Abstract: During elevator modernization, a cross-dispatching system receives hall calls and assigns each hall call to either a group of existing elevator car controllers or a group of new elevator car controllers. The cross-dispatching system creates an intergroup relative system response (iRSR) value for the hall call for both the existing group of elevators and the new group of elevators, based upon information from each group such as car location, in-service status, load, and direction. If the group assigned the hall call does not answer the call within a redispach time period, the cross-dispatching system again calculates the iRSR for each group and reassigns the hall call.
ELEVATOR CROSS-DISPATCHING SYSTEM WITH INTER GROUP RELATIVE SYSTEM RESPONSE (IRSR) DISPATCHING

BACKGROUND OF THE INVENTION

The present invention relates to elevator control during an elevator modernization project. In particular, it relates to dispatching of existing and new elevators in response to hall calls during an elevator modernization project.

During elevator modernization projects in occupied buildings, individual elevators are taken out of service and are upgraded to more modern equipment. This modernization typically includes the installation of a new elevator controller, and may also include a new car operating panel and a new wiring interface to the car controller.

As modernization of each car is completed, it is placed back into service, and another car is taken out of service to be modernized. Thus, during the modernization project, two groups of elevators will be in operation: the new group of elevators that have been upgraded, and an existing group of elevators that have not yet been upgraded. The two groups typically involve control systems that are not compatible with one another, and may be from different manufacturers. During the modernization process, coordination of the new and the existing elevator control systems is desirable, so that both systems are not responding to the same hall calls.

One approach to the dispatching of elevators during elevator modernization is described in the Boyce et al. U.S. Patent No. 5,357,064 entitled ELEVATOR HALL CALL CROSS-CANCELLATION DEVICE. This cross-cancellation device operates with old elevator controllers that use relay logic to store the hall calls in a memory device. The new car controller can read the hall call memory through the cross-cancellation device. In this way, the new car controller can respond to calls that the existing car controller has not yet answered.
With elevator modernization projects that are now taking place, there is a need to modernize early microprocessor based elevator control systems. These systems do not include the relay logic for storing hall calls that was present in earlier elevator control systems, and which were utilized to perform the cross-cancellation function during modernization. In addition, there is a continuing need to reduce cost and to provide optimal elevator service during modernization projects.

BRIEF SUMMARY OF THE INVENTION

A cross-dispatching system distributes hall calls between a group of new elevators and a group of existing elevators during elevator modernization. The cross-dispatching system monitors information from the new group and the existing group and makes an assessment of the response times of the two groups. Based upon that evaluation, the cross-dispatching system assigns a hall call to one of the two groups.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a block diagram showing cross-dispatching system for assigning hall calls among a group of existing elevator car controllers and a group of new elevator controllers.

FIG. 2 is a flow diagram showing operation of the cross-dispatching system in assigning hall calls between a group of existing elevator controllers and a group of new elevator controllers.

DETAILED DESCRIPTION

FIG. 1 shows elevator system 10 undergoing modernization. During the modernization project, cross-dispatching system 12 coordinates operation of new elevator group 14 and existing elevator group 16. In response to hall calls from hall call riser 18, cross-dispatching system 12 determines whether to direct the hall call to new car controllers 20, or to existing group controller 22, which coordinates the operation of existing car controllers 24. For a given hall call, cross-dispatching system 12 determines a predicted response time for new car controllers 20 of new elevator group 14, and for existing car controllers 24 of existing elevator group 16. Depending upon which elevator group is likely to respond first to the hall call,
cross-dispatching system 12 directs the hall call to that group. Cross-dispatching system 12 monitors a response to the hall call and can reassess and reassign the hall call if the assigned group has not responded within a redispach time period.

Cross-dispatching system 12 receives hall calls from riser 18 through a group remote serial link (RSL). As part of the modernization system, new hall call buttons may be installed, and the remote serial link installed, if the existing elevator system 16 does not communicate a hall call over a serial link.

Cross-dispatching system 12 interacts with new car controllers 20 through a communications system in which each hall call is distributed and each controller 20 predicts a response time to service the hall call. New car controllers 20 share information, and make a determination as to which of the cars will respond to the hall call.

In one embodiment, cross-dispatching system 12 and new car controllers 20 communicate through a ring elevator communication system of the type described in the Auer et al. U.S. Patent No. 5,202,540 and the Kupersmith U.S. Patent No. 5,551,532. As described in the Auer et al. and the Kupersmith patents, each controller calculates a relative system response (RSR) value for each hall call received. New car controllers 20 share RSR values, and the new car controller with the most favorable RSR value responds to the hall call.

Calculation of the RSR value can be made based upon a number of factors. Examples of the use of RSR values in determining elevator call assignments are shown in the Bittar U.S. Patent Nos. 4,363,381 and 4,815,568, and in the Powell et al. U.S. Patent No. 5,146,053.

