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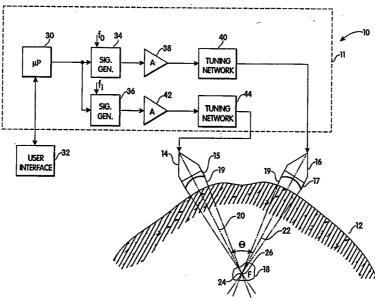
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(54) Title: APPARATUS AND METHOD FOR ACOUSTIC HEAT GENERATION AND HYPERTHERMIA



(57) Abstract

An ultrasound hyperthermia applicator suitable for medical hyperthermia treatment, and method for using the same, includes two ultrasound sources (14, 16) producing focused ultrasound beams of frequencies fo and f1. Aiming means direct the two ultrasound beams (20, 22) so that they cross each other confocally at the target. A controller (11) activates the two ultrasound sources so that the target is simultaneously irradiated by the two focused ultrasound beams. The two ultrasound sources provide acoustic energy sufficient to cause significant intermodulation products to be produced at the target due to the interaction of the two ultrasound beams. The intermodulation products are absorbed by the target to enhance heating of the target. In preferred embodiments the ultrasound sources include a pair of signal generators (34, 36) for producing gated ultrasound output signals driving single crystal ultrasound transducers (14, 16). In other embodiments the ultrasound sources include a pair of phased array ultrasound transducers for generating two steerable ultrasound beams. Aiming means are provided for electronically steering and focusing the two ultrasound beams so that they cross each other confocally at the target. Further embodiments employ pluralities of transducers, arrays, or both.

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# APPARATUS AND METHOD FOR ACOUSTIC HEAT GENERATION AND HYPERTHERMIA

### Background of the Invention

This invention relates to a method for generating localized heat within materials and biological tissue by the means of intersecting beams of ultrasound.

High frequency acoustic waves, or ultrasound, may be used to remotely heat industrial or biological materials. There has been strong evidence in research 10 and clinical laboratories that focused ultrasound for cancer hyperthermia will become a useful mode of treating cancer patients, in addition to the surgical, radiological and chemotherapeutic methods that are available now. In the treatment of tumors in cancer 15 hyperthermia, focused ultrasound heats the tumor to a temperature of approximately 43°C while the adjacent healthy tissue is kept at a lower temperature closer to normal body temperature (37°C). The elevated temperature in the tumor disrupts the tumor growth and 20 eventually kills it. This allow the cancer to potentially be treated without surgery, without ionizing radiation, or without chemotherapy.

Conventional focused ultrasound for heating is employed by using either a scanned ultrasound

25 transducer or with a phased array. The scanned transducer uses a lens, much like an optical magnifying glass focuses sunlight, while the phased array uses electronic delays among the array elements to achieve focusing. A burst of sound is then emitted which

30 converges at the focus to provide localized high intensity acoustic energy. Some of the high intensity acoustic energy is absorbed by the tissue at the focus

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and is dissipated as concentrated focal heat. The rest of the energy travels through the focus and is slowly dissipated into the surrounding tissues as distributed heat.

Biomedical hyperthermia applicators using a plurality of sound sources to heat larger, distributed volumes, have also been investigated. These investigations have relied upon linear thermal superposition of the plurality of sound sources to heat the target tissues. Nonlinear effects of sound propagation through animal tissue and materials have also been studied for a single sound source.

The nonlinear mixing, or intermodulation, of sound waves has been known in oceanographic acoustics. 15 Oceanographic acoustic applications have used both the linear (superposition) and nonlinear (intermodulation) effects of intersecting sound beams. Nonlinear acoustic sonars, known as oceanographic parametric sonars, deliberately promote the generation of a 20 difference frequency to enhance sonar beamforming and long range sound propagation. The generated difference frequency is usually 30 to 60 dB below the level of the primary frequencies. A second product of nonlinear mixing is the sum frequency, which is generated by the 25 intermodulation process at 10 to 40 dB below the level of the primary frequencies, indicating that the conversion from primary to sum frequency is a significantly more efficient process than the conversion of a primary to a difference frequency. 30 Since higher frequencies are subject to higher absorption coefficients in water they generate more

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heat than the primary frequencies as they propagate, but propagate shorter distances than the primary frequencies. In oceanographic sonar applications, heat generation via sound absorption is an generally an undesirable result of nonlinear intermodulation.

#### Summary of the Invention

Little or no use has been made of the sum
frequency in hyperthermia applications. However, the
sum frequency component of nonlinear mixing, as well as
the harmonics created by high intensity sound waves,
are useful for enhanced heating of localized areas.
The present invention provides a hyperthermia apparatus
and method which exploits the nonlinear propagation
properties of sound, and the nonlinear mixing of sound,
to enhance heating of the target. The invention is
particularly useful for hyperthermia treatment of deep
seated biological tissues. The invention is also
suited for heating in materials processing.

In one aspect of the invention an ultrasound hyperthermia applicator, and method for using the same, includes at least two ultrasound sources producing focused ultrasound beams of frequencies food and focused ultrasound beams are aimed so that they cross each other and are focused at the same spot on the target, i.e., they are confocused at the target. A controller activates the two ultrasound sources so that the target is simultaneously irradiated by the two focused ultrasound beams. The two ultrasound sources provide acoustic energy sufficient to cause significant intermodulation products to be produced at the target

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due to the interaction of the two ultrasound beams. The intermodulation products are absorbed by the target to enhance heating of the target.

In preferred embodiments frequency  $f_0$  is substantially the same as frequency  $f_1$ . The target is a tissue mass located within the human body, and frequencies  $f_0$  and  $f_1$  are chosen for useful penetration to the target tissue. Preferably, the target is a tissue mass located within the cranium.

In other preferred embodiments the ultrasound 10 sources include signal generators for producing gated ultrasound output signals at frequencies  $f_0$  and  $f_1$  in response to an input control signal generated by a A power amplifier is coupled to the controller. 15 output of each signal generator, and an ultrasound transducer is coupled to the output of each power amplifier to convert each amplified ultrasound signal into a focused ultrasound beam. Each ultrasound transducer includes an acoustic lens for focusing its 20 corresponding ultrasound beam at the target. Aiming means are provided for fixing the ultrasound transducers relative to each other so that the ultrasound beams cross each other at a predetermined angle.

25 In yet another preferred embodiment frequency f<sub>0</sub> is substantially the same as frequency f<sub>1</sub> and the ultrasound sources include a signal generator for producing a gated ultrasound signal at frequency f<sub>0</sub> in response to an input control signal generated by a controller. A power amplifier is coupled to the output of the signal generator, and a power splitter is

coupled to the output of the amplifier for dividing the amplified gated ultrasound signal between two ultrasound transducers.

In still another preferred embodiment the

5 ultrasound sources include at least a pair of phased
array ultrasound transducers coupled to corresponding
ultrasound scanners for generating two steerable
ultrasound beams. Aiming means are provided for
electronically steering and focusing the two ultrasound
10 beams so that they cross each other confocally at the
target.

In still another preferred embodiment, a plurality of focused ultrasound sources, directed in a confocal manner, are each driven by a continuous wave (CW)

15 signal, or a pulsed wave (PW) signal, or a modulated signal, which is centered about f<sub>0</sub>, f<sub>1</sub> or f<sub>n</sub> for an n-source configuration. Center frequencies f<sub>0</sub>, f<sub>1</sub>,...,f<sub>n</sub> can be substantially the same. The modulation can be in the form of amplitude modulation (AM), frequency

20 modulation (FM) such as in an FM-sweep, or 'chirp', or in the form of a pseudo-random modulation.

