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(54) **Method for making a wall element including a conduit, a vertical mold and a wall element**

(57) The object of the invention is a method for making a wall element including a conduit section (10) using a vertical mold, which consists of casting space limiting walls. Onto bottom part (5) of the space limited by a front wall (1), end walls (3,4) and the bottom part (5) are placed elements for positioning conduits (11) in the conduit section (10), and at least one conduit (11) in conduit section (10) is placed into position. At least one movable fill mold

(6) is placed into the void between the casting area of the face of wall part (9) and at least one side wall of the conduit section (10). A movable back wall (2) is installed against the conduit section (10) and the mounted fill mold (6) or molds (6), and the front wall (1) and the back wall (2) are locked to each other. The upper parts of conduit section (10) conduits (11) are locked into place, and the casting of the wall element is carried out.

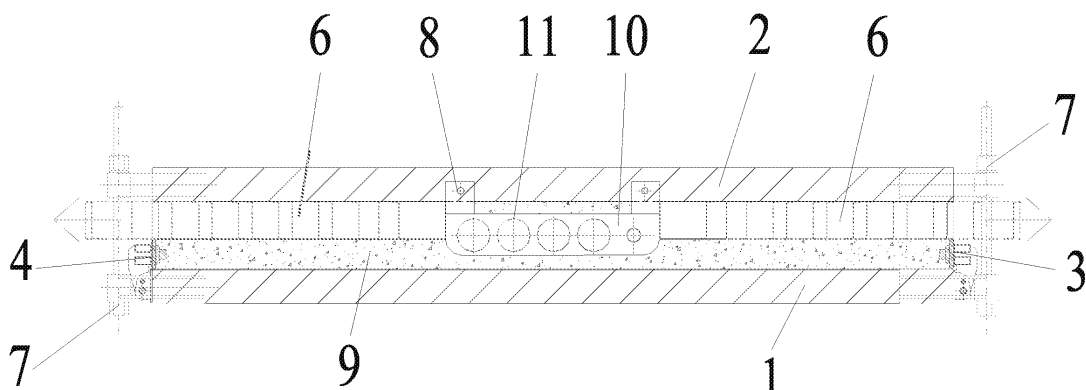


Fig. 1

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EUROPEAN SEARCH REPORT

 Application Number
EP 10 39 7512

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (IPC)
X	DE 40 29 234 A1 (GRUMBACH EMIL [DE]) 19 March 1992 (1992-03-19) * figure 4 * * column 2, lines 10-20 * -----	11-15	INV. E04C2/04 E04C2/52 B28B7/02 B28B23/00
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A	DE 24 03 187 A1 (VOGT WERNER DIPL ING) 28 May 1975 (1975-05-28) * figures 1-3 * * page 4, paragraph 3 * -----	1,7	
			TECHNICAL FIELDS SEARCHED (IPC)
			B28B E04C F28F E04G
The present search report has been drawn up for all claims			
Place of search The Hague		Date of completion of the search 29 October 2013	Examiner Voltz, Eric
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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29-10-2013

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