Cross-dispatching system 12 receives information from new car controllers 20 regarding status of each controller. The information received may include, for example, position of each car, direction of movement of the car, door state, and car availability (which may include in service status, as well as information on calls already assigned to that controller). Thus, cross-dispatching system 12 receives, on a periodic basis,
status regarding each car of new group 14 with which cross-dispatching
system 12 can assess likely response time to a new hall call.

In FIG. 1, existing elevator group 16 is shown having an
architecture which includes existing group controller 22 and existing car
controllers 24. If cross-dispatching system 12 directs a hall call to existing
elevator group 16, that hall call is provided to existing group controller 22.
Based upon car status information from existing controllers 24, existing
group controller 22 makes a determination of which car should service the
hall call, and provides control commands to the particular controller 24 that is
assigned the hall call.

Cross-dispatching system 12 communicates with existing
group controller 22, and also receives car status information from existing
car controllers 24. The car status information is similar to that received from
new car controllers 20 to the extent that car status information is available
from existing group controller 22 and existing car controllers 24.

If existing group 16 has a car position matrix board attached to
each car, position of the cars can be derived by a connection of cross-
dispatching system 12 to each car position matrix board. Other information
such as load state, may also be used when available to enhance dispatching
performance.

When a hall call is received by cross-dispatching system 12,
an inter-group relative system response (iRSR) value is calculated for both
new group 14 and existing group 16. The hall call provides an indication of
landing and direction (e.g., 4th floor down). Cross-dispatching system 12
uses car status information received from new group 14 and from existing
group 16 to calculate an iRSR value for each car. Cross-dispatching system
12 determines the best car's iRSR value for new group 14 and the best car's
iRSR value for existing group 16. The call assignment is then made to the
group having the better iRSR calculated value.

In calculating a car's iRSR value, cross-dispatching system 12
gives highest priority car status consideration to car availability. The next
highest priority considerations include car direction, position, and/or state in
that order. The iRSR based on a car status of a car moving toward the call and in the same direction will clearly win over a car moving in the opposite direction.

In the event that both groups 14 and 16 have identical best iRSR values, an iRSR bias will be given to one of the two groups. For example, a bias in the case of a tie may go to new group 14, since that group of elevators has been modernized, and should provide superior performance to existing group 16. In addition, new group 14 is growing as the modernization project continues, while the size of existing group 16 is decreasing, until there are no existing cars left and the modernization project is completed.

In a case where one of the two groups has no cars available, the iRSR bias will go to the other group that does have cars available. The unavailability of cars can occur, for example, when all of the cars in the group are in an inactive state (i.e. not in idle, normal or parking operational modes), or when the cars of that system are unable to access the particular landing at which the hall call originated.

In a special case, cross-dispatching system 12 may also assign a particular hall call to both group 14 and group 16. An example of this dual assignment may be in the case of an up lobby hall call. By assigning both groups 14 and 16 to answer the call, better service at the lobby may be achieved.

FIG. 2 illustrates a flow diagram of the operation of cross-dispatching system 12. Operation starts upon receipt of a hall call from riser 18 (step 30). Cross-dispatching system 12 then calculates iRSR for each car of new elevator group 14 (step 32) and for each car of existing elevator group 16 (step 34).

Cross-dispatching system 12 then compares the best new group iRSR to the best existing group iRSR (step 36). If new group 14 has the more favorable iRSR value, cross-dispatching system 12 dispatches the hall call to new group 14 (step 38). At the same time, cross-dispatching
system 12 starts a redispatch timer, which establishes a time within which
the hall call must be answered.

Cross-dispatching system 12 is connected in the
communication system of new group 14, and thus receives information from
new car controllers 20 when they have answered hall calls assigned to them.
Cross-dispatching system 12 checks to see whether an assigned hall call
has been answered by the new system at step 40. If the hall call has been
answered, cross-dispatching system 12 deletes a hall call from memory
(step 42), and the process related to that particular hall call ends (step 44).

If the hall call has not been answered by the new group 14,
cross-dispatching system 12 checks whether the dispatch timer has expired
(step 46). If the redispatch timer has not expired, cross-dispatching system
12 again checks whether the hall call has been answered (step 40). This
loop continues until the hall call is either answered and the hall call is
deleted from memory (step 42) or the redispatch timer expires. If the
redispatch timer has expired, cross-dispatching system 12 returns to steps
32 and 34 and recalculates iRSR values for both new group 14 and existing
group 16. This recalculation is based upon the car status information
available at that particular time. Thus a redispatch decision is made based
upon current car status conditions.