Thus, the invention described herein achieves efficient delivery and conversion of acoustic energy to enhance heating of a hyperthermia target by producing intermodulation products at the target, or confocal region, which are easily absorbed by the target to produce heat. This invention improves upon focused ultrasound hyperthermia techniques by deliberately exploiting the nonlinear propagation of sound at high intensities to enhance heating. The nonlinear interaction, which generates additional heat, does so

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only within the confines of the confocal region. The invention can advantageously be used to efficiently heat deep seated biological tissue targets without excessively heating surrounding tissues since the acoustic energy is delivered to the target in the form of relatively low frequency acoustic energy, which is not easily absorbed by the surrounding tissues. Further, the invention delivers the acoustic energy to the target in a plurality of crossed ultrasound beams focused at the target which advantageously minimizes the acoustic intensity in the surrounding tissues, and maximizes the acoustic intensity at the target.

#### Brief Description of the Drawings

The foregoing and other objects, features and
advantages of the invention will be apparent from the
following more particular description of preferred
embodiments of the invention, as illustrated in the
accompanying drawings in which like reference
characters refer to the same parts throughout the
different views. The drawings are not necessarily to
scale, emphasis instead being placed upon illustrating
the principles of the invention.

FIG. 1 is schematic block diagram of the ultrasound hyperthermia applicator of this invention which features two ultrasound transducers producing interacting focused ultrasound beams at independent operating frequencies.

FIG. 2 is a schematic block diagram of another ultrasound hyperthermia applicator of this invention which features two ultrasound transducers producing

interacting focused ultrasound beams at the same operating frequency.

- FIG. 3 is a schematic block diagram of another ultrasound hyperthermia applicator of this invention

  5 which features two phased array ultrasound transducers having electronically steered and focused interacting ultrasound beams.
- FIG. 4 illustrates an experimental arrangement of ultrasound transducers focused on an encapsulated

  10 thermocouple temperature probe for gathering hyperthermia data.
  - FIG. 5 is a schematic block diagram of an experimental apparatus for gathering hyperthermia data from the experimental arrangement of FIG. 4.
- FIG. 6 is a section view of acoustic rays and refraction over the area surrounding the encapsulated thermocouple temperature probe of the experimental apparatus of FIG. 4.
- FIG. 7 is a computer model illustration of an acoustic wave being refracted by the thermocouple encapsulant of the experimental apparatus of FIG. 5.

#### Description of the Preferred Embodiment

Referring to FIG. 1, a preferred embodiment of a hyperthermia applicator 10 for heating biological tissue includes a hyperthermia controller 11 and two ultrasonic transducers 14 and 16 for emitting ultrasound energy which is acoustically coupled to a target body 12 to heat a localized region of tissue 18 deep within the target body. Transducer 14 and transducer 16 each produce a focused beam of acoustic

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energy 20 and 22, respectively, at or near the same frequency. The ultrasound frequency range typically employed for heating biological tissue is from about 50 kHz to over 5 MHz. Transducers 14 and 16 have focusing lenses, 15 and 17 respectively, which in turn are coupled to the target body by coupling means 19 known in the art. The transducers are oriented against the body 12 so that the focused beams 20 and 22 cross each other at their respective foci 24, 26 and within the localized volume of tissue 18 which represents a system confocal region F.

The intersection and consequent nonlinear interaction of intersecting waves promotes the generation of sum-frequencies by intermodulation 15 especially in the interaction (confocal) region, and this in turn accentuates the generation of heat. Focused intersecting beams having coincident foci increase the acoustic intensity at the confocal region over otherwise unfocused intersecting beams. Higher 20 intensities at the confocal region promote nonlinear acoustic effects and lead to greater temperature rise. Outside the confocal region where the acoustic intensity is significantly less, nonlinear effects are reduced and hence less heat is deposited. By limiting 25 the intersection, and hence interaction, of two or more sound beams to a certain volume, heat generation due to nonlinear interaction is accentuated within the region, and minimized outside the region. More energy deposition in a confocal region by nonlinear 30 interaction means more heat in the confocal region and

less acoustic energy which continues past the confocal region to be absorbed in healthy tissue elsewhere.

Hyperthermia controller 11 includes a microprocessor 30 which communicates with a user 5 interface 32, such as a keyboard and display, and generates timing and control signals to simultaneously activate a pair of ultrasound signal generators 34 and Signal generator 34 produces a pulsed ultrasound signal at a frequency fo, gated on and off by the 10 microprocessor 30, which is amplified by amplifier 38. The output of amplifier 38 drives ultrasound transducer 16 through an impedance matching, or tuning network, Similarly, signal generator 36 produces a pulsed ultrasound signal at a frequency f1, gated on and off 15 by the microprocessor 30, which is amplified by amplifier 42. The output of amplifier 42 drives ultrasound transducer 14 through an impedance matching, or tuning network, 44. Ultrasound frequencies  $f_0$  and  $f_1$ are typically the same, or near each other.

20 Referring to FIG. 2, an alternative preferred embodiment of a hyperthermia applicator 10' includes a hyperthermia controller 11' having a power splitter 50 for driving the ultrasound transducers 14 and 16 at the same ultrasound frequency. In this embodiment, signal 25 generator 34 produces a pulsed ultrasound signal at frequency f<sub>0</sub>, gated on and off by microprocessor 30, which is amplified by amplifier 38 to drive the input to the power splitter 50. Power splitter 50 divides the power of the amplified ultrasound signal and 30 applies it equally to each transducer 14 and 16 through its respective tuning network 44 and 40.

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Each transducer 14 and 16 (Fig. 1 or Fig. 2) includes an acoustic lens portion 15 and 17, respectively, for focusing the resulting ultrasound beam deep within the target 12. The lens portion of each ultrasound transducer is acoustically coupled to the target body 12 by providing fluid or acoustic gel (not shown) in the gap 19 which forms between each transducer and the target body. Alternatively, the entire target body/transducer interface may be immersed in fluid to aid acoustic coupling.

Transducer 14 is arranged so that the main acoustic beam 20 generated by the transducer has its focus 24 located at the desired focal region F of tissue target 18. Similarly, transducer 16 is arranged to have the focus 26 of its main acoustic beam 22 coincident with focus 24 of acoustic beam 20. The transducers 14 and 16 are further arranged so that the center of acoustic beam 20 is offset from the center of acoustic beam 22 by an angle  $\theta$ . Angle  $\theta$  is typically any angle other than 0° and 180°.

Referring to FIG. 3, another alternative preferred embodiment of a hyperthermia applicator 10'' includes a hyperthermia controller 11'' having two phased array scanners 300 and 302 for driving respective phased

25 array ultrasound transducers 304 and 306. Each ultrasound phased array transducer 304 and 306 includes a plurality of individually driven transducer elements for producing an electronically steered and focused ultrasound beam 308 and 310, respectively. The

30 ultrasound signals required to steer and focus the ultrasound beams are produced by each of the

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corresponding phased array scanners in a manner well understood by those skilled in the art.

Microprocessor 30 coordinates the operation of the two phased array scanners 300 and 302 to form beams 308 and 310.

Each phased array transducer 304 and 306 is capable of forming a focused beam within its respective sector 312 and 314. Thus, the two beams 308 and 310 can be electronically steered to cross each other anywhere

10 within the three-dimensional overlap 316 of sectors 312 and 314. Each beam can be electronically focused at the selected beam crossing site F. The two phased array transducers can be fixed relative to each other by attachment to a rigid structure 318. The beams

15 generated by each transducer are electronically aimed and focused to cross each other at a plurality of confocal points located in 316, as a function of time. This preferred embodiment thus allows for a wide range of electronically selectable treatment sites within the target body 12.

