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(54) Title: IN-PIPE LEAK DETECTION BASED ON PRESSURE GRADIENT

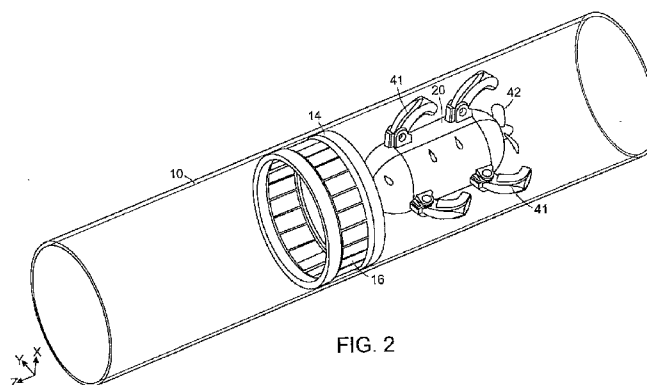


FIG. 2

(57) Abstract: Leak detection system. The system includes a structure sized to fit within a pipe for supporting at least one sensing element near an inside wall of the pipe, whereby a pressure gradient at a leak in the pipe will cause the sensing element to respond. Structure is provided for detecting movement or deformation of the sensing element, the movement or deformation indicating the presence of a leak. In a preferred embodiment, the structure includes two spaced-apart rings for supporting the at least one sensing element. The sensing element is a diaphragm in a preferred embodiment. In this embodiment, the sensing element is supported for movement with respect to the ring structure which includes sensing circuitry for detecting the movement to indicate a leak. Other embodiments employ different sensing elements that respond to pressure gradients near leaks.

IN-PIPE LEAK DETECTION BASED ON PRESSURE GRADIENT

Priority Information

5 This application claims priority to U.S. Utility Application Serial No. 13/095,135, filed on April 27, 2011 which is incorporated herein by reference in its entirety.

Background of the Invention

10 This invention relates to leak detection and more particularly to in-pipe leak detection in which a sensor detects the local pressure gradient near a leak.

 A lot of research around the world is being considered to develop technologies to detect water leaks in water distribution networks. Water leakage is typically in the range of 20 to 30% on average of the water transported across the water distribution networks [1]; it may reach 50% for old networks. Numbers in brackets refer to the references listed herewith. The contents of all of these references are incorporated herein by reference in their entirety. Current leak detection methods [1, 2] include acoustic leak noise correlators, surface listening devices, ground penetrating radars, infrared thermography, chemical tracing, monitoring the flow field, and others. These methods have many limitations when applied to actual water distribution networks. They can be expensive, time consuming, not accurate enough, have noise interference problems, depend on pipe material, and the pipe location must be known.

 Acoustic and leak noise correlators [3, 4] are the widely used methods at the present time by water municipalities worldwide. These methods work well in metal pipes; however, the effectiveness of the method is doubtful with plastic pipes due to high signal attenuation, low frequency content, and the pronounced effect of fittings on the wave propagation. Recently, leak detection using inside pipe moving sensors, like Sahara and Smartball systems [5-7], is considered to overcome many shortcomings of the conventional acoustic leak detection devices. The motivation for venturing into this technique stems from the ability to survey long distance pipeline in a network, surveying portions of the network which may be logistically difficult to access by other techniques. The closeness of the sensor to the leak location may enable capturing clean signals so leak detection and localization becomes more independent of pipe material, pipe depth, soil type, background noise, and other environmental effects.

Summary of the Invention

The leak detection system according to the invention includes a structure sized to fit
5 within a pipe for supporting at least one sensing element near an inside wall of the pipe, whereby
a pressure gradient at a leak in the pipe will cause the sensing element to respond to the pressure
gradient. Means are provided for detecting movement or deformation of the sensing element, the
movement or deformation indicating the presence of a leak. In a preferred embodiment, the
structure includes two spaced-apart rings for supporting the at least one sensing element. The
10 sensing element may be a diaphragm. The sensing element may be supported for movement with
respect to the ring structure in which the ring structure includes sensing circuitry for detecting
the movement.

In a preferred embodiment, the sensing circuitry includes contact points that complete a
circuit upon movement beyond a selected threshold. In another embodiment, the ring structure
15 includes a fixed capacitor plate and an elastic capacitor plate that moves with the sensor element
to generate a signal indicating a leak. In still another embodiment of the invention an elastic
capacitor plate is in operative relation to a fixed capacitor plate. Deformation of the elastic
capacitor plate changes the capacitance to indicate a leak.

