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(54) Title: CONVERSION ASSEMBLAGE ADAPTABLE FOR USE IN COMBINATION WITH A SURFACE MODIFYING APPARATUS AND METHOD THEREOF

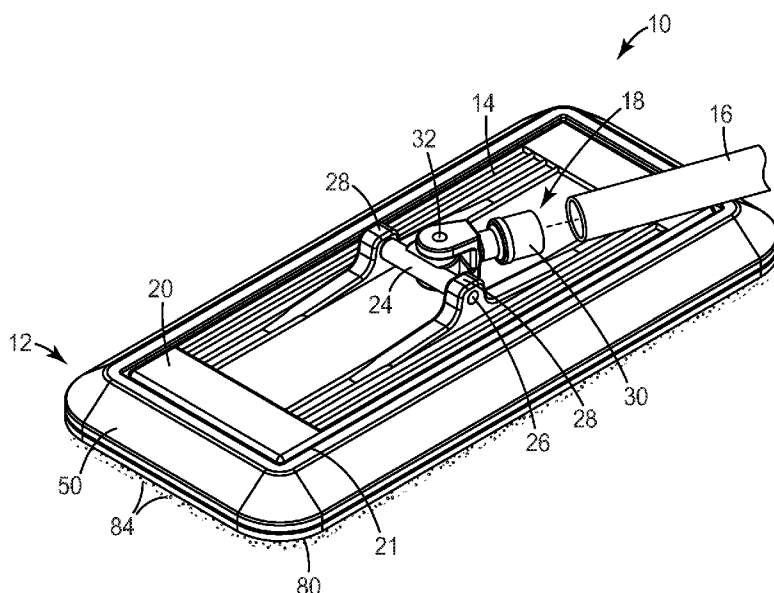


FIG. 1

(57) Abstract: The disclosure is directed to conversion assemblies adapted for use in converting a surface modifying apparatus having a supporting member, such as a pole sander, whereby the conversion assembly includes a generally rigid body assembly including first and second major surfaces opposing each other, the first major surface is adapted for receiving the supporting member, and the second major surface is attachable to a surface modifying member. The surface modifying apparatus may be an abrading apparatus. The disclosure is also directed to methods adapted for utilizing the conversion assemblies.

**Declarations under Rule 4.17:**

- *as to applicant's entitlement to apply for and be granted a patent (Rule 4.17(ii))*
- *as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(iii))*

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CONVERSION ASSEMBLAGE ADAPTABLE FOR USE IN COMBINATION WITH A SURFACE MODIFYING APPARATUS AND METHOD THEREOF

CROSS-REFERENCE TO RELATED APPLICATIONS

5 The present application is a continuation-in-part of copending and commonly assigned U.S. Patent Application entitled “Conversion Assemblage Adaptable For Use In Combination With A Surface Modifying Apparatus And Method Thereof” filed in the United States Patent and Trademark Office on October 27, 2008, and having U.S. Serial No. 12/258,901; and copending and commonly assigned U.S. Patent Application entitled “
10 Conversion Assemblage Adaptable For Use In Combination With A Surface Modifying Apparatus And Method Thereof” filed in the United States Patent and Trademark Office on July 10, 2008, and having U.S. Serial No. 12/170,949 which are incorporated herein and made a part hereof.

Background

15 The present description is directed to providing a surface modifying assemblage for use in combination with a surface modifying apparatus. More particularly, the present description is directed to providing a surface modifying assemblage and method that facilitates converting a surface modifying apparatus, such as a pole sander, with anyone of
20 several different surface treating assemblages in an easy and reliable manner. Surface modifying devices, such as hand held tools, have been used for working or modifying a wide variety of surfaces. For example, when fabricating a structure, such as a wall or ceiling, it is sometimes necessary to utilize a sanding device to smooth the surface of the structure. For example, interior walls of office buildings and houses typically use drywall
25 panels. The drywall panels may be attached to wood or metal frames to form interior walls and ceilings. Joints or seams are formed along edges where the different dry wall panels are juxtaposed to each other. Typically, the seams are covered with a compound and smoothed. This is to give the appearance that the seams do not exist and provide a wall that is otherwise seamless, smooth, and flat and for increased fire protection. Screw
30 or nail holes are also filled with compound and sanded smooth. In some remodeling, the entire wall is coated to smooth the surface (often referred to as skim coating) and sanded.

Treating compounds are applied wet to the drywall to fill in the seams and any gaps between the drywall panels. Once dry, the compounds are typically sanded smooth. One known type of hand held tool assembly for sanding includes a pole sanding tool that comprises a generally rectangular sanding attachment head attached to a handle or pole through a pivoting structure. Pole sander attachment heads have a fixed size. An elongate sheet of sanding paper for treating the surface is attached to the fixed sized attachment head and usually some effort is required to properly secure the sanding paper to the attachment head due to attaching mechanisms of the latter. Usually the sanding paper is changed due to wear or tearing of paper. Accordingly, repeated efforts are required to replace these sanding papers during a typical drywall finishing operation. Sometimes replacement may take place because different sanding grades may be used.

Moreover, sanding steps generally are repeated several times until seams and gaps appear unnoticeable. The requirements for a smooth and flat finish are quite demanding. Even minor blemishes are usually found to be unacceptable. As such, repetitions of sanding tend to add to user fatigue as well as material and labor costs. Accordingly, the process is labor intensive and time consuming. As a consequence, there is an interest in making the sanding operations more efficient from a labor and time standpoint and less fatiguing in practice.

Moreover, some pole sanding tools when manipulated have a tendency for their attachment head to flip onto its elongate side and thereby gouge or otherwise damage the surface being treated. Clearly, the damage caused by flipping of pole sanders requires additional expenditures of time and labor.

In addition, some drywall finishing operations may require other surface modifying applications besides sanding, such as, cleaning, painting, and the like. Accordingly, costs for treating drywall increases due to different specialty tools and surface modifying assemblages being required before a wall may be wallpapered or painted. As a consequence, there is an interest in making such operations less expensive and time consuming. As such, there is continuing interest in seeking improvements in addressing the foregoing issues in an expeditious and cost effective manner.

Summary

The present description is directed to a conversion assemblage for use in converting a surface modifying mechanism having an attaching member. The conversion assemblage comprises: a substantially rigid body assembly including first and second major surfaces opposing each other, the first major surface is attachable to a supporting member of a surface modifying mechanism; the second surface is attachable to a surface modifying member.

The present description is directed to a conversion assemblage for converting a pole sander apparatus having a pivotally connected supporting member. The assemblage comprises: a substantially rigid body assembly including first and second major surfaces opposing each other, the first major surface is adapted for receiving the supporting member, and the second major surface is attachable to a surface modifying member.

The present description is directed to a method of converting a surface modifying mechanism having an attaching member. The method comprises: providing a conversion assemblage including a body assembly made of a relatively stiff material configured with at least a first major surface and a second major surface opposing the first major surface; an attaching layer connected to the second major surface; and a surface modifying layer releaseably connected to the attaching layer; and securing the surface treating assemblage to the attaching member.

The present description is directed to a conversion assemblage adapted for converting an abrading apparatus having a supporting member. The conversion assemblage comprises: a generally rigid body assembly including first and second major surfaces opposing each other, the first major surface is adapted for receiving the supporting member, and the second major surface is attachable to a surface modifying member.

The present description is directed to a conversion assemblage adapted for use in converting a surface modifying mechanism having an attaching member. The conversion assemblage comprises a generally semi-rigid rigid body assembly including first and second major surfaces opposing each other, the first major surface is attachable to a supporting member of a surface modifying mechanism; the second major surface is attachable to a surface modifying member.

The present description is directed to a conversion assemblage adapted for converting an abrading apparatus having a supporting member. The conversion assemblage comprises a generally rigid body assembly including first and second major surfaces opposing each other, the first major surface is adapted for receiving the supporting member, and the second major surface is attachable to a surface modifying member; wherein the generally rigid body assembly includes a molded member made of a relatively lightweight material; a force absorbing member attached to the second major surface; and a first attachment assemblage attached to the force absorbing member along a first major surface thereof, and the first attachment assemblage having a second major surface attachable to the surface modifying member; wherein the first attachment assemblage has longitudinal end portions secured to corresponding longitudinal end portions of the generally rigid body assembly so as to resist separation of the force absorbing member during removal of the surface modifying member.

The present description is directed to a conversion assemblage adapted for use in converting a assemblage adapted for converting an abrading apparatus having a supporting member, the conversion assemblage comprising: a generally rigid body assembly including first and second major surfaces opposing each other, the first major surface is adapted for receiving the supporting member, and the second major surface is attachable to a surface modifying member, wherein the generally rigid body assembly includes a molded member made of a relatively lightweight material, wherein a force absorbing member is molded in the second major surface of the rigid body assembly.

The present description is directed to a conversion assemblage adapted for use in converting a assemblage adapted for converting an abrading apparatus having a supporting member, the conversion assemblage comprising: a generally rigid body assembly including first and second major surfaces opposing each other, the first major surface is adapted for receiving the supporting member, and the second major surface is attachable to a surface modifying member, further including a first attachment assemblage molded to the rigid body assembly.

One aspect of the present description is for facilitating the conversion of a surface modifying mechanism, such as a pole sander or similar hand sander, with one or more conversion assemblages that enhance versatility of the pole sander through use of several different kinds of surface modifying articles.

Another aspect of the present description is for accomplishing the above in a manner that improves surface modifying efficiency and ease of worker manipulation of the surface modifying mechanism.

Another aspect of the present description is to accomplish the above by improving the efficiency of surface modification, through the use of relatively large and lightweight surface modifying assemblies in a manner that reduces user fatigue.

Another aspect of the present description is to minimize damage to surfaces, such as gouging or otherwise marring the surface finishes, when using surface modifying tools, such as pole sanders and other similar devices.

Another aspect of the present description is to accomplish the above by minimizing flipping of a pole sander during use.

Another aspect of the present description is to accomplish the above by minimizing the tearing of surface modifying sheets, such as abrasive sanding sheets during surface treating.

Another aspect of the present description is to facilitate conversions of surface modifying devices, such as pole sanders, using conversion assemblages of the kinds noted above that include restraining devices that enable secure, reliable, and quick couplings and decouplings.

Another aspect of the present description is to enhance versatility of its cooperation to a wide variety of pole sander devices.

Another aspect of the present description is to enhance the kinds of materials that may be used.

Another aspect of the present description is to accomplish the above in a manner that is cost effective to manufacture, assemble, and use.

The aspects described herein are merely a few of the several that can be achieved by using the present description. The foregoing descriptions thereof do not suggest that the present description must only be utilized in a specific manner to attain the foregoing aspects.