This invention is particularly well-suited for heating biological tissue in vivo for therapeutic purposes without invasive surgery, for hyperthermia treatment of cancerous tumors, and for ablation of target volumes of tissues. The utilization of this invention will be important in many areas, such as transmission of ultrasound at relatively low ultrasound frequencies through different portions of the skull but coincident within a treatment volume in the brain, and in treatment of tissues overlying a critical tissue such as bone or lung which must be spared from heating.

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The heat generation results from the transformation of acoustic waves into heat. Heat generation depends on the acoustic absorption coefficient of the medium, the acoustic intensity, and 5 the frequency of the acoustic waves. Acoustic absorption and heating increases as the frequency and intensity of the acoustic waves increases. This invention recognizes that simultaneous bursts of sound from separate sources converging upon the same focal 10 location will effect a linear adding of heat at the focus, as well as interact with each other in a nonlinear manner to produce mixed-frequency energy at the focus which provides extra heating at the focus. This extra heating means more heating at the confocal 15 region F, where it is desired, and less heating elsewhere, where it is undesired.

This invention is particularly useful in heating cranial targets without surgery because the primary transmit frequencies may be made low enough to 20 penetrate the skull with low absorption and low scattering. Thus, sufficient acoustic energy would survive the passage through the skull so that nonlinear interaction of intersecting beams at the target would give rise to useful localized heat generation.

This invention is not limited to only two transducers, or two transducer arrays, since the nonlinear heating effect at the tissue target 18 is caused by the confocal intersection of two or more beams. It will be apparent to those skilled in the art 30 that almost any plurality of transducer sources, and associated driving circuitry, can be used to effect

25

similar nonlinear results. The plurality of transducer sources can emit pulses which are similar in frequency content or pulses which are substantially different in frequency content. The frequency content of the pulses can include pure CW tones, or modulated bandlimited frequencies. The acoustic drive characteristics of the transducers can also be used to determine the frequency content of the pulses. For instance, overdriving a transducer often produces triangular wave output signals which are rich in harmonics of the fundamental driving frequency. It should be noted that the intermodulation of broadband signals which are rich in harmonics produce a similarly rich variety of mixing products at frequencies which are easily absorbed by the target to produce excess heat.

Furthermore, while focusing the beams at the target site increases the acoustic intensity to enhance intermodulation at the site, unfocused beams may also be used if they can deliver sufficient acoustic intensity at the site to provide similar intermodulation results. However, acoustic power levels must remain below that which will cause excess heating to the surrounding tissues or cavitation of the tissue medium. Therefore, focused ultrasound beams are a more practicable means for delivering high intensity acoustic power to a deep seated target site than unfocused ultrasound beams.

#### Experimental Results

An experiment was conducted to verify the nonlinear enhanced heating mechanism of this invention.

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FIG. 4 shows the ultrasound transducer geometry used for the experiment and FIG. 5 shows a block diagram of the experimental instrumentation. The objective of this experiment was to determine if the heating within the confocal (intersecting) region F of two focused sound beams generated heat in a nonlinear way.

Two fixed-amplitude, fixed-focus ultrasound transducers 100 and 102, labeled B (Blue) and Y (Yellow) respectively, were arranged to have coincident 10 foci F upon a silicone rubber 122 encapsulated thermocouple temperature probe 104. Ultrasound transducer B was pulsed for  $\tau$  seconds at a frequency f<sub>B</sub>=1.5 MHz and the temperature rise at the thermocouple probe was measured. Then, independently, ultrasound 15 transducer Y was pulsed for  $\tau$  seconds at a frequency  $f_{y}=0.9$  MHz and the temperature rise at the thermocouple probe was measured. The temperature changes for these two trials are denoted  $\Delta T_{R}$  and  $\Delta T_{Y}$  respectively. Finally, both ultrasound probes B and Y were 20 simultaneously pulsed for τ seconds at their original frequencies and power levels, and the temperature rise at the thermocouple probe was measured, which is denoted as  $\Delta T_{B+Y}$ . A dimensionless ratio  $\sigma_{heat}$  indicative of the nonlinear heat generation due to the 25 intersection and interaction of the two ultrasound beams at F is defined to be

$$\sigma_{heac} = \frac{\Delta T_{B+Y}}{\Delta T_{B} + \Delta T_{V}} \tag{1}$$

If the process of two sound beams interacting is a linear process, then the principle of superposition would hold and  $\sigma_{\rm beat}$  should equal 1.0. If the process is nonlinear, then  $\sigma_{\rm beat}$  should be > 1.0, where the extra beat is due to sound energy transforming itself from the fundamental transmit frequencies for B and Y, into a spectrum of frequencies comprising the fundamental frequencies and mixing frequency products of those fundamental frequencies.

10 Ultrasound transducers 100 and 102 were quartz transducers with attendant transducer heads (not shown) water-sealing cones (flanges) (not shown) and lenses 114, 116, respectively. Each transducer head-cone combination contained degassed water sealed into each 15 unit by means of stretched latex condom. Small air bubbles were removed from the sealed unit by the use of a syringe which was designed to attach to a special valve on the body of the water-seal cone. Thus, each transducer assembly was ensured of being free of any 20 air bubbles for the duration of the experiment.

Each transducer head was mounted on a separate positioning mechanism (not shown). The 1.5 MHz Blue transducer was mounted on a six degree-of-freedom, motorized computer controlled platform (not shown), and was inclined to an angle  $\theta_1$  of about 54° from the vertical axis 120. The 0.9 MHz Yellow transducer was mounted on a five degree-of-freedom, manually controlled platform (not shown), with the transducer aimed straight down along the vertical axis. Thus, the intermediate angle  $\theta_1$  between the transducers was 54°. The position resolution of each platform was about 1

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mm. Each transducer was calibrated for voltage versus radiation pressure (as measured in grams) using a Mettler PC 440 electronic scale. The power level chosen for each transducer was in the linear range based on the radiation pressure measurement.

The instrumentation used for the experiment, and shown in Fig. 5, included a computer 200 for controlling the B and Y transducer systems. Each transducer system included a Wavetek Model 278 waveform 10 generator 202 independently controllable by the computer 200 to produce pulses of the desired duration at the desired frequency. The Y system waveform generator was set to 0.9 MHz and the B system waveform generator was set to 1.5 MHz. The output of each 15 waveform generator 202 was connected to drive a power amplifier. In the case of the Yellow system, the output of waveform generator 202 drives power amplifier. 204 which is an EIN RF power amplifier Model 3100L, which produces approximately 200W into a  $50\Omega$  load. In 20 the case of the Blue system, the output of waveform generator 202 drives another amplifier 206 which was an IFI, Inc. (Farmingdale, NY) Model M2600, which produces approximately 130 W into a 500 load. The output of each amplifier was coupled to its respective transducer 25 through a tuning network 208.

The thermocouple probe 104 used for the experiment was constructed using a capacitive discharge butt weld technique to join together 0.003" (.076 mm) diameter chromel and constantin Teflon-coated wires. The thermocouple bead at the junction of the two dissimilar wires was observed under a microscope and found to be

free of oxide and not much larger than the wire diameter. A thermocouple capsule 122 was formed by encapsulating the thermocouple in General Electric RTV-615 silicone rubber using a 5.5 cm diameter, .75 cm deep petri dish mold. This encapsulant was chosen for its reasonable match to the ρc of water (i.e., ρ = 1.02g/cc), its transparency, and the relative ease with which the two encapsulant components are degassed after mixing, by means of a laboratory vacuum. The encapsulant also absorbs ultrasound to the same order of magnitude, per unit thickness, as certain types of human tissue. The DC resistance across the thermocouple leads was checked after welding, after encapsulation, and after the experiment to verify electrical continuity.