In yet another preferred embodiment, the sensor element is a diaphragm including at least
20 one piezoelectric element on its surface which deforms to generate a signal in the presence of a
pressure gradient resulting from a leak.

In another preferred embodiment, the system includes a body attached to the ring
structure. This body includes means for moving smoothly along the pipe. The body may include
a plurality of legs for engaging the pipe wall. This body may also include a propeller for moving
25 the structure along a pipe.

Those of ordinary skill in this art will recognize that the above-described embodiments
are merely exemplary as there are other ways to detect the pressure gradient near a leak.

Brief Description of the Drawing

30 Fig. 1a is a cross-sectional view of a pipe illustrating the location of a leak.

Fig. 1b is a graph of static pressure against position along the pipe centerline in Fig. 1a.

5 Fig. 1c is a graph of static pressure against position along the pipe at a location near the leak location.

Fig. 2 is a perspective view of an embodiment of the present invention. Note that a pressure gradient sensor may be incorporated in the skin of the floating body 20.

10 Fig. 3a is a perspective view of the ring structure used in an embodiment of the invention disclosed herein.

Fig. 3b is a schematic illustration of an embodiment of the invention that uses the movement of a diaphragm to indicate the presence of a leak.

15

Fig. 4 is a schematic illustration of an embodiment of the invention utilizing elastic capacitor plates at the diaphragm ends. Fixed plates are inside the ring ducts.

20 Fig. 5a is a schematic illustration of an embodiment of the invention using a fixed and an elastic capacitor plate. The diaphragm itself is the capacitor.

Fig. 5b is a cross-sectional view of the embodiment shown in Fig. 5a.

25 Fig. 6a is an illustration of the distribution of piezoelectric sensors used in an embodiment of the invention.

Fig. 6b is a schematic illustration of another distribution for an embodiment of a piezoelectric sensor for use in the invention.

30 Fig. 6c is a schematic illustration of an embodiment of the invention using piezoelectric sensors.

Description of the Preferred Embodiment

The present invention takes advantage of the high pressure gradient in the vicinity of a leak position to develop an in-pipe leak detection device. Studies done by the inventors herein have shown that the large pressure drop inside a pipe as a result of a leak is localized to a region near the leak hole. That is, the drop in pressure is limited to a small region close to the leak and cannot be detected easily at the pipe center line, particularly for small leaks. Based on this recognition, one can place a sensor very close to a pipe wall to detect leaks based on the local pressure gradient.

With reference first to Fig. 1a, a simulation of a pipe 10 with a hole resulting in a small leak 12 is shown. Fig. 1b shows the static pressure against position along the pipe for measurements taken at the centerline of the pipe. Note that the presence of the leak 12 is not detectable in the graph of Fig. 1b. However, as shown in Fig. 1c, when the pressure is measured approximately 1mm from the pipe wall below the leak ($y = 49$ mm) the graph shows a clear pressure jump at the leak location. In particular, the graph in Fig. 1c shows a sudden drop in pressure at the leak followed by a slight increase before it again matches the pressure in the rest of the pipe.

Different ways can be used to detect the high pressure gradient at the leak location. In the present invention, the sensing elements are placed very close to the inner pipe wall circumferentially. The suction force created by the leak due to the high pressure gradient is used to signal the leak existence.

With reference to Fig. 2, a ring-shaped structure 14 hosts sensing elements 16 held very close to a leak with a designed clearance of, for example, 1 to 3mm from a wall of the pipe 10. Rollers 19 (Fig. 3a) may be attached to the sides of the rings to achieve smooth sliding and to maintain a uniform clearance with the wall of the pipe 10. The ring structure 14 may be attached to a body 20 that moves inside the pipe 10. This in-pipe floating body 20 also carries necessary electronic and communication components to identify the existence and location of a found leak. This aspect of the invention will be discussed further below.

With reference now to Figs. 3a and 3b, the sensing element 16 is a diaphragm with contact points. As shown in Fig. 3b, the ends of the diaphragm 16 have direct connections to sliding mechanisms 22 in the waterproof ducts in the structure 14 via a flexible connection 18.