Brief Description of the Drawings

FIG. 1 is a perspective view of one exemplary embodiment of a conversion assemblage being mounted on a pole sander attachment;

FIG. 2 is an exploded perspective view of the conversion assemblage of FIG. 1.

FIG. 3 is a perspective view of another exemplary embodiment of a conversion assemblage being mounted on a pole sander attachment;

FIG. 4 is an exploded perspective view of the conversion assemblage of FIG. 3.

5 FIG. 5 is a perspective view of another exemplary embodiment of a conversion assemblage having an improved restraining arrangement.

FIG. 6 is a perspective view of yet another exemplary embodiment of a conversion assemblage having an improved restraining arrangement.

10 FIG. 7 is a perspective view similar to FIG. 6, but illustrating a hand sander instead of a pole sander.

FIG. 8 is an exploded perspective view of another exemplary embodiment of the conversion assemblage.

FIG. 9 is a perspective view of the assembly conversion assemblage and a surface modifying article.

15 FIG. 10 is a schematic view of another exemplary embodiment of the present description.

FIG. 11 is a schematic view of another exemplary embodiment of the present description.

20 Detailed Description

The present description is directed to a conversion assemblage and method that facilitates converting a surface modifying apparatus or tool so as to make the latter more versatile, especially in a manner for improving surface modifying efficiency as well as minimizing damage to the surface being treated and any surface modifying article being utilized.

25 The words “a,” “an,” and “the” are used interchangeably with “at least one” to mean one or more of the elements being described. By using words of orientation, such as “top,” “bottom,” “overlying,” “front,” and “back” and the like for the location of various elements in the disclosed articles, we refer to the relative position of an element with respect to a horizontally-disposed body portion.

30 **FIGS. 1 and 2** illustrate one exemplary embodiment of a surface modifying mechanism **10**, such as a pole sanding device **10** for treating a generally planar working surface, such as a wall, ceiling or other similar structures. While one embodiment of a

pole sander device is described and illustrated, it will be appreciated that other versions may be used, such as those that include wing nut and attaching clamps. Also, while a pole sanding device **10** is described, the present description envisions that a variety of hand tools may be used within the spirit and scope of the present description. In addition, while
5 abrading a surface as by sanding is described hereinafter; the present description envisions other surface treating methods, such as cleaning, painting and the like. While a pole sanding hand tool is described as being non-motorized, it will be appreciated that the hand tool may be motorized and/or provided with additional devices, such as a vacuum device and the like.

10 **FIGS. 1 & 2** illustrate one exemplary embodiment of a conversion assemblage **12** of present description that is adapted for converting the pole sander device **10** having a pole sander head **14**, supporting member **14**, or attachment member **14**. In the illustrated exemplary embodiment, the conversion assemblage **12** is adapted for use in conversion of a surface modifying mechanism **10**, such as a manually powered pole sander device **10**.
15 Pole sanders are typically used to reach areas, such as drywall areas, that are beyond arms reach of a user.

In **FIG. 1**, the pole sander head **14** or attachment member **14** is to be coupled to an extension pole **16** or handle **16**, a portion of which is illustrated. Pole sander devices that may be used in the exemplary embodiments are commercially available. The extension
20 pole **16** is to be manually operated by a user interested in treating a wall surface (not shown). The pole sander head **14** or attachment member **14** includes a pivoting or universal joint **18** mounted on a generally flat and elongated rectangular plate **20** having a bottom surface **21**. The plate **20** may be made of a relatively rigid plastic or metal. The pivoting or universal joint **18** on the top surface of the plate **20**, includes a sleeve **24**
25 rotatably mounted on a pin **26** extending between two bearings **28** for rotation parallel to the longitudinal axis of the plate **20**. A pole mounting fixture **30** is pivotally mounted to the sleeve **24** for rotation transverse to the longitudinal axis of the plate **20** about a pin **32**. The pole mounting fixture **30** has an internal threaded fitting (not shown) for receiving an extension pole **16** in a known manner. It will be understood, however, that the scope of the
30 present application extends to other forms of attaching a pole to the plate **20**, which permit the pole to pivot longitudinally and laterally with respect to the plate **20**, e.g., a ball and socket joint.

In some sanding situations, the bottom surface **21** of the pole sander head **14** may be without any material added thereto. In the illustrated embodiment, the pole sander head **14** may have a backup pad **36**, such as made of Neoprene™ or a foam secured to the bottom of the plate **20**. Typically, with most pole sanders an abrasive sanding paper (not shown) is added to conform to the size and shape of the backup pad **36**. During usage of known sanding pole sanders, as noted above, sanding papers tend to become easily damaged, such as when striking edges or the like. In addition, the relatively small size of the backup pad and thereby the surface area being sanded tends to limit the efficiency of the sanding operation. In addition, there is very little versatility with known pole sanders since they are primarily used as sanding devices and are not generally capable of performing other surface treating applications.

According to the present description, conversion of a pole sander head **14** to accommodate the conversion assemblage **12** may commence with adding an attaching member **42**. This may be done prior to adding the conversion assemblage **12** to the pole sander device **10**. The attaching member **42** may be shaped and sized to generally match the size and shape of the pole sander head **14**. The attaching member **42** may be provided with opposing first and second major surfaces **43, 44**, respectively. The major surface **43** may be attached to the bottom surface **21** permanently as by an adhesive. Alternatively, the major surface **43** may be releasably attached to the bottom surface **21** by a pressure sensitive adhesive. While not illustrated, the present description envisions that the surfaces **21** and **43** may be joined by a releasable mechanical fastening device. In this exemplary embodiment, the attaching member **42** may be at least one strip that encompasses the surface area of the backup pad **36**. The major surface **44** may include one or more strips of a hook and loop system element **46**, such as hook members **46**.

The conversion assemblage **12** in the illustrated exemplary embodiment is defined as a relatively rigid and lightweight body assembly **50**. The body assembly **50** defines a first and second major surface **52, 54**, respectively. It will be appreciated that the body assembly **50** may have a variety of shapes and sizes. To facilitate the sanding operation, the second major surface **54** has an area that is significantly larger than the area of the attachment head **14**. In the exemplary embodiment, the body assembly **50** has a generally rectangular shape that is significantly larger than the attachment head, such as in the order of about 50% to about 150% larger. Of course, the present description is not limited to

any such increases in size. A recess **56** in the body assembly **50** that, in part, defines the first major surface is sized to accommodate therein the pole sander head **14** including the attaching member **42**, much in the manner that is illustrated in the drawings. The recess may be sized and shaped to receive the supporting member so that its center of gravity is close to a center of gravity of the body assembly, whereby flipping over of the body assembly during use is inhibited. Because the attachment makes the surface modifying mechanism wider, it tends to flatten the angle between the pivot point **32** and the edge of the surface modifying mechanism.

The body assembly **50** is made of a molded lightweight, low density, relatively strong, and stiff thermoplastic, thermosetting, or cast metal material. The rigidity is useful from a standpoint of enabling a user to apply pressure more uniformly to a surface modifying article being carried thereby. A rigid backing for abrasives tends to make for a flatter finish provided by the abrasives. The low density and generally lightweight construction allows the molded body assembly **50** to be relatively easily handled by a user. This tends to lower fatigue during use. In addition, the rigid and lightweight construction enables formation of relatively larger surface abrading areas without drawbacks of additional weight. Also, the low density and relatively rigid construction enables formation of a relatively stiff raised edge, compared to conventional pole sander attachment head backup pad. This is particularly useful for abrading in corners, such as between ceilings and wall surfaces. The raised edge of the attachment provides stiffness thereby keeping the surface modifying mechanism generally flat. The relatively raised edge tends to lessen the likelihood of abrasive surfaces, such as paper type abrasives articles, being torn or otherwise damaged. Also, the material of the present description is intended to be reusable, thereby enhancing overall versatility of the conversion assembly, since many different surface modifying articles may be added thereto. Accordingly, the body assembly **50** may dispense with the need for requiring different tools that carried different surface modifying articles.

In the exemplary embodiment, the present description envisions use of a molded polystyrene foam material that has a relatively low density. For example, the density may be in the order of about 2.50 pounds/ft.³ to about 6.00 pounds/ft.³. The molded polystyrene foam may be open or closed cell although in the exemplary embodiment it is a closed cell type. Other suitable materials may be used, such as but not limited to polymeric

foams, such as, polystyrenes, polyurethanes, polyolefins, polyesters, and combinations thereof.

Referring back to the recess **56**, it includes an attachment assemblage that may include a plurality of pads **60** having exposed loop type fastening elements (not shown) that are adapted to releasably and engage and attach to the hook elements on the attaching member **42**. While a plurality of pads **60** are disclosed, a single pad may be used instead. In addition, the present description envisions use of other releasable attachment mechanisms including a smooth surface that could cooperate with a pressure sensitive adhesive attaching member.

Connected to the second major surface is an attachment assemblage or layer **70** for use in releasable connection to a surface modifying member **80**. In the exemplary embodiment, the attachment layer **70** may be a pad **72** having openings **73** that reduce weight and have projecting hooks **74** on a bottom major surface thereof, whereas the upper major surface may have a pressure sensitive adhesive layer **76** for releasable attachment to the second major surface **54**. The hooks **74** are adapted to releasably engage the surface modifying member **80**. In the exemplary embodiment, the surface modifying member **80** may be a foam backed abrasive article **80**. The foam backed abrasive article **80** includes a foam back attachment layer **82** that has a working surface **84** which includes abrasive particles **84** coated thereto. The foam attachment layer **82** may be made of a relatively thin and lightweight material. The abrasives may be made of any suitable material. Because of the versatility of the present description, different abrasive grades for sanding may be used, such as **100**, **120** and **150**. These examples are merely illustrative and are not considered limiting. In one exemplary embodiment, the foam back attachment layer **82** may be lightweight polyurethane, such as molded open cell polyurethane. In other embodiments, synthetic polymer foams, such as, polyurethanes, Neoprene™, styrenebutadiene rubber, polyethylenes, acrylic foams, and combinations thereof may be used. The thickness of the foam back attachment layer **82** may be in the order of about 1- 5 mm. Other exemplary examples may include sanding pads that are commercially available from 3M Company, St. Paul, MN and typically have thickness of about 5mm (or 0.127 inches or 127 mils). Another example includes an abrasive foam backup of about 2- 3 mm or 50 to 75 mils up to the about 5 mm. Backup pads on pole sander may have a thickness in a range of about 1/8 inch to about 1/4 inch. It will be appreciated that if the

foam back attachment layer **82** extends beyond the edges of the body assembly **50**, there will be less of a likelihood of damage (e.g., grooves) occurring to a wall at a corner that is engaged by the surface modifying apparatus because of initial engagement by the relatively soft foam against such a wall. Similarly, if one or more edges of the body assembly **50** is offset relative to the foam back attachment layer or sanding paper layer, the body assembly will not cause damage to a wall at a corner wall.