The encapsulated thermocouple (hereinafter referred to as the thermocouple) was mounted on a block of wedge-absorber polyethylene (not shown), which is similar to a glass fibre wedge absorber employed in air acoustic anechoic chambers. The polyethylene block was then placed at the bottom of an 8 gallon capacity acrylic-walled tank (not shown) filled with degassed water, and suitably weighted to prevent floatation and thermocouple movement. Several other polyethylene wedge absorbers were also randomly placed in the tank to enhance the absorption of echoes, and to reduce the quantity of degassed water needed to fill the tank.

The thermocouple was precalibrated using a cold reference ice bath. A Grass polygraph 210 (Model 7, 30 Grass Instrument, Quincy, MA) was used to record the temperature of the thermocouple and was precalibrated

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for operation from 20 to 60°C. A small Panametrics transducer 212 (f<sub>r</sub> = 6 MHz) aimed at the confocal region was used to measure the ambient noise of the system during the tests by means of a Hewlett-Packard 8553B spectrum analyzer 214. This measurement was intended to identify finite amplitude harmonics, stable cavitation, and unstable cavitation.

With the thermocouple and transducers thus arranged and calibrated, a series of pulses were issued from each transducer to align each transducer focus with the thermocouple, starting with the Yellow 0.9 MHz system. When the two transducers were suitably arranged with foci believed to be coincident with the thermocouple, the experiment was ready to commence.

15 The protocol for the experiment was a test involving 10 pulses for B only, 10 pulses for Y only, and then 10 pulses for simultaneous B and Y transmission. The computer was programmed to give a 0.1 second duration pulse to simultaneously trigger the 20 two waveform generators. The relatively long pulse duration, combined with the fast rise time of the electronics (capable of operation to at least 35 MHz) and the simultaneous triggering ensures overlap of the acoustic waves from the B and Y transducers as they 25 travel through the confocal region, and gives adequate opportunity for nonlinear effects to occur.

#### Discussion and Conclusions

FIG. 6 illustrates the geometry for the 1.5 MHz B transducer. The main radiation axis 250 is shown
30 emanating from the lens 114 of the transducer into the

water (layer 1) at an angle  $\theta_1$ =54° angle from the normal axis 252, and penetrating the silicone rubber (layer 2) at an angle  $\theta_2$  from the normal axis. The speed of sound propagation in water is  $c_1$ =1480 m/sec, and in 5 silicone rubber is  $c_2$ =1025 m/sec. Since  $c_1 > c_2$ , the waves will always propagate from the water and into the silicone rubber. We observe this by assuming that any wavelength in layer 1 projects a trace wavelength at the layer 1 / layer 2 interface, and this trace wavelength must likewise match the projected wavelength in layer 2. This is merely Snell's law, and thus

projected trace wavelength= 
$$\frac{\lambda_1}{\sin \theta_1} = \frac{\lambda_2}{\sin \theta_2}$$
 (2)

where,

$$\lambda_n = \frac{C_n}{f} \tag{3}$$

thus,

$$\frac{c_1}{\sin\theta_1} = \frac{c_2}{\sin\theta_2}$$

$$\frac{1480}{\sin54^\circ} = \frac{1025}{\sin\theta_2}$$

$$\theta_2 = 34.07^\circ.$$
(4)

The inclination angle of a small streak of cavitation bubbles embedded in the rubber (about 1 cm from the thermocouple, and created during focal alignment but not during the actual measurements) was measured at 33.7° from the normal, thereby experimentally confirming this result.

The propagation of the oblique 1.5 MHz B transducer waves was modeled using the well known SAFARI computer code to produce a contour plot of 10 transmission loss shown in FIG. 7. (see, Schmidt, H., "SAFARI: Seismo-Acoustic Fast Field Algorithm for Range Independent Environments. User's Guide.", SR 113, SACLANT ASW Research Centre, La Spezia, Italy (1987)). The focused 1.5 MHz B transducer was replaced in the 15 model by a similarly focused line array 260 shown at the extreme left side of FIG. 7 at a depth of about 0.03 to 0.08 meters (note the dashed lines showing the focusing lens 114, and the dark solid line for the line array 260). The silicone rubber encapsulant 122 20 location is shown by the two parallel dashed lines at .1117 and .1187 meters depth. The air-water interface exists at zero depth, and the remaining regions above and below the silicone rubber are water. The thermocouple location 104 is shown by a small black 25 triangle at depth = .1115 meters, and range = .0817 meters. Note that the thermocouple is not exactly at the focus center due to the refraction of the silicone rubber.

The SAFARI model creates full-wave solutions for 30 two-dimensional linear acoustic wave propagation problems in layered media. In this case, the approximations made are that the circular-symmetry focused transducer is replaced by a similarly sized, 100-element focused line array 260 (λ/2 spacing), and the model is 2-D (range and depth). The contours represent the sound field transmission loss in 6 dB increments, and absorption is included for both sound waves in the water, and for longitudinal (sound) and shear waves in the silicone rubber. The input file for the model is included at the top of the figure.

Appendix A includes the data obtained from the 10 thermocouple during performance of the experiment. Calculations summarizing the data are shown in Table I. These calculations show that the linear sum of the measured temperature increase at the thermocouple probe 15 caused by the B and Y transducers operated at different times resulted in a total 12.7°C temperature increase. In contrast, the measured temperature increase at the probe caused when the B and Y transducers were operated simultaneously was 13.5°C. Thus, simultaneous 20 operation of the B and Y transducers resulted in a 0.8°C greater temperature increase for the same electrical input power to the transducers. This corresponds to a  $\sigma_{\text{best}}$  of 1.065, which indicates a 6.5% heat gain of the system due to the nonlinear 25 interaction of the two focused ultrasound beams at the thermocouple probe.

The presence of ambient second harmonics during the B, Y, and B+Y tests strongly suggests the presence of nonlinear effects either from the acoustic drive

30 levels themselves, or from nonlinear effects. The second harmonics could also be a consequence of stable

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cavitation, but this could not be confirmed due to the local oscillator spectral line of the analyzer interfering with the measurement of stable cavitation subharmonics. Third and fourth harmonics were not observed suggesting that the system could be driven harder, and there was no evidence of broadband impulsive noise suggesting that there was no unstable cavitation. Microscope inspection of the encapsulated thermocouple after all tests showed no evidence of cavitation bubbles anywhere along the thermocouple wire.

To assess cavitation, we can estimate the acoustical intensity in Watts/cm² at both the surface of the lens and at the focus for each of the B and Y transducers and compare them to established values for cavitation threshold in the literature. This is done by the following:

lens projected area =  $\frac{\pi}{4}$  (6.2)<sup>2</sup> = 30.19 cm<sup>2</sup>

B (1.5 MHz): 12.8 W (input power from calibration)
Y (0.9 MHz): 1.3 W (input power from calibration)

lens surface intensity: B:  $12.8/30.2 = 0.42 \text{ W/cm}^2$ Y:  $1.3/30.2 = 0.043 \text{ W/cm}^2$ 

focal diameter  $d_f = 1.22$   $\frac{\lambda f}{a}$ 

where  $\lambda$  = wavelength, f = focal length (101 mm), a = lens radius (31 mm) **-23-**

B (1.5 MHz):  $d_f = .321$  cm Y (0.9 MHz):  $d_f = .535$  cm

focus section area  $A_{focus} = \frac{\pi}{4} (d_f)^2$ , cm<sup>2</sup>

5 B (1.5 MHz):  $A_f = .0809 \text{ cm}^2$ Y (0.9 MHz):  $A_f = .2248 \text{ cm}^2$ 

> focal intensity: B:  $12.8/.0809 = 158 \text{ W/cm}^2$ Y:  $1.3/.2248 = 5.78 \text{ W/cm}^2$