Springs 24 are provided to allow limited movements. At a leak location, the diaphragm 16 is acted upon by the pressure gradient that causes the sliding mechanism to bring its contact points to close an electrical circuit. When the contacts are closed an alarm is produced to indicate the presence of a leak. Fig. 3a shows a complete ring of sensing diaphragms 16 that cover the whole
5 pipe 10 interior circumferentially. The flexible connection 18 allows the contact mechanism to function while keeping the duct sealed. To avoid false alarms, a minimum suction force (and therefore the required spring stiffness) needed to move the diaphragm is estimated based on pipeline pressure and a minimum detectable leak size/area to be considered. It is possible to use the design in Figs. 3a and 3b to estimate the size of a leak. By knowing the pressure inside the
10 pipe 10, leak size can be estimated upon measuring the calibrated distance moved by the diaphragm 16 against the springs 24. Those of ordinary skill in the art will recognize that the diaphragm material and properties (such as porosity, thickness, and elasticity) are optimized for high sensitivity and fast response. The dimensions of the system are optimized to permit the structure to maneuver through a pipe. The distance between the two side ducts is optimized to
15 allow enough suction area and time for different leaks that may be encountered.

Another embodiment of the invention is shown in Fig. 4. With reference now to Fig. 4, a capacitive design is provided. As is well known, a capacitor comprises two conductors separated by a nonconductive (dielectric) medium. In the design of Fig. 4 the diaphragm 16 moves due to pressure suction and varies the output of a built-in capacitor. In particular, a capacitor includes a
20 fixed plate 30 and an elastic plate 32. When the diaphragm 16 is moved as a result of the pressure gradient of a leak, the elastic plate 32 moves relative to its paired fixed plate 30 and produces an electric charge proportional to the suction pressure. Thus, a leak is detected.

With reference now to Figs. 5a and 5b, the sensing elements 16 hosted by the ring structure are comprised of capacitor sensing elements. As shown in Fig. 5b the sensor includes a
25 fixed plate 34 and an elastic plate 36. The elastic plate 36 will face the pipe 10 wall. At a leak, the elastic plate 36 moves toward the leak because of a pressure gradient. This movement changes the distance between the fixed plate 34 and the elastic plate 36 of the capacitor to produce a noticeable charge output.

Other designs are shown in Figs. 6a, b, and c. In this embodiment, the sensing element is
30 a single continuous piezoelectric diaphragm 40. The piezoelectric sensing elements are

distributed on the circular diaphragm 40 surface. When the diaphragm passes a leak, some of the piezoelectric elements are sucked upon and produce a proportional charge output. This charge is later converted to a voltage or a current output for leak detection. Those of ordinary skill in the art will recognize that piezoresistive elements may be used instead of piezoelectric elements. It is also apparent that the voltage output from the activated elements can be used to estimate the leak flow rate for a known pipeline pressure. Moreover, the leak size and shape can be determined by knowing the locations and the sequence of the piezo sensors activated by a detected leak. As shown in Figs. 6a and b, the piezo sensors may be of different styles (either lined up or staggered) for better coverage.

Returning to Fig. 2, the floating body 20 has six legs 41 (only four legs can be seen in Fig. 2) that slide or roll smoothly on the inner pipe wall. As mentioned earlier, the body 20 carries the necessary electronics and equipment for data storage/processing and communication. The body 20 has a streamlined shape to minimize induced turbulence and pressure fluctuations. The body 20 is adapted to float inside the pipe with the normal pipe flow. If desired, the body 20 may include a propeller 42 for controlling the speed of the floating body 20. It is also contemplated that the floating body 20 incorporates the sensing element directly in its own outer skin.

The leak detection system disclosed herein may be easily introduced into a pipe network and then retrieved therefrom, by the use of a double-gated port valve (not shown) that can be easily integrated into a pipe network or fire hydrants. This detection system can also be used for pressurized pipes with no water flow for leak detection. In this case the body 20 uses the propeller 42 that is activated remotely and thus the body 20 acts like a submarine inside the pipe with full control of its speed and location.

Once deployed, the system of the invention records the real time onboard. When a leak is detected, the device wirelessly sends a real time signal through the water core to a pre-located receiver with a suitable communication protocol. The difference in time between sending and receiving the signal is used to locate the leak based on signal speed in the water filled pipe 10. Another way to localize the leak is to store the required information in an onboard memory for post-processing.