In another one exemplary embodiment, such a foam backed abrasive article may be commercially available from 3M Company, St. Paul, MN under the trade name Sandblaster™. While foam backed abrasive article may be used, other coupling mechanisms for coupling a surface modifying abrasive mechanisms may be used. For example, the present description envisions all kinds of releasable attachment mechanisms, including, but not limited, to a wide variety of hook and loop fastening elements or mechanisms or the like. Some fastening elements include solid protrusions including a stem and an expanded region or head that may take a variety of shapes. Exemplary patents describing this latter type of a fastener include: U.S. Patent Nos. 3,192,589 and 5,097,570. Another type of fastening element including a multiplicity of intermeshing solid protrusions is described in U.S. Patent No. 4,875,259. An example of a suitable hook and loop mechanism is commercially available from 3M Company, St. Paul, MN under the trade name designations Hookit™ and Hookit™ II. Other suitable configurations of hook and loop attachments are within the scope of the present disclosure. Also, any suitable adhesive system including any kind of pressure-sensitive adhesive may be used instead of the hook and loop arrangements.

Reference is now made to **FIGS. 3 & 4** for illustrating another exemplary embodiment of the present description which is similar to **FIGS. 1 & 2**. Accordingly, similar structure is represented by similar reference numerals with the addition, however of the prefix “**1**”. Differences of this embodiment to the foregoing include the body assembly **150** may be a two-piece upper and lower **150a** and **150b**, respectively, construction made of suitable plastic, such as expanded polystyrene, polyethylene, ABS, and Neoprene™, and combination thereof. In addition, the foam backed surface modifying article **180** may be provided with openings **185** therein for reducing weight of the overall conversion assemblage.

FIG. 5 is a perspective view of another exemplary embodiment of a conversion assemblage **512** including a body assembly **550** having a first attachment assemblage **551** or restraining assembly **551** for use in easily, releaseably, and securely holding the surface modifying tool (not shown), such as a pole sander of the type depicted in **FIG. 1**. The body assembly **550** is made of a molded lightweight, low density, relatively strong, and stiff thermoplastic material of the kinds noted above. The rigidity is useful from a standpoint of enabling a user to apply pressure more uniformly to a surface modifying article being carried thereby. A rigid backing for abrasives tends to make for a flatter finish provided by the abrasives. The low density and generally lightweight construction allows the molded body assembly **550** to be relatively easily handled by a user. In the illustrated embodiment, the restraining assembly **551** may include one or more pairs of flexible restraining straps **552** and **554**. In the illustrated embodiment, two pairs of restraining straps **552** and **554** are depicted for purposes of illustration. Each pair of straps may be secured together by a releasable securing mechanism **556**. The straps **552** and **554** may be comprised of elongated and generally flexible bodies having generally planar opposing sides. The straps **552** and **554** are in a recess for receiving the attachment head of the pole sander. In the illustrated embodiment, the releasable securing mechanism **556** may include a hook-and-loop fastener arrangement for providing a releasable fastener arrangement. In this regard, the end portions of the restraining straps **552** and **554** may have corresponding and mating hook **558** and loop **560** portions that selectively couple and decouple them together. It will be appreciated that the restraining assembly **551**, as arranged, is adapted to fit over the attachment head (not shown) of the pole sander (not shown) to secure it to the conversion assemblage **512**. As such, the restraining assembly **551** is intended to allow a quick connect and disconnect of the pole sander from the conversion assemblage of the present description, but at the same time restrain the two together to prevent relative movement during surface modification procedures. The restraining straps **552** and **554** may be made of any suitable materials, such as cloth plastic, leather, and combinations thereof. While a hook-and-loop releasable fastener arrangement is illustrated as a releasable securing mechanism **556**, the present description envisions that any other suitable approaches may be used. These other approaches include, but are not limited to, buckle arrangements, sliding engaging fasteners, locking pawls, latches, snap-fitting devices, pressure sensitive adhesive tapes, magnetic devices,

slidable or pivoting members on the conversion assemblage that slide or pivot over the attachment head to restrain the latter to the former. Also, the present description envisions that the restraining assembly may be made of any of a wide variety of structures and materials to achieve a secure coupling of the conversion assemblage and the surface modifying apparatus. The restraining assembly **551** may include, but not be limited to, the following materials including, but not limited to cloth, plastic, leather, and suitable materials as well as combinations thereof. Also, the restraining assembly may include, but are not limited to, buckle arrangements, sliding engaging fasteners, locking pawls, latches, snap-fitting devices, pressure sensitive adhesive tapes, magnetic devices, slidable or pivoting members on the conversion assemblage that slide or pivot over the attachment head to restrain the latter to the former.

FIG. 6 illustrates yet another exemplary embodiment of the present description. In this exemplary embodiment, a surface modifying tool **610**, such as a known type of pole sander **610** is adapted to be used in combination with a conversion assemblage **612**. In this exemplary embodiment, the pole sander **610** includes an attachment head **614** that may be quickly and easily coupled together with the conversion assemblage **612** as will be described. In this exemplary embodiment, the pole sander attachment head **614** includes a typical pair of clamps **616** at opposite ends thereof that are threadedly secured thereto as by wing nuts or the like so as to be appropriately raised and lowered for securing purposes as will be described. Typically, such clamps, as noted above, act to secure ends of abrasive sheets to the attachment head. The attachment head **614** typically includes a resilient element **618** made of Neoprene™ or other suitable material and is disposed on a bottom surface thereof.

In this exemplary embodiment, the conversion assemblage **612** provides for side loading of the pole sander attachment head **614**. The conversion assemblage **612** includes a body assembly **620** similar to that described above in **FIGS. 1 & 2**. As such, the body assembly **620** maybe made of a molded lightweight, low density, relatively strong, and stiff thermoplastic, thermosetting or cast materials of the kinds noted above. The rigidity is useful from a standpoint of enabling a user to apply pressure more uniformly to a surface modifying article being carried thereby. A rigid backing for abrasives tends to make for a flatter finish provided by the abrasives. The low density and generally lightweight construction allows the molded body assembly **620** to be relatively easily

handled by a user. However, one difference of this embodiment from the previous embodiment is provision of a lateral opening **622** that allows sliding insertion and removal of the pole sander attachment head so that it may be accommodated as by nesting in a recess **624** as illustrated. Alternatively, just a lower edge may work well to slide the tool into a shallow cavity. As in the previous embodiment, the body assembly **620** may also have a variety of shapes and sizes. To facilitate a sanding operation, a major surface **626** on the bottom has an area that is significantly larger than the area of the attachment head **614**. In the exemplary embodiment, the body assembly **620** may also have a generally rectangular shape that is significantly larger than the attachment head, such as in the order of about 50% to about 150% larger. Of course, the present description is not limited to any such increases in size. The recess **624** may be sized and shaped to receive the supporting member so that its center of gravity is close to a center of gravity of the body assembly, whereby flipping over of the body assembly during use is inhibited.

In this exemplary embodiment, provision is made for a versatile attaching member **642** that may be a single member and acts to not only secure the conversions assemblage **612** to the pole sander **610**, but also serves to secure a surface modifying member(not shown), such as an abrasive pad (not shown). The surface modifying member may be similar to that described in the embodiment depicted in **FIGS. 1-2**. In this embodiment, the attaching member **642** includes both a first attachment assemblage and a second attachment assemblage. The first attachment assemblage thereof is adapted to secure the conversion assemblage **612** to the pole sander **610** and the second attachment assemblage is adapted to secure the conversion assemblage to surface modifying member. As such, the attaching member **642** may be an elongated strip that has opposing longitudinal end portions **644** and **646** with wings **644a**, **646a** that form part of the first attachment mechanism and are to be clamped by the clamps **616**. The attaching member **642** may be shaped and sized to generally match the size and shape of the body assembly **620**. The attaching member **642** may be provided with opposing first and second major surfaces **648**, **650**, respectively. In the present illustrated exemplary embodiment, the first major surface **648**, intermediate the end portions may form the second attachment assemblage and may be attached permanently to a bottom surface **626** of the body assembly **620** by any suitable approach that includes, but is not limited to adhesives, clamps or the like. Additionally, the attaching member **642** may be a separate part that is releasably secured

to a bottom surface of the body assembly **620**. Any suitable mechanism for releasably securing the attaching member **642** to the body assembly **620** is contemplated and may include, but not be limited to, pressure sensitive adhesives, mechanical hook-and-loop fastener arrangements, or the like and combinations thereof. The second major surface **650** may include one or more strip portions of a hook and loop system element **652**, such as hook members **652** or alternatively loop members. The hook members **652** are adapted to engage an appropriate surface of a corresponding surface modifying article, such as of the types noted above. As in the other embodiments, the present exemplary embodiment envisions other releasable attachment mechanisms. The hook members **652** enable quick and reliable securing of a surface modifying article thereto. **FIG. 7** illustrates a surface modifying mechanism similar to **FIG. 6** and the same reference numerals are used to designate the same structure with, however, a handle **670** being used instead of a pole sander attachment. Also, it will be appreciated that the straps illustrated in **FIGS. 6 & 7** for securing the pole or hand sander attachment need not be provided.

FIGS. 8 & 9 depict another exemplary embodiment of a conversion assemblage **812** consistent with the teachings of the present description. The conversion assemblage **812** may be defined as a relatively rigid and lightweight molded body assembly **850** similar to, for example, the body assemblies depicted in **FIGS. 5 & 6**.

As in the previous embodiments, the body assembly **850** defines a first and second major surface **852, 854**, respectively. The molded body assembly **850** may have a variety of shapes and sizes. The body assembly **850** may have a generally rectangular shape that is significantly larger than the generally rectangular shape attachment head of a pole sander. To facilitate sanding operations, for example, the second major surface **854** also has an area that may be significantly larger than the area of the attachment head (not shown) of a pole sander. The increase in size may be in the order of about 50% to about 150% larger. Of course, the present embodiment is not limited to any such increases in size.