These estimates for focal intensity assume no absorption in either the water or in the silicone rubber. To account for absorption we multiply the absorption-free intensity by the following (for GE RTV-615,  $\mu$  = 1.44 dB cm<sup>-1</sup> MHz<sup>-1</sup>):

Y (0.9 MHz):

15  $\mu_{0.9} = 1.296 \text{ dB/cm}$   $\alpha_{0.9} = \mu_{0.9}/8.686 = 0.149 \text{ Nepers/cm}$   $\alpha_{0.9\text{-power}} = 2\alpha_{0.9} = .298 \text{ Nepers/cm}$  coefficient of transmission at normal incidence = 0.95

incidence = 0.48

20  $I_{Y-focus} = (5.78 \text{ W/cm}^2) (0.95) e^{-(.298 \times .35 \text{ cm})}$  $= 5 \text{ W/cm}^2$ 

B (1.5 MHz):

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 $\mu_{1.5} = 2.16 \text{ dB/cm}$   $\alpha_{1.5} = \mu_{1.5}/8.686 = 0.249 \text{ Nepers/cm}$   $\alpha_{1.5\text{-power}} = 2\alpha_{1.5} = .497 \text{ Nepers/cm}$  coefficient of transmission at normal

-24-

 $I_{B-focus} = (158 \text{ W/cm}^2) (0.48) e^{-(.497 \text{ x}.7 \text{ cm})}$ = 54.3 W/cm<sup>2</sup>

These values suggest two things. First, the  $\Delta T$ for the Y and B systems were both about 6°C and yet the 5 intensities at the focus were an order of magnitude different. This implies that the B system (1.5 MHz) did not have its true focus aligned with the thermocouple, but instead a focal sidelobe was present. This is reasonable because the two transducers could 10 not have been moved any closer to each other with the lenses and the 54° separation angle used. Noting the focal displacement due to refraction in FIG. 7, it is entirely possible that the B system was not adequately aligned. Thus, the theoretical peak focal intensity is 15 54  $W/cm^2$  for the 1.5 MHz system, however the actual intensity at the thermocouple was reduced by an order of magnitude because the temperature increases were about the same. If we assume that the Y system was properly aligned with the thermocouple, then we may 20 assume that the intensity for each of the systems was about 5 W/cm2, and it is these intensities which are responsible for the heat generation.

The second feature is that the peak focal intensities in degassed water are well below the estimates for unstable cavitation, and below the levels considered for stable cavitation. Therefore, the extra heat supplied by two transducers firing simultaneously cannot be attributed to either cavitation phenomena.

From the thermocouple data listed in Appendix A, 30 the thermoelectric voltage change for the temperature

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range from 20 to 26°C (for a pulse from either the B or the Y system) is:

The thermoelectric voltage change for the temperature range 20 to 32°C (for the simultaneous pulsing from both B and Y systems) is:

From these two we may estimate the dimensionless nonlinearity parameter  $\sigma_{\text{T/C}}$  associated with the thermocouple by the same ratio used in finding  $\sigma_{\text{heat}}$ .

15 That is

$$\sigma_{T/C} = \frac{0.732}{(0.364 + 0.364)} = 1.0055 \quad . \tag{5}$$

Likewise from the data in Appendix A, we note that the amplitude linearity for the Grass polygraph oscilloscope is 2% full-scale. Since full-scale for this experiment was 40°C, then a 12°C temperature rise represents, at worst, 30% of the full-scale error, or .6%. The dimensionless nonlinearity parameter for the oscilloscope recorder is then 1.006. We note that the parameters for both the thermocouple and for the oscilloscope recorder are below the  $\sigma_{\rm heat}$  parameter. Furthermore, the combined nonlinearity associated with

-26-

the thermocouple and the recorder is the multiplication of the two, which gives 1.015. This is still too small to account for the  $\sigma_{\rm heat}$  = 1.065 from the experimental data.

One final comment is that the contamination of the heat transfer between the B, Y, and B+Y experiments. The thermocouple wire and the encapsulant together provide the heat conduction path for the thermocouple bead. During the solo trials for B, and for Y, the 10 temperature rise was about 6°C. With both B and Y transmitting, the temperature rise was about 13°C. Since the temperature rise was about twice as high during the B+Y trials as it was during the solo B, or solo Y trials, the heat transfer rate would likewise be 15 twice as fast. What this empirically suggests is that the heat conduction during the B+Y trials was more severe than in the B and Y trials, and so the B+Y trial was contaminated more than the B or the Y. The heat transfer mechanism reduces the maximum temperature that 20 either the B+Y, the B, or the Y could reach, but it influences the B+Y about twice as much as the B, or the Y trials. This means that the heat transfer mechanism actually reduces the value of  $\sigma_{\text{heat}}$ . A heat transfer model could estimate the amount of the reduction, but 25 for the purposes of this experiment, it is sufficient to note that the heat transfer comparison between the solo trials, and the simultaneous trials, is a source of experimental error that reduces  $\sigma_{\text{heat}}$ . This is in contrast to the errors associated with the thermocouple 30 and the recorder.

The lack of unstable cavitation at the thermocouple site, the lack of sufficient nonlinearity in the thermocouple and in the polygraph, the acoustical intensities below the cavitation threshold, and  $\sigma_{\rm best} > 1.0$  strongly support the existence of nonlinear heat generation from confocal ultrasound transducers.

While this invention has been particularly shown and described with references to preferred embodiments 10 thereof, it will be understood by those skilled in the art that various changes in form and details may be made therein without department from the spirit and scope of the invention as defined by the appended claims. For instance, other means for generating 15 ultrasound may be used, or the techniques described herein may be mixed, e.g., a single crystal transducer and a phased array transducer may be combined in the same hyperthermia apparatus. This invention may be implemented from a plurality of unfocused transducers, 20 focused transducers, or electronically steered and/or focused arrays. A variety of waveforms may also be used to drive the plurality of sources. The sources may radiate the same waves, different waves, modulated waves, or radiate a combination of waves as a means to 25 enhance the nonlinear interaction. Although this invention has been described with respect to ultrasound hyperthermia of biological tissue, there are other important areas which use ultrasound for heating which may benefit from this invention, for instance the 30 materials processing industry. Furthermore, this invention applies to other types of waves which

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propagate in a medium in a nonlinear manner, or which may otherwise be made to interact in a nonlinear fashion. For example, the main discussions herein have referred to acoustic wave propagation, which is a longitudinal compression-rarefaction wave. There may be instances in material processing where the nonlinear interaction of transverse shear waves in solids may benefit from enhanced heating.

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#### Claims

- An ultrasound hyperthermia applicator for heating a target, comprising
  - a first ultrasound source for producing a first focused ultrasound beam having a frequency  $f_0$ ;

a second ultrasound source for producing a second focused ultrasound beam having a frequency f<sub>1</sub>;

aiming means for directing the first and second focused ultrasound beams at the target to be heated so that the first and second ultrasound beams cross each other at the target, and the focus of the first and the second ultrasound beams are substantially coincident where the beams cross; and

control means for activating the first and second ultrasound sources to provide simultaneous irradiation of the target by each of the first and second ultrasound sources;

wherein the first and second ultrasound sources provide ultrasound energy sufficient to produce significant sum-frequency energy at upper frequencies  $f_0+f_1$  and higher, at the target location where the first and second ultrasound beams cross, the upper frequency energy being absorbed by the target to provide additional heat to the target.