A parametric study has been carried out using the three-dimensional steady CFD model to investigate the effect of leak size and shape on the flow field around a leak. The study covers different flow conditions, namely, pressure from one to six gauge-bars and velocities up to 2m/s. Clear changes of flow field were found at the leak location. However, these changes were limited
5 to a small region close to the leak point (about 2mm) as shown in Fig. 1. The pressure change is very significant and a high gradient is exhibited very close to the leak location. The high gradient pressure increases as pressure within the pipe 10 increases.

The inventors have carried out initial experiments to verify the ability of using pressure and velocity changes in the vicinity of the leak to detect the leak. The experiments conducted by
10 the inventors used thin flaps or "leaves" that were forced outwardly by the rapid pressure drop formed in the proximity of a leak. A high precision submersible pressure sensor was used to measure the pressure gradient. Then, rubber strips were used to emulate the use of "leaves" to perceive the leak. The rubber strips had to be very close to the leak in order to be affected. Once the strip was pulled up against the leak, the friction created between the wall and the strip was
15 found to be strong enough that it could be utilized.

It is recognized that modifications and variations of the present invention will be apparent to those of ordinary skill in the art and it is intended that all such modifications and variations be included within the scope of the appended claims.

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What is claimed is:

- 1 1. Leak detection system comprising:
2 structure sized to fit within a pipe for supporting at least one sensing
3 element near an inside wall of the pipe, whereby a pressure gradient at a leak
4 in the pipe will cause the sensing element to respond to the pressure gradient to
5 indicate a leak.
- 1 2. The system of claim 1 wherein the structure includes two spaced-apart rings for
2 supporting the at least one sensing element.
- 1 3. The system of claim 1 wherein the sensing element is a diaphragm.
- 1 4. The system of claim 1 wherein the sensing element is supported for movement with
2 respect to the structure, the structure including sensing circuitry for detecting the movement.
- 1 5. The system of claim 4 wherein the sensing circuitry includes contact points that complete
2 a circuit upon movement beyond a selected threshold.
- 1 6. The system of claim 4 wherein the structure includes an elastic capacitor plate that moves
2 with the sensor element to generate a signal indicating a leak.
- 1 7. The system of claim 1 wherein the sensor element comprises:
2 an elastic capacitor plate in operative relation to a fixed capacitor plate, wherein
3 deformation of the elastic capacitor plate changes the capacitance to indicate a leak.
- 1 8. The system of claim 1 wherein the sensor element is a diaphragm including at least one
2 piezoelectric element on its surface which deforms to generate a signal in the presence of a
3 pressure gradient resulting from a leak.

- 1 9. The system of claim 1 further including a body attached to the ring structure, the body
2 including means for moving smoothly along the pipe.