At step 36, if the existing system iRSR value is more favorable,
then cross-dispatching system 12 outputs a call signal to existing group
controller 22 of existing group 16 (step 48). The hall call output is activated
for a programmable amount of time (e.g., 500 milliseconds) so that existing
group 16 will have sufficient time to acknowledge the hall call and generate
an appropriate output, which normally illuminates the telltale indicator of
existing group 16. This telltale signal is then used by cross-dispatching
system 12 to determine when a hall call has been answered by existing
group 16 (step 50). When cross-dispatching system 12 detects a falling
edge of the telltale signal, the hall call is considered cancelled and is deleted
from memory of cross-dispatching system 12. This also results in a ring
message being sent to new car controllers 20.
If a hall call has not been answered by existing group 16, cross-dispatching system 12 checks whether the redispatch timer has expired (step 52). If the redispatch timer has not expired, cross-dispatching system 12 continues to monitor the telltale indicator to determine whether a hall call has been answered. If the redispatch timer has expired, then cross-dispatching system 12 returns to steps 32 and 34 and recalculates iRSR value for each car both new group 14 and existing group 16.

The use of cross-dispatching system 12 with iRSR calculation provides several benefits from elevator modernization projects. One significant benefit is a simplified hardware interface to existing elevator control group 16. Since cross-dispatching system 12 does not require the memory device of existing group 16 to retain the hall call, there is no need for special hardware to interface with specific memory devices (e.g. a relay based memory). This in turn significantly reduces engineering and installation time for new elevator control group 14, since there is no need to understand the specific memory device of the existing system in order to perform a modernization project. This reduces both the cost of the system and installation time.

Elevator hall call dispatching performance can be significantly improved with cross-dispatching system 12. Since both elevator groups 14 and 16 will not be answering the same hall calls, this allows each group to independently dispatch the hall calls and provide optimal elevator service to the building during the elevator modernization.

The ability to monitor information from existing elevator group 16 (such as individual car position, direction, door state, in service status, and other pertinent elevator information) allows cross-dispatching system 12 to predict response of both new group 14 and existing group 16, and to compare them in order to assign the hall call to the group best positioned to answer the call. This significantly improves overall dispatching performance during the modernization process.

Cross-dispatching system 12 may or may not use the same algorithm to predict response time that new group 14 and existing group 16.
use to select a car to respond to a hall call. Based upon actual response
times of new group 14 and existing group 16 when a hall call is assigned,
cross-dispatching system 12 can adjust parameters used in calculating iRSR
for each group. As a result, response time predictions can become more
accurate with operating experience.

Cross-dispatching system 12 can be implemented using one of
the controllers that will ultimately be used in new group 16. The controller is
programmed with software to perform the cross-dispatching system
functions, and operates until there is only one existing elevator remaining to
be modernized. At that point, all but one elevator is in new group 14, and
there are no elevators remaining in service in existing group 16. The cross-
dispatching software can then be disabled or removed, and the controller
can then be used to modernize the final elevator. Thus, implementation of
cross-dispatching system 12 can be achieved with minimal hardware
expense and installation time.

Although FIG. 1 shows riser 18 connected directly to cross-
dispatching system 12, other arrangements are possible. For example, riser
18 could be connected to one of the new car controllers 20 of new group 14,
and hall calls could then be routed over a ring elevator communication
system to cross-dispatching system 12.

Although the present invention has been described with
reference to preferred embodiments, workers skilled in the art will recognize
that changes may be made in form and detail without departing from the
spirit and scope of the invention.
CLAIMS:

1. A control system for controlling operation of elevators during a modernization transition, the control system comprising:
   a first system for controlling a first group of elevators to respond to assigned hall calls;
   a second system for controlling a second group of elevators to respond to assigned hall calls; and
   a cross-dispatching system for receiving hall calls and assigning each hall call to one of the first system and the second system based upon an evaluation of predicted response times of the first group and the second group of elevators.

2. The control system of claim 1, wherein the cross-dispatching system receives from the first system car status information for elevators of the first group, and receives from the second system car status information for elevators of the second group.

3. The control system of claim 2, wherein for each hall call received the cross-dispatching system creates a first inter-group relative system response (iRSR) value for the first group of elevators based upon the car status information from the first system, and creates a second inter-group relative system response (iRSR) value for the second group of elevators based upon the car status information from the second system.

4. The control system of claim 3, wherein the cross-dispatching system assigns the hall call based upon the first and second iRSR values.

5. The control system of claim 2, wherein the car status information includes at least one of car position, car direction of movement, door state, car availability and car loading.