2. The apparatus of Claim 1, wherein frequency  $f_0$  is substantially the same as frequency  $f_1$ .

- 3. The apparatus of Claim 1 wherein the frequencies  $f_0$  and  $f_1$  are between 50 kHz and 5 MHz.
- 4. The apparatus of Claim 1 wherein the target is a tissue mass located within the human body, and frequencies f<sub>0</sub> and f<sub>1</sub> are chosen such that frequency f<sub>0</sub>+f<sub>1</sub> is absorbed by human tissue at a substantially greater rate than either f<sub>0</sub> or f<sub>1</sub>

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- 5. The apparatus of Claim 4 wherein the target is a tissue mass located within the cranium.
- 10 6. The apparatus of Claim 4 wherein frequency  $f_0$  is substantially the same as frequency  $f_1$ .
  - 7. The apparatus of Claim 4 wherein the frequencies  $f_0$  and  $f_1$  are between 50 kHz and 5 MHz.
- The apparatus of Claim 1 wherein the first
   ultrasound source produces a CW ultrasound signal having a frequency of f<sub>0</sub>.
  - 9. The apparatus of Claim 1 wherein the first ultrasound source produces a bandlimited modulated signal having a center frequency of  $f_0$ .
- 20 10. The apparatus of Claim 9 wherein the second ultrasound source produces a CW ultrasound signal having a frequency of f<sub>1</sub>.

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- 11. The apparatus of Claim 9 wherein the second ultrasound source produces a bandlimited modulated ultrasound signal having a center frequency of f<sub>1</sub>.
- 12. The apparatus of Claim 1 wherein the firstultrasound source comprises
  - a first signal generator for producing a first gated ultrasound output signal at frequency  $f_0$  in response to an input control signal generated by the control means;
- a first power amplifier coupled to the output of the first signal generator for amplifying the first gated ultrasound output signal;
  - a first ultrasound transducer coupled to the first power amplifier for converting the first amplified gated ultrasound output signal into the first focused ultrasound beam;
  - a second signal generator for producing a second gated ultrasound output signal at frequency  $f_1$  in response to another input control signal generated by the control means;
  - a second power amplifier coupled to the output of the second signal generator for amplifying the second gated ultrasound output signal; and
- a second ultrasound transducer coupled to the second power amplifier for converting the second amplified gated ultrasound output signal into the second focused ultrasound beam.

- 13. The apparatus of Claim 12, wherein each of the first and second ultrasound transducers comprises an acoustic lens for focusing its corresponding ultrasound beam at the target.
- 5 14. The apparatus of Claim 13, wherein the aiming means comprises means for fixing the first and second ultrasound transducers relative to each other so that the first and second ultrasound beams cross each other at a predetermined angle, with coincident foci.
  - 15. The apparatus of Claim 12 wherein the first gated ultrasound output signal is a CW signal having a frequency of  $f_{\circ}$ .
- 16. The apparatus of Claim 12 wherein the first gated ultrasound output signal is a bandlimited modulated signal having a center frequency f<sub>0</sub>.
  - 17. The apparatus of Claim 16 wherein the second gated ultrasound output signal is a CW signal having a frequency  $f_1$ .
- 20 18. The apparatus of Claim 16 wherein the second gated ultrasound output signal is a bandlimited modulated signal having a center frequency of f<sub>1</sub>.
- 19. The apparatus of Claim 1 wherein the frequency f<sub>0</sub> is the same as frequency f<sub>1</sub>, and the first and
   25 second ultrasound sources comprise

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a signal generator for producing a gated ultrasound signal at frequency  $f_0$  and  $f_1$  in response to an input control signal generated by the control means;

a power amplifier coupled to the output of the signal generator for amplifying the gated ultrasound signal;

a power splitter coupled to the output of the amplifier for dividing the amplified gated ultrasound signal between a first power splitter output and a second power splitter output; and

wherein the first ultrasound source further comprises a first ultrasound transducer coupled to the first power splitter output for converting the amplified gated ultrasound signal into the first focused ultrasound beam; and

wherein the second ultrasound source further comprises a second ultrasound transducer coupled to the second power splitter output for converting the amplified gated ultrasound signal into the second focused ultrasound beam.

- 20. The apparatus of Claim 19, wherein each of the first and second ultrasound transducers comprises an acoustic lens for focusing its corresponding ultrasound beam at the target.
- 21. The apparatus of Claim 19, wherein the aiming means comprises means for fixing the first and second ultrasound transducers relative to each other so that the first and second ultrasound

-34-

beams cross each other at a predetermined angle with coincident foci.

22. The apparatus of Claim 19 wherein the gated ultrasound signal is a CW signal having a frequency  $f_0$ .

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- 23. The apparatus of Claim 19 wherein the gated ultrasound signal is a bandlimited modulated signal having a center frequency  $f_0$ .
- 10 24. The apparatus of Claim 1, wherein the first ultrasound source comprises a first phased array ultrasound transducer coupled to a first ultrasound scanner for generating a first steerable ultrasound beam at frequency f<sub>0</sub>;
- the second ultrasound source comprises a second phased array ultrasound transducer coupled to a second ultrasound scanner for generating a second steerable ultrasound beam at frequency f<sub>1</sub>; and
- the aiming means further comprises means for electronically steering the first and second ultrasound beams.
- The apparatus of Claim 24, wherein each of the first and second ultrasound scanners comprises
   means for electronically focusing its corresponding ultrasound beam at the target.

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- 26. The apparatus of Claim 24, wherein the aiming means comprises means for fixing the first and second phased array ultrasound transducers relative to each other so that the first and second ultrasound beams can be electronically steered to cross each other at a predetermined angle with coincident foci.
- 27. The apparatus of Claim 24 wherein the first ultrasound source produces a CW ultrasound signal having a frequency of f<sub>0</sub>.
  - 28. The apparatus of Claim 24 wherein the first ultrasound source produces a bandlimited modulated signal having a center frequency of  $f_0$ .
- 29. The apparatus of Claim 28 wherein the second ultrasound source produces a CW ultrasound signal having a frequency of f<sub>1</sub>.
  - 30. The apparatus of Claim 28 wherein the second ultrasound source produces a bandlimited modulated ultrasound signal having a center frequency of  $f_1$ .
- 20 31. A method for heating a target with ultrasound, comprising the steps of

producing a first focused ultrasound beam having a frequency  $\mathbf{f}_0$  with a first ultrasound source;

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producing a second focused ultrasound beam having a frequency  $f_1$  with a second ultrasound source;

directing the first and second focused ultrasound beams at the target to be heated so that the first and second ultrasound beams cross each other at the target, and the focus of the first and the second ultrasound beams are substantially coincident where the beams cross;

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activating the first and second ultrasound sources to provide simultaneous irradiation of the target by each of the first and second ultrasound sources; and

providing ultrasound energy sufficient to produce significant energy at frequencies  $f_0+f_1$  and higher, at the target location where the first and second ultrasound beams cross, the upper frequency energy being absorbed by the target to provide additional heat to the target.

- 20 32. The method of Claim 31, wherein frequency  $f_0$  is substantially the same as frequency  $f_1$ .
  - 33. The method of Claim 31 wherein the frequencies  $f_0$  and  $f_1$  are between 50 kHz and 5 MHz.
- 34. The method of Claim 31 further comprising the step of choosing frequencies  $f_0$  and  $f_1$  such that frequency  $f_0+f_1$  is absorbed by human tissue at a substantially greater rate than either  $f_0$  or  $f_1$ .