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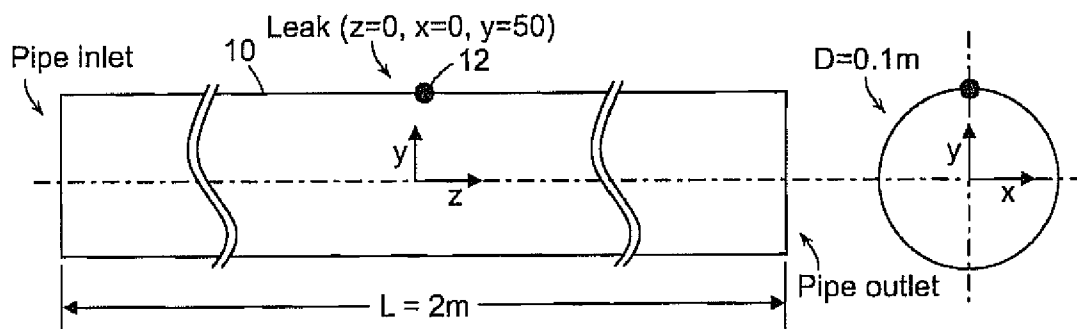
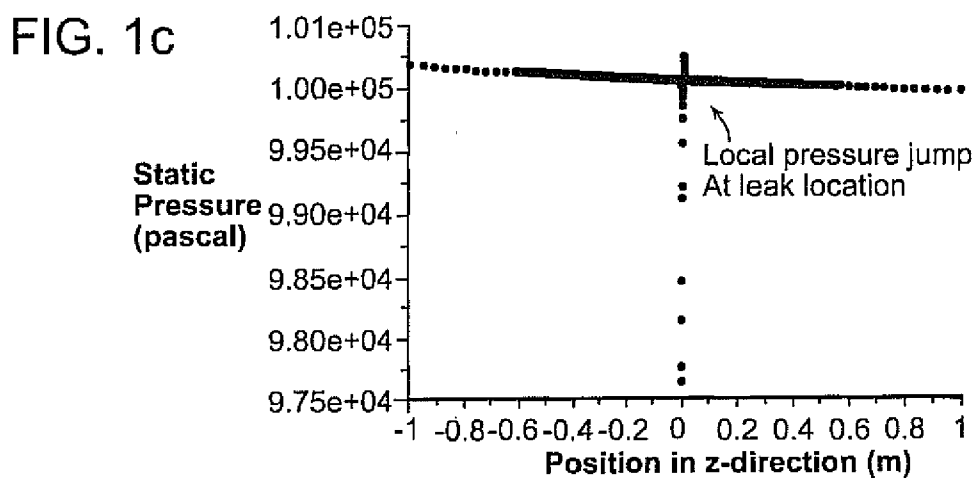
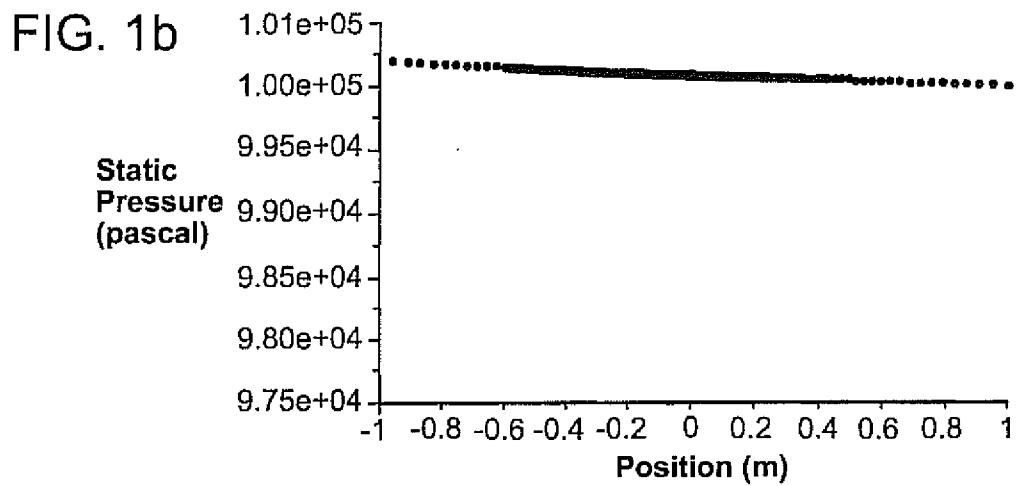