A recess **856** in the body assembly **850** that, in part, defines the first major surface **852** is sized to accommodate therein the pole sander head (not shown) including any attaching member. The pole sander head may be of the type similar to those illustrated and described herein. Because the conversion assemblage **812** makes the surface modifying mechanism wider, it tends to flatten the angle between a pivot point of the tool and the edge of a surface modifying mechanism **894**. The body assembly **850** may be comprised

of top portion **850a** and a mating bottom portion **850b**. The bottom portion **850b** may have a generally flat major surface. The body assembly **850** may be made of the materials noted above in regard to the other exemplary embodiments. As such, the body assembly **850** may be made of a molded lightweight, low density, relatively strong and stiff thermoplastic, thermosetting or cast materials. In the present exemplary embodiment, a relatively high impact polystyrene material, such as molded acrylonitrile butadiene styrene (ABS) material may be used. ABS is lightweight, has a relatively low density provides stiffness consistent with the teachings of the present description, as well as provides for shock absorbance of the type occasioned by a user impacting a walled surface during use. The ABS body assembly **850** may have density in the range of about 0.35 lb/in³ to 0.65 lb/in³. More typically, the density may range from 0.40 lb/in³ to 0.60 lb/in³. In one embodiment, the body assembly **850** may be injection molded, but other molding processes are envisioned as well, such as thermoforming, milling, and casting. The injection molded ABS body assembly **850** may have a flexural modulus may range from 30,000 lb/in² to 40,000 lb/in². Readings that are more typical may range from about 32,500 lb/in² to about 37,500 lb/in². Other suitable materials may be used, such as but not limited to polymeric foams, such as, polystyrenes, polyurethanes, polyolefins, polyesters, and combinations thereof. It will be appreciated that these other suitable materials will have a flexural modulus similar to the above values.

Opposing pairs of openings **851** are formed in the recess **856**, as illustrated in **FIG. 8**, for cooperation with a first attachment assemblage **858** or restraining assembly **858**. The restraining assembly **858** is particularly adapted to easily, releaseably, and securely hold a surface modifying tool (not shown), such as a pole sander much as is illustrated in **FIG. 5**. In the illustrated embodiment, two restraining straps **860** and **862** are depicted for purposes of illustration. The restraining straps **860** and **862** are adapted to fit with their respective pair of openings **851**. Each of the restraining straps **860** and **862** may be secured together by a releasable securing mechanism **864**. The releasable securing mechanism **864** in the illustrated exemplary embodiment may include a releasable mechanical connection, such as a hook and loop type. The restraining straps **860** and **862** have opposing planar major surfaces. One side of each of the restraining straps **860** and **862** may have hooking type material **860a**, **862a** thereon and the other side may have

looping type material **860b**, **862b**. Instead of the straps passing through the openings **851**, they may be overmolded to the body assembly **850** be integral therewith.

End portions of each strap may have a plastic loop member **866** attached thereto through the opposite free end portion may pass. The free end portion of the restraining straps **860** and **862** may have a folded over hook portion **868** so that it passes through the loop member **866** and is adapted to engage the type material **860b**, **862b** extending on an opposite side of each strap. The folded over hook portion **868** after passing through the loop member **866** may be pulled to cinch the restraining straps **860** and **862** over a pole sander attachment head to secure it the conversion assemblage **812**. This provides a simple manner of releaseably securing the conversion assemblage **812** to the pole sander. After the restraining straps **860** and **862** have been attached, the mating bottom portion **850b** may be secured to the top portion **850a**. The bottom portion **850b** may be secured, as by ultrasonic welding, adhesives, or other similar approaches. The bottom portion **850b** may be provided with a generally flat major surface **872**.

It will be appreciated that the restraining straps **860** and **862** may also be made of any suitable materials, such as cloth, plastic, leather, and combinations thereof. While a hook-and-loop releasable fastener arrangement is illustrated for the releasable securing mechanism **864**, the present description envisions that any other suitable approaches. Other approaches include, but are not limited to, buckle arrangements, sliding engaging fasteners, locking pawls, latches, snap-fitting devices, pressure sensitive adhesive tapes, magnetic devices, slidable or pivoting members on the conversion assemblage that slide or pivot over the attachment head to restrain the latter to the former. The restraining assembly **858** may include, but not be limited to, buckle arrangements, sliding engaging fasteners, locking pawls, latches, snap-fitting devices, pressure sensitive adhesive tapes, magnetic devices, slidable or pivoting members on the conversion assemblage that slide or pivot over the attachment head to restrain the latter to the former.

The present embodiment envisions the use of a force absorbing adapter assembly **876** that may include a force absorbing back-up pad **880**, layer **880** or element **880** for providing a cushioning effect as the surface modifying article, such as an abrasive article abrades a surface. Cushioning is effective in many situations wherein the surface to be treated is hard. In the present exemplary embodiment, the force absorbing layer may be a generally rectangular back-up pad **880** that is sized and shaped to be secured to match the

major surface **872** of the bottom housing portion **851b** for supporting the abrasive article. The back-up pad **880** provides some cushioning or resiliency to minimize tearing of an abrasive pad during surface modification. An adhesive layer **881** may be applied to a top major surface of the back-up pad **880** to act as an interface with the molded housing assembly **850**. The adhesive layer **881** may be a suitable type, such as styrene butadiene rubber (SBR) that is applied to the major surface **872** or similar adhesive materials including rubber-based adhesives, acrylics, silicones, permanent type pressure adhesive materials and combinations thereof that are commercially available may be used.

The back-up pad **880** may be made from several materials, such as, but not limited to lightweight polyurethane, such as molded open or close cell polyurethane, synthetic polymer foams, such as polyurethanes, Neoprene™, styrene butadiene rubber, polyethylene, acrylic foams, and combinations thereof. The back-up pad **880** may have a thickness, such as about 1 mm to about 5 mm. More typically, the thickness may range from about 2 mm to about 4 mm. Alternatively, the thickness may range from about 1/16 inch (e.g., 62.5 mils) to about 1/4 (e.g., 250 mils) inch. Thicknesses in these ranges provide advantages of minimizing flipping while providing cushioning and to soften the scratch to the abrasive. In the exemplary embodiment, the back-up pad **880** may have a density of about 2 lb/ft³ to about 5 lb/ft³. More typical density ranges may be from about 2 lb/ft³ to about 3 lb/ft³. The back-up pad may have a Shore A hardness at 72 degrees F that is in a range of about 30A to about 60A, and, more typically, in a range of from about 30A to 50A, and even more typically in a range of from about 25A to 50A. As such, this serves to not concentrate the sanding force in one spot and yet apply more pressure to the high areas needing to be reduced. The material of the back-up pad should be relatively stiff to retain its shape if set down.

In this exemplary embodiment, the provision is made for an attaching member **882** or assemblage **882** for attaching the conversion assemblage **812** to the surface modifying member **894**. The attaching member **882** may be an integral member that is secured to the back-up pad **880** **642** (FIG. 6). The attaching member **882** is connected directly to the back-up pad **880** and may have opposing longitudinal end portions **882a**, **882b** for securing to corresponding end portions of the body assembly **850**. The longitudinal end portions **882a**, **882b** are unlike the attaching member **642** insofar as they are not to be secured to and by a pole sander attachment. In such embodiments, the longitudinal end

portions serve to wrap around the ends and this tends to minimize peeling separation of the back-up pad and associated hook or loop during removal of the abrasive sheet.

Accordingly, use of the attaching member **882** is not dependent on a pole sander having any attaching or coupling mechanisms for use therewith. As such, the attaching member **882** allows the conversion assembly **812** to be used in combination with more pole sanders that are not limited to ones having clamps or members.

The attaching member **882** may be provided with opposing first and second major surfaces **884**, **886**, respectively. In the present illustrated exemplary embodiment, the first major surface **884** may be attached permanently to a bottom surface of the back-up pad **880** by any suitable approach that includes, but is not limited to adhesives, clamps or the like. In the present exemplary embodiment, the attaching member **882** includes an adhesive layer **888** defining the first major surface **884** and a strip of a releasable mechanical connection mechanism **890** defining the second major surface **886**. The releasable mechanical connection mechanism **890** may have a hook and loop system **891** defining the second major surface **886**. The hook and loop system **891** is adapted to be releaseably secured to a matable and complementary portion of a hook and loop system **896** on a first major surface of the surface modifying mechanism **894**, article **894**.

The adhesive layer **888** may be made of one of a variety of suitable adhesives used with hook and loop systems and may include, but not be limited to, rubber-based adhesives, acrylics, silicones, and combinations thereof. In the illustrated exemplary embodiment, the adhesive layer **888** is a rubber-based adhesive that is adaptable for securing a strip of the hook and loop system **891**. Many kinds of such suitable adhesives are commercially available.

As depicted in **FIG. 9**, the adhesive layer **888** of the attaching member **882** is secured to a bottom surface of the back-up pad **880** as well as has its longitudinal end portions **892a**, **892b** attached adhesively to corresponding longitudinal end portions of the body assembly **850**. In the illustrated exemplary embodiment of the hook and loop system **891** a looping carrying member may be utilized. It will be understood that if the looping carrying member is utilized then the complementary surface of the surface modifying article will be a complementary hooking carrying member. In one exemplary embodiment, the releasable mechanical connection mechanism **890** may be commercially available from 3M Company, St. Paul, MN under the trade name designations Hookit™

and Hookit™ II. Alternatively, the loop carrying attaching member **882** may be made of a strip of warp knit loop pile, such as a nylon warp knit pile sold under the trade designation Velcro™ 3610 that is commercially available from Velcro USA, Inc. Other suitable configurations of hook and loop systems are within the scope of the present disclosure.

Also, any suitable pressure-sensitive adhesive may be used instead of the hook and loop arrangements for effecting a releasable connection between the conversion assemblage **812** and the surface modifying article **894**.

The surface modifying member **894** may be similar to that described in the exemplary embodiments depicted in **FIGS. 1-7**. It will be appreciated that surface modifying member **894** may have a releasable mechanical attachment assemblage, such as a hook and loop system **896** for use as an interface layer and opposite thereto an abrasive layer **898**. The hook and loop system **896** may be constructed in a manner so that it is compatible and complementary to the component of the hook and loop system used on the attaching member **882**. In this exemplary embodiment, the surface modifying member **894** is sized and shaped to be generally rectangular and match the periphery of the backup pad.

FIG. 10 illustrates another exemplary embodiment similar to the conversion assembly **812** described in **FIGS. 8 & 9**. In the present exemplary embodiment of the conversion assembly **1012**, the adhesive layers at the interfaces have been eliminated. The restraining straps **1060** and **1062**, as noted, above may be overmolded together with the body assembly **1050**. In this embodiment, the materials may be as described above for each of the components. It will be appreciated that the materials may be suitably selected to facilitate the overmolding. The materials for the body assembly **1050** and the back-up pad **1080** may similar to those described above. For example, the molded body assembly **1050** may have its flexural modulus in a range, as noted above, of from about 30,000 lb/in² to about 40,000 lb/in². The back-up pad, may, as in the other embodiments, have its durometer in a range as noted above (e.g., 30A to 60A). The present exemplary embodiment envisions the use of other suitable molding approaches. In this embodiment, the back-up pad **1080** is overmolded directly to the bottom major surface **1054** of the molded body assembly **1050**. The attaching member **1082** may be overmolded to back-up pad **1080**. In the exemplary embodiment, the attaching member **1082** may comprise a hooking or looping component of a hook and loop mechanical system of the kinds described above. In the present embodiment, the attaching member **1082** is an in-molded

strip of loop material such as Hookit™ II loop material commercially available from 3M Company, St. Paul, MN. This embodiment of the attaching member **1082** includes the looped material strip of fabric and a cloth backing (not shown) that are adhesively bonded together, such as by a transfer adhesive, hot melt rubber based, or acrylic adhesive in thin layers totaling, for example, 5 to 15 mils to provide a barrier layer for inhibiting foam material from the back-up pad **1080** from bleeding through during the overmolding. The in-molded strip of looping material may be overmolded to all or a part of the bottom major surface of the back-up pad. Of course, other releasable mechanical fasteners, such as hook and loop fasteners may be overmolded besides the Hookit™ II system described earlier.

For appearance purposes as well as performance purposes, a barrier layer should be provided to prevent the foam material from bleeding into and through the in-molded strip of loop material. **FIG. 11** is yet another exemplary embodiment of a conversion assembly **1112**, wherein the attaching member **1182** that is similar to the attaching member **1082** is overmolded together to a body assembly **1150**. The body assembly of **1150** may have the same or similar size or configuration to those noted above except that is made of a semi-rigid material as opposed to a rigid material. The term “generally rigid” refers to both rigid and semi-rigid materials, whereas “substantially rigid” refers to rigid materials. In this regard, the semi-rigid material acts to obviate the use of a back-up pad since the semi-rigid nature also serves to cushion as a backup pad. Semi-rigid materials for use in the body assembly **1150** may be like those described above except that their hardness and flexural properties are selected to reflect a certain amount of resiliency that would be consistent with providing a stiff surface during abrading yet be resiliently deformable to provide for some cushioning as might be provided by a back-up pad of the kinds noted above. For example, the semi-rigid body assembly **1150** may be made of a suitable elastomeric polyurethane material having a flexural modulus at 73 degrees F between about 5,000 lbs./in² to about 10,000 lbs./in². Such elastomeric polyurethane material is commercially available. Examples of elastomeric polyurethane material providing such a range is Bayflex™ 5000 M and Bayflex™ 10000 M that are commercially available from Bayer MaterialScience LLC, Pittsburgh, PA. Other suitable ranges may be provided for other suitable materials to provide a semi-rigid configuration to function as noted above. Also, the semi-rigid body assembly **1150** may have durometer readings in a range of from about 30 Shore A hardness to about 80 Shore A hardness. More typically, the hardness may be

in a range of about 45 Shore A to about 60 Shore A. In this exemplary embodiment, the strip of loop material of the hook and loop system **1096** the attaching member **1082** is to be overmolded to the body assembly **1150** using the materials described above in regard to **FIG. 10**. It will be further appreciated that the temperatures, materials, and techniques for overmolding consistent with the overmolding described herein are within the purview of one of ordinary skill in the molding arts.

This present description may take on various modifications and alterations without departing from the spirit and scope. Accordingly, this present description is not limited to the above-described embodiments, but is to be controlled by limitations set forth in the following claims and any equivalents thereof. This present description also may be suitably practiced in the absence of any element not specifically disclosed herein. All patents and publications noted above, including any in the Background section are incorporated by reference into this document in total.

What is claimed is:

1. A conversion assemblage adapted for converting an abrading apparatus having a supporting member, the conversion assemblage comprising: a generally rigid body assembly including first and second major surfaces opposing each other, the first major surface is adapted for receiving the supporting member, and the second major surface is attachable to a surface modifying member.

2. The conversion assemblage of claim 1, wherein the generally rigid body assembly includes a molded member made of a relatively lightweight material.

3. The conversion assemblage of claim 1, further including a force absorbing member attached to the second major surface.

4. The conversion assemblage of claim 3, wherein the force absorbing member includes a foam pad.

5. The conversion assemblage of claim 3, wherein the force absorbing member and the generally rigid body assembly are molded together.

6. The conversion assemblage of claim 1, wherein the generally rigid body assembly is made of a semi-rigid material.

7. The conversion assemblage of claim 1, wherein the generally rigid body assembly is made of a substantially rigid material.

8. The conversion assemblage of claim 1, wherein the generally rigid body assembly includes a recess therein for removably receiving therein at least a portion of a tool to be used in combination therewith.

9. The conversion assemblage of claim 3, further including a first attachment assemblage attached to the force absorbing member along a first major surface thereof, and the first

attachment assemblage having a second major surface attachable to a surface modifying member.

10. The conversion assemblage of claim 9, wherein the first attachment assemblage has longitudinal end portions secured to corresponding longitudinal end portions of the generally rigid body assembly so as to resist separation of the force absorbing member during peeling of a surface modifying member.

11. The conversion assemblage of claim 10, wherein the first attachment assemblage includes a releasable mechanical attachment system defining the second major surface thereof.

12. The conversion assemblage of claim 11, wherein the releasable mechanical attachment system includes a component of a hook and loop system.

13. The conversion assemblage of claim 12, wherein the component of a hook and loop system is a looping system that is adapted to cooperate with a hooking member on a surface modifying member.

14. The conversion assemblage of claim 2, further including a first attachment assemblage molded to the generally rigid body assembly, wherein the first attachment assemblage includes a releasable mechanical attachment system defining a major surface.

15. The conversion assemblage of claim 14, wherein the releasable mechanical attachment system includes a component of a hook and loop system.

16. The conversion assemblage of claim 15, wherein the component of a hook and loop system is a looping material that is adapted to cooperate with a releasable mechanical attachment system on a surface modifying member.

17. The conversion assemblage of claim 6, wherein the semi-rigid material has hardness in a range of from about 30 Shore A to about 80 Shore A.

18. The conversion assemblage of claim 3, wherein the force absorbing member has hardness in a range of from about 30 Shore A to about 60 Shore A.

5 19. The conversion assemblage of claim 1, wherein the abrading apparatus is a pole sander apparatus, and the supporting member is pivotally connected to the pole sander apparatus.

10 20. The conversion assemblage of claim 1, wherein the generally rigid body assembly includes a recess therein for removably receiving therein at least a portion of the supporting member.

15 21. The conversion assemblage of claim 1, further including a first attachment assemblage on the generally rigid body assembly that includes the first major surface, and a second attachment assemblage on the generally rigid body assembly that includes the second major surface.

20 22. The conversion assemblage of claim 21, wherein the first attachment assemblage includes a mechanical attachment system.

23. The conversion assemblage of claim 22, wherein the mechanical attachment system includes at least one of a hook and loop fastener element.

25 24. The conversion assemblage of claim 21, wherein the second attachment assemblage includes a mechanical attachment system.

25. The conversion assemblage of claim 24, wherein the mechanical attachment system includes at least one of a hook and loop fastener element.

30 26. The conversion assemblage of claim 21, wherein the second attachment assemblage includes a pressure sensitive adhesive assembly.

27. The conversion assemblage of claim 21, wherein the first attachment assemblage and the second attachment assemblage are formed on a single attaching member, wherein the first attachment assemblage is comprised of opposing end portions of the single attaching member that extends over corresponding end portions of the generally rigid body assembly and are securable to clamping portions thereof, and the second attachment assemblage is formed by an intermediate portion of the single attaching member that is intermediate the end portions of the single attaching member and which intermediate portion has a first major surface that is securable to a surface modifying member.

28. The conversion assemblage of claim 27, wherein the intermediate portion has a second major surface opposing the first major surface and is secured to bottom surface of the generally rigid body assembly.

29. The conversion assemblage of claim 21, wherein the first attachment assemblage is comprised of at least a pair of straps, wherein each strap is releasably securable to the other, and the straps releasably secure the abrading apparatus to the generally rigid body assembly.

30. The conversion assemblage of claim 1, includes an attaching member that is securable to a surface of the generally rigid body assembly and has end portions extending over corresponding end portions of the generally rigid body assembly so that each of the end portions of the attaching member is securable to securing members on the abrading apparatus.

31. The conversion assemblage of claim 1, wherein the generally rigid body assembly is made of a material selected from the group consisting of: polymeric foams, polystyrene foams, polyurethane foams, polyolefin foams, polyester foams, acrylic foams, and combinations thereof.

32. The conversion assemblage of claim 20, wherein the recess is sized and shaped to receive the supporting member so that its center of gravity is close to a center of gravity of

the generally rigid body assembly, whereby flipping over of the generally rigid body assembly during use is inhibited.

33. The conversion assemblage of claim 1, wherein the generally rigid body assembly has a peripheral edge dimension that exceeds a peripheral edge dimension of the supporting member.

34. The conversion assemblage of claim 1, further including a surface modifying article having a first surface attached to the second major surface of the generally rigid body assembly, wherein the surface modifying article has an abrasive material on a second major surface thereof.

35. The conversion assemblage of claim 34, wherein the surface modifying article includes a foam backed element defining a first major surface thereof, and an abrasive article on a second major surface of the foam backed element.

36. The conversion assemblage of claim 1, wherein the generally rigid body assembly has a density in a range of about 2.50 pounds/ft.³ to about 6.00 pounds/ft.³.

37. A conversion assemblage adapted for converting an abrading apparatus having a supporting member, the conversion assemblage comprising: a generally rigid body assembly including first and second major surfaces opposing each other, the first major surface is adapted for receiving the supporting member, and the second major surface is attachable to a surface modifying member; wherein the generally rigid body assembly includes a molded member made of a relatively lightweight material; a force absorbing member attached to the second major surface; and a first attachment assemblage attached to the force absorbing member along a first major surface thereof, and the first attachment assemblage having a second major surface attachable to the surface modifying member; wherein the first attachment assemblage has longitudinal end portions secured to corresponding longitudinal end portions of the generally rigid body assembly so as to resist separation of the force absorbing member during removal of the surface modifying member.

38. A conversion assemblage adapted for use in converting a surface modifying mechanism having an attaching member, the conversion assemblage comprising: a generally semi-rigid body assembly including first and second major surfaces opposing each other, the first major surface is attachable to a supporting member of a surface modifying mechanism; the second major surface is attachable to a surface modifying member.

39. A method adapted for utilizing a conversion assemblage for converting a surface modifying mechanism having a supporting member, the method comprising: providing a conversion assemblage including a generally rigid body assembly including first and second major surfaces opposing each other, the first major surface is attachable to the supporting member; and the second major surface is attachable to a surface modifying member; and securing an attaching member to the supporting member for attaching to the first major surface.

40. The method of claim 39, further comprising attaching the first major surface to the attaching member secured on the supporting member.

41. The method of claim 39, wherein the providing of the generally rigid body assembly also includes providing a lightweight material.

42. The method of claim 41, wherein the providing includes selecting at least one of a material from a group consisting of: polymeric foams, polystyrene foams, polyurethane foams, polyolefin foams, polyester foams, acrylic foams, and combinations thereof.

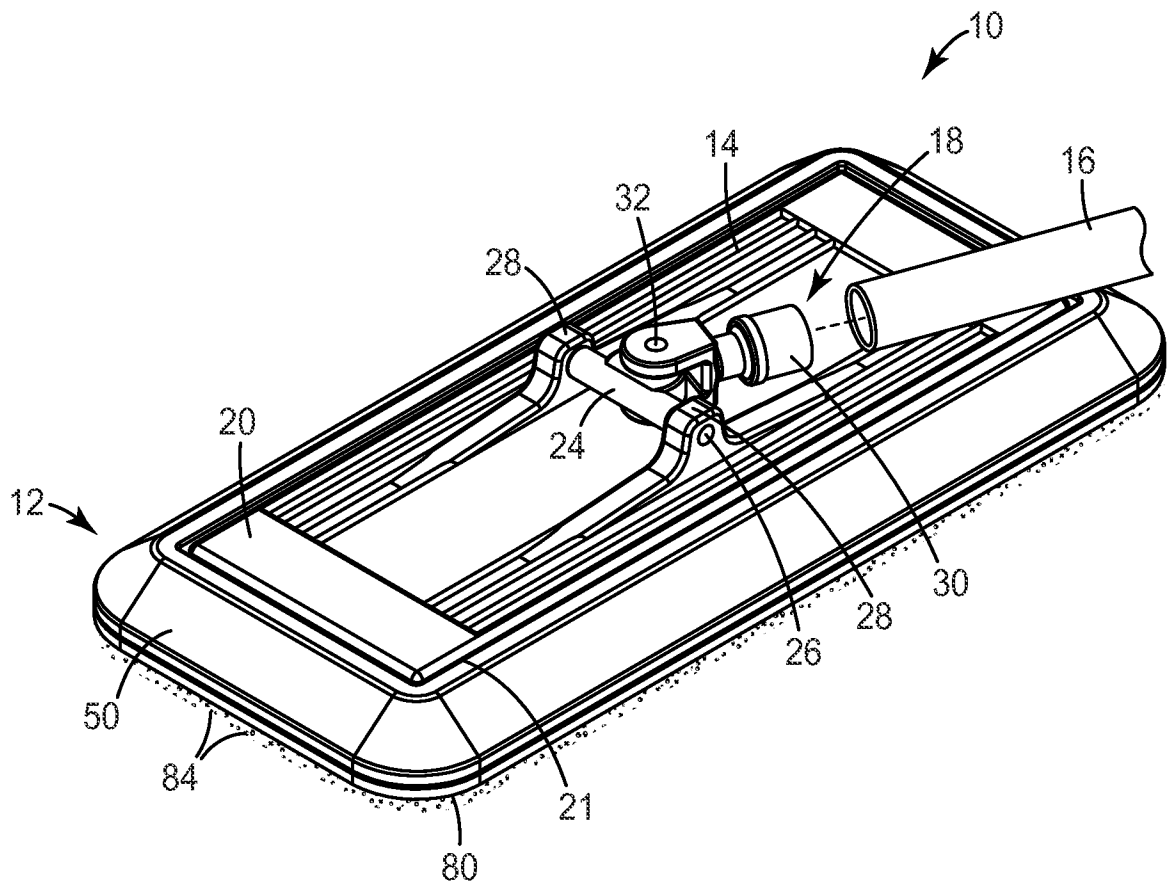
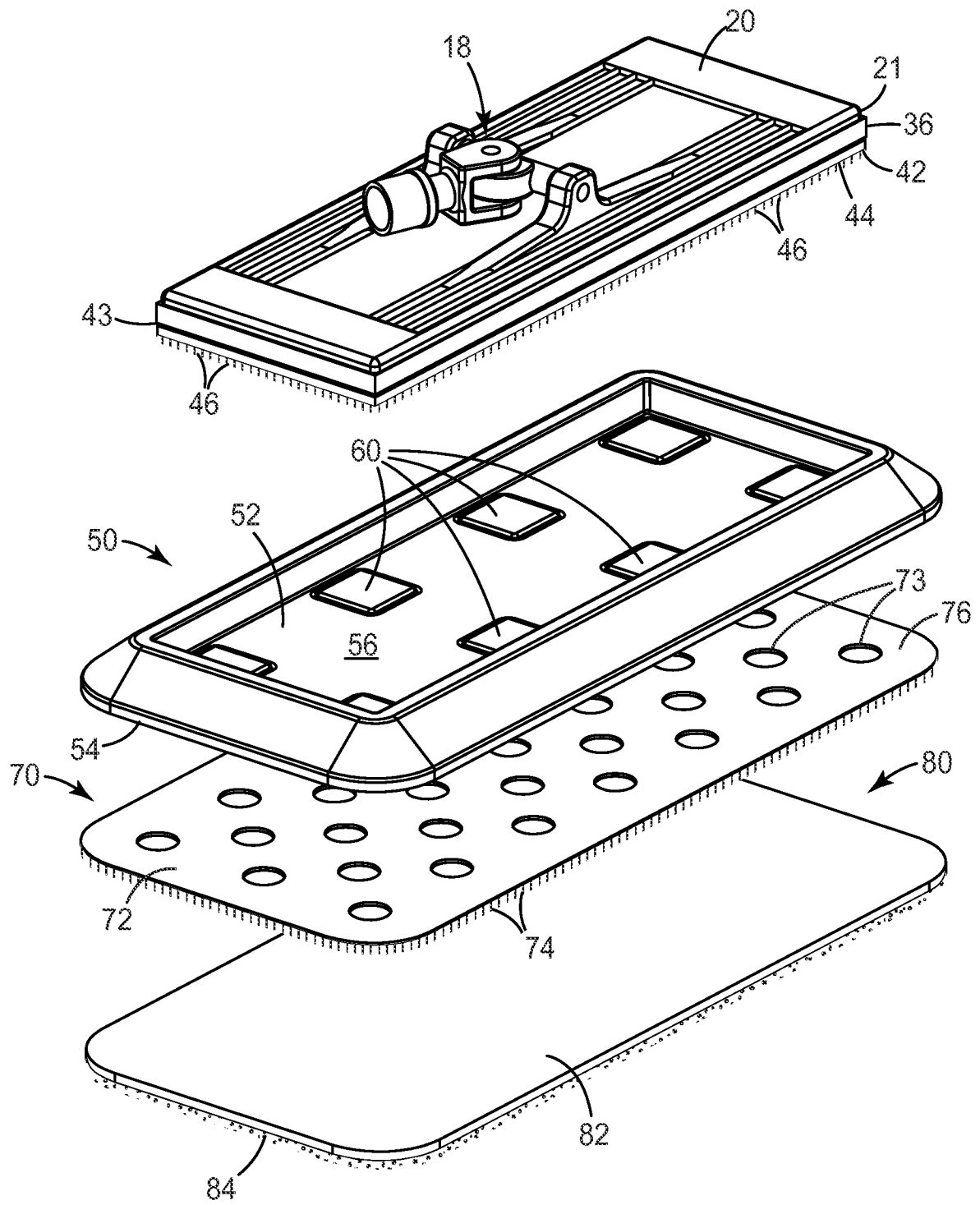


FIG. 1

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*FIG. 2*

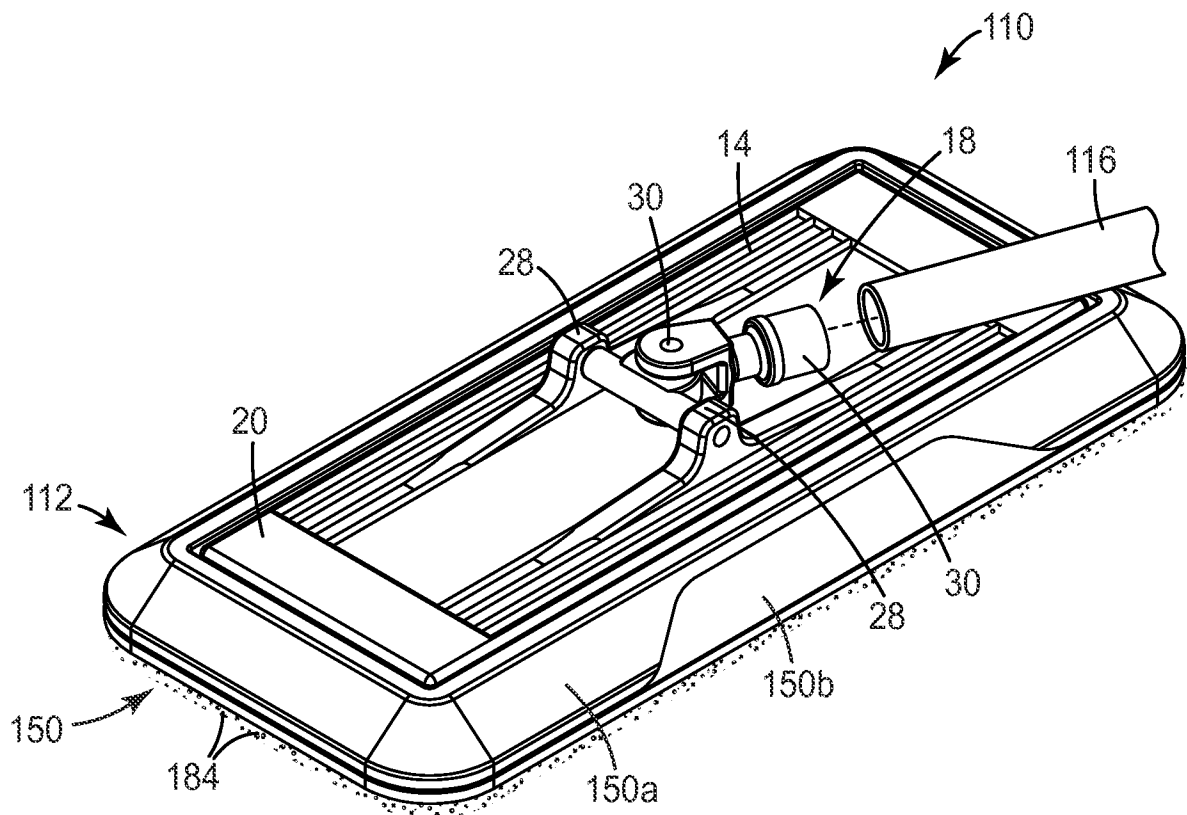
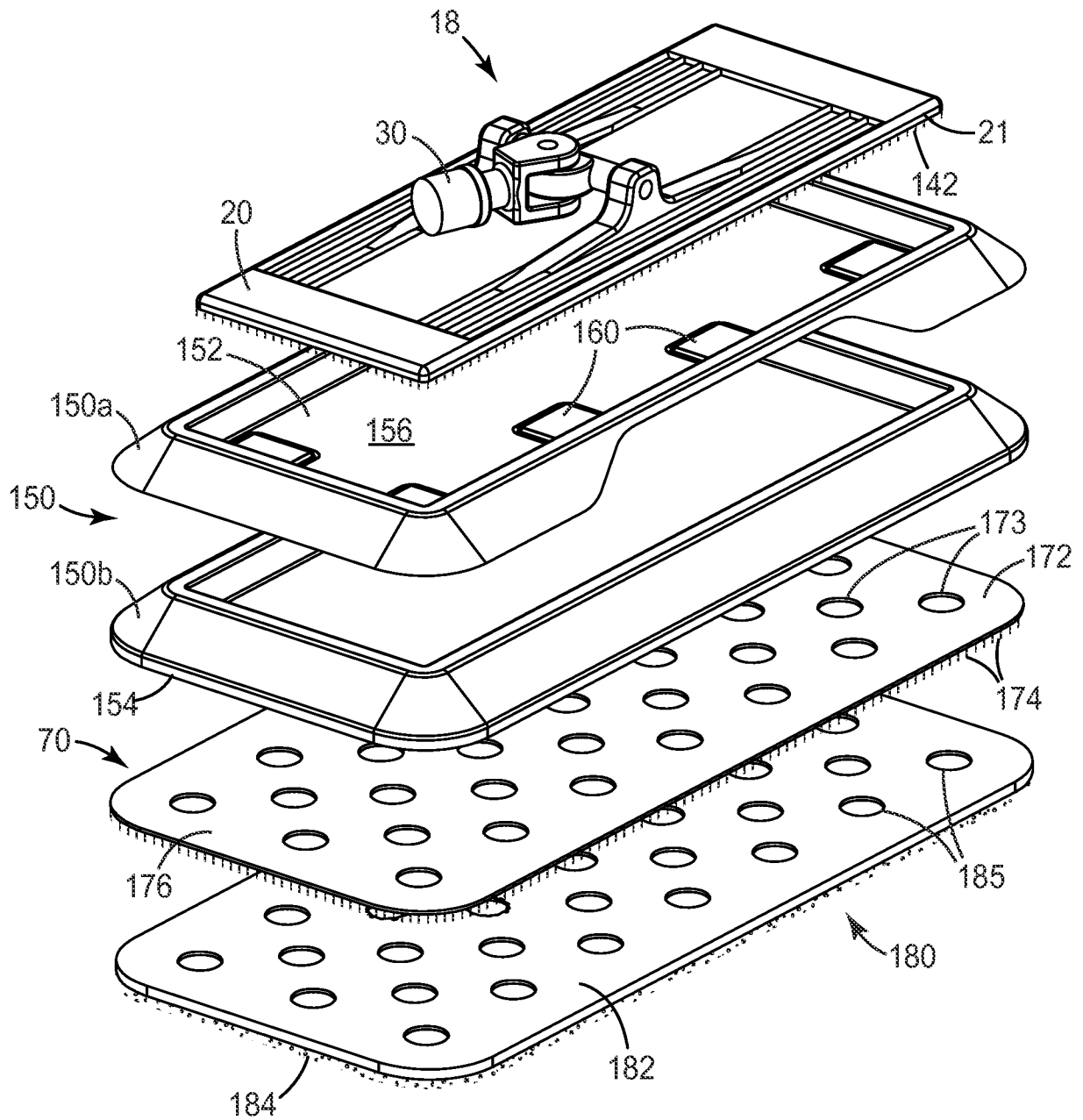


FIG. 3

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*FIG. 4*

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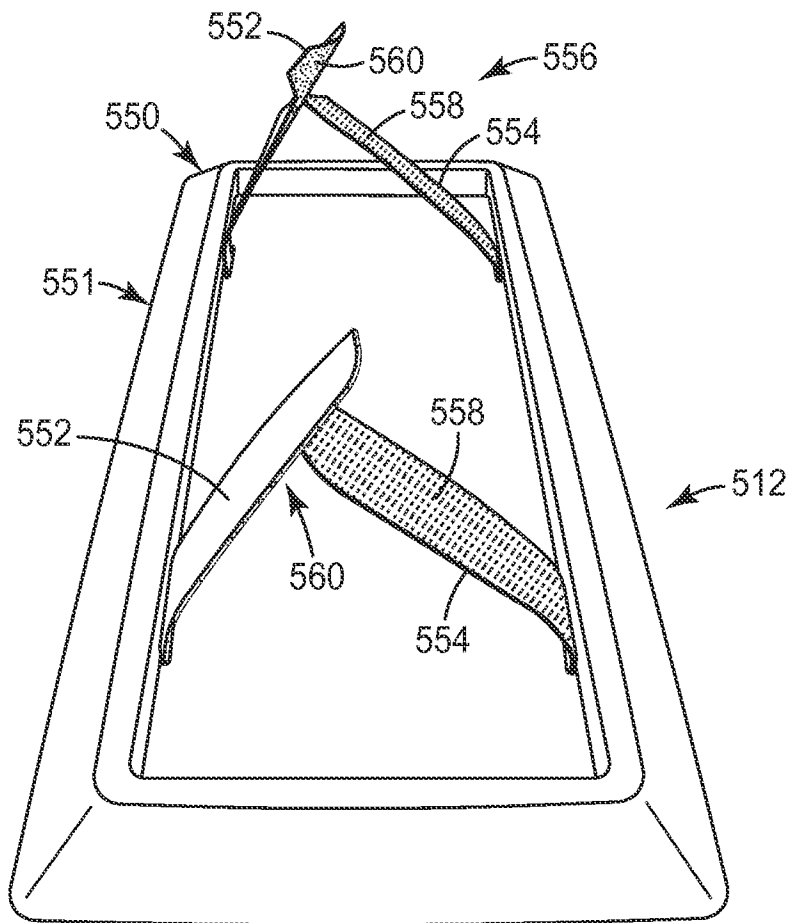


FIG. 5

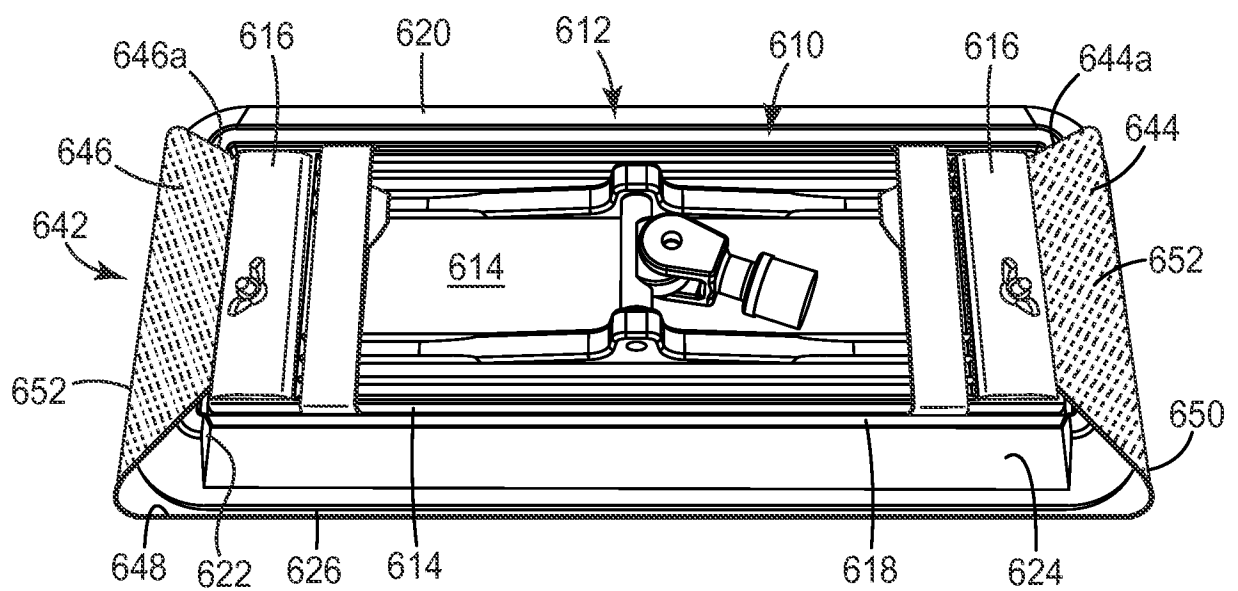


FIG. 6

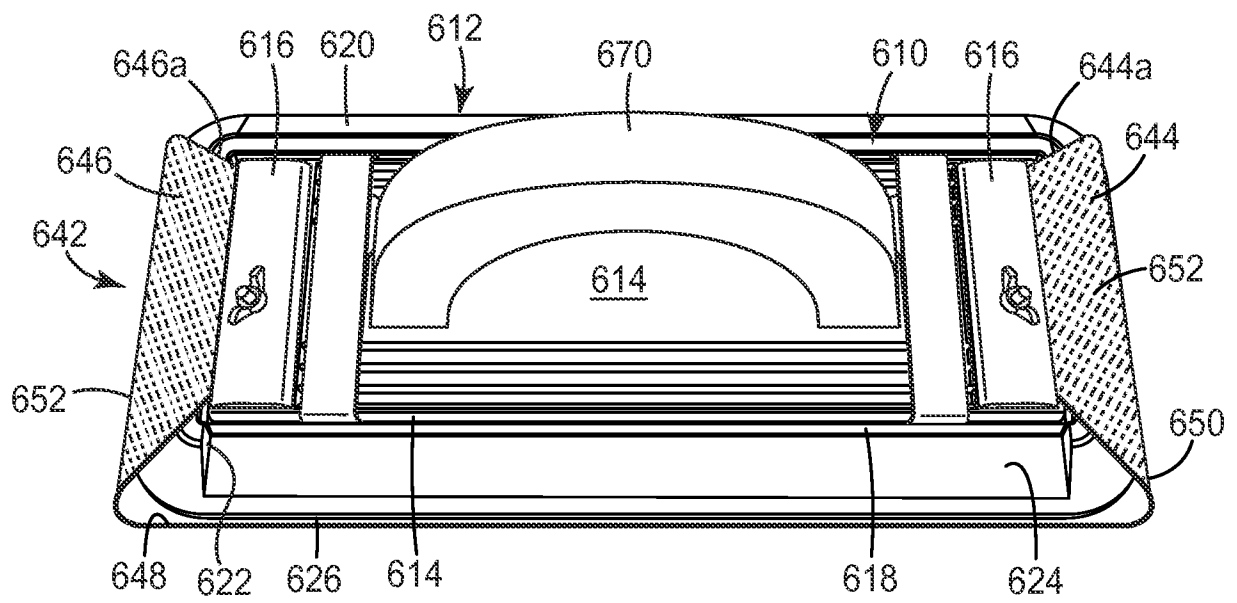


FIG. 7

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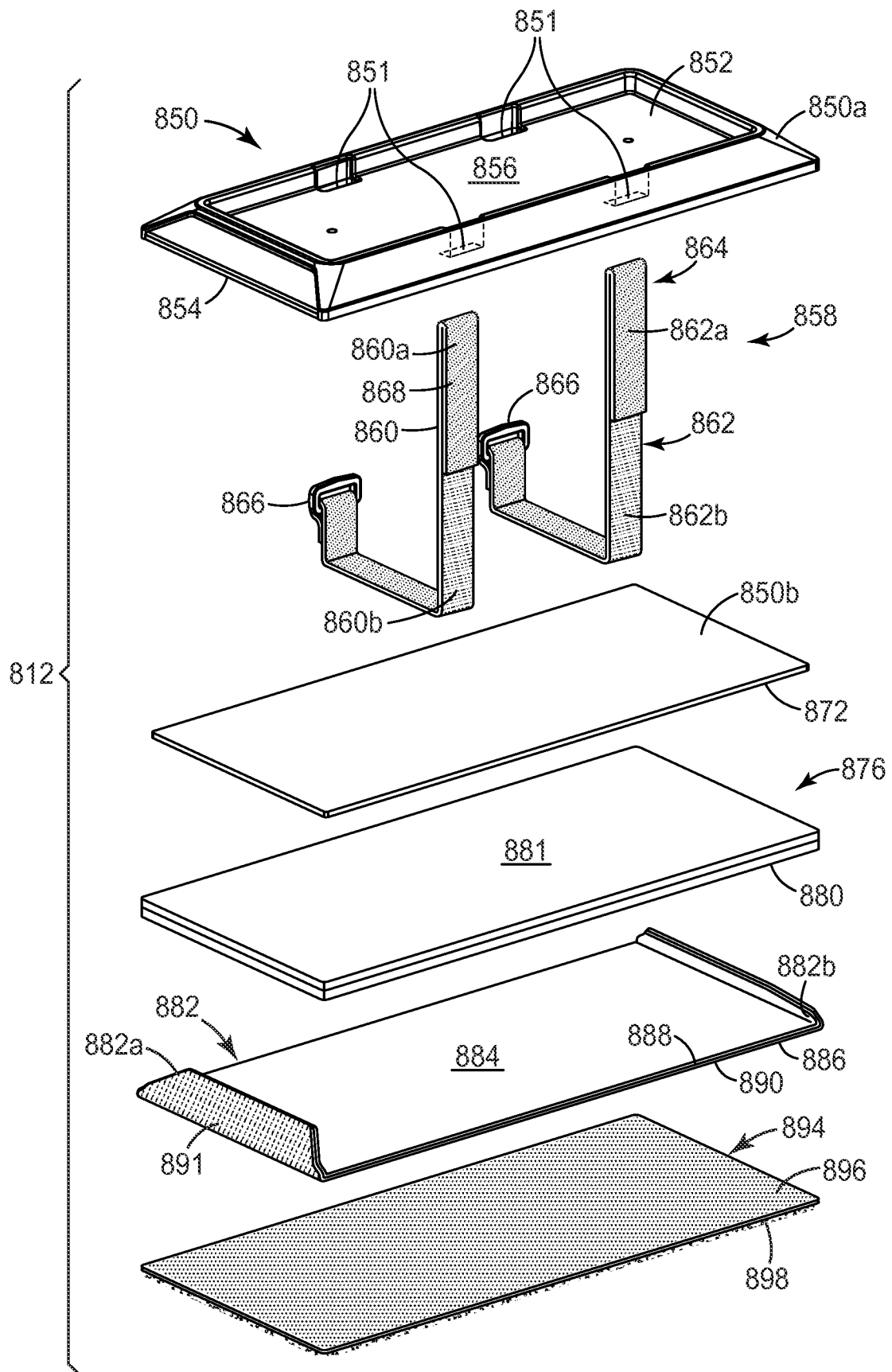


FIG. 8

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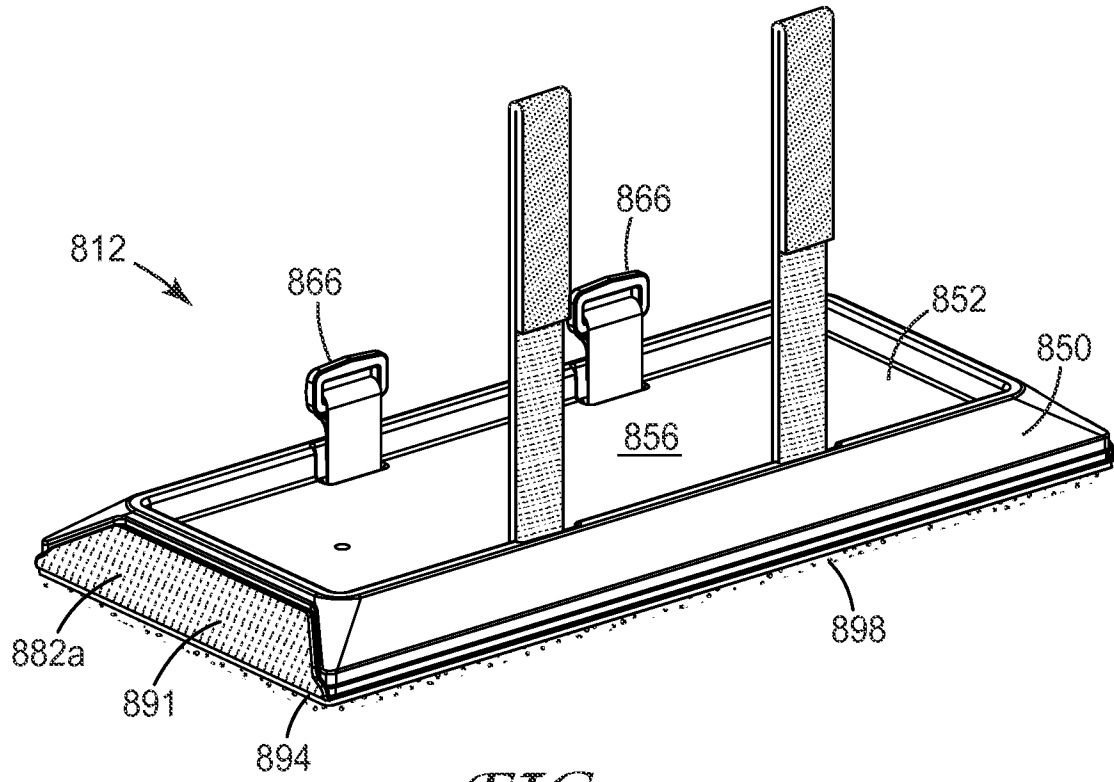
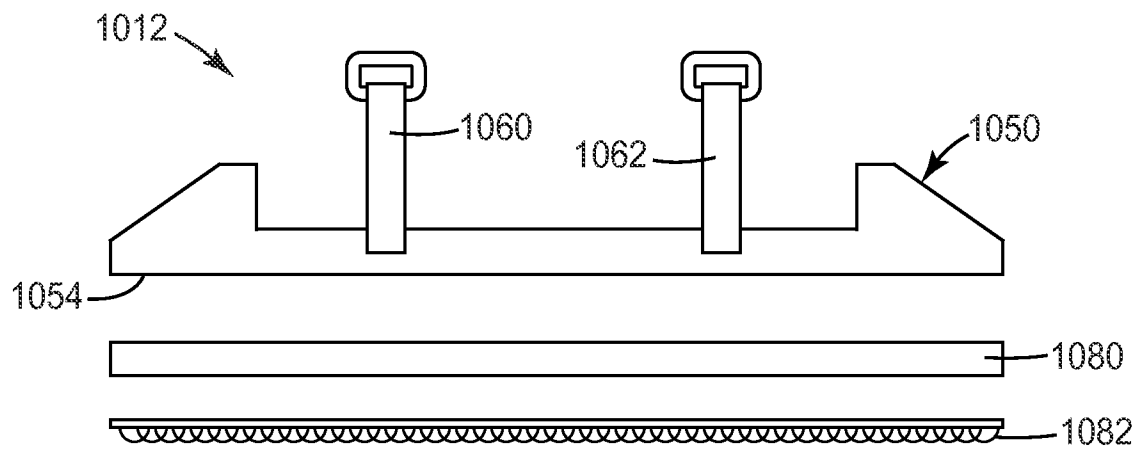
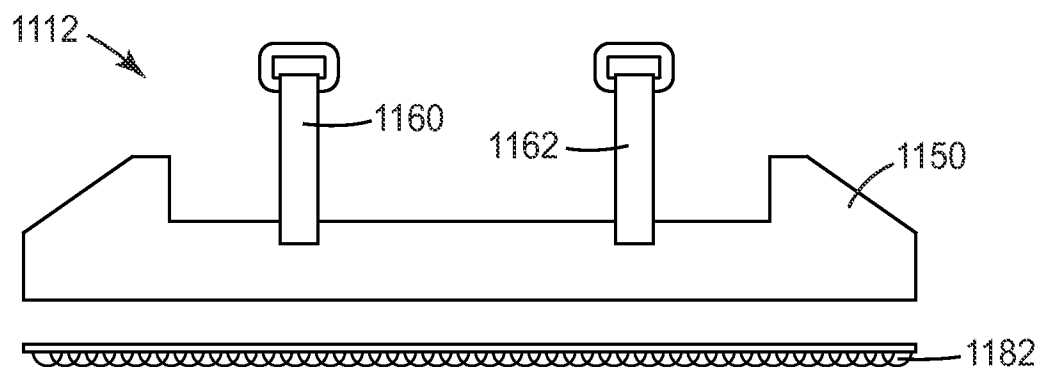


FIG. 9

*FIG. 10**FIG. 11*