- 35. The method of Claim 34 wherein the directing step further comprises directing the ultrasound beams at a tissue mass located within a human cranium.
- 36. The method of Claim 31, further comprising the step of fixing the first and second ultrasound sources relative to each other so that the first and second ultrasound beams cross each other at a predetermined angle with coincident foci.
- 37. The method of Claim 31 wherein the first
  10 ultrasound source produces a CW ultrasound signal having a frequency of f<sub>0</sub>.
  - 38. The method of Claim 31 wherein the first ultrasound source produces a bandlimited modulated signal having a center frequency of  $f_0$ .
- 15 39. The method of Claim 38 wherein the second ultrasound source produces a CW ultrasound signal having a frequency of f<sub>1</sub>.
- 40. The method of Claim 38 wherein the second ultrasound source produces a bandlimited modulated ultrasound signal having a center frequency of f<sub>1</sub>.
  - 41. The method of Claim 31, wherein producing the first ultrasound beam comprises providing a first phased array ultrasound transducer coupled to a first ultrasound scanner

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for generating a first steerable ultrasound beam at frequency  $f_0$ ;

producing the second ultrasound beam comprises providing a second phased array ultrasound transducer coupled to a second ultrasound scanner for generating a second steerable ultrasound beam at frequency f<sub>1</sub>; and

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directing the first and second ultrasound beams comprises electronically steering the first and second ultrasound beams.

- 42. The method of Claim 41, further comprising the step of electronically focusing the first and second ultrasound beams at the target.
- 43. The apparatus of Claim 41, wherein the directing
  15 step further comprises the steps of
  fixing the first and second phased array

ultrasound transducers relative to each other, and electronically steering the first and second ultrasound beams to cross each other at a

20 predetermined angle with coincident foci.

44. An ultrasound hyperthermia applicator for heating a target, comprising

a plurality of N ultrasound sources for producing N focused ultrasound beams, each focused ultrasound beam having a corresponding frequency f<sub>n</sub>, where n is from 1 to N;

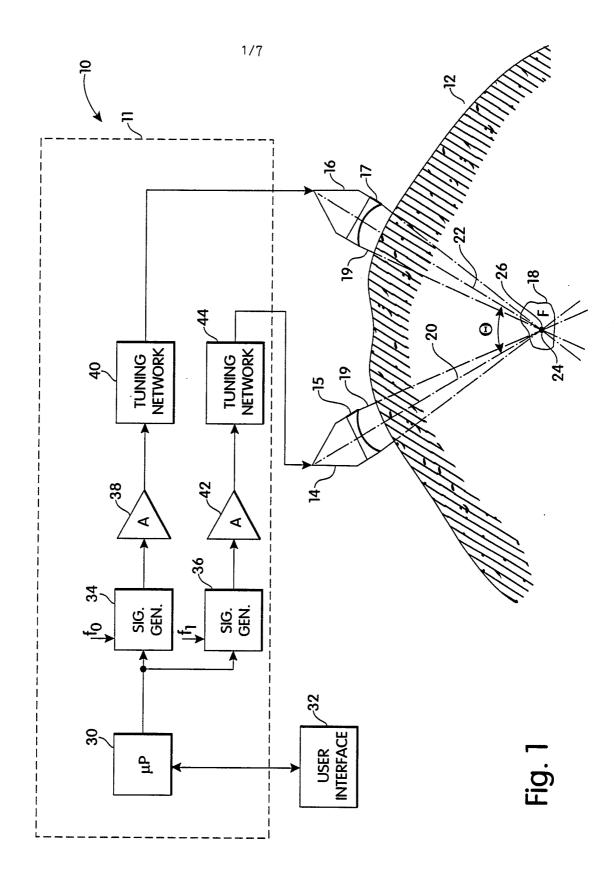
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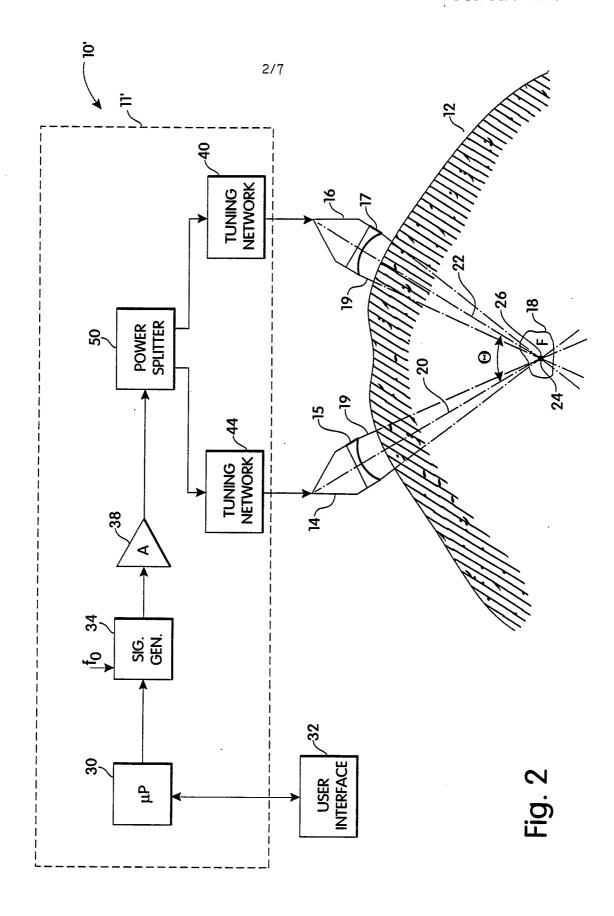
aiming means for directing the N focused ultrasound beams at the target to be heated so that the N ultrasound beams cross each other at the target, and the focus of each of the N ultrasound beams are substantially coincident where the beams cross; and

control means for activating the N ultrasound sources to provide simultaneous irradiation of the target by each of the N ultrasound sources;

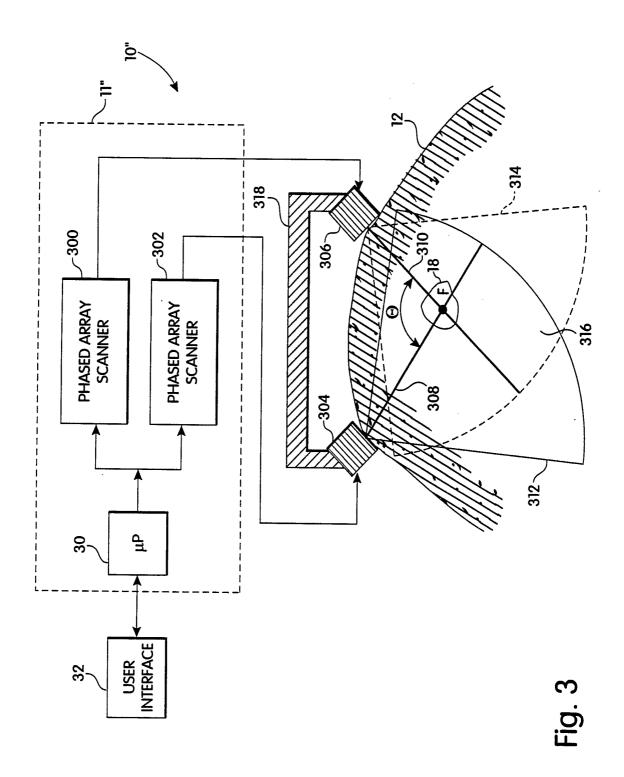
wherein the N ultrasound sources provide ultrasound energy sufficient to produce significant sum-frequency energy at the target location where the N ultrasound beams cross, the sum-frequency energy being absorbed by the target to provide additional heat to the target.

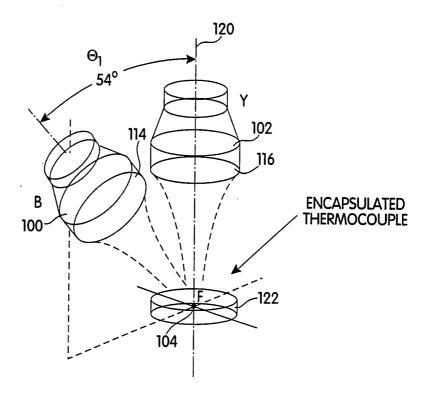
45. The apparatus of Claim 44, wherein frequency  $f_n$  is substantially the same for each of the N ultrasound sources.