FIG. 1a



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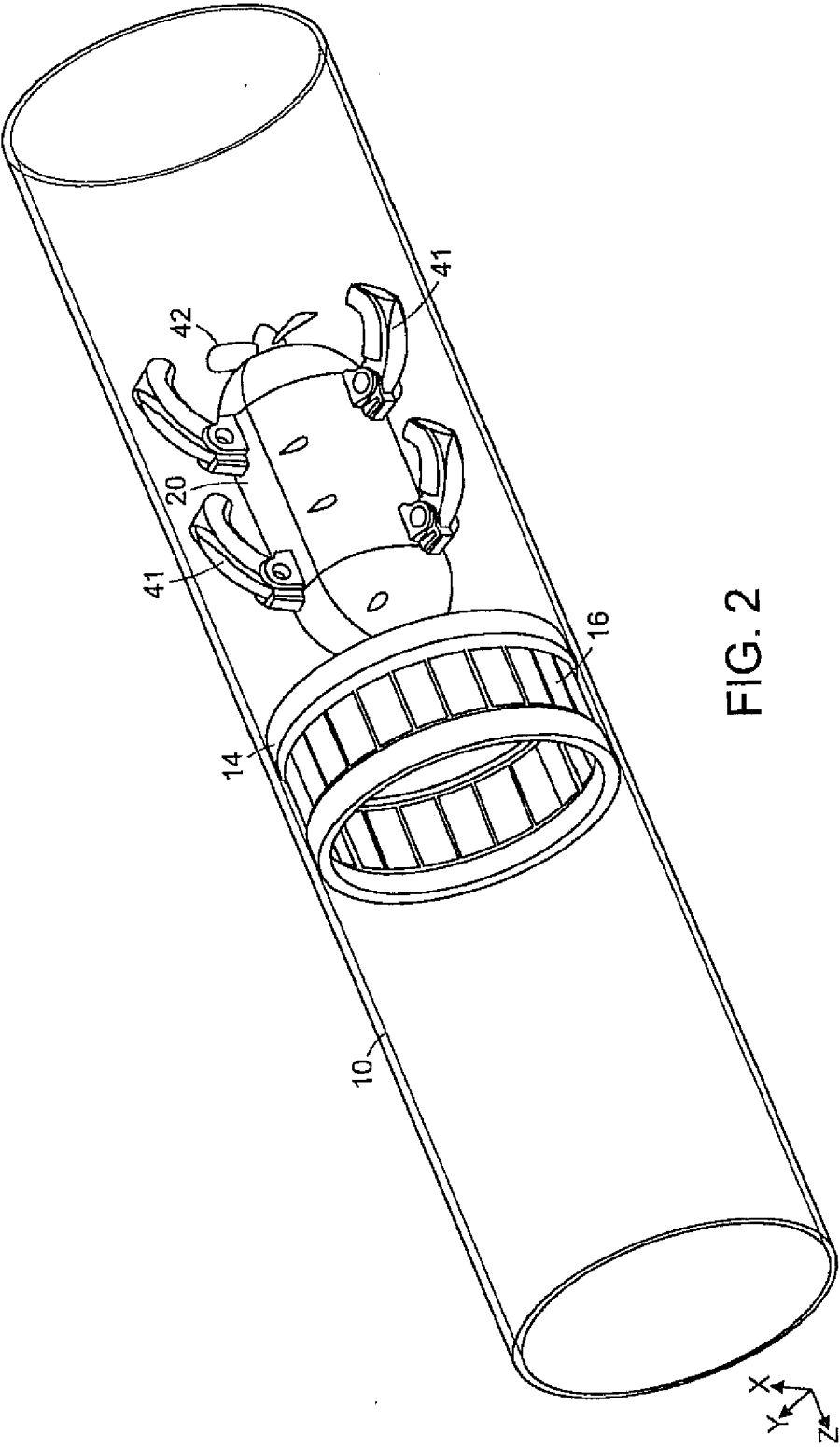


FIG. 2

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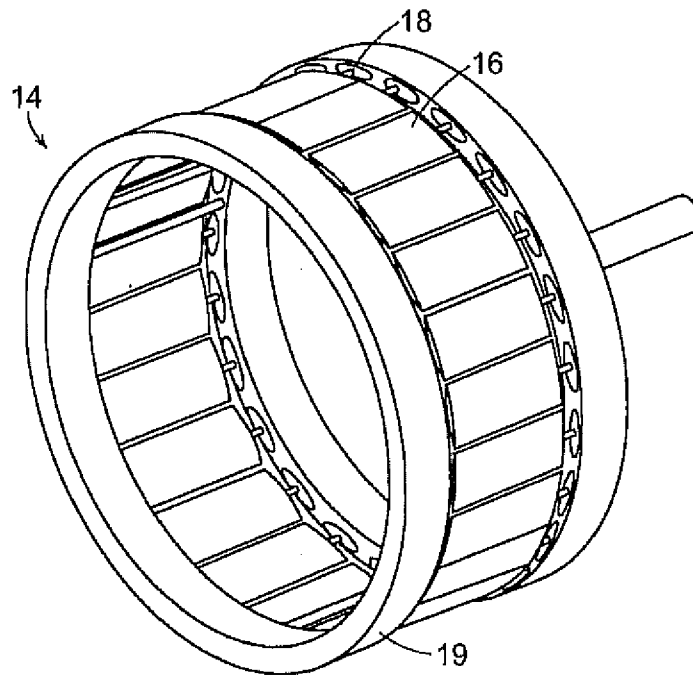