6. The control system of claim 1, wherein the cross-dispatching system reevaluates predicted response times and reassigns a previously
assigned hall call if that hall call has not been serviced within a redispatch
time period.
7. The control system of claim 1, wherein the first group of elevators comprises elevators that have undergone modernization and the second group of elevators comprises elevators that have not yet undergone modernization.
8. The control system of claim 7, wherein the first system includes a new controller for each elevator connected in a ring elevator communication system.
9. The control system of claim 8, wherein the cross-dispatching system is connected to and communicates with the new controllers over the ring elevator communication system.
10. The control system of claim 7, wherein the second system comprises an existing elevator controller for each elevator of the second group and a group controller for assigning hall calls to the existing elevator controllers.
11. The control system of claim 10, wherein when the cross-dispatching system assigns a hall call to the second system, the cross-dispatching system transmits the hall call to the existing group controller.
12. The control system of claim 10, wherein the cross-dispatching system receives car status information from the existing elevator controllers.
13. The control system of claim 10, wherein the cross-dispatching system receives car status information from the existing group controller.
14. A method of controlling operation of elevators during an elevator modernization project, the method comprising:
   receiving a hall call;
   receiving car status information from a first group of controllers operating new elevators;
receiving car status information from a second group of controllers operating existing elevators; and assigning the hall call to one of the first and second groups of elevators based upon the car status information.

15. The method of claim 14 and further comprising:
reassigning the hall call based upon updated car status information if the hall call is not serviced within a redispach time period.

16. The method of claim 14, wherein assigning the hall call based upon the car status information comprises:
calculating an inter-group relative system response (iRSR) value for the first and second groups based on the car status information; and sending the group to receive the hall call based upon a comparison of the iRSR values.

17. The method of claim 14, wherein the car status information includes at least one of car position, car direction of movement, car door state, car availability and car loading.

18. A control system for controlling operation of a first group of elevators that have undergone modernization and a second group of elevators that have not yet undergone modernization, the control system comprising:
a first group of controllers for operating the first group of elevators;
a second group of controllers for operating the second group of elevators; and a cross-dispatching system for receiving hall calls and assigning the hall calls to the first and second groups of controllers based upon inter-group relative system
response (iRSR) values for the first and second groups of elevators.

19. The control system of claim 18, wherein the cross-dispatching system receives from the first group of controllers car status information for elevators of the first group, and receives from the second group of controllers car status information for elevators of the second group.

20. The control system of claim 19, wherein for each hall call received the cross-dispatching system creates a first inter-group relative system response (iRSR) value based upon the car status information for the first group of elevators, and creates a second inter-group relative system response (iRSR) value based upon the car status information for the second group of elevators.

21. The control system of claim 19, wherein the car status information includes at least one of car position, car direction of movement, door state, car availability and car loading.

22. The control system of claim 1, wherein the cross-dispatching system reevaluates predicted response times and reassigns a previously assigned hall call if that hall call has not been serviced within a redispach time period.

23. The control system of claim 18, wherein the cross-dispatching system is connected to and communicates with the first group of controllers over the ring elevator communication system.

24. The control system of claim 18, wherein the second group of controllers comprises an existing elevator controller for each elevator of the second group and a group controller for assigning hall calls to the existing elevator controllers.

25. The control system of claim 24, wherein when the cross-dispatching system assigns a hall call to the second group of controllers,
the cross-dispatching system transmits the hall call to the existing group controller.
START

CALCULATE IRSR FOR OTIS GROUP

CALCULATE IRSR FOR EXISTING GROUP

NEW IRSR < EXISTING IRSR?

DISPATCH HALL CALL TO NEW GROUP

OUTPUT CALL SIGNAL TO EXISTING GROUP FOR DEFINED DURATION

HALL CALL ANSWERED BY NEW?

HALL CALL ANSWERED BY EXISTING?

HAS REDISPATCH TIMER EXPIRED?

DELETE HALL CALL FROM MEMORY

HAS REDISPATCH TIME EXPIRED?

END

Fig. 2
**INTERNATIONAL SEARCH REPORT**

International application No
PCT/US06/41456

A CLASSIFICATION OF SUBJECT MATTER

IPC B66B 1/14 (2006 01)

USPC 187/247

According to International Patent Classification (IPC) or to both national classification and IPC

B FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U S 187/247,391-393,414

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched.

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C DOCUMENTS CONSIDERED TO BE RELEVANT

<table>
<thead>
<tr>
<th>Category</th>
<th>Citation of document, with indication, where appropriate, of the relevant passages</th>
<th>Relevant to claim No</th>
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<tbody>
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<td>US 4,844,204 A (OVASKA et al) 04 July 1989 (04 07 1989), see figure 2</td>
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<td>A</td>
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☐ See patent family annex

"Special categories of cited documents

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Date of the actual completion of the international search
11 January 2007 (11012007)

Date of mailing of the one international search report

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Form PCT/ISA/210 (second sheet) (April 2005)