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ARRANGEMENT FOR TEMPERATURE
MEASUREMENT OF INTERSECTING FOCUSED
ULTRASOUND TRANSDUCERS

Fig. 4

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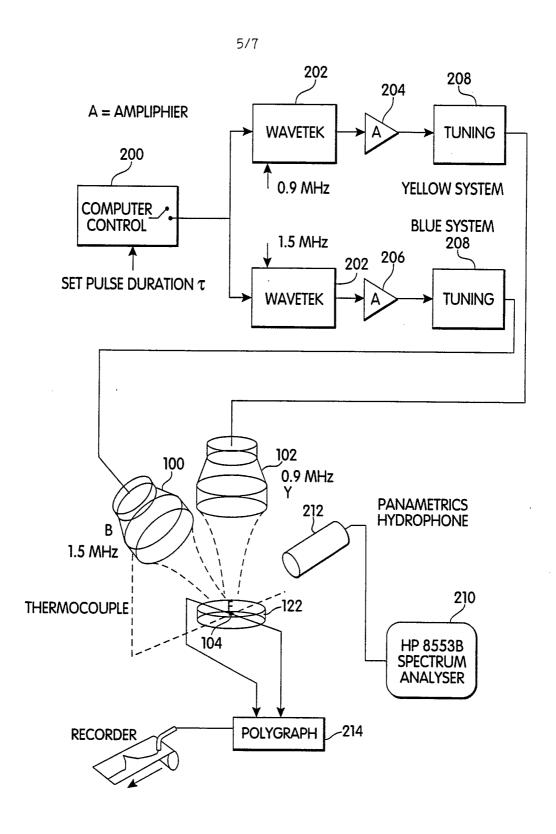
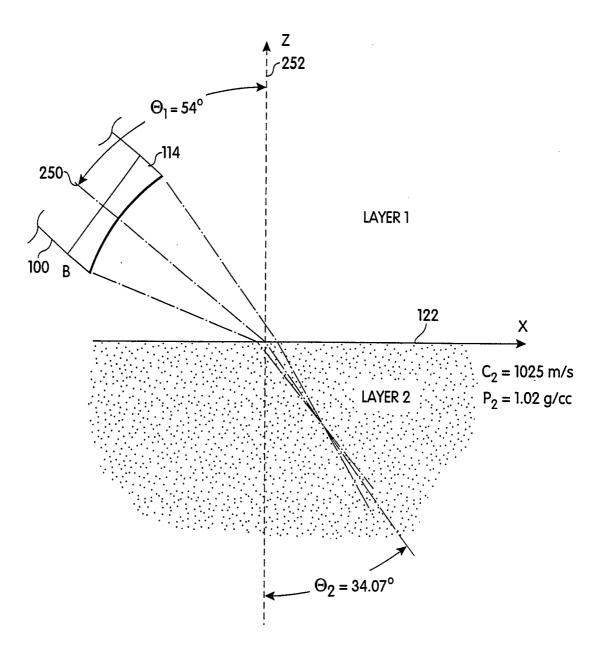


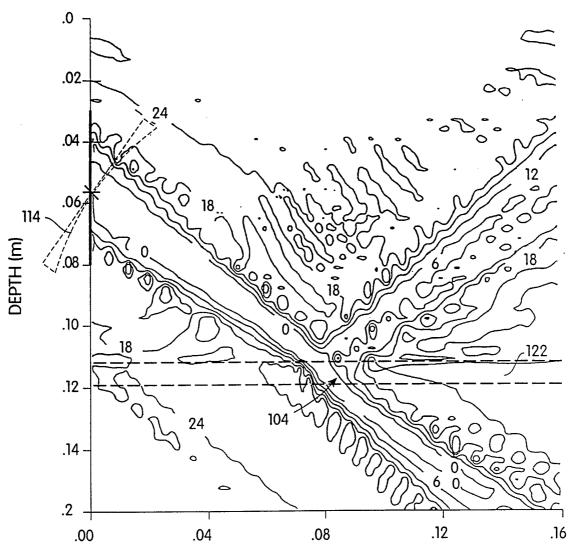
Fig. 5



REFRACTION OF OBLIQUE FOCUSED WAVES

Fig. 6

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SAFARI FIP 7/7
P N C L
1.5E6
4
0 0 0 0 0 0 0 0 0
0 1480 0 0 0 1.0 0 0
0.1117 1025 287 0.1476 .4428 1.02 0 0
0.11873 1480 0 0 0 1.0 0 0
0.05587 100 .493E-3 35.9 3 .1152
0 0.20 50 1
240. 1E8
2048 1 1000
0 .00016 12 .00004
0 .16 12 .02
0 24 6
```



RANGE (m)
1.5 MHz Xmit CONTOUR

Fig. 7

International Application No

I. CLASSI	IFICATION OF SURJ	ECT MATTER (if several classificati	ion symbols apply, indicate all)6						
		t Classification (IPC) or to both Nation							
	. 5 A61F7/00								
H. FIELDS	S SEARCHED								
		Minimum Do	cumentation Searched <sup>7</sup>						
Classification System Classification Symbols									
Int.Cl	. 5	A61B							
			other than Minimum Documentation ents are Included in the Fields Searched <sup>8</sup>						
III. DOCU	IMENTS CONSIDERE	D TO BE RELEVANT		·····					
Category o		ocument, 11 with indication, where appr	ropriate, of the relevant passages 12	Relevant to Claim No.13					
Category	CRANIDI OF D	remain, with indication, where appr	oprinte of the foreign proges						
Y		893 624 (LELE) ary 1990 im 1		1-45					
Υ	DE,A,3 10 Nover see col	1-45							
A	US,A,4 10 Apri see cla	1,44							
A	GB,A,2 4 April see page	1,44							
A		332 871 (DORNIER) ember 1989 im 1		1					
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"A" do co "E" ear fill "1." do cit: "O" do cit: "P" door	nsidered to be of partict rlier document but publi ing date cument which may thro ich is cited to establish ation or other special re ocument referring to an her means cument published prior ter than the priority data	neral state of the art which is not ular relevance ished on or after the international w doubts on priority claim(s) or the publication date of another ason (as specified) oral disclosure, use, exhibition or to the international filing date but	or priority date and not in conflict with the cited to understand the principle or theory invention  "X" document of particular relevance; the claimannot be considered novel or cannot be cinvolve an inventive step  "Y" document of particular relevance; the claimannot be considered to involve an inventive document is combined with one or more of ments, such combination being obvious to in the art.	or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention  "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step  "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.					
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Date of the	•	he International Search JST 1993	Date of Mailing of this International Sear	1 7. 09. 93					
Internationa	al Searching Authority EUROPEA	IN PATENT OFFICE	Signature of Authorized Officer GLAS						

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III. DOCUME	DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)							
Category °	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No.						
A	J.ACOUST.SOC.AM. vol. 88, no. 3, September 1990, pages 1562 - 1577 WU ET AL. 'TEMPERATURE ELEVATION IN TISSUES GENERATED BY FINITE-AMPLITUDE TONE BURSTS OF ULTRASOUND' see page 1563, left column, line 25 - line 43	1						
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## ANNEX TO THE INTERNATIONAL SEARCH REPORT ON INTERNATIONAL PATENT APPLICATION NO.

US 9302998 SA 72433

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the European Patent Office EDP file on

The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

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US-A-4441486	10-04-84	None	
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