FIG. 3a

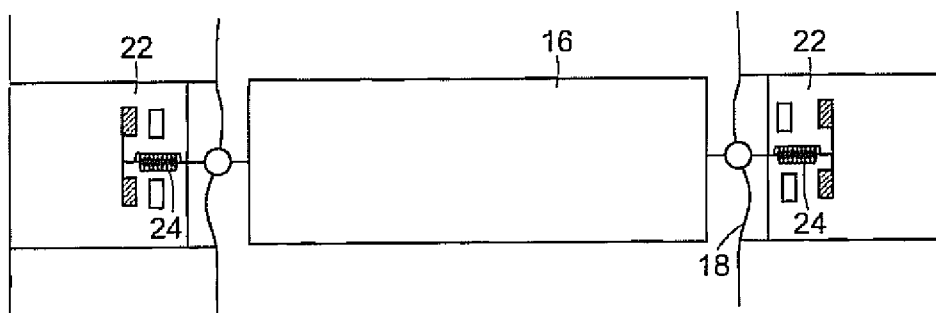


FIG. 3b

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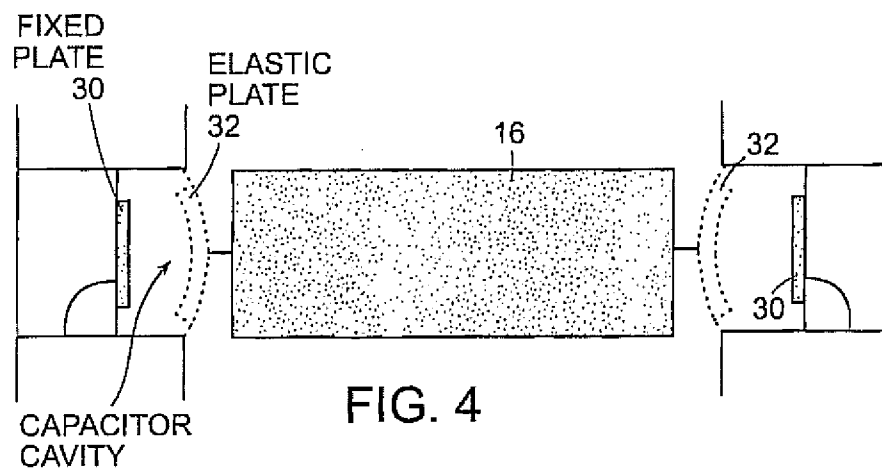


