 percent flea beetle feeding damage, the high use rate of sulfoxaflor resulted in about 3 percent flea beetle feeding damage, and the use of Helix

Xtra resulted in about 22 percent flea beetle feeding damage. The untreated canola seeds exhibited about 93 percent flea beetle feeding damage. In addition, as depicted in FIG. 2, both the low use rate of sulfoxaflor and the high use rate of sulfoxaflor facilitated improved insecticidal activity against *Phyllotreta cruciferae*, as compared to Helix Xtra at 27 days. At 27 days after canola emergence, the low use rate of sulfoxaflor resulted in about 18 percent flea beetle feeding damage, the high use rate of sulfoxaflor resulted in about 23 percent flea beetle feeding damage, and the use of Helix Xtra resulted in about 53 percent flea beetle feeding damage. The untreated canola seeds exhibited about 100 percent flea beetle feeding damage. Each of FIGS. 1 and 2 illustrate that canola seeds treated with sulfoxaflor were significantly better protected against *Phyllotreta cruciferae* than canola seeds treated with Helix Xtra, which were significantly better protected against *Phyllotreta cruciferae* than untreated canola seeds.

Canola plant vigor was evaluated at thirteen (13) days after the canola seed emerged from the ground described above. FIG. 3 shows canola plant vigor at 13 days. As depicted in FIG. 3, both the low use rate of sulfoxaflor and the high use rate of sulfoxaflor facilitated improved canola plant vigor as compared to the use of Helix Xtra. The low use rate of sulfoxaflor resulted in about 87 percent canola plant vigor, the high use rate of sulfoxaflor resulted in about 69 percent canola plant vigor, and the use of Helix Xtra resulted in about 61 percent canola plant vigor. The untreated canola seeds exhibited about 10 percent canola plant vigor.

Canola plant yield was evaluated at 107 days after the canola seed emerged from the ground described above. FIG. 4 shows canola the plant yield at 107 days. As depicted in FIG. 4, the low use rate of sulfoxaflor facilitated a canola plant yield similar to that facilitated by the use of Helix Xtra, and the high use rate of sulfoxaflor facilitated improved canola plant yield as compared to the use of Helix Xtra. The low use rate of sulfoxaflor resulted in a canola plant yield of about 4050 kilograms (Kg)/hectare (ha), the high use rate of sulfoxaflor resulted in a canola plant yield of about 4500 kg/ha, and the use of Helix Xtra resulted in a canola plant yield of about 3900 kg/ha. The untreated canola seeds exhibited a canola plant yield of about 3000 kg/ha.

While the present disclosure is susceptible to various modifications and alternative forms, specific embodiments have been shown by way of example in the

drawings and have been described in detail herein. However, the present disclosure is not intended to be limited to the particular forms disclosed. Rather, the present disclosure is to cover all modifications, equivalents, and alternatives falling within the scope of the present invention as defined by the following appended claims and their

5 legal equivalents.

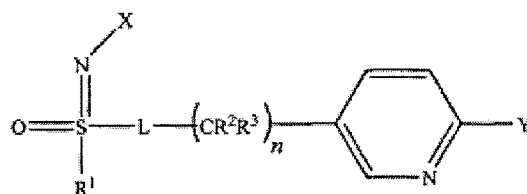
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## CLAIMS

The claims defining the invention are as follows:

1. A method for protecting *Brassica* seed and plant from damage effectuated by flea beetles, the method comprising:
  - 5 contacting at least one seed of a plant in genus *Brassica* with an insecticide consisting of

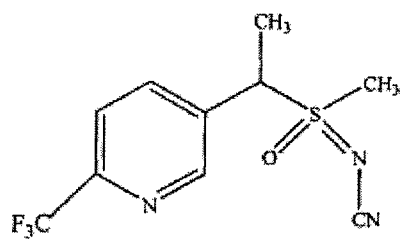
*N*-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine to protect the at least one *Brassica* seed and the *Brassica* plant grown from the at least one *Brassica* seed against attack by flea beetles, wherein the *N*-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine comprises the following chemical structure:



- where X comprises nitrogen dioxide (NO<sub>2</sub>), cyanide (CN), or COOR<sup>4</sup>;  
 L comprises a single bond, or R<sup>1</sup>, S, and L taken together comprise a 4-,  
 15 5- or 6-membered ring;  
 R<sup>1</sup> comprises a (C<sub>1</sub>-C<sub>4</sub>) alkyl;  
 R<sup>2</sup> and R<sup>3</sup> independently comprise hydrogen (H), methyl, ethyl, fluoro, chloro, or bromo; n comprises an integer from 0 to 3;  
 Y comprises a (C<sub>1</sub>-C<sub>4</sub>) haloalkyl; and  
 20 R<sup>4</sup> comprises a (C<sub>1</sub>-C<sub>4</sub>) alkyl.

2. The method of claim 1, wherein the

*N*-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine comprises the following chemical structure:



3. The method of claim 1 or claim 2, wherein the plant in genus *Brassica* comprises at least one of *B. napus*, *B. juncea*, *B. carinata*, *B. rapa*, *B. oleracea*, *B. rupestris*, *B. septiceps*, *B. nigra*, *B. narinosa*, *B. perviridis*, *B. tournefortii*, and *B. fruticulosa*.
4. The method of any one of claims 1 to 3, wherein contacting the at least one seed of the plant in genus *Brassica* with the insecticide is performed before sowing the at least one seed.
5. The method of any one of claims 1 to 4, wherein contacting the at least one seed of the plant in genus *Brassica* with the insecticide comprises at least one of spraying, coating, dusting, and soaking the at least one seed with the *N*-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine.
6. The method of any one of claims 1 to 5, wherein contacting the at least one seed of a plant in genus *Brassica* with the insecticide consisting of *N*-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine comprises applying multiple applications of the *N*-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine to the at least one seed.
7. The method of any one of claims 1 to 6, wherein contacting the at least one seed of a plant in genus *Brassica* with the insecticide consisting of *N*-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine comprises contacting the at least one seed with a formulation comprising the *N*-substituted(6-haloalkylpyridin-3-yl)alkyl sulfoximine and at least one inert carrier.
8. The method of claim 7, wherein the formulation further comprises at least one adjuvant material.

9. A method for protecting *Brassica* seed and plant from damage effectuated by flea beetles, the method comprising:

applying an insecticide consisting of sulfoxaflor to at least one seed of a plant in genus *Brassica* to protect the at least one *Brassica* seed and the *Brassica* plant developing therefrom from damage effectuated by flea beetles.

10. The method of claim 9, wherein the at least one *Brassica* seed comprises at least one canola seed.

11. The method of claim 9 or claim 10, wherein the at least one flea beetle species comprises *Phyllotreta cruciferae*.

12. A method for protecting canola seed and plant from damage effectuated by flea beetles, the method comprising:

contacting at least one canola seed with an insecticide consisting of sulfoxaflor to substantially protect the at least one canola seed and other canola plant parts developing therefrom from damage effectuated by flea beetles.

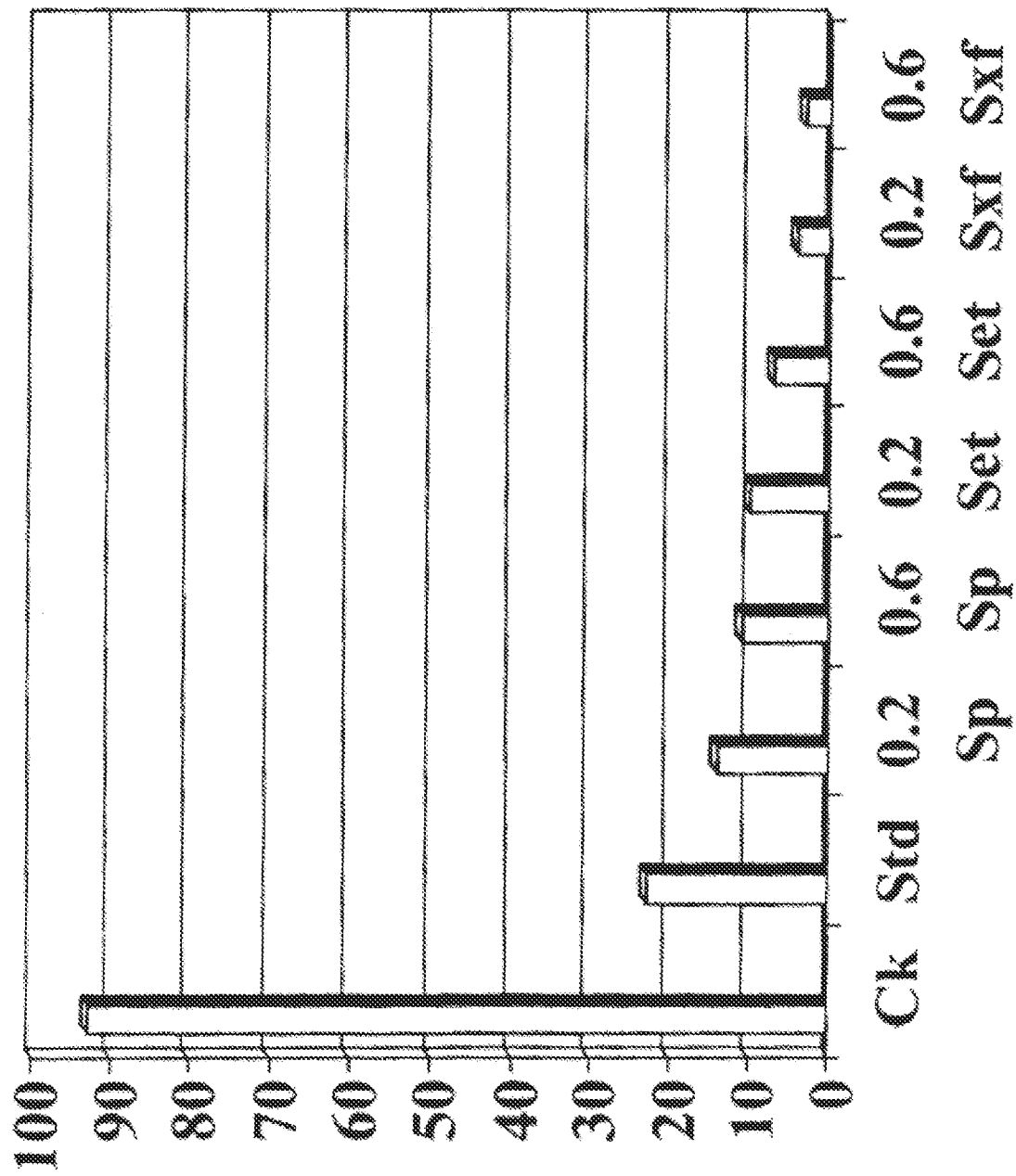


FIG. 1



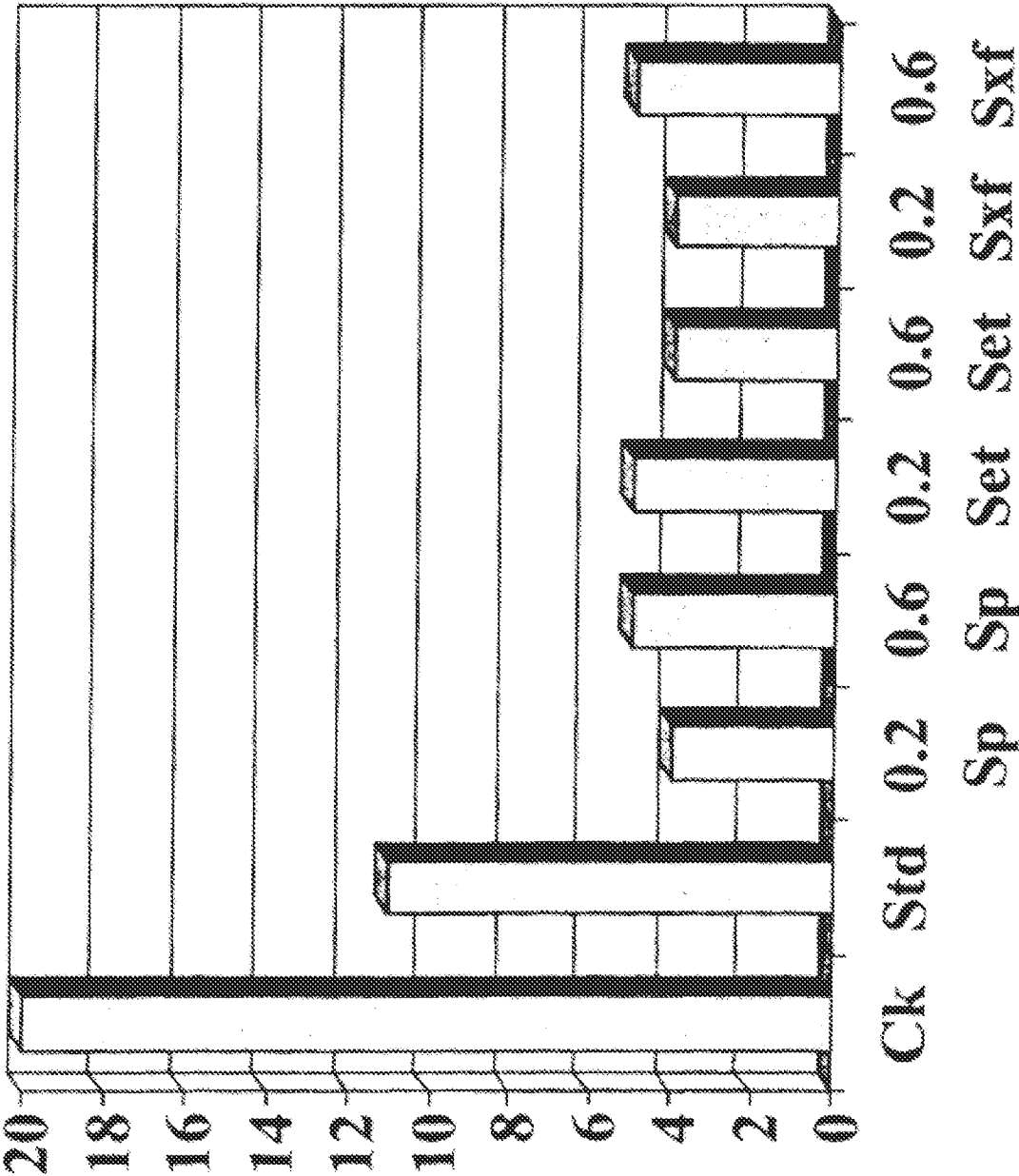
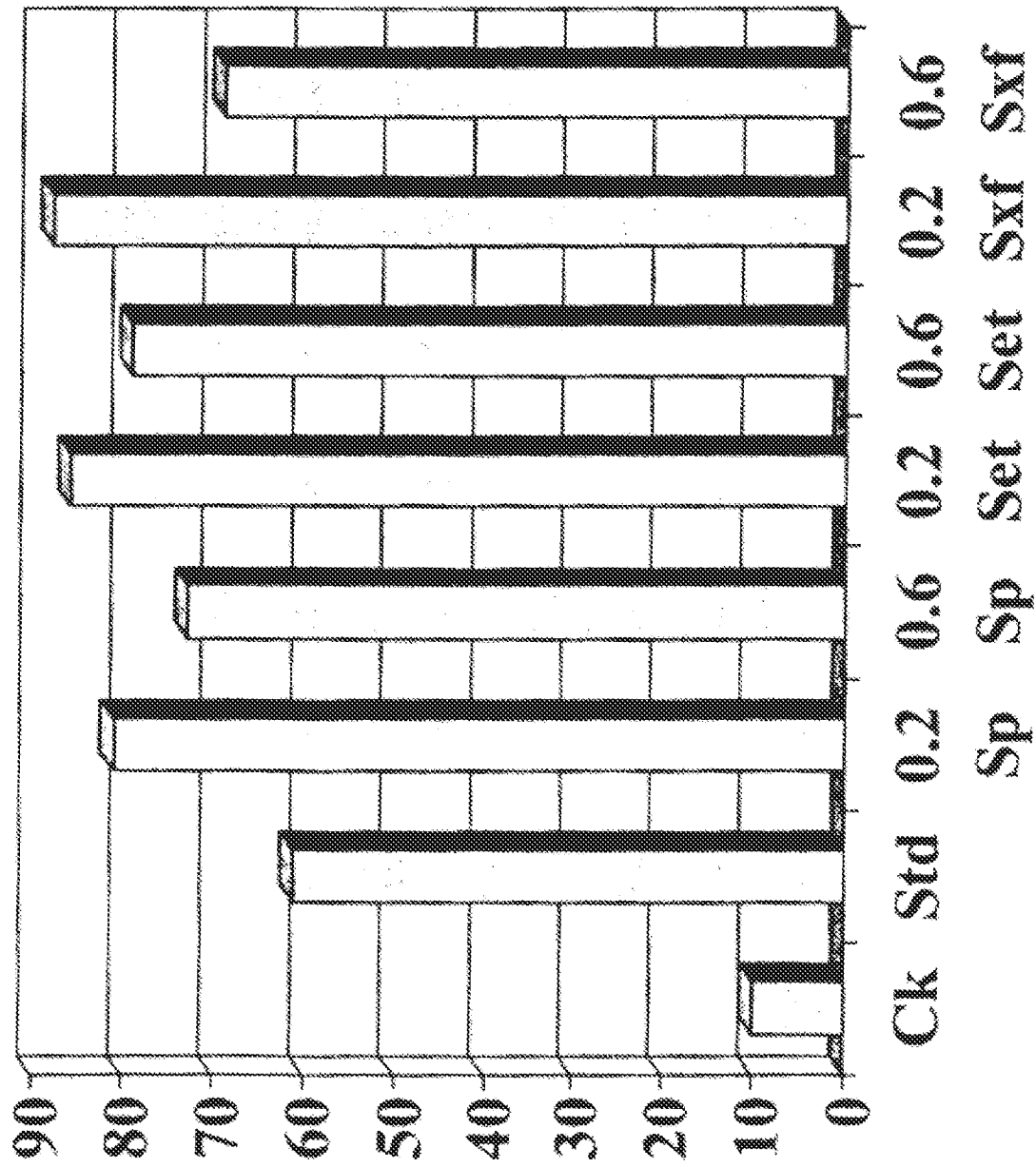


FIG. 2



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G  
L

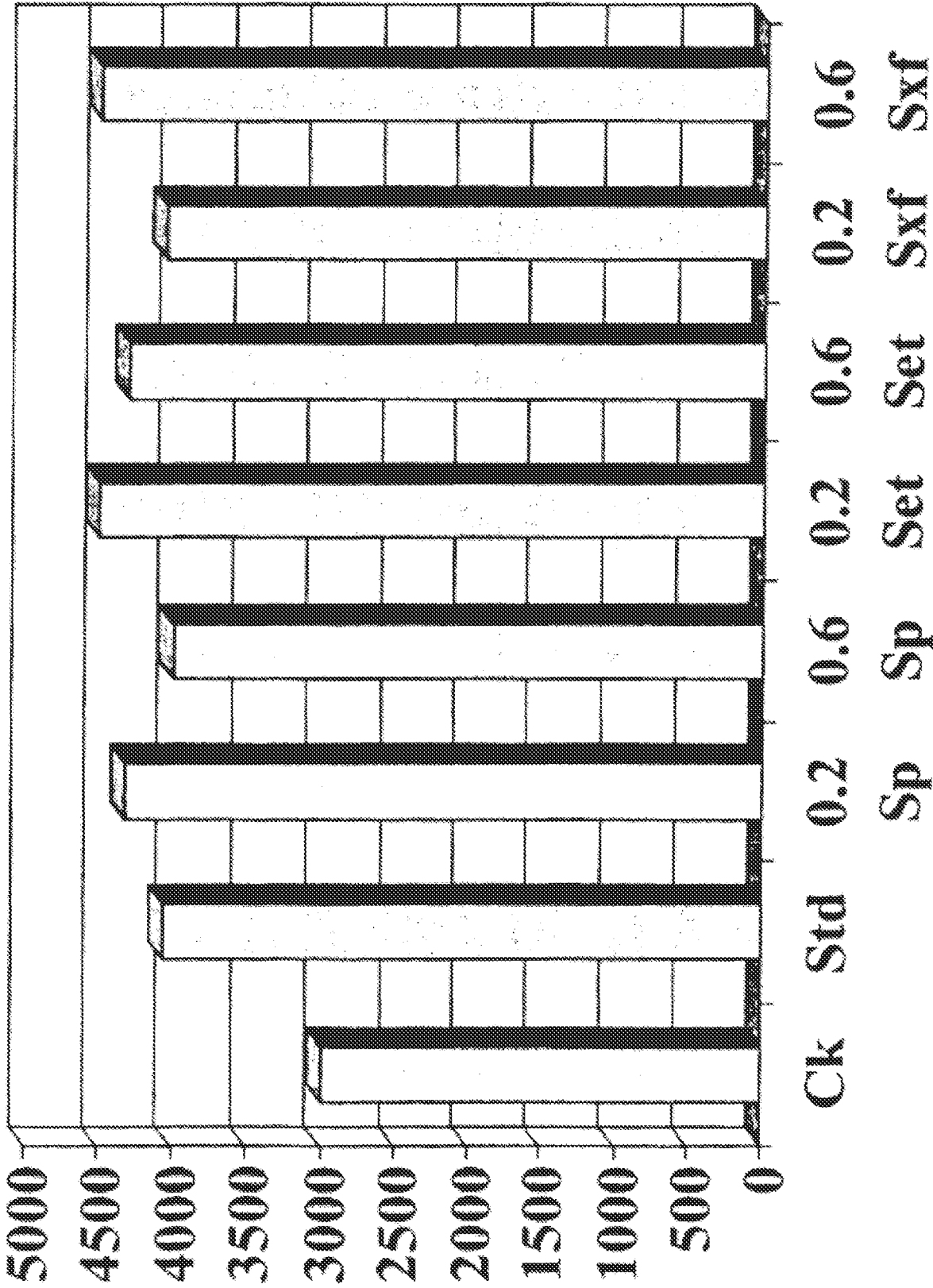


FIG. 4