FIG. 4

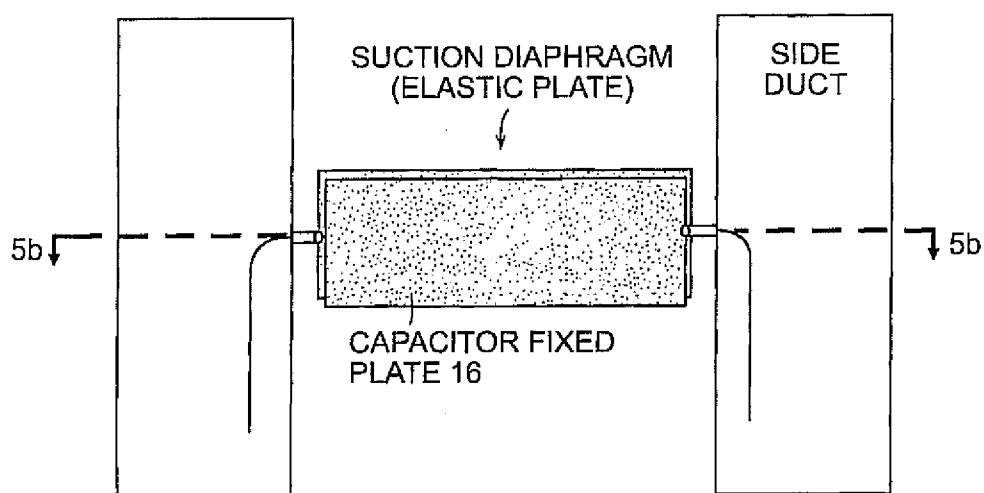


FIG. 5a

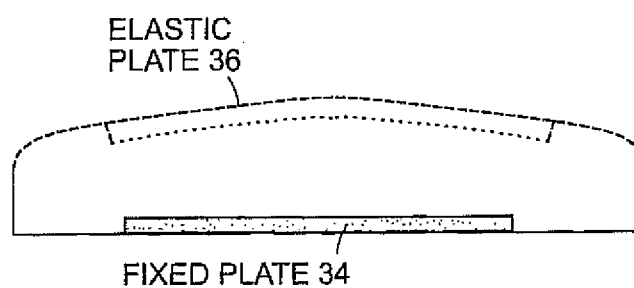


FIG. 5b

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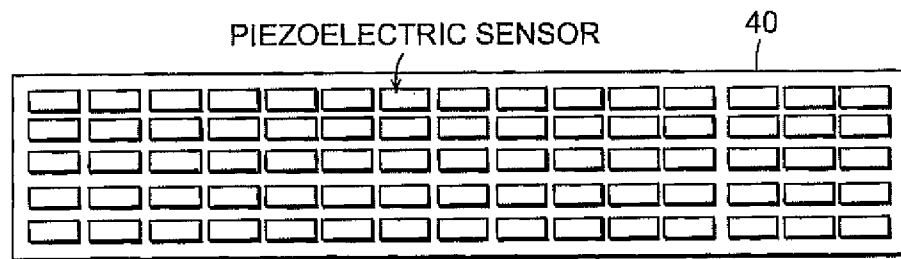


FIG. 6a

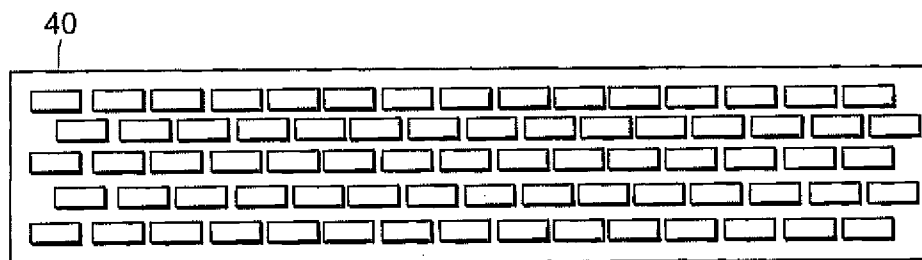


FIG. 6b

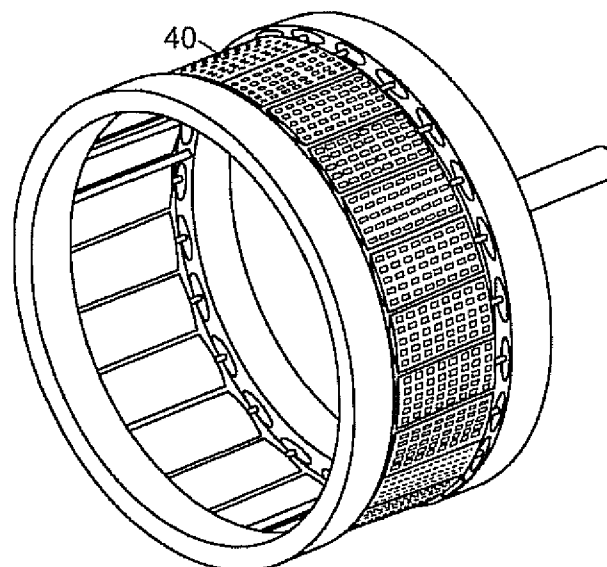


FIG. 6c

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US2012/029626**A. CLASSIFICATION OF SUBJECT MATTER*****F17D 5/06(2006.01)i, F17D 5/02(2006.01)i, G01M 3/40(2006.01)i, F16L 55/26(2006.01)i***

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

F17D 5/06

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Korean utility models and applications for utility models

Japanese utility models and applications for utility models

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

eKOMPASS(KIPO internal) & Keywords: leak, detect, pressure

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X A	US 3132506 A (RAY, A. PRITCHETT) 1964. 05. 12. See column 2 line 56 – column 3 line 18 and figure 1.	1,2,9 3-8
A	US 3691819 A (ROBERT, J. GUEST) 1972. 09. 19. See the abstract, claims 1-18, and figure 1.	1-9
A	US 3837214 A (ROBERT, J. GUEST) 1974. 09. 24. See the abstract, claims 1-20 and figures 1-5.	1-9

☐ Further documents are listed in the continuation of Box C.☒ See patent family annex.

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19 SEPTEMBER 2012 (19.09.2012)

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INTERNATIONAL SEARCH REPORT

Information on patent family members

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PCT/US2012/029626

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US 3132506 A		None	
US 3691819 A		None	
US 3837214